

CORTIZO

Sistema / System

# › COR VISION

SISTEMAS DE ALUMINIO Y PVC PARA LA ARQUITECTURA
ARCHITECTURAL ALUMINIUM AND PVC SYSTEMS

# VERSIÓN 24.09.01

**1. PERFILES**
- Se añaden los perfiles: COR-2750 y COR-2999.

**2. ACCESORIOS**
- Se añaden accesorios: 434399, 444302, 444322, 444342 y 444378.

**3. SECCIONES DE DESPIECE y HERRAJES**
- Se añade solución PAS 24.

**4. DETALLES DE FABRICACIÓN**
- Se añaden solución PAS 24 y los detalles para los nuevos perfiles COR-2750 y COR-2999.

**1. PROFILES**
- The following profile are added: COR-2750 y COR-2999.

**2. ACCESSORIES**
- The following accessories are added: 434399, 444302, 444322, 444342 and 444378.

**3. CUTTING PIECE SECTIONS and HARDWARE**
- PAS 24 solution is added.

**4. FABRICATION DETAILS**
- PAS 24 solution and details for profiles COR-2750 and COR-2999 are added.

Sistema / System

# COR VISION



**CERRAMIENTOS CONTEMPORÁNEOS**
CONTEMPORARY ENCLOSURES





Sistema / System

# › COR VISION


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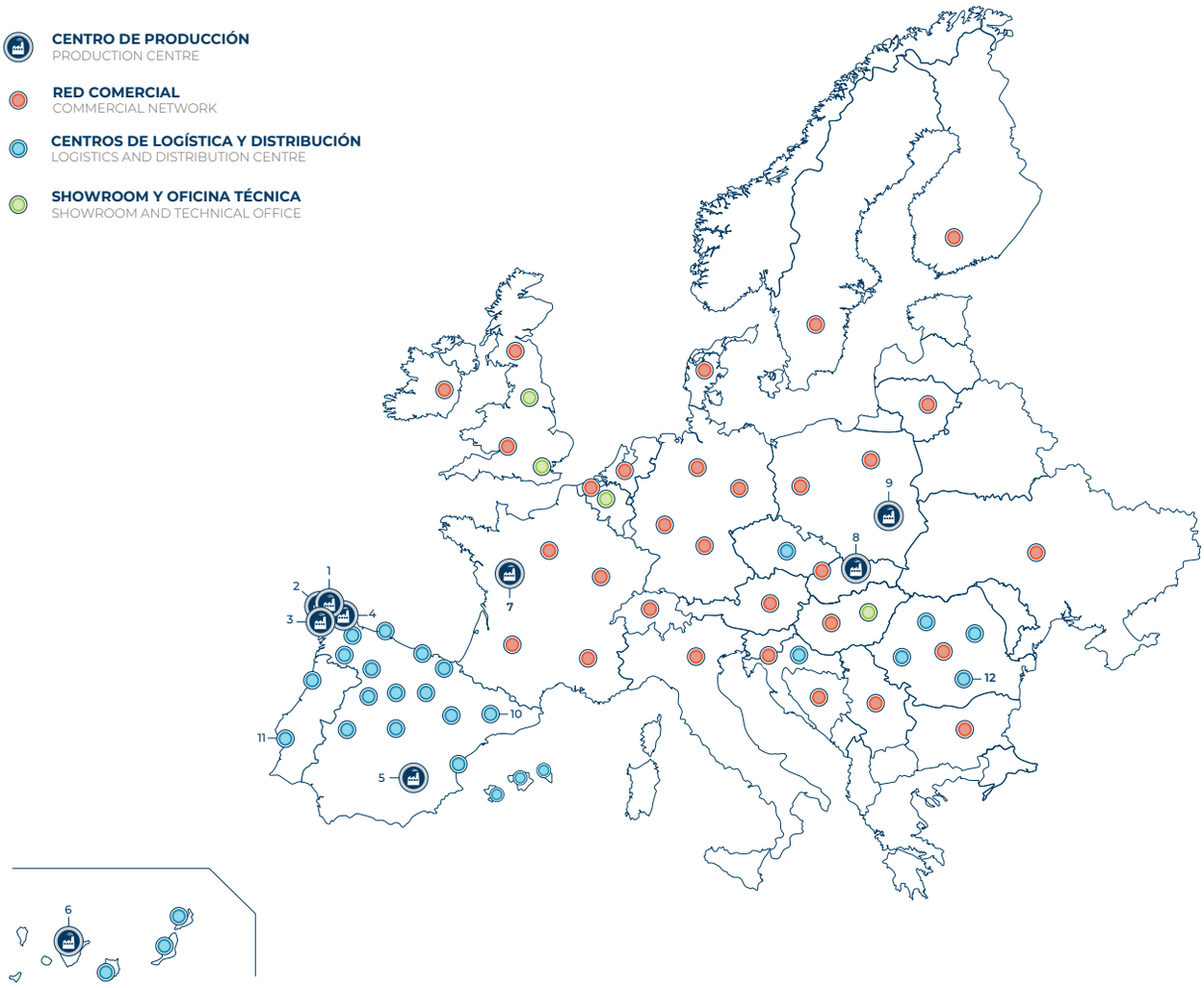
# CENTROS DE PRODUCCIÓN CORTIZO / CORTIZO PRODUCTION CENTRES

**CENTRO DE PRODUCCIÓN**
PRODUCTION CENTRE

**RED COMERCIAL**
COMMERCIAL NETWORK

**CENTROS DE LOGÍSTICA Y DISTRIBUCIÓN**
LOGISTICS AND DISTRIBUTION CENTRE

**SHOWROOM Y OFICINA TÉCNICA**
SHOWROOM AND TECHNICAL OFFICE




**1 CORTIZO PADRÓN**
CENTRO DE PRODUCCIÓN
PRODUCTION CENTRE



**2/3 CORTIZO PVC-STAC PADRÓN**
CENTRO DE PRODUCCIÓN
PRODUCTION CENTRE



**4 CORTIZO COIRÓS**
CENTRO DE RECICLAJE
RECYCLING CENTRE



**5 CORTIZO MANZANARES**
CENTRO DE PRODUCCIÓN
PRODUCTION CENTRE



**6 CORTIZO CANARIAS** / CANARY ISLANDS
CENTRO DE PRODUCCIÓN
PRODUCTION CENTRE



**7 CORTIZO FRANCIA** / FRANCE
CENTRO DE PRODUCCIÓN
PRODUCTION CENTRE



**8 CORTIZO ESLOVAQUIA** / SLOVAKIA
CENTRO DE PRODUCCIÓN
PRODUCTION CENTRE



**9 CORTIZO POLONIA** / POLAND
CENTRO DE PRODUCCIÓN
PRODUCTION CENTRE



**10 CORTIZO CATALUÑA** / CATALONIA
CENTRO DE LOGÍSTICA
LOGISTICS CENTRE



**11 CORTIZO LISBOA** / LISBON
CENTRO DE LOGÍSTICA
LOGISTICS CENTRE



**12 CORTIZO BUCAREST** / BUCHAREST
CENTRO DE LOGÍSTICA
LOGISTICS CENTRE





Certificación

Concedida a

GRUPO CORTIZO

CRTA PADRON-NOIA KM 2 - 15901 - PADRON - A CORUÑA - ESPAÑA

Bureau Veritas Certification certifica que el Sistema de Gestión ha sido auditado y encontrado conforme con los requisitos de la norma:

NORMA

ISO 9001:2015

El Sistema de Gestión se aplica a:

EXTRUSIÓN, VENTA Y DISTRIBUCIÓN DE ALUMINIO INDUSTRIAL. MECANIZADO Y ANODIZADO BRILLO QUÍMICO.

| | |
|---|---|
| Número del certificado: | ES121043-1 |
| Aprobación original: | 12-06-2009 |
| Certificado en vigor: | 13-06-2021 |
| Caducidad del certificado: | 12-06-2024 |

*Este certificado está sujeto a los términos y condiciones generales y particulares de los servicios de certificación*

Bureau Veritas Iberia S.L.
C/ Valportillo Primera 22-24, Edificio Caoba, 28108 Alcobendas - Madrid, España
1/3

Certificación

Concedida a

ALUMINIOS CORTIZO SA

LUGAR EXTRAMUNDI S/N - 15901 - PADRON - A CORUÑA - ESPAÑA

Bureau Veritas Certification certifica que el Sistema de Gestión ha sido auditado y encontrado conforme con los requisitos de la norma:

NORMA

ISO 45001:2018

El Sistema de Gestión se aplica a:

PRIMERA TRANSFORMACIÓN Y TRATAMIENTO DE ALUMINIO Y PVC. COMERCIALIZACIÓN Y DISTRIBUCIÓN DE ALUMINIO Y PVC. CONSTRUCCIÓN DE NAVES INDUSTRIALES PROPIAS Y LAS REFORMAS DE LAS MISMAS.

| | |
|---|---|
| Número del certificado: | ES119146-1 |
| Aprobación original: | 24-09-2021 |
| Auditoría de certificación/renovación: | 05-03-2021 |
| Caducidad de ciclo anterior: | NA |
| Certificado en vigor: | 24-09-2021 |
| Caducidad del certificado: | 23-09-2024 |

*Este certificado está sujeto a los términos y condiciones generales y particulares de los servicios de certificación*

Bureau Veritas Iberia S.L.
C/ Valportillo Primera 22-24, Edificio Caoba, 28108 Alcobendas - Madrid, España
1/4

Certificación

Concedida a

ALUMINIOS CORTIZO, S.A.U.

LUGAR EXTRAMUNDI, S/N - 15910 - PADRÓN - A CORUÑA - ESPAÑA

Bureau Veritas Certification certifica que el Sistema de Gestión ha sido auditado y encontrado conforme con los requisitos de la norma:

NORMA

ISO 14001:2015

El Sistema de Gestión se aplica a:

DISEÑO DE SISTEMAS DE ALUMINIO PARA ARQUITECTURA. PRIMERA TRANSFORMACIÓN Y TRATAMIENTO SUPERFICIAL DEL ALUMINIO. COMERCIALIZACIÓN Y DISTRIBUCIÓN DE PERFILES Y SISTEMAS DE ALUMINIO Y PVC. RECOGIDA, TRANSPORTE Y VALORIZACIÓN DE METALES.

| | |
|---|---|
| Número del Certificado: | ES136926 - 1 |
| Aprobación original: | 15-06-2017 |
| Auditoría de certificación/renovación: | 19-04-2023 |
| Caducidad de ciclo anterior: | 14-06-2023 |
| Certificado en vigor: | 15-06-2023 |
| Caducidad del certificado: | 14-06-2026 |

Este certificado está sujeto a los términos y condiciones generales y particulares de los servicios de certificación

Bureau Veritas Iberia S.L.
C/ Valportillo Primera 22-24, Edificio Caoba, 28108 Alcobendas - Madrid, España
1/1



**Autorización**
**para el uso de la marca de calidad**

QUALITY LABEL INTERNATIONAL Qualanod FOR ANODISING ARCHITECTURE

ARCO Association Management AG, Zurich, certifica que

**ALUMINIOS CORTIZO, S.A.U.**
Carretera Padrón a Noya, Km. 2
Extramundi. s/n
ES – 15901 Padrón (A Coruña)

**Numero de licencia: 1027**

está autorizada a utilizar la marca de calidad arriba indicada, de acuerdo con el Reglamento de Uso de la Marca de Calidad para ANODIZADO ARQUITECTÓNICO descrito en la vigente edición de las Directrices para la marca de calidad QUALANOD para el anodizado del aluminio en medio ácido sulfúrico (Edición 01.03.2023). El anodizado arquitectural es uno de los cuatro tipos de anodizado contemplados en las Especificaciones.

| | |
|---|---|
| **Fecha de emisión de la licencia:** | **01.04.1992** |
| **Período de validez de la licencia:** | **hasta el 31.12.2024** |
| **Fecha de emisión del certificado:** | **Zürich, 16 de noviembre de 2023** |

**INSTITUCIÓN DE CERTIFICACIÓN**

Sergio Marchionni
General Secretary
ARCO Association Management AG

Mailing address:
ARCO Association Management AG
P. O. Box, CH-8027 Zurich

Domicile:
ARCO Association Management AG
Dept. QUALANOD
Tödistrasse 42, CH-8002 Zurich

Website of label: www.qualanod.net
E-Mail: info@qualanod.net // Phone: +41 (0)43 305 09 77 / 81

**CERTIFICADO**

Para un **DECORADOR**

QUALICOAT QUALIDECO

autoriza mediante este documento a

**ALUMINIOS CORTIZO, S.A.**
Crtra. de Padrón a Noya, Km. 2 - Extramundi s/n
15900 Padrón (A Coruña)
Spain

Para utilizar la marca de calidad de acuerdo con las Especificaciones para la decoración de aluminio lacado para fines arquitectónicos (Anexo de las Especificaciones QUALICOAT 2024)

| | |
|---|---|
| **Licencia No.:** | **ES-0014** |
| **Fecha de emisión:** | **20.05.2010** |
| **Válida hasta:** | **31.12.2024** |

Zurich, 1 de enero de 2024

**QUALICOAT**

Ivo Vermeeren
President

Pascale Bellot
Secretary General

**QUALICOAT** | Tödistrasse 48, 8002 Zurich, Switzerland | www.qualicoat.net

**CERTIFICADO**

para un **LACADOR**

QUALICOAT SEASIDE

autoriza mediante este documento a

**ALUMINIOS CORTIZO, S.A.**
Ctra. de Padrón a Noya, Km 2
Extramundi s/n
15901 Padrón (A Coruña)
Spain

a utilizar la Marca de Calidad conforme a lo dispuesto en la edición 2024 de las Especificaciones QUALICOAT, en vigor desde el 1 de enero de 2024

| | |
|---|---|
| **Nº de licencia:** | **402** |
| **Fecha de emisión:** | **27.06.1988** |
| **Válida hasta:** | **31.12.2024** |

Zurich, 1 de enero de 2024

**QUALICOAT**

Ivo Vermeeren
Presidente

Pascale Bellot
Secretario General

**QUALICOAT** | Tödistrasse 48, 8002 Zurich, Switzerland | www.qualicoat.net

Muestra ensayada por / Sample tested by
**ALUMINIOS CORTIZO S.A.U.**

CORTIZO
TECHNOLOGICAL CENTRE
CENTRO TECNOLÓGICO

## Transmitancia / Transmittance

**$U_w \geq 1,3$** (W/m²K)

Consultar tipología, dimensión y vidrio.
Consult typology, dimensions and glass.

## CTE - Apto para zonas climáticas*: a A B C D E

*En función de la transmitancia del vidrio.

## Aislamiento acústico / Accoustic insulation

| | |
|---|---|
| Máximo acristalamiento<br>Maximum glazing | **30 mm** |
| Máximo aislamiento acústico<br>Maximum accoustic insulation | **Rw = 41 dB** |

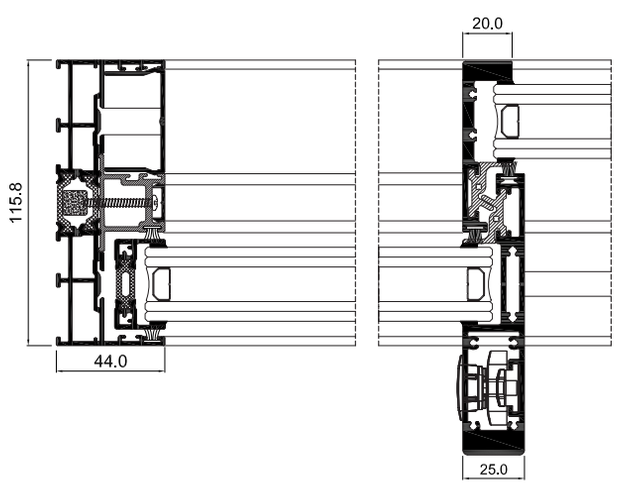
## Secciones / Sections

| | |
|---|---|
| Marco / Frame | 116 mm<br>182 mm tricarril |
| Hoja / Sash | 37 mm |

## Espesor perfilería / Profile thickness

Puerta / Door 1,7 mm

Longitud varilla poliamida
Polyamide strip length **16 - 24 mm**




## Categorías alcanzadas en banco de ensayos / Categories achieved at test centre

Permeabilidad al aire / Air permeability
**(UNE-EN 12207): Clase / Class 4**

Estanqueidad al agua / Water tightness
**(UNE-EN 12208): Clase / Class 7A**

Resistencia al viento / Wind resistance
**(UNE-EN 12210): Clase / Class C5**

Ensayo de referencia ventana 1,23 x 1,55 m, 1 hoja + 1 fijo.
Reference test 1,23 x 1,55 m, 1 sash + 1 fixed light.

Ensayo de seguridad / Security test
**(PAS 24): Apto / Apt** PAS24
Ensayo de referencia ventana 3,2 x 2,9 m, 1 hoja + 1 fijo.
Reference test window 3,2 x 2,9 m, 1 sash + 1 fixed

## Acabados / Finishes

Posibilidad bicolor / Possibility of dual colour
Lacado colores (RAL, moteados y rugosos) / Colour powder coating (RAL, mottled & rough)
Lacado imitación madera / Wood effect powder coating
Lacado antibacteriano / Anti-bacterial powder coating
Anodizado / Anodized

## Posibilidades de apertura / Opening possibilities

Corredera de 1, 2, 3, 4 y 6 hojas
Posibilidad monocarril, bicarril y tricarril
Posibilidad de apertura en esquina y rincón a 90º sin parteluz
Posibilidad galandage de 1 , 2, 3, 4 y 6 hojas

Sliding of 1, 2, 3, 4 & 6 sashes
Possibility of 1, 2 or 3 rails
Possibility of interior and exterior corner at 90º without mullion
Galandage possibility in 1, 2, 3, 4 & 6 sashes.

## Dimensiones máximas/hoja / Maximum dimensions/sash

Ancho / Width (L) = 2500 mm
Alto / Height (H) = 3000 mm

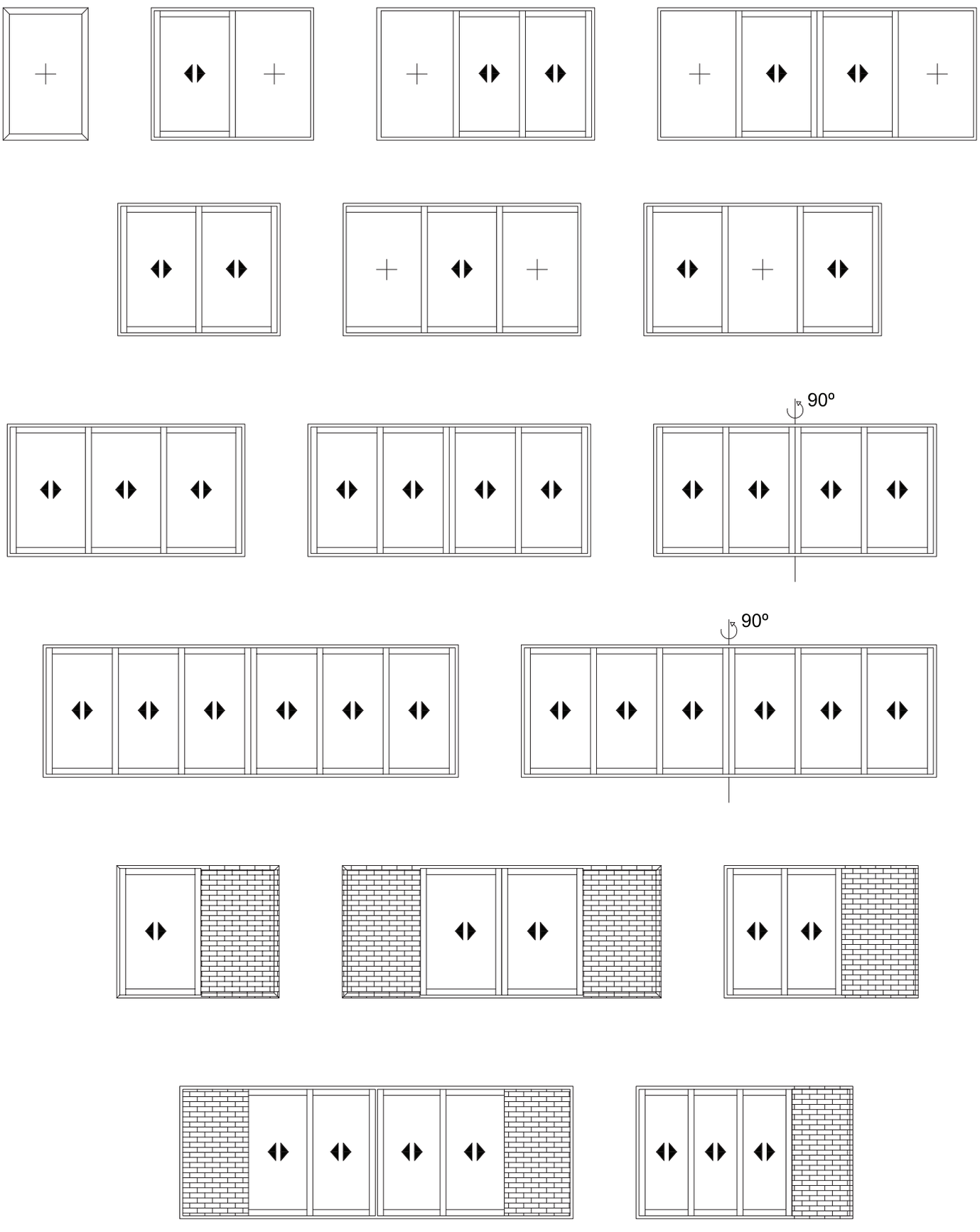
Consultar peso y dimensiones máximas según tipología.
Consult maximum weight and dimensions in accordance to typology.

## Peso máximo/hoja / Maximum weight/sash

320 Kg

**Diego Piñeiro Janeiro**
Director de I+D+i / R&D Manager

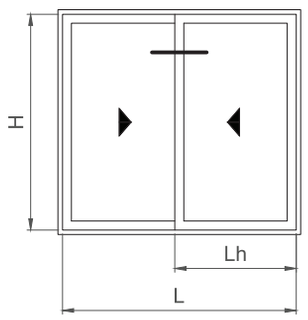
Este documento no es válido sin los correspondientes informes de ensayo. Estos resultados sólo se refieren a las muestras ensayadas por ALUMINIOS CORTIZO S.A.U. en sus instalaciones de Padrón (A Coruña - España) y no indican una característica de constancia en la calidad de la producción.
This document is not valid without the corresponding test reports. These reports only refer to the samples tested by ALUMINIOS CORTIZO S.A.U. in their installations in Padrón (A Coruña - Spain) and do not indicate a constant characteristic in production quality.

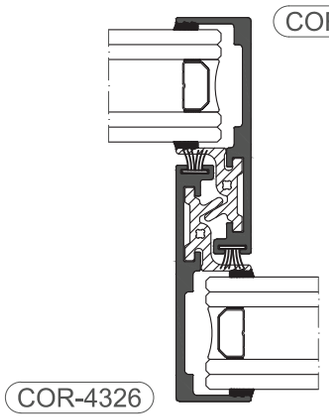

90º
90º

## DIMENSIONES MÁXIMAS VENTANA 2 HOJAS SEGÚN CARGA DE VIENTO
## MAXIMUM 2 SASH WINDOW DIMENSIONS ACCORDING TO WIND LOAD

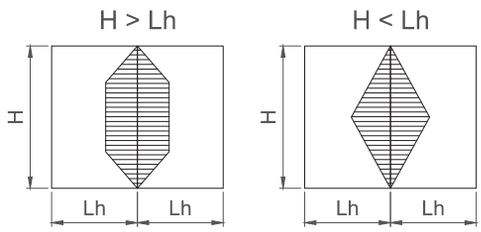
y
x

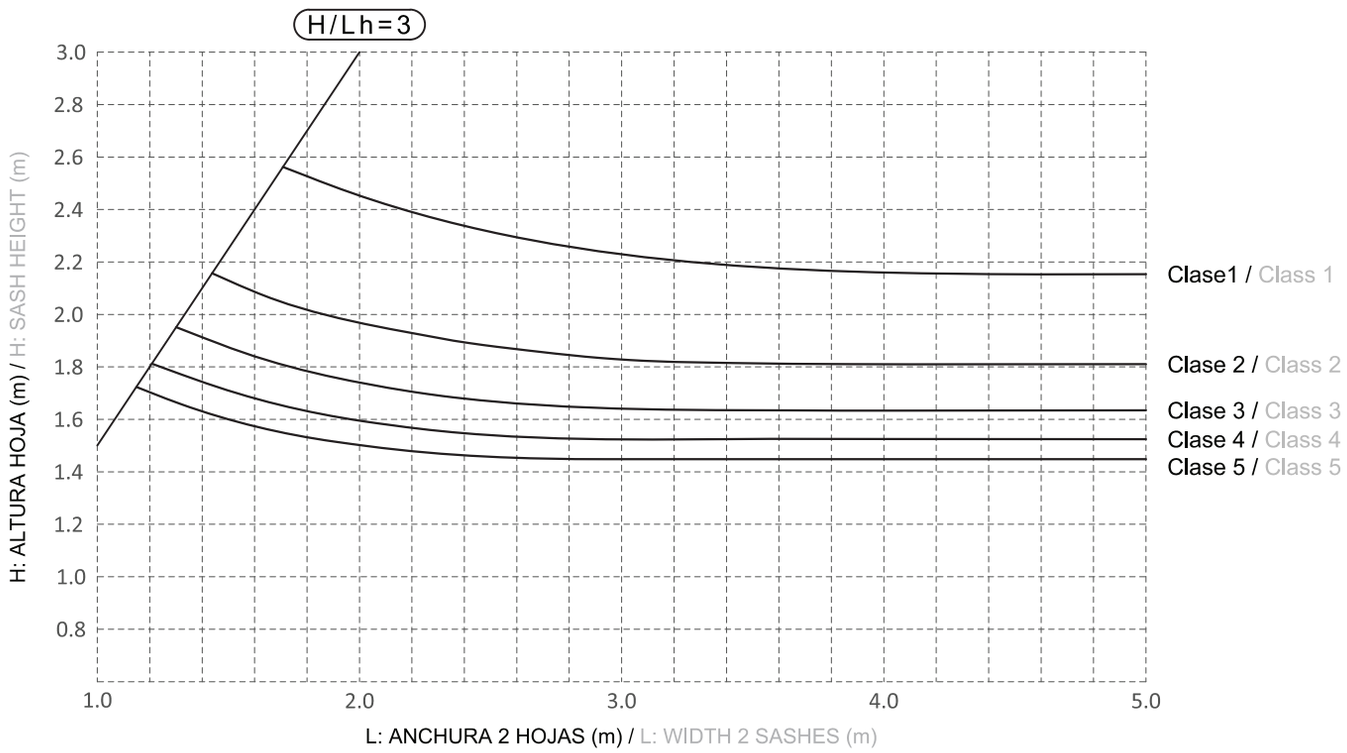
| INERCIA / INERTIA ($cm^4$) | |
|---|---|
| Ixx | 20,52 |




| CARGA DE VIENTO / WIND LOAD | | |
|---|---|---|
| Flecha max. H/200 o 15 mm<br>Max. deflection H/200 or 15 mm | | |
| Clase 1 / Class 1 | 400 Pa | 93 km/h |
| Clase 2 / Class 2 | 800 Pa | 131 km/h |
| Clase 3 / Class 3 | 1200 Pa | 161 km/h |
| Clase 4 / Class 4 | 1600 Pa | 186 km/h |
| Clase 5 / Class 5 | 2000 Pa | 208 km/h |

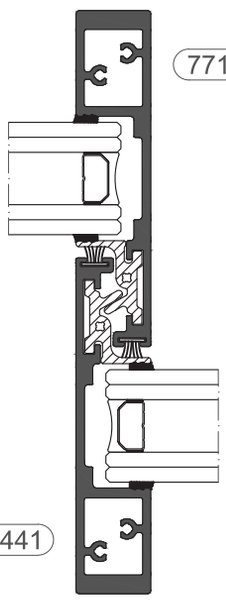


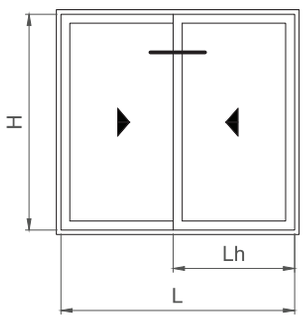



## DIMENSIONES MÁXIMAS VENTANA 2 HOJAS SEGÚN CARGA DE VIENTO
## MAXIMUM 2 SASH WINDOW DIMENSIONS ACCORDING TO WIND LOAD

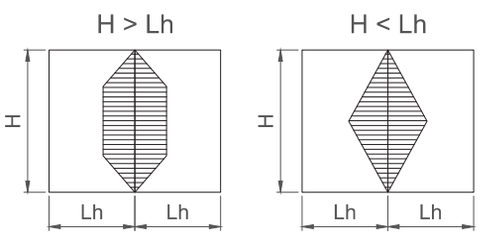


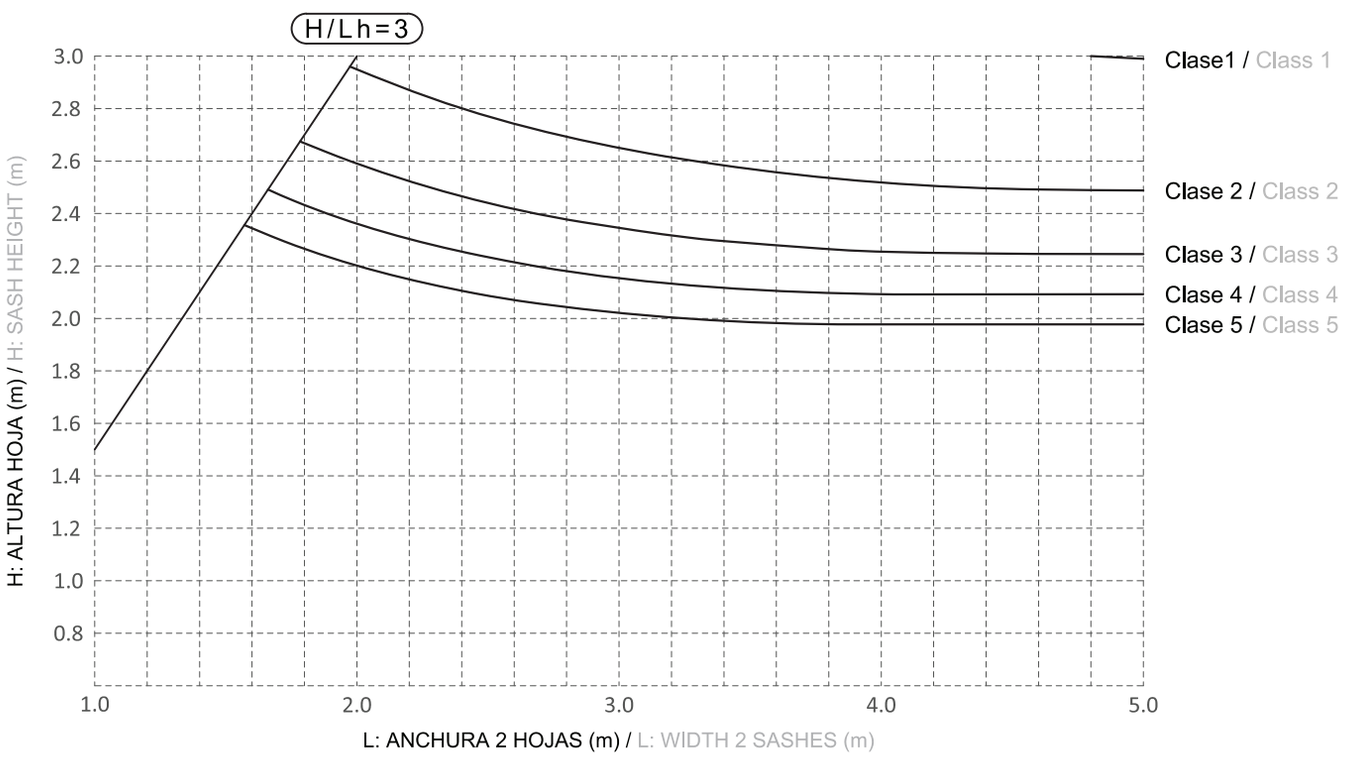

| INERCIA / INERTIA ($cm^4$) | |
|---|---|
| Ixx | 73,00 |



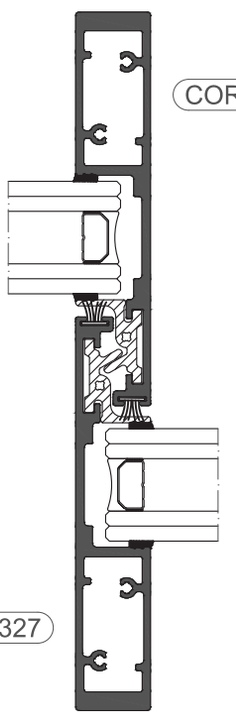

| CARGA DE VIENTO / WIND LOAD | | |
|---|---|---|
| Flecha max. H/200 o 15 mm<br>Max. deflection H/200 or 15 mm | | |
| Clase 1 / Class 1 | 400 Pa | 93 km/h |
| Clase 2 / Class 2 | 800 Pa | 131 km/h |
| Clase 3 / Class 3 | 1200 Pa | 161 km/h |
| Clase 4 / Class 4 | 1600 Pa | 186 km/h |
| Clase 5 / Class 5 | 2000 Pa | 208 km/h |

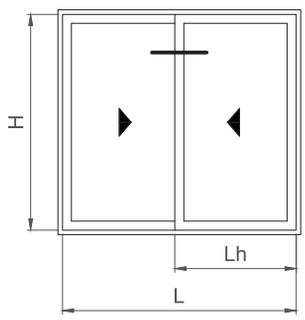


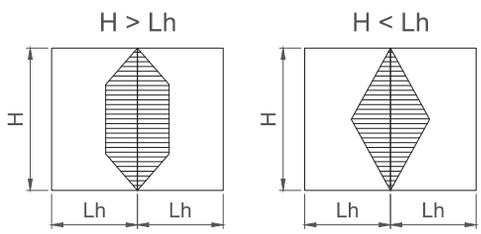
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## MAXIMUM 2 SASH WINDOW DIMENSIONS ACCORDING TO WIND LOAD

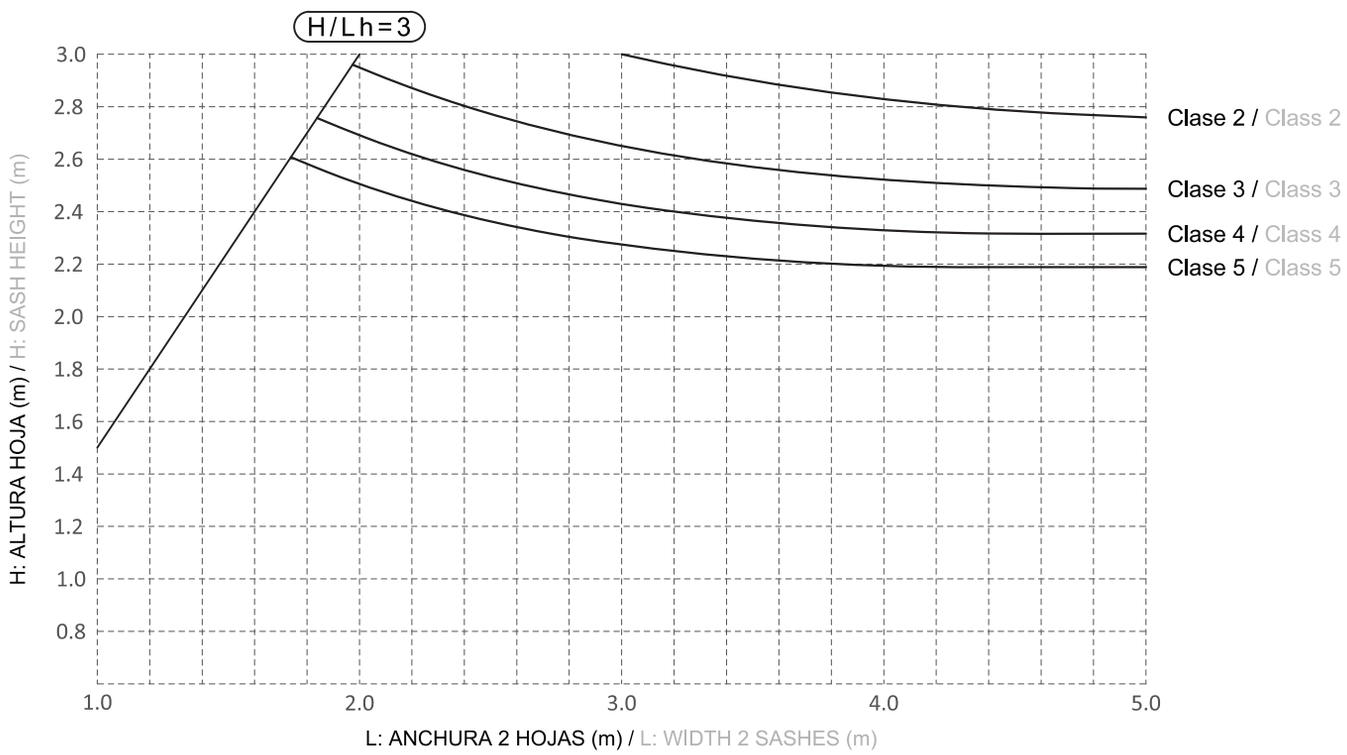
| INERCIA / INERTIA ($cm^4$) | |
|---|---|
| Ixx | 109,68 |



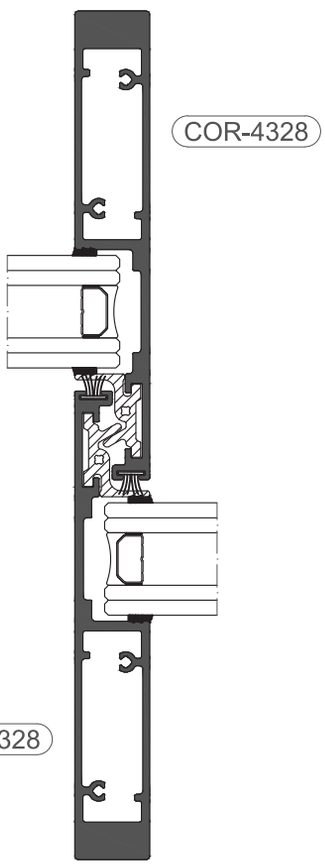

| CARGA DE VIENTO / WIND LOAD | | |
|---|---|---|
| Flecha max. H/200 o 15 mm<br>Max. deflection H/200 or 15 mm | | |
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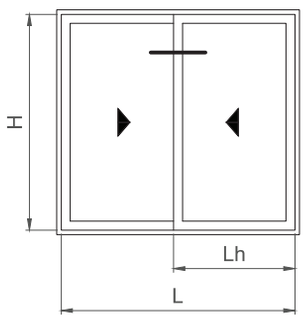


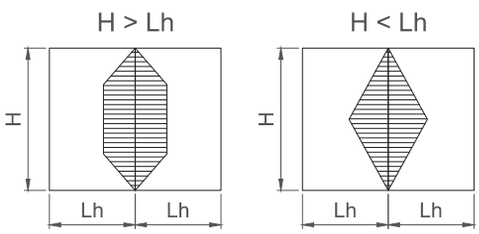
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## MAXIMUM 2 SASH WINDOW DIMENSIONS ACCORDING TO WIND LOAD

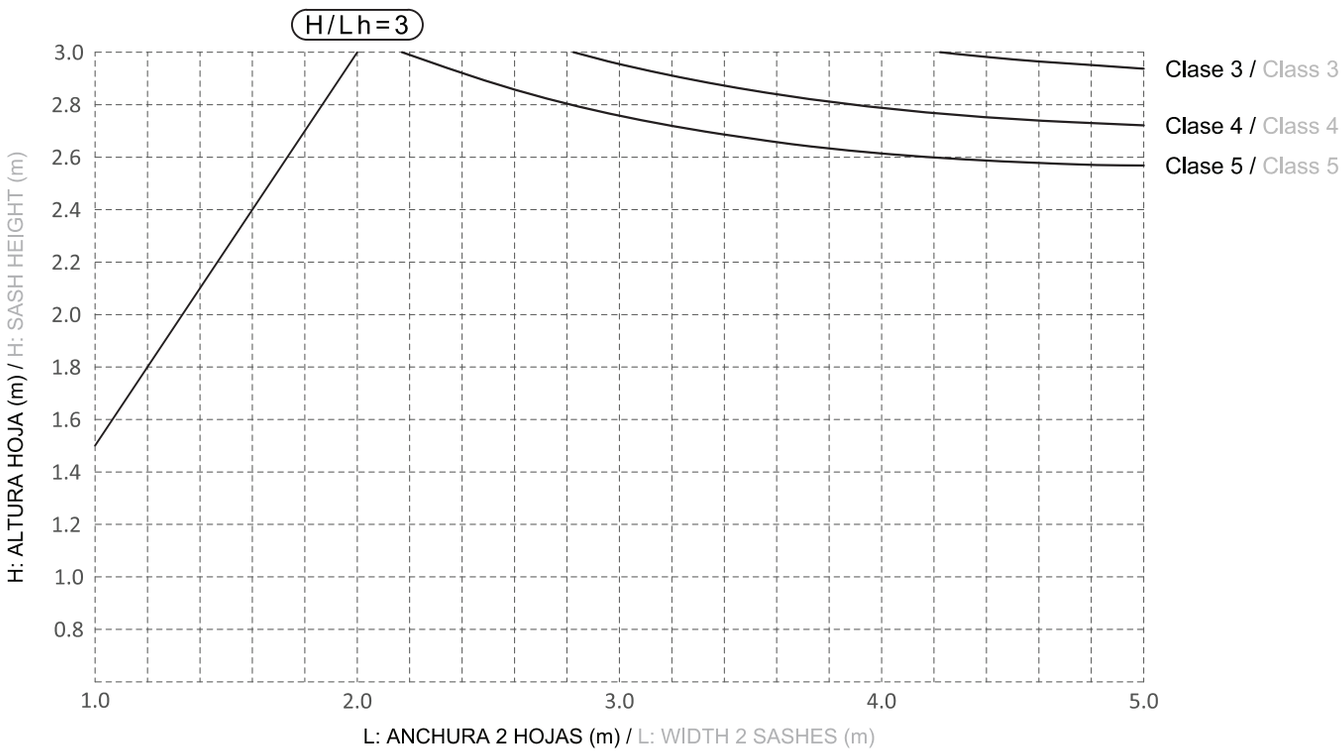
| INERCIA / INERTIA ($cm^4$) | |
|---|---|
| Ixx | 202,78 |



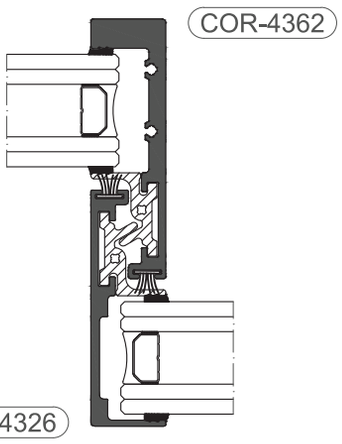

| CARGA DE VIENTO / WIND LOAD | | |
|---|---|---|
| Flecha max. H/200 o 15 mm<br>Max. deflection H/200 or 15 mm | | |
| Clase 1 / Class 1 | 400 Pa | 93 km/h |
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| Clase 4 / Class 4 | 1600 Pa | 186 km/h |
| Clase 5 / Class 5 | 2000 Pa | 208 km/h |

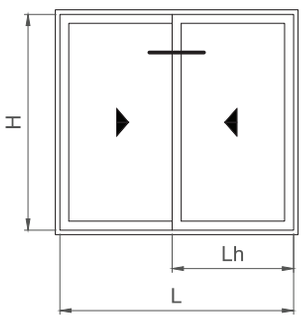


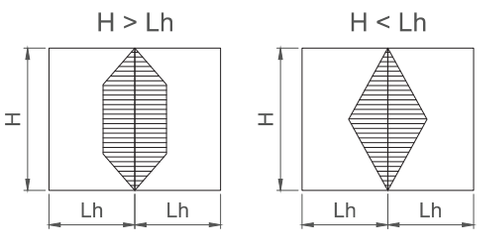
## DIMENSIONES MÁXIMAS VENTANA 2 HOJAS SEGÚN CARGA DE VIENTO
## MAXIMUM 2 SASH WINDOW DIMENSIONS ACCORDING TO WIND LOAD

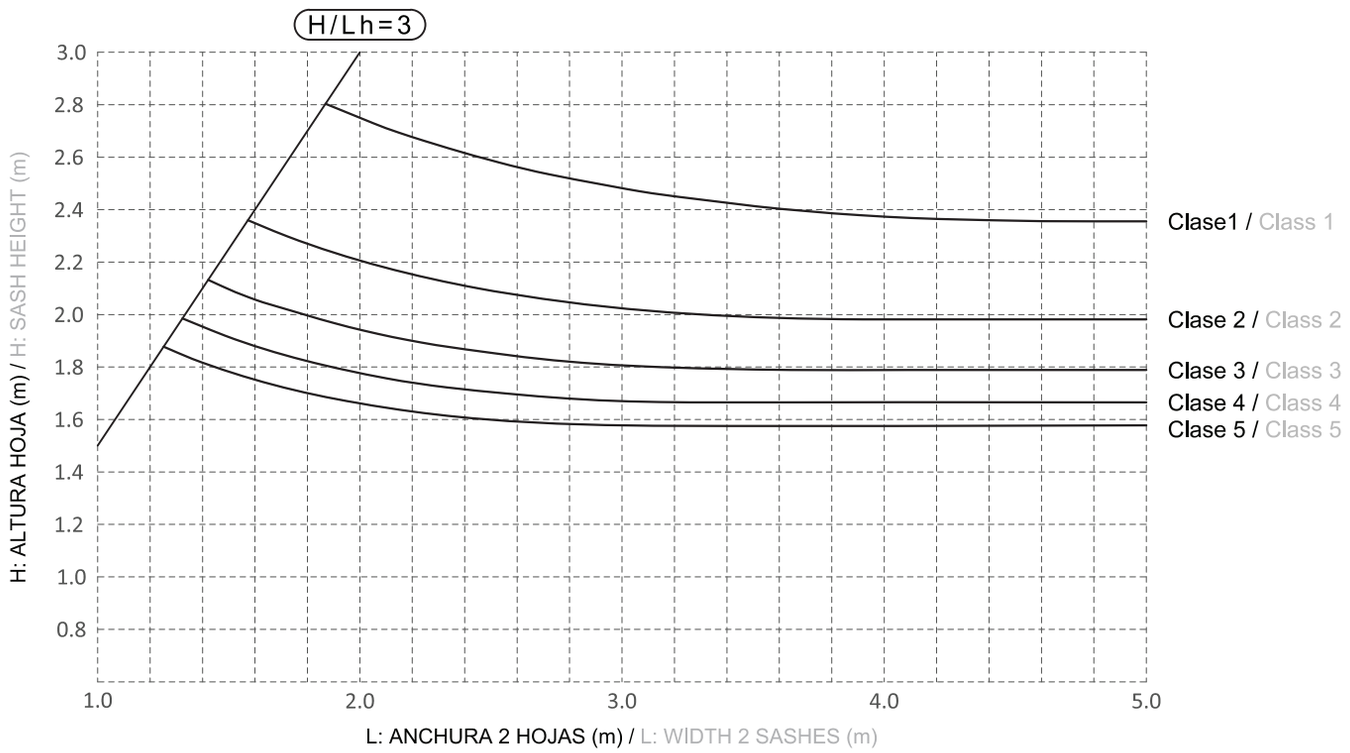
| INERCIA / INERTIA ($cm^4$) | |
|---|---|
| Ixx | 29,36 |




| CARGA DE VIENTO / WIND LOAD | | |
|---|---|---|
| Flecha max. H/200 o 15 mm<br>Max. deflection H/200 or 15 mm | | |
| Clase 1 / Class 1 | 400 Pa | 93 km/h |
| Clase 2 / Class 2 | 800 Pa | 131 km/h |
| Clase 3 / Class 3 | 1200 Pa | 161 km/h |
| Clase 4 / Class 4 | 1600 Pa | 186 km/h |
| Clase 5 / Class 5 | 2000 Pa | 208 km/h |

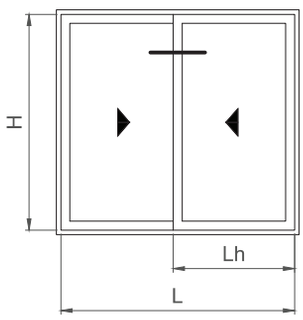


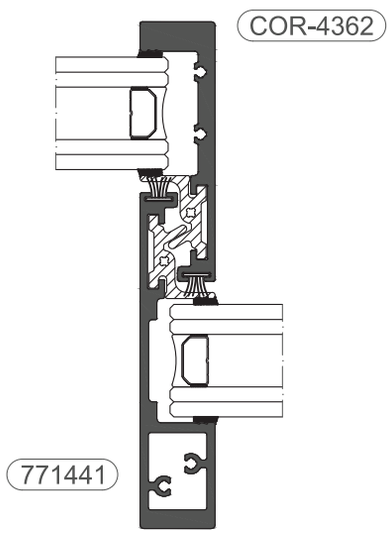



## DIMENSIONES MÁXIMAS VENTANA 2 HOJAS SEGÚN CARGA DE VIENTO
## MAXIMUM 2 SASH WINDOW DIMENSIONS ACCORDING TO WIND LOAD

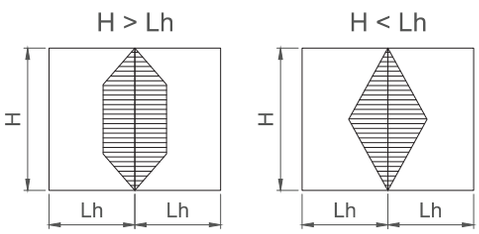


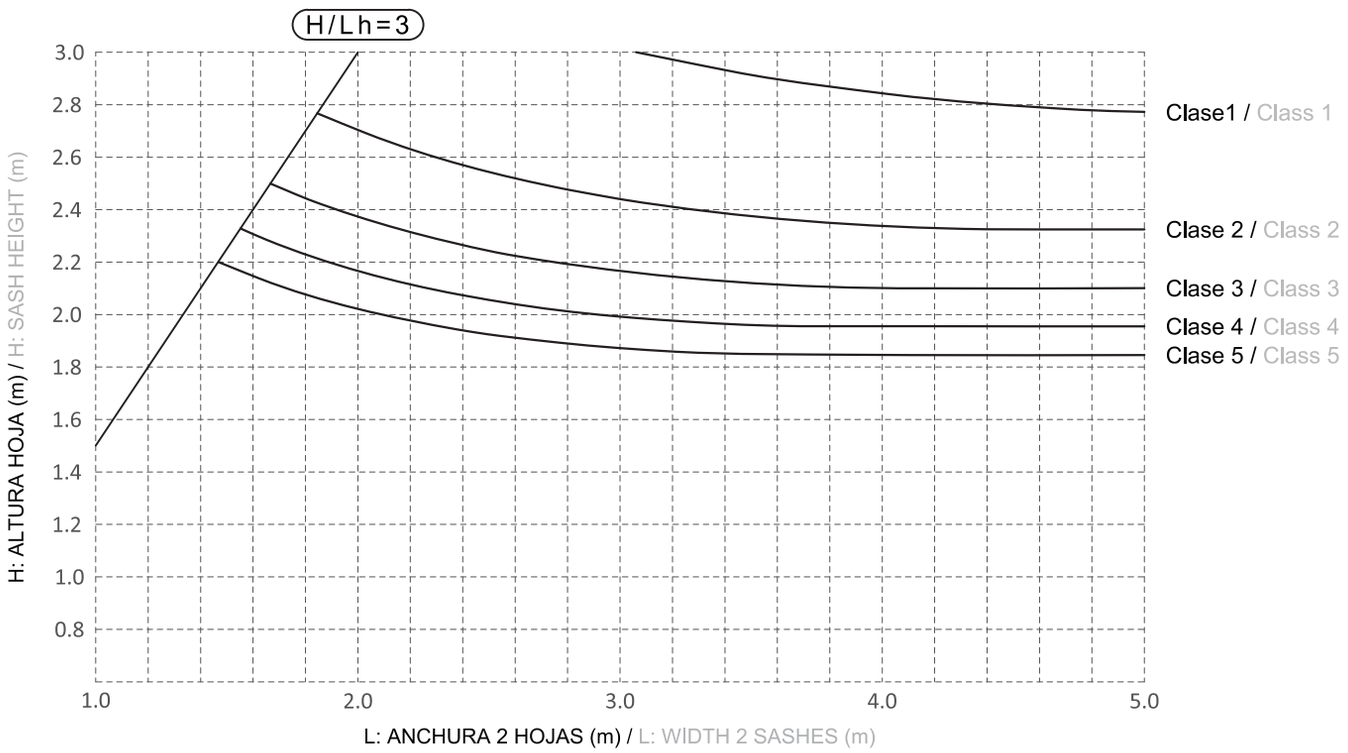

| INERCIA / INERTIA ($cm^4$) | |
|---|---|
| Ixx | 55,60 |




| CARGA DE VIENTO / WIND LOAD | | |
|---|---|---|
| Flecha max. H/200 o 15 mm<br>Max. deflection H/200 or 15 mm | | |
| Clase 1 / Class 1 | 400 Pa | 93 km/h |
| Clase 2 / Class 2 | 800 Pa | 131 km/h |
| Clase 3 / Class 3 | 1200 Pa | 161 km/h |
| Clase 4 / Class 4 | 1600 Pa | 186 km/h |
| Clase 5 / Class 5 | 2000 Pa | 208 km/h |

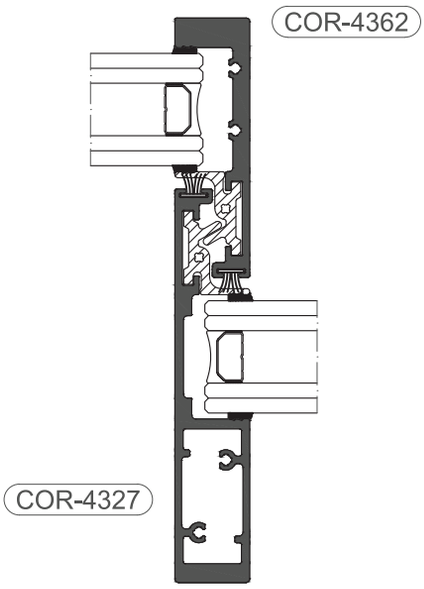


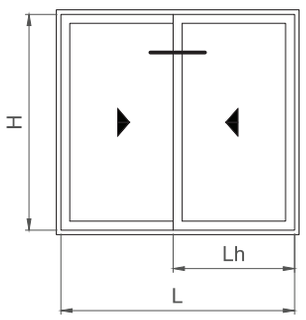



## DIMENSIONES MÁXIMAS VENTANA 2 HOJAS SEGÚN CARGA DE VIENTO
## MAXIMUM 2 SASH WINDOW DIMENSIONS ACCORDING TO WIND LOAD

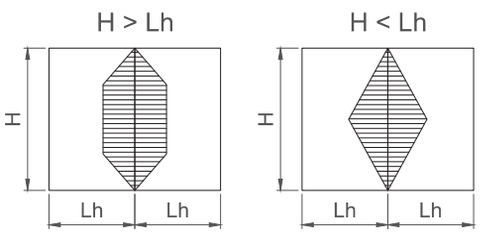


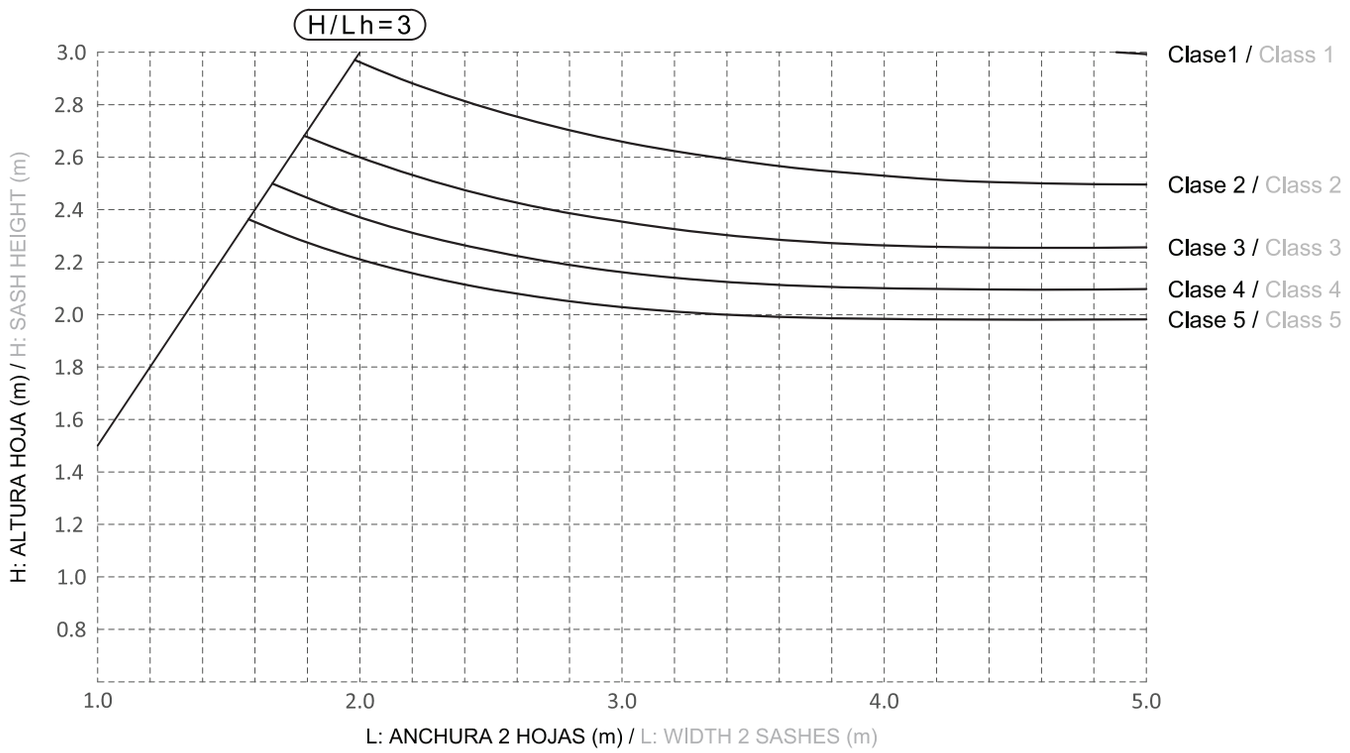

| INERCIA / INERTIA ($cm^4$) | |
|---|---|
| Ixx | 73,94 |




| CARGA DE VIENTO / WIND LOAD | | |
|---|---|---|
| Flecha max. H/200 o 15 mm<br>Max. deflection H/200 or 15 mm | | |
| Clase 1 / Class 1 | 400 Pa | 93 km/h |
| Clase 2 / Class 2 | 800 Pa | 131 km/h |
| Clase 3 / Class 3 | 1200 Pa | 161 km/h |
| Clase 4 / Class 4 | 1600 Pa | 186 km/h |
| Clase 5 / Class 5 | 2000 Pa | 208 km/h |

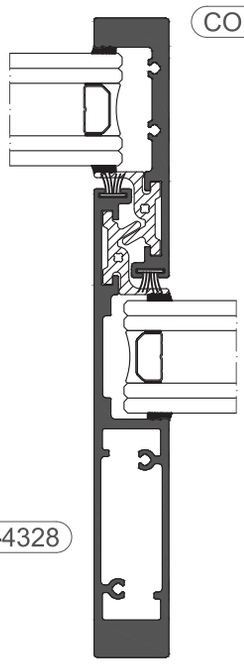


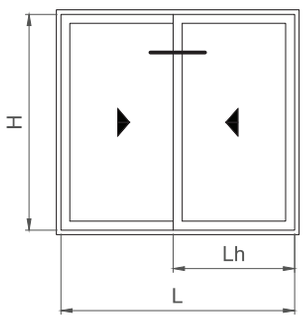



## DIMENSIONES MÁXIMAS VENTANA 2 HOJAS SEGÚN CARGA DE VIENTO
## MAXIMUM 2 SASH WINDOW DIMENSIONS ACCORDING TO WIND LOAD

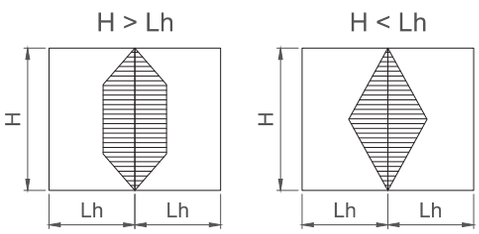


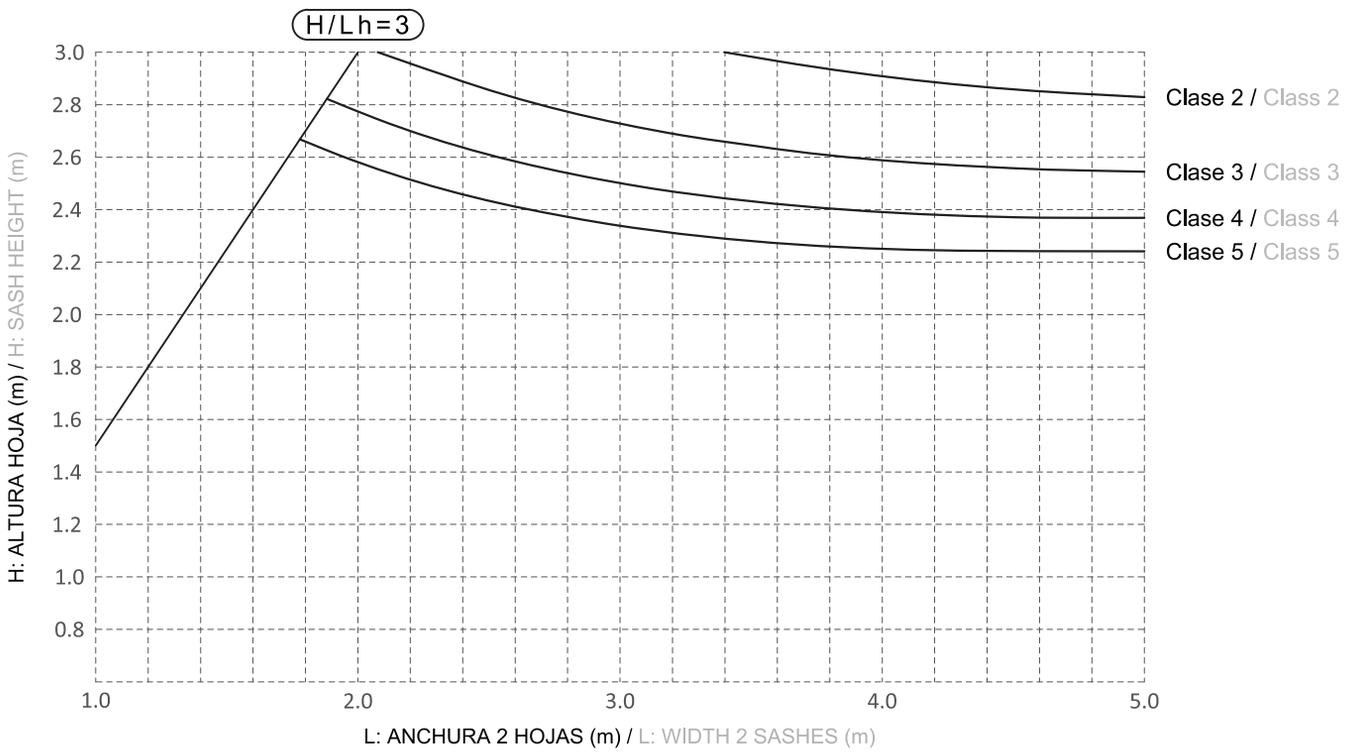

| INERCIA / INERTIA ($cm^4$) | |
|---|---|
| Ixx | 120,49 |



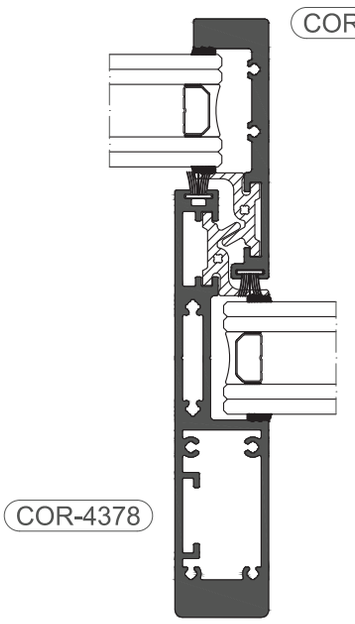

| CARGA DE VIENTO / WIND LOAD | | |
|---|---|---|
| Flecha max. H/200 o 15 mm<br>Max. deflection H/200 or 15 mm | | |
| Clase 1 / Class 1 | 400 Pa | 93 km/h |
| Clase 2 / Class 2 | 800 Pa | 131 km/h |
| Clase 3 / Class 3 | 1200 Pa | 161 km/h |
| Clase 4 / Class 4 | 1600 Pa | 186 km/h |
| Clase 5 / Class 5 | 2000 Pa | 208 km/h |

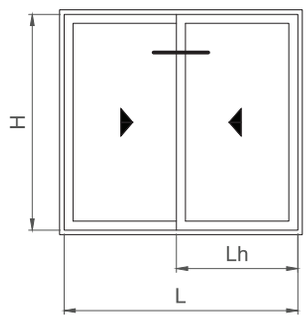


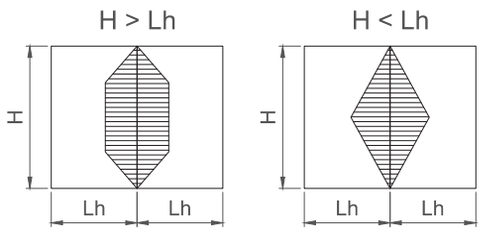
## DIMENSIONES MÁXIMAS VENTANA 2 HOJAS SEGÚN CARGA DE VIENTO
## MAXIMUM 2 SASH WINDOW DIMENSIONS ACCORDING TO WIND LOAD

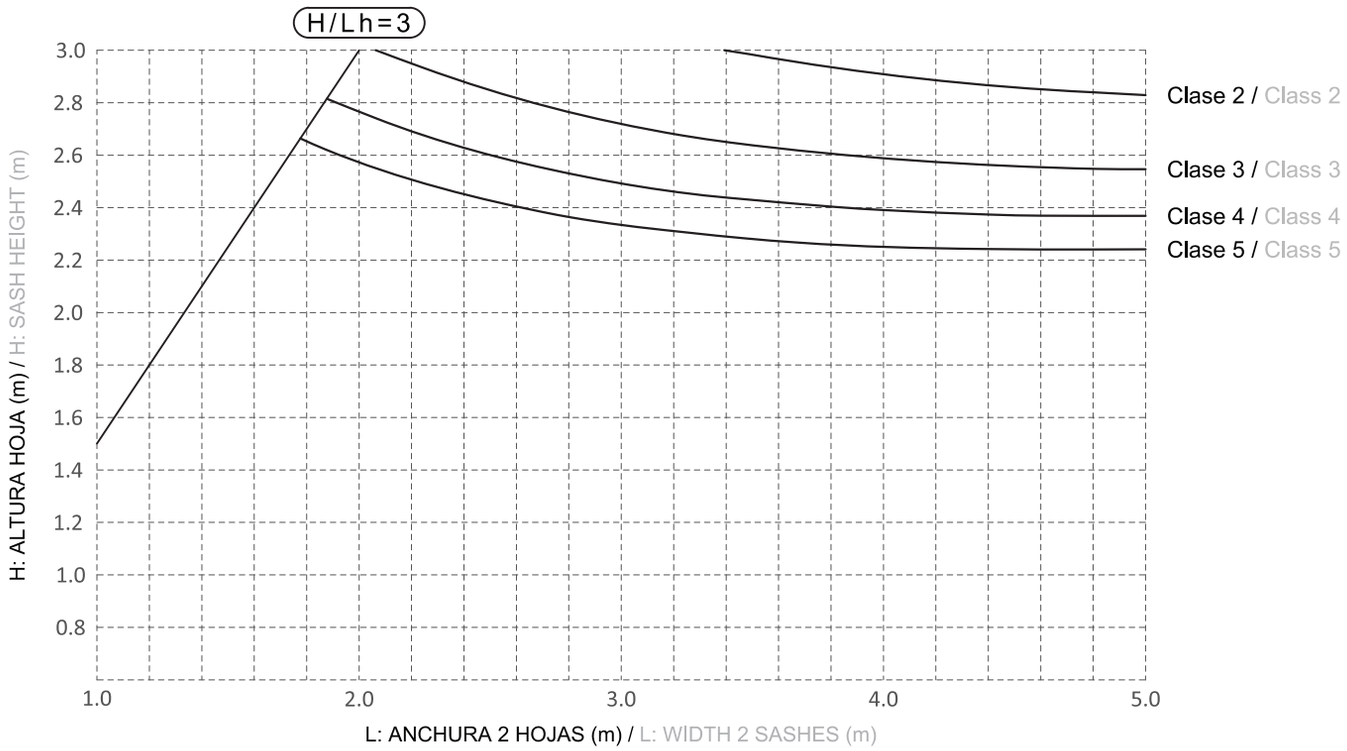
| INERCIA / INERTIA ($cm^4$) | |
|---|---|
| Ixx | 119,36 |




| CARGA DE VIENTO / WIND LOAD | | |
|---|---|---|
| Flecha max. H/200 o 15 mm<br>Max. deflection H/200 or 15 mm | | |
| Clase 1 / Class 1 | 400 Pa | 93 km/h |
| Clase 2 / Class 2 | 800 Pa | 131 km/h |
| Clase 3 / Class 3 | 1200 Pa | 161 km/h |
| Clase 4 / Class 4 | 1600 Pa | 186 km/h |
| Clase 5 / Class 5 | 2000 Pa | 208 km/h |

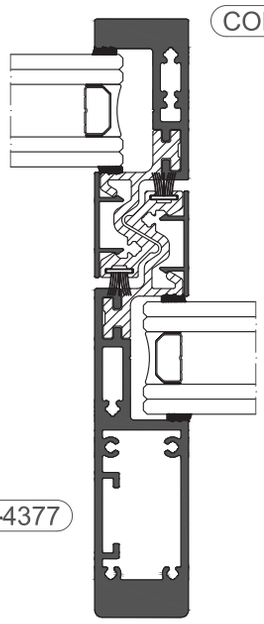


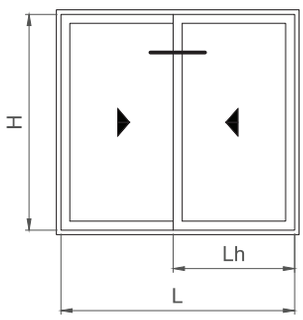



## DIMENSIONES MÁXIMAS VENTANA 2 HOJAS SEGÚN CARGA DE VIENTO
## MAXIMUM 2 SASH WINDOW DIMENSIONS ACCORDING TO WIND LOAD

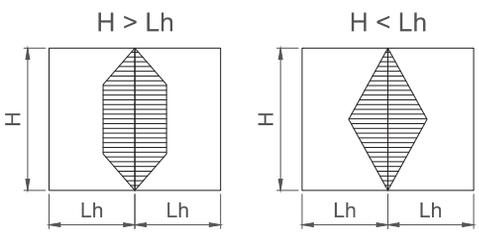


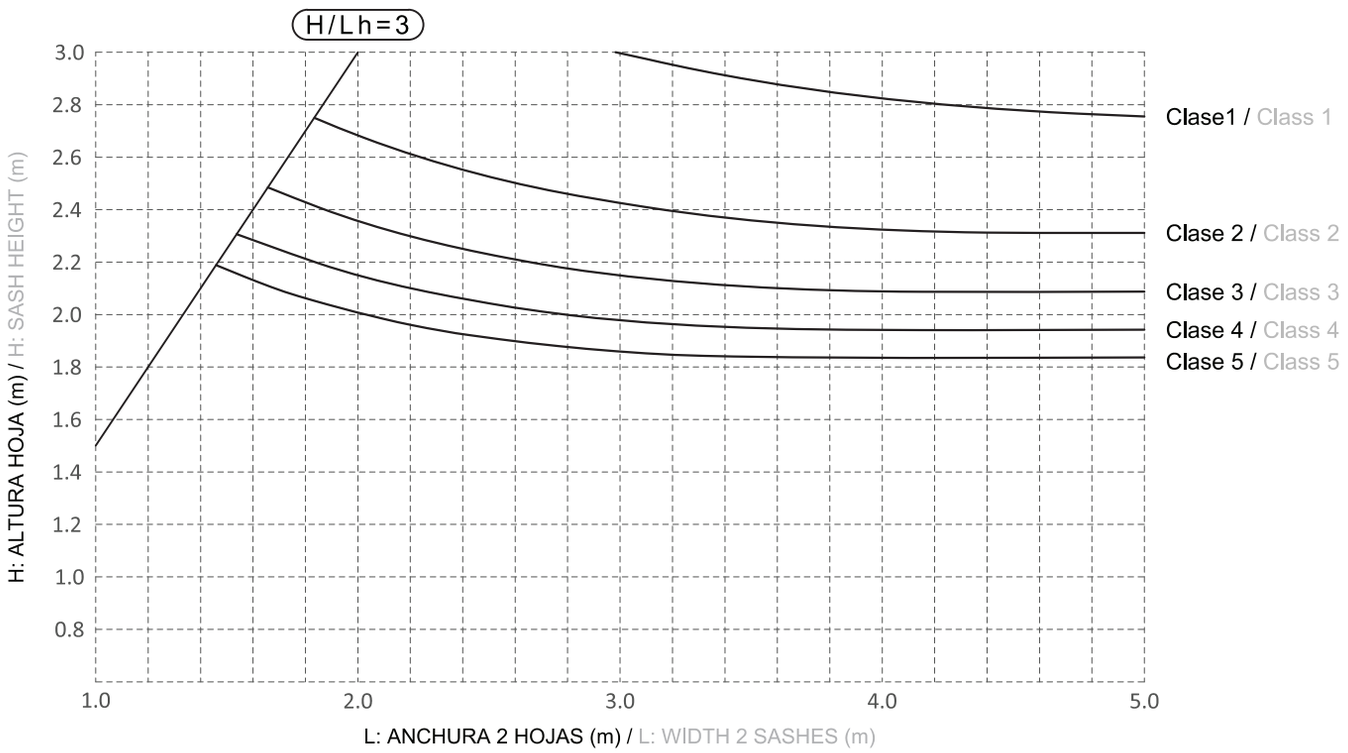

| INERCIA / INERTIA ($cm^4$) | |
|---|---|
| Ixx | 54,34 |



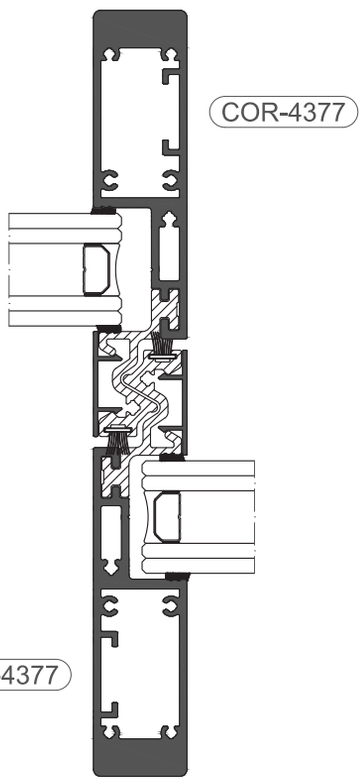

| CARGA DE VIENTO / WIND LOAD | | |
|---|---|---|
| Flecha max. H/200 o 15 mm<br>Max. deflection H/200 or 15 mm | | |
| Clase 1 / Class 1 | 400 Pa | 93 km/h |
| Clase 2 / Class 2 | 800 Pa | 131 km/h |
| Clase 3 / Class 3 | 1200 Pa | 161 km/h |
| Clase 4 / Class 4 | 1600 Pa | 186 km/h |
| Clase 5 / Class 5 | 2000 Pa | 208 km/h |

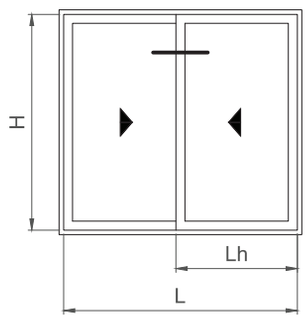


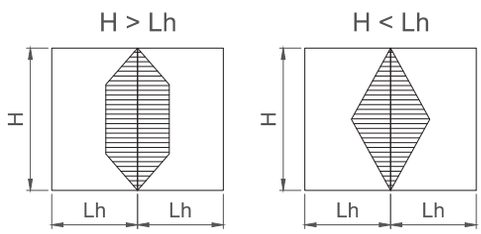
## DIMENSIONES MÁXIMAS VENTANA 2 HOJAS SEGÚN CARGA DE VIENTO
## MAXIMUM 2 SASH WINDOW DIMENSIONS ACCORDING TO WIND LOAD

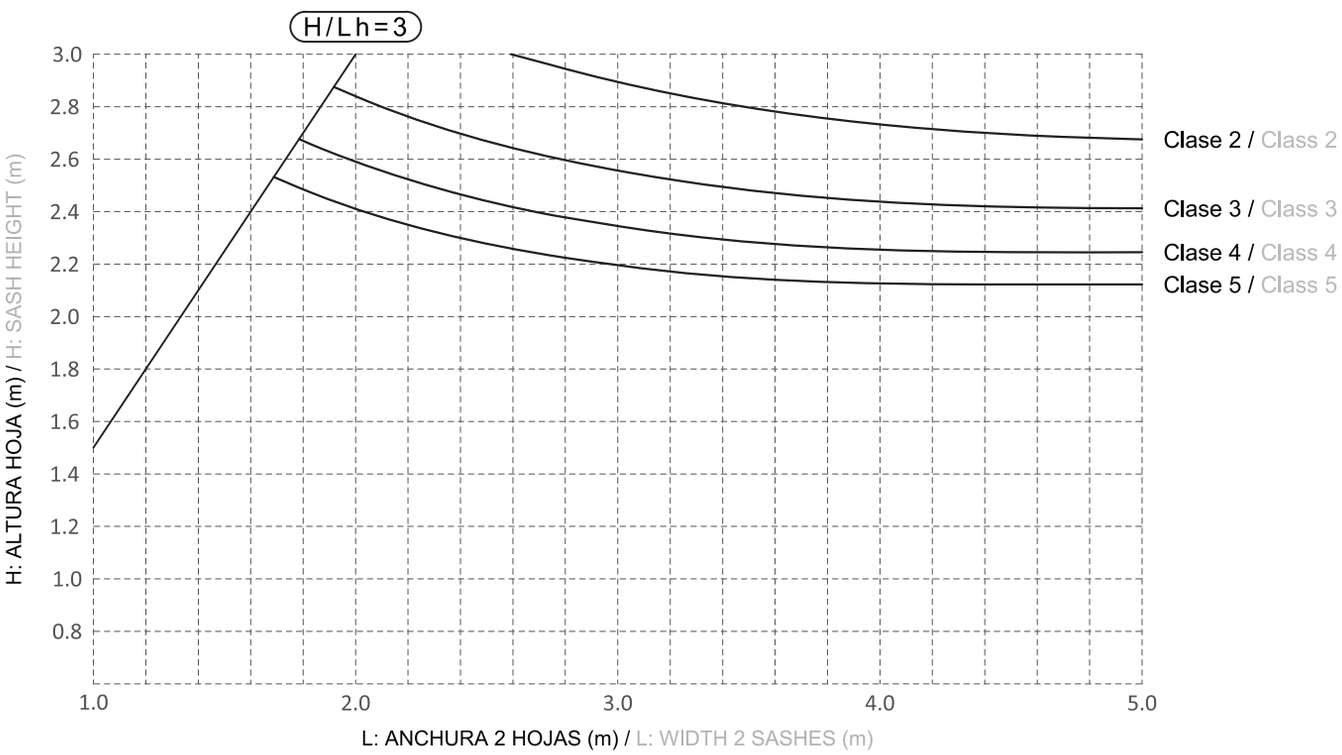
| INERCIA / INERTIA ($cm^4$) | |
|---|---|
| Ixx | 97,26 |




| CARGA DE VIENTO / WIND LOAD | | |
|---|---|---|
| Flecha max. H/200 o 15 mm<br>Max. deflection H/200 or 15 mm | | |
| Clase 1 / Class 1 | 400 Pa | 93 km/h |
| Clase 2 / Class 2 | 800 Pa | 131 km/h |
| Clase 3 / Class 3 | 1200 Pa | 161 km/h |
| Clase 4 / Class 4 | 1600 Pa | 186 km/h |
| Clase 5 / Class 5 | 2000 Pa | 208 km/h |

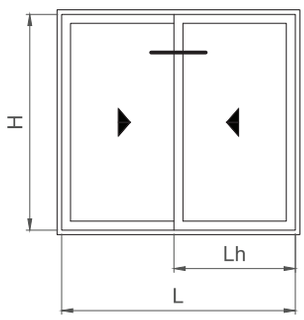


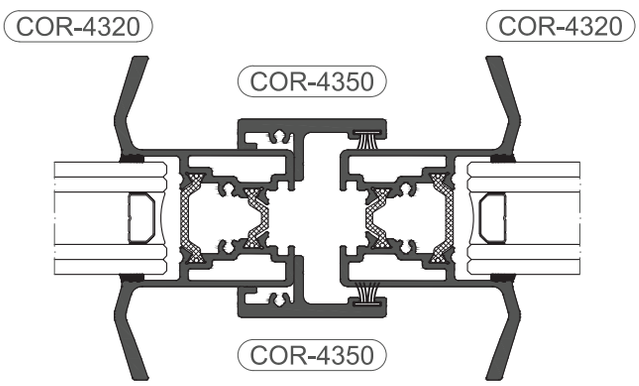



## DIMENSIONES MÁXIMAS VENTANA 2 HOJAS SEGÚN CARGA DE VIENTO
## MAXIMUM 2 SASH WINDOW DIMENSIONS ACCORDING TO WIND LOAD

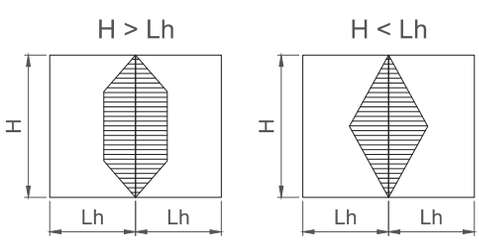


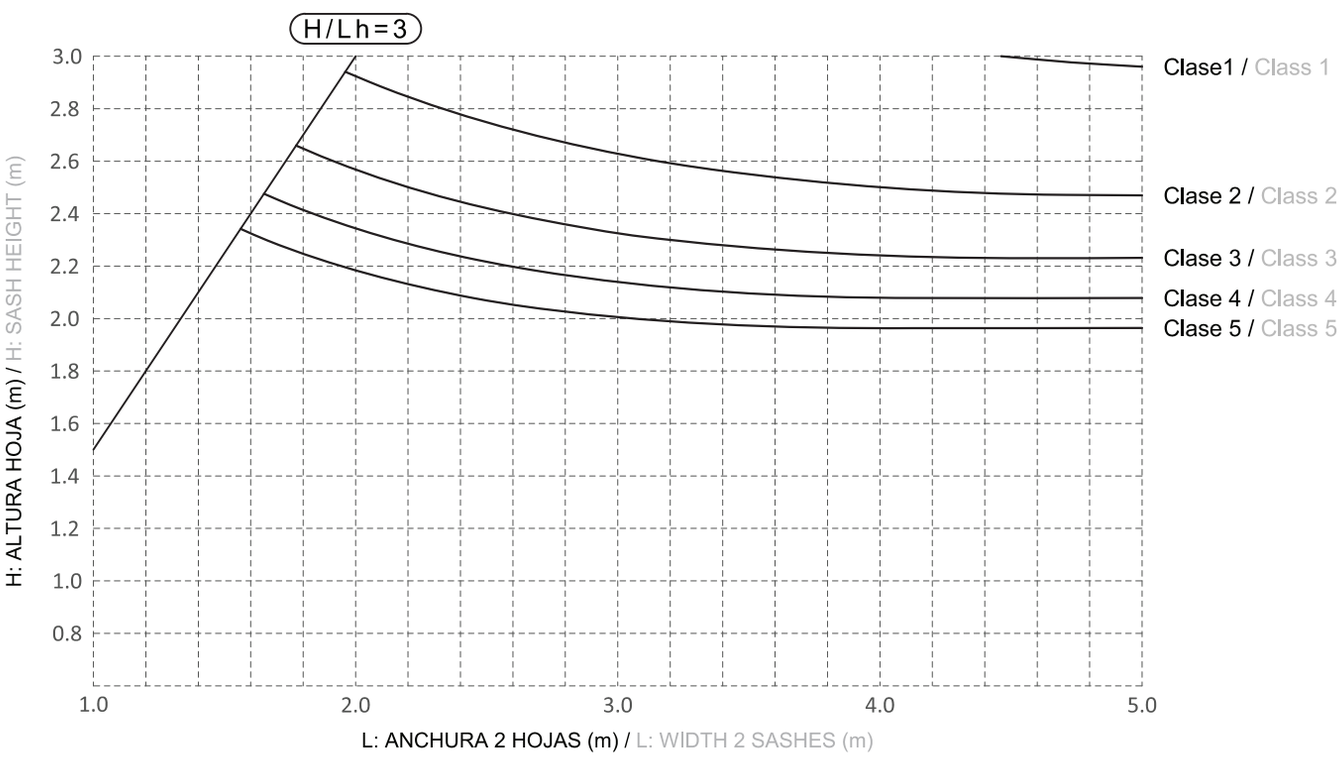

| INERCIA / INERTIA ($cm^4$) | |
|---|---|
| Ixx | 71,09 |



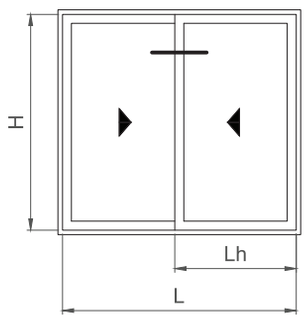

| CARGA DE VIENTO / WIND LOAD | | |
|---|---|---|
| Flecha max. H/200 o 15 mm<br>Max. deflection H/200 or 15 mm | | |
| Clase 1 / Class 1 | 400 Pa | 93 km/h |
| Clase 2 / Class 2 | 800 Pa | 131 km/h |
| Clase 3 / Class 3 | 1200 Pa | 161 km/h |
| Clase 4 / Class 4 | 1600 Pa | 186 km/h |
| Clase 5 / Class 5 | 2000 Pa | 208 km/h |

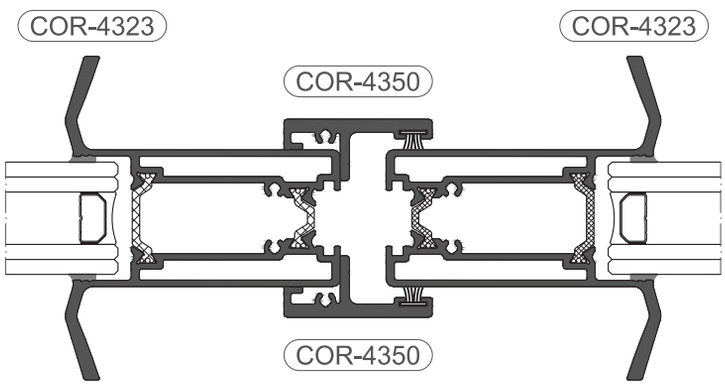


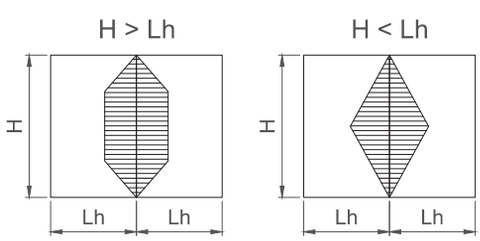
## DIMENSIONES MÁXIMAS VENTANA 2 HOJAS SEGÚN CARGA DE VIENTO
## MAXIMUM 2 SASH WINDOW DIMENSIONS ACCORDING TO WIND LOAD

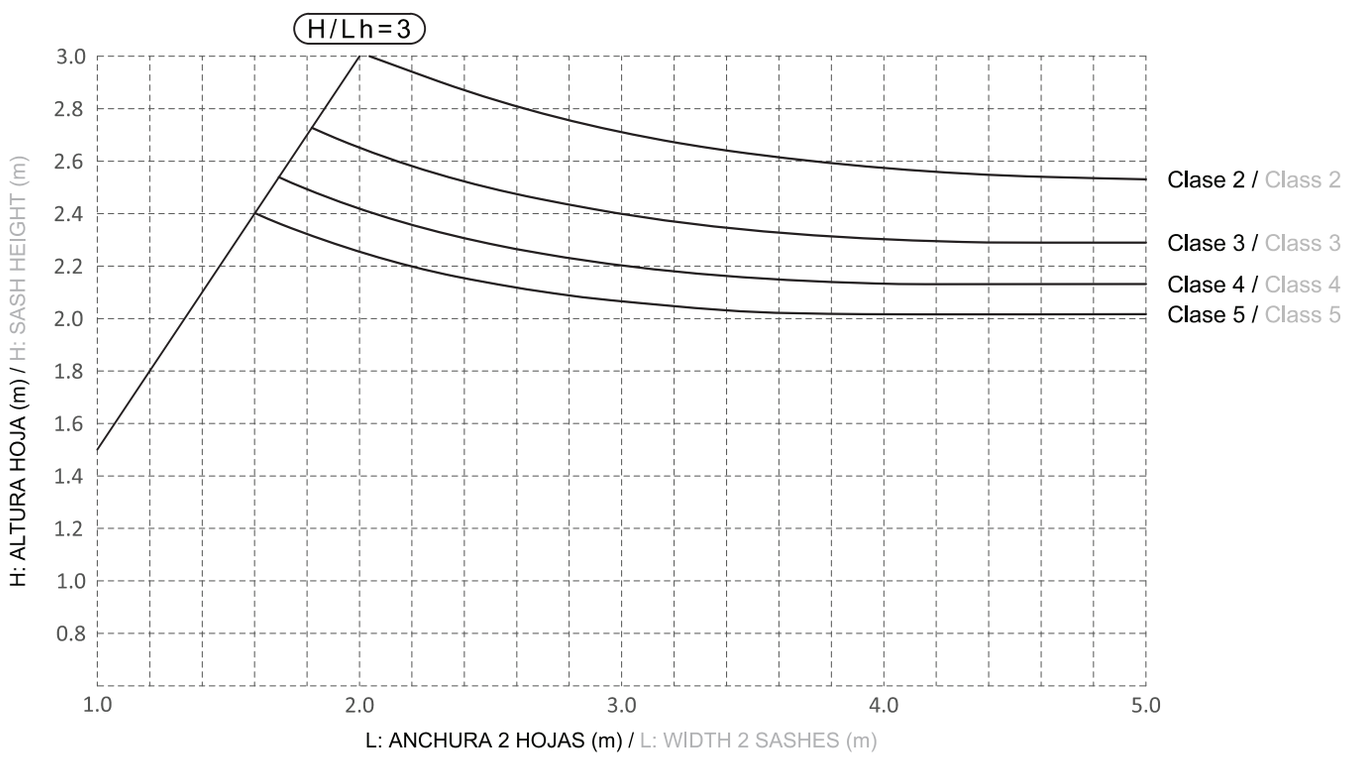
| INERCIA / INERTIA ($cm^4$) | |
|---|---|
| Ixx | 78,67 |




| CARGA DE VIENTO / WIND LOAD | | |
|---|---|---|
| Flecha max. H/200 o 15 mm<br>Max. deflection H/200 or 15 mm | | |
| Clase 1 / Class 1 | 400 Pa | 93 km/h |
| Clase 2 / Class 2 | 800 Pa | 131 km/h |
| Clase 3 / Class 3 | 1200 Pa | 161 km/h |
| Clase 4 / Class 4 | 1600 Pa | 186 km/h |
| Clase 5 / Class 5 | 2000 Pa | 208 km/h |

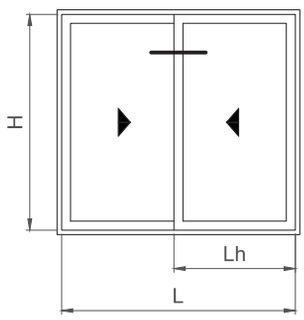


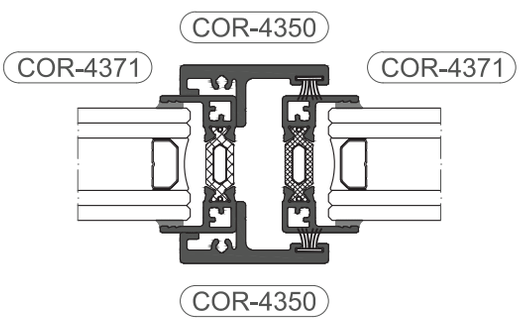



## DIMENSIONES MÁXIMAS VENTANA 2 HOJAS SEGÚN CARGA DE VIENTO
## MAXIMUM 2 SASH WINDOW DIMENSIONS ACCORDING TO WIND LOAD

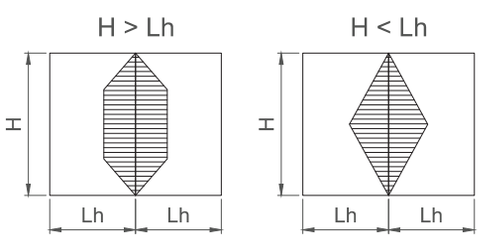


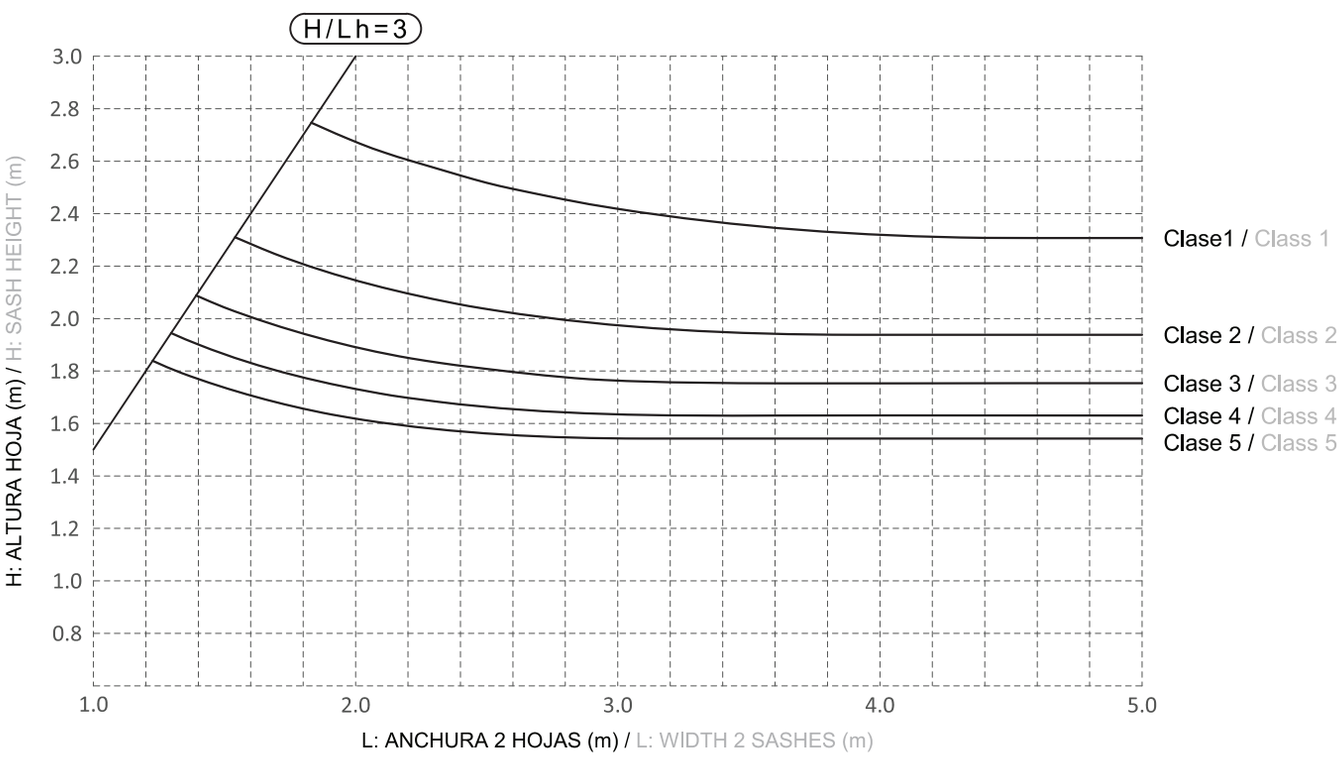

| INERCIA / INERTIA ($cm^4$) | |
|---|---|
| Ixx | 26,93 |



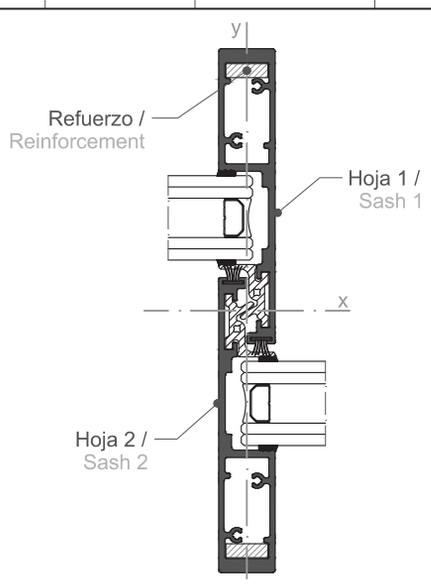

| CARGA DE VIENTO / WIND LOAD | | |
|---|---|---|
| Flecha max. H/200 o 15 mm<br>Max. deflection H/200 or 15 mm | | |
| Clase 1 / Class 1 | 400 Pa | 93 km/h |
| Clase 2 / Class 2 | 800 Pa | 131 km/h |
| Clase 3 / Class 3 | 1200 Pa | 161 km/h |
| Clase 4 / Class 4 | 1600 Pa | 186 km/h |
| Clase 5 / Class 5 | 2000 Pa | 208 km/h |



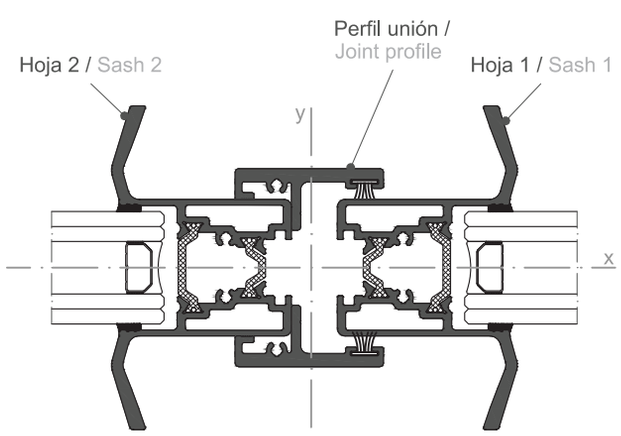
## TABLA DE INERCIAS PERFILES DE REFUERZO / TABLE OF INERTIAS OF REIFORCEMENT PROFILES

| Hoja 1/ Sash 1 | Hoja 2/ Sash 2 | Refuerzo / Reinforcement | Ix ($cm^4$) |
|---|---|---|---|
| COR-4326 | COR-4326 | - - | 20,52 |
| | 771441 | - - | 46,76 |
| | COR-4327 | - - | 65,10 |
| | | 10417 | 72,41 |
| | | COR-4315 | 85,25 |
| | COR-4328 | - - | 111,65 |
| | | 10417 | 119,34 |
| | | COR-4315 | 133,21 |
| 771441 | 771441 | - - | 73,00 |
| | COR-4327 | - - | 91,34 |
| | | 10417 | 98,65 |
| | | COR-4315 | 111,49 |
| | COR-4328 | - - | 137,89 |
| | | 10417 | 145,58 |
| | | COR-4315 | 159,45 |
| COR-4327 | COR-4327 | - - | 109,68 |
| | | 10417 (x2) | 124,30 |
| | | COR-4315 (x2) | 149,98 |
| | COR-4328 | - - | 156,23 |
| | | 10417 (x2) | 171,23 |
| | | COR-4315 (x2) | 197,94 |
| COR-4328 | COR-4328 | - - | 202,78 |
| | | 10417 (x2) | 218,16 |
| | | COR-4315 (x2) | 245,90 |




| Hoja 1/ Sash 1 | Hoja 2/ Sash 2 | Refuerzo / Reinforcement | Ix ($cm^4$) |
|---|---|---|---|
| COR-4362 | COR-4326 | - - | 29,36 |
| | 771441 | - - | 55,60 |
| | COR-4327 | - - | 73,94 |
| | | 10417 | 81,25 |
| | | COR-4315 | 94,09 |
| | COR-4328 | - - | 120,49 |
| | | 10417 | 128,18 |
| | | COR-4315 | 142,05 |
| COR-4378 | COR-4362 | - - | 119,36 |
| | COR-4327 | - - | 155,10 |
| | | 10417 | 162,41 |
| | | COR-4315 | 175,25 |
| | COR-4328 | - - | 201,65 |
| | | 10417 | 209,34 |
| | | COR-4315 | 223,21 |
| COR-4377 | COR-4376 | - - | 54,34 |
| | COR-4377 | - - | 97,26 |

| Hoja 1/ Sash 1 | Hoja 2/ Sash 2 | Perfil unión / Joint profile | Ix ($cm^4$) |
|---|---|---|---|
| COR-4320 | COR-4320 | COR-4350 (x2) | 71,09 |
| COR-4321 | COR-4321 | | 34,05 |
| COR-4322 | COR-4322 | | 49,83 |
| COR-4323 | COR-4323 | | 78,67 |
| COR-4319 | COR-4319 | | 41,63 |
| COR-4369 | COR-4369 | | 58,11 |
| COR-4371 | COR-4371 | | 26,93 |



COR VISION

# 1. RELACIÓN DE PERFILES
# 1. PROFILE LIST

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# COR VISION
Relación de perfiles

## COR VISION
Profile list

| REFERENCIA<br>REFERENCE | DISEÑO<br>DESIGN | DESCRIPCIÓN<br>DESCRIPTION | PESO<br>WEIGHT<br>(g/m) | SUPERF.<br>SURFACE<br>(dm²/m) | PÁG<br>PAG |
|---|---|---|---|---|---|
| 10417 |  | Pletina de 15x5 mm<br>15x5 mm plate | 202,5 | 4,05 | 63 |
| 15919 |  | Tapeta canal<br>Channel cover | 72,9 | 4,61 | 63 |
| 600808 |  | Refuerzo 8x8 mm<br>8x8 mm reinforcement | 172,8 | 3,2 | 63 |
| 770048 |  | Tubo 30x43<br>Tube 30x43 | 567 | 27,91 | 69 |
| 770216 |  | Tubo 150x40<br>Tube 150x40 | 2592 | 73,8 | 70 |
| 771441 |  | Hoja central con refuerzo<br>Central sash with reinforcement | 1285,2 | 37,58 | 56 |
| 771442 |  | Hoja mosquitera<br>Mosquito net sash | 580,5 | 23,02 | 64 |
| 771443 |  | Tapa hoja mosquitera<br>Mosquito net sash cover | 153,9 | 8,93 | 64 |
| 802020 |  | Tubo de 20x20x1.3<br>Tube 20x20x1.3 | 264,6 | 14,96 | 69 |
| 812040 |  | Tubo de 120x40x1.8<br>Tube 120x40x1.8 | 1522,8 | 62,66 | 69 |
| COR-1717 |  | Solape recto 17 mm<br>17 mm straight overlap | 226,8 | 10,2 | 87 |
| COR-1761 |  | Divisor mosquitera<br>Mosquito net divider | 629,1 | 30,88 | 64 |
| COR-1770 |  | Solape de 35 mm<br>35 mm overlap | 197,1 | 10,05 | 81 |
| COR-1771 |  | Solape de 50 mm<br>50 mm overlap | 256,5 | 13,06 | 82 |

| REFERENCIA<br>REFERENCE | DISEÑO<br>DESIGN | DESCRIPCIÓN<br>DESCRIPTION | PESO<br>WEIGHT<br>(g/m) | SUPERF.<br>SURFACE<br>($dm^2/m$) | PÁG<br>PAG |
|---|---|---|---|---|---|
| COR-1772 |  | Solape de 25 mm<br>25 mm overlap | 156,6 | 8,06 | 81 |
| COR-1773 |  | Solape de 45 mm<br>45 mm overlap | 237,6 | 12,06 | 81 |
| COR-1774 |  | Solape de 35x13,5 mm<br>35x13.5 mm overlap | 240,3 | 12,27 | 81 |
| COR-1776 |  | Solape de 55 mm<br>55 mm overlap | 278,1 | 14,06 | 82 |
| COR-1777 |  | Solape de 65 mm<br>65 mm overlap | 318,6 | 16,06 | 82 |
| COR-1778 |  | Solape de 75 mm<br>75 mm overlap | 359,1 | 18,06 | 83 |
| COR-1780 |  | Tapé recto de 28,5 mm<br>Straight cap of 28.5 mm | 388,8 | 18,5 | 71 |
| COR-1781 |  | Tapé recto de 48,5 mm<br>Straight cap of 48.5 mm | 480,6 | 22,5 | 72 |
| COR-1782 |  | Tapé recto de 68,5 mm<br>Straight cap of 68.5 mm | 572,4 | 26,5 | 72 |
| COR-1783 |  | Tapé recto de 88,5 mm<br>Straight cap of 88.5 mm | 664,2 | 30,5 | 72 |
| COR-1784 |  | Tapé recto de 58,5 mm<br>Straight cap of 58.5 mm | 518,4 | 24,46 | 72 |
| COR-1785 |  | Tapé recto de 108,5 mm<br>Straight cap of 108.5 mm | 756 | 34,57 | 73 |
| COR-1786 |  | Tapé recto de 128,5 mm<br>Straight cap of 128.5 mm | 847,8 | 38,57 | 73 |
| COR-2130 |  | Pletina falleba poliamida<br>Polyamide lockind rod plate | - | - | 64 |

# COR VISION
Relación de perfiles

## COR VISION
Profile list

| REFERENCIA<br>REFERENCE | DISEÑO<br>DESIGN | DESCRIPCIÓN<br>DESCRIPTION | PESO<br>WEIGHT<br>(g/m) | SUPERF.<br>SURFACE<br>($dm^2/m$) | PÁG<br>PAG |
|---|---|---|---|---|---|
| COR-2187 |  | Divisor de hoja pegado<br>Glued sash divider | 89,1 | 44,8 | 57 |
| COR-2705 |  | Grapa para solapes<br>Clip for overlaps | 232,2 | 112,1 | 80 |
| COR-2721 |  | Tapa guía<br>Guide cover | 351 | 17,43 | 90 |
| COR-2725 |  | Solape recto 22 mm<br>22 mm straight overlap | 245,7 | 11,2 | 87 |
| COR-2728 |  | Solape recto de 55 mm<br>55 mm straight overlap | 270 | 16,03 | 85 |
| COR-2734 |  | Solape de 77 mm<br>77 mm overlap | 337,5 | 19,66 | 86 |
| COR-2737 |  | Solape con moldura de 70 mm<br>Overlap with 70 mm moulding | 399,6 | 22,59 | 87 |
| COR-2742 |  | Solape de 60 mm para atornillar, saliente de 35 mm<br>60 mm overlap for screwing, protrusion of 35 mm | 556,2 | 29,5 | 89 |
| COR-2744 |  | Grapa para solapes<br>Clip for overlaps | 348,3 | 13,98 | 80 |
| COR-2750 |  | Guía de 40 mm<br>40 mm guide | 723,6 | 39,84 | 75 |
| COR-2751 |  | Guía de persiana<br>Shutter guide | 807,3 | 42,97 | 74 |
| COR-2752 |  | Guía de 50 mm<br>50 mm guide | 758,7 | 41,84 | 75 |
| COR-2753 |  | Guía de 60 mm<br>60 mm guide | 761,4 | 42,42 | 75 |
| COR-2754 |  | Guía de 65 mm<br>65 mm guide | 777,6 | 43,42 | 76 |

| REFERENCIA<br>REFERENCE | DISEÑO<br>DESIGN | DESCRIPCIÓN<br>DESCRIPTION | PESO<br>WEIGHT<br>(g/m) | SUPERF.<br>SURFACE<br>($dm^2/m$) | PÁG<br>PAG |
|---|---|---|---|---|---|
| COR-2755 |  | Guía de 70 mm<br>70 mm guide | 810 | 44,33 | 76 |
| COR-2756 |  | Guía de 75 mm<br>75 mm guide | 828,9 | 44,99 | 76 |
| COR-2757 |  | Guía de 80 mm<br>80 mm guide | 847,8 | 46,33 | 77 |
| COR-2758 |  | Guía de 85 mm<br>85 mm guide | 866,7 | 46,99 | 77 |
| COR-2759 |  | Guía de 90 mm<br>90 mm guide | 885,6 | 48,32 | 77 |
| COR-2760 |  | Guía de 95 mm<br>95 mm guide | 918 | 48,83 | 78 |
| COR-2761 |  | Guía de 100 mm<br>100 mm guide | 950,4 | 49,73 | 78 |
| COR-2762 |  | Guía de 105 mm<br>105 mm guide | 972 | 50,82 | 78 |
| COR-2763 |  | Guía de 110 mm<br>110 mm guide | 977,4 | 52,13 | 79 |
| COR-2765 |  | Guía de 120 mm<br>120 mm guide | 1028,7 | 53,82 | 79 |
| COR-2766 |  | Guía de 125 mm<br>125 mm guide | 1047,6 | 54,82 | 80 |
| COR-2773 |  | Solape recto de 65 mm<br>65 mm straight overlap | 299,7 | 17,49 | 86 |
| COR-2816 |  | Tapé achaflanado de 108 mm<br>108 mm bevelled cap | 753,3 | 29,58 | 71 |
| COR-2817 |  | Alargadera con enganche de 100 mm<br>Sill with100 mm attachment | 626,4 | 27,69 | 74 |

# COR VISION
Relación de perfiles

## COR VISION
Profile list

| REFERENCIA<br>REFERENCE | DISEÑO<br>DESIGN | DESCRIPCIÓN<br>DESCRIPTION | PESO<br>WEIGHT<br>(g/m) | SUPERF.<br>SURFACE<br>($dm^2/m$) | PÁG<br>PAG |
|---|---|---|---|---|---|
| COR-2818 |  | Alargadera con enganche de 160 mm<br>Sill with 160 mm attachment | 901,8 | 39,76 | 74 |
| COR-2819 |  | Alargadera con enganche de 40 mm<br>Sill with 40 mm attachment | 353,7 | 15,8 | 73 |
| COR-2820 |  | Tapa guía<br>Guide cover | 369,9 | 16,72 | 90 |
| COR-2831 |  | Solape de 35 mm<br>35 mm overlap | 159,3 | 9,31 | 84 |
| COR-2833 |  | Tapajuntas atornillar 38 mm<br>38 mm cover strips to screw | 259,2 | 16,08 | 88 |
| COR-2834 |  | Solape de 55 mm atornillar (en L)<br>55 mm overlap screw (in L) | 340,2 | 19,71 | 88 |
| COR-2835 |  | Solape de 55 mm<br>55 mm overlap | 253,8 | 14,4 | 85 |
| COR-2837 |  | Solape de 70 mm<br>70 mm overlap | 305,1 | 17,4 | 85 |
| COR-2839 |  | Solape recto de 40 mm<br>40 mm straight overlap | 232,2 | 14,42 | 83 |
| COR-2842 |  | Grapa para solapes<br>Clip for overlaps | 261,9 | 12,73 | 80 |
| COR-2843 |  | Grapa para enganche postizo<br>Clip for removable hook | 116,1 | 6,17 | 64 |
| COR-2890 |  | Complemento tapa registro (para panel)<br>Register cover complement (for pannel) | 280,8 | 15,65 | 65 |
| COR-2891 |  | Asiento tapa registro<br>Register cover seat | 159,3 | 7,92 | 65 |
| COR-2892 |  | Complemento tapa registro (panel 20 mm)<br>Register cover complement (for 20 mm pannel) | 332,1 | 19,08 | 65 |

# COR VISION
Relación de perfiles

## COR VISION
Profile list

| REFERENCIA<br>REFERENCE | DISEÑO<br>DESIGN | DESCRIPCIÓN<br>DESCRIPTION | PESO<br>WEIGHT<br>(g/m) | SUPERF.<br>SURFACE<br>($dm^2/m$) | PÁG<br>PAG |
|---|---|---|---|---|---|
| COR-2894 |  | Solape de registro de 45 mm<br>45 mm access overlap | 372,6 | 21,37 | 89 |
| COR-2898 |  | Solape de registro de 85 mm<br>85 mm access overlap | 612,9 | 33,06 | 90 |
| COR-2999 |  | Rejilla de drenaje aluminio<br>Aluminum drain grate | 658,8 | 28,5 | 66 |
| COR-3837 |  | Suplemento drenaje 180 mm<br>Drainage supplement 180 mm | 2630 | 94 | 60 |
| COR-3838 |  | Suplemento drenaje 230 mm<br>Drainage supplement 230 mm | 3164,6 | 113,82 | 60 |
| COR-4283 |  | Remate Galandage<br>Galandage cover | 661,5 | 31,92 | 65 |
| COR-4284 |  | Tapa remate galandage<br>Galandage end plate cover | 561,5 | 28,78 | 57 |
| COR-4302 |  | Acople solera marco inferior<br>Bottom frame sole plate coupling | 3440 | 119,14 | 66 |
| COR-4304 |  | Acople solera marco inferior tricarril<br>Three rail bottom frame sole plate coupling | 4898,2 | 167,57 | 67 |
| COR-4307 |  | Acople doble suelo integrado<br>Integrated floor double coupling | 877,5 | 41,56 | 67 |
| COR-4308 |  | Acople lateral suelo integrado<br>Integrated floor side coupling | 337,5 | 17,35 | 68 |
| COR-4309 |  | Acople central suelo integrado<br>Integrated floor central coupling | 585,9 | 28,34 | 68 |
| COR-4310 |  | Perfil guía suelo integrado<br>Integrated floor guide profile | 712,8 | 18,81 | 54 |
| COR-4311 |  | Carril de rodadura<br>Rail | - | - | 60 |

| REFERENCIA<br>REFERENCE | DISEÑO<br>DESIGN | DESCRIPCIÓN<br>DESCRIPTION | PESO<br>WEIGHT<br>(g/m) | SUPERF.<br>SURFACE<br>($dm^2/m$) | PÁG<br>PAG |
|---|---|---|---|---|---|
| COR-4314 |  | Hoja de ruedas<br>Bearing profile | 648 | 19,65 | 54 |
| COR-4315 |  | Refuerzo inox 15x5 mm<br>Stainless steel reinforcement 15x5 mm | - | - | 63 |
| COR-4319 |  | Hoja lateral de balconera sin tirador<br>Balcony door side sash without pull handle | 1622,2 | 63,28 | 52 |
| COR-4320 |  | Hoja lateral con tirador<br>Side sash with handle | 1616,8 | 53,5 | 52 |
| COR-4321 |  | Hoja lateral ventana sin tirador<br>Window side sash without handle | 1125 | 43,22 | 53 |
| COR-4322 |  | Hoja lateral ventana<br>Window side sash | 1368,4 | 48,26 | 52 |
| COR-4323 |  | Hoja lateral de balconera<br>Balcony door side sash | 2102,8 | 73,66 | 51 |
| COR-4324 |  | Hoja de ruedas (material sintético)<br>Bearing profile (synthetic material) | - | - | 53 |
| COR-4325 |  | Patín de ruedas<br>Bearing profile | 318,6 | 9,45 | 54 |
| COR-4326 |  | Hoja central<br>Central sash | 631,8 | 20,66 | 54 |
| COR-4327 |  | Hoja central balconera<br>Balcony door central sash | 1444,5 | 44,36 | 55 |
| COR-4328 |  | Hoja central balconera reforzada<br>Balcony door reinforced central sash | 1860,3 | 51,36 | 55 |
| COR-4329 |  | Engatillado hoja central<br>Central sash crimp | - | - | 60 |
| COR-4330 |  | Marco perimetral<br>Perimeter frame | 1803,8 | 71,9 | 44 |

| REFERENCIA<br>REFERENCE | DISEÑO<br>DESIGN | DESCRIPCIÓN<br>DESCRIPTION | PESO<br>WEIGHT<br>(g/m) | SUPERF.<br>SURFACE<br>($dm^2/m$) | PÁG<br>PAG |
|---|---|---|---|---|---|
| COR-4331 |  | Aislante de marco Negro (material sintético)<br>Frame isolator Black (synthetic material) | - | - | 61 |
| COR-4333 |  | Marco perimetral tricarril<br>Three rail perimeter frame | 2719,3 | 101,91 | 49 |
| COR-4335 |  | Tapa drenaje aislante marco<br>Frame isolating drainage cover | 75,6 | 4,08 | 58 |
| COR-4336 |  | Tapa lateral marco<br>Frame lateral cover | 356,4 | 17,91 | 58 |
| COR-4337 |  | Marco HI para fijo<br>HI frame for fixed light | 1766 | 71,54 | 46 |
| COR-4338 |  | Tapa canal fijo<br>Fixed light channel cover | 332,1 | 18,93 | 58 |
| COR-4339 |  | Marco con carril inox<br>Frame with stainless steel rail | 2019,8 | 83,12 | 41 |
| COR-4341 |  | Marco tricarril con carril inox.<br>Three rail frame with stainless steel rail | 3019 | 117,25 | 47 |
| COR-4342 |  | Marco para hoja y fijo con carril de inox.<br>Frame for sash and fixed light with stainless steel rail | 1787,6 | 70,77 | 42 |
| COR-4343 |  | Marco para hoja y fijo<br>Frame for sash and fixed light | 1633,7 | 63,53 | 45 |
| COR-4344 |  | Hoja de ruedas<br>Bearing profile | 683,2 | 24,02 | 53 |
| COR-4345 |  | Marco lateral galandage con carril de acero inoxidable<br>Galandage lateral frame with stainless steel rail | 1906,4 | 76,99 | 43 |
| COR-4347 |  | Marco para fijo<br>Frame for fixed light | 1766 | 71,54 | 46 |
| COR-4348 |  | Marco tricarril para 2 hojas y fijo<br>Three-rail frame for 2 sashes and fixed light | 2651,8 | 99,03 | 50 |

| REFERENCIA<br>REFERENCE | DISEÑO<br>DESIGN | DESCRIPCIÓN<br>DESCRIPTION | PESO<br>WEIGHT<br>(g/m) | SUPERF.<br>SURFACE<br>($dm^2/m$) | PÁG<br>PAG |
|---|---|---|---|---|---|
| COR-4349 |  | Marco tricarril para 2 hojas y fijo con carril de inox<br>Three rail frame for 2 sashes and fixed light with stainless steel rail | 2905,6 | 111,12 | 48 |
| COR-4350 |  | Unión de cuatro hojas<br>Four sash union | 526,5 | 14,94 | 59 |
| COR-4351 |  | Acople para fijo<br>Coupling for fixed light | 1341,1 | 51,54 | 61 |
| COR-4352 |  | Acople para fijo HI<br>HI fixed light coupling | 1341,1 | 51,54 | 61 |
| COR-4355 |  | Remate exterior galandage<br>Outer finishing galandage | 1031,4 | 24,38 | 62 |
| COR-4356 |  | Complemento Galandage bicarril<br>Two rail complement galdange | 459 | 15,13 | 62 |
| COR-4357 |  | Complemento Galandage tricarril<br>Three rail complement Galandage | 1017,9 | 29,23 | 62 |
| COR-4361 |  | Hoja lateral esquinero<br>Corner lateral sash | 2188,6 | 77,93 | 57 |
| COR-4362 |  | Hoja central para fijo<br>Central sash for fixed light | 1082,7 | 23,26 | 57 |
| COR-4365 |  | Junquillo interior<br>Inner glazing bead | 183,6 | 9,51 | 60 |
| COR-4369 |  | Hoja lateral de balconera tirador interior<br>Balcony door side sash with inner pull handle | 1862,5 | 68,47 | 51 |
| COR-4371 |  | Hoja lateral embutida<br>Recessed side sash | 665,8 | 20,38 | 53 |
| COR-4375 |  | Hoja central invertida<br>Inverted central sash | 553,5 | 19,12 | 55 |
| COR-4376 |  | Hoja central invertida para fijo<br>Central slave sash for fixed light | 985,5 | 21,33 | 56 |

| REFERENCIA<br>REFERENCE | DISEÑO<br>DESIGN | DESCRIPCIÓN<br>DESCRIPTION | PESO<br>WEIGHT<br>(g/m) | SUPERF.<br>SURFACE<br>($dm^2/m$) | PÁG<br>PAG |
|---|---|---|---|---|---|
| COR-4377 |  | Hoja central invertida para cierre<br>Inverted central sash for closing | 1895,4 | 48,53 | 56 |
| COR-4378 |  | Hoja central para cierre<br>Central sash for closing | 2246,4 | 59,77 | 56 |
| COR-4379 |  | Engatillado invertido CV<br>Inverted crimp CV | - | - | 62 |
| COR-4380 |  | Marco perimetral HI<br>HI perimeter frame | 1803,8 | 71,9 | 44 |
| COR-4381 |  | Marco HI para hoja y fijo<br>HI frame for sash and fixed light | 1633,7 | 63,53 | 45 |
| COR-4383 |  | Marco perimetral tricarril HI<br>HI three rail perimeter frame | 2719,3 | 101,91 | 49 |
| COR-4385 |  | Marco HI lateral galandage con carril de acero inoxidable<br>HI lateral frame galandage with stainless steel rail | 1906,4 | 76,99 | 43 |
| COR-4386 |  | Marco HI tricarril para 2 hojas y fijo<br>HI three rail frame for 2 sashes and fixed light | 2651,8 | 99,03 | 50 |
| COR-4387 |  | Marco HI tricarril para 2 hojas y fijo con carril de inox<br>HI three rail frame for 2 sashes and fixed light with stainless steel rail | 2905,6 | 111,12 | 48 |
| COR-4388 |  | Marco HI para hoja y fijo con carril de inox.<br>HI frame for sash and fixed light with stainless steel rail | 1787,6 | 70,77 | 42 |
| COR-4389 |  | Marco HI con carril inox.<br>HI frame with stainless steel rail | 2019,8 | 83,12 | 41 |
| COR-4391 |  | Marco HI tricarril con marco inox.<br>HI three rail frame with stainless steel frame | 3019 | 117,25 | 47 |
| COR-4397 |  | Suplemento marco<br>Frame supplement | 1911,8 | 73,32 | 59 |
| COR-4398 |  | Suplemento marco tricarril<br>Three rail frame supplement | 2980,4 | 110,35 | 59 |

| REFERENCIA<br>REFERENCE | DISEÑO<br>DESIGN | DESCRIPCIÓN<br>DESCRIPTION | PESO<br>WEIGHT<br>(g/m) | SUPERF.<br>SURFACE<br>($dm^2/m$) | PÁG<br>PAG |
|---|---|---|---|---|---|
| COR-4792 |  | Suplemento drenaje 250 mm<br>Drainage supplement 250 mm | 3500,5 | 125,22 | 63 |
| COR-4873 |  | Tapa remate cruce de hojas galandage<br>Galandage intersection finishing cover | 866,7 | 41,92 | 58 |
| COR-4891 |  | Canaleta de recogida 100 mm<br>100 mm pickup gutter | 1830,6 | 67,53 | 68 |
| COR-5056 |  | Solape de registro<br>Access overlap | 356,4 | 20,49 | 89 |
| COR-5057 |  | Complemento tapa registro (para chapa)<br>Register cover complement (for plate) | 191,7 | 12,06 | 66 |
| COR-7026 |  | Solape de 50 mm<br>50 mm overlap | 340,2 | 20,45 | 83 |
| COR-7027 |  | Solape de 85 mm<br>85 mm overlap | 464,4 | 25,82 | 84 |
| COR-7029 |  | Solape de 65 mm<br>65 mm overlap | 394,2 | 23,45 | 84 |
| COR-7030 |  | Solape de 48 mm<br>48 mm overlap | 353,7 | 20,41 | 88 |
| COR-7055 |  | Alargadera de 85 mm<br>85 mm sill | 434,7 | 20,54 | 70 |
| COR-7056 |  | Alargadera de 60 mm<br>60 mm sill | 307,8 | 15,57 | 70 |
| COR-7057 |  | Alargadera de 120 mm<br>120 mm sill | 618,3 | 27,5 | 70 |
| COR-7072 |  | Alargadera de 180 mm<br>180 mm sill | 950,4 | 39,66 | 71 |
| COR-7073 |  | Alargadera de 150 mm<br>150 mm sill | 764,1 | 33,66 | 71 |

| REFERENCIA<br>REFERENCE | DISEÑO<br>DESIGN | DESCRIPCIÓN<br>DESCRIPTION | PESO<br>WEIGHT<br>(g/m) | SUPERF.<br>SURFACE<br>($dm^2/m$) | PÁG<br>PAG |
|---|---|---|---|---|---|
| COR-7251 |  | Unión de marcos oculta<br>Concealed frame union profile | 105,3 | 5,15 | 91 |

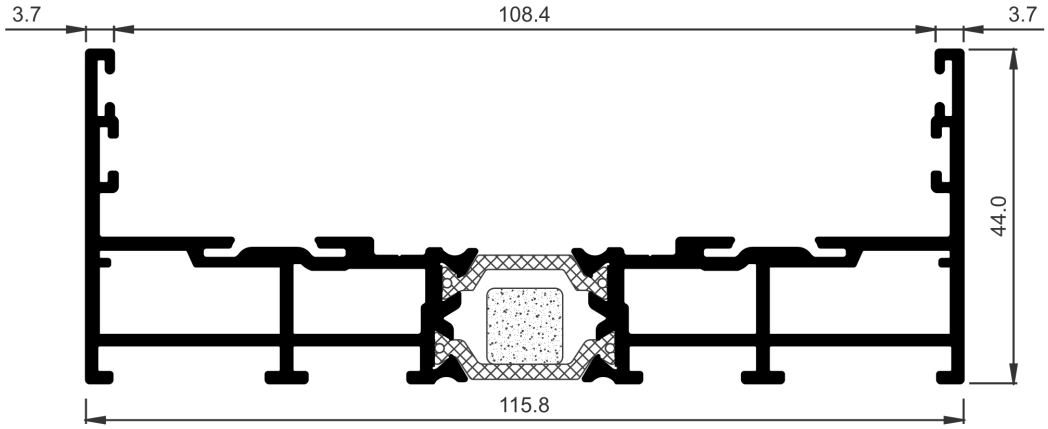
# 2. PERFILES A ESCALA
# 2. PROFILES TO SCALE

IMPORTANTE

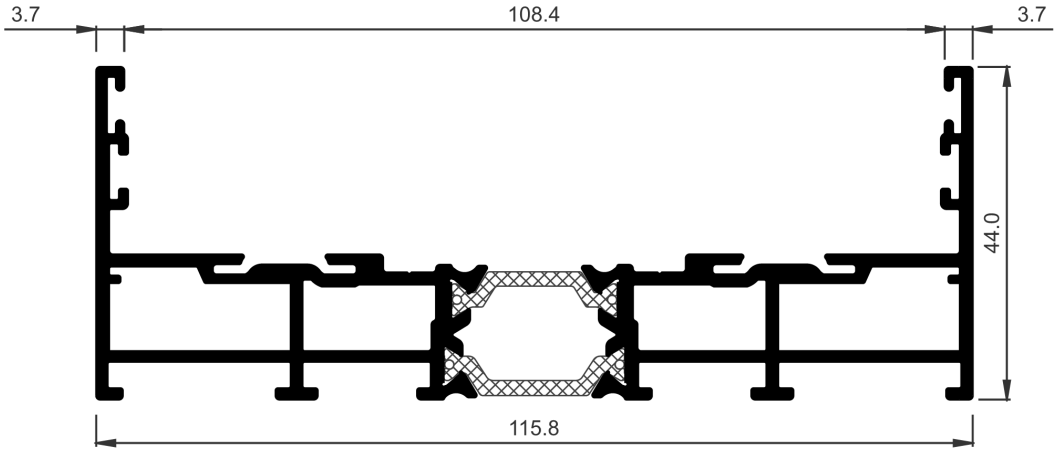
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IMPORTANT

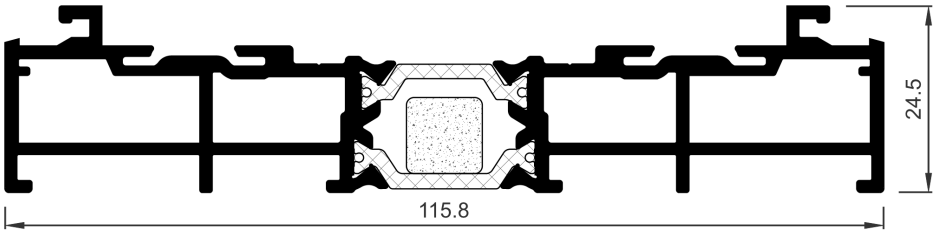
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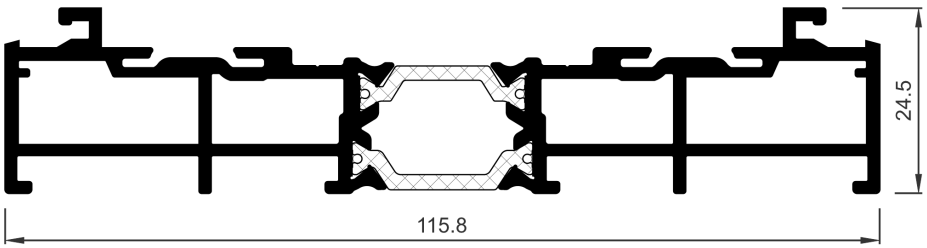

| COR-4389 | |
|---|---|
| **Descripción** Description | Marco HI con carril inox. HI frame with stainless steel rail |
| **Peso** Weight **(g/m)** | 2019,8 |
| **Superficie** Surface **(dm²/m)** | 83,12 |
| **Ix (cm⁴)** | 6,81 |
| **Iy (cm⁴)** | 106,26 |
| **Escuadra principal** Main corner cleat | 248220 |
| **Troquel** Punching machine | 304398 |
| **Escuadra secundaria** Secondary corner cleat | 248220 |
| **Escuadra alineamiento** Alignment corner cleat | 960023 |



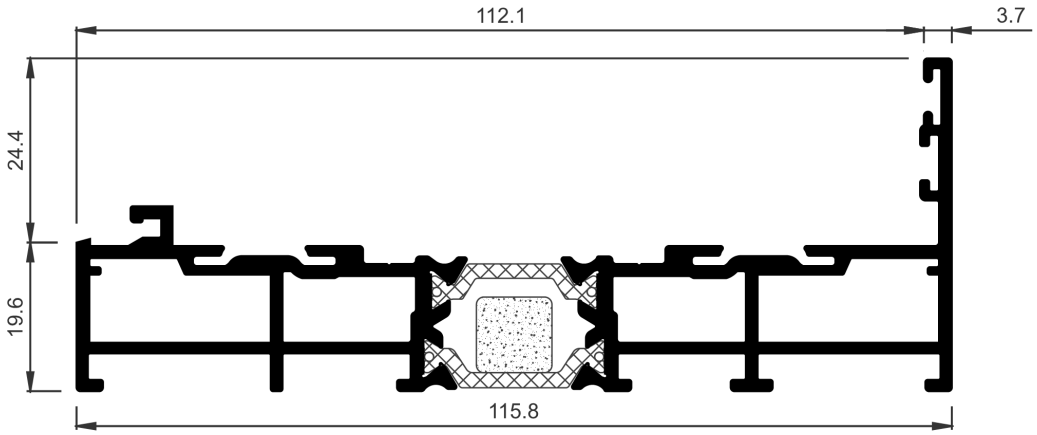

| COR-4339 | |
|---|---|
| **Descripción** Description | Marco con carril inox Frame with stainless steel rail |
| **Peso** Weight **(g/m)** | 2019,8 |
| **Superficie** Surface **(dm²/m)** | 83,12 |
| **Ix (cm⁴)** | 6,81 |
| **Iy (cm⁴)** | 106,26 |
| **Escuadra principal** Main corner cleat | 248220 |
| **Troquel** Punching machine | 304398 |
| **Escuadra secundaria** Secondary corner cleat | 248220 |
| **Escuadra alineamiento** Alignment corner cleat | 960023 |



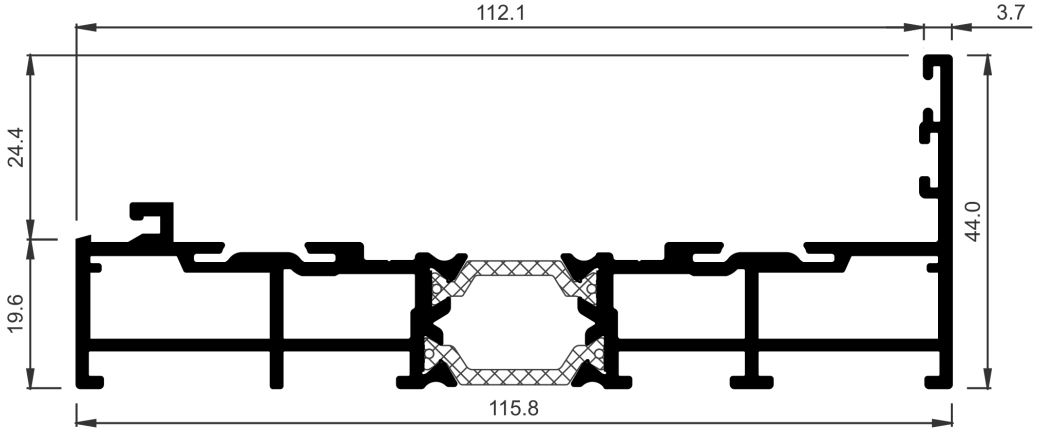

| COR-4388 | |
|---|---|
| **Descripción** Description | Marco HI para hoja y fijo con carril de inox. HI frame for sash and fixed light with stainless steel rail |
| **Peso** Weight **(g/m)** | 1787,6 |
| **Superficie** Surface **(dm²/m)** | 70,77 |
| **Ix (cm⁴)** | 2,39 |
| **Iy (cm⁴)** | 78,92 |
| **Escuadra principal** Main corner cleat | 248220 |
| **Troquel** Punching machine | 304398 |
| **Escuadra secundaria** Secondary corner cleat | 248220 |



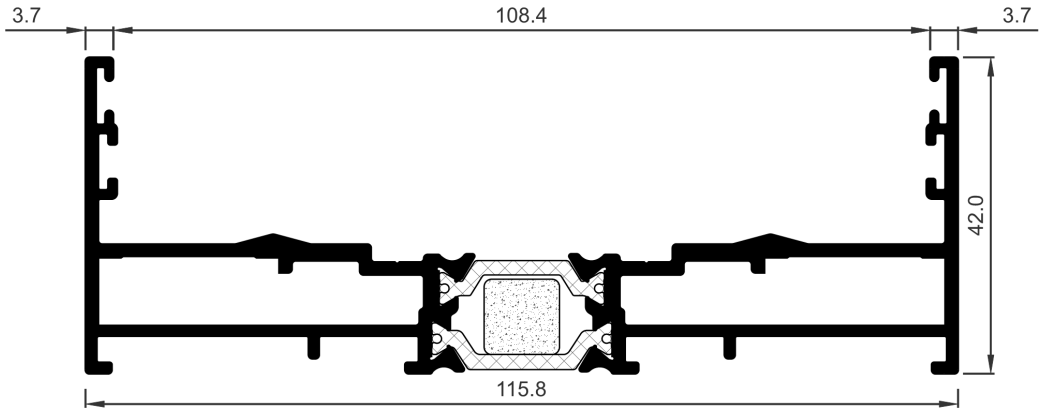

| COR-4342 | |
|---|---|
| **Descripción** Description | Marco para hoja y fijo con carril de inox. Frame for sash and fixed light with stainless steel rail |
| **Peso** Weight **(g/m)** | 1787,6 |
| **Superficie** Surface **(dm²/m)** | 70,77 |
| **Ix (cm⁴)** | 2,39 |
| **Iy (cm⁴)** | 78,92 |
| **Escuadra principal** Main corner cleat | 248220 |
| **Troquel** Punching machine | 304398 |
| **Escuadra secundaria** Secondary corner cleat | 248220 |



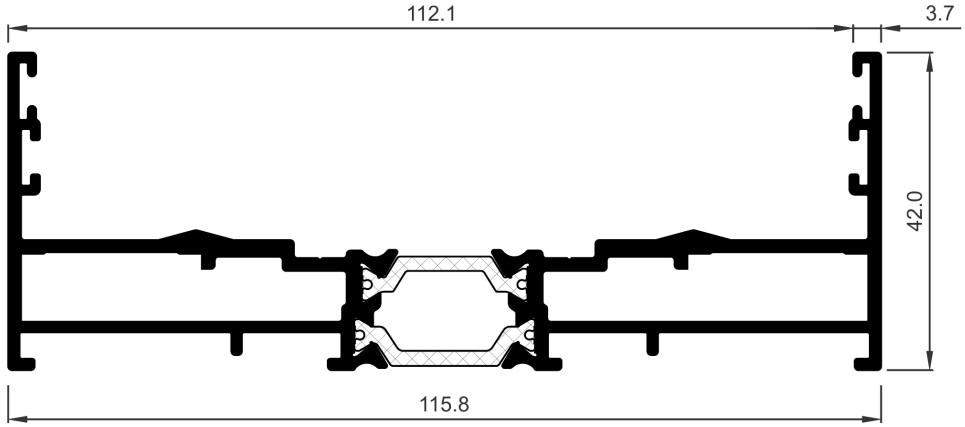

| **COR-4385** | |
|---|---|
| **Descripción** Description | Marco HI lateral galandage con carril de acero inoxidable HI lateral frame galandage with stainless steel rail |
| **Peso** Weight **(g/m)** | 1906,4 |
| **Superficie** Surface **(dm²/m)** | 76,99 |
| **Ix (cm⁴)** | 4,7 |
| **Iy (cm⁴)** | 91,71 |
| **Escuadra principal** Main corner cleat | 248220 |
| **Troquel** Punching machine | 304398 |
| **Escuadra secundaria** Secondary corner cleat | 248220 |
| **Escuadra alineamiento** Alignment corner cleat | 960023 |



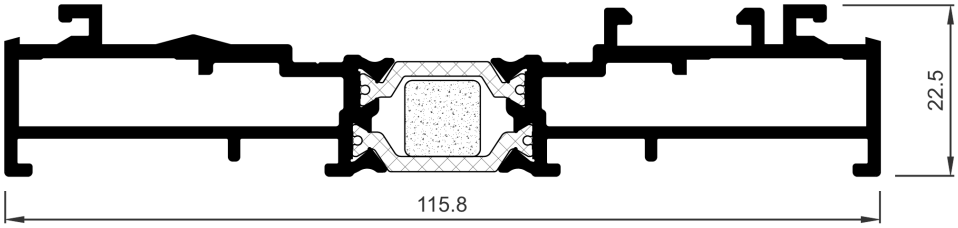

| **COR-4345** | |
|---|---|
| **Descripción** Description | Marco lateral galandage con carril de acero inoxidable Galandage lateral frame with stainless steel rail |
| **Peso** Weight **(g/m)** | 1906,4 |
| **Superficie** Surface **(dm²/m)** | 76,99 |
| **Ix (cm⁴)** | 4,7 |
| **Iy (cm⁴)** | 91,71 |
| **Escuadra principal** Main corner cleat | 248220 |
| **Troquel** Punching machine | 304398 |
| **Escuadra secundaria** Secondary corner cleat | 248220 |
| **Escuadra alineamiento** Alignment corner cleat | 960023 |



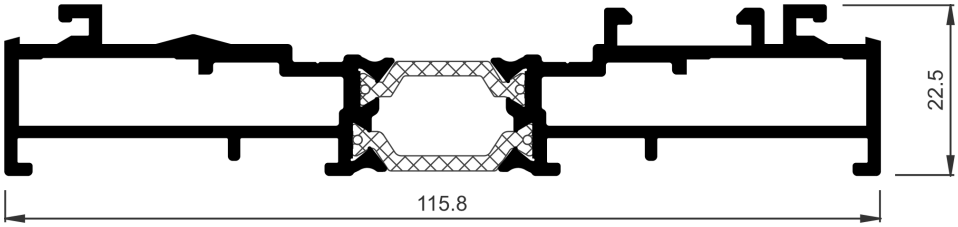

| **COR-4380** | |
|---|---|
| **Descripción** Description | Marco perimetral HI HI perimeter frame |
| **Peso** Weight **(g/m)** | 1803,8 |
| **Superficie** Surface **(dm²/m)** | 71,9 |
| **Ix (cm⁴)** | 5,54 |
| **Iy (cm⁴)** | 96,64 |
| **Escuadra principal** Main corner cleat | 248220 |
| **Troquel** Punching machine | 304398 |
| **Escuadra secundaria** Secondary corner cleat | 248220 |
| **Escuadra alineamiento** Alignment corner cleat | 960023 |



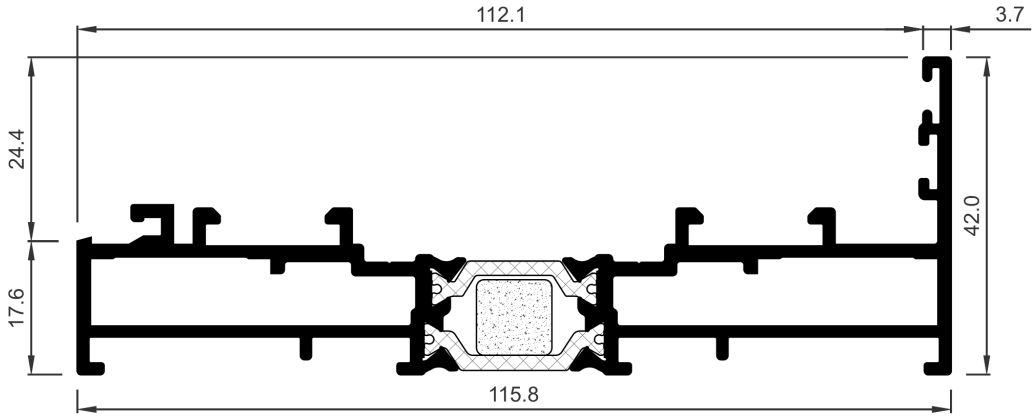

| **COR-4330** | |
|---|---|
| **Descripción** Description | Marco perimetral Perimeter frame |
| **Peso** Weight **(g/m)** | 1803,8 |
| **Superficie** Surface **(dm²/m)** | 71,9 |
| **Ix (cm⁴)** | 5,54 |
| **Iy (cm⁴)** | 96,64 |
| **Escuadra principal** Main corner cleat | 248220 |
| **Troquel** Punching machine | 304398 |
| **Escuadra secundaria** Secondary corner cleat | 248220 |
| **Escuadra alineamiento** Alignment corner cleat | 960023 |



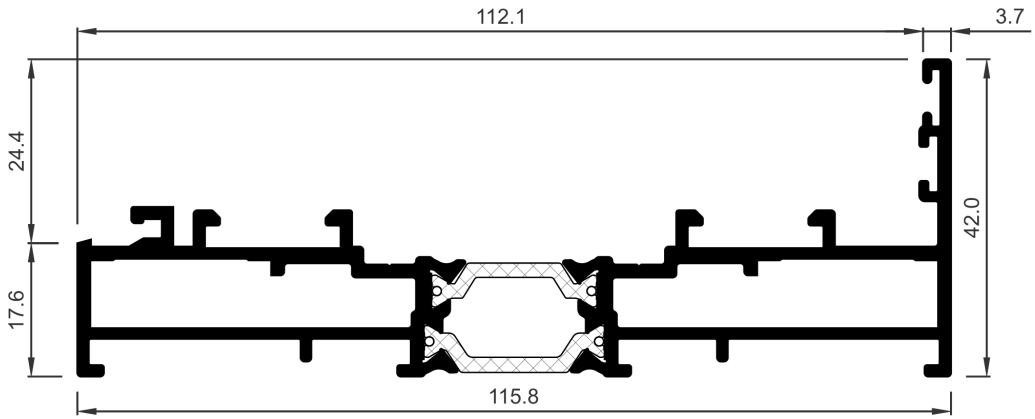

| **COR-4381** | |
|---|---|
| **Descripción** Description | Marco HI para hoja y fijo HI frame for sash and fixed light |
| **Peso** Weight **(g/m)** | 1633,7 |
| **Superficie** Surface **(dm²/m)** | 63,53 |
| **Ix (cm⁴)** | 1,92 |
| **Iy (cm⁴)** | 71,7 |
| **Escuadra principal** Main corner cleat | 248220 |
| **Troquel** Punching machine | 304398 |
| **Escuadra secundaria** Secondary corner cleat | 248220 |



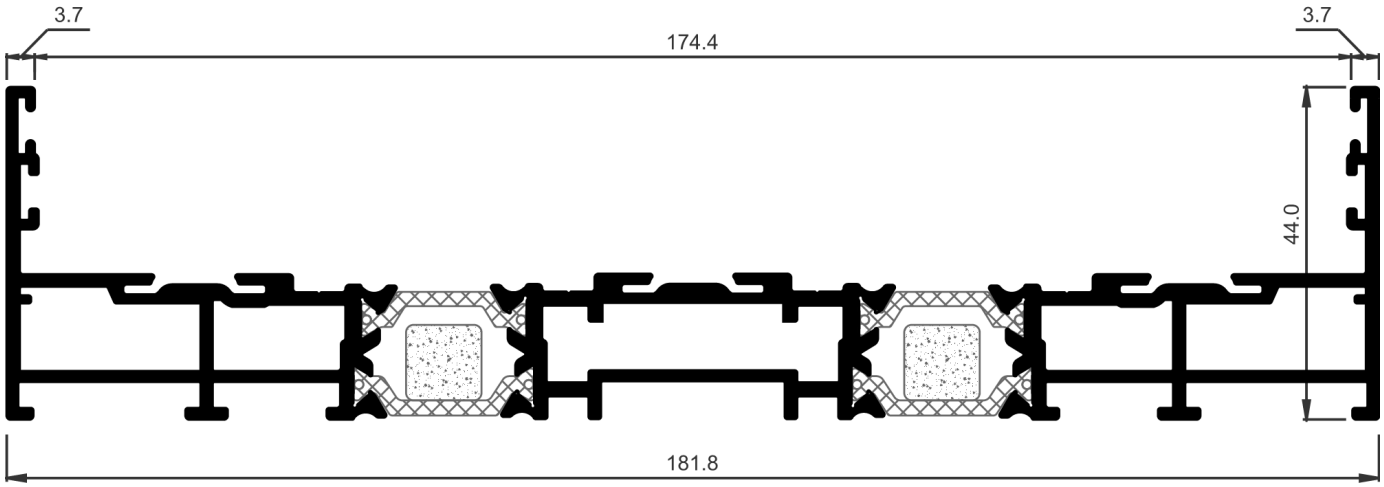

| **COR-4343** | |
|---|---|
| **Descripción** Description | Marco para hoja y fijo Frame for sash and fixed light |
| **Peso** Weight **(g/m)** | 1633,7 |
| **Superficie** Surface **(dm²/m)** | 63,53 |
| **Ix (cm⁴)** | 1,92 |
| **Iy (cm⁴)** | 71,7 |
| **Escuadra principal** Main corner cleat | 248220 |
| **Troquel** Punching machine | 304398 |
| **Escuadra secundaria** Secondary corner cleat | 248220 |



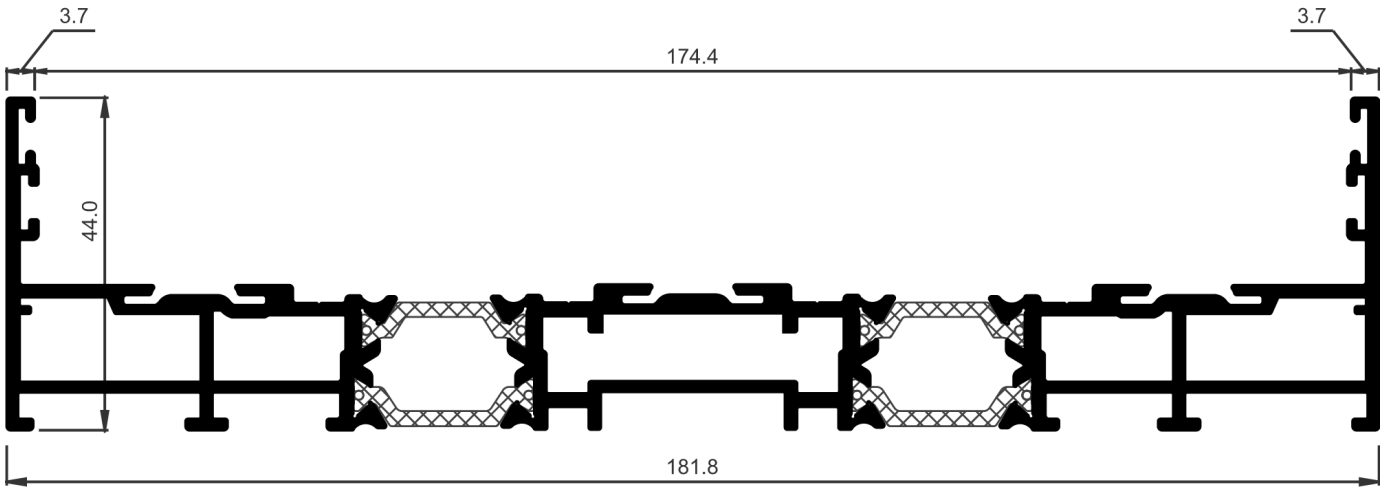

| **COR-4337** | |
|---|---|
| **Descripción** Description | Marco HI para fijo HI frame for fixed light |
| **Peso** Weight **(g/m)** | 1766 |
| **Superficie** Surface **(dm²/m)** | 71,54 |
| **Ix (cm⁴)** | 3,97 |
| **Iy (cm⁴)** | 85,26 |
| **Escuadra principal** Main corner cleat | 248220 |
| **Troquel** Punching machine | 304398 |
| **Escuadra secundaria** Secondary corner cleat | 248220 |
| **Escuadra alineamiento** Alignment corner cleat | 960023 |



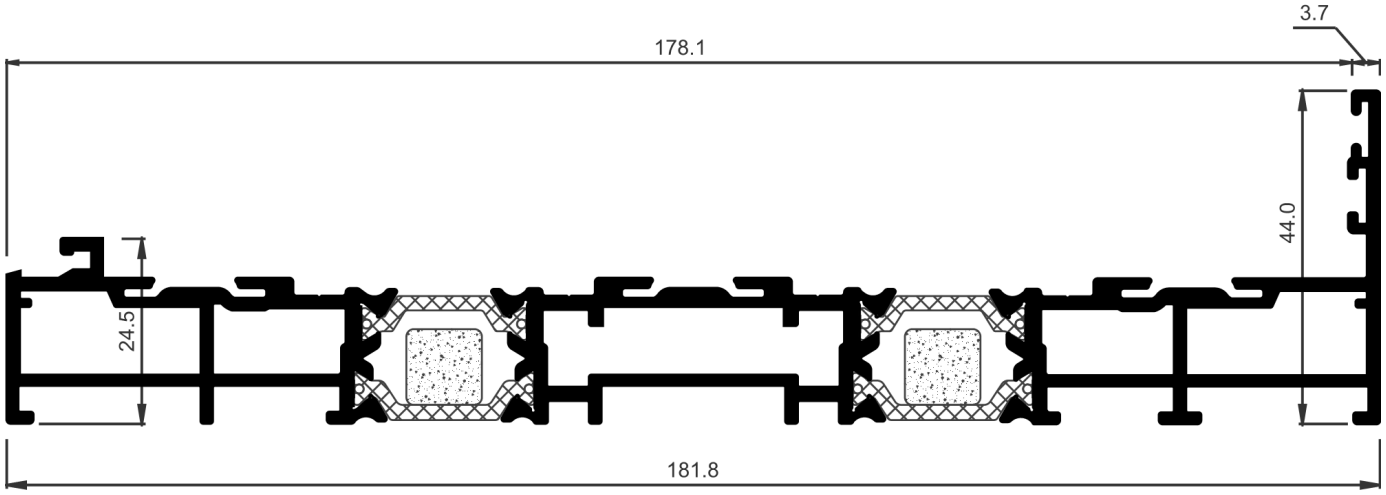

| **COR-4347** | |
|---|---|
| **Descripción** Description | Marco para fijo Frame for fixed light |
| **Peso** Weight **(g/m)** | 1766 |
| **Superficie** Surface **(dm²/m)** | 71,54 |
| **Ix (cm⁴)** | 3,97 |
| **Iy (cm⁴)** | 85,26 |
| **Escuadra principal** Main corner cleat | 248220 |
| **Troquel** Punching machine | 304398 |
| **Escuadra secundaria** Secondary corner cleat | 248220 |
| **Escuadra alineamiento** Alignment corner cleat | 960023 |



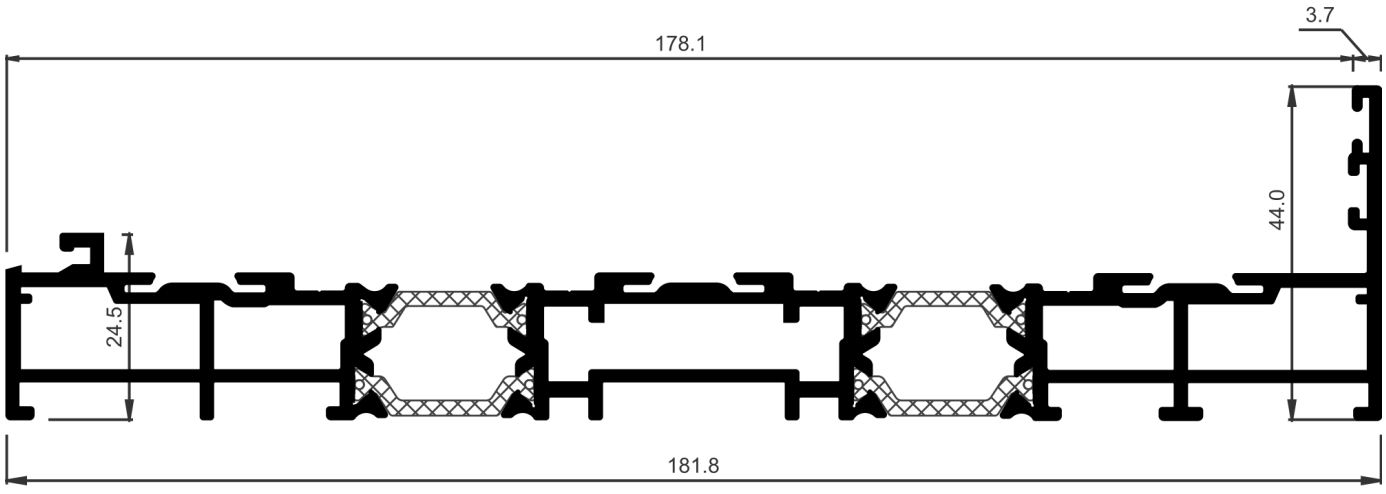

| COR-4391 | |
|---|---|
| **Descripción** Description | Marco HI tricarril con marco inox. HI three rail frame with stainless steel frame |
| **Peso** Weight **(g/m)** | 3019 |
| **Superficie** Surface **(dm²/m)** | 117,25 |
| **Ix (cm⁴)** | 8,17 |
| **Iy (cm⁴)** | 346,82 |
| **Escuadra principal** Main corner cleat | 248220 |
| **Troquel** Punching machine | 304398 |
| **Escuadra secundaria** Secondary corner cleat | 248220 |
| **Escuadra alineamiento** Alignment corner cleat | 960023 |



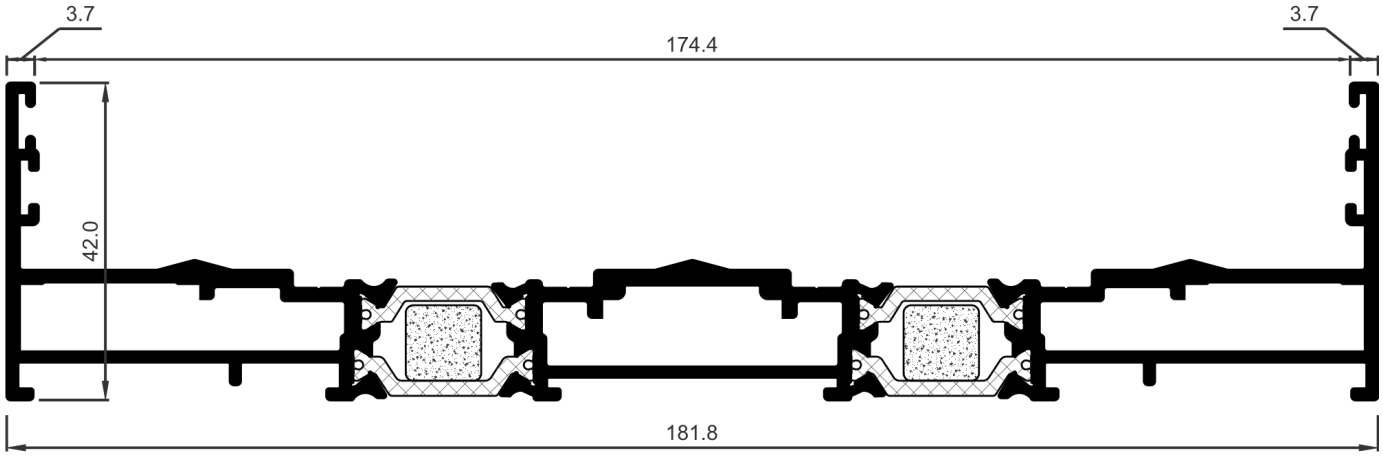

| COR-4341 | |
|---|---|
| **Descripción** Description | Marco tricarril con carril inox. Three rail frame with stainless steel rail |
| **Peso** Weight **(g/m)** | 3019 |
| **Superficie** Surface **(dm²/m)** | 117,25 |
| **Ix (cm⁴)** | 8,17 |
| **Iy (cm⁴)** | 346,82 |
| **Escuadra principal** Main corner cleat | 248220 |
| **Troquel** Punching machine | 304398 |
| **Escuadra secundaria** Secondary corner cleat | 248220 |
| **Escuadra alineamiento** Alignment corner cleat | 960023 |



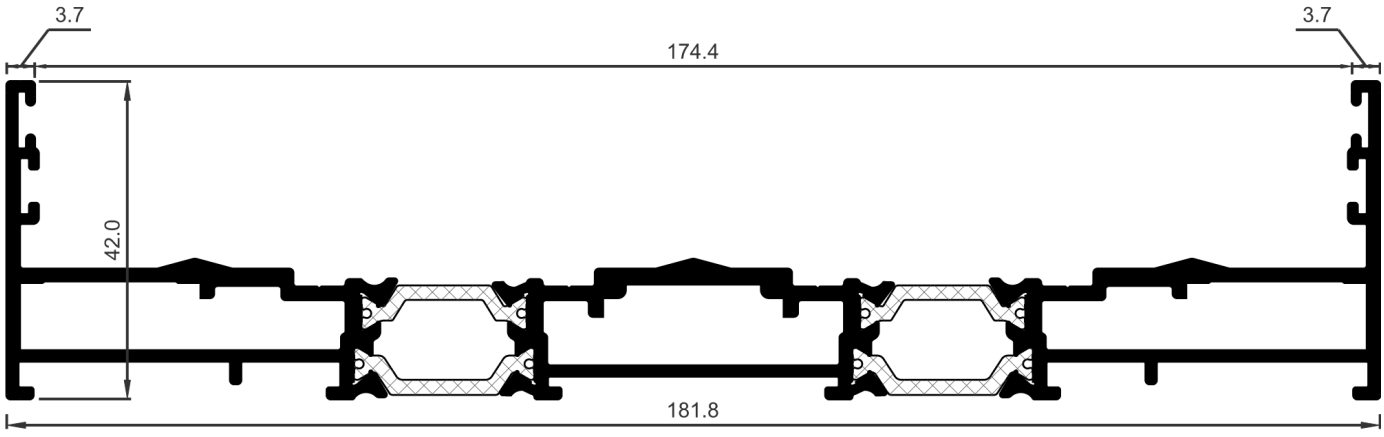

| COR-4387 | |
|---|---|
| **Descripción** Description | Marco HI tricarril para 2 hojas y fijo con carril de inox HI three rail frame for 2 sashes and fixed light with stainless steel rail |
| **Peso** Weight **(g/m)** | 2905,6 |
| **Superficie** Surface **(dm²/m)** | 111,12 |
| **Ix (cm⁴)** | 5,88 |
| **Iy (cm⁴)** | 311,61 |
| **Escuadra principal** Main corner cleat | 248220 |
| **Troquel** Punching machine | 304398 |
| **Escuadra secundaria** Secondary corner cleat | 248220 |
| **Escuadra alineamiento** Alignment corner cleat | 960023 |



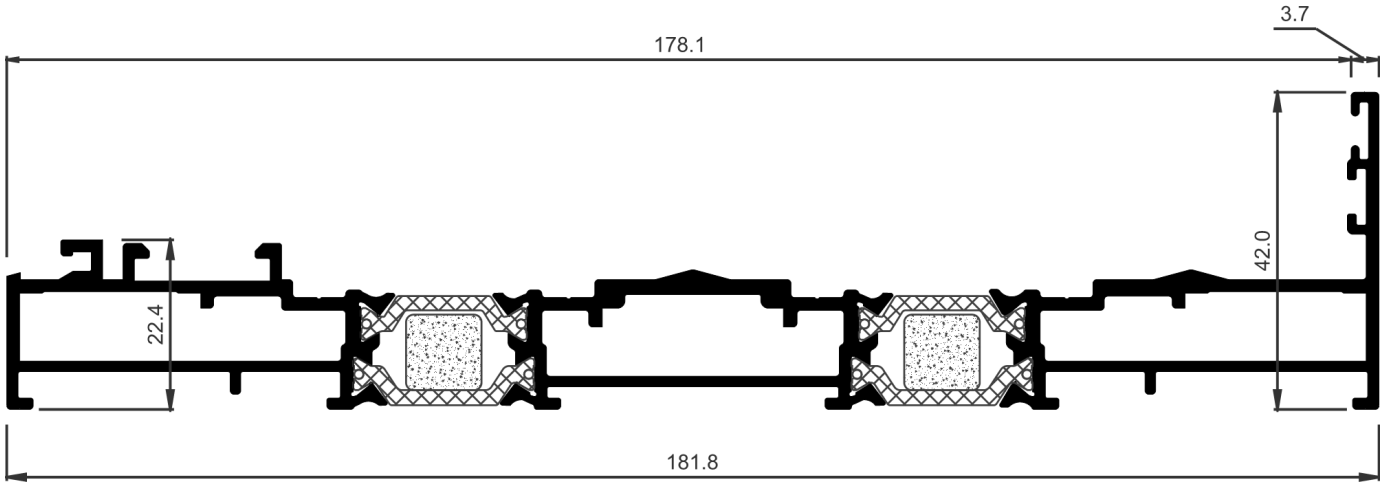

| COR-4349 | |
|---|---|
| **Descripción** Description | Marco tricarril para 2 hojas y fijo con carril de inox Three rail frame for 2 sashes and fixed light with stainless steel rail |
| **Peso** Weight **(g/m)** | 2905,6 |
| **Superficie** Surface **(dm²/m)** | 111,12 |
| **Ix (cm⁴)** | 5,88 |
| **Iy (cm⁴)** | 311,61 |
| **Escuadra principal** Main corner cleat | 248220 |
| **Troquel** Punching machine | 304398 |
| **Escuadra secundaria** Secondary corner cleat | 248220 |
| **Escuadra alineamiento** Alignment corner cleat | 960023 |



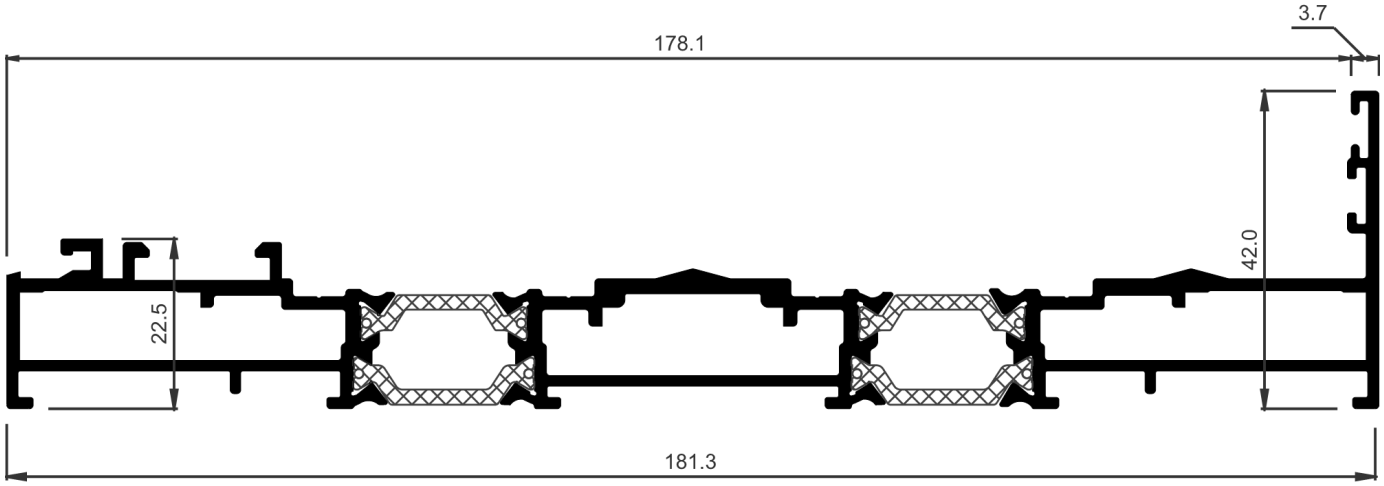

| COR-4383 | |
|---|---|
| **Descripción** Description | Marco perimetral tricarril HI HI three rail perimeter frame |
| **Peso** Weight **(g/m)** | 2719,3 |
| **Superficie** Surface **($dm^2/m$)** | 101,91 |
| **Ix ($cm^4$)** | 6,69 |
| **Iy ($cm^4$)** | 310,42 |
| **Escuadra principal** Main corner cleat | 248220 |
| **Troquel** Punching machine | 304398 |
| **Escuadra secundaria** Secondary corner cleat | 248220 |
| **Escuadra alineamiento** Alignment corner cleat | 960023 |



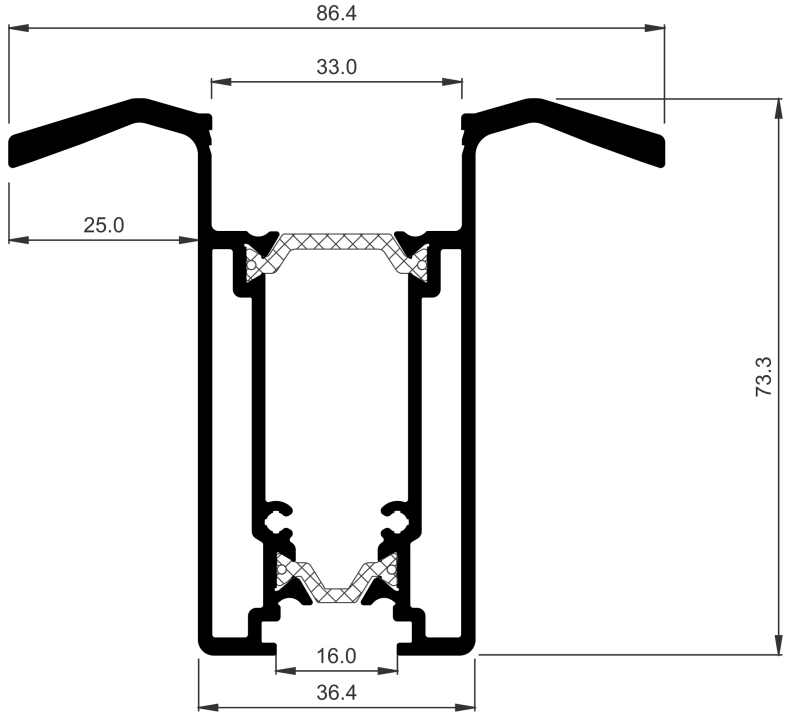

| COR-4333 | |
|---|---|
| **Descripción** Description | Marco perimetral tricarril Three rail perimeter frame |
| **Peso** Weight **(g/m)** | 2719,3 |
| **Superficie** Surface **($dm^2/m$)** | 101,91 |
| **Ix ($cm^4$)** | 6,69 |
| **Iy ($cm^4$)** | 310,42 |
| **Escuadra principal** Main corner cleat | 248220 |
| **Troquel** Punching machine | 304398 |
| **Escuadra secundaria** Secondary corner cleat | 248220 |
| **Escuadra alineamiento** Alignment corner cleat | 960023 |



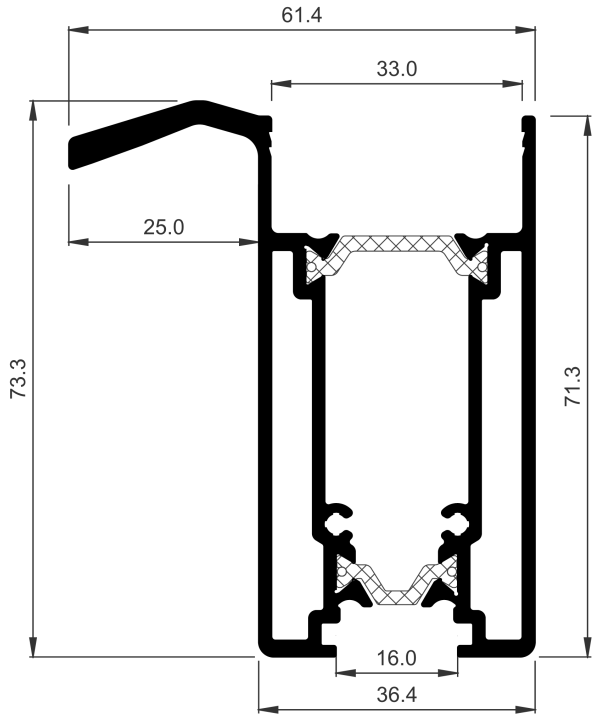

| COR-4386 | |
|---|---|
| **Descripción** Description | Marco HI tricarril para 2 hojas y fijo HI three rail frame for 2 sashes and fixed light |
| **Peso** Weight **(g/m)** | 2651,8 |
| **Superficie** Surface **(dm²/m)** | 99,03 |
| **Ix (cm⁴)** | 4,88 |
| **Iy (cm⁴)** | 283,01 |
| **Escuadra principal** Main corner cleat | 248220 |
| **Troquel** Punching machine | 304398 |
| **Escuadra secundaria** Secondary corner cleat | 248220 |
| **Escuadra alineamiento** Alignment corner cleat | 960023 |



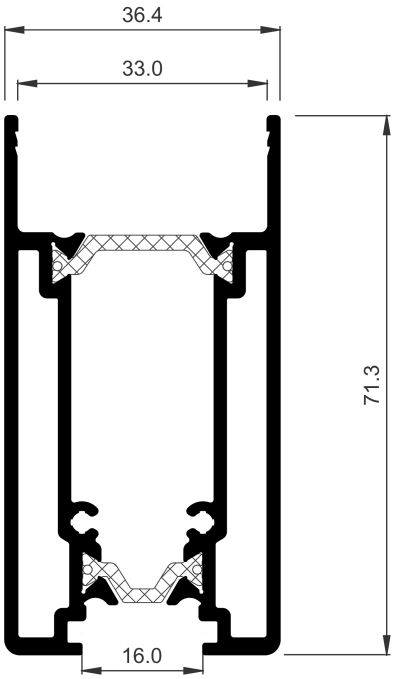

| COR-4348 | |
|---|---|
| **Descripción** Description | Marco tricarril para 2 hojas y fijo Three-rail frame for 2 sashes and fixed light |
| **Peso** Weight **(g/m)** | 2651,8 |
| **Superficie** Surface **(dm²/m)** | 99,03 |
| **Ix (cm⁴)** | 4,88 |
| **Iy (cm⁴)** | 283,01 |
| **Escuadra principal** Main corner cleat | 248220 |
| **Troquel** Punching machine | 304398 |
| **Escuadra secundaria** Secondary corner cleat | 248220 |
| **Escuadra alineamiento** Alignment corner cleat | 960023 |



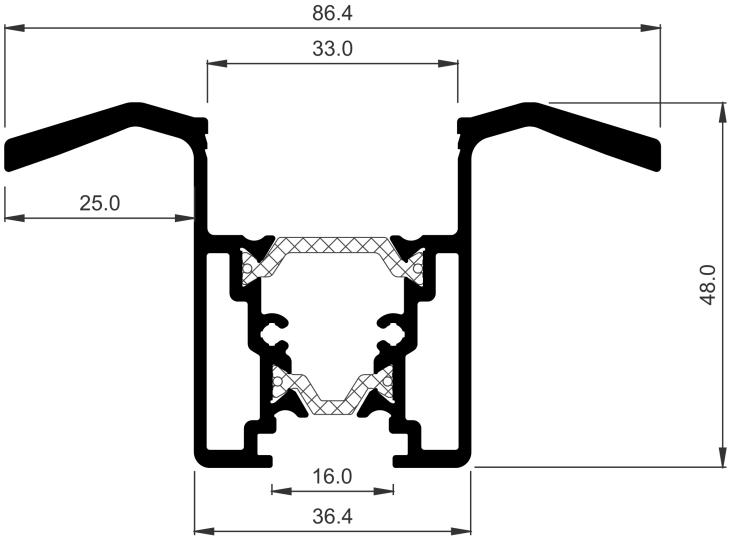

| COR-4323 | |
|---|---|
| **Descripción** Description | Hoja lateral de balconera Balcony door side sash |
| **Peso** Weight **(g/m)** | 2102,8 |
| **Superficie** Surface **($dm^2/m$)** | 73,66 |
| **Ix ($cm^4$)** | 42,21 |
| **Iy ($cm^4$)** | 28,98 |
| **Fresa** Milling cutter | 304390 |
| **Tapas** Covers | 344361, 344362 |
| **Tornillería** Screws | 344355, 814819, 823519 |



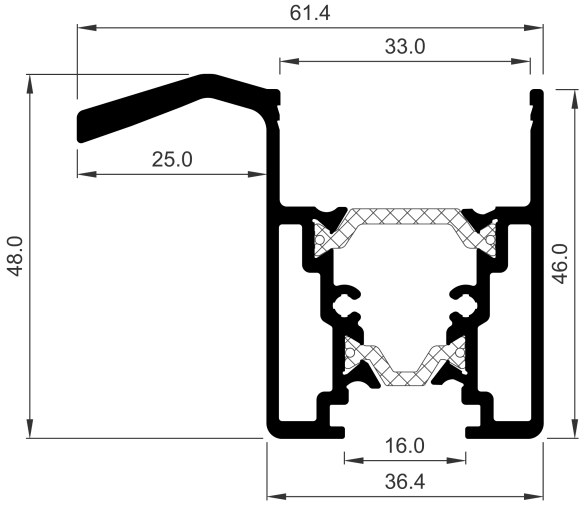

| COR-4369 | |
|---|---|
| **Descripción** Description | Hoja lateral de balconera tirador interior Balcony door side sash with inner pull handle |
| **Peso** Weight **(g/m)** | 1862,5 |
| **Superficie** Surface **($dm^2/m$)** | 68,47 |
| **Ix ($cm^4$)** | 33,29 |
| **Iy ($cm^4$)** | 18,46 |
| **Fresa** Milling cutter | 304390 |
| **Tapas** Covers | 344361, 344362 |
| **Tornillería** Screws | 344355, 814819, 823519 |



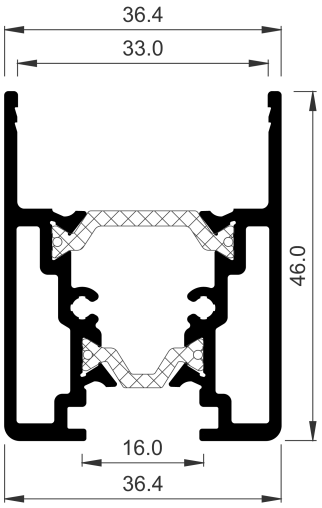

| COR-4319 | |
|---|---|
| **Descripción** Description | Hoja lateral de balconera sin tirador Balcony door side sash without pull handle |
| **Peso** Weight **(g/m)** | 1622,2 |
| **Superficie** Surface **($dm^2/m$)** | 63,28 |
| **Ix ($cm^4$)** | 21,44 |
| **Iy ($cm^4$)** | 10,47 |
| **Fresa** Milling cutter | 304390 |
| **Tapas** Covers | 344361, 344362 |
| **Tornillería** Screws | 344355, 814819, 823519 |



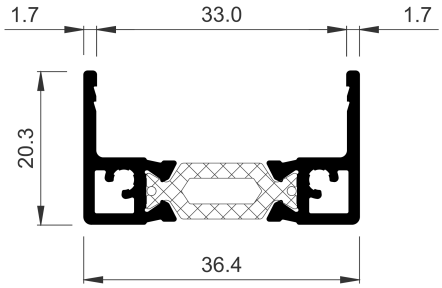

| COR-4320 | |
|---|---|
| **Descripción** Description | Hoja lateral con tirador Side sash with handle |
| **Peso** Weight **(g/m)** | 1616,8 |
| **Superficie** Surface **($dm^2/m$)** | 53,5 |
| **Ix ($cm^4$)** | 13,22 |
| **Iy ($cm^4$)** | 25,2 |
| **Troquel** Punching machine | 304398 |
| **Tapas** Covers | 304360, 344360 |
| **Tornillería** Screws | 304355, 814819, 823519 |



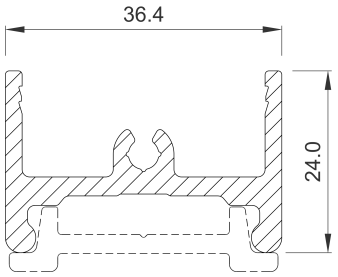

| COR-4322 | |
|---|---|
| **Descripción** Description | Hoja lateral ventana Window side sash |
| **Peso** Weight **(g/m)** | 1368,4 |
| **Superficie** Surface **($dm^2/m$)** | 48,26 |
| **Ix ($cm^4$)** | 9,95 |
| **Iy ($cm^4$)** | 14,14 |
| **Troquel** Punching machine | 304398 |
| **Tapas** Covers | 304360, 344360 |
| **Tornillería** Screws | 304355, 814819, 823519 |



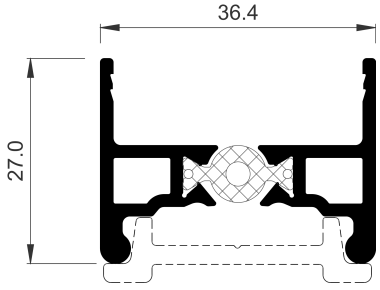

| COR-4321 | |
|---|---|
| **Descripción**<br>Description | Hoja lateral ventana sin tirador<br>Window side sash without handle |
| **Peso**<br>Weight<br>**(g/m)** | 1125 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 43,22 |
| **Ix (cm⁴)** | 5,17 |
| **Iy (cm⁴)** | 6,68 |
| **Troquel**<br>Punching machine | 304398 |
| **Tapas**<br>Covers | 304360, 344360 |
| **Tornillería**<br>Screws | 304355, 814819, 823519 |



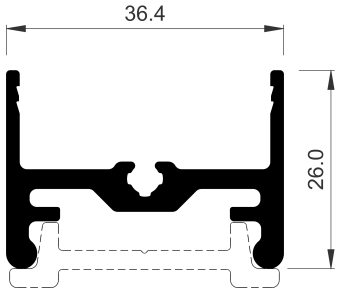

| COR-4371 | |
|---|---|
| **Descripción**<br>Description | Hoja lateral embutida<br>Recessed side sash |
| **Peso**<br>Weight<br>**(g/m)** | 665,8 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 20,38 |
| **Ix (cm⁴)** | 0,42 |
| **Iy (cm⁴)** | 3,11 |
| **Tapas**<br>Covers | 394371 |



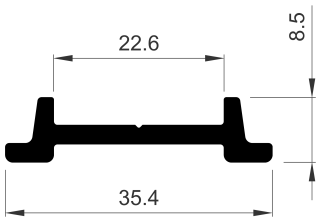

| COR-4324 | |
|---|---|
| **Descripción**<br>Description | Hoja de ruedas (material sintético)<br>Bearing profile (synthetic material) |



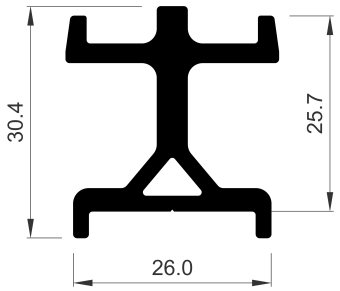

| COR-4344 | |
|---|---|
| **Descripción**<br>Description | Hoja de ruedas<br>Bearing profile |
| **Peso**<br>Weight<br>**(g/m)** | 683,2 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 24,02 |
| **Ix (cm⁴)** | 0,82 |
| **Iy (cm⁴)** | 4,27 |



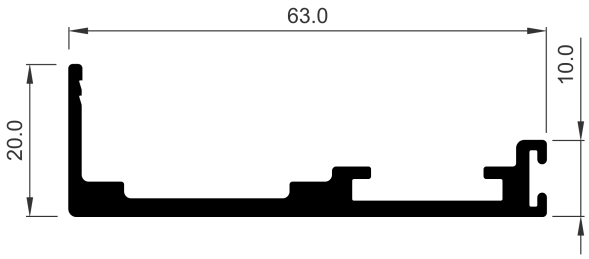

| COR-4314 | |
|---|---|
| **Descripción**<br>**Description** | Hoja de ruedas<br>Bearing profile |
| **Peso**<br>**Weight**<br>**(g/m)** | 648 |
| **Superficie**<br>**Surface**<br>**($dm^2/m$)** | 19,65 |
| **Ix ($cm^4$)** | 0,69 |
| **Iy ($cm^4$)** | 4,41 |
| **Observaciones**<br>**Observations** | Disminuye el rendimiento térmico del sistema<br>Decreases the thermal performance of the system |



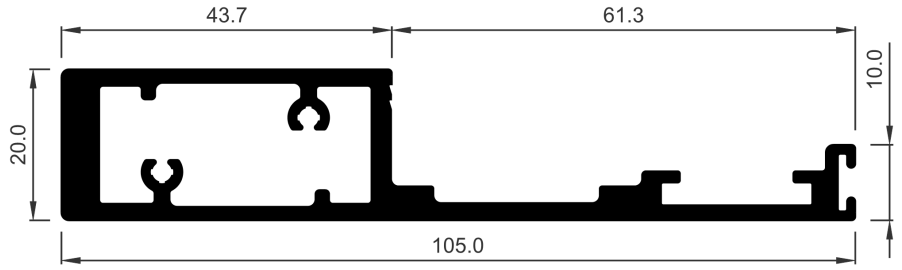

| COR-4325 | |
|---|---|
| **Descripción**<br>**Description** | Patín de ruedas<br>Bearing profile |
| **Peso**<br>**Weight**<br>**(g/m)** | 318,6 |
| **Superficie**<br>**Surface**<br>**($dm^2/m$)** | 9,45 |
| **Ix ($cm^4$)** | 0,04 |
| **Iy ($cm^4$)** | 1,38 |
| **Observaciones**<br>**Observations** | Perfil en lacado negro mate – Ral 9011CM<br>Black lacquered profile - Ral 9011CM |



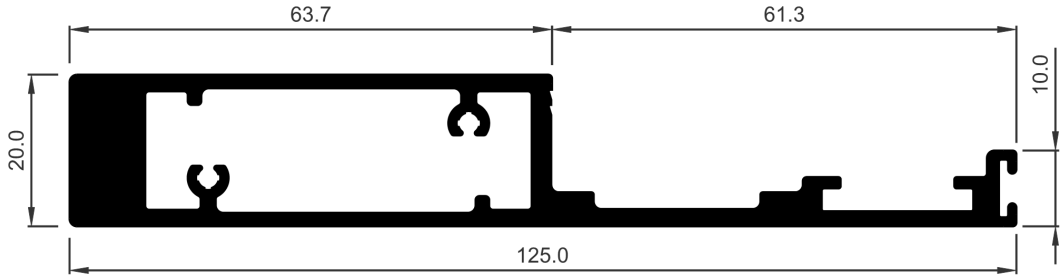

| COR-4310 | |
|---|---|
| **Descripción**<br>**Description** | Perfil guía suelo integrado<br>Integrated floor guide profile |
| **Peso**<br>**Weight**<br>**(g/m)** | 712,8 |
| **Superficie**<br>**Surface**<br>**($dm^2/m$)** | 18,81 |
| **Ix ($cm^4$)** | 2,33 |
| **Iy ($cm^4$)** | 1,36 |



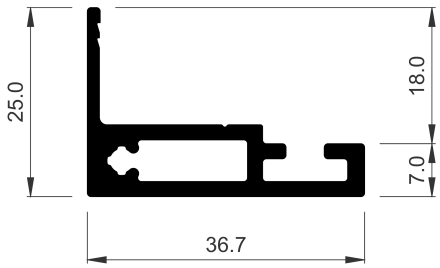

| COR-4326 | |
|---|---|
| **Descripción**<br>**Description** | Hoja central<br>Central sash |
| **Peso**<br>**Weight**<br>**(g/m)** | 631,8 |
| **Superficie**<br>**Surface**<br>**($dm^2/m$)** | 20,66 |
| **Ix ($cm^4$)** | 0,35 |
| **Iy ($cm^4$)** | 10,26 |
| **Fresa**<br>**Milling cutter** | 304390 |
| **Troquel**<br>**Punching machine** | 304398 |
| **Tapas**<br>**Covers** | 304361, 304371 |
| **Tornillería**<br>**Screws** | 304355, 822919 |



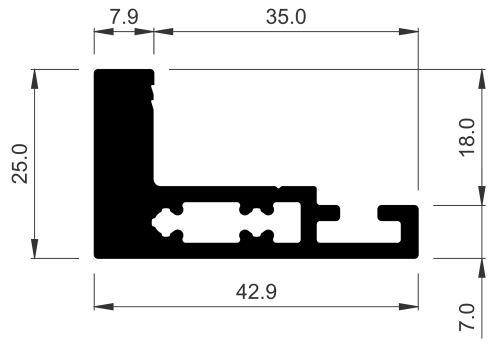

| COR-4327 | |
|---|---|
| **Descripción** Description | Hoja central balconera Balcony door central sash |
| **Peso** Weight **(g/m)** | 1444,5 |
| **Superficie** Surface **(dm²/m)** | 44,36 |
| **Ix (cm⁴)** | 2,61 |
| **Iy (cm⁴)** | 54,84 |
| **Fresa** Milling cutter | 304390, 304391 |
| **Troquel** Punching machine | 304398 |
| **Tapas** Covers | 304361, 304371, 304372 |
| **Tornillería** Screws | 304355, 822919 |



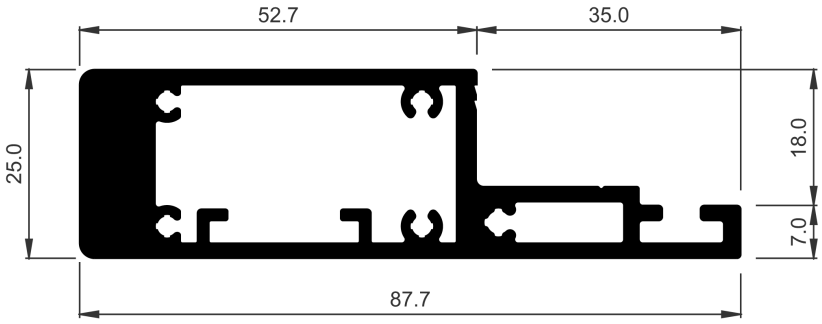

| COR-4328 | |
|---|---|
| **Descripción** Description | Hoja central balconera reforzada Balcony door reinforced central sash |
| **Peso** Weight **(g/m)** | 1860,3 |
| **Superficie** Surface **(dm²/m)** | 51,36 |
| **Ix (cm⁴)** | 3,49 |
| **Iy (cm⁴)** | 101,39 |
| **Fresa** Milling cutter | 304390 |
| **Troquel** Punching machine | 304398 |
| **Tapas** Covers | 304361, 304371, 304373 |
| **Tornillería** Screws | 304355, 822919 |



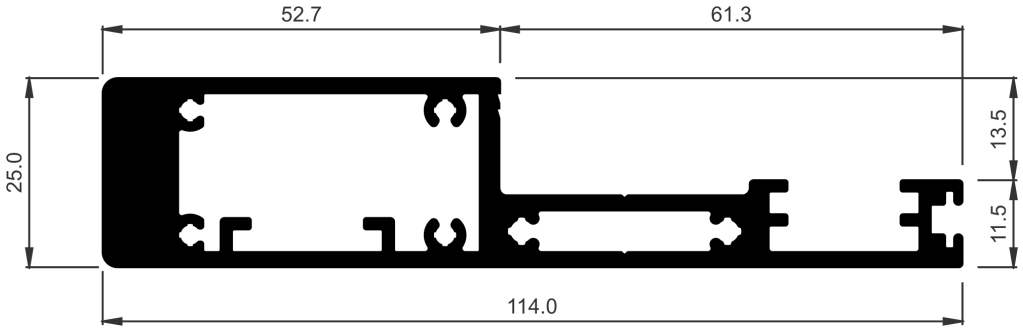

| COR-4375 | |
|---|---|
| **Descripción** Description | Hoja central invertida Inverted central sash |
| **Peso** Weight **(g/m)** | 553,5 |
| **Superficie** Surface **(dm²/m)** | 19,12 |
| **Ix (cm⁴)** | 0,59 |
| **Iy (cm⁴)** | 2,85 |
| **Tapas** Covers | 394311, 394312 |



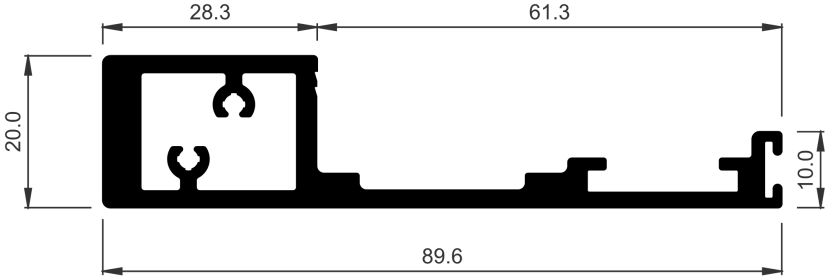

| COR-4376 | |
|---|---|
| **Descripción** Description | Hoja central invertida para fijo Central slave sash for fixed light |
| **Peso** Weight **(g/m)** | 985,5 |
| **Superficie** Surface **(dm²/m)** | 21,33 |
| **Ix (cm⁴)** | 1,81 |
| **Iy (cm⁴)** | 5,71 |
| **Fresa** Milling cutter | 304391 |



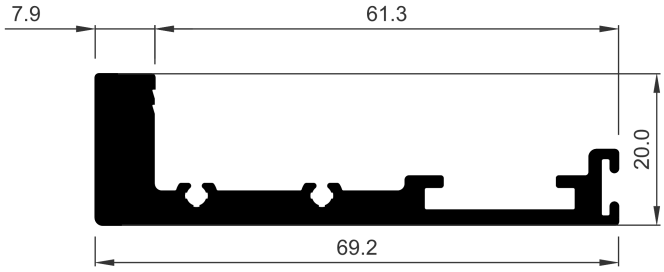

| COR-4377 | |
|---|---|
| **Descripción** Description | Hoja central invertida para cierre Inverted central sash for closing |
| **Peso** Weight **(g/m)** | 1895,4 |
| **Superficie** Surface **(dm²/m)** | 48,53 |
| **Ix (cm⁴)** | 5,14 |
| **Iy (cm⁴)** | 48,63 |
| **Tapas** Covers | 394305, 394306, 394311, 394312 |



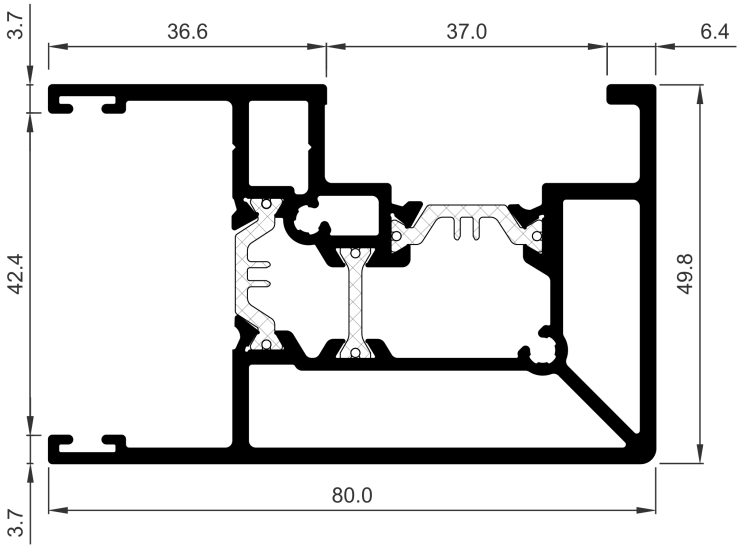

| COR-4378 | |
|---|---|
| **Descripción** Description | Hoja central para cierre Central sash for closing |
| **Peso** Weight **(g/m)** | 2246,4 |
| **Superficie** Surface **(dm²/m)** | 59,77 |
| **Ix (cm⁴)** | 5,64 |
| **Iy (cm⁴)** | 100,26 |
| **Tapas** Covers | 394301, 394302, 394305, 394306 |



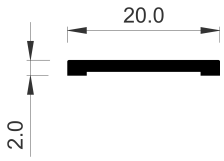

| 771441 | |
|---|---|
| **Descripción** Description | Hoja central con refuerzo Central sash with reinforcement |
| **Peso** Weight **(g/m)** | 1285,2 |
| **Superficie** Surface **(dm²/m)** | 37,58 |
| **Ix (cm⁴)** | 2,08 |
| **Iy (cm⁴)** | 36,5 |
| **Fresa** Milling cutter | 304390 |
| **Tapas** Covers | 374372 |




| COR-4362 | |
|---|---|
| **Descripción** Description | Hoja central para fijo Central sash for fixed light |
| **Peso** Weight **(g/m)** | 1082,7 |
| **Superficie** Surface **(dm²/m)** | 23,26 |
| **Ix (cm⁴)** | 1,14 |
| **Iy (cm⁴)** | 19,1 |
| **Fresa** Milling cutter | 304391 |
| **Tornillería** Screws | 813532 |



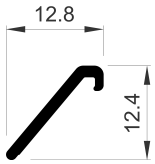

| COR-4361 | |
|---|---|
| **Descripción** Description | Hoja lateral esquinero Corner lateral sash |
| **Peso** Weight **(g/m)** | 2188,6 |
| **Superficie** Surface **(dm²/m)** | 77,93 |
| **Ix (cm⁴)** | 20,8 |
| **Iy (cm⁴)** | 38,84 |
| **Tapas** Covers | 304364, 304365 |
| **Tornillería** Screws | 824219 |



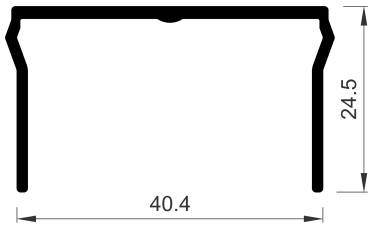

| COR-2187 | |
|---|---|
| **Descripción** Description | Divisor de hoja pegado Glued sash divider |
| **Peso** Weight **(g/m)** | 89,1 |
| **Superficie** Surface **(dm²/m)** | 44,8 |
| **Ix (cm⁴)** | 0,12 |



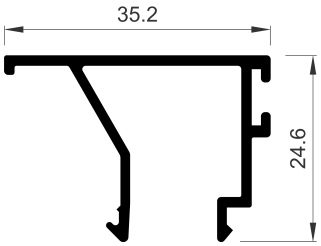

| COR-4284 | |
|---|---|
| **Descripción** Description | Tapa remate galandage Galandage end plate cover |
| **Peso** Weight **(g/m)** | 561,5 |
| **Superficie** Surface **(dm²/m)** | 28,78 |
| **Ix (cm⁴)** | 2,1 |
| **Iy (cm⁴)** | 15,98 |



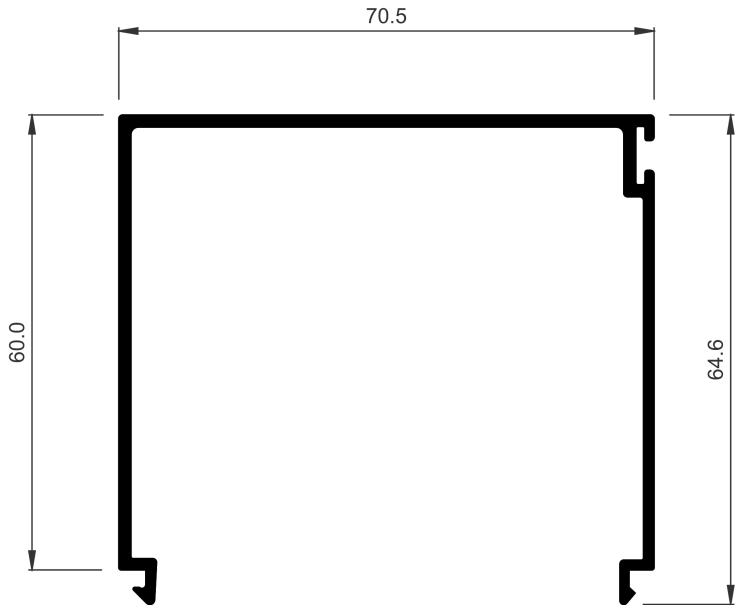

| COR-4335 | |
|---|---|
| **Descripción** Description | Tapa drenaje aislante marco Frame isolating drainage cover |
| **Peso** Weight **(g/m)** | 75,6 |
| **Superficie** Surface **(dm²/m)** | 4,08 |
| **Iy (cm⁴)** | 0,07 |



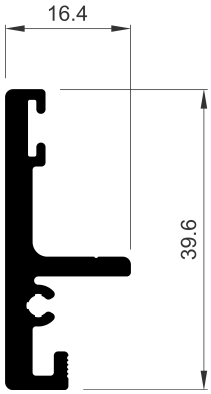

| COR-4336 | |
|---|---|
| **Descripción** Description | Tapa lateral marco Frame lateral cover |
| **Peso** Weight **(g/m)** | 356,4 |
| **Superficie** Surface **(dm²/m)** | 17,91 |
| **Ix (cm⁴)** | 0,77 |
| **Iy (cm⁴)** | 3,48 |



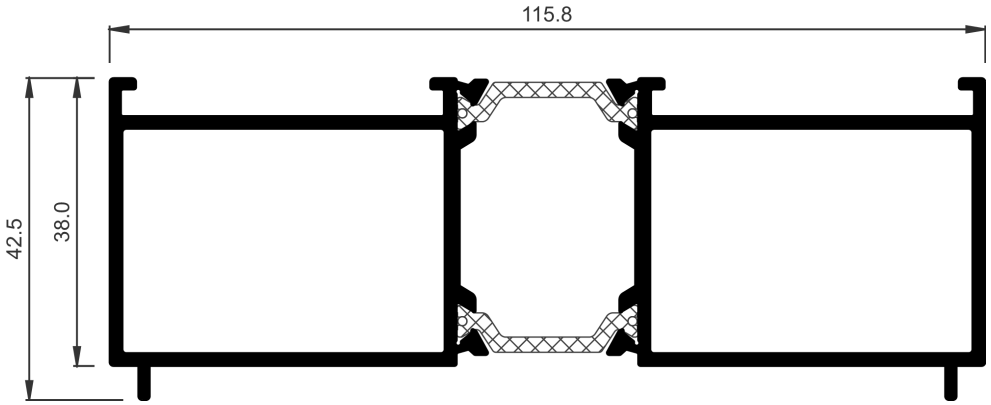

| COR-4338 | |
|---|---|
| **Descripción** Description | Tapa canal fijo Fixed light channel cover |
| **Peso** Weight **(g/m)** | 332,1 |
| **Superficie** Surface **(dm²/m)** | 18,93 |
| **Ix (cm⁴)** | 0,77 |
| **Iy (cm⁴)** | 1,27 |



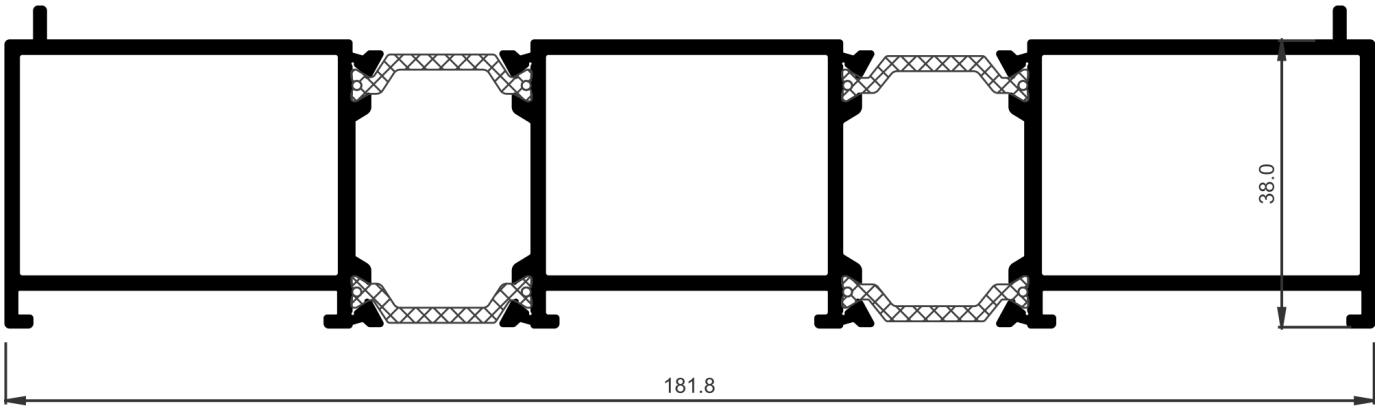

| COR-4873 | |
|---|---|
| **Descripción** Description | Tapa remate cruce de hojas galandage Galandage intersection finishing cover |
| **Peso** Weight **(g/m)** | 866,7 |
| **Superficie** Surface **(dm²/m)** | 41,92 |
| **Ix (cm⁴)** | 15,06 |
| **Iy (cm⁴)** | 28,76 |



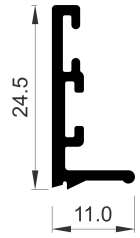

| COR-4350 | |
|---|---|
| **Descripción** Description | Unión de cuatro hojas Four sash union |
| **Peso** Weight **(g/m)** | 526,5 |
| **Superficie** Surface **(dm²/m)** | 14,94 |
| **Ix (cm⁴)** | 0,25 |
| **Iy (cm⁴)** | 2,35 |
| **Tapas** Covers | 304366, 344366, 354366 |
| **Tornillería** Screws | 823519 |



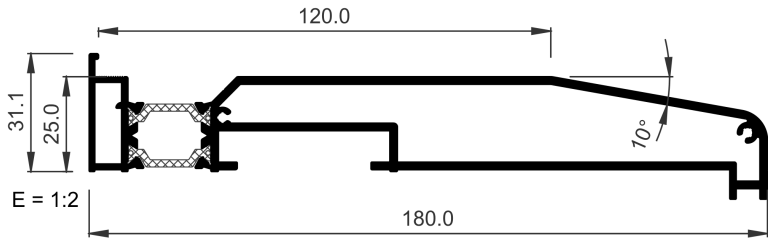

| COR-4397 | |
|---|---|
| **Descripción** Description | Suplemento marco Frame supplement |
| **Peso** Weight **(g/m)** | 1911,8 |
| **Superficie** Surface **(dm²/m)** | 73,32 |
| **Ix (cm⁴)** | 12,36 |
| **Iy (cm⁴)** | 89,59 |



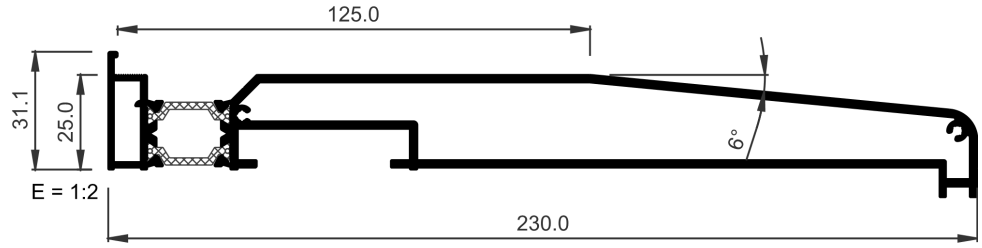

| COR-4398 | |
|---|---|
| **Descripción** Description | Suplemento marco tricarril Three rail frame supplement |
| **Peso** Weight **(g/m)** | 2980,4 |
| **Superficie** Surface **(dm²/m)** | 110,35 |
| **Ix (cm⁴)** | 18,49 |
| **Iy (cm⁴)** | 305,27 |



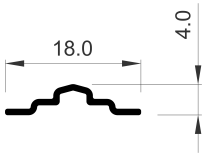

| COR-4365 | |
|---|---|
| **Descripción** Description | Junquillo interior Inner glazing bead |
| **Peso** Weight **(g/m)** | 183,6 |
| **Superficie** Surface **(dm²/m)** | 9,51 |
| **Ix (cm⁴)** | 0,39 |
| **Iy (cm⁴)** | 0,04 |



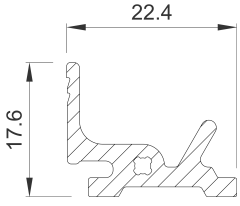

| COR-3837 | |
|---|---|
| **Descripción** Description | Suplemento drenaje 180 mm Drainage supplement 180 mm |
| **Peso** Weight **(g/m)** | 2630 |
| **Superficie** Surface **(dm²/m)** | 94 |
| **Ix (cm⁴)** | 7,95 |
| **Iy (cm⁴)** | 291,1 |
| **Tapas** Covers | 383802 |
| **Observaciones** Observations | Escuadra regulable 908508 Adjustable square 908508 |



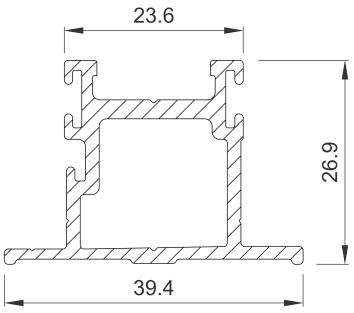

| COR-3838 | |
|---|---|
| **Descripción** Description | Suplemento drenaje 230 mm Drainage supplement 230 mm |
| **Peso** Weight **(g/m)** | 3164,6 |
| **Superficie** Surface **(dm²/m)** | 113,82 |
| **Ix (cm⁴)** | 9,72 |
| **Iy (cm⁴)** | 570,76 |
| **Tapas** Covers | 383812 |
| **Observaciones** Observations | Escuadra regulable 908508 Adjustable square 908508 |



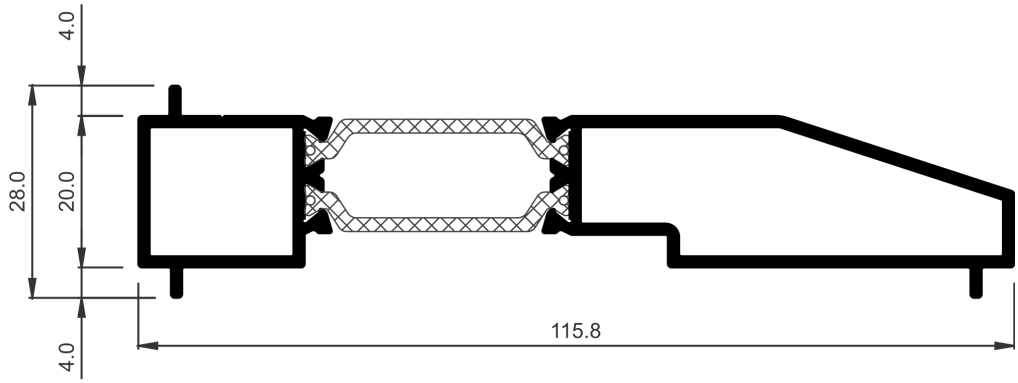

| COR-4311 | |
|---|---|
| **Descripción** Description | Carril de rodadura Rail |
| **Material** Material | Acero inoxidable AISI 316 Stainless steel AISI 316 |



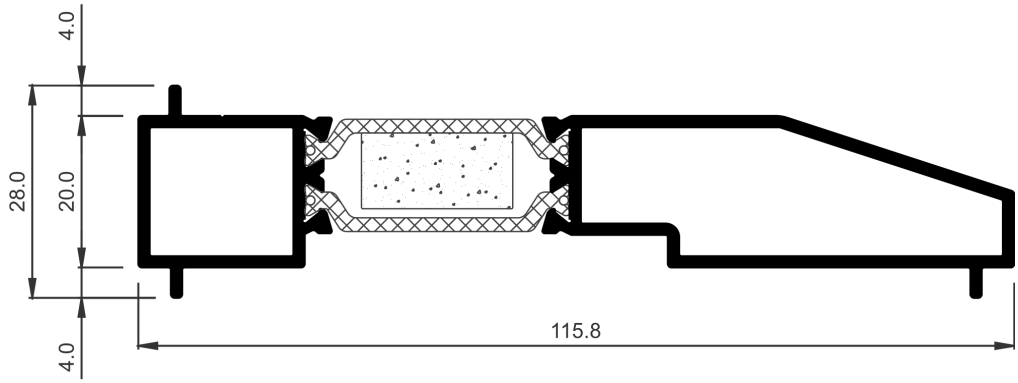

| COR-4329 | |
|---|---|
| **Descripción** Description | Engatillado hoja central Central sash crimp |




| COR-4331 | |
|---|---|
| **Descripción** Description | Aislante de marco Negro (material sintético) Frame isolator Black (synthetic material) |
| **Troquel** Punching machine | 304398 |
| **Tornillería** Screws | 814232 |
| **Observaciones** Observations | Ref. 4353 aislante de marco Gris Ref. 4353 frame isolator Grey |



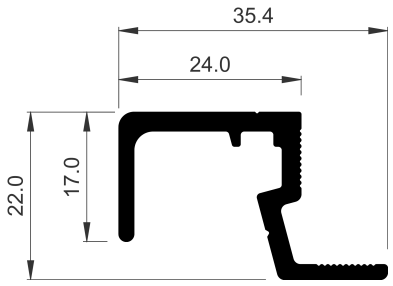

| COR-4351 | |
|---|---|
| **Descripción** Description | Acople para fijo Coupling for fixed light |
| **Peso** Weight **(g/m)** | 1341,1 |
| **Superficie** Surface **(dm²/m)** | 51,54 |
| **Ix (cm⁴)** | 2,29 |
| **Iy (cm⁴)** | 57,34 |



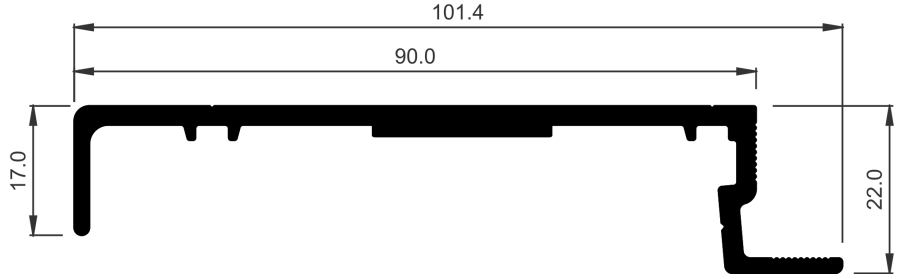

| COR-4352 | |
|---|---|
| **Descripción** Description | Acople para fijo HI HI fixed light coupling |
| **Peso** Weight **(g/m)** | 1341,1 |
| **Superficie** Surface **(dm²/m)** | 51,54 |
| **Ix (cm⁴)** | 2,29 |
| **Iy (cm⁴)** | 57,34 |



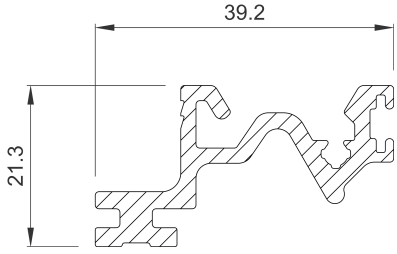

| COR-4355 | |
|---|---|
| **Descripción** Description | Remate exterior galandage Outer finishing galandage |
| **Peso** Weight **(g/m)** | 1031,4 |
| **Superficie** Surface **(dm²/m)** | 24,38 |
| **Ix (cm⁴)** | 3,8 |
| **Iy (cm⁴)** | 16,67 |



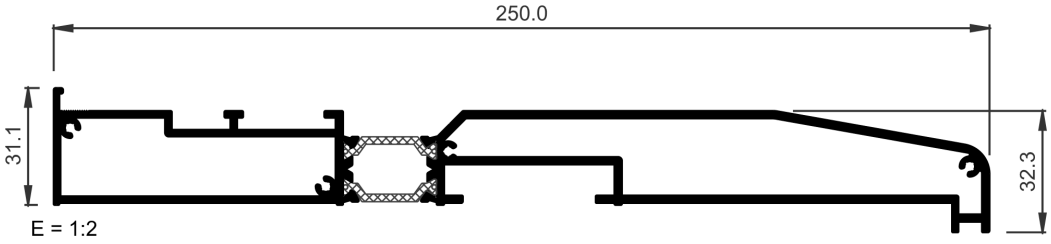

| COR-4356 | |
|---|---|
| **Descripción** Description | Complemento Galandage bicarril Two rail complement galdange |
| **Peso** Weight **(g/m)** | 459 |
| **Superficie** Surface **(dm²/m)** | 15,13 |
| **Ix (cm⁴)** | 0,97 |
| **Iy (cm⁴)** | 1,65 |



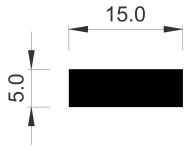

| COR-4357 | |
|---|---|
| **Descripción** Description | Complemento Galandage tricarril Three rail complement Galandage |
| **Peso** Weight **(g/m)** | 1017,9 |
| **Superficie** Surface **(dm²/m)** | 29,23 |
| **Ix (cm⁴)** | 1,52 |
| **Iy (cm⁴)** | 36,36 |



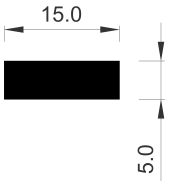

| COR-4379 | |
|---|---|
| **Descripción** Description | Engatillado invertido CV Inverted crimp CV |



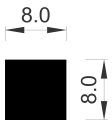

| COR-4792 | |
|---|---|
| **Descripción** Description | Suplemento drenaje 250 mm Drainage supplement 250 mm |
| **Peso** Weight **(g/m)** | 3500,5 |
| **Superficie** Surface **(dm²/m)** | 125,22 |
| **Ix (cm⁴)** | 10,97 |
| **Iy (cm⁴)** | 712,01 |
| **Tapas** Covers | 414702 |



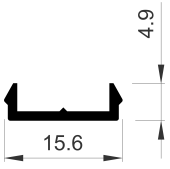

| COR-4315 | |
|---|---|
| **Descripción** Description | Refuerzo inox 15x5 mm Stainless steel reinforcement 15x5 mm |
| **Ix (cm⁴)** | 0,02 |
| **Iy (cm⁴)** | 0,14 |



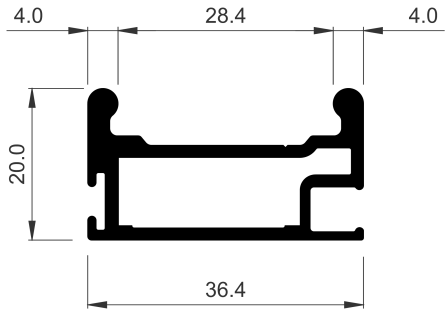

| 10417 | |
|---|---|
| **Descripción** Description | Pletina de 15x5 mm 15x5 mm plate |
| **Peso** Weight **(g/m)** | 202,5 |
| **Superficie** Surface **(dm²/m)** | 4,05 |
| **Ix (cm⁴)** | 0,02 |
| **Iy (cm⁴)** | 0,14 |



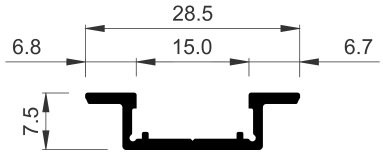

| 600808 | |
|---|---|
| **Descripción** Description | Refuerzo 8x8 mm 8x8 mm reinforcement |
| **Peso** Weight **(g/m)** | 172,8 |
| **Superficie** Surface **(dm²/m)** | 3,2 |
| **Ix (cm⁴)** | 0,03 |
| **Iy (cm⁴)** | 0,03 |



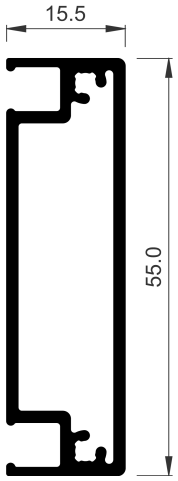

| 15919 | |
|---|---|
| **Descripción** Description | Tapeta canal Channel cover |
| **Peso** Weight **(g/m)** | 72,9 |
| **Superficie** Surface **(dm²/m)** | 4,61 |



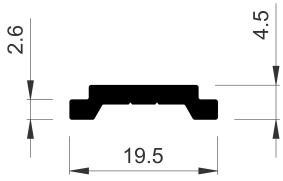

| 771442 | |
|---|---|
| **Descripción**<br>**Description** | Hoja mosquitera<br>Mosquito net sash |
| **Peso**<br>**Weight**<br>**(g/m)** | 580,5 |
| **Superficie**<br>**Surface**<br>**(dm²/m)** | 23,02 |
| **Ix (cm⁴)** | 0,77 |
| **Iy (cm⁴)** | 3,65 |
| **Escuadra principal**<br>**Main corner cleat** | 248220 |



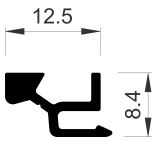

| 771443 | |
|---|---|
| **Descripción**<br>**Description** | Tapa hoja mosquitera<br>Mosquito net sash cover |
| **Peso**<br>**Weight**<br>**(g/m)** | 153,9 |
| **Superficie**<br>**Surface**<br>**(dm²/m)** | 8,93 |
| **Ix (cm⁴)** | 0,04 |
| **Iy (cm⁴)** | 0,39 |



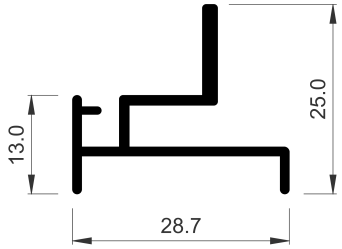

| COR-1761 | |
|---|---|
| **Descripción**<br>**Description** | Divisor mosquitera<br>Mosquito net divider |
| **Peso**<br>**Weight**<br>**(g/m)** | 629,1 |
| **Superficie**<br>**Surface**<br>**(dm²/m)** | 30,88 |
| **Ix (cm⁴)** | 8,17 |
| **Iy (cm⁴)** | 0,81 |
| **Observaciones**<br>**Observations** | Tornillos DIN 7981 ∅3,5<br>Screw DIN 7981 ∅3,5 |



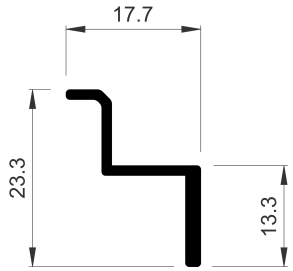

| COR-2130 | |
|---|---|
| **Descripción**<br>**Description** | Pletina falleba poliamida<br>Polyamide lockind rod plate |



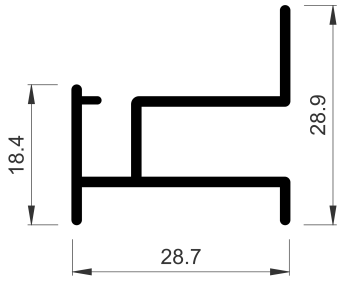

| COR-2843 | |
|---|---|
| **Descripción**<br>**Description** | Grapa para enganche postizo<br>Clip for removable hook |
| **Peso**<br>**Weight**<br>**(g/m)** | 116,1 |
| **Superficie**<br>**Surface**<br>**(dm²/m)** | 6,17 |
| **Ix (cm⁴)** | 0,02 |
| **Iy (cm⁴)** | 0,07 |
| **Tornillería**<br>**Screws** | 822919 |



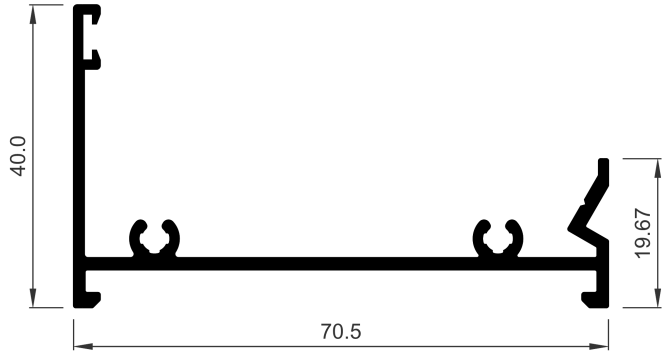

| COR-2890 | |
|---|---|
| **Descripción**<br>Description | Complemento tapa registro (para panel)<br>Register cover complement (for pannel) |
| **Peso**<br>Weight<br>**(g/m)** | 280,8 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 15,65 |
| **Ix (cm⁴)** | 0,37 |
| **Iy (cm⁴)** | 0,73 |
| **Tornillería**<br>Screws | 853913 |



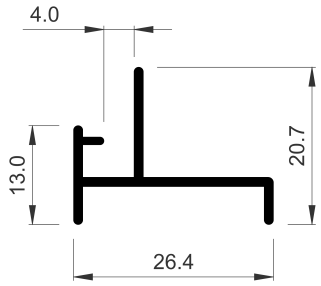

| COR-2891 | |
|---|---|
| **Descripción**<br>Description | Asiento tapa registro<br>Register cover seat |
| **Peso**<br>Weight<br>**(g/m)** | 159,3 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 7,92 |
| **Ix (cm⁴)** | 0,23 |
| **Iy (cm⁴)** | 0,19 |



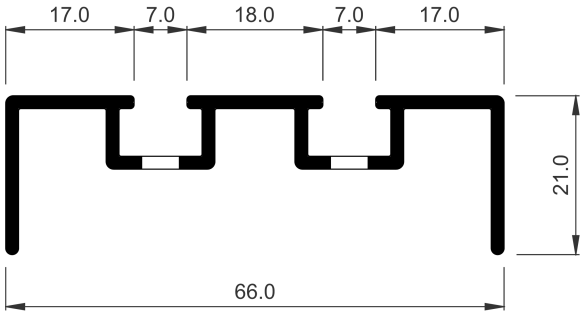

| COR-2892 | |
|---|---|
| **Descripción**<br>Description | Complemento tapa registro (panel 20 mm)<br>Register cover complement (for 20 mm pannel) |
| **Peso**<br>Weight<br>**(g/m)** | 332,1 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 19,08 |
| **Ix (cm⁴)** | 0,54 |
| **Iy (cm⁴)** | 1,31 |



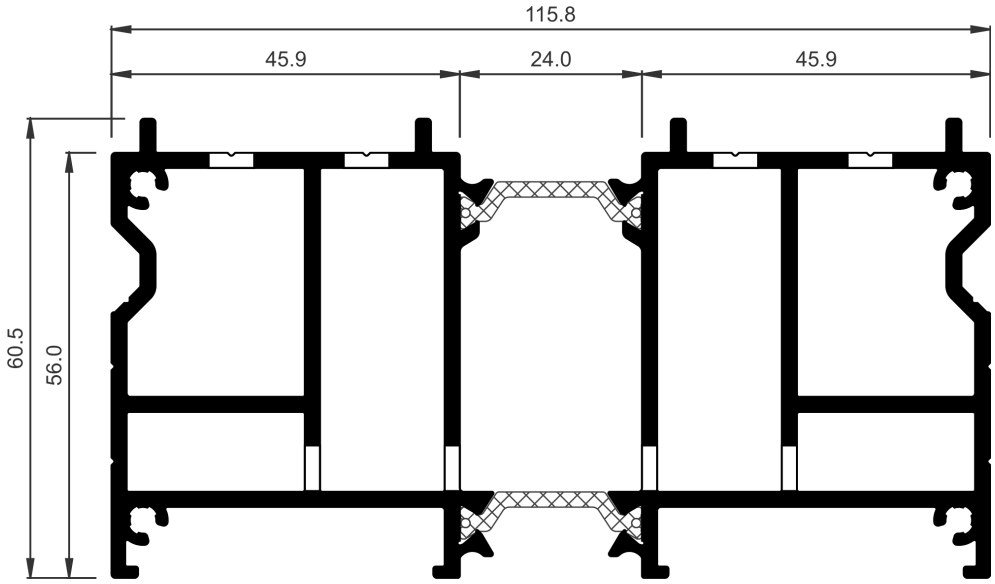

| COR-4283 | |
|---|---|
| **Descripción**<br>Description | Remate Galandage<br>Galandage cover |
| **Peso**<br>Weight<br>**(g/m)** | 661,5 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 31,92 |
| **Ix (cm⁴)** | 2,04 |
| **Iy (cm⁴)** | 17,46 |
| **Observaciones**<br>Observations | Tornillo ∅4,2 mm DIN 7981<br>Screw ∅4,2 mm DIN 7981 |



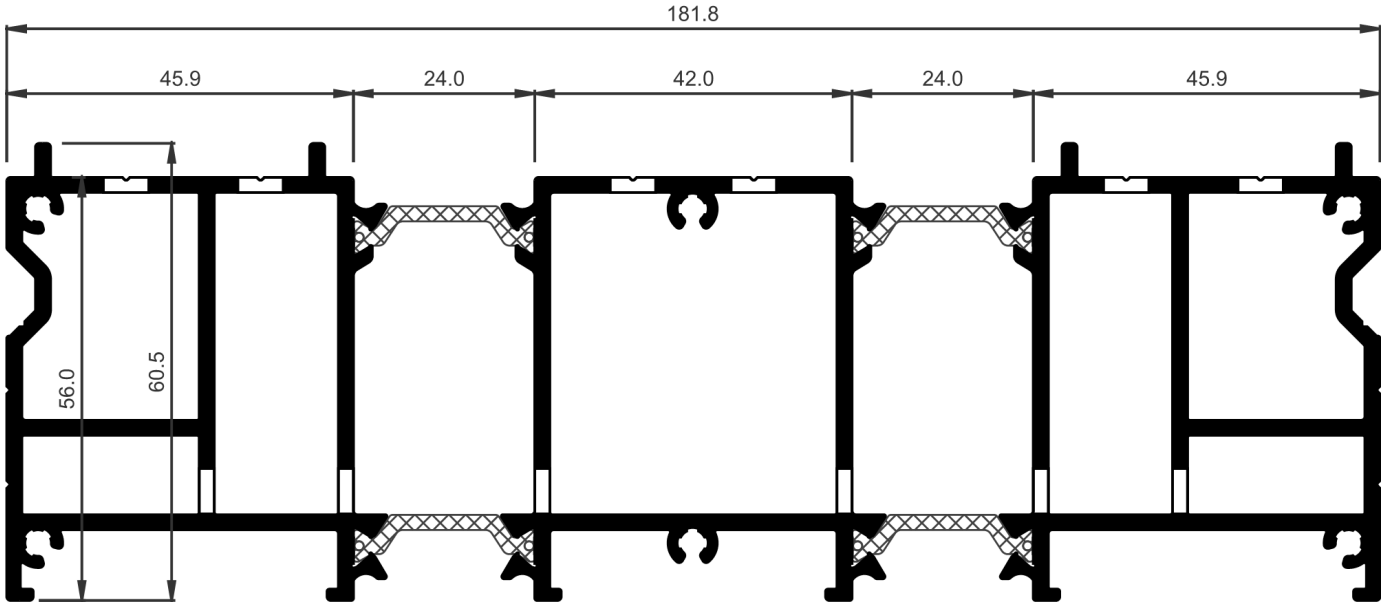

| COR-5057 | |
|---|---|
| **Descripción** Description | Complemento tapa registro (para chapa) Register cover complement (for plate) |
| **Peso** Weight **(g/m)** | 191,7 |
| **Superficie** Surface **(dm²/m)** | 12,06 |
| **Ix (cm⁴)** | 0,14 |
| **Iy (cm⁴)** | 0,5 |
| **Tornillería** Screws | 853913 |



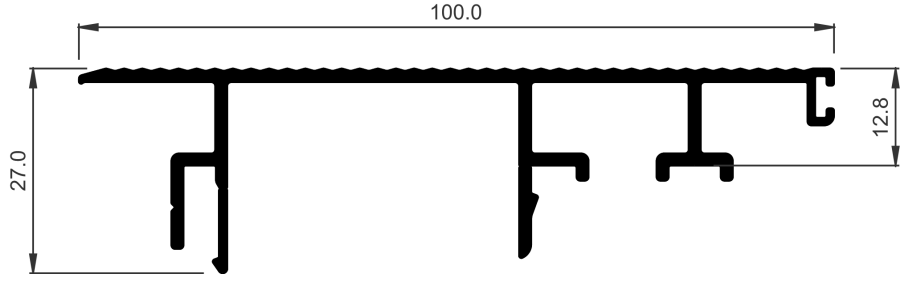

| COR-2999 | |
|---|---|
| **Descripción** Description | Rejilla de drenaje aluminio Aluminum drain grate |
| **Peso** Weight **(g/m)** | 658,8 |
| **Superficie** Surface **(dm²/m)** | 28,5 |
| **Ix (cm⁴)** | 0,67 |
| **Iy (cm⁴)** | 12,04 |



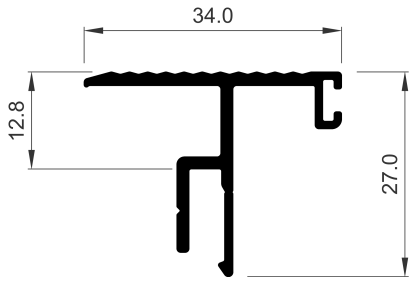

| COR-4302 | |
|---|---|
| **Descripción** Description | Acople solera marco inferior Bottom frame sole plate coupling |
| **Peso** Weight **(g/m)** | 3440 |
| **Superficie** Surface **(dm²/m)** | 119,14 |
| **Ix (cm⁴)** | 40,23 |
| **Iy (cm⁴)** | 177,75 |
| **Tapas** Covers | 374302 |
| **Observaciones** Observations | Perfil de 6.5 m mecanizado cada 400 mm 6.5 m profile machined every 400 mm |



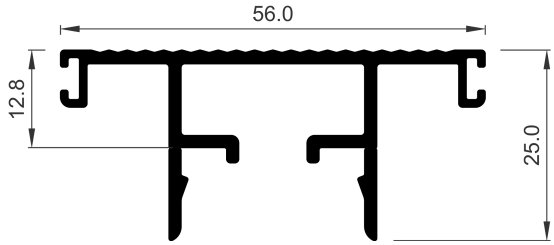

| COR-4304 | |
|---|---|
| **Descripción** Description | Acople solera marco inferior tricarril Three rail bottom frame sole plate coupling |
| **Peso** Weight **(g/m)** | 4898,2 |
| **Superficie** Surface **(dm²/m)** | 167,57 |
| **Ix (cm⁴)** | 58,23 |
| **Iy (cm⁴)** | 596,27 |
| **Tapas** Covers | 374307 |
| **Observaciones** Observations | Perfil de 6.5 m mecanizado cada 400 mm<br>6.5 m profile machined every 400 mm |



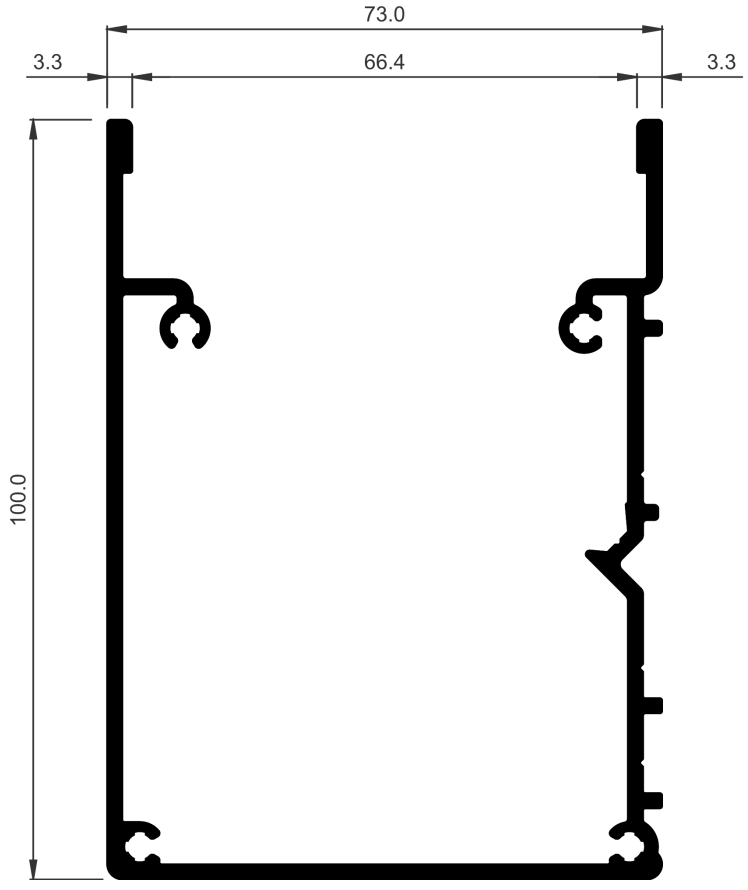

| COR-4307 | |
|---|---|
| **Descripción** Description | Acople doble suelo integrado Integrated floor double coupling |
| **Peso** Weight **(g/m)** | 877,5 |
| **Superficie** Surface **(dm²/m)** | 41,56 |
| **Ix (cm⁴)** | 1,64 |
| **Iy (cm⁴)** | 26,69 |
| **Juntas** Gaskets | 950028 |



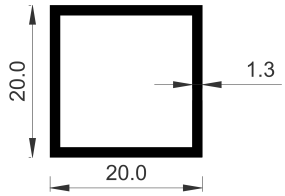

| COR-4308 | |
|---|---|
| **Descripción**<br>Description | Acople lateral suelo integrado<br>Integrated floor side coupling |
| **Peso**<br>Weight<br>**(g/m)** | 337,5 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 17,35 |
| **Ix ($cm^4$)** | 0,79 |
| **Iy ($cm^4$)** | 0,74 |
| **Juntas**<br>Gaskets | 950028 |



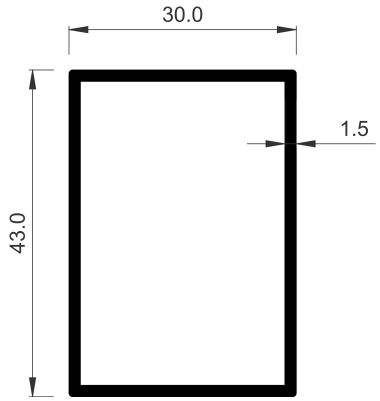

| COR-4309 | |
|---|---|
| **Descripción**<br>Description | Acople central suelo integrado<br>Integrated floor central coupling |
| **Peso**<br>Weight<br>**(g/m)** | 585,9 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 28,34 |
| **Ix ($cm^4$)** | 1,07 |
| **Iy ($cm^4$)** | 5,05 |
| **Juntas**<br>Gaskets | 950028 |



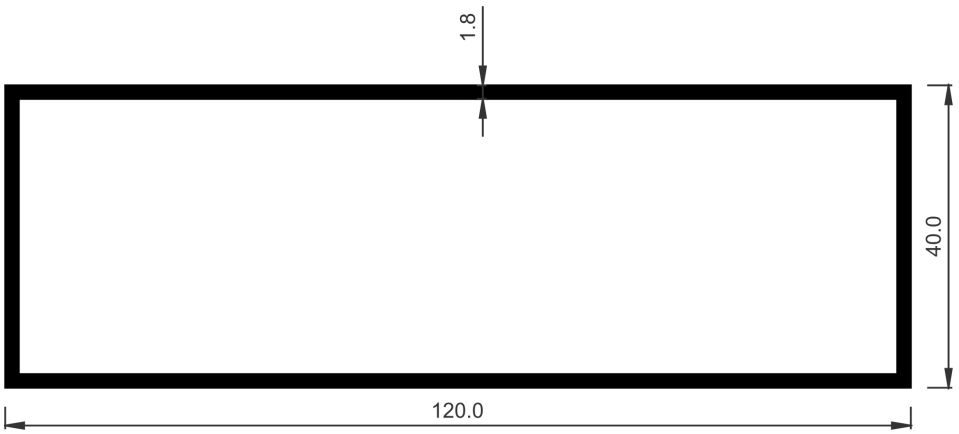

| COR-4891 | |
|---|---|
| **Descripción**<br>Description | Canaleta de recogida 100 mm<br>100 mm pickup gutter |
| **Peso**<br>Weight<br>**(g/m)** | 1830,6 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 67,53 |
| **Ix ($cm^4$)** | 76,38 |
| **Iy ($cm^4$)** | 66,21 |
| **Tapas**<br>Covers | 374897 |




| 802020 | |
|---|---|
| **Descripción** Description | Tubo de 20x20x1.3 Tube 20x20x1.3 |
| **Peso** Weight **(g/m)** | 264,6 |
| **Superficie** Surface **(dm²/m)** | 14,96 |
| **Ix (cm⁴)** | 0,57 |
| **Iy (cm⁴)** | 0,57 |



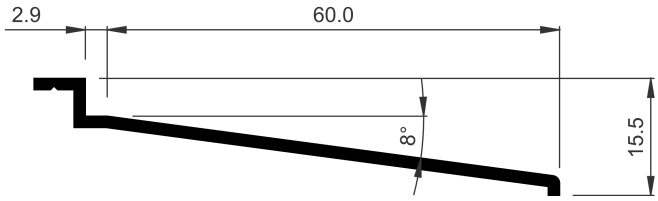

| 770048 | |
|---|---|
| **Descripción** Description | Tubo 30x43 Tube 30x43 |
| **Peso** Weight **(g/m)** | 567 |
| **Superficie** Surface **(dm²/m)** | 27,91 |
| **Ix (cm⁴)** | 5,46 |
| **Iy (cm⁴)** | 3,1 |



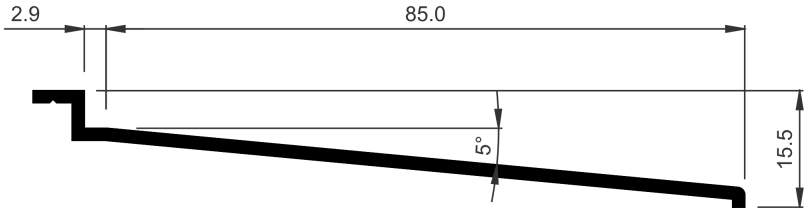

| 812040 | |
|---|---|
| **Descripción** Description | Tubo de 120x40x1.8 Tube 120x40x1.8 |
| **Peso** Weight **(g/m)** | 1522,8 |
| **Superficie** Surface **(dm²/m)** | 62,66 |
| **Ix (cm⁴)** | 17,22 |
| **Iy (cm⁴)** | 97,61 |



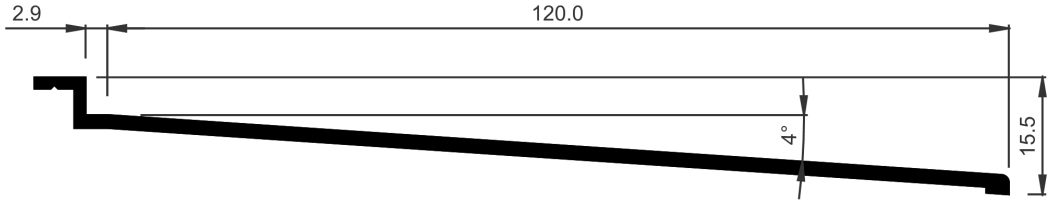

| 770216 | |
|---|---|
| **Descripción** Description | Tubo 150x40 Tube 150x40 |
| **Peso** Weight **(g/m)** | 2592 |
| **Superficie** Surface **(dm²/m)** | 73,8 |
| **Ix (cm⁴)** | 28,55 |
| **Iy (cm⁴)** | 254,08 |



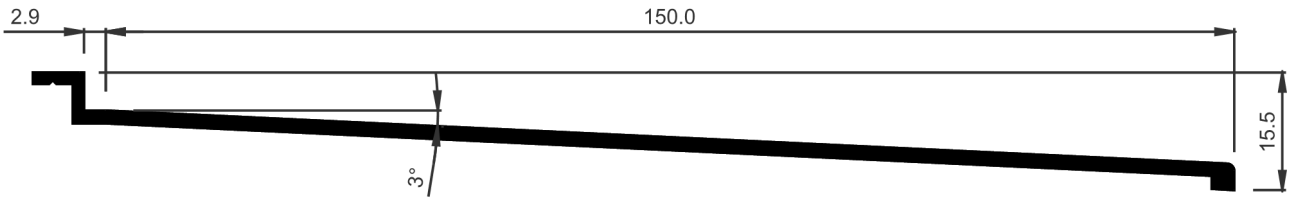

| COR-7056 | |
|---|---|
| **Descripción** Description | Alargadera de 60 mm 60 mm sill |
| **Peso** Weight **(g/m)** | 307,8 |
| **Superficie** Surface **(dm²/m)** | 15,57 |
| **Ix (cm⁴)** | 0,15 |
| **Iy (cm⁴)** | 5 |
| **Tornillería** Screws | 812913 |



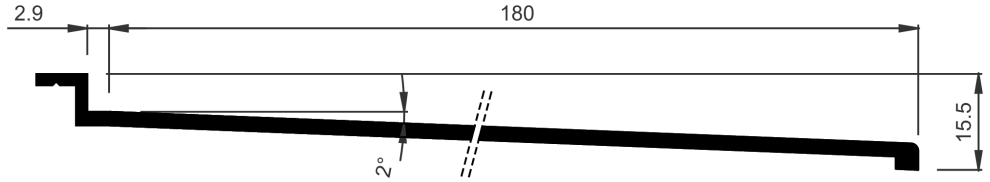

| COR-7055 | |
|---|---|
| **Descripción** Description | Alargadera de 85 mm 85 mm sill |
| **Peso** Weight **(g/m)** | 434,7 |
| **Superficie** Surface **(dm²/m)** | 20,54 |
| **Ix (cm⁴)** | 0,19 |
| **Iy (cm⁴)** | 12,95 |
| **Tornillería** Screws | 812913 |



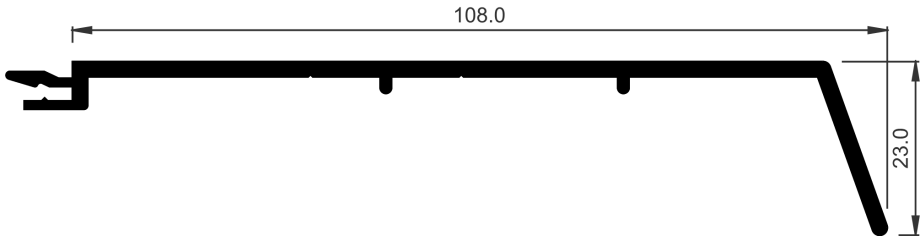

| COR-7057 | |
|---|---|
| **Descripción** Description | Alargadera de 120 mm 120 mm sill |
| **Peso** Weight **(g/m)** | 618,3 |
| **Superficie** Surface **(dm²/m)** | 27,5 |
| **Ix (cm⁴)** | 0,23 |
| **Iy (cm⁴)** | 33,9 |
| **Tornillería** Screws | 812913 |



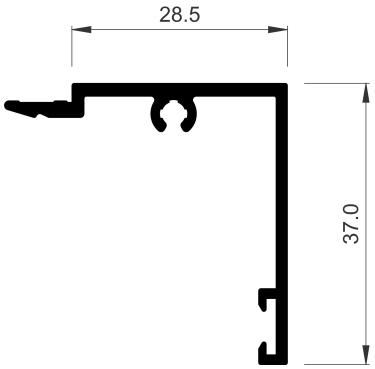

| COR-7073 | |
|---|---|
| **Descripción** Description | Alargadera de 150 mm 150 mm sill |
| **Peso** Weight **(g/m)** | 764,1 |
| **Superficie** Surface **(dm²/m)** | 33,66 |
| **Ix (cm⁴)** | 0,22 |
| **Iy (cm⁴)** | 64,13 |
| **Tornillería** Screws | 812913 |



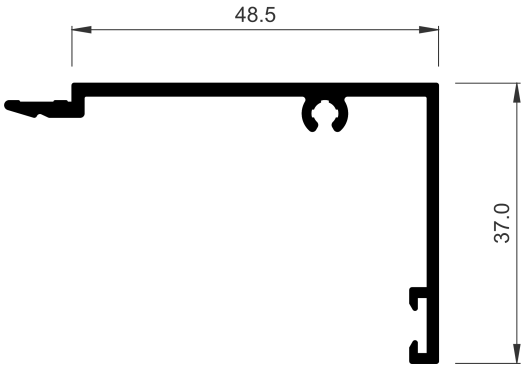

| COR-7072 | |
|---|---|
| **Descripción** Description | Alargadera de 180 mm 180 mm sill |
| **Peso** Weight **(g/m)** | 950,4 |
| **Superficie** Surface **(dm²/m)** | 39,66 |
| **Ix (cm⁴)** | 0,26 |
| **Iy (cm⁴)** | 110,95 |
| **Tornillería** Screws | 812913 |



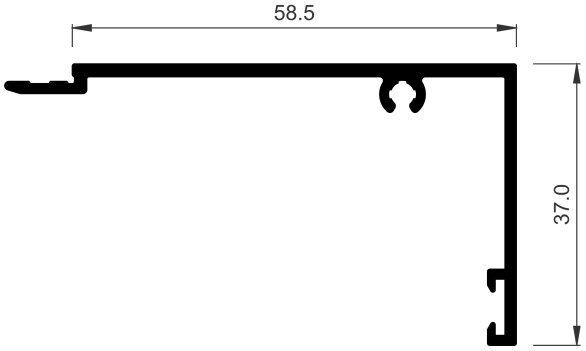

| COR-2816 | |
|---|---|
| **Descripción** Description | Tapé achaflanado de 108 mm 108 mm bevelled cap |
| **Peso** Weight **(g/m)** | 753,3 |
| **Superficie** Surface **(dm²/m)** | 29,58 |
| **Ix (cm⁴)** | 0,64 |
| **Iy (cm⁴)** | 37,19 |



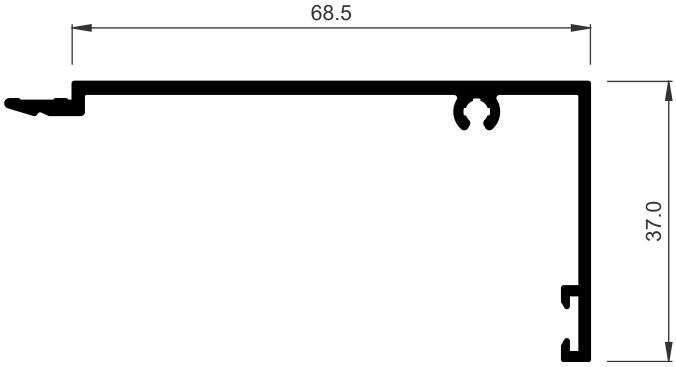

| COR-1780 | |
|---|---|
| **Descripción** Description | Tapé recto de 28,5 mm Straight cap of 28.5 mm |
| **Peso** Weight **(g/m)** | 388,8 |
| **Superficie** Surface **(dm²/m)** | 18,5 |
| **Ix (cm⁴)** | 2,01 |
| **Iy (cm⁴)** | 1,87 |



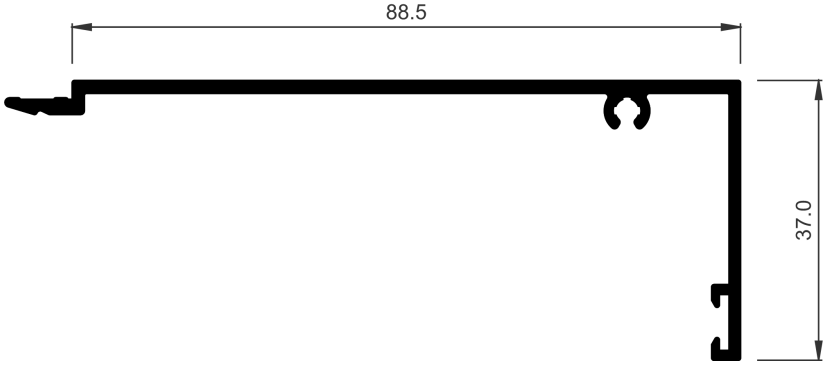

| COR-1781 | |
|---|---|
| **Descripción** Description | Tapé recto de 48,5 mm Straight cap of 48.5 mm |
| **Peso** Weight **(g/m)** | 480,6 |
| **Superficie** Surface **($dm^2/m$)** | 22,5 |
| **Ix ($cm^4$)** | 2,25 |
| **Iy ($cm^4$)** | 5,96 |



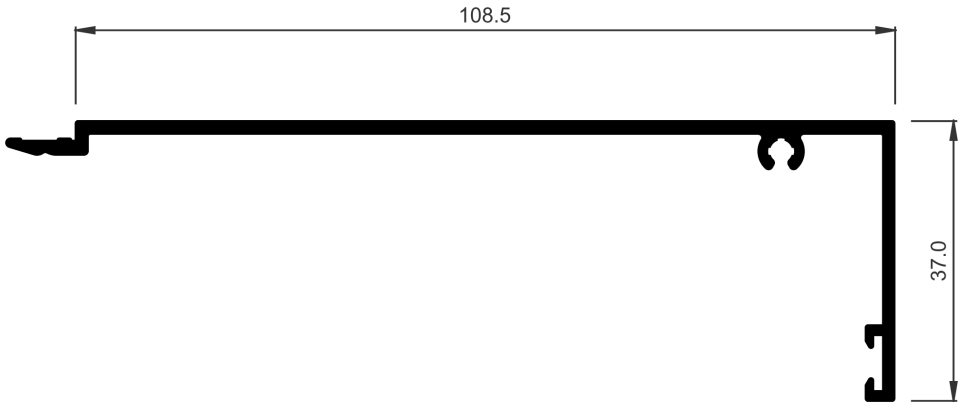

| COR-1784 | |
|---|---|
| **Descripción** Description | Tapé recto de 58,5 mm Straight cap of 58.5 mm |
| **Peso** Weight **(g/m)** | 518,4 |
| **Superficie** Surface **($dm^2/m$)** | 24,46 |
| **Ix ($cm^4$)** | 2,33 |
| **Iy ($cm^4$)** | 8,73 |




| COR-1782 | |
|---|---|
| **Descripción** Description | Tapé recto de 68,5 mm Straight cap of 68.5 mm |
| **Peso** Weight **(g/m)** | 572,4 |
| **Superficie** Surface **($dm^2/m$)** | 26,5 |
| **Ix ($cm^4$)** | 2,41 |
| **Iy ($cm^4$)** | 13,47 |



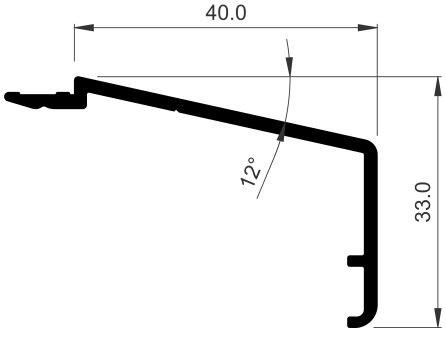

| COR-1783 | |
|---|---|
| **Descripción** Description | Tapé recto de 88,5 mm Straight cap of 88.5 mm |
| **Peso** Weight **(g/m)** | 664,2 |
| **Superficie** Surface **($dm^2/m$)** | 30,5 |
| **Ix ($cm^4$)** | 2,53 |
| **Iy ($cm^4$)** | 25,14 |



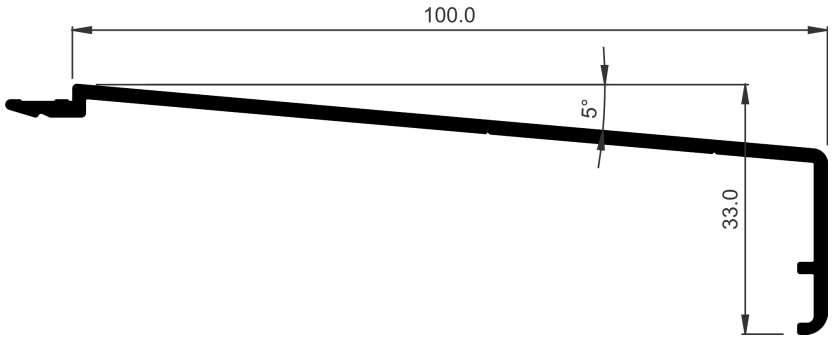

| COR-1785 | |
|---|---|
| **Descripción** Description | Tapé recto de 108,5 mm Straight cap of 108.5 mm |
| **Peso** Weight **(g/m)** | 756 |
| **Superficie** Surface **(dm²/m)** | 34,57 |
| **Ix (cm⁴)** | 2,62 |
| **Iy (cm⁴)** | 41,58 |



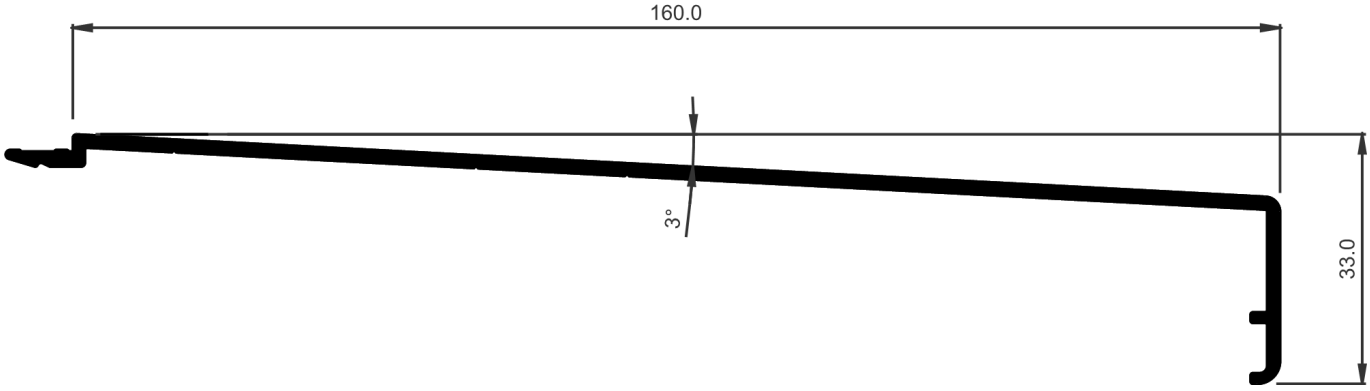

| COR-1786 | |
|---|---|
| **Descripción** Description | Tapé recto de 128,5 mm Straight cap of 128.5 mm |
| **Peso** Weight **(g/m)** | 847,8 |
| **Superficie** Surface **(dm²/m)** | 38,57 |
| **Ix (cm⁴)** | 2,69 |
| **Iy (cm⁴)** | 63,65 |



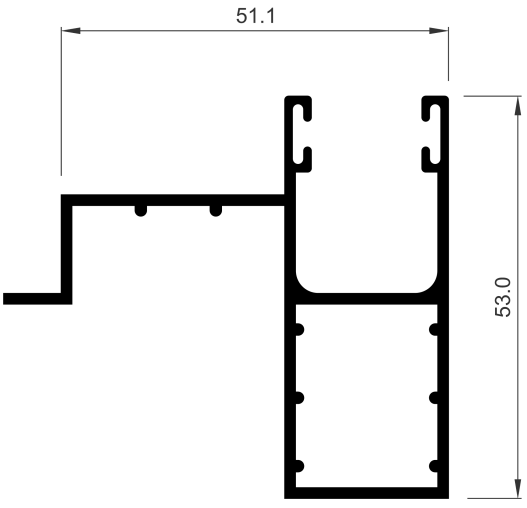

| COR-2819 | |
|---|---|
| **Descripción** Description | Alargadera con enganche de 40 mm Sill with 40 mm attachment |
| **Peso** Weight **(g/m)** | 353,7 |
| **Superficie** Surface **(dm²/m)** | 15,8 |
| **Ix (cm⁴)** | 1,12 |
| **Iy (cm⁴)** | 3,38 |



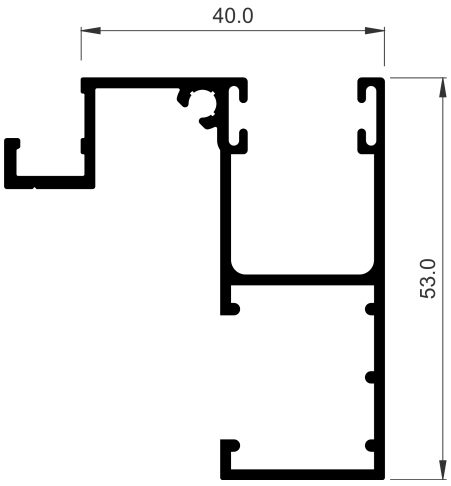

| COR-2817 | |
|---|---|
| **Descripción** Description | Alargadera con enganche de 100 mm Sill with100 mm attachment |
| **Peso** Weight **(g/m)** | 626,4 |
| **Superficie** Surface **(dm²/m)** | 27,69 |
| **Ix (cm⁴)** | 1,34 |
| **Iy (cm⁴)** | 29,29 |



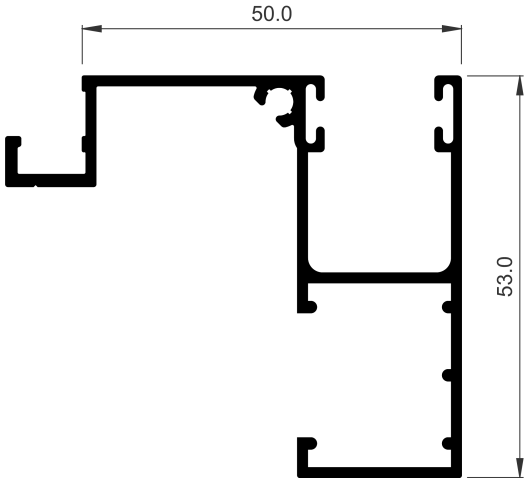

| COR-2818 | |
|---|---|
| **Descripción** Description | Alargadera con enganche de 160 mm Sill with 160 mm attachment |
| **Peso** Weight **(g/m)** | 901,8 |
| **Superficie** Surface **(dm²/m)** | 39,76 |
| **Ix (cm⁴)** | 1,47 |
| **Iy (cm⁴)** | 97,1 |



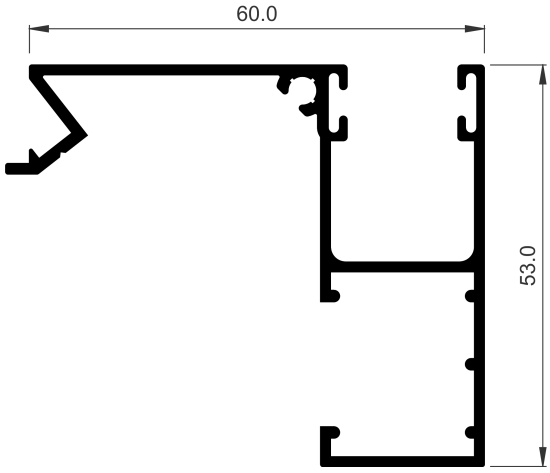

| COR-2751 | |
|---|---|
| **Descripción** Description | Guía de persiana Shutter guide |
| **Peso** Weight **(g/m)** | 807,3 |
| **Superficie** Surface **(dm²/m)** | 42,97 |
| **Ix (cm⁴)** | 6,77 |
| **Iy (cm⁴)** | 8,16 |



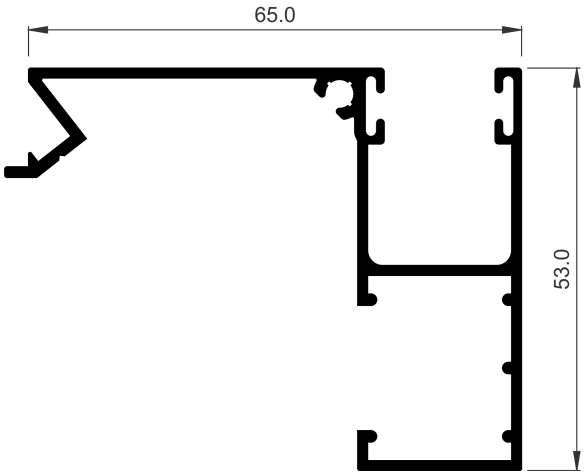

| COR-2750 | |
|---|---|
| **Descripción**<br>Description | Guía de 40 mm<br>40 mm guide |
| **Peso**<br>Weight<br>**(g/m)** | 723,6 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 39,84 |
| **Ix ($cm^4$)** | 7,91 |
| **Iy ($cm^4$)** | 6,14 |
| **Observaciones**<br>Observations | Tornillo Ø3.9 mm<br>DIN7504N-A2<br>Screw Ø3.9 mm<br>DIN7504N-A2 |



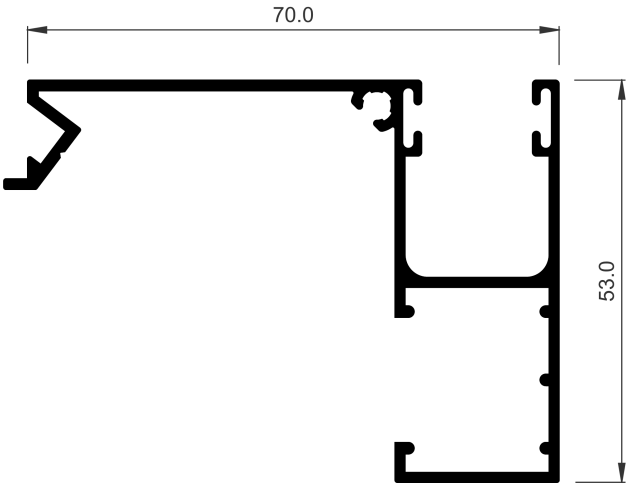

| COR-2752 | |
|---|---|
| **Descripción**<br>Description | Guía de 50 mm<br>50 mm guide |
| **Peso**<br>Weight<br>**(g/m)** | 758,7 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 41,84 |
| **Ix ($cm^4$)** | 8,43 |
| **Iy ($cm^4$)** | 9,58 |
| **Observaciones**<br>Observations | Tornillo Ø3.9 mm<br>DIN7504N-A2<br>Screw Ø3.9 mm<br>DIN7504N-A2 |



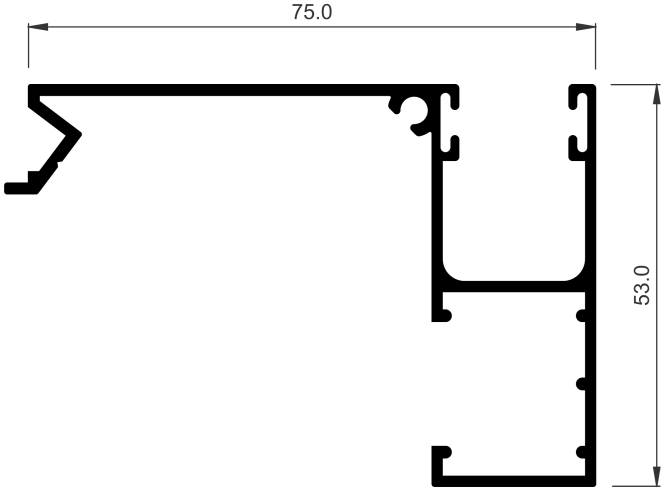

| COR-2753 | |
|---|---|
| **Descripción**<br>Description | Guía de 60 mm<br>60 mm guide |
| **Peso**<br>Weight<br>**(g/m)** | 761,4 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 42,42 |
| **Ix ($cm^4$)** | 8,9 |
| **Iy ($cm^4$)** | 10,72 |
| **Observaciones**<br>Observations | Tornillo Ø3.9 mm<br>DIN7504N-A2<br>Screw Ø3.9 mm<br>DIN7504N-A2 |



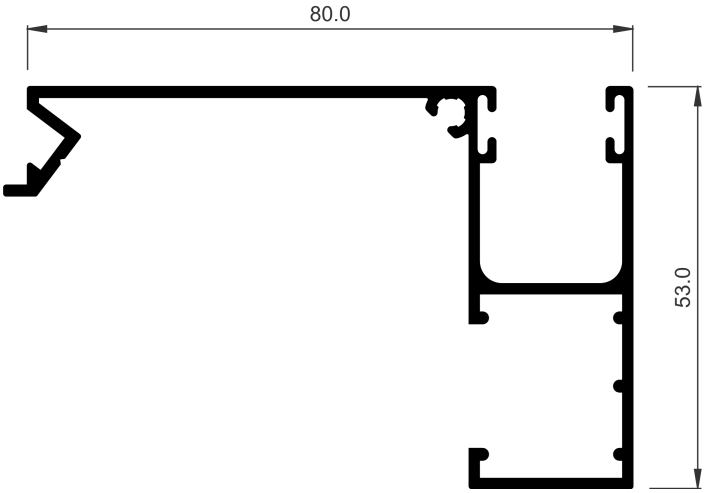

| COR-2754 | |
|---|---|
| **Descripción**<br>Description | Guía de 65 mm<br>65 mm guide |
| **Peso**<br>Weight<br>**(g/m)** | 777,6 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 43,42 |
| **Ix (cm⁴)** | 9,13 |
| **Iy (cm⁴)** | 13 |
| **Observaciones**<br>Observations | Tornillo ∅3.9 mm<br>DIN7504N-A2<br>Screw ∅3.9 mm<br>DIN7504N-A2 |



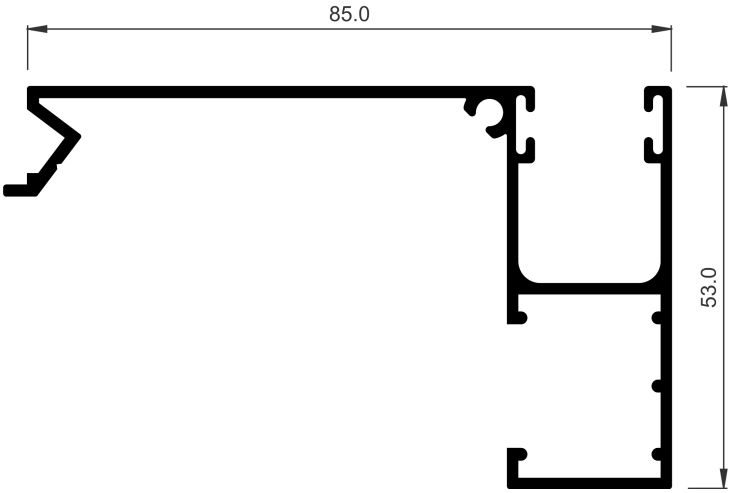

| COR-2755 | |
|---|---|
| **Descripción**<br>Description | Guía de 70 mm<br>70 mm guide |
| **Peso**<br>Weight<br>**(g/m)** | 810 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 44,33 |
| **Ix (cm⁴)** | 9,48 |
| **Iy (cm⁴)** | 16,21 |
| **Observaciones**<br>Observations | Tornillo ∅3.9 mm<br>DIN7504N-A2<br>Screw ∅3.9 mm<br>DIN7504N-A2 |



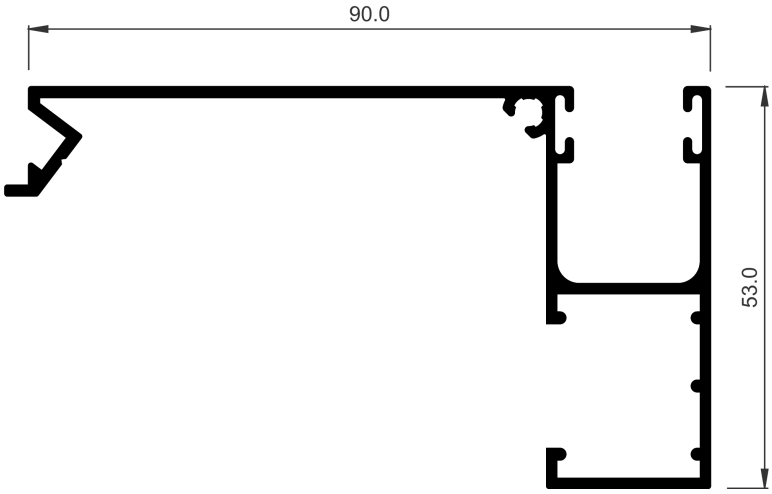

| COR-2756 | |
|---|---|
| **Descripción**<br>Description | Guía de 75 mm<br>75 mm guide |
| **Peso**<br>Weight<br>**(g/m)** | 828,9 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 44,99 |
| **Ix (cm⁴)** | 9,72 |
| **Iy (cm⁴)** | 18,84 |
| **Observaciones**<br>Observations | Tornillo ∅3.9 mm<br>DIN7504N-A2<br>Screw ∅3.9 mm<br>DIN7504N-A2 |



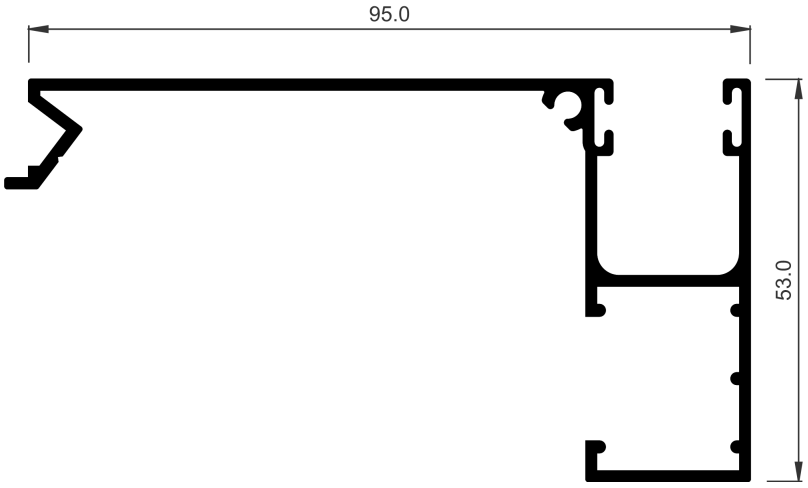

| COR-2757 | |
|---|---|
| **Descripción**<br>Description | Guía de 80 mm<br>80 mm guide |
| **Peso**<br>Weight<br>**(g/m)** | 847,8 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 46,33 |
| **Ix ($cm^4$)** | 9,91 |
| **Iy ($cm^4$)** | 22,59 |
| **Observaciones**<br>Observations | Tornillo ∅3.9 mm<br>DIN7504N-A2<br>Screw ∅3.9 mm<br>DIN7504N-A2 |



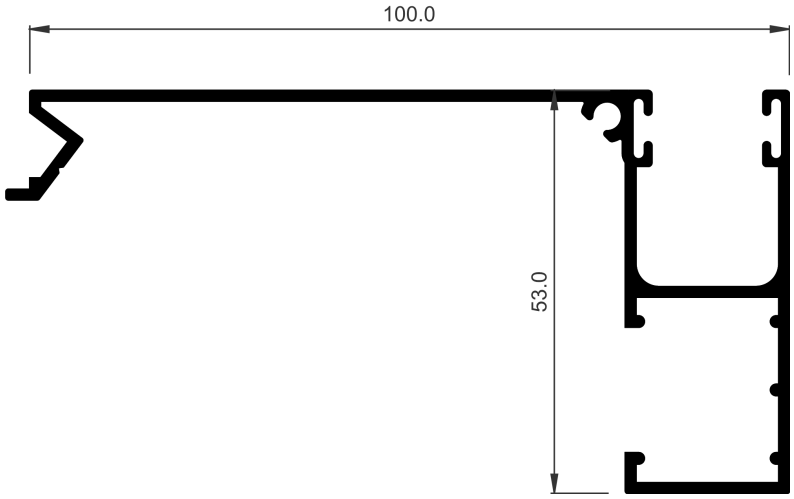

| COR-2758 | |
|---|---|
| **Descripción**<br>Description | Guía de 85 mm<br>85 mm guide |
| **Peso**<br>Weight<br>**(g/m)** | 866,7 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 46,99 |
| **Ix ($cm^4$)** | 10,13 |
| **Iy ($cm^4$)** | 25,79 |
| **Observaciones**<br>Observations | Tornillo ∅3.9 mm<br>DIN7504N-A2<br>Screw ∅3.9 mm<br>DIN7504N-A2 |



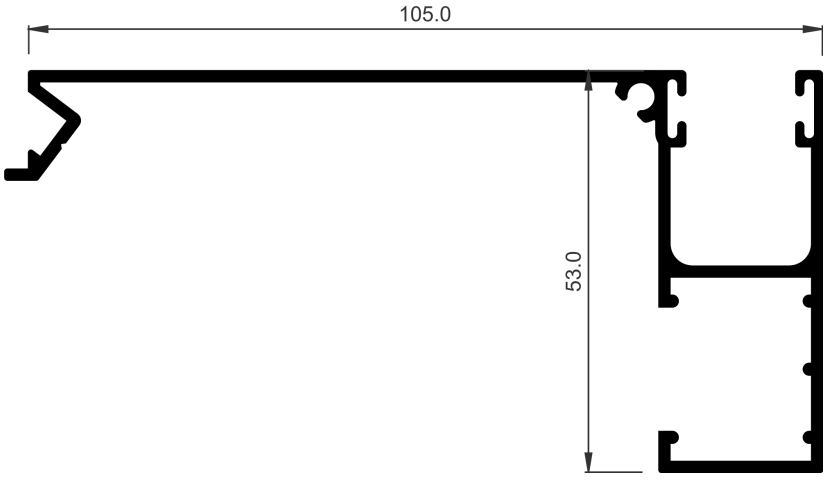

| COR-2759 | |
|---|---|
| **Descripción**<br>Description | Guía de 90 mm<br>90 mm guide |
| **Peso**<br>Weight<br>**(g/m)** | 885,6 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 48,32 |
| **Ix ($cm^4$)** | 10,3 |
| **Iy ($cm^4$)** | 30,36 |
| **Observaciones**<br>Observations | Tornillo ∅3.9 mm<br>DIN7504N-A2<br>Screw ∅3.9 mm<br>DIN7504N-A2 |



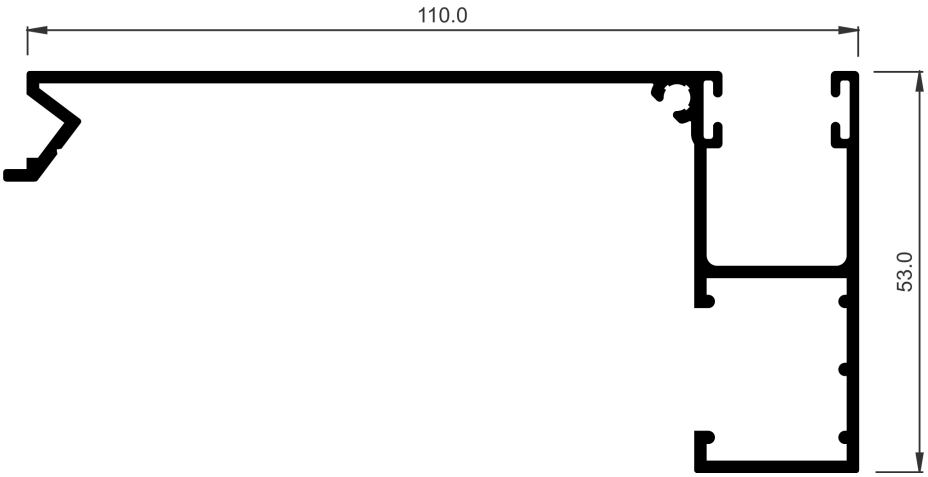

| COR-2760 | |
|---|---|
| **Descripción**<br>Description | Guía de 95 mm<br>95 mm guide |
| **Peso**<br>Weight<br>**(g/m)** | 918 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 48,83 |
| **Ix ($cm^4$)** | 10,72 |
| **Iy ($cm^4$)** | 34,47 |
| **Observaciones**<br>Observations | Tornillo Ø3.9 mm<br>DIN7504N-A2<br>Screw Ø3.9 mm<br>DIN7504N-A2 |



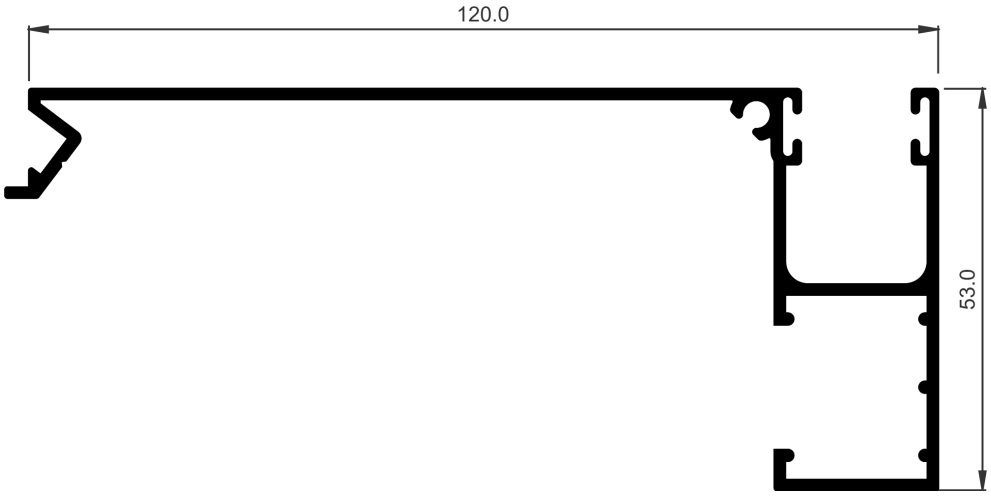

| COR-2761 | |
|---|---|
| **Descripción**<br>Description | Guía de 100 mm<br>100 mm guide |
| **Peso**<br>Weight<br>**(g/m)** | 950,4 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 49,73 |
| **Ix ($cm^4$)** | 11,1 |
| **Iy ($cm^4$)** | 39,59 |
| **Observaciones**<br>Observations | Tornillo Ø3.9 mm<br>DIN7504N-A2<br>Screw Ø3.9 mm<br>DIN7504N-A2 |



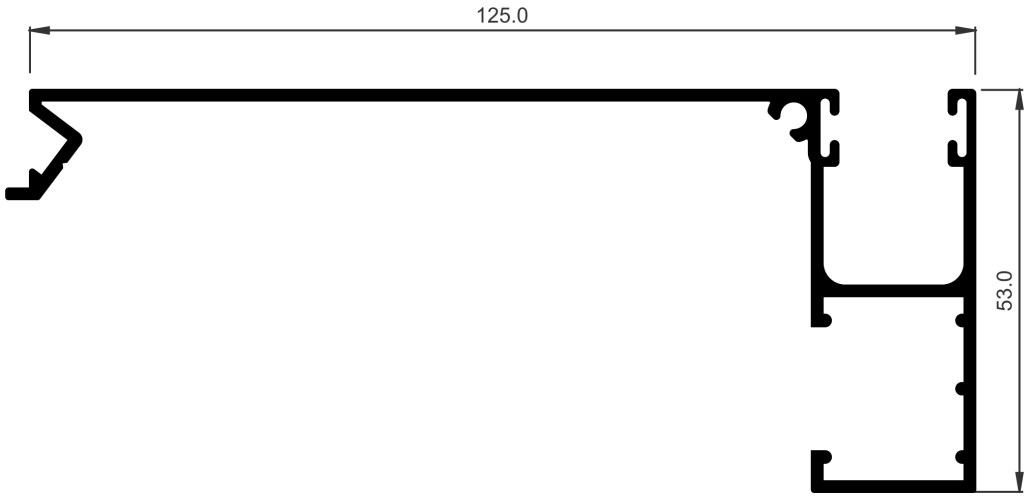

| COR-2762 | |
|---|---|
| **Descripción**<br>Description | Guía de 105 mm<br>105 mm guide |
| **Peso**<br>Weight<br>**(g/m)** | 972 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 50,82 |
| **Ix ($cm^4$)** | 11,28 |
| **Iy ($cm^4$)** | 45,29 |
| **Observaciones**<br>Observations | Tornillo Ø3.9 mm<br>DIN7504N-A2<br>Screw Ø3.9 mm<br>DIN7504N-A2 |



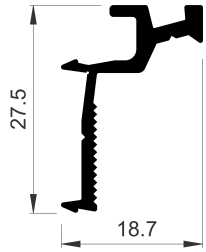

| **COR-2763** | |
|---|---|
| **Descripción** Description | Guía de 110 mm 110 mm guide |
| **Peso** Weight **(g/m)** | 977,4 |
| **Superficie** Surface **(dm²/m)** | 52,13 |
| **Ix (cm⁴)** | 11,4 |
| **Iy (cm⁴)** | 50,19 |
| **Observaciones** Observations | Tornillo ∅3.9 mm DIN7504N-A2<br>Screw ∅3.9 mm DIN7504N-A2 |



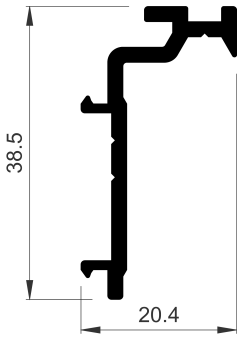

| **COR-2765** | |
|---|---|
| **Descripción** Description | Guía de 120 mm 120 mm guide |
| **Peso** Weight **(g/m)** | 1028,7 |
| **Superficie** Surface **(dm²/m)** | 53,82 |
| **Ix (cm⁴)** | 63,68 |
| **Iy (cm⁴)** | 11,77 |
| **Observaciones** Observations | Tornillo ∅3.9 mm DIN7504N-A2<br>Screw ∅3.9 mm DIN7504N-A2 |



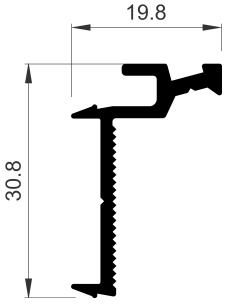

| COR-2766 | |
|---|---|
| **Descripción** Description | Guía de 125 mm 125 mm guide |
| **Peso** Weight **(g/m)** | 1047,6 |
| **Superficie** Surface **(dm²/m)** | 54,82 |
| **Ix (cm⁴)** | 11,93 |
| **Iy (cm⁴)** | 70,69 |
| **Observaciones** Observations | Tornillo ∅3.9 mm DIN7504N-A2<br>Screw ∅3.9 mm DIN7504N-A2 |



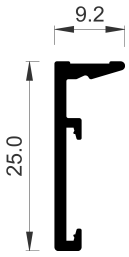

| COR-2705 | |
|---|---|
| **Descripción** Description | Grapa para solapes<br>Clip for overlaps |
| **Peso** Weight **(g/m)** | 232,2 |
| **Superficie** Surface **(dm²/m)** | 112,1 |
| **Ix (cm⁴)** | 0,58 |
| **Iy (cm⁴)** | 0,23 |
| **Tornillería** Screws | 853913 |



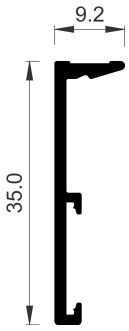

| COR-2744 | |
|---|---|
| **Descripción** Description | Grapa para solapes<br>Clip for overlaps |
| **Peso** Weight **(g/m)** | 348,3 |
| **Superficie** Surface **(dm²/m)** | 13,98 |
| **Ix (cm⁴)** | 1,84 |
| **Iy (cm⁴)** | 0,36 |
| **Tornillería** Screws | 853913 |



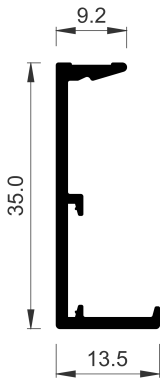

| COR-2842 | |
|---|---|
| **Descripción** Description | Grapa para solapes<br>Clip for overlaps |
| **Peso** Weight **(g/m)** | 261,9 |
| **Superficie** Surface **(dm²/m)** | 12,73 |
| **Ix (cm⁴)** | 0,9 |
| **Iy (cm⁴)** | 0,24 |
| **Tornillería** Screws | 853913 |



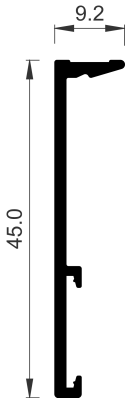

| COR-1772 | |
|---|---|
| **Descripción** Description | Solape de 25 mm 25 mm overlap |
| **Peso** Weight **(g/m)** | 156,6 |
| **Superficie** Surface **(dm²/m)** | 8,06 |
| **Ix (cm⁴)** | 0,39 |
| **Iy (cm⁴)** | 0,02 |
| **Escuadra alineamiento** Alignment corner cleat | 920135 |



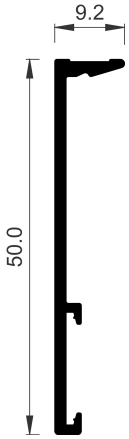

| COR-1770 | |
|---|---|
| **Descripción** Description | Solape de 35 mm 35 mm overlap |
| **Peso** Weight **(g/m)** | 197,1 |
| **Superficie** Surface **(dm²/m)** | 10,05 |
| **Ix (cm⁴)** | 0,95 |
| **Iy (cm⁴)** | 0,03 |
| **Escuadra alineamiento** Alignment corner cleat | 920135 |



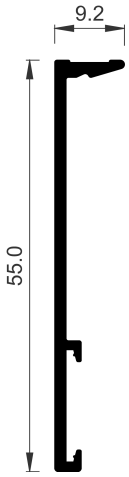

| COR-1774 | |
|---|---|
| **Descripción** Description | Solape de 35x13,5 mm 35x13.5 mm overlap |
| **Peso** Weight **(g/m)** | 240,3 |
| **Superficie** Surface **(dm²/m)** | 12,27 |
| **Ix (cm⁴)** | 1,42 |
| **Iy (cm⁴)** | 0,11 |
| **Escuadra alineamiento** Alignment corner cleat | 920135 |



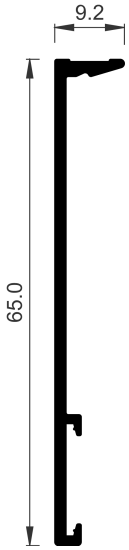

| COR-1773 | |
|---|---|
| **Descripción** Description | Solape de 45 mm 45 mm overlap |
| **Peso** Weight **(g/m)** | 237,6 |
| **Superficie** Surface **(dm²/m)** | 12,06 |
| **Ix (cm⁴)** | 1,87 |
| **Iy (cm⁴)** | 0,03 |
| **Escuadra alineamiento** Alignment corner cleat | 920135 |



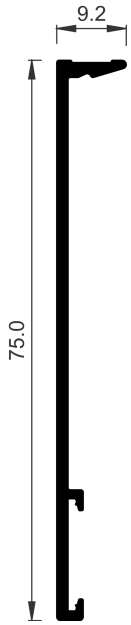

| COR-1771 | |
|---|---|
| **Descripción** Description | Solape de 50 mm 50 mm overlap |
| **Peso** Weight **(g/m)** | 256,5 |
| **Superficie** Surface **($dm^2/m$)** | 13,06 |
| **Ix ($cm^4$)** | 2,5 |
| **Iy ($cm^4$)** | 0,03 |
| **Escuadra alineamiento** Alignment corner cleat | 920135 |



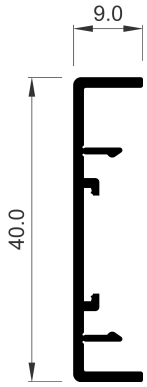

| COR-1776 | |
|---|---|
| **Descripción** Description | Solape de 55 mm 55 mm overlap |
| **Peso** Weight **(g/m)** | 278,1 |
| **Superficie** Surface **($dm^2/m$)** | 14,06 |
| **Ix ($cm^4$)** | 3,23 |
| **Iy ($cm^4$)** | 0,28 |
| **Escuadra alineamiento** Alignment corner cleat | 920135 |



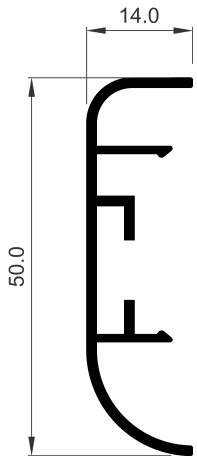

| COR-1777 | |
|---|---|
| **Descripción** Description | Solape de 65 mm 65 mm overlap |
| **Peso** Weight **(g/m)** | 318,6 |
| **Superficie** Surface **($dm^2/m$)** | 16,06 |
| **Ix ($cm^4$)** | 5,1 |
| **Iy ($cm^4$)** | 0,29 |
| **Escuadra alineamiento** Alignment corner cleat | 920135 |



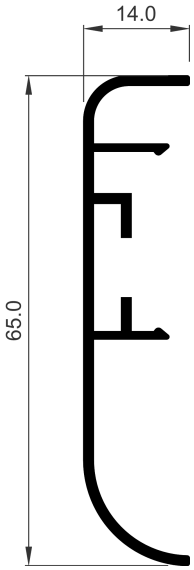

| COR-1778 | |
|---|---|
| **Descripción**<br>**Description** | Solape de 75 mm<br>75 mm overlap |
| **Peso**<br>**Weight**<br>**(g/m)** | 359,1 |
| **Superficie**<br>**Surface**<br>**($dm^2/m$)** | 18,06 |
| **Ix ($cm^4$)** | 7,57 |
| **Iy ($cm^4$)** | 0,29 |
| **Escuadra alineamiento**<br>**Alignment corner cleat** | 920135 |



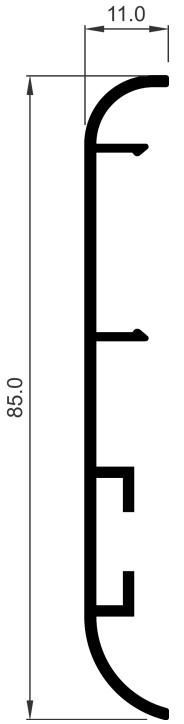

| COR-2839 | |
|---|---|
| **Descripción**<br>**Description** | Solape recto de 40 mm<br>40 mm straight overlap |
| **Peso**<br>**Weight**<br>**(g/m)** | 232,2 |
| **Superficie**<br>**Surface**<br>**($dm^2/m$)** | 14,42 |
| **Ix ($cm^4$)** | 1,59 |
| **Iy ($cm^4$)** | 0,04 |
| **Escuadra alineamiento**<br>**Alignment corner cleat** | 920135 |
| **Observaciones**<br>**Observations** | Grapa 2744<br>Clip 2744 |



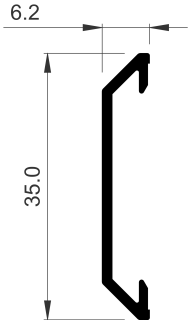

| COR-7026 | |
|---|---|
| **Descripción**<br>**Description** | Solape de 50 mm<br>50 mm overlap |
| **Peso**<br>**Weight**<br>**(g/m)** | 340,2 |
| **Superficie**<br>**Surface**<br>**($dm^2/m$)** | 20,45 |
| **Ix ($cm^4$)** | 2,99 |
| **Iy ($cm^4$)** | 0,18 |
| **Escuadra alineamiento**<br>**Alignment corner cleat** | 207004, 277004 |
| **Observaciones**<br>**Observations** | Grapa 2744<br>Clip 2744 |



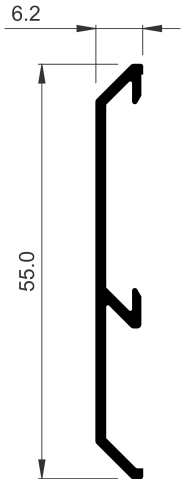

| COR-7029 | |
|---|---|
| **Descripción**<br>Description | Solape de 65 mm<br>65 mm overlap |
| **Peso**<br>Weight<br>**(g/m)** | 394,2 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 23,45 |
| **Ix ($cm^4$)** | 5,75 |
| **Iy ($cm^4$)** | 0,2 |
| **Escuadra alineamiento**<br>Alignment corner cleat | 207004, 277004 |
| **Observaciones**<br>Observations | Grapa 2744<br>Clip 2744 |



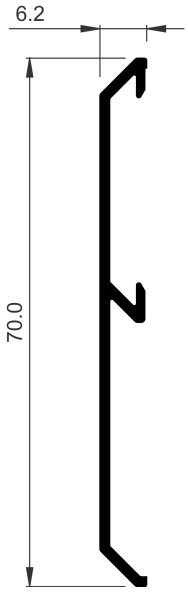

| COR-7027 | |
|---|---|
| **Descripción**<br>Description | Solape de 85 mm<br>85 mm overlap |
| **Peso**<br>Weight<br>**(g/m)** | 464,4 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 25,82 |
| **Ix ($cm^4$)** | 11,36 |
| **Iy ($cm^4$)** | 0,12 |
| **Escuadra alineamiento**<br>Alignment corner cleat | 207004, 277004 |
| **Observaciones**<br>Observations | Grapa 2744<br>Clip 2744 |



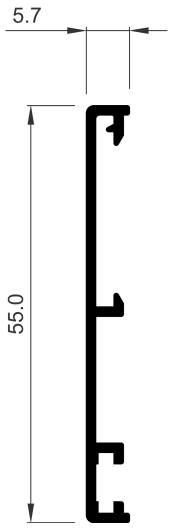

| COR-2831 | |
|---|---|
| **Descripción**<br>Description | Solape de 35 mm<br>35 mm overlap |
| **Peso**<br>Weight<br>**(g/m)** | 159,3 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 9,31 |
| **Ix ($cm^4$)** | 0,76 |
| **Iy ($cm^4$)** | 0,02 |
| **Escuadra alineamiento**<br>Alignment corner cleat | 242831 |
| **Grapa**<br>Clip | 342842 |



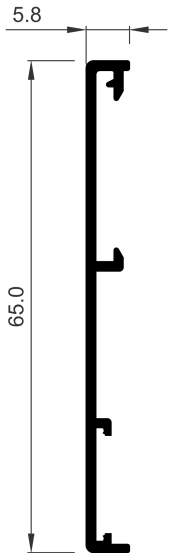

| COR-2835 | |
|---|---|
| **Descripción**<br>Description | Solape de 55 mm<br>55 mm overlap |
| **Peso**<br>Weight<br>**(g/m)** | 253,8 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 14,4 |
| **Ix (cm⁴)** | 2,44 |
| **Iy (cm⁴)** | 0,03 |
| **Escuadra alineamiento**<br>Alignment corner cleat | 242831 |
| **Grapa**<br>Clip | 342842 |



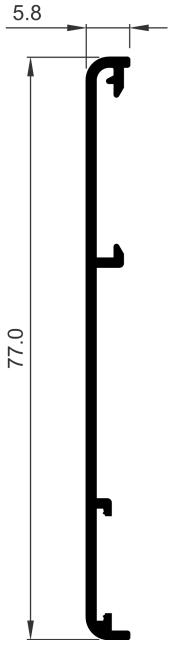

| COR-2837 | |
|---|---|
| **Descripción**<br>Description | Solape de 70 mm<br>70 mm overlap |
| **Peso**<br>Weight<br>**(g/m)** | 305,1 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 17,4 |
| **Ix (cm⁴)** | 4,74 |
| **Iy (cm⁴)** | 0,03 |
| **Escuadra alineamiento**<br>Alignment corner cleat | 242831 |
| **Grapa**<br>Clip | 342842 |



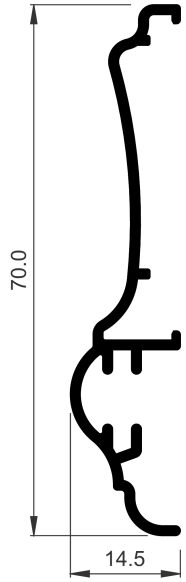

| COR-2728 | |
|---|---|
| **Descripción**<br>Description | Solape recto de 55 mm<br>55 mm straight overlap |
| **Peso**<br>Weight<br>**(g/m)** | 270 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 16,03 |
| **Ix (cm⁴)** | 3,19 |
| **Iy (cm⁴)** | 0,02 |
| **Escuadra alineamiento**<br>Alignment corner cleat | 912100 |
| **Observaciones**<br>Observations | Grapa 2705<br>Clip 2705 |



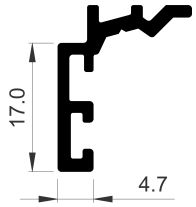

| COR-2773 | |
|---|---|
| **Descripción**<br>Description | Solape recto de 65 mm<br>65 mm straight overlap |
| **Peso**<br>Weight<br>**(g/m)** | 299,7 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 17,49 |
| **Ix ($cm^4$)** | 4,7 |
| **Iy ($cm^4$)** | 0,02 |
| **Escuadra alineamiento**<br>Alignment corner cleat | 912100, 920135 |
| **Observaciones**<br>Observations | Grapa 2705<br>Clip 2705 |



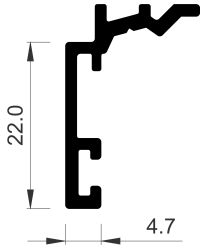

| COR-2734 | |
|---|---|
| **Descripción**<br>Description | Solape de 77 mm<br>77 mm overlap |
| **Peso**<br>Weight<br>**(g/m)** | 337,5 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 19,66 |
| **Ix ($cm^4$)** | 7,31 |
| **Iy ($cm^4$)** | 0,02 |
| **Escuadra alineamiento**<br>Alignment corner cleat | 912100, 920135 |
| **Observaciones**<br>Observations | Grapa 2705<br>Clip 2705 |



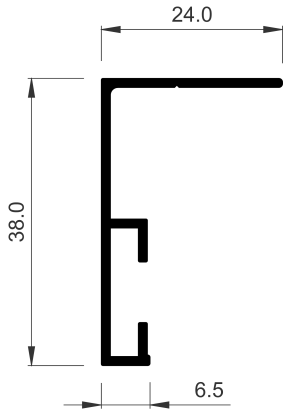

| COR-2737 | |
|---|---|
| **Descripción** Description | Solape con moldura de 70 mm Overlap with 70 mm moulding |
| **Peso** Weight **(g/m)** | 399,6 |
| **Superficie** Surface **(dm²/m)** | 22,59 |
| **Ix (cm⁴)** | 0,14 |
| **Iy (cm⁴)** | 6,27 |
| **Escuadra alineamiento** Alignment corner cleat | 245054 |
| **Observaciones** Observations | Grapa plástica 252737, Tornillo rch Ø3.9mm DIN 7504N-A2 Plastic clip 252737, Screw rch Ø3.9mm DIN 7504N-A2 |



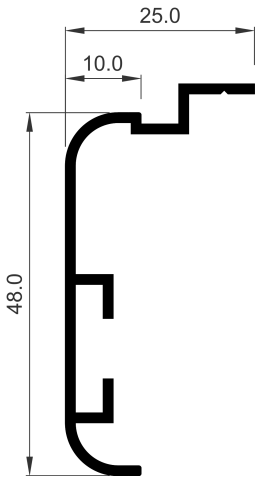

| COR-1717 | |
|---|---|
| **Descripción** Description | Solape recto 17 mm 17 mm straight overlap |
| **Peso** Weight **(g/m)** | 226,8 |
| **Superficie** Surface **(dm²/m)** | 10,2 |
| **Ix (cm⁴)** | 0,41 |
| **Iy (cm⁴)** | 0,19 |
| **Tornillería** Screws | 853913 |



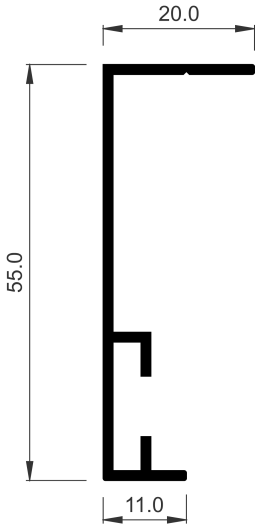

| COR-2725 | |
|---|---|
| **Descripción** Description | Solape recto 22 mm 22 mm straight overlap |
| **Peso** Weight **(g/m)** | 245,7 |
| **Superficie** Surface **(dm²/m)** | 11,2 |
| **Ix (cm⁴)** | 0,71 |
| **Iy (cm⁴)** | 0,2 |
| **Tornillería** Screws | 853913 |
| **Escuadra alineamiento** Alignment corner cleat | 212007 |



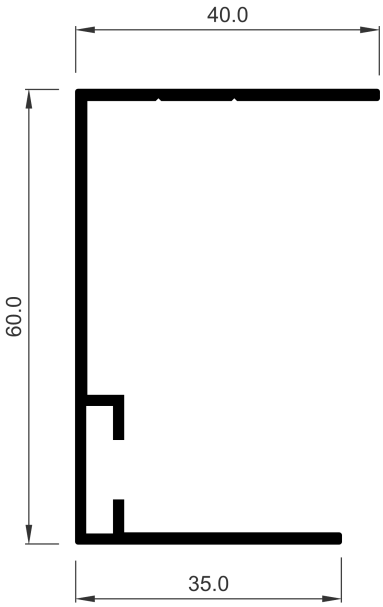

| COR-2833 | |
|---|---|
| **Descripción** Description | Tapajuntas atornillar 38 mm 38 mm cover strips to screw |
| **Peso** Weight **(g/m)** | 259,2 |
| **Superficie** Surface **(dm²/m)** | 16,08 |
| **Ix (cm⁴)** | 1,74 |
| **Iy (cm⁴)** | 0,37 |
| **Tornillería** Screws | 813919 |



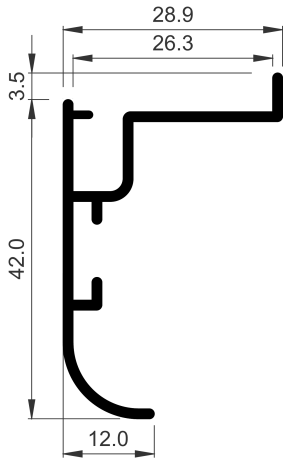

| COR-7030 | |
|---|---|
| **Descripción** Description | Solape de 48 mm 48 mm overlap |
| **Peso** Weight **(g/m)** | 353,7 |
| **Superficie** Surface **(dm²/m)** | 20,41 |
| **Ix (cm⁴)** | 3,83 |
| **Iy (cm⁴)** | 0,53 |
| **Escuadra alineamiento** Alignment corner cleat | 207004, 277004 |
| **Observaciones** Observations | Tornillo ∅3.9 mm DIN7504N. ∅3.9 mm DIN7504N screw |



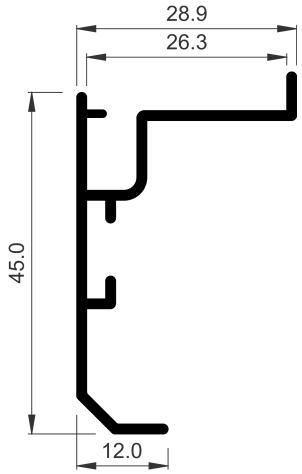

| COR-2834 | |
|---|---|
| **Descripción** Description | Solape de 55 mm atornillar (en L) 55 mm overlap screw (in L) |
| **Peso** Weight **(g/m)** | 340,2 |
| **Superficie** Surface **(dm²/m)** | 19,71 |
| **Ix (cm⁴)** | 4,91 |
| **Iy (cm⁴)** | 0,28 |
| **Tornillería** Screws | 813919 |
| **Escuadra alineamiento** Alignment corner cleat | 207004, 277004 |



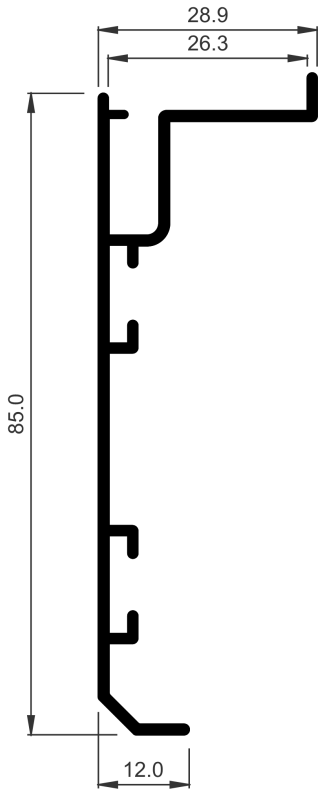

| COR-2742 | |
|---|---|
| **Descripción** Description | Solape de 60 mm para atornillar, saliente de 35 mm 60 mm overlap for screwing, protrusion of 35 mm |
| **Peso** Weight **(g/m)** | 556,2 |
| **Superficie** Surface **($dm^2/m$)** | 29,5 |
| **Ix ($cm^4$)** | 11,32 |
| **Iy ($cm^4$)** | 2,51 |
| **Tornillería** Screws | 843913 |
| **Escuadra alineamiento** Alignment corner cleat | 207004, 277004 |
| **Observaciones** Observations | CONSULTAR DISPONIBILIDAD CHECK AVAILABILITY |



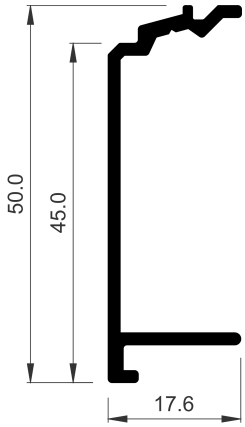

| COR-5056 | |
|---|---|
| **Descripción** Description | Solape de registro Access overlap |
| **Peso** Weight **(g/m)** | 356,4 |
| **Superficie** Surface **($dm^2/m$)** | 20,49 |
| **Ix ($cm^4$)** | 2,38 |
| **Iy ($cm^4$)** | 0,97 |
| **Tornillería** Screws | 813919 |
| **Escuadra alineamiento** Alignment corner cleat | 245054 |
| **Observaciones** Observations | Tornillo ∅3.9 mm DIN7504N-A2 ∅3.9 mm DIN7504N-A2 screw |



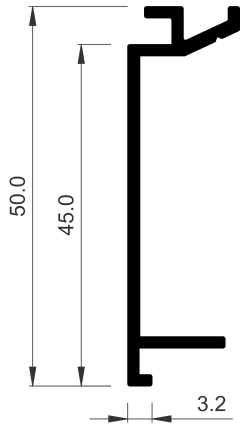

| COR-2894 | |
|---|---|
| **Descripción** Description | Solape de registro de 45 mm 45 mm access overlap |
| **Peso** Weight **(g/m)** | 372,6 |
| **Superficie** Surface **($dm^2/m$)** | 21,37 |
| **Ix ($cm^4$)** | 2,87 |
| **Iy ($cm^4$)** | 1 |
| **Tornillería** Screws | 813919 |
| **Escuadra alineamiento** Alignment corner cleat | 245054 |
| **Observaciones** Observations | Tornillo ∅3.9 mm DIN7504N-A2 ∅3.9 mm DIN7504N-A2 screw |



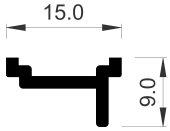

| COR-2898 | |
|---|---|
| **Descripción** Description | Solape de registro de 85 mm 85 mm access overlap |
| **Peso** Weight **(g/m)** | 612,9 |
| **Superficie** Surface **(dm²/m)** | 33,06 |
| **Ix (cm⁴)** | 17,56 |
| **Iy (cm⁴)** | 1,24 |
| **Tornillería** Screws | 813919 |
| **Escuadra alineamiento** Alignment corner cleat | 245054 |
| **Observaciones** Observations | Tornillo Ø3.9 mm DIN7504N-A2 Ø3.9 mm DIN7504N-A2 screw |




| COR-2820 | |
|---|---|
| **Descripción** Description | Tapa guía Guide cover |
| **Peso** Weight **(g/m)** | 369,9 |
| **Superficie** Surface **(dm²/m)** | 16,72 |
| **Ix (cm⁴)** | 4,19 |
| **Iy (cm⁴)** | 0,36 |
| **Observaciones** Observations | Tornillo Ø3.9 mm DIN7504P-A2 Ø2.9 mm DIN7504N-A2 screw |




| COR-2721 | |
|---|---|
| **Descripción** Description | Tapa guía Guide cover |
| **Peso** Weight **(g/m)** | 351 |
| **Superficie** Surface **(dm²/m)** | 17,43 |
| **Ix (cm⁴)** | 3,91 |
| **Iy (cm⁴)** | 0,29 |
| **Observaciones** Observations | Tornillo Ø3.9 mm DIN7504N-A2 Ø3.9 mm DIN7504N-A2 screw |




| COR-7251 | |
|---|---|
| **Descripción**<br>**Description** | Unión de marcos oculta<br>Concealed frame union profile |
| **Peso**<br>**Weight**<br>**(g/m)** | 105,3 |
| **Superficie**<br>**Surface**<br>**($dm^2/m$)** | 5,15 |
| **Ix ($cm^4$)** | 0,02 |
| **Iy ($cm^4$)** | 0,08 |
| **Observaciones**<br>**Observations** | Tornillo ∅2.9 mm DIN7504N-A2<br>∅2.9 mm DIN7504N-A2 screw |

# 3. RELACIÓN DE ACCESORIOS
# 3. ACCESSORIES LIST

IMPORTANTE

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| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 207004 | Escuadra alineamiento<br>Alignment corner cleat | Sin color<br>No colour | Escuadra alineamiento<br>Alignment corner cleat | 122 |
| 212007 | Escuadra alineamiento<br>Alignment corner cleat | Sin color<br>No colour | Escuadra alineamiento<br>Alignment corner cleat | 122 |
| 240135 | Junta interior acristalamiento 4 mm<br>4 mm inner glazing gasket | Sin color<br>No colour | Juntas<br>Gaskets | 124 |
| 240136 | Junta interior acristalamiento 6 mm<br>6 mm inner glazing gasket | Sin color<br>No colour | Juntas<br>Gaskets | 124 |
| 242701 | Junta interior de acristalar 5 mm<br>5 mm inner glazing gasket | Sin color<br>No colour | Juntas<br>Gaskets | 124 |
| 242831 | Escuadra alineamiento<br>Alignment corner cleat | Sin color<br>No colour | Escuadra alineamiento<br>Alignment corner cleat | 122 |
| 245054 | Escuadra alineamiento<br>Alignment corner cleat | Sin color<br>No colour | Escuadra alineamiento<br>Alignment corner cleat | 122 |
| 248220 | Escuadra inyección<br>Injection corner cleat | Sin color<br>No colour | Escuadra principal/secundaria<br>Main/Secondary cleat | 122 |
| 250097 | Junta acristalamiento globo 7 mm.<br>7 mm wedge glazing gasket | Sin color<br>No colour | Juntas<br>Gaskets | 124 |
| 252737 | Grapa para solape COR-2737<br>Clip for overlap COR-2737 | Sin color<br>No colour | Grapa<br>Clip | 123 |
| 264251 | Junta para correderas<br>Sliding system gasket | Sin color<br>No colour | Juntas<br>Gaskets | 125 |
| 270000 | Tapa directa desagüe baja (sin deflector)<br>Low drainage direct cover (without deflector) | Negro<br>Black | Tapas<br>Covers | 131 |
| 272100 | Junta mosquitera<br>Mosquito net gasket | Sin color<br>No colour | Juntas<br>Gaskets | 124 |
| 277004 | Escuadra alineamiento<br>Alignment corner cleat | Sin color<br>No colour | Escuadra alineamiento<br>Alignment corner cleat | 122 |
| 282130 | Pletina poliamida Canal Europeo<br>Polyamide plate European Groove | Sin color<br>No colour | Varios<br>Various | 138 |
| 282321 | Transmisión multipunto<br>Multipoint transmission | Sin color<br>No colour | Cerradero y cerradura<br>Strike and lock | 119 |
| 297004 | Aireador lateral drch. 1250-150<br>Right side air vent 1250-150 | Blanco<br>White | Aireadores<br>Trickle Vents | 115 |
| 297005 | Aireador lateral drch. 1250-150<br>Right side air vent 1250-150 | Negro<br>Black | Aireadores<br>Trickle Vents | 115 |
| 297006 | Aireador lateral drch. 1250-150<br>Right side air vent 1250-150 | Color<br>Colour | Aireadores<br>Trickle Vents | 115 |
| 297007 | Aireador lateral drch. 1250-180<br>Right side air vent 1250-180 | Blanco<br>White | Aireadores<br>Trickle Vents | 115 |
| 297008 | Aireador lateral drch. 1250-180<br>Right side air vent 1250-180 | Negro<br>Black | Aireadores<br>Trickle Vents | 115 |
| 297009 | Aireador lateral drch. 1250-180<br>Right side air vent 1250-180 | Color<br>Colour | Aireadores<br>Trickle Vents | 115 |
| 297014 | Aireador lateral drch. 1600-150<br>Right side air vent 1600-150 | Blanco<br>White | Aireadores<br>Trickle Vents | 115 |
| 297015 | Aireador lateral drch. 1600-150<br>Right side air vent 1600-150 | Negro<br>Black | Aireadores<br>Trickle Vents | 115 |
| 297016 | Aireador lateral drch. 1600-150<br>Right side air vent 1600-150 | Color<br>Colour | Aireadores<br>Trickle Vents | 115 |
| 297017 | Aireador lateral drch. 1600-180<br>Right side air vent 1600-180 | Blanco<br>White | Aireadores<br>Trickle Vents | 115 |

| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 297018 | Aireador lateral drch. 1600-180<br>Right side air vent 1600-180 | Negro<br>Black | Aireadores<br>Trickle Vents | 115 |
| 297019 | Aireador lateral drch. 1600-180<br>Right side air vent 1600-180 | Color<br>Colour | Aireadores<br>Trickle Vents | 115 |
| 297024 | Aireador lateral drch. 2400-150<br>Right side air vent 2400-150 | Blanco<br>White | Aireadores<br>Trickle Vents | 115 |
| 297025 | Aireador lateral drch. 2400-150<br>Right side air vent 2400-150 | Negro<br>Black | Aireadores<br>Trickle Vents | 115 |
| 297027 | Aireador lateral drch. 2400-180<br>Right side air vent 2400-180 | Blanco<br>White | Aireadores<br>Trickle Vents | 115 |
| 297028 | Aireador lateral drch. 2400-180<br>Right side air vent 2400-180 | Negro<br>Black | Aireadores<br>Trickle Vents | 115 |
| 297029 | Aireador lateral drch. 2400-180<br>Right side air vent 2400-180 | Color<br>Colour | Aireadores<br>Trickle Vents | 115 |
| 297034 | Aireador lateral drch. 3000-150<br>Right side air vent 3000-150 | Blanco<br>White | Aireadores<br>Trickle Vents | 115 |
| 297035 | Aireador lateral drch. 3000-150<br>Right side air vent 3000-150 | Negro<br>Black | Aireadores<br>Trickle Vents | 115 |
| 297037 | Aireador lateral drch. 3000-180<br>Right side air vent 3000-180 | Blanco<br>White | Aireadores<br>Trickle Vents | 115 |
| 297038 | Aireador lateral drch. 3000-180<br>Right side air vent 3000-180 | Negro<br>Black | Aireadores<br>Trickle Vents | 115 |
| 297039 | Aireador lateral drch. 3000-180<br>Right side air vent 3000-180 | Color<br>Colour | Aireadores<br>Trickle Vents | 115 |
| 297904 | Aireador lateral izq. 1250-150<br>Left side air vent 1250-150 | Blanco<br>White | Aireadores<br>Trickle Vents | 115 |
| 297905 | Aireador lateral izq. 1250-150<br>Left side air vent 1250-150 | Negro<br>Black | Aireadores<br>Trickle Vents | 115 |
| 297906 | Aireador lateral izq. 1250-150<br>Left side air vent 1250-150 | Color<br>Colour | Aireadores<br>Trickle Vents | 115 |
| 297907 | Aireador lateral izq. 1250-180<br>Left side air vent 1250-180 | Blanco<br>White | Aireadores<br>Trickle Vents | 115 |
| 297908 | Aireador lateral izq. 1250-180<br>Left side air vent 1250-180 | Negro<br>Black | Aireadores<br>Trickle Vents | 115 |
| 297909 | Aireador lateral izq. 1250-180<br>Left side air vent 1250-180 | Color<br>Colour | Aireadores<br>Trickle Vents | 115 |
| 297914 | Aireador lateral izq. 1600-150<br>Left side air vent 1600-150 | Blanco<br>White | Aireadores<br>Trickle Vents | 116 |
| 297915 | Aireador lateral izq. 1600-150<br>Left side air vent 1600-150 | Negro<br>Black | Aireadores<br>Trickle Vents | 116 |
| 297916 | Aireador lateral izq. 1600-150<br>Left side air vent 1600-150 | Color<br>Colour | Aireadores<br>Trickle Vents | 116 |
| 297917 | Aireador lateral izq. 1600-180<br>Left side air vent 1600-180 | Blanco<br>White | Aireadores<br>Trickle Vents | 116 |
| 297918 | Aireador lateral izq. 1600-180<br>Left side air vent 1600-180 | Negro<br>Black | Aireadores<br>Trickle Vents | 116 |
| 297919 | Aireador lateral izq. 1600-180<br>Left side air vent 1600-180 | Color<br>Colour | Aireadores<br>Trickle Vents | 116 |
| 297924 | Aireador lateral izq. 2400-150<br>Left side air vent 2400-150 | Blanco<br>White | Aireadores<br>Trickle Vents | 116 |
| 297925 | Aireador lateral izq. 2400-150<br>Left side air vent 2400-150 | Negro<br>Black | Aireadores<br>Trickle Vents | 116 |

| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 297927 | Aireador lateral izq. 2400-180<br>Left side air vent 2400-180 | Blanco<br>White | Aireadores<br>Trickle Vents | 116 |
| 297928 | Aireador lateral izq. 2400-180<br>Left side air vent 2400-180 | Negro<br>Black | Aireadores<br>Trickle Vents | 116 |
| 297929 | Aireador lateral izq. 2400-180<br>Left side air vent 2400-180 | Color<br>Colour | Aireadores<br>Trickle Vents | 116 |
| 297934 | Aireador lateral izq. 3000-150<br>Left side air vent 3000-150 | Blanco<br>White | Aireadores<br>Trickle Vents | 116 |
| 297935 | Aireador lateral izq. 3000-150<br>Left side air vent 3000-150 | Negro<br>Black | Aireadores<br>Trickle Vents | 116 |
| 297937 | Aireador lateral izq. 3000-180<br>Left side air vent 3000-180 | Blanco<br>White | Aireadores<br>Trickle Vents | 116 |
| 297938 | Aireador lateral izq. 3000-180<br>Left side air vent 3000-180 | Negro<br>Black | Aireadores<br>Trickle Vents | 116 |
| 297939 | Aireador lateral izq. 3000-180<br>Left side air vent 3000-180 | Color<br>Colour | Aireadores<br>Trickle Vents | 116 |
| 300131 | Bombillo (medio) 30 L.L. simple<br>Cylinder (half-cylinder) 30 long cam simple | Sin color<br>No colour | Bombillo<br>Cylinder | 118 |
| 302130 | Pletina de remate de 35 mm<br>35 mm end plate | Sin color<br>No colour | Varios<br>Various | 138 |
| 303130 | Bombillo 30+30 L.L. simple<br>30+30 long cam cylinder simple | Sin color<br>No colour | Bombillo<br>Cylinder | 118 |
| 303131 | Bombillo 30+30 L.L. seguridad<br>30+30 long cam security cylinder | Sin color<br>No colour | Bombillo<br>Cylinder | 118 |
| 304320 | Escuadra lateral marco esquinero<br>Corner frame alignment square | Sin color<br>No colour | Escuadra alineamiento<br>Alignment corner cleat | 122 |
| 304325 | Juego centradores patín rodamientos<br>Bearing profile centralizer set | Sin color<br>No colour | Varios<br>Various | 137 |
| 304330 | Juego cortavientos inferior y superior<br>Bottom and topwind seal set | Sin color<br>No colour | Cortavientos<br>Wind Centre Seal | 121 |
| 304335 | Cinta termo-acústica<br>Thermo-acoustic tape | Sin color<br>No colour | Juntas<br>Gaskets | 124 |
| 304341 | Tapa inferior para fijación del fijo<br>Bottom cover for fixed attachment | Negro<br>Black | Tapas<br>Covers | 131 |
| 304346 | Tapa superior para fijación del fijo<br>Top cover for fixed light attachment | Negro<br>Black | Tapas<br>Covers | 134 |
| 304350 | Rodamiento simple agujas, regulable, 50 kg<br>Needles single roller, adjustable, 50 kg | Sin color<br>No colour | Rodamiento<br>Bearing | 126 |
| 304351 | Rodamiento tándem agujas, regulable, 100 kg<br>Needle tandem bearing, adjustable, 100 kg | Sin color<br>No colour | Rodamiento<br>Bearing | 126 |
| 304355 | Tornillo hoja de ruedas ∅5x70 mm<br>Bearing profile screw ∅5x70 mm | Sin color<br>No colour | Tornillería<br>Screws | 134 |
| 304360 | Juego tapas hoja lateral, inferior y superior<br>Side, bottom and top sash cover set | Sin color<br>No colour | Tapas<br>Covers | 130 |
| 304361 | Juego tapas hoja central, inferior y superior<br>Cover set for central, bottom and top sash | Sin color<br>No colour | Tapas<br>Covers | 129 |
| 304364 | Juego tapas hoja esquinero derecha, inferior y superior<br>Cover set for right corner sash, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 129 |
| 304365 | Juego tapas hoja esquinero izquierda, inferior y superior<br>Cover set for left corner sash, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 129 |
| 304366 | Juego tapas unión 4ª hoja, inferior y superior<br>Cover set for fourth sash union, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 130 |

# COR VISION
Relación de accesorios

## COR VISION
Accessories list

| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 304371 | Juego tapas hoja central, inferior y superior<br>Central, bottom and top sash cover set | Sin color<br>No colour | Tapas<br>Covers | 129 |
| 304372 | Tapa refuerzo hoja central 4327<br>Central sash reinforcement cover 4327 | Negro<br>Black | Tapas<br>Covers | 132 |
| 304373 | Tapa refuerzo hoja central 4328<br>Central sash reinforcement cover 4328 | Negro<br>Black | Tapas<br>Covers | 133 |
| 304374 | Tapa refuerzo hoja central 4327<br>Central sash reinforcement cover 4327 | Blanco<br>White | Tapas<br>Covers | 132 |
| 304375 | Tapa refuerzo hoja central 4328<br>Central sash reinforcement cover 4328 | Blanco<br>White | Tapas<br>Covers | 133 |
| 304376 | Tapa refuerzo hoja central 4327<br>Central sash reinforcement cover 4327 | Color<br>Colour | Tapas<br>Covers | 132 |
| 304377 | Tapa refuerzo hoja central 4328<br>Central sash reinforcement cover 4328 | Color<br>Colour | Tapas<br>Covers | 133 |
| 304381 | Juego tapetas hoja central<br>Central sash cover set | Sin color<br>No colour | Tapas<br>Covers | 131 |
| 304385 | Tope limitador hoja lateral y central<br>Lateral and central sash limit stop | Sin color<br>No colour | Varios<br>Various | 138 |
| 304390 | Juego de fresas hojas centrales<br>Central sashes miller cutters set | Sin color<br>No colour | Fresa<br>Milling cutter | 123 |
| 304391 | Juego de fresas retestado COR-4327, para fijo<br>End trimming miller cutters set COR-4327, for fixed | Sin color<br>No colour | Fresa<br>Milling cutter | 123 |
| 304398 | Troquel 4300 corredera Vision<br>Punching machine 4300 sliding Vision | Sin color<br>No colour | Troquel<br>Punching machine | 136 |
| 304399 | Troquel 4300 corredera Vision con pulmón neumático<br>Punching machine 4300 sliding Vision with pneumatic plenum chamber | Sin color<br>No colour | Troquel<br>Punching machine | 136 |
| 310100 | Tubo drenaje ∅8<br>∅8 drainage tube | Sin color<br>No colour | Varios<br>Various | 138 |
| 314321 | Calzo de vidrio<br>Glazing wedge | Sin color<br>No colour | Asiento vidrio<br>Glazing wedge | 117 |
| 314378 | Tapa refuerzo hoja central 4327<br>Central sash reinforcement cover 4327 | Lacado Inox<br>Inox powder coating | Tapas<br>Covers | 132 |
| 314379 | Tapa refuerzo hoja central 4328<br>Central sash reinforcement cover 4328 | Lacado Inox<br>Inox powder coating | Tapas<br>Covers | 133 |
| 314380 | Tapa refuerzo hoja central 4327<br>Central sash reinforcement cover 4327 | Plata claro<br>Light silver | Tapas<br>Covers | 132 |
| 314381 | Tapa refuerzo hoja central 4328<br>Central sash reinforcement cover 4328 | Plata claro<br>Light silver | Tapas<br>Covers | 133 |
| 314382 | Tapa refuerzo hoja central 4327<br>Central sash reinforcement cover 4327 | Plata oscuro<br>Dark silver | Tapas<br>Covers | 132 |
| 314383 | Tapa refuerzo hoja central 4328<br>Central sash reinforcement cover 4328 | Plata oscuro<br>Dark silver | Tapas<br>Covers | 133 |
| 314384 | Tapa refuerzo hoja central 4328<br>Central sash reinforcement cover 4328 | 7016TD<br>7016TD | Tapas<br>Covers | 133 |
| 314385 | Tapa refuerzo hoja central 4328<br>Central sash reinforcement cover 4328 | 9016CM<br>9016CM | Tapas<br>Covers | 133 |
| 317150 | Bicomponente Cortizo<br>Cortizo bicomponent | Sin color<br>No colour | Varios<br>Various | 137 |
| 317151 | Dosificador para bicomponente<br>Dispenser for bicomponent | Sin color<br>No colour | Varios<br>Various | 137 |
| 317152 | Pistola para bicomponente<br>Spray gun for bicomponent | Sin color<br>No colour | Varios<br>Various | 138 |

| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 317951 | Aireador rejilla interior<br>Air vent inner slot | Blanco<br>White | Aireadores<br>Trickle Vents | 116 |
| 317952 | Aireador rejilla interior<br>Air vent inner slot | Negro<br>Black | Aireadores<br>Trickle Vents | 116 |
| 317953 | Aireador rejilla interior<br>Air vent inner slot | Color<br>Colour | Aireadores<br>Trickle Vents | 116 |
| 317954 | Aireador rejilla interior<br>Air vent inner slot | Lacado Inox<br>Inox powder coating | Aireadores<br>Trickle Vents | 116 |
| 317959 | Aireador rejilla interior<br>Air vent inner slot | Marrón<br>Brown | Aireadores<br>Trickle Vents | 116 |
| 317961 | Aireador rejilla interior con remate exterior<br>Air vent inner slot with outer finishing profile | Blanco<br>White | Aireadores<br>Trickle Vents | 116 |
| 317962 | Aireador rejilla interior con remate exterior<br>Air vent inner slot with outer finishing profile | Negro<br>Black | Aireadores<br>Trickle Vents | 116 |
| 317963 | Aireador rejilla interior con remate exterior<br>Air vent inner slot with outer finishing profile | Color<br>Colour | Aireadores<br>Trickle Vents | 116 |
| 317964 | Aireador rejilla interior con remate exterior<br>Air vent inner slot with outer finishing profile | Lacado Inox<br>Inox powder coating | Aireadores<br>Trickle Vents | 116 |
| 317969 | Aireador rejilla interior con remate exterior<br>Air vent inner slot with outer finishing profile | Marrón<br>Brown | Aireadores<br>Trickle Vents | 116 |
| 317971 | Tapas laterales plástico<br>Lateral plastic covers | Blanco<br>White | Aireadores<br>Trickle Vents | 117 |
| 317972 | Tapas laterales plástico<br>Lateral plastic covers | Negro<br>Black | Aireadores<br>Trickle Vents | 117 |
| 317973 | Tapas laterales plástico<br>Lateral plastic covers | Plata<br>Silver | Aireadores<br>Trickle Vents | 117 |
| 318990 | Soporte troqueladora semiautomática<br>Semi automatic punching machine support | Sin color<br>No colour | Troquel<br>Punching machine | 136 |
| 318999 | Troqueladora falleba automatica<br>Espagnolette automatic punching machine | Sin color<br>No colour | Troquel<br>Punching machine | 136 |
| 319999 | Troqueladora semiautomática falleba<br>Espagnolette semi automatic punching machine | Sin color<br>No colour | Troquel<br>Punching machine | 137 |
| 324320 | Conector alineación marco<br>Frame alignment connector | Sin color<br>No colour | Escuadra alineamiento<br>Alignment corner cleat | 121 |
| 324382 | Tapa refuerzo hoja central 4327<br>Central sash reinforcement cover 4327 | 7016CM<br>7016CM | Tapas<br>Covers | 132 |
| 324383 | Tapa refuerzo hoja central 4327<br>Central sash reinforcement cover 4327 | 7016TD<br>7016TD | Tapas<br>Covers | 132 |
| 324385 | Tapa refuerzo hoja central 4327<br>Central sash reinforcement cover 4327 | 9016CM<br>9016CM | Tapas<br>Covers | 132 |
| 327955 | Aireador rejilla interior<br>Air vent inner slot | Plata claro<br>Light silver | Aireadores<br>Trickle Vents | 116 |
| 327956 | Aireador rejilla interior<br>Air vent inner slot | Plata oscuro<br>Dark silver | Aireadores<br>Trickle Vents | 116 |
| 327965 | Aireador rejilla interior con remate exterior<br>Air vent inner slot with outer finishing profile | Plata claro<br>Light silver | Aireadores<br>Trickle Vents | 116 |
| 327966 | Aireador rejilla interior con remate exterior<br>Air vent inner slot with outer finishing profile | Plata oscuro<br>Dark silver | Aireadores<br>Trickle Vents | 116 |
| 330124 | Calce para vidrio 1x24 mm<br>1x24 mm glazing wedge | Sin color<br>No colour | Asiento vidrio<br>Glazing wedge | 117 |
| 330134 | Calce para vidrio 1x34 mm<br>1x34 mm glazing wedge | Sin color<br>No colour | Asiento vidrio<br>Glazing wedge | 117 |

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| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 330424 | Calce para vidrio 4x24 mm<br>4x24 mm glazing wedge | Sin color<br>No colour | Asiento vidrio<br>Glazing wedge | 117 |
| 330434 | Calce para vidrio 4x34 mm<br>4x34 mm glazing wedge | Sin color<br>No colour | Asiento vidrio<br>Glazing wedge | 117 |
| 330524 | Calce para vidrio 5x24 mm<br>5x24 mm glazing wedge | Sin color<br>No colour | Asiento vidrio<br>Glazing wedge | 117 |
| 330534 | Calce para vidrio 5x34 mm<br>5x34 mm glazing wedge | Sin color<br>No colour | Asiento vidrio<br>Glazing wedge | 117 |
| 330706 | Cepillo 7x6 mm TRIFIN<br>Wool pile 7x6 mm TRIFIN | Negro<br>Black | Juntas<br>Gaskets | 124 |
| 330710 | Cepillo 7x10 mm TRIFIN<br>Wool pile 7x10 mm TRIFIN | Negro<br>Black | Juntas<br>Gaskets | 124 |
| 341269 | Adhesivo especial gomas, TRANSPARENTE<br>Rubber special adhesive, TRANSPARENT | Sin color<br>No colour | Varios<br>Various | 137 |
| 341270 | Protector anticorrosión herraje<br>Hardware anti-corrosion hardware | Sin color<br>No colour | Varios<br>Various | 138 |
| 341276 | Kit mantenimiento PVC BLANCO - Aluminio ANODIZADO<br>Maintenance kit PVC WHITE - ANODISED Aluminium | Sin color<br>No colour | Varios<br>Various | 138 |
| 341277 | Kit mantenimiento PVC COLOR - Aluminio LACADO<br>Maintenance kit PVC COLOUR - POWDER COATING Aluminium | Sin color<br>No colour | Varios<br>Various | 138 |
| 342705 | Grapa para solapes<br>Overlaps clip | Sin color<br>No colour | Grapa<br>Clip | 123 |
| 342744 | Grapa para solapes<br>Overlaps clip | Sin color<br>No colour | Grapa<br>Clip | 123 |
| 342842 | Grapa para solapes<br>Overlaps clip | Sin color<br>No colour | Grapa<br>Clip | 123 |
| 343504 | Espuma aislante de 35 mm x 4 mm<br>35 mm x 4 mm isolation foam | Sin color<br>No colour | Varios<br>Various | 137 |
| 344300 | Kit tornillería Vision Security<br>Vision Security screw kit | Sin color<br>No colour | Tornillería<br>Screws | 134 |
| 344301 | Kit transmisión cierre Vision Security<br>Vision Security lock transmission kit | Sin color<br>No colour | Cerradero y cerradura<br>Strike and lock | 119 |
| 344302 | Cerradura cierre Vision Security<br>Vision Security lock | Sin color<br>No colour | Cerradero y cerradura<br>Strike and lock | 118 |
| 344303 | Kit cierre y contracierre Vision Security encasquillado<br>Vision Security bushed lock and counter lock kit | Sin color<br>No colour | Cerradero y cerradura<br>Strike and lock | 119 |
| 344304 | Kit cierre y contracierre Vision Security microventilación encasquillado<br>Vision Security microventilation bushed lock and counter lock kit | Sin color<br>No colour | Cerradero y cerradura<br>Strike and lock | 119 |
| 344305 | Kit calzos marco Vision Security<br>Vision Security frame wedge kit | Sin color<br>No colour | Cerradero y cerradura<br>Strike and lock | 119 |
| 344306 | Kit calzos marco carril inox Vision Security<br>Vision Security stainless steel rail frame wedge kit | Sin color<br>No colour | Cerradero y cerradura<br>Strike and lock | 119 |
| 344307 | Tope final carrera marco carril Inox Vision Security<br>Vision Security stainless steel rail frame stop | Sin color<br>No colour | Varios<br>Various | 138 |
| 344311 | Cierre Vision Security con llave<br>Vision Security locking device | Blanco<br>White | Cierre<br>Lock | 120 |
| 344312 | Cierre Vision Security con llave<br>Vision Security locking device | Negro<br>Black | Cierre<br>Lock | 120 |
| 344315 | Cierre Vision Security con llave<br>Vision Security locking device | Color<br>Colour | Cierre<br>Lock | 120 |
| 344316 | Cierre Vision Security con llave<br>Vision Security locking device | 7016CM<br>7016CM | Cierre<br>Lock | 120 |

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| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 344317 | Cierre Vision Security con llave<br>Vision Security locking device | 9010CM<br>9010CM | Cierre<br>Lock | 120 |
| 344318 | Cierre Vision Security con llave<br>Vision Security locking device | Lacado Inox<br>Inox powder coating | Cierre<br>Lock | 120 |
| 344319 | Cierre Vision Security con llave<br>Vision Security locking device | Plata claro<br>Light silver | Cierre<br>Lock | 120 |
| 344320 | Cierre Vision Security con llave<br>Vision Security locking device | Plata oscuro<br>Dark silver | Cierre<br>Lock | 120 |
| 344321 | Cierre Vision Security con llave<br>Vision Security locking device | 7016TD<br>7016TD | Cierre<br>Lock | 120 |
| 344323 | Cierre Vision Security con llave<br>Vision Security locking device | 9016CM<br>9016CM | Cierre<br>Lock | 120 |
| 344331 | Cierre Vision<br>Vision closing device | Blanco<br>White | Cierre<br>Lock | 120 |
| 344332 | Cierre Vision<br>Vision closing device | Negro<br>Black | Cierre<br>Lock | 120 |
| 344335 | Cierre Vision<br>Vision closing device | Color<br>Colour | Cierre<br>Lock | 120 |
| 344336 | Cierre Vision<br>Vision closing device | 7016CM<br>7016CM | Cierre<br>Lock | 120 |
| 344338 | Cierre Vision<br>Vision closing device | Lacado Inox<br>Inox powder coating | Cierre<br>Lock | 120 |
| 344339 | Cierre Vision<br>Vision closing device | Plata claro<br>Light silver | Cierre<br>Lock | 120 |
| 344340 | Cierre Vision<br>Vision closing device | Plata oscuro<br>Dark silver | Cierre<br>Lock | 120 |
| 344342 | Tapa inferior del fijo<br>Fixed light bottom cover | Negro<br>Black | Tapas<br>Covers | 131 |
| 344343 | Cierre Vision<br>Vision closing device | 7016TD<br>7016TD | Cierre<br>Lock | 120 |
| 344344 | Cierre Vision<br>Vision closing device | 9016CM<br>9016CM | Cierre<br>Lock | 120 |
| 344346 | Tapa superior del fijo<br>Fixed light top cover | Negro<br>Black | Tapas<br>Covers | 133 |
| 344355 | Tornillo hoja de ruedas Ø5x100 mm<br>Bearing profile screw Ø5x100 mm | Sin color<br>No colour | Tornillería<br>Screws | 134 |
| 344360 | Juego tapas hoja lateral, inf. y sup.<br>Cover set for lateral sash, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 130 |
| 344361 | Juego tapas hoja lateral COR-4323, inf. y sup.<br>Cover set for lateral sash COR-4323, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 129 |
| 344362 | Juego tapas hoja lateral COR-4323, inf. y sup.<br>Cover set for side sash COR-4323, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 130 |
| 344364 | Juego tapas hoja esquinero dcha., inf/sup.<br>Cover set for right corner sash, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 129 |
| 344365 | Juego tapas hoja esquinero izda., inf/sup<br>Cover set for right left sash, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 129 |
| 344366 | Juego tapas unión 4ª hoja, inf/sup<br>Cover set for fourth sash union, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 130 |
| 344390 | Juego de fresas hojas centrales<br>Central sashes miller cutters set | Sin color<br>No colour | Fresa<br>Milling cutter | 123 |
| 344391 | Juego fresas retestado COR-4327, para fijo<br>End trimming miller cutters set COR-4327, for fixed | Sin color<br>No colour | Fresa<br>Milling cutter | 123 |

| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 354311 | Cierre Vision Security<br>Vision Security closing device | Blanco<br>White | Cierre<br>Lock | 120 |
| 354312 | Cierre Vision Security<br>Vision Security closing device | Negro<br>Black | Cierre<br>Lock | 120 |
| 354315 | Cierre Vision Security<br>Vision Security closing device | Color<br>Colour | Cierre<br>Lock | 120 |
| 354316 | Cierre Vision Security<br>Vision Security closing device | 7016CM<br>7016CM | Cierre<br>Lock | 120 |
| 354317 | Cierre Vision Security<br>Vision Security closing device | 9010CM<br>9010CM | Cierre<br>Lock | 120 |
| 354318 | Cierre Vision Security<br>Vision Security closing device | Lacado Inox<br>Inox powder coating | Cierre<br>Lock | 120 |
| 354319 | Cierre Vision Security<br>Vision Security closing device | Plata claro<br>Light silver | Cierre<br>Lock | 120 |
| 354320 | Cierre Vision Security<br>Vision Security closing device | Plata oscuro<br>Dark silver | Cierre<br>Lock | 120 |
| 354321 | Cierre Vision Security<br>Vision Security closing device | 7016TD<br>7016TD | Cierre<br>Lock | 120 |
| 354322 | Cierre Vision Security<br>Vision Security closing device | 9016CM<br>9016CM | Cierre<br>Lock | 120 |
| 354366 | Juego tapas unión 4ª hoja, inferior y superior<br>Cover set for fourth sash union, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 131 |
| 354821 | Tapa refuerzo SI izquierda<br>Reinforcement cover IF left | Blanco<br>White | Tapas<br>Covers | 132 |
| 354822 | Tapa refuerzo SI izquierda<br>Reinforcement cover IF left | Negro<br>Black | Tapas<br>Covers | 132 |
| 354823 | Tapa refuerzo SI izquierda<br>Reinforcement cover IF left | Color<br>Colour | Tapas<br>Covers | 132 |
| 354824 | Tapa refuerzo SI izquierda<br>Reinforcement cover IF left | Plata claro<br>Light silver | Tapas<br>Covers | 132 |
| 354825 | Tapa refuerzo SI izquierda<br>Reinforcement cover IF left | Plata oscuro<br>Dark silver | Tapas<br>Covers | 132 |
| 354826 | Tapa refuerzo SI izquierda<br>Reinforcement cover IF left | Lacado Inox<br>Inox powder coating | Tapas<br>Covers | 132 |
| 354827 | Tapa refuerzo SI izquierda<br>Reinforcement cover IF left | 7016CM<br>7016CM | Tapas<br>Covers | 132 |
| 354828 | Tapa refuerzo SI izquierda<br>Reinforcement cover IF left | 9010CM<br>9010CM | Tapas<br>Covers | 132 |
| 354831 | Tapa refuerzo SI derecha<br>Reinforcement cover IF right | Blanco<br>White | Tapas<br>Covers | 132 |
| 354832 | Tapa refuerzo SI derecha<br>Reinforcement cover IF right | Negro<br>Black | Tapas<br>Covers | 132 |
| 354833 | Tapa refuerzo SI derecha<br>Reinforcement cover IF right | Color<br>Colour | Tapas<br>Covers | 132 |
| 354834 | Tapa refuerzo SI derecha<br>Reinforcement cover IF right | Plata claro<br>Light silver | Tapas<br>Covers | 132 |
| 354835 | Tapa refuerzo SI derecha<br>Reinforcement cover IF right | Plata oscuro<br>Dark silver | Tapas<br>Covers | 132 |
| 354836 | Tapa refuerzo SI derecha<br>Reinforcement cover IF right | Lacado Inox<br>Inox powder coating | Tapas<br>Covers | 132 |
| 354837 | Tapa refuerzo SI derecha<br>Reinforcement cover IF right | 7016CM<br>7016CM | Tapas<br>Covers | 132 |

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| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 354838 | Tapa refuerzo SI derecha<br>Reinforcement cover IF right | 9010CM<br>9010CM | Tapas<br>Covers | 132 |
| 364369 | Juego sobre-tapas hoja central, inferior y superior premontado<br>Pre-assembled end plate covers set for central, bottom and top sash | Sin color<br>No colour | Tapas<br>Covers | 128 |
| 364870 | Tope amortiguación y anti-elevación cierre de hojas<br>Shock-absorbing and anti-lifting sash lock stop | Sin color<br>No colour | Varios<br>Various | 138 |
| 368563 | Cinta doble cara 12x0.8 mm<br>Two faces tape 12x0.8 mm | Sin color<br>No colour | Varios<br>Various | 137 |
| 374302 | Tapa lateral solera COR-4302<br>Sole plate side cover COR-4302 | Negro<br>Black | Tapas<br>Covers | 131 |
| 374307 | Tapa lateral solera COR-4304<br>Sole plate side cover COR-4304 | Negro<br>Black | Tapas<br>Covers | 132 |
| 374341 | Asa tirador<br>Fixed handle | Blanco<br>White | Tiradores<br>Pull handles | 134 |
| 374342 | Asa tirador<br>Fixed handle | Negro<br>Black | Tiradores<br>Pull handles | 134 |
| 374343 | Asa tirador<br>Fixed handle | Color<br>Colour | Tiradores<br>Pull handles | 134 |
| 374344 | Asa tirador<br>Fixed handle | Lacado Inox<br>Inox powder coating | Tiradores<br>Pull handles | 134 |
| 374345 | Asa tirador<br>Fixed handle | Plata claro<br>Light silver | Tiradores<br>Pull handles | 134 |
| 374346 | Asa tirador<br>Fixed handle | Plata oscuro<br>Dark silver | Tiradores<br>Pull handles | 134 |
| 374347 | Asa tirador<br>Fixed handle | 7016CM<br>7016CM | Tiradores<br>Pull handles | 134 |
| 374348 | Asa tirador<br>Fixed handle | 9010CM<br>9010CM | Tiradores<br>Pull handles | 134 |
| 374350 | Juego bases para tapetas<br>Base set for covers | Sin color<br>No colour | Tapas<br>Covers | 126 |
| 374371 | Tapa refuerzo hoja central 771441<br>Central sash reinforcement cover 771441 | Blanco<br>White | Tapas<br>Covers | 133 |
| 374372 | Tapa refuerzo hoja central 771441<br>Central sash reinforcement cover 771441 | Negro<br>Black | Tapas<br>Covers | 133 |
| 374373 | Tapa refuerzo hoja central 771441<br>Central sash reinforcement cover 771441 | Color<br>Colour | Tapas<br>Covers | 133 |
| 374374 | Tapa refuerzo hoja central 771441<br>Central sash reinforcement cover 771441 | Lacado Inox<br>Inox powder coating | Tapas<br>Covers | 133 |
| 374375 | Tapa refuerzo hoja central 771441<br>Central sash reinforcement cover 771441 | Plata claro<br>Light silver | Tapas<br>Covers | 133 |
| 374376 | Tapa refuerzo hoja central 771441<br>Central sash reinforcement cover 771441 | Plata oscuro<br>Dark silver | Tapas<br>Covers | 133 |
| 374377 | Tapa refuerzo hoja central 771441<br>Central sash reinforcement cover 771441 | 7016CM<br>7016CM | Tapas<br>Covers | 133 |
| 374378 | Tapa refuerzo hoja central 771441<br>Central sash reinforcement cover 771441 | 9010CM<br>9010CM | Tapas<br>Covers | 133 |
| 374800 | Rejilla de drenaje<br>Drainage grid | Sin color<br>No colour | Varios<br>Various | 138 |
| 374897 | Tapa lateral canaleta 100 mm<br>100 mm gutter side cover | Negro<br>Black | Tapas<br>Covers | 131 |
| 383801 | Juego de tapas suplemento de drenaje 180 mm de aluminio<br>Drainage supplement cover set, 180 mm aluminium | Blanco<br>White | Tapas<br>Covers | 127 |

| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 383802 | Juego de tapas suplemento de drenaje 180 mm de aluminio<br>Drainage supplement cover set, 180 mm aluminium | Negro<br>Black | Tapas<br>Covers | 127 |
| 383803 | Juego de tapas suplemento de drenaje 180 mm de aluminio<br>Drainage supplement cover set, 180 mm aluminium | Color<br>Colour | Tapas<br>Covers | 127 |
| 383804 | Juego de tapas suplemento de drenaje 180 mm de aluminio<br>Drainage supplement cover set, 180 mm aluminium | Lacado Inox<br>Inox powder coating | Tapas<br>Covers | 127 |
| 383805 | Juego de tapas suplemento de drenaje 180 mm de aluminio<br>Drainage supplement cover set, 180 mm aluminium | Plata claro<br>Light silver | Tapas<br>Covers | 127 |
| 383806 | Juego de tapas suplemento de drenaje 180 mm de aluminio<br>Drainage supplement cover set, 180 mm aluminium | Plata oscuro<br>Dark silver | Tapas<br>Covers | 127 |
| 383807 | Juego de tapas suplemento de drenaje 180 mm de aluminio<br>Drainage supplement cover set, 180 mm aluminium | 7016CM<br>7016CM | Tapas<br>Covers | 127 |
| 383808 | Juego de tapas suplemento de drenaje 180 mm de aluminio<br>Drainage supplement cover set, 180 mm aluminium | 9010CM<br>9010CM | Tapas<br>Covers | 127 |
| 383811 | Juego de tapas suplemento de drenaje 230 mm de aluminio<br>Drainage supplement cover set, 230 mm aluminium | Blanco<br>White | Tapas<br>Covers | 127 |
| 383812 | Juego de tapas suplemento de drenaje 230 mm de aluminio<br>Drainage supplement cover set, 230 mm aluminium | Negro<br>Black | Tapas<br>Covers | 127 |
| 383813 | Juego de tapas suplemento de drenaje 230 mm de aluminio<br>Drainage supplement cover set, 230 mm aluminium | Color<br>Colour | Tapas<br>Covers | 127 |
| 383814 | Juego de tapas suplemento de drenaje 230 mm de aluminio<br>Drainage supplement cover set, 230 mm aluminium | Lacado Inox<br>Inox powder coating | Tapas<br>Covers | 127 |
| 383815 | Juego de tapas suplemento de drenaje 230 mm de aluminio<br>Drainage supplement cover set, 230 mm aluminium | Plata claro<br>Light silver | Tapas<br>Covers | 127 |
| 383816 | Juego de tapas suplemento de drenaje 230 mm de aluminio<br>Drainage supplement cover set, 230 mm aluminium | Plata oscuro<br>Dark silver | Tapas<br>Covers | 127 |
| 383817 | Juego de tapas suplemento de drenaje 230 mm de aluminio<br>Drainage supplement cover set, 230 mm aluminium | 7016CM<br>7016CM | Tapas<br>Covers | 127 |
| 383818 | Juego de tapas suplemento de drenaje 230 mm de aluminio<br>Drainage supplement cover set, 230 mm aluminium | 9010CM<br>9010CM | Tapas<br>Covers | 127 |
| 384311 | Cierre Vision Plus Security embutido<br>Vision Plus Security embedded lock | Blanco<br>White | Cierre de embutir<br>Inlaid lock | 121 |
| 384312 | Cierre Vision Plus Security embutido<br>Vision Plus Security embedded lock | Negro<br>Black | Cierre de embutir<br>Inlaid lock | 121 |
| 384313 | Cierre Vision Plus Security embutido<br>Vision Plus Security embedded lock | Color<br>Colour | Cierre de embutir<br>Inlaid lock | 121 |
| 384314 | Cierre Vision Plus Security embutido<br>Vision Plus Security embedded lock | Lacado Inox<br>Inox powder coating | Cierre de embutir<br>Inlaid lock | 121 |
| 384315 | Cierre Vision Plus Security embutido<br>Vision Plus Security embedded lock | Plata claro<br>Light silver | Cierre de embutir<br>Inlaid lock | 121 |
| 384316 | Cierre Vision Plus Security embutido<br>Vision Plus Security embedded lock | Plata oscuro<br>Dark silver | Cierre de embutir<br>Inlaid lock | 121 |
| 384317 | Cierre Vision Plus Security embutido<br>Vision Plus Security embedded lock | 7016CM<br>7016CM | Cierre de embutir<br>Inlaid lock | 121 |
| 384318 | Cierre Vision Plus Security embutido<br>Vision Plus Security embedded lock | 9010CM<br>9010CM | Cierre de embutir<br>Inlaid lock | 121 |
| 384350 | Ruleta fija con triple rueda en inox, 160 kg<br>Fixed bearing with triple wheel in stainless steel, 160 kg | Sin color<br>No colour | Rodamiento<br>Bearing | 126 |
| 394011 | Manilla embutida multipunto<br>Multipoint embedded handle | Blanco<br>White | Manillas y cremonas<br>Handles & cremones | 125 |
| 394012 | Manilla embutida multipunto<br>Multipoint embedded handle | Negro<br>Black | Manillas y cremonas<br>Handles & cremones | 125 |

| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 394013 | Manilla embutida multipunto<br>Multipoint embedded handle | Color<br>Colour | Manillas y cremonas<br>Handles & cremones | 125 |
| 394014 | Manilla embutida multipunto<br>Multipoint embedded handle | Lacado Inox<br>Inox powder coating | Manillas y cremonas<br>Handles & cremones | 125 |
| 394015 | Manilla embutida multipunto<br>Multipoint embedded handle | Plata claro<br>Light silver | Manillas y cremonas<br>Handles & cremones | 125 |
| 394016 | Manilla embutida multipunto<br>Multipoint embedded handle | Plata oscuro<br>Dark silver | Manillas y cremonas<br>Handles & cremones | 125 |
| 394017 | Manilla embutida multipunto<br>Multipoint embedded handle | 7016CM<br>7016CM | Manillas y cremonas<br>Handles & cremones | 125 |
| 394018 | Manilla embutida multipunto<br>Multipoint embedded handle | 9010CM<br>9010CM | Manillas y cremonas<br>Handles & cremones | 125 |
| 394301 | Juego tapas cierre central izquierda<br>Left central lock cover set | Sin color<br>No colour | Tapas<br>Covers | 128 |
| 394302 | Juego tapas cierre central derecha<br>Right central lock cover set | Sin color<br>No colour | Tapas<br>Covers | 128 |
| 394305 | Juego tapas refuerzo cierre izquierda<br>Closing to left reinforcement cover set | Sin color<br>No colour | Tapas<br>Covers | 130 |
| 394306 | Juego tapas refuerzo cierre derecha<br>Closing to right reinforcement cover set | Sin color<br>No colour | Tapas<br>Covers | 130 |
| 394311 | Juego tapas hoja central invertida izquierda<br>Left inverted central sash cover set | Sin color<br>No colour | Tapas<br>Covers | 129 |
| 394312 | Juego tapas hoja central invertida derecha<br>Right central inverted sash cover set | Sin color<br>No colour | Tapas<br>Covers | 128 |
| 394317 | Cierre Vision Plus Security embutido<br>Vision Plus Security embedded lock | 7016TD<br>7016TD | Cierre de embutir<br>Inlaid lock | 121 |
| 394318 | Cierre Vision Plus Security embutido<br>Vision Plus Security embedded lock | 9016CM<br>9016CM | Cierre de embutir<br>Inlaid lock | 121 |
| 394321 | Juego cobertor cerradero central<br>Central strike cover set | Blanco<br>White | Tapas<br>Covers | 126 |
| 394322 | Juego cobertor cerradero central<br>Central strike cover set | Negro<br>Black | Tapas<br>Covers | 126 |
| 394323 | Juego cobertor cerradero central<br>Central strike cover set | Color<br>Colour | Tapas<br>Covers | 126 |
| 394324 | Juego cobertor cerradero central<br>Central strike cover set | Plata claro<br>Light silver | Tapas<br>Covers | 126 |
| 394325 | Juego cobertor cerradero central<br>Central strike cover set | Plata oscuro<br>Dark silver | Tapas<br>Covers | 126 |
| 394326 | Juego cobertor cerradero central<br>Central strike cover set | Lacado Inox<br>Inox powder coating | Tapas<br>Covers | 126 |
| 394327 | Juego cobertor cerradero central<br>Central strike cover set | 7016CM<br>7016CM | Tapas<br>Covers | 126 |
| 394328 | Juego cobertor cerradero central<br>Central strike cover set | 9010CM<br>9010CM | Tapas<br>Covers | 126 |
| 394329 | Juego cobertor cerradero central<br>Central strike cover set | 7016TD<br>7016TD | Tapas<br>Covers | 126 |
| 394330 | Juego cobertor cerradero central<br>Central strike cover set | 9016CM<br>9016CM | Tapas<br>Covers | 126 |
| 394371 | Juego tapas hoja lateral embutida<br>Covers set lateral embedded sash | Sin color<br>No colour | Tapas<br>Covers | 130 |
| 394376 | Tapa inferior fijo COR-4377<br>Fixed light bottom cover COR-4377 | Negro<br>Black | Tapas<br>Covers | 131 |

| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 394377 | Tapa superior fijo COR-4377<br>Fixed light top cover COR-4377 | Negro<br>Black | Tapas<br>Covers | 133 |
| 394800 | Caja bidireccional frontal derecha<br>Right frontal bidirectional box | Sin color<br>No colour | Cierre<br>Lock | 120 |
| 394805 | Juego pasadores con puntera encasquillada<br>Pin set with bushed end | Sin color<br>No colour | Pasador<br>Pin | 125 |
| 394850 | Caja bidireccional frontal izquierda<br>Left frontal bidirectional box | Sin color<br>No colour | Cierre<br>Lock | 120 |
| 404017 | Manilla embutida multipunto<br>Multipoint embedded handle | 7016TD<br>7016TD | Manillas y cremonas<br>Handles & cremones | 125 |
| 404018 | Manilla embutida multipunto<br>Multipoint embedded handle | 9016CM<br>9016CM | Manillas y cremonas<br>Handles & cremones | 125 |
| 404351 | Rodamiento tándem agujas, regulable, INOX 100 kg<br>Needle tandem bearing, adjustable, STAINLESS 100 kg | Sin color<br>No colour | Rodamiento<br>Bearing | 126 |
| 404827 | Tapa refuerzo SI izquierda<br>Reinforcement cover IF left | 7016TD<br>7016TD | Tapas<br>Covers | 132 |
| 404828 | Tapa refuerzo SI izquierda<br>Reinforcement cover IF left | 9016CM<br>9016CM | Tapas<br>Covers | 132 |
| 404837 | Tapa refuerzo SI derecha<br>Reinforcement cover IF right | 7016TD<br>7016TD | Tapas<br>Covers | 132 |
| 404838 | Tapa refuerzo SI derecha<br>Reinforcement cover IF right | 9016CM<br>9016CM | Tapas<br>Covers | 132 |
| 413131 | Bombillo con pomo 30+30 L.L. seguridad<br>Cylinder with knob 30+30 long cam security | Sin color<br>No colour | Bombillo<br>Cylinder | 118 |
| 414701 | Juego de tapas suplemento de drenaje 250 mm de aluminio<br>Drainage supplement covers set, 250 mm aluminium | Blanco<br>White | Tapas<br>Covers | 128 |
| 414702 | Juego de tapas suplemento de drenaje 250 mm de aluminio<br>Drainage supplement covers set, 250 mm aluminium | Negro<br>Black | Tapas<br>Covers | 128 |
| 414703 | Juego de tapas suplemento de drenaje 250 mm de aluminio<br>Drainage supplement covers set, 250 mm aluminium | Color<br>Colour | Tapas<br>Covers | 128 |
| 414704 | Juego de tapas suplemento de drenaje 250 mm de aluminio<br>Drainage supplement covers set, 250 mm aluminium | Lacado Inox<br>Inox powder coating | Tapas<br>Covers | 128 |
| 414705 | Juego de tapas suplemento de drenaje 250 mm de aluminio<br>Drainage supplement covers set, 250 mm aluminium | Plata claro<br>Light silver | Tapas<br>Covers | 128 |
| 414706 | Juego de tapas suplemento de drenaje 250 mm de aluminio<br>Drainage supplement covers set, 250 mm aluminium | Plata oscuro<br>Dark silver | Tapas<br>Covers | 128 |
| 414707 | Juego de tapas suplemento de drenaje 250 mm de aluminio<br>Drainage supplement covers set, 250 mm aluminium | 7016CM<br>7016CM | Tapas<br>Covers | 128 |
| 414708 | Juego de tapas suplemento de drenaje 250 mm de aluminio<br>Drainage supplement covers set, 250 mm aluminium | 9010CM<br>9010CM | Tapas<br>Covers | 128 |
| 414709 | Juego de tapas suplemento de drenaje 250 mm de aluminio<br>Drainage supplement covers set, 250 mm aluminium | 7016TD<br>7016TD | Tapas<br>Covers | 128 |
| 414710 | Juego de tapas suplemento de drenaje 250 mm de aluminio<br>Drainage supplement covers set, 250 mm aluminium | 9016CM<br>9016CM | Tapas<br>Covers | 128 |
| 414800 | Kit de drenaje<br>Drainage kit | Sin color<br>No colour | Varios<br>Various | 137 |
| 423753 | Bulón alineamiento<br>Alignment bolt | Sin color<br>No colour | Escuadra alineamiento<br>Alignment corner cleat | 121 |
| 424310 | Cortavientos hoja lateral SI<br>Side sash wind seal IF | Negro<br>Black | Cortavientos<br>Wind Centre Seal | 121 |
| 424320 | Juego tapas hoja lateral ventana SI<br>Window side sash cover set IF | Negro<br>Black | Tapas<br>Covers | 130 |

| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 424323 | Juego tapas hoja lateral balconera SI<br>Balcony side sash cover set IF | Negro<br>Black | Tapas<br>Covers | 130 |
| 424326 | Juego tapas hoja central dcha SI<br>Right central sash cover set IF | Negro<br>Black | Tapas<br>Covers | 128 |
| 424327 | Juego tapas hoja central izda. SI<br>Left central sash cover set IF | Negro<br>Black | Tapas<br>Covers | 129 |
| 424350 | Juego de tapas unión 4 hojas SI<br>4-sash union cap set IF | Negro<br>Black | Tapas<br>Covers | 128 |
| 424371 | Lengüeta hoja lateral enrasada SI<br>Tongue levelled side sash IF | Negro<br>Black | Tapas<br>Covers | 131 |
| 424376 | Juego tapas hoja central invertida dcha SI<br>Right inverted central sash cover set IF | Negro<br>Black | Tapas<br>Covers | 128 |
| 424377 | Juego tapas hoja central invertida izda. SI<br>Left inverted central sash cover set IF | Negro<br>Black | Tapas<br>Covers | 129 |
| 424378 | Juego tapas cierre central dcha. SI<br>Right central lock cover set IF | Negro<br>Black | Tapas<br>Covers | 128 |
| 424379 | Juego tapas cierre central izda. SI<br>Left central lock cover set IF | Negro<br>Black | Tapas<br>Covers | 128 |
| 434301 | Cepillo 5x8x26.5 mm<br>Wool pile 5x8x26.5 mm | Sin color<br>No colour | Juntas<br>Gaskets | 124 |
| 434302 | Cepillo 18x8x15 mm<br>Wool pile 18x8x15 mm | Sin color<br>No colour | Juntas<br>Gaskets | 124 |
| 434351 | Tapa refuerzo hoja cruce Galandage 2C<br>2-rail galandage intersection sash reinforcement cover | Blanco<br>White | Tapas<br>Covers | 133 |
| 434352 | Tapa refuerzo hoja cruce Galandage 2C<br>2-rail galandage intersection sash reinforcement cover | Negro<br>Black | Tapas<br>Covers | 133 |
| 434353 | Tapa refuerzo hoja cruce Galandage 2C<br>2-rail galandage intersection sash reinforcement cover | Color<br>Colour | Tapas<br>Covers | 133 |
| 434354 | Tapa refuerzo hoja cruce Galandage 2C<br>2-rail galandage intersection sash reinforcement cover | Lacado Inox<br>Inox powder coating | Tapas<br>Covers | 133 |
| 434355 | Tapa refuerzo hoja cruce Galandage 2C<br>2-rail galandage intersection sash reinforcement cover | Plata claro<br>Light silver | Tapas<br>Covers | 133 |
| 434356 | Tapa refuerzo hoja cruce Galandage 2C<br>2-rail galandage intersection sash reinforcement cover | Plata oscuro<br>Dark silver | Tapas<br>Covers | 133 |
| 434357 | Tapa refuerzo hoja cruce Galandage 2C<br>2-rail galandage intersection sash reinforcement cover | 7016CM<br>7016CM | Tapas<br>Covers | 133 |
| 434358 | Tapa refuerzo hoja cruce Galandage 2C<br>2-rail galandage intersection sash reinforcement cover | 9010CM<br>9010CM | Tapas<br>Covers | 133 |
| 434359 | Tapa refuerzo hoja cruce Galandage 2C<br>2-rail galandage intersection sash reinforcement cover | 7016TD<br>7016TD | Tapas<br>Covers | 133 |
| 434360 | Tapa refuerzo hoja cruce Galandage 2C<br>2-rail galandage intersection sash reinforcement cover | 9016CM<br>9016CM | Tapas<br>Covers | 133 |
| 434371 | Tapa refuerzo hoja cruce Galandage 3C<br>3-rail galandage intersection sash reinforcement cover | Blanco<br>White | Tapas<br>Covers | 133 |
| 434372 | Tapa refuerzo hoja cruce Galandage 3C<br>3-rail galandage intersection sash reinforcement cover | Negro<br>Black | Tapas<br>Covers | 133 |
| 434373 | Tapa refuerzo hoja cruce Galandage 3C<br>3-rail galandage intersection sash reinforcement cover | Color<br>Colour | Tapas<br>Covers | 133 |
| 434374 | Tapa refuerzo hoja cruce Galandage 3C<br>3-rail galandage intersection sash reinforcement cover | Lacado Inox<br>Inox powder coating | Tapas<br>Covers | 133 |
| 434375 | Tapa refuerzo hoja cruce Galandage 3C<br>3-rail galandage intersection sash reinforcement cover | Plata claro<br>Light silver | Tapas<br>Covers | 133 |

| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 434376 | Tapa refuerzo hoja cruce Galandage 3C<br>3-rail galandage intersection sash reinforcement cover | Plata oscuro<br>Dark silver | Tapas<br>Covers | 133 |
| 434377 | Tapa refuerzo hoja cruce Galandage 3C<br>3-rail galandage intersection sash reinforcement cover | 7016CM<br>7016CM | Tapas<br>Covers | 133 |
| 434378 | Tapa refuerzo hoja cruce Galandage 3C<br>3-rail galandage intersection sash reinforcement cover | 9010CM<br>9010CM | Tapas<br>Covers | 133 |
| 434379 | Tapa refuerzo hoja cruce Galandage 3C<br>3-rail galandage intersection sash reinforcement cover | 7016TD<br>7016TD | Tapas<br>Covers | 133 |
| 434380 | Tapa refuerzo hoja cruce Galandage 3C<br>3-rail galandage intersection sash reinforcement cover | 9016CM<br>9016CM | Tapas<br>Covers | 133 |
| 434391 | Juego fresas hoja ruedas<br>Bearing profile miller cutters set | Sin color<br>No colour | Fresa<br>Milling cutter | 123 |
| 434392 | Juego fresas hoja ruedas<br>Bearing profile miller cutters set | Sin color<br>No colour | Fresa<br>Milling cutter | 123 |
| 434399 | Grapa PAS 24<br>PAS 24 clip | Negro<br>Black | Varios<br>Various | 137 |
| 434801 | Juego base cerradero central<br>Central strike base set | Blanco<br>White | Cerradero y cerradura<br>Strike and lock | 119 |
| 434802 | Juego base cerradero central<br>Central strike base set | Negro<br>Black | Cerradero y cerradura<br>Strike and lock | 119 |
| 434803 | Juego base cerradero central<br>Central strike base set | Color<br>Colour | Cerradero y cerradura<br>Strike and lock | 119 |
| 434804 | Juego base cerradero central<br>Central strike base set | Lacado Inox<br>Inox powder coating | Cerradero y cerradura<br>Strike and lock | 119 |
| 434805 | Juego base cerradero central<br>Central strike base set | Plata claro<br>Light silver | Cerradero y cerradura<br>Strike and lock | 119 |
| 434806 | Juego base cerradero central<br>Central strike base set | Plata oscuro<br>Dark silver | Cerradero y cerradura<br>Strike and lock | 119 |
| 434807 | Juego base cerradero central<br>Central strike base set | 7016CM<br>7016CM | Cerradero y cerradura<br>Strike and lock | 119 |
| 434808 | Juego base cerradero central<br>Central strike base set | 9010CM<br>9010CM | Cerradero y cerradura<br>Strike and lock | 119 |
| 434809 | Juego base cerradero central<br>Central strike base set | 7016TD<br>7016TD | Cerradero y cerradura<br>Strike and lock | 119 |
| 434810 | Juego base cerradero central<br>Central strike base set | 9016CM<br>9016CM | Cerradero y cerradura<br>Strike and lock | 119 |
| 444301 | Juego de tapas superior-inferior cerradero PAS 24<br>PAS 24 top-bottom cover set | Blanco<br>White | Tapas<br>Covers | 127 |
| 444302 | Juego de tapas superior-inferior cerradero PAS 24<br>PAS 24 top-bottom cover set | Negro<br>Black | Tapas<br>Covers | 127 |
| 444303 | Juego de tapas superior-inferior cerradero PAS 24<br>PAS 24 top-bottom cover set | Color<br>Colour | Tapas<br>Covers | 127 |
| 444304 | Juego de tapas superior-inferior cerradero PAS 24<br>PAS 24 top-bottom cover set | Lacado Inox<br>Inox powder coating | Tapas<br>Covers | 127 |
| 444305 | Juego de tapas superior-inferior cerradero PAS 24<br>PAS 24 top-bottom cover set | Plata claro<br>Light silver | Tapas<br>Covers | 127 |
| 444306 | Juego de tapas superior-inferior cerradero PAS 24<br>PAS 24 top-bottom cover set | Plata oscuro<br>Dark silver | Tapas<br>Covers | 127 |
| 444307 | Juego de tapas superior-inferior cerradero PAS 24<br>PAS 24 top-bottom cover set | 7016CM<br>7016CM | Tapas<br>Covers | 127 |
| 444308 | Juego de tapas superior-inferior cerradero PAS 24<br>PAS 24 top-bottom cover set | 9010CM<br>9010CM | Tapas<br>Covers | 127 |

# COR VISION
Relación de accesorios

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Accessories list

| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 444309 | Juego de tapas superior-inferior cerradero PAS 24<br>PAS 24 top-bottom cover set | 7016TD<br>7016TD | Tapas<br>Covers | 127 |
| 444310 | Juego de tapas superior-inferior cerradero PAS 24<br>PAS 24 top-bottom cover set | 9016CM<br>9016CM | Tapas<br>Covers | 127 |
| 444321 | Cerradero PAS 24<br>PAS 24 lock keep | Blanco<br>White | Cerradero y cerradura<br>Strike and lock | 118 |
| 444322 | Cerradero PAS 24<br>PAS 24 lock keep | Negro<br>Black | Cerradero y cerradura<br>Strike and lock | 118 |
| 444323 | Cerradero PAS 24<br>PAS 24 lock keep | Color<br>Colour | Cerradero y cerradura<br>Strike and lock | 118 |
| 444324 | Cerradero PAS 24<br>PAS 24 lock keep | Lacado Inox<br>Inox powder coating | Cerradero y cerradura<br>Strike and lock | 118 |
| 444325 | Cerradero PAS 24<br>PAS 24 lock keep | Plata claro<br>Light silver | Cerradero y cerradura<br>Strike and lock | 118 |
| 444326 | Cerradero PAS 24<br>PAS 24 lock keep | Plata oscuro<br>Dark silver | Cerradero y cerradura<br>Strike and lock | 118 |
| 444327 | Cerradero PAS 24<br>PAS 24 lock keep | 7016CM<br>7016CM | Cerradero y cerradura<br>Strike and lock | 118 |
| 444328 | Cerradero PAS 24<br>PAS 24 lock keep | 9010CM<br>9010CM | Cerradero y cerradura<br>Strike and lock | 118 |
| 444329 | Cerradero PAS 24<br>PAS 24 lock keep | 7016TD<br>7016TD | Cerradero y cerradura<br>Strike and lock | 118 |
| 444330 | Cerradero PAS 24<br>PAS 24 lock keep | 9016CM<br>9016CM | Cerradero y cerradura<br>Strike and lock | 118 |
| 444341 | Juego de tapas izquierda-derecha cerradero PAS 24<br>PAS 24 left-right cover set | Blanco<br>White | Tapas<br>Covers | 127 |
| 444342 | Juego de tapas izquierda-derecha cerradero PAS 24<br>PAS 24 left-right cover set | Negro<br>Black | Tapas<br>Covers | 127 |
| 444343 | Juego de tapas izquierda-derecha cerradero PAS 24<br>PAS 24 left-right cover set | Color<br>Colour | Tapas<br>Covers | 127 |
| 444344 | Juego de tapas izquierda-derecha cerradero PAS 24<br>PAS 24 left-right cover set | Lacado Inox<br>Inox powder coating | Tapas<br>Covers | 127 |
| 444345 | Juego de tapas izquierda-derecha cerradero PAS 24<br>PAS 24 left-right cover set | Plata claro<br>Light silver | Tapas<br>Covers | 127 |
| 444346 | Juego de tapas izquierda-derecha cerradero PAS 24<br>PAS 24 left-right cover set | Plata oscuro<br>Dark silver | Tapas<br>Covers | 127 |
| 444347 | Juego de tapas izquierda-derecha cerradero PAS 24<br>PAS 24 left-right cover set | 7016CM<br>7016CM | Tapas<br>Covers | 127 |
| 444348 | Juego de tapas izquierda-derecha cerradero PAS 24<br>PAS 24 left-right cover set | 9010CM<br>9010CM | Tapas<br>Covers | 127 |
| 444349 | Juego de tapas izquierda-derecha cerradero PAS 24<br>PAS 24 left-right cover set | 7016TD<br>7016TD | Tapas<br>Covers | 127 |
| 444350 | Juego de tapas izquierda-derecha cerradero PAS 24<br>PAS 24 left-right cover set | 9016CM<br>9016CM | Tapas<br>Covers | 127 |
| 444378 | Pieza de refuerzo de cierre central<br>Central lock reinforcement piece | Sin color<br>No colour | Varios<br>Various | 138 |
| 812913 | Tornillos DIN7981 Ø2,9x13<br>DIN7981 Ø2,9x13 screws | Sin color<br>No colour | Tornillería<br>Screws | 135 |
| 813519 | Tornillos DIN7981 Ø3,5x19<br>DIN7981 Ø3,5x19 screws | Sin color<br>No colour | Tornillería<br>Screws | 135 |
| 813532 | Tornillos DIN7981 Ø3,5x32<br>DIN7981 Ø3,5x32 screws | Sin color<br>No colour | Tornillería<br>Screws | 135 |

| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 813919 | Tornillos DIN7981 Ø3,9x19<br>DIN7981 Ø3,9x19 screws | Sin color<br>No colour | Tornillería<br>Screws | 135 |
| 814213 | Tornillos DIN7981 Ø4,2x13<br>DIN7981 Ø4,2x13 screws | Sin color<br>No colour | Tornillería<br>Screws | 135 |
| 814219 | Tornillos DIN7981 Ø4,2x19<br>DIN7981 Ø4,2x19 screws | Sin color<br>No colour | Tornillería<br>Screws | 135 |
| 814232 | Tornillos DIN7981 Ø4,2x32<br>DIN7981 Ø4,2x32 screws | Sin color<br>No colour | Tornillería<br>Screws | 135 |
| 814813 | Tornillos DIN7981 Ø4,8x13<br>DIN7981 Ø4,8x13 screws | Sin color<br>No colour | Tornillería<br>Screws | 135 |
| 814819 | Tornillos DIN7981 Ø4,8x19<br>DIN7981 Ø4,8x19 screws | Sin color<br>No colour | Tornillería<br>Screws | 135 |
| 814870 | Tornillos DIN7981 Ø4,8x70<br>DIN7981 Ø4,8x70 screws | Sin color<br>No colour | Tornillería<br>Screws | 135 |
| 814880 | Tornillos DIN7981 Ø4,8x80<br>DIN7981 Ø4,8x80 screws | Sin color<br>No colour | Tornillería<br>Screws | 136 |
| 822919 | Tornillos DIN7982 Ø2,9x19<br>DIN7982 Ø2,9x19 screws | Sin color<br>No colour | Tornillería<br>Screws | 136 |
| 823513 | Tornillos DIN7982 Ø3,5x13<br>DIN7982 Ø3,5x13 screws | Sin color<br>No colour | Tornillería<br>Screws | 136 |
| 823519 | Tornillos DIN7982 Ø3,5x19<br>DIN7982 Ø3,5x19 screws | Sin color<br>No colour | Tornillería<br>Screws | 136 |
| 823909 | Tornillos DIN7982 Ø3,9x9,5<br>DIN7982 Ø3,9x9,5 screws | Sin color<br>No colour | Tornillería<br>Screws | 136 |
| 823913 | Tornillos DIN7982 Ø3.9x12.7<br>DIN7982 Ø3,9x12,7 screws | Sin color<br>No colour | Tornillería<br>Screws | 136 |
| 824219 | Tornillos DIN7982 Ø4,2x19<br>DIN7982 Ø4,2x19 screws | Sin color<br>No colour | Tornillería<br>Screws | 136 |
| 843913 | Tornillos DIN7504M(N) Ø3,9x13<br>DIN7504M(N) Ø3,9x13 screws | Sin color<br>No colour | Tornillería<br>Screws | 134 |
| 852912 | Tornillos DIN7504O (P) 2,9x13<br>DIN7504O (P) Ø2,9x13 screws | Sin color<br>No colour | Tornillería<br>Screws | 135 |
| 853913 | Tornillos DIN7504O Ø3,9x13<br>DIN7504O Ø3,9x13 screws | Sin color<br>No colour | Tornillería<br>Screws | 135 |
| 912060 | Válvula desagüe carril inferior<br>Drainage valve bottom rail | Sin color<br>No colour | Varios<br>Various | 139 |
| 912100 | Escuadra alineamiento<br>Alignment corner cleat | Sin color<br>No colour | Escuadra alineamiento<br>Alignment corner cleat | 122 |
| 920100 | Tapa desagüe<br>Drainage cover | Negro<br>Black | Tapas<br>Covers | 131 |
| 920101 | Tapa desagüe<br>Drainage cover | Blanco<br>White | Tapas<br>Covers | 131 |
| 920104 | Tapa desagüe<br>Drainage cover | Gris<br>Grey | Tapas<br>Covers | 131 |
| 920135 | Escuadra alineamiento<br>Alignment corner cleat | Sin color<br>No colour | Escuadra alineamiento<br>Alignment corner cleat | 121 |
| 950027 | Cepillo 5x7 mm Polybond<br>Wool pile 5x7 mm Polybond | Gris<br>Grey | Juntas<br>Gaskets | 124 |
| 950028 | Cepillo 5x7 mm Polybond<br>Wool pile 5x7 mm Polybond | Negro<br>Black | Juntas<br>Gaskets | 124 |
| 950030 | Cepillo 7x7 mm Fin-seal<br>Wool pile 7x7 mm Fin-seal | Gris<br>Grey | Juntas<br>Gaskets | 124 |

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Relación de accesorios

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| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 950031 | Cepillo 7x7 mm Fin-seal<br>Wool pile 7x7 mm Fin-seal | Negro<br>Black | Juntas<br>Gaskets | 124 |
| 960023 | Escuadra alineamiento<br>Alignment corner cleat | Sin color<br>No colour | Escuadra alineamiento<br>Alignment corner cleat | 121 |

# 4. ACCESORIOS
# 4. ACCESSORIES

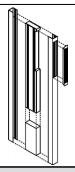
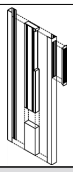
IMPORTANTE

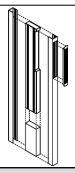
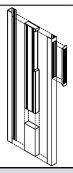
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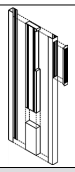
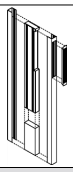
IMPORTANT

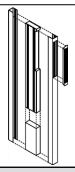
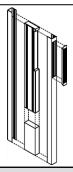
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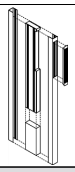
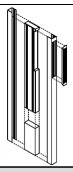
## AIREADORES TRICKLE VENTS

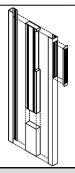
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|---|---|---|---|---|---|
|  | | |  | | |
| **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** | **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** |
| 297005 | Aireador lateral drch. 1250-150<br>Right side air vent 1250-150 | Negro Black | 297008 | Aireador lateral drch. 1250-180<br>Right side air vent 1250-180 | Negro Black |
| 297004 | | Blanco White | 297007 | | Blanco White |
| 297006 | | Color Colour | 297009 | | Color Colour |

| | | | | | |
|---|---|---|---|---|---|
|  | | |  | | |
| **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** | **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** |
| 297015 | Aireador lateral drch. 1600-150<br>Right side air vent 1600-150 | Negro Black | 297018 | Aireador lateral drch. 1600-180<br>Right side air vent 1600-180 | Negro Black |
| 297014 | | Blanco White | 297017 | | Blanco White |
| 297016 | | Color Colour | 297019 | | Color Colour |

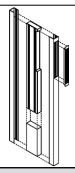
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|  | | |  | | |
| **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** | **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** |
| 297025 | Aireador lateral drch. 2400-150<br>Right side air vent 2400-150 | Negro Black | 297028 | Aireador lateral drch. 2400-180<br>Right side air vent 2400-180 | Negro Black |
| 297024 | | Blanco White | 297027 | | Blanco White |
| | | | 297029 | | Color Colour |

| | | | | | |
|---|---|---|---|---|---|
|  | | |  | | |
| **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** | **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** |
| 297035 | Aireador lateral drch. 3000-150<br>Right side air vent 3000-150 | Negro Black | 297038 | Aireador lateral drch. 3000-180<br>Right side air vent 3000-180 | Negro Black |
| 297034 | | Blanco White | 297037 | | Blanco White |
| | | | 297039 | | Color Colour |

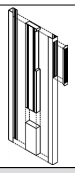
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|  | | |  | | |
| **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** | **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** |
| 297905 | Aireador lateral izq. 1250-150<br>Left side air vent 1250-150 | Negro Black | 297908 | Aireador lateral izq. 1250-180<br>Left side air vent 1250-180 | Negro Black |
| 297904 | | Blanco White | 297907 | | Blanco White |
| 297906 | | Color Colour | 297909 | | Color Colour |



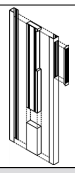
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 297915 | Aireador lateral izq. 1600-150<br>Left side air vent 1600-150 | Negro Black |
| 297914 | | Blanco White |
| 297916 | | Color Colour |



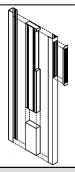
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 297918 | Aireador lateral izq. 1600-180<br>Left side air vent 1600-180 | Negro Black |
| 297917 | | Blanco White |
| 297919 | | Color Colour |



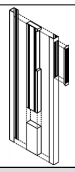
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 297925 | Aireador lateral izq. 2400-150<br>Left side air vent 2400-150 | Negro Black |
| 297924 | | Blanco White |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 297928 | Aireador lateral izq. 2400-180<br>Left side air vent 2400-180 | Negro Black |
| 297927 | | Blanco White |
| 297929 | | Color Colour |



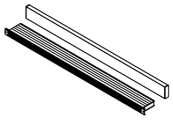
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|---|---|---|
| 297935 | Aireador lateral izq. 3000-150<br>Left side air vent 3000-150 | Negro Black |
| 297934 | | Blanco White |



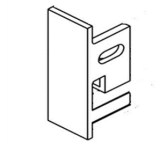
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 297938 | Aireador lateral izq. 3000-180<br>Left side air vent 3000-180 | Negro Black |
| 297937 | | Blanco White |
| 297939 | | Color Colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 317952 | Aireador rejilla interior<br>Air vent inner slot | Negro Black |
| 317951 | | Blanco White |
| 317953 | | Color Colour |
| 317954 | | Lacado Inox Inox powder coating |
| 327955 | | Plata claro Light silver |
| 327956 | | Plata oscuro Dark silver |
| 317959 | | Marrón Brown |

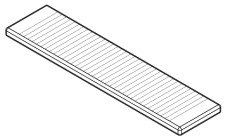


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 317962 | Aireador rejilla interior con remate exterior<br>Air vent inner slot with outer finishing profile | Negro Black |
| 317961 | | Blanco White |
| 317963 | | Color Colour |
| 317964 | | Lacado Inox Inox powder coating |
| 327965 | | Plata claro Light silver |
| 327966 | | Plata oscuro Dark silver |
| 317969 | | Marrón Brown |

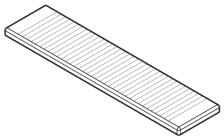


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 317972 | Tapas laterales plástico<br>Lateral plastic covers | Negro Black |
| 317971 | | Blanco White |
| 317973 | | Plata Silver |

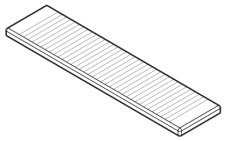
## ASIENTO VIDRIO GLAZING WEDGE



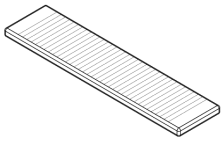
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 330124 | Calce para vidrio 1x24 mm<br>1x24 mm glazing wedge | Sin color No colour |
| OBS. | Longitud de calce 100 mm<br>Wedge length 100 mm | |



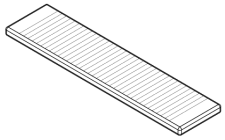
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 330134 | Calce para vidrio 1x34 mm<br>1x34 mm glazing wedge | Sin color No colour |
| OBS. | Longitud de calce 100 mm<br>Wedge length 100 mm | |



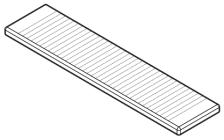
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 330424 | Calce para vidrio 4x24 mm<br>4x24 mm glazing wedge | Sin color No colour |
| OBS. | Longitud de calce 100 mm<br>Wedge length 100 mm | |



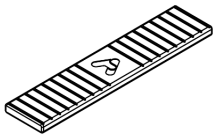
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 330434 | Calce para vidrio 4x34 mm<br>4x34 mm glazing wedge | Sin color No colour |
| OBS. | Longitud de calce 100 mm<br>Wedge length 100 mm | |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 330524 | Calce para vidrio 5x24 mm<br>5x24 mm glazing wedge | Sin color No colour |
| OBS. | Longitud de calce100 mm<br>Wedge length 100 mm | |

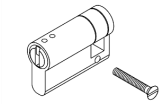


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 330534 | Calce para vidrio 5x34 mm<br>5x34 mm glazing wedge | Sin color No colour |
| OBS. | Longitud de calce 100 mm<br>Wedge length 100 mm | |

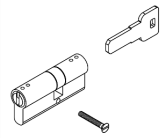


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 314321 | Calzo de vidrio<br>Glazing wedge | Sin color No colour |

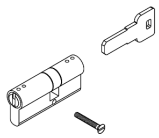
## BOMBILLO CYLINDER



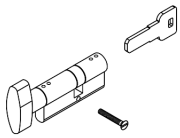
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 300131 | Bombillo (medio) 30 L.L. simple<br>Cylinder (half-cylinder) 30 long cam simple | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 303131 | Bombillo 30+30 L.L. seguridad<br>30+30 long cam security cylinder | Sin color No colour |

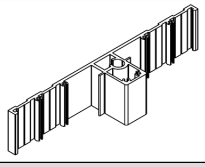


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 303130 | Bombillo 30+30 L.L. simple<br>30+30 long cam cylinder simple | Sin color No colour |

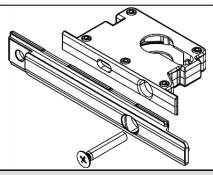


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 413131 | Bombillo con pomo 30+30 L.L. seguridad<br>Cylinder with knob 30+30 long cam security | Sin color No colour |

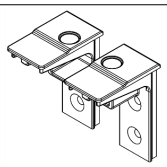
## CERRADERO Y CERRADURA STRIKE AND LOCK



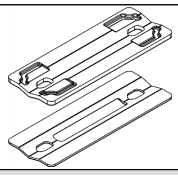
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 444322 | Cerradero PAS 24<br>PAS 24 lock keep | Negro Black |
| 444321 | | Blanco White |
| 444323 | | Color Colour |
| 444324 | | Lacado Inox Inox powder coating |
| 444325 | | Plata claro Light silver |
| 444326 | | Plata oscuro Dark silver |
| 444327 | | 7016CM 7016CM |
| 444328 | | 9010CM 9010CM |
| 444329 | | 7016TD 7016TD |
| 444330 | | 9016CM 9016CM |



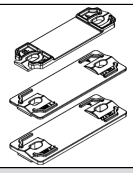
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344302 | Cerradura cierre Vision Security<br>Vision Security lock | Sin color No colour |



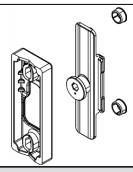
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 434802 | Juego base cerradero central<br>Central strike base set | Negro Black |
| 434801 | | Blanco White |
| 434803 | | Color Colour |
| 434804 | | Lacado Inox Inox powder coating |
| 434805 | | Plata claro Light silver |
| 434806 | | Plata oscuro Dark silver |
| 434807 | | 7016CM 7016CM |
| 434808 | | 9010CM 9010CM |
| 434809 | | 7016TD 7016TD |
| 434810 | | 9016CM 9016CM |



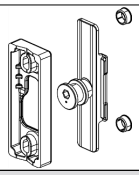
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344305 | Kit calzos marco Vision Security<br>Vision Security frame wedge kit | Sin color No colour |
| OBS. | Sólo válido para 344303 y 344304<br>Valid only for 344303 and 344304 | |



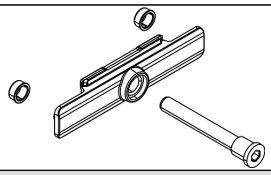
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344306 | Kit calzos marco carril inox Vision Security<br>Vision Security stainless steel rail frame wedge kit | Sin color No colour |
| OBS. | Sólo válido para 344303 y 344304<br>Only valid for 344303 and 344304 | |



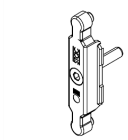
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344303 | Kit cierre y contracierre Vision Security encasquillado<br>Vision Security bushed lock and counter lock kit | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344304 | Kit cierre y contracierre Vision Security microventilación encasquillado<br>Vision Security microventilation bushed lock and counter lock kit | Sin color No colour |

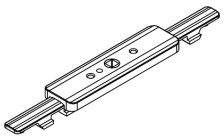


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344301 | Kit transmisión cierre Vision Security<br>Vision Security lock transmission kit | Sin color No colour |
| OBS. | Válido para 344312 y 354312<br>Valid for 344312 and 354312 | |

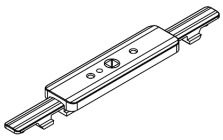


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 282321 | Transmisión multipunto<br>Multipoint transmission | Sin color No colour |
| OBS. | Válido para 344332<br>Valid for 344332 | |

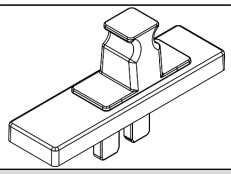
## CIERRE LOCK



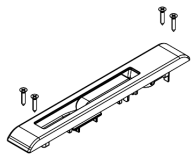
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394800 | Caja bidireccional frontal derecha<br>Right frontal bidirectional box | Sin color No colour |



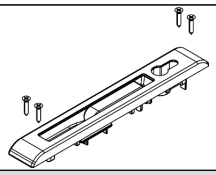
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394850 | Caja bidireccional frontal izquierda<br>Left frontal bidirectional box | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344332 | Cierre Vision<br>Vision closing device | Negro Black |
| 344331 | | Blanco White |
| 344335 | | Color Colour |
| 344338 | | Lacado Inox Inox powder coating |
| 344339 | | Plata claro Light silver |
| 344340 | | Plata oscuro Dark silver |
| 344336 | | 7016CM 7016CM |
| 344343 | | 7016TD 7016TD |
| 344344 | | 9016CM 9016CM |
| OBS. | Válido para 344303 y 344304<br>Valid for 304303 and 304304 | |

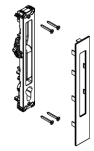


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 354312 | Cierre Vision Security<br>Vision Security closing device | Negro Black |
| 354311 | | Blanco White |
| 354315 | | Color Colour |
| 354318 | | Lacado Inox Inox powder coating |
| 354319 | | Plata claro Light silver |
| 354320 | | Plata oscuro Dark silver |
| 354316 | | 7016CM 7016CM |
| 354317 | | 9010CM 9010CM |
| 354321 | | 7016TD 7016TD |
| 354322 | | 9016CM 9016CM |
| OBS. | Válido para 344303 y 344304<br>Valid for 344303 and 344304 | |



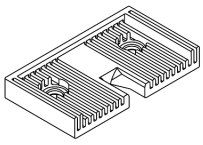
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344312 | Cierre Vision Security con llave<br>Vision Security locking device | Negro Black |
| 344311 | | Blanco White |
| 344315 | | Color Colour |
| 344318 | | Lacado Inox Inox powder coating |
| 344319 | | Plata claro Light silver |
| 344320 | | Plata oscuro Dark silver |
| 344316 | | 7016CM 7016CM |
| 344317 | | 9010CM 9010CM |
| 344321 | | 7016TD 7016TD |
| 344323 | | 9016CM 9016CM |
| OBS. | Válido para 344303 y 344304<br>Valid for 344303 and 344304 | |

## CIERRE DE EMBUTIR INLAID LOCK

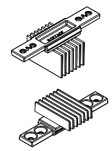


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 384312 | Cierre Vision Plus Security embutido<br>Vision Plus Security embedded lock | Negro Black |
| 384311 | | Blanco White |
| 384313 | | Color Colour |
| 384314 | | Lacado Inox Inox powder coating |
| 384315 | | Plata claro Light silver |
| 384316 | | Plata oscuro Dark silver |
| 384317 | | 7016CM 7016CM |
| 384318 | | 9010CM 9010CM |
| 394317 | | 7016TD 7016TD |
| 394318 | | 9016CM 9016CM |

## CORTAVIENTOS WIND CENTRE SEAL

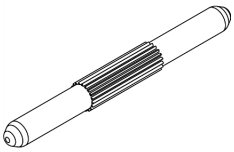


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 424310 | Cortavientos hoja lateral SI<br>Side sash wind seal IF | Negro Black |

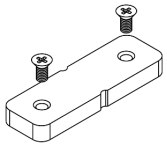


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304330 | Juego cortavientos inferior y superior<br>Bottom and topwind seal set | Sin color No colour |

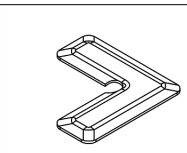
## ESCUADRA ALINEAMIENTO ALIGNMENT CORNER CLEAT



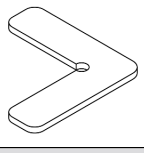
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 423753 | Bulón alineamiento<br>Alignment bolt | Sin color No colour |



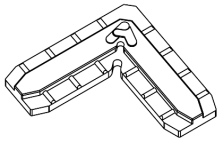
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 324320 | Conector alineación marco<br>Frame alignment connector | Sin color No colour |
| OBS. | Incluye 2 tornillos M6x10 para el apriete<br>2 M6x10 screws included for tightening | |



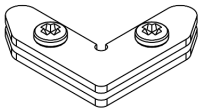
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 920135 | Escuadra alineamiento<br>Alignment corner cleat | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 960023 | Escuadra alineamiento<br>Alignment corner cleat | Sin color No colour |



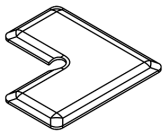
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 207004 | Escuadra alineamiento<br>Alignment corner cleat | Sin color No colour |
| OBS. | Para solapes o tapajuntas<br>For overlaps or cover strips | |



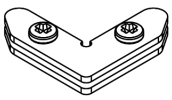
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 277004 | Escuadra alineamiento<br>Alignment corner cleat | Sin color No colour |



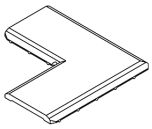
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 212007 | Escuadra alineamiento<br>Alignment corner cleat | Sin color No colour |



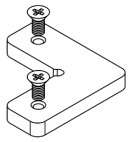
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 912100 | Escuadra alineamiento<br>Alignment corner cleat | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 245054 | Escuadra alineamiento<br>Alignment corner cleat | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 242831 | Escuadra alineamiento<br>Alignment corner cleat | Sin color No colour |



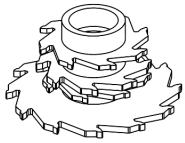
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304320 | Escuadra lateral marco esquinero<br>Corner frame alignment square | Sin color No colour |
| OBS. | Mecanizada y con tornillería<br>Prepared and with screws | |

## ESCUADRA PRINCIPAL/SECUNDARIA MAIN/SECONDARY CLEAT

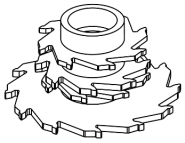


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 248220 | Escuadra inyección<br>Injection corner cleat | Sin color No colour |

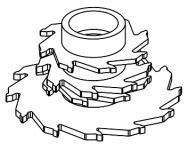
## FRESA MILLING CUTTER



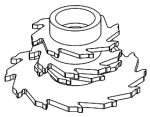
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304390 | Juego de fresas hojas centrales<br>Central sashes miller cutters set | Sin color No colour |
| OBS. | Eje 32 mm<br>Axis 32 mm | |



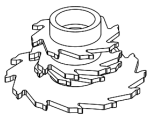
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344390 | Juego de fresas hojas centrales<br>Central sashes miller cutters set | Sin color No colour |
| OBS. | Eje 40 mm. Retestado COR-4327 y COR-4328<br>Axis 40 mm. COR-4327 and COR-4329 end trimming | |



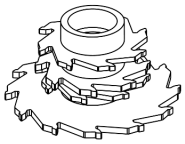
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304391 | Juego de fresas retestado COR-4327, para fijo<br>End trimming miller cutters set COR-4327, for fixed | Sin color No colour |
| OBS. | Eje 32 mm. Retesta el COR-4327 contra el marco COR-4380 y COR-4381<br>Axis 32 mm. COR-4327 end trimming against frame COR-4380 and COR-4382 | |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 434391 | Juego fresas hoja ruedas<br>Bearing profile miller cutters set | Sin color No colour |
| OBS. | Eje 32 mm<br>Axis 32 mm | |

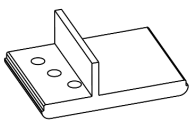


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 434392 | Juego fresas hoja ruedas<br>Bearing profile miller cutters set | Sin color No colour |
| OBS. | Eje 40 mm<br>Axis 40 mm | |

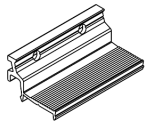


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344391 | Juego fresas retestado COR-4327, para fijo<br>End trimming miller cutters set COR-4327, for fixed | Sin color No colour |
| OBS. | Eje 40 mm. Retesta el COR-4327 contra el marco COR-4380 y COR-4381<br>Axis 40 mm. COR-4327 end trimmed against frame COR-4380 and COR-4382 | |

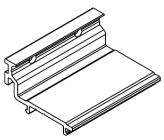
## GRAPA CLIP



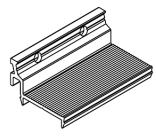
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 252737 | Grapa para solape COR-2737<br>Clip for overlap COR-2737 | Sin color No colour |
| OBS. | Plástica<br>Plastic | |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 342705 | Grapa para solapes<br>Overlaps clip | Sin color No colour |
| OBS. | Se obtiene del perfil Cor-2705. Corte a 50 mm<br>It is obtained from profile Cor-2705. Cutting at 50 mm | |

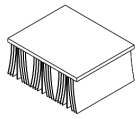


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 342744 | Grapa para solapes<br>Overlaps clip | Sin color No colour |
| OBS. | Se obtiene del perfil Cor-2744. Corte a 50 mm<br>It is obtained from profile Cor-2744. Cutting at 50 mm | |

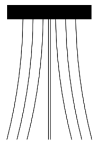


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 342842 | Grapa para solapes<br>Overlaps clip | Sin color No colour |
| OBS. | Se obtiene del perfil COR-2842. Corte a 50 mm<br>It is obtained from profile COR-2842. Cutting at 50 mm | |

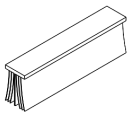
## JUNTAS GASKETS



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 434302 | Cepillo 18x8x15 mm<br>Wool pile 18x8x15 mm | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 950028 | Cepillo 5x7 mm Polybond<br>Wool pile 5x7 mm Polybond | Negro Black |
| 950027 | | Gris Grey |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 434301 | Cepillo 5x8x26.5 mm<br>Wool pile 5x8x26.5 mm | Sin color No colour |



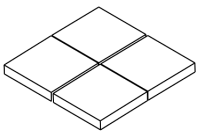
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 330710 | Cepillo 7x10 mm TRIFIN<br>Wool pile 7x10 mm TRIFIN | Negro Black |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 330706 | Cepillo 7x6 mm TRIFIN<br>Wool pile 7x6 mm TRIFIN | Negro Black |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 950031 | Cepillo 7x7 mm Fin-seal<br>Wool pile 7x7 mm Fin-seal | Negro Black |
| 950030 | | Gris Grey |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304335 | Cinta termo-acústica<br>Thermo-acoustic tape | Sin color No colour |
| OBS. | Situar en zona cortavientos<br>Place in wind seal area | |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 250097 | Junta acristalamiento globo 7 mm.<br>7 mm wedge glazing gasket | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 240135 | Junta interior acristalamiento 4 mm<br>4 mm inner glazing gasket | Sin color No colour |



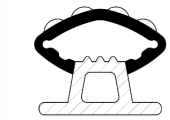
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 240136 | Junta interior acristalamiento 6 mm<br>6 mm inner glazing gasket | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 242701 | Junta interior de acristalar 5 mm<br>5 mm inner glazing gasket | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 272100 | Junta mosquitera<br>Mosquito net gasket | Sin color No colour |



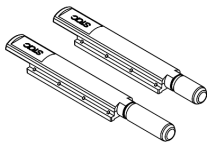
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 264251 | Junta para correderas<br>Sliding system gasket | Sin color No colour |

## MANILLAS Y CREMONAS HANDLES & CREMONES



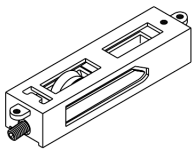
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394012 | Manilla embutida multipunto<br>Multipoint embedded handle | Negro Black |
| 394011 | | Blanco White |
| 394013 | | Color Colour |
| 394014 | | Lacado Inox Inox powder coating |
| 394015 | | Plata claro Light silver |
| 394016 | | Plata oscuro Dark silver |
| 394017 | | 7016CM 7016CM |
| 394018 | | 9010CM 9010CM |
| 404017 | | 7016TD 7016TD |
| 404018 | | 9016CM 9016CM |
| OBS. | Longitud cuadradillo 12 mm<br>12 mm spindle length | |

## PASADOR PIN

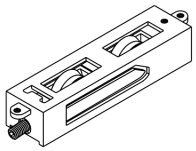


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394805 | Juego pasadores con puntera encasquillada<br>Pin set with bushed end | Sin color No colour |

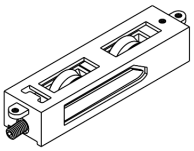
## RODAMIENTO BEARING



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304350 | Rodamiento simple agujas, regulable, 50 kg<br>Needles single roller, adjustable, 50 kg | Sin color No colour |
| OBS. | Hasta 100 kg/hoja. Carcasa avellanada e incluye tornillos fijación en inox<br>Max. 100 kg/sash. Countersunk casing and stainless fastening screws included. | |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304351 | Rodamiento tándem agujas, regulable, 100 kg<br>Needle tandem bearing, adjustable, 100 kg | Sin color No colour |
| OBS. | Hasta 200 kg/hoja. Carcasa avellanada e incluye tornillos fijación en inox<br>Max. 200 kg/sash. Countersunk casing and stainless fastening screws included. | |

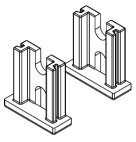


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 404351 | Rodamiento tándem agujas, regulable, INOX 100 kg<br>Needle tandem bearing, adjustable, STAINLESS 100 kg | Sin color No colour |
| OBS. | Hasta 200 kg/hoja<br>Max. 200 kg/sash | |

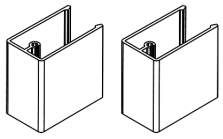



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 384350 | Ruleta fija con triple rueda en inox, 160 kg<br>Fixed bearing with triple wheel in stainless steel, 160 kg | Sin color No colour |
| OBS. | Hasta 320 kg/hoja<br>Max. 320 kg/sash | |

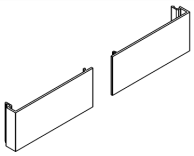
## TAPAS COVERS

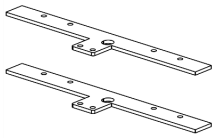


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 374350 | Juego bases para tapetas<br>Base set for covers | Sin color No colour |

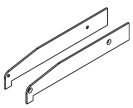


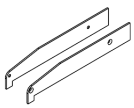
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394322 | Juego cobertor cerradero central<br>Central strike cover set | Negro Black |
| 394321 | | Blanco White |
| 394323 | | Color Colour |
| 394326 | | Lacado Inox Inox powder coating |
| 394324 | | Plata claro Light silver |
| 394325 | | Plata oscuro Dark silver |
| 394327 | | 7016CM 7016CM |
| 394328 | | 9010CM 9010CM |
| 394329 | | 7016TD 7016TD |
| 394330 | | 9016CM 9016CM |



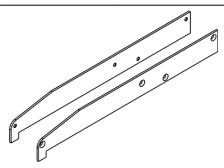


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR | REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|---|---|---|
| 444342 | Juego de tapas izquierda-derecha cerradero PAS 24<br>PAS 24 left-right cover set | Negro Black | 444302 | Juego de tapas superior-inferior cerradero PAS 24<br>PAS 24 top-bottom cover set | Negro Black |
| 444341 | | Blanco White | 444301 | | Blanco White |
| 444343 | | Color Colour | 444303 | | Color Colour |
| 444344 | | Lacado Inox Inox powder coating | 444304 | | Lacado Inox Inox powder coating |
| 444345 | | Plata claro Light silver | 444305 | | Plata claro Light silver |
| 444346 | | Plata oscuro Dark silver | 444306 | | Plata oscuro Dark silver |
| 444347 | | 7016CM 7016CM | 444307 | | 7016CM 7016CM |
| 444348 | | 9010CM 9010CM | 444308 | | 9010CM 9010CM |
| 444349 | | 7016TD 7016TD | 444309 | | 7016TD 7016TD |
| 444350 | | 9016CM 9016CM | 444310 | | 9016CM 9016CM |

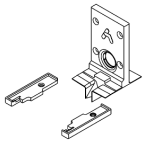




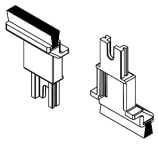
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR | REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|---|---|---|
| 383802 | Juego de tapas suplemento de drenaje 180 mm de aluminio<br>Drainage supplement cover set, 180 mm aluminium | Negro Black | 383812 | Juego de tapas suplemento de drenaje 230 mm de aluminio<br>Drainage supplement cover set, 230 mm aluminium | Negro Black |
| 383801 | | Blanco White | 383811 | | Blanco White |
| 383803 | | Color Colour | 383813 | | Color Colour |
| 383804 | | Lacado Inox Inox powder coating | 383814 | | Lacado Inox Inox powder coating |
| 383805 | | Plata claro Light silver | 383815 | | Plata claro Light silver |
| 383806 | | Plata oscuro Dark silver | 383816 | | Plata oscuro Dark silver |
| 383807 | | 7016CM 7016CM | 383817 | | 7016CM 7016CM |
| 383808 | | 9010CM 9010CM | 383818 | | 9010CM 9010CM |



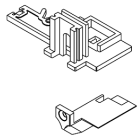
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 414702 | Juego de tapas suplemento de drenaje 250 mm de aluminio<br>Drainage supplement covers set, 250 mm aluminium | Negro Black |
| 414701 | | Blanco White |
| 414703 | | Color Colour |
| 414704 | | Lacado Inox Inox powder coating |
| 414705 | | Plata claro Light silver |
| 414706 | | Plata oscuro Dark silver |
| 414707 | | 7016CM 7016CM |
| 414708 | | 9010CM 9010CM |
| 414709 | | 7016TD 7016TD |
| 414710 | | 9016CM 9016CM |



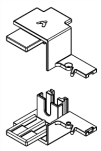
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 424350 | Juego de tapas unión 4 hojas SI<br>4-sash union cap set IF | Negro Black |



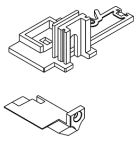
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 364369 | Juego sobre-tapas hoja central, inferior y superior premontado<br>Pre-assembled end plate covers set for central, bottom and top sash | Sin color No colour |
| OBS. | En la hoja central tricarril. Montada sobre tapas 304361/71<br>In three rail central sash. Assembled on covers 304361/71 | |



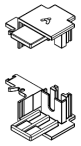
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 424378 | Juego tapas cierre central dcha. SI<br>Right central lock cover set IF | Negro Black |



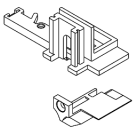
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394302 | Juego tapas cierre central derecha<br>Right central lock cover set | Sin color No colour |



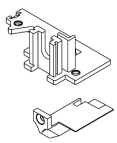
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 424379 | Juego tapas cierre central izda. SI<br>Left central lock cover set IF | Negro Black |



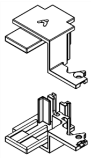
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394301 | Juego tapas cierre central izquierda<br>Left central lock cover set | Sin color No colour |



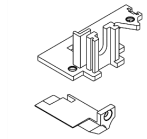
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 424326 | Juego tapas hoja central dcha SI<br>Right central sash cover set IF | Negro Black |



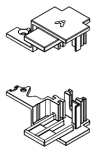
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 424376 | Juego tapas hoja central invertida dcha SI<br>Right inverted central sash cover set IF | Negro Black |



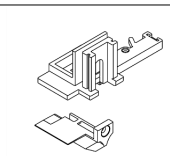
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394312 | Juego tapas hoja central invertida derecha<br>Right central inverted sash cover set | Sin color No colour |



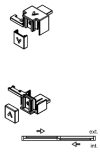
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 424377 | Juego tapas hoja central invertida izda. SI<br>Left inverted central sash cover set IF | Negro Black |



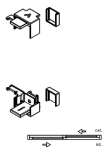
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394311 | Juego tapas hoja central invertida izquierda<br>Left inverted central sash cover set | Sin color No colour |



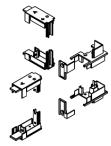
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 424327 | Juego tapas hoja central izda. SI<br>Left central sash cover set IF | Negro Black |



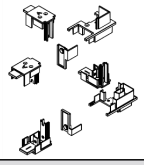
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304361 | Juego tapas hoja central, inferior y superior<br>Cover set for central, bottom and top sash | Sin color No colour |
| OBS. | Ventana a derechas<br>Window opening to the right | |



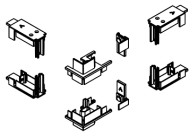
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304371 | Juego tapas hoja central, inferior y superior<br>Central, bottom and top sash cover set | Sin color No colour |
| OBS. | Ventana a izquierdas<br>Window opening to the left | |



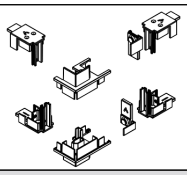
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344364 | Juego tapas hoja esquinero dcha., inf/sup.<br>Cover set for right corner sash, bottom and top | Sin color No colour |
| OBS. | Para hoja COR-4323<br>For sash COR-4323 | |



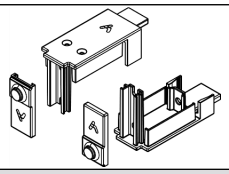
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304364 | Juego tapas hoja esquinero derecha, inferior y superior<br>Cover set for right corner sash, bottom and top | Sin color No colour |
| OBS. | Para hojas COR-4320 y COR-4322<br>For sash COR-4320 and COR-4322 | |



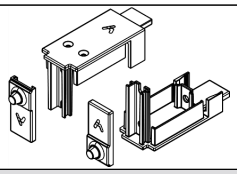
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344365 | Juego tapas hoja esquinero izda., inf/sup<br>Cover set for right left sash, bottom and top | Sin color No colour |
| OBS. | Para hoja COR-4323<br>For sash COR-4323 | |



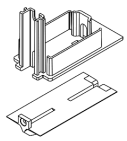
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304365 | Juego tapas hoja esquinero izquierda, inferior y superior<br>Cover set for left corner sash, bottom and top | Sin color No colour |
| OBS. | Para hojas COR-4320 y COR-4322<br>For sash COR-4320 and COR-4322 | |



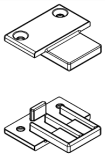
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344361 | Juego tapas hoja lateral COR-4323, inf. y sup.<br>Cover set for lateral sash COR-4323, bottom and top | Sin color No colour |
| OBS. | Marco sin carril inox<br>Frame without stainless steel rail | |



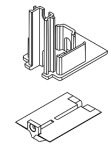
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344362 | Juego tapas hoja lateral COR-4323, inf. y sup.<br>Cover set for side sash COR-4323, bottom and top | Sin color No colour |
| OBS. | Marco carril inox<br>Frame with stainless steel rail | |



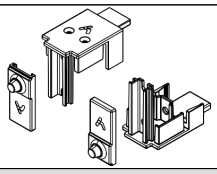
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 424323 | Juego tapas hoja lateral balconera SI<br>Balcony side sash cover set IF | Negro Black |



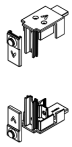
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394371 | Juego tapas hoja lateral embutida<br>Covers set lateral embedded sash | Sin color No colour |



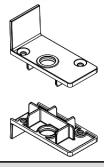
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 424320 | Juego tapas hoja lateral ventana SI<br>Window side sash cover set IF | Negro Black |



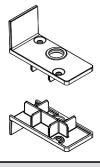
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344360 | Juego tapas hoja lateral, inf. y sup.<br>Cover set for lateral sash, bottom and top | Sin color No colour |
| OBS. | Para hojas COR-4320 y COR-4322. Marco carril inox<br>For sashes COR-4320 and COR-4322. Stainless steel rail frame | |



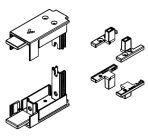
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304360 | Juego tapas hoja lateral, inferior y superior<br>Side, bottom and top sash cover set | Sin color No colour |
| OBS. | Para hojas COR-4320 y COR-4322. Marco sin carril inox<br>For sashes COR-4320 and COR-4322. Frame without stainless steel rail | |



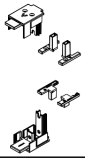
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394306 | Juego tapas refuerzo cierre derecha<br>Closing to right reinforcement cover set | Sin color No colour |



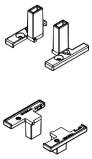
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394305 | Juego tapas refuerzo cierre izquierda<br>Closing to left reinforcement cover set | Sin color No colour |



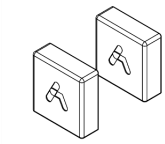
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344366 | Juego tapas unión 4ª hoja, inf/sup<br>Cover set for fourth sash union, bottom and top | Sin color No colour |
| OBS. | Para hoja CORr-4323<br>For sash COR-4323 | |



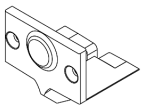
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304366 | Juego tapas unión 4ª hoja, inferior y superior<br>Cover set for fourth sash union, bottom and top | Sin color No colour |
| OBS. | Para hojas COR-4320 y COR-4322<br>For sashCOR-4320 and COR-4322 | |



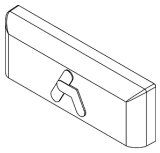
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 354366 | Juego tapas unión 4ª hoja, inferior y superior<br>Cover set for fourth sash union, bottom and top | Sin color No colour |
| OBS. | Para perfil COR-4350<br>For profile COR-4350 | |



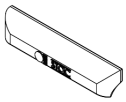
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304381 | Juego tapetas hoja central<br>Central sash cover set | Sin color No colour |



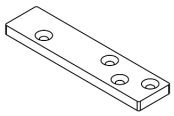
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 424371 | Lengüeta hoja lateral enrasada SI<br>Tongue levelled side sash IF | Negro Black |



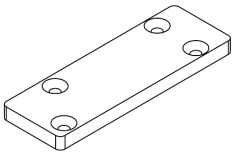
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 920100 | Tapa desagüe<br>Drainage cover | Negro Black |
| 920101 | | Blanco White |
| 920104 | | Gris Grey |



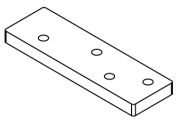
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 270000 | Tapa directa desagüe baja (sin deflector)<br>Low drainage direct cover (without deflector) | Negro Black |



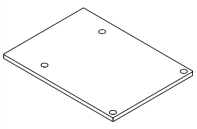
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344342 | Tapa inferior del fijo<br>Fixed light bottom cover | Negro Black |
| OBS. | Válida para perfil COR-4328. Tornillos 2 x 823519 (Ø3.5x19 DIN7982) y 2 x 823909 (Ø3.9x9.5 DIN7982)<br>Valid for profile COR-4328. Screws 2 x 823519 (Ø3.5x19 DIN7982) and 2 x 823909 (Ø3.9x9.5 DIN7982) | |



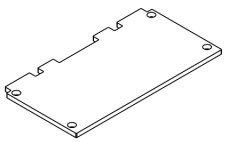
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394376 | Tapa inferior fijo COR-4377<br>Fixed light bottom cover COR-4377 | Negro Black |
| OBS. | Tornillos 2 x 823519 (Ø3.5x19 DIN7982) y 2 x 823909 (Ø3.9x9.5 DIN7982)<br>Screws 2 x 823519 (Ø3.5x19 DIN7982) and 2 x 823909 (Ø3.9x9.5 DIN7982) | |



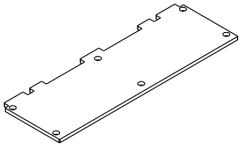
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304341 | Tapa inferior para fijación del fijo<br>Bottom cover for fixed attachment | Negro Black |
| OBS. | Valida para COR-4327. Tornillos 2 x 823519 (Ø3.5x19 DIN7982) y 2 x 823909 (Ø3.9x9.5 DIN7982)<br>Valid for CORr-4327. Screws 2 x 823519 (Ø3.5x19 DIN7982) and 2 x 823909 (Ø3.9x9.5 DIN7982) | |



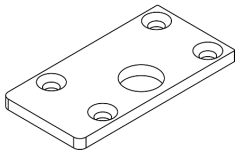
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 374897 | Tapa lateral canaleta 100 mm<br>100 mm gutter side cover | Negro Black |



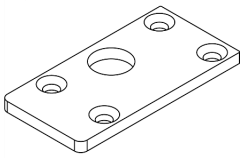
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 374302 | Tapa lateral solera COR-4302<br>Sole plate side cover COR-4302 | Negro Black |



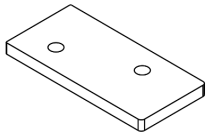
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 374307 | Tapa lateral solera COR-4304<br>Sole plate side cover COR-4304 | Negro Black |



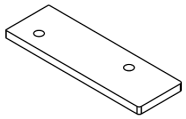
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 354832 | Tapa refuerzo SI derecha<br>Reinforcement cover IF right | Negro Black |
| 354831 | | Blanco White |
| 354833 | | Color Colour |
| 354836 | | Lacado Inox Inox powder coating |
| 354834 | | Plata claro Light silver |
| 354835 | | Plata oscuro Dark silver |
| 354837 | | 7016CM 7016CM |
| 354838 | | 9010CM 9010CM |
| 404837 | | 7016TD 7016TD |
| 404838 | | 9016CM 9016CM |



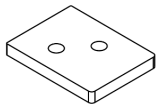
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 354822 | Tapa refuerzo SI izquierda<br>Reinforcement cover IF left | Negro Black |
| 354821 | | Blanco White |
| 354823 | | Color Colour |
| 354826 | | Lacado Inox Inox powder coating |
| 354824 | | Plata claro Light silver |
| 354825 | | Plata oscuro Dark silver |
| 354827 | | 7016CM 7016CM |
| 354828 | | 9010CM 9010CM |
| 404827 | | 7016TD 7016TD |
| 404828 | | 9016CM 9016CM |



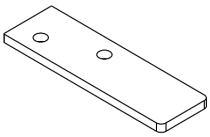
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304372 | Tapa refuerzo hoja central 4327<br>Central sash reinforcement cover 4327 | Negro Black |
| 304374 | | Blanco White |
| 304376 | | Color Colour |
| 314378 | | Lacado Inox Inox powder coating |
| 314380 | | Plata claro Light silver |
| 314382 | | Plata oscuro Dark silver |
| 324382 | | 7016CM 7016CM |
| 324383 | | 7016TD 7016TD |
| 324385 | | 9016CM 9016CM |
| OBS. | Tornillos 2 x 823519 (∅3.5x19 DIN7982)<br>Screws 2 x 823519 (∅3.5x19 DIN7982) | |



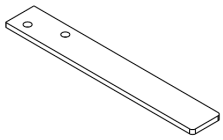
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304373 | Tapa refuerzo hoja central 4328<br>Central sash reinforcement cover 4328 | Negro Black |
| 304375 | | Blanco White |
| 304377 | | Color Colour |
| 314379 | | Lacado Inox Inox powder coating |
| 314381 | | Plata claro Light silver |
| 314383 | | Plata oscuro Dark silver |
| 314384 | | 7016TD 7016TD |
| 314385 | | 9016CM 9016CM |
| OBS. | Tornillos 2 x 823519 (Ø3.5x19 DIN7982)<br>Screws 2 x 823519 (Ø3.5x19 DIN7982) | |



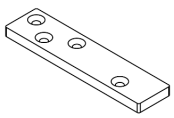
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 374372 | Tapa refuerzo hoja central 771441<br>Central sash reinforcement cover 771441 | Negro Black |
| 374371 | | Blanco White |
| 374373 | | Color Colour |
| 374374 | | Lacado Inox Inox powder coating |
| 374375 | | Plata claro Light silver |
| 374376 | | Plata oscuro Dark silver |
| 374377 | | 7016CM 7016CM |
| 374378 | | 9010CM 9010CM |



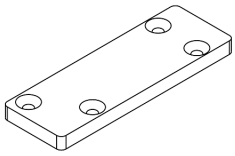
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 434352 | Tapa refuerzo hoja cruce Galandage 2C<br>2-rail galandage intersection sash reinforcement cover | Negro Black |
| 434351 | | Blanco White |
| 434353 | | Color Colour |
| 434354 | | Lacado Inox Inox powder coating |
| 434355 | | Plata claro Light silver |
| 434356 | | Plata oscuro Dark silver |
| 434357 | | 7016CM 7016CM |
| 434358 | | 9010CM 9010CM |
| 434359 | | 7016TD 7016TD |
| 434360 | | 9016CM 9016CM |



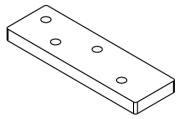
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 434372 | Tapa refuerzo hoja cruce Galandage 3C<br>3-rail galandage intersection sash reinforcement cover | Negro Black |
| 434371 | | Blanco White |
| 434373 | | Color Colour |
| 434374 | | Lacado Inox Inox powder coating |
| 434375 | | Plata claro Light silver |
| 434376 | | Plata oscuro Dark silver |
| 434377 | | 7016CM 7016CM |
| 434378 | | 9010CM 9010CM |
| 434379 | | 7016TD 7016TD |
| 434380 | | 9016CM 9016CM |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344346 | Tapa superior del fijo<br>Fixed light top cover | Negro Black |
| OBS. | Válida para perfil COR-4328. Tornillos 2 x 823519 (Ø3.5x19 DIN7982) y 2 x 823909 (Ø3.9x9.5 DIN7982)<br>Valid for profile COR-4328. Screws 2 x 823519 (Ø3.5x19 DIN7982) and 2 x 823909 (Ø3.9x9.5 DIN7982) | |

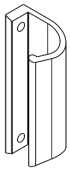


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394377 | Tapa superior fijo COR-4377<br>Fixed light top cover COR-4377 | Negro Black |
| OBS. | Tornillos 2 x 823519 (Ø3.5x19 DIN7982) y 2 x 823909 (Ø3.9x9.5 DIN7982)<br>Screws 2 x 823519 (Ø3.5x19 DIN7982) and 2 x 823909 (Ø3.9x9.5 DIN7982) | |



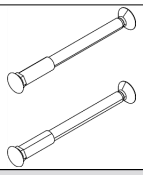
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304346 | Tapa superior para fijación del fijo<br>Top cover for fixed light attachment | Negro Black |
| OBS. | Válida para COR-4327. Tornillos 2 x 823519 (Ø3.5x19 DIN7982) y 2 x 823909 (Ø3.9x9.5 DIN7982)<br>Valid for COR-4327. Screws 2 x 823519 (Ø3.5x19 DIN7982) and 2 x 823909 (Ø3.9x9.5 DIN7982) | |

## TIRADORES PULL HANDLES



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 374342 | Asa tirador<br>Fixed handle | Negro Black |
| 374341 | | Blanco White |
| 374343 | | Color Colour |
| 374344 | | Lacado Inox Inox powder coating |
| 374345 | | Plata claro Light silver |
| 374346 | | Plata oscuro Dark silver |
| 374347 | | 7016CM 7016CM |
| 374348 | | 9010CM 9010CM |

## TORNILLERÍA SCREWS



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344300 | Kit tornillería Vision Security<br>Vision Security screw kit | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344355 | Tornillo hoja de ruedas Ø5x100 mm<br>Bearing profile screw Ø5x100 mm | Sin color No colour |
| OBS. | Para hoja COR-4323<br>For sash COR-4323 | |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304355 | Tornillo hoja de ruedas Ø5x70 mm<br>Bearing profile screw Ø5x70 mm | Sin color No colour |
| OBS. | Para hojas COR-4320 y COR-4322<br>For sashes COR-4320 and COR-4322 | |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 843913 | Tornillos DIN7504M(N) Ø3,9x13<br>DIN7504M(N) Ø3,9x13 screws | Sin color No colour |

| | | | | | |
|---|---|---|---|---|---|
|  | | |  | | |
| **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** | **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** |
| 852912 | Tornillos DIN7504O (P) 2,9x13<br>DIN7504O (P) ∅2,9x13 screws | Sin color No colour | 853913 | Tornillos DIN7504O ∅3,9x13<br>DIN7504O ∅3,9x13 screws | Sin color No colour |
|  | | |  | | |
| **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** | **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** |
| 812913 | Tornillos DIN7981 ∅2,9x13<br>DIN7981 ∅2,9x13 screws | Sin color No colour | 813519 | Tornillos DIN7981 ∅3,5x19<br>DIN7981 ∅3,5x19 screws | Sin color No colour |
|  | | |  | | |
| **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** | **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** |
| 813532 | Tornillos DIN7981 ∅3,5x32<br>DIN7981 ∅3,5x32 screws | Sin color No colour | 813919 | Tornillos DIN7981 ∅3,9x19<br>DIN7981 ∅3,9x19 screws | Sin color No colour |
|  | | |  | | |
| **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** | **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** |
| 814213 | Tornillos DIN7981 ∅4,2x13<br>DIN7981 ∅4,2x13 screws | Sin color No colour | 814219 | Tornillos DIN7981 ∅4,2x19<br>DIN7981 ∅4,2x19 screws | Sin color No colour |
|  | | |  | | |
| **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** | **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** |
| 814232 | Tornillos DIN7981 ∅4,2x32<br>DIN7981 ∅4,2x32 screws | Sin color No colour | 814813 | Tornillos DIN7981 ∅4,8x13<br>DIN7981 ∅4,8x13 screws | Sin color No colour |
|  | | |  | | |
| **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** | **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** |
| 814819 | Tornillos DIN7981 ∅4,8x19<br>DIN7981 ∅4,8x19 screws | Sin color No colour | 814870 | Tornillos DIN7981 ∅4,8x70<br>DIN7981 ∅4,8x70 screws | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 814880 | Tornillos DIN7981 Ø4,8x80<br>DIN7981 Ø4,8x80 screws | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 822919 | Tornillos DIN7982 Ø2,9x19<br>DIN7982 Ø2,9x19 screws | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 823513 | Tornillos DIN7982 Ø3,5x13<br>DIN7982 Ø3,5x13 screws | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 823519 | Tornillos DIN7982 Ø3,5x19<br>DIN7982 Ø3,5x19 screws | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 823909 | Tornillos DIN7982 Ø3,9x9,5<br>DIN7982 Ø3,9x9,5 screws | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 823913 | Tornillos DIN7982 Ø3.9x12.7<br>DIN7982 Ø3,9x12,7 screws | Sin color No colour |
| OBS. | Zincado Negro<br>Black zinc plating | |

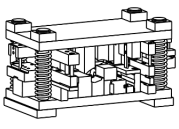


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 824219 | Tornillos DIN7982 Ø4,2x19<br>DIN7982 Ø4,2x19 screws | Sin color No colour |

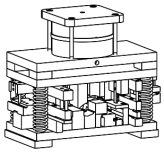
## TROQUEL PUNCHING MACHINE



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 318990 | Soporte troqueladora semiautomática<br>Semi automatic punching machine support | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304398 | Troquel 4300 corredera Vision<br>Punching machine 4300 sliding Vision | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304399 | Troquel 4300 corredera Vision con pulmón neumático<br>Punching machine 4300 sliding Vision with pneumatic plenum chamber | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 318999 | Troqueladora falleba automatica<br>Espagnolette automatic punching machine | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 319999 | Troqueladora semiautomática falleba<br>Espagnolette semi automatic punching machine | Sin color No colour |

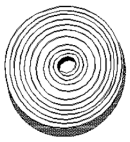
## VARIOS VARIOUS



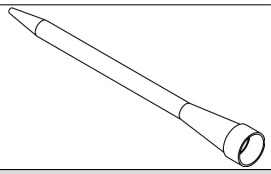
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 341269 | Adhesivo especial gomas, TRANSPARENTE<br>Rubber special adhesive, TRANSPARENT | Sin color No colour |
| OBS. | Base de cianocrilato<br>Cyanoacrylate based | |




| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 317150 | Bicomponente Cortizo<br>Cortizo bicomponent | Sin color No colour |



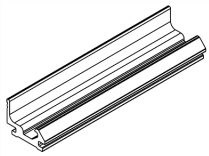
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 368563 | Cinta doble cara 12x0.8 mm<br>Two faces tape 12x0.8 mm | Sin color No colour |



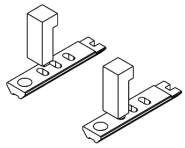
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 317151 | Dosificador para bicomponente<br>Dispenser for bicomponent | Sin color No colour |



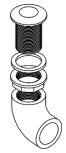
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 343504 | Espuma aislante de 35 mm x 4 mm<br>35 mm x 4 mm isolation foam | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 434399 | Grapa PAS 24<br>PAS 24 clip | Negro Black |
| OBS. | Longitud 100 mm<br>100 mm length | |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304325 | Juego centradores patín rodamientos<br>Bearing profile centralizer set | Sin color No colour |



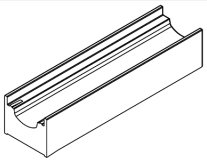
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 414800 | Kit de drenaje<br>Drainage kit | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 341276 | Kit mantenimiento PVC BLANCO - Aluminio ANODIZADO<br>Maintenance kit PVC WHITE - ANODISED Aluminium | Sin color No colour |



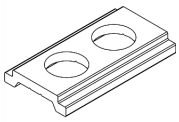
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 341277 | Kit mantenimiento PVC COLOR - Aluminio LACADO<br>Maintenance kit PVC COLOUR - POWDER COATING Aluminium | Sin color No colour |



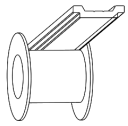
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 444378 | Pieza de refuerzo de cierre central<br>Central lock reinforcement piece | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 317152 | Pistola para bicomponente<br>Spray gun for bicomponent | Sin color No colour |



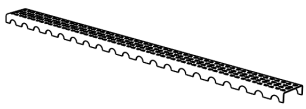
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 302130 | Pletina de remate de 35 mm<br>35 mm end plate | Sin color No colour |



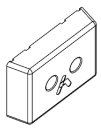
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 282130 | Pletina poliamida Canal Europeo<br>Polyamide plate European Groove | Sin color No colour |



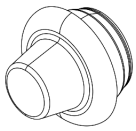

| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 341270 | Protector anticorrosión herraje<br>Hardware anti-corrosion hardware | Sin color No colour |
| OBS. | Bote de 0,5 l<br>0,5 l can | |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 374800 | Rejilla de drenaje<br>Drainage grid | Sin color No colour |
| OBS. | Piezas de 2 m<br>Pieces of 2 m | |



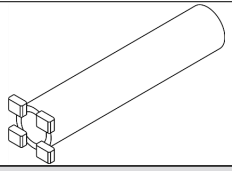
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 364870 | Tope amortiguación y anti-elevación cierre de hojas<br>Shock-absorbing and anti-lifting sash lock stop | Sin color No colour |



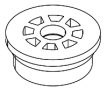
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344307 | Tope final carrera marco carril Inox Vision Security<br>Vision Security stainless steel rail frame stop | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304385 | Tope limitador hoja lateral y central<br>Lateral and central sash limit stop | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 310100 | Tubo drenaje ∅8<br>∅8 drainage tube | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 912060 | Válvula desagüe carril inferior<br>Drainage valve bottom rail | Sin color No colour |
| OBS. | Taladro en marco ∅12 mm<br>∅12 mm drill in frame | |

## TABLAS DE TORNILLOS / SCREWS TABLES

DIN 7981

DIÁMETRO / DIAMETER

| LONGITUD / LENGTH | Ø 2,2 | Ø 2,9 | Ø 3,5 | Ø 3,9 | Ø 4,2 | Ø 4,8 | Ø 5,5 |
|---|---|---|---|---|---|---|---|
| 6,5 | - | 399769 | 813565 | - | - | - | - |
| 9,5 | 812295 | - | 813595 | - | 814295 | 814809 | - |
| 13 | - | 812913 | 813513 | 813913 | 814213 | 814813 | 815513 |
| 16 | - | 812916 | - | 813916 | 814216 | 814816 | 999087 |
| 19 | - | - | 813519 | 813919 | 814219 | 814819 | 999088 |
| 22 | - | 812922 | - | 813922 | 814222 | 814822 | - |
| 25 | - | - | 813525 | - | - | 814825 | 815525 |
| 32 | | - | 813532 | - | 814232 | 814832 | 999089 |
| 38 | | | 813538 | - | 814238 | - | 999090 |
| 45 | | | - | 813945 | 814245 | 814845 | 815545 |
| 50 | | | 399770 | - | - | 814850 | 999095 |
| 60 | | | 813560 | 813960 | 814260 | 814860 | 999100 |
| 70 | | | | - | - | 814870 | 815570 |
| 80 | | | | | - | 814880 | 999097 |
| 100 | | | | | | 814810 | - |

DIN 7982

DIÁMETRO / DIAMETER

| LONGITUD / LENGTH | Ø 2,2 | Ø 2,9 | Ø 3,5 | Ø 3,9 | Ø 4,2 | Ø 4,8 | Ø 5,5 |
|---|---|---|---|---|---|---|---|
| 6,5 | - | - | - | - | - | - | - |
| 9,5 | - | 822995 | 823595 | 823909 | - | - | - |
| 13 | - | - | 823513 | 823913 | - | 824813 | - |
| 16 | - | - | 823516 | 823916 | - | 824816 | - |
| 19 | - | 822919 | 823519 | 823919 | 824219 | 824819 | 999103 |
| 22 | - | - | - | - | 824222 | - | 999104 |
| 25 | - | - | 823525 | 823925 | - | 824825 | 999106 |
| 32 | | - | - | - | - | 824832 | 999107 |
| 35 | | | - | - | - | - | 999109 |
| 38 | | | - | - | - | - | 999108 |
| 45 | | | 823545 | 823945 | 824245 | - | 999110 |
| 50 | | | 823550 | - | 824250 | - | - |
| 60 | | | - | - | 824260 | - | - |
| 70 | | | | - | - | - | - |
| 80 | | | | | - | - | - |
| 100 | | | | | | 824810 | - |

DIN 965

MÉTRICA / METRICS

| LONGITUD / LENGTH | M4 | M5 | M8 |
|---|---|---|---|
| 6 | 373810 | - | - |
| 8 | 399760 | - | - |
| 16 | - | 810516 | - |
| 25 | - | 810525 | - |
| 35 | 364771 | - | - |
| 40 | - | - | 810840 |
| 45 | - | 274210 | - |
| 80 | - | 294600 | - |
| 100 | - | 301110 | - |

DIN 7504M(N)

DIÁMETRO / DIAMETER

| LONGITUD / LENGTH | Ø2,9 | Ø3,9 | Ø4,8 |
|---|---|---|---|
| 13 | 852913 | 843913 | - |
| 19 | - | - | 844819 |
| 22 | - | 853922 | - |
| 45 | - | - | 844845 |

DIN 7504O(P)

DIÁMETRO / DIAMETER

| LONGITUD / LENGTH | Ø2,9 | Ø3,5 | Ø3,9 | Ø4,2 |
|---|---|---|---|---|
| 13 | 852912 | 843513 | 853913 | - |
| 19 | - | - | - | - |
| 22 | - | 853522 | - | - |
| 25 | - | 853525 | - | - |
| 32 | - | - | - | 854232 |

## TABLA ESCUADRAS INYECCIÓN / DIE CAST CORNER CEAT TABLE

**Mecanizado a realizar en el troquel de la serie - 304398**

**Machining done in punch tool - 304398**

| REF PERFIL/ PROFILE LIST | ESC. PRINCIPAL INYECCIÓN / MAIN MECHANICAL CLEAT | ESC. SECUNDARIA INYECCIÓN / SECONDARY MECHANICAL CLEAT | ESC. ALINEAMIENTO INTERIOR / INTERNAL ALIGNMENT CLEAT | ESC. ALINEAMIENTO EXTERIOR / EXTERNAL ALIGNMENT CLEAT |
|---|---|---|---|---|
| COR-4330 | 248220 | 248220 | 960023 | 960023 |
| COR-4333 | 248220 | 248220 | 960023 | 960023 |
| COR-4337 | 248220 | 248220 | - | 960023 |
| COR-4339 | 248220 | 248220 | 960023 | 960023 |
| COR-4341 | 248220 | 248220 | 960023 | 960023 |
| COR-4342 | 248220 | 248220 | - | - |
| COR-4343 | 248220 | 248220 | - | - |
| COR-4345 | 248220 | 248220 | - | 960023 |
| COR-4347 | 248220 | 248220 | - | 960023 |
| COR-4348 | 248220 | 248220 | 960023 | - |
| COR-4349 | 248220 | 248220 | 960023 | - |
| COR-4380 | 248220 | 248220 | 960023 | 960023 |
| COR-4381 | 248220 | 248220 | - | - |
| COR-4383 | 248220 | 248220 | 960023 | 960023 |
| COR-4385 | 248220 | 248220 | - | 960023 |
| COR-4386 | 248220 | 248220 | 960023 | - |
| COR-4387 | 248220 | 248220 | 960023 | - |
| COR-4388 | 248220 | 248220 | - | - |
| COR-4389 | 248220 | 248220 | 960023 | 960023 |
| COR-4391 | 248220 | 248220 | 960023 | 960023 |

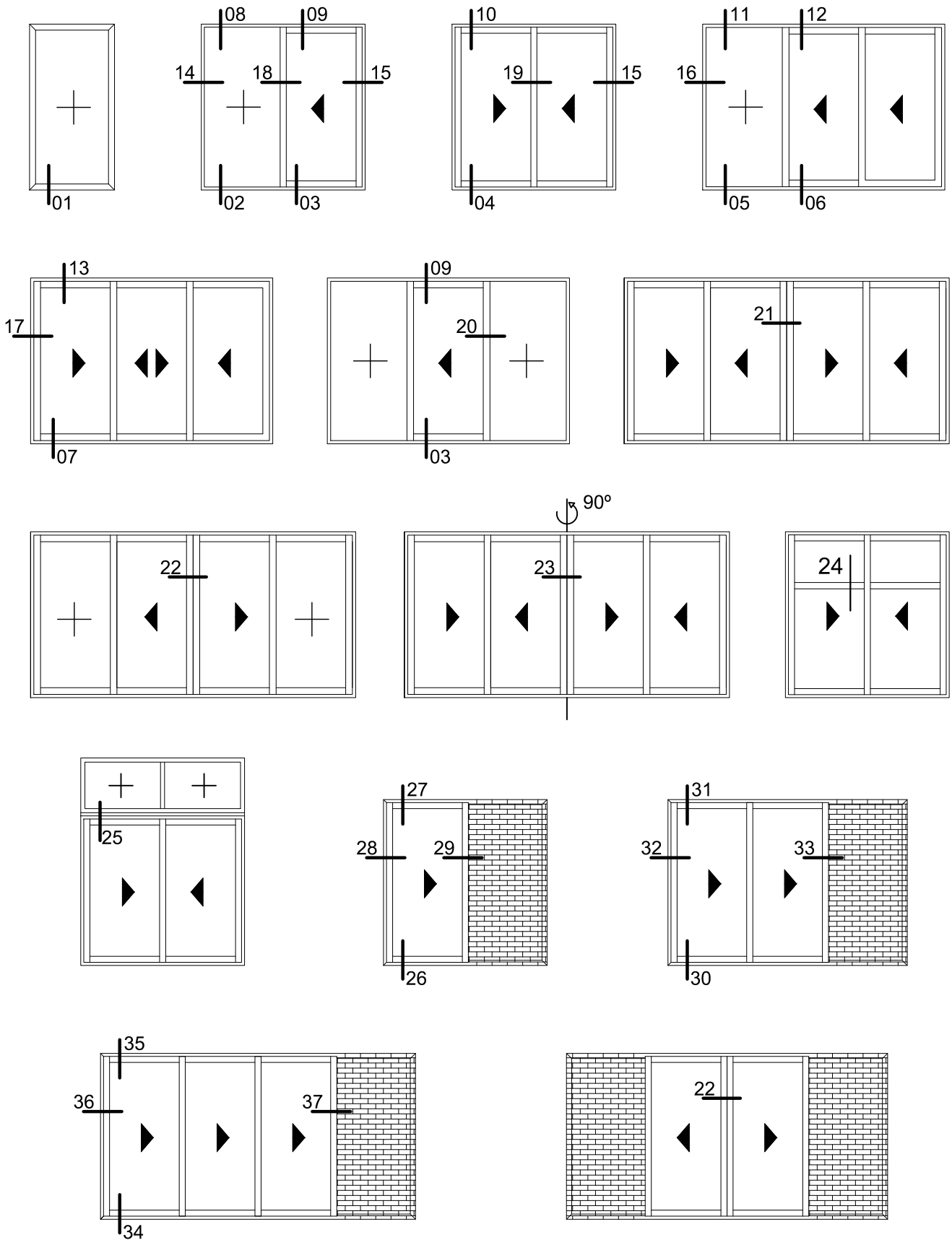
# 5. NUDOS CONSTRUCTIVOS
# 5. CONSTRUCTIVE SECTIONS

IMPORTANTE

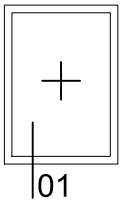
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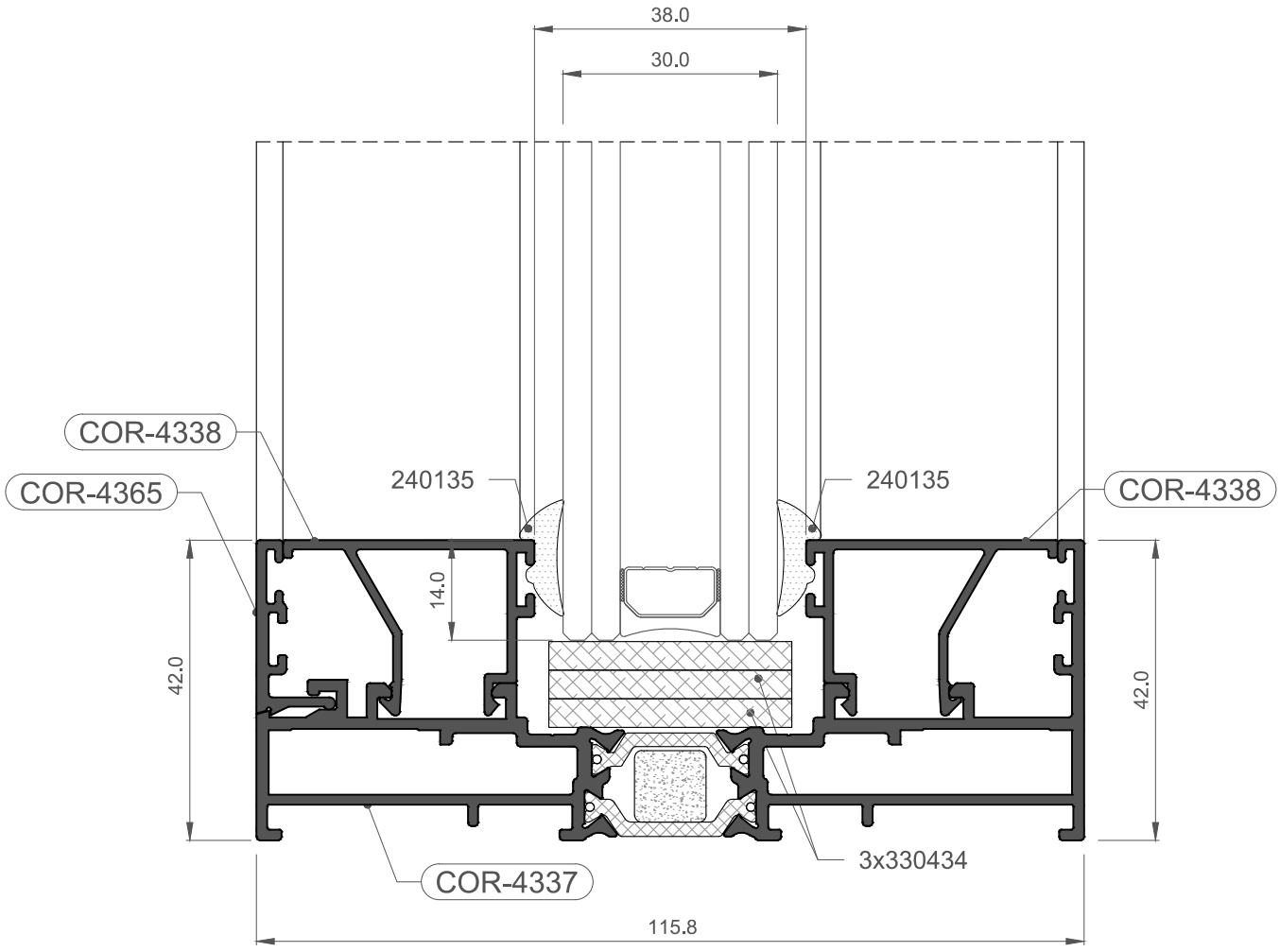
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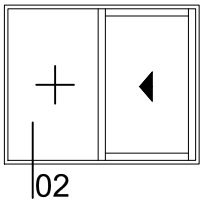

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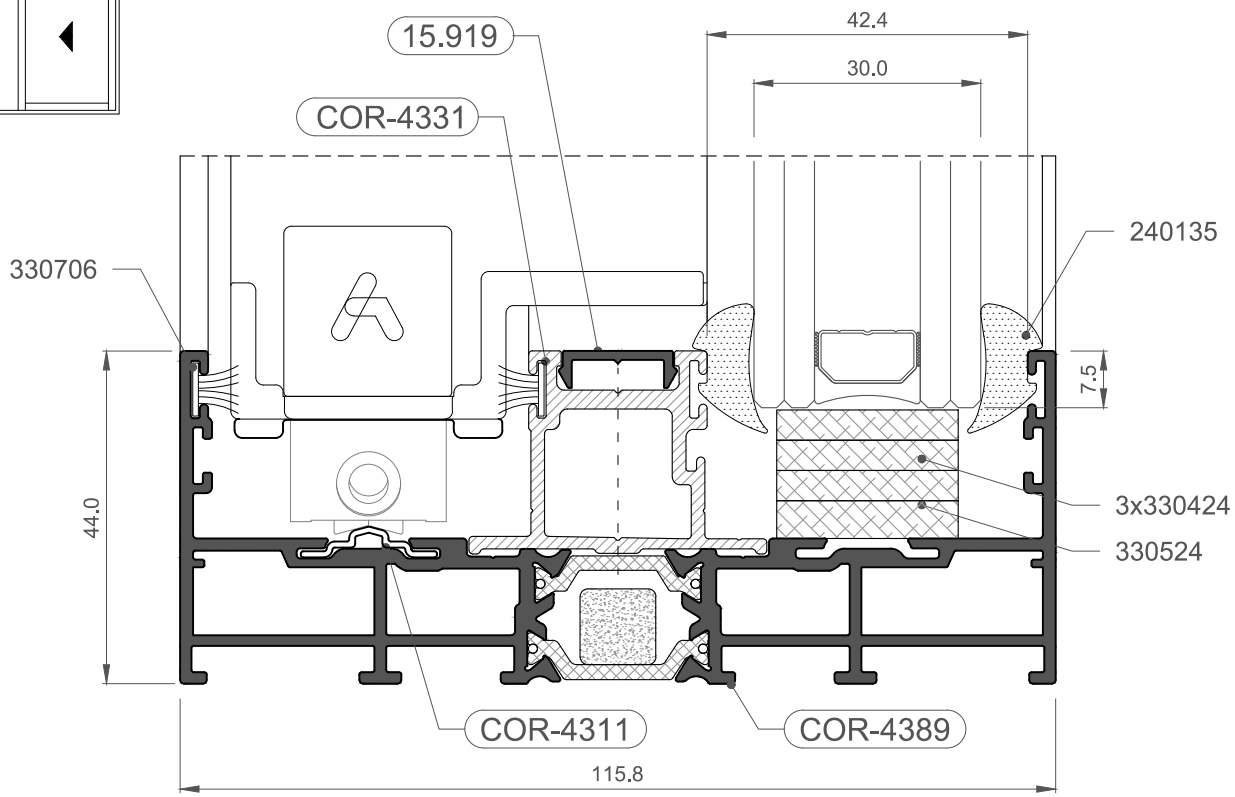
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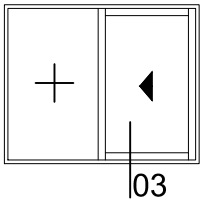

01


38.0
30.0
COR-4338
COR-4365
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240135
COR-4338
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COR-4337
115.8

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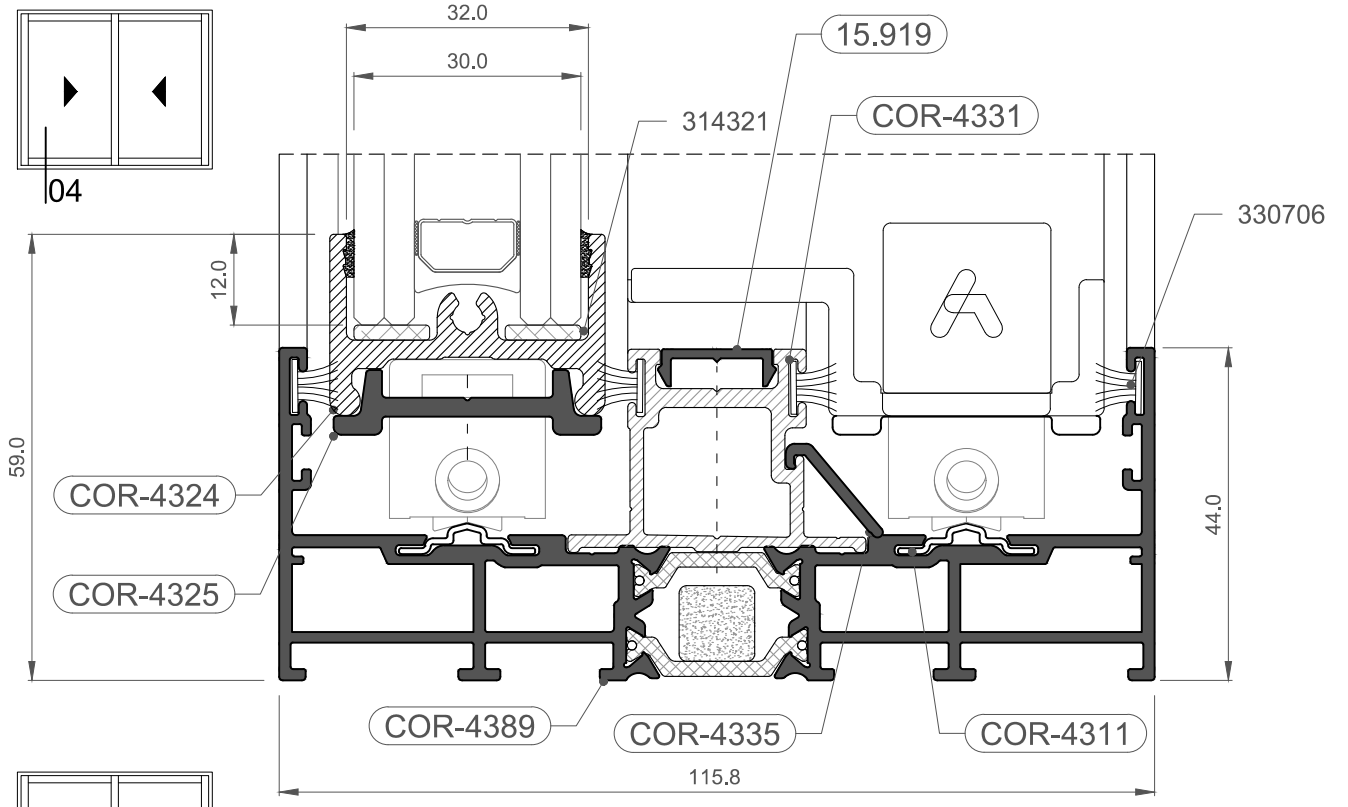

02

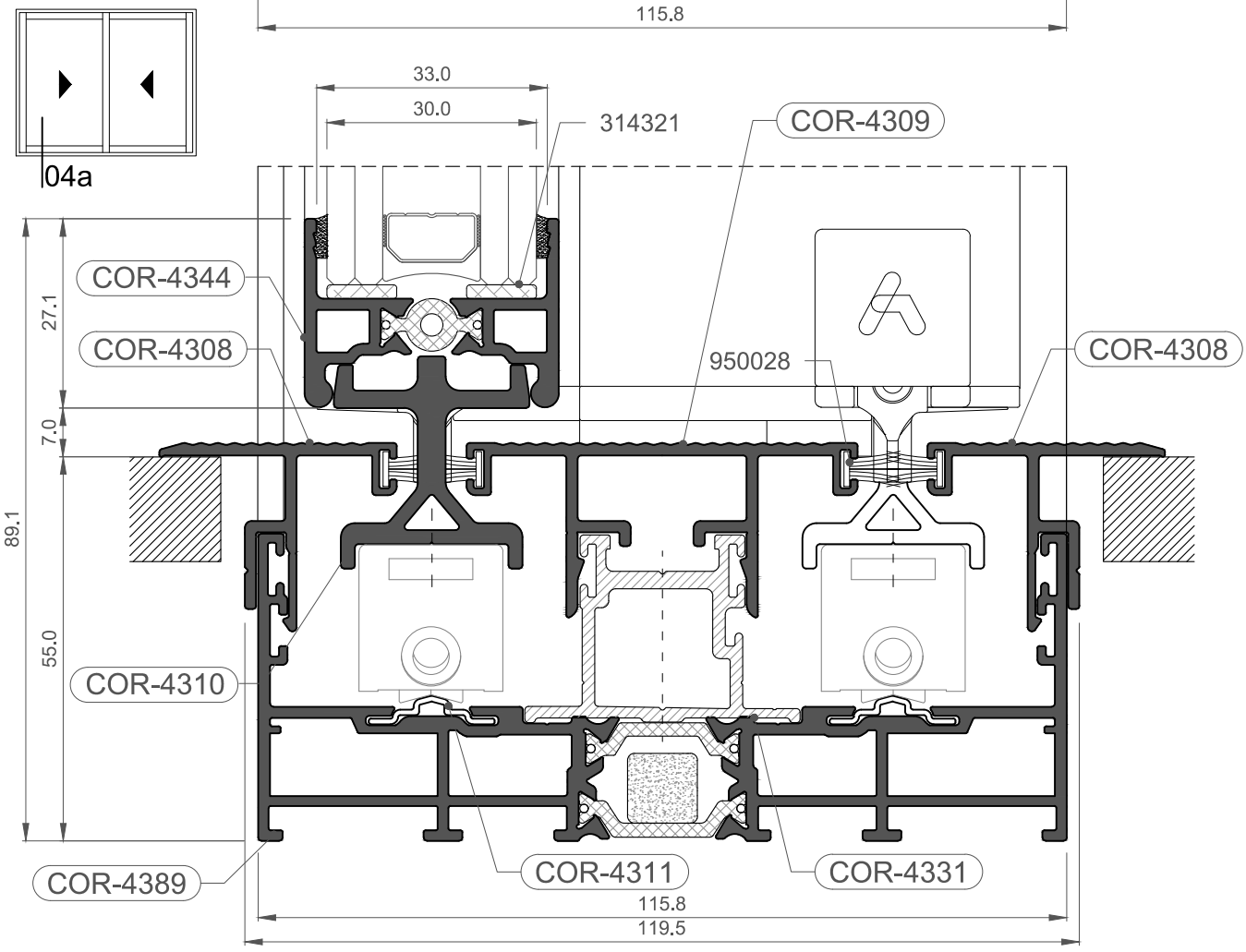

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42.4
30.0
COR-4331
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330706
7.5
44.0
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330524
COR-4311
COR-4389
115.8


03

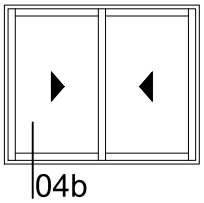

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314321
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314321
COR-4331
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COR-4325
COR-4311
COR-4389
115.8

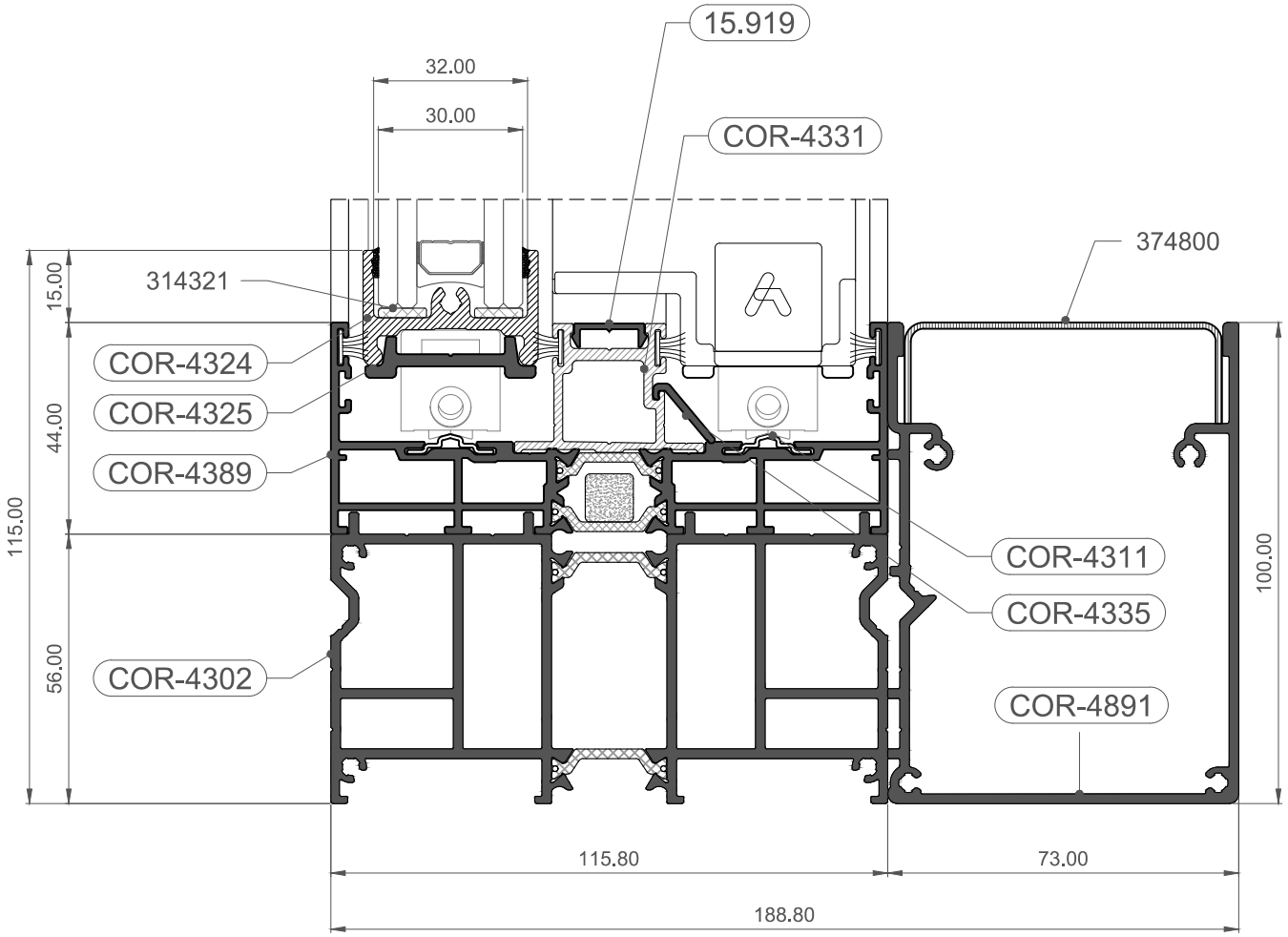
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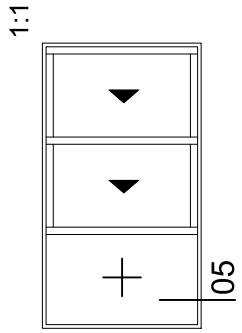

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COR-4325
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COR-4389
COR-4335
COR-4311
115.8

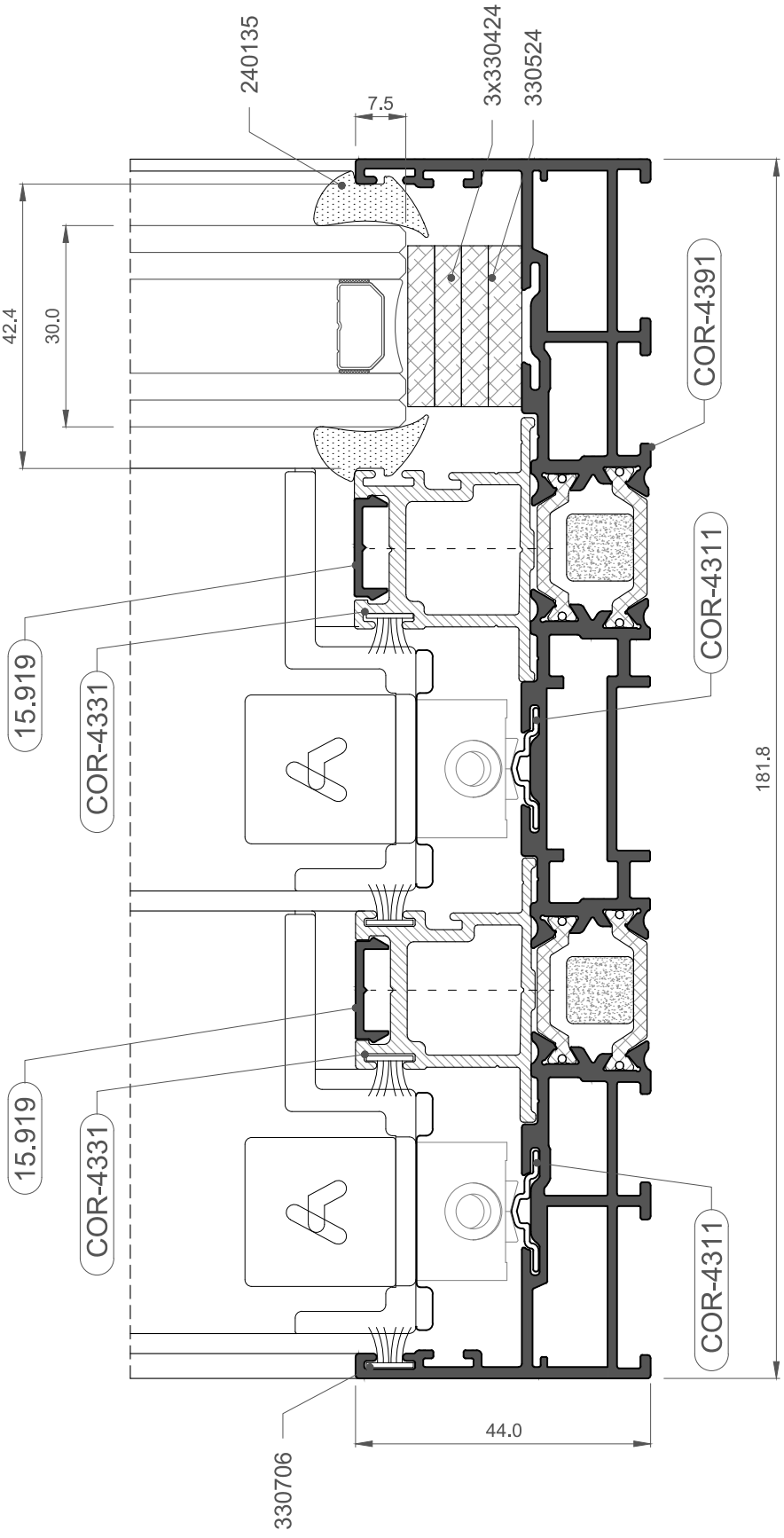

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COR-4344
COR-4308
27.1
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950028
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55.0
COR-4310
COR-4389
COR-4311
COR-4331
115.8
119.5

1:1.5

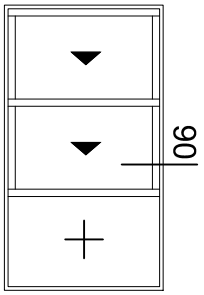

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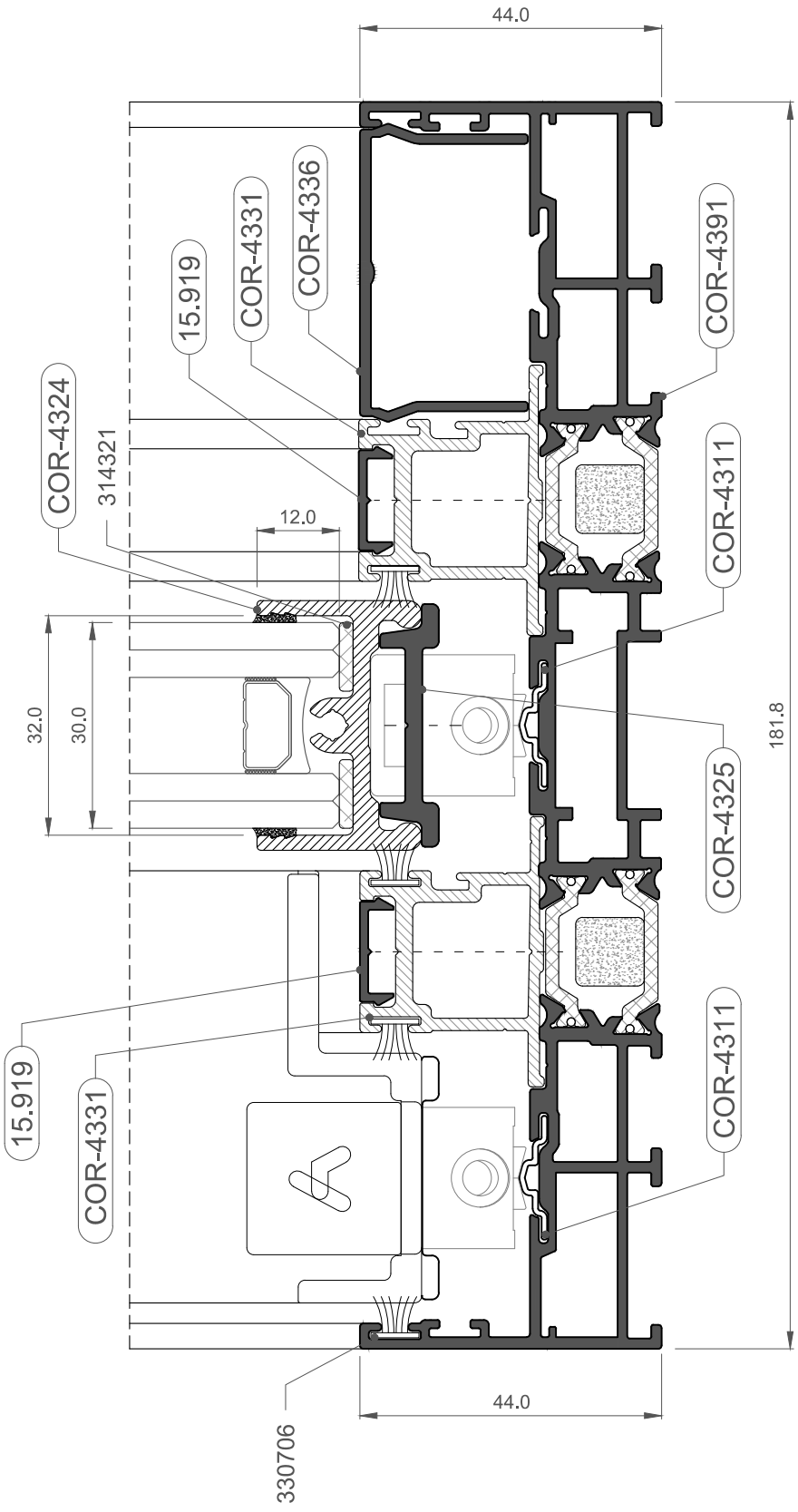

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15.00
COR-4324
COR-4325
44.00
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73.00
188.80

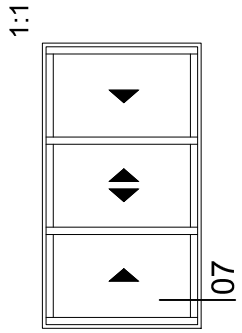

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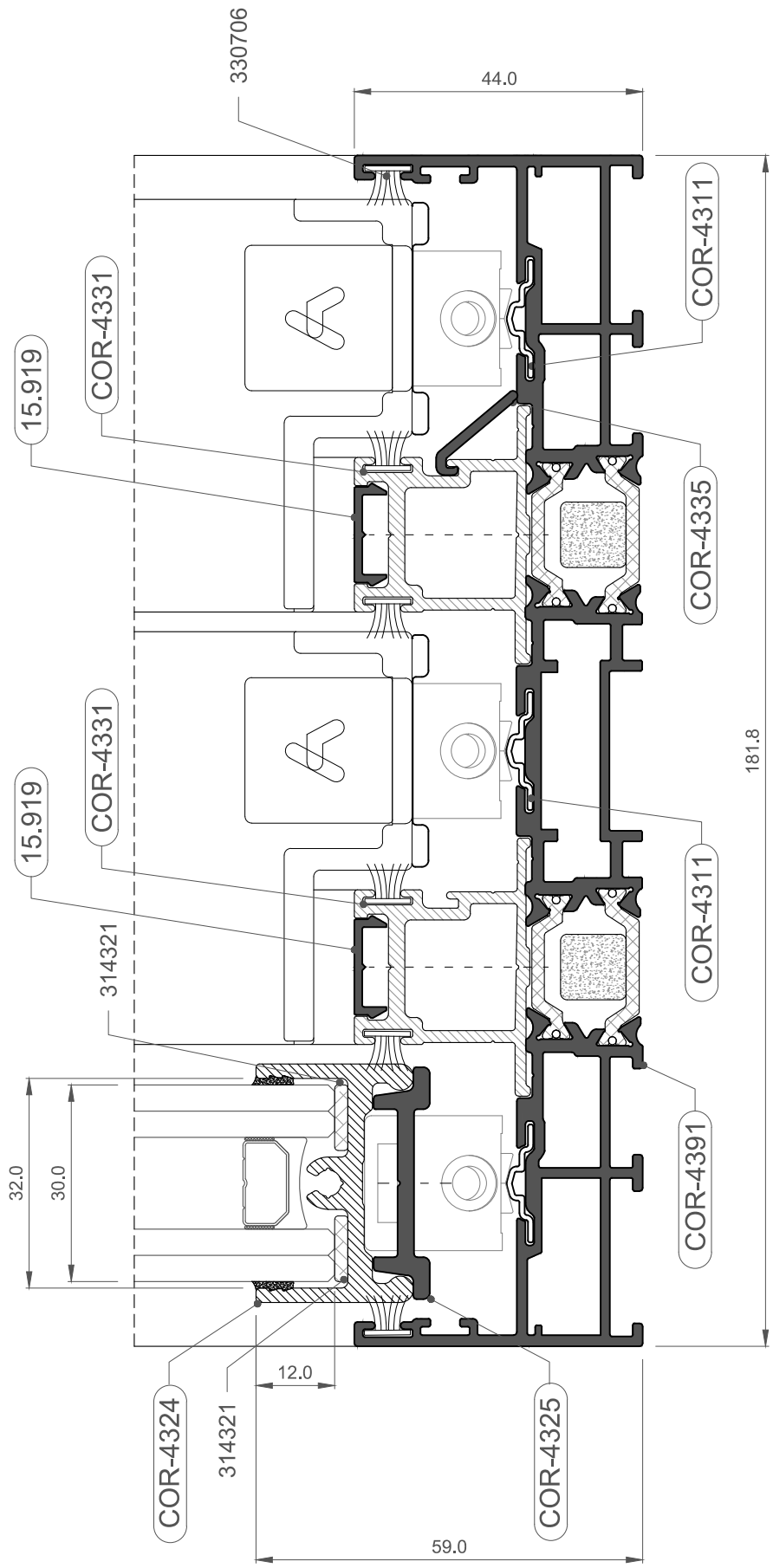

240135
7.5
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330524
42.4
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COR-4311
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181.8
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44.0
330706

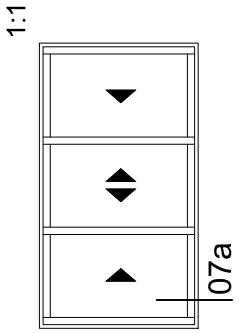
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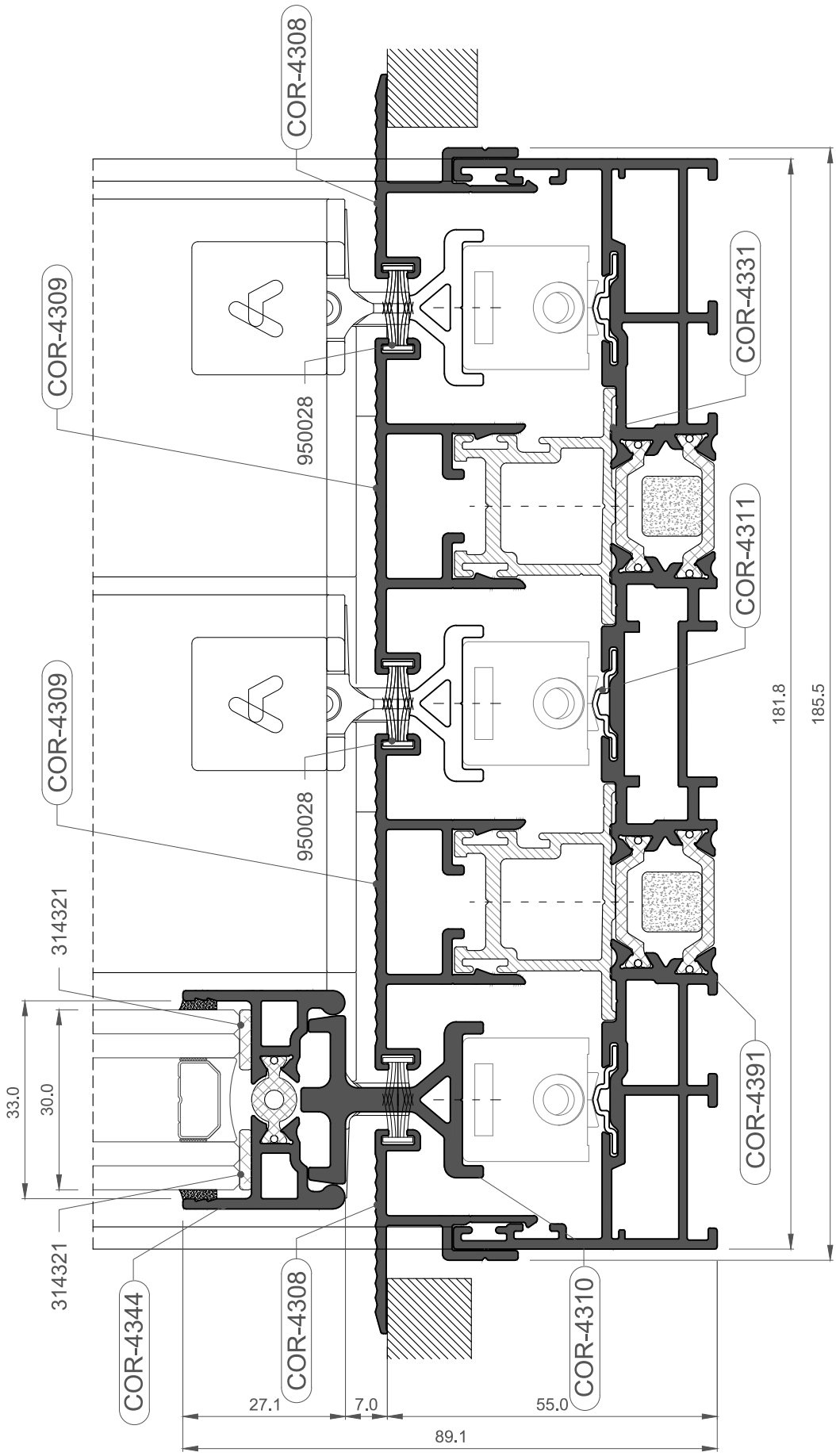

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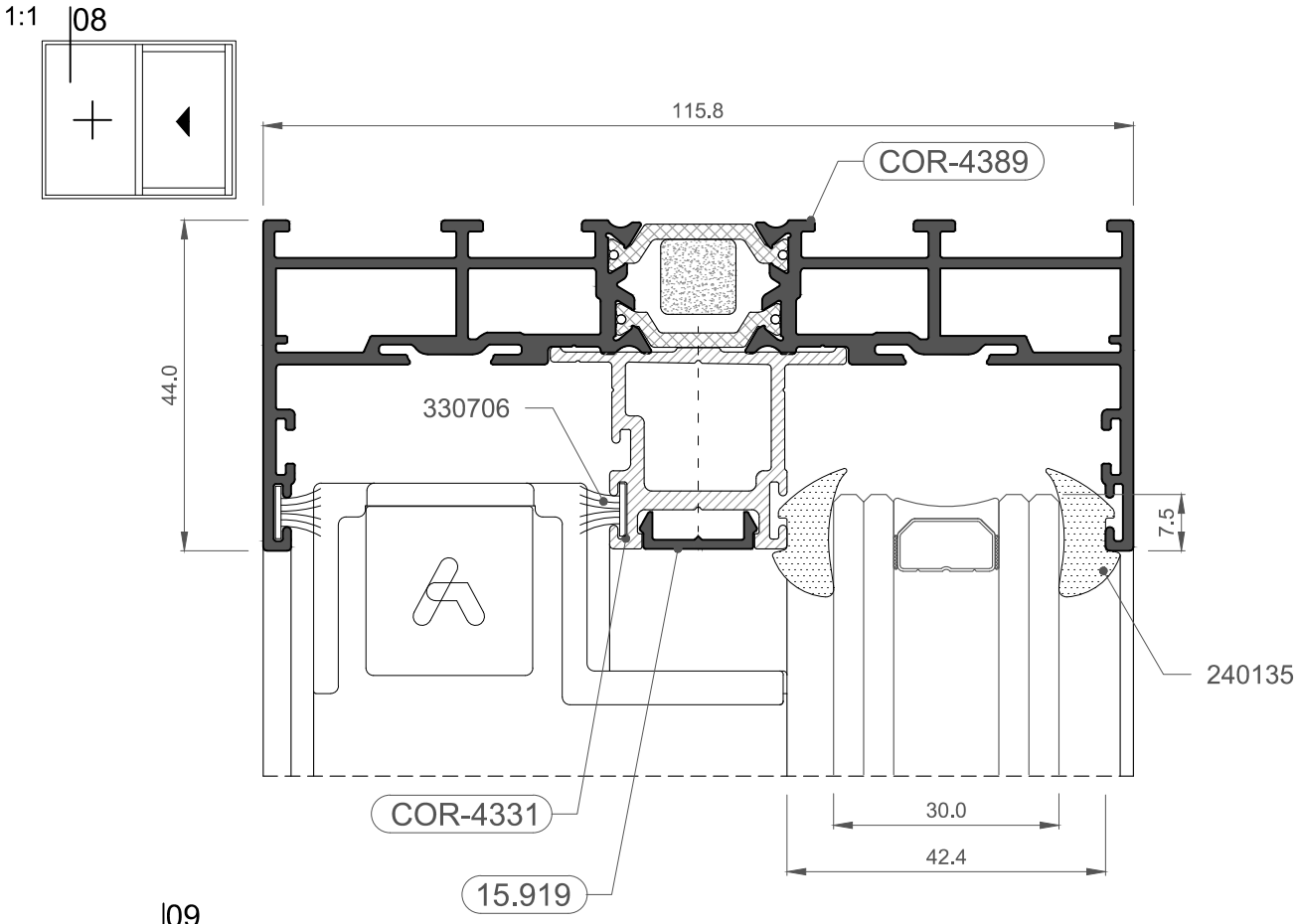

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COR-4324
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COR-4331
COR-4311
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330706

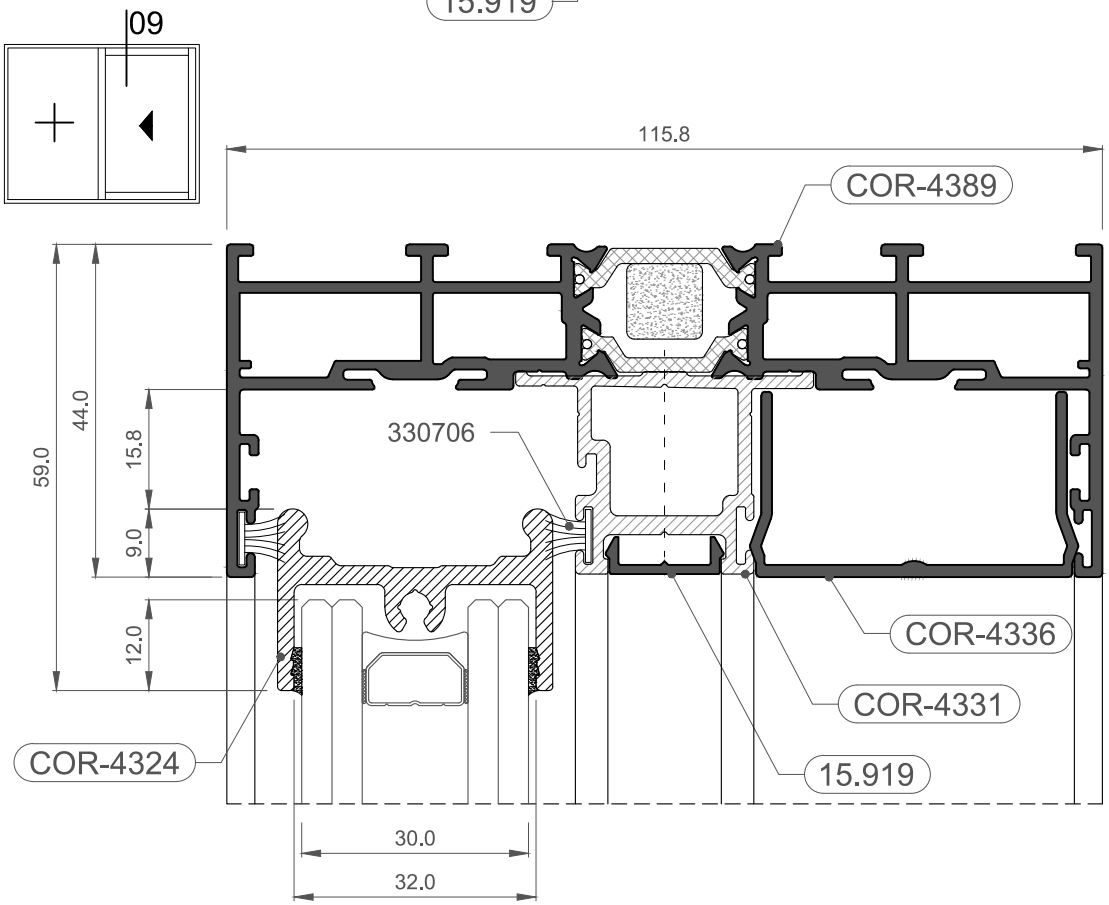

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COR-4335
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12.0
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314321
COR-4325
59.0

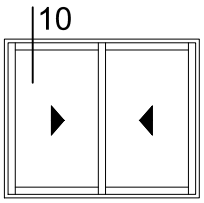

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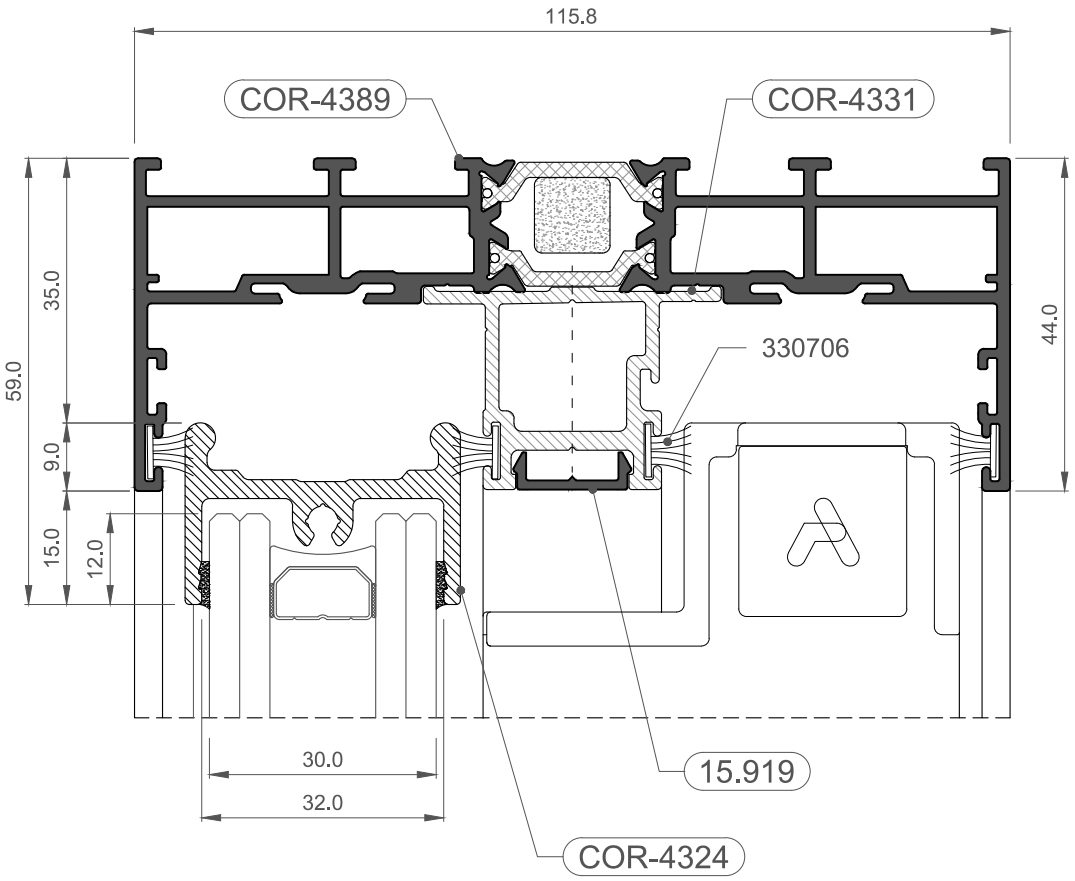

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COR-4309
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COR-4331
COR-4311
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COR-4391
314321
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COR-4310
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55.0
89.1

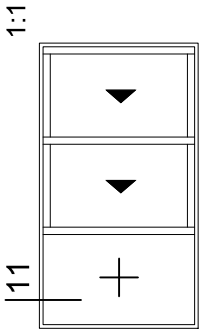

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240135
COR-4331
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42.4
15.919

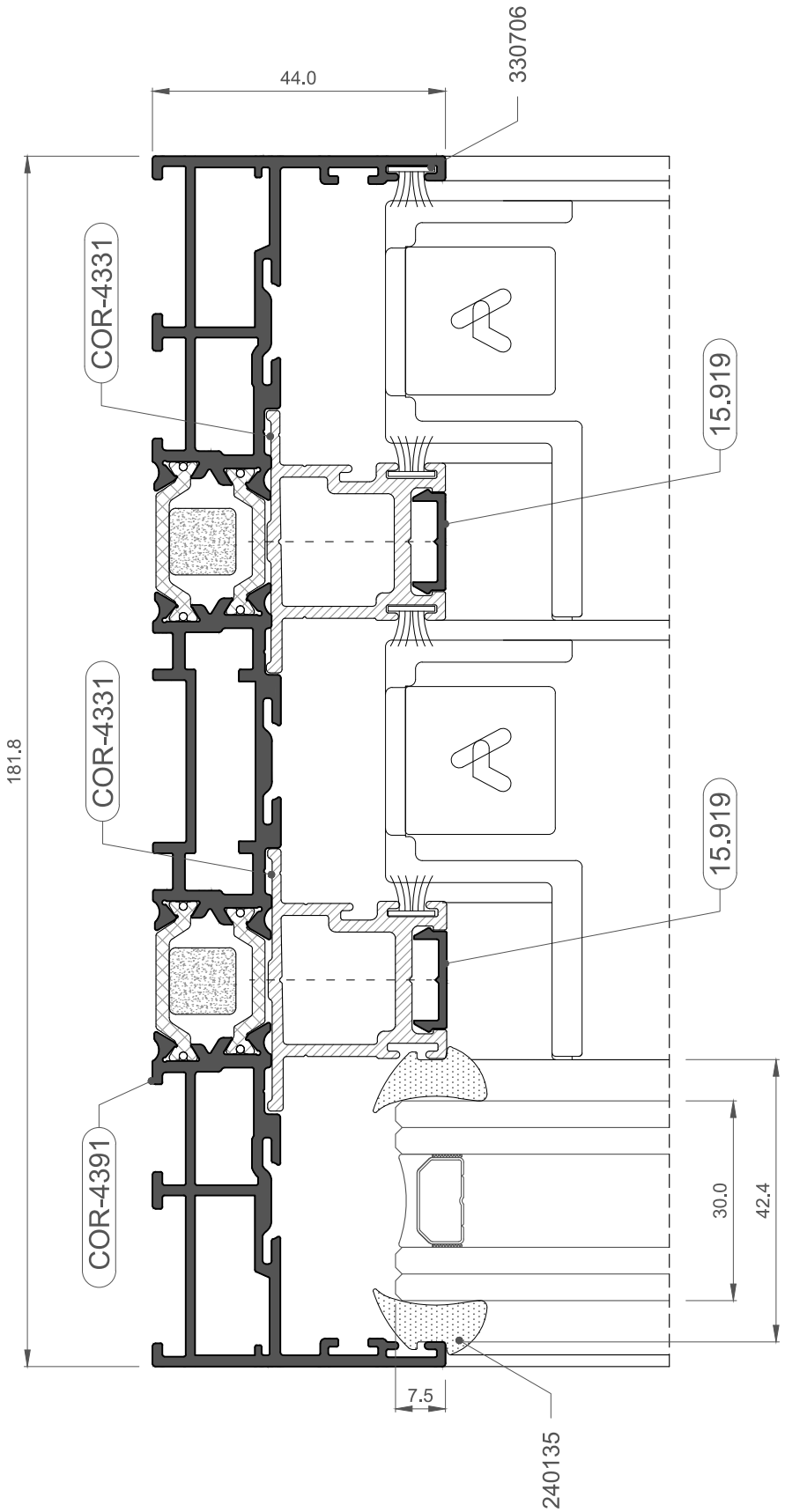

09
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9.0
12.0
330706
COR-4336
COR-4331
COR-4324
15.919
30.0
32.0

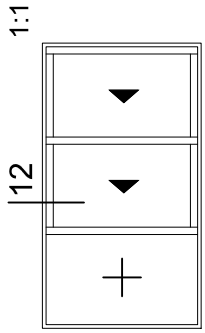
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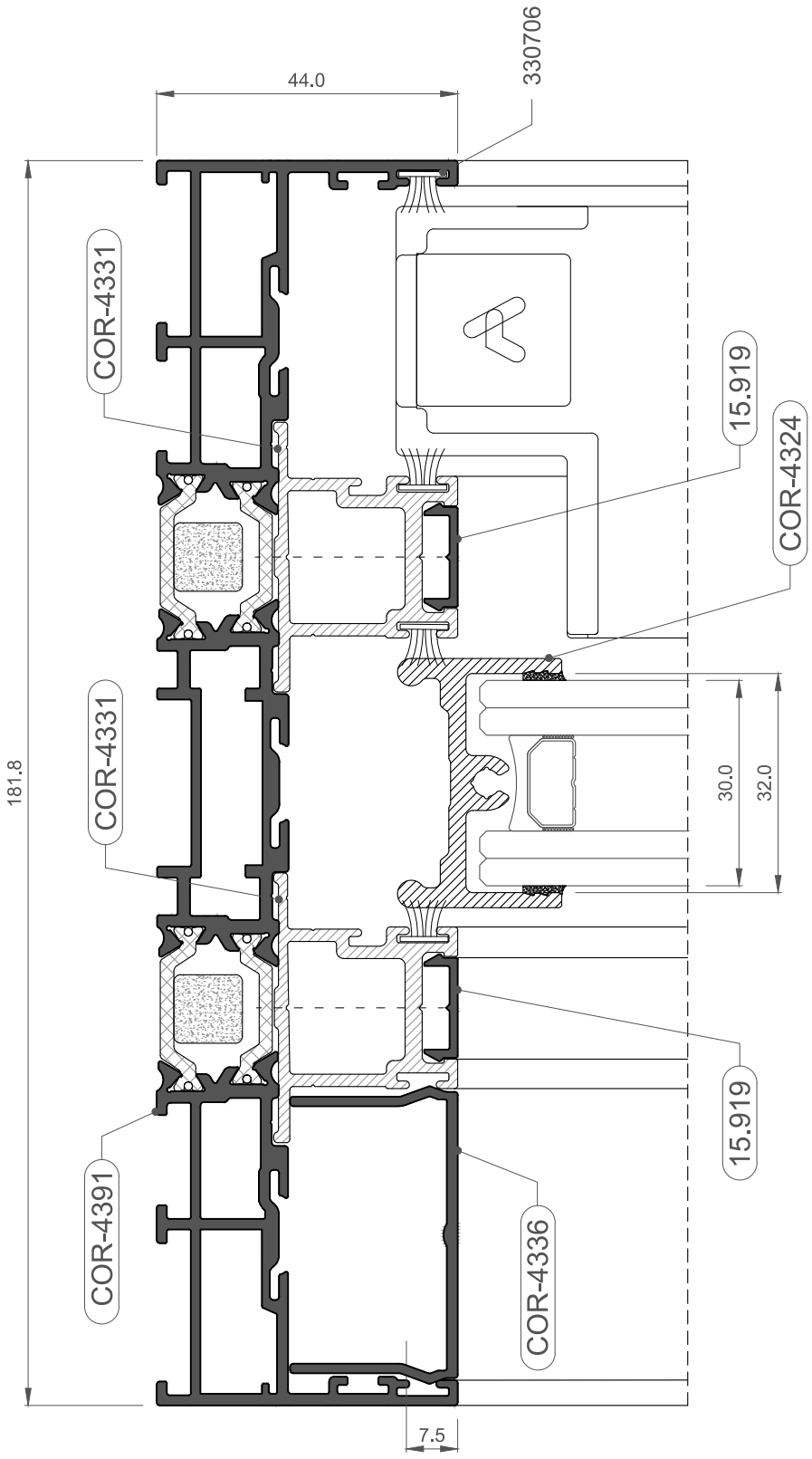


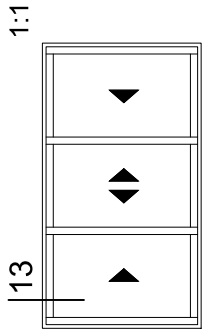

115.8
COR-4389
COR-4331
330706
35.0
59.0
9.0
15.0
12.0
44.0
30.0
32.0
15.919
COR-4324

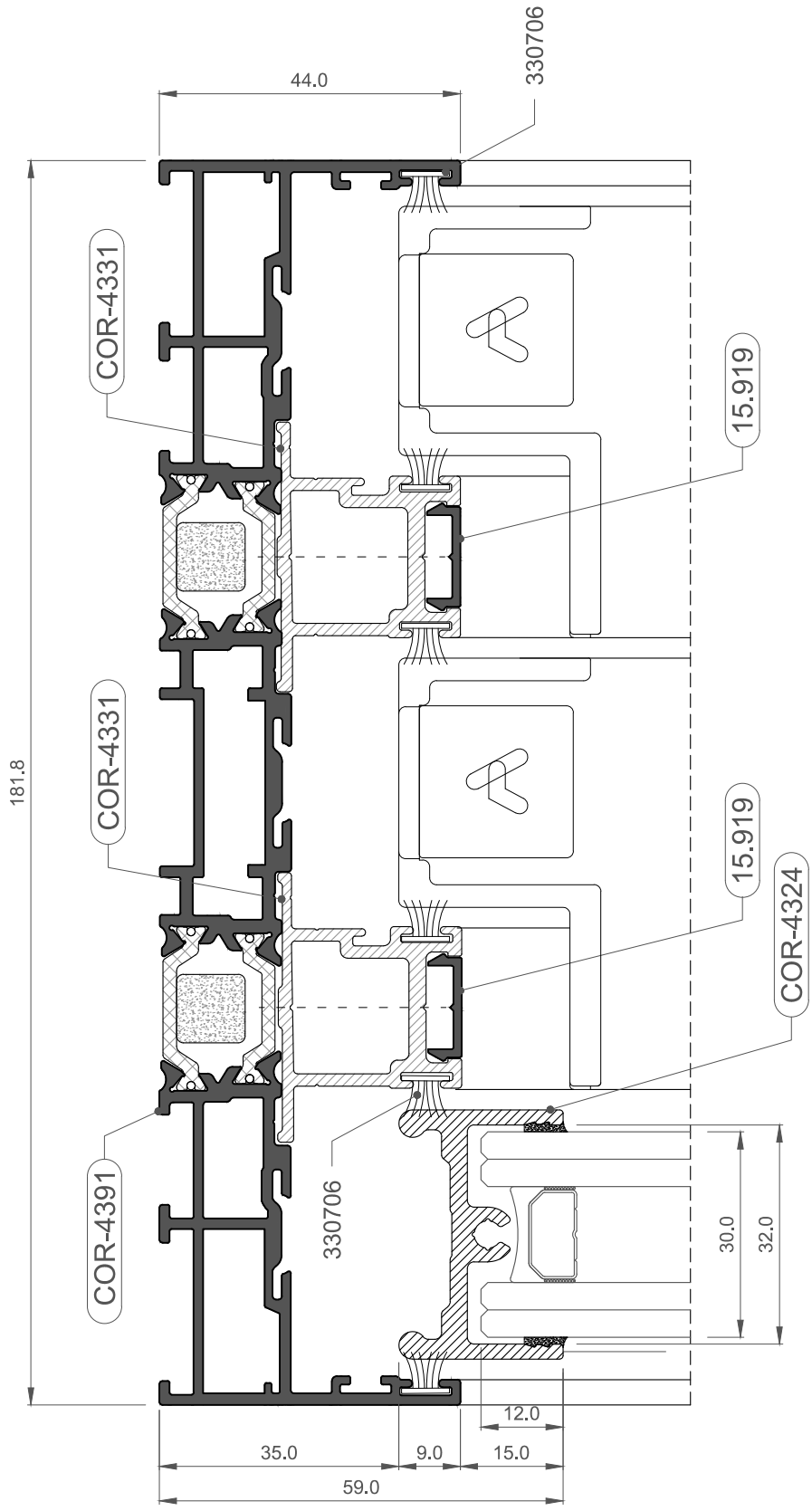

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1:1


330706
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15.919
COR-4331
15.919
181.8
COR-4391
30.0
42.4
7.5
240135

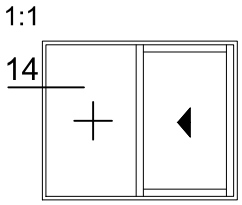

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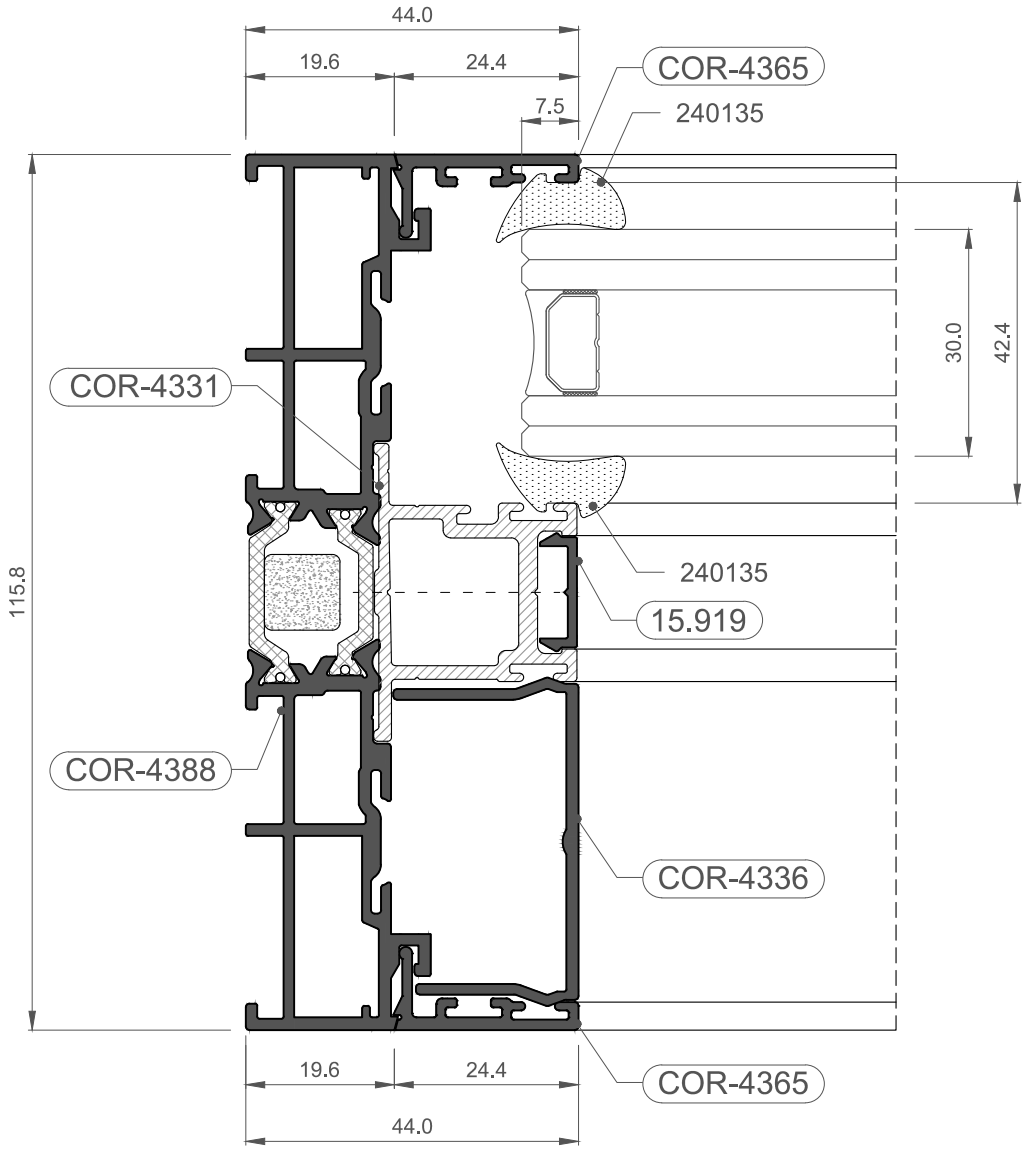

330706
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COR-4331
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COR-4324
COR-4331
181.8
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32.0
15.919
COR-4391
COR-4336
7.5


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13

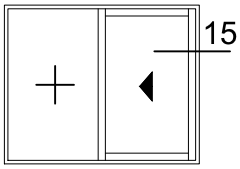

44.0
330706
COR-4331
15.919
COR-4331
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COR-4324
COR-4391
330706
181.8
30.0
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9.0
15.0
59.0

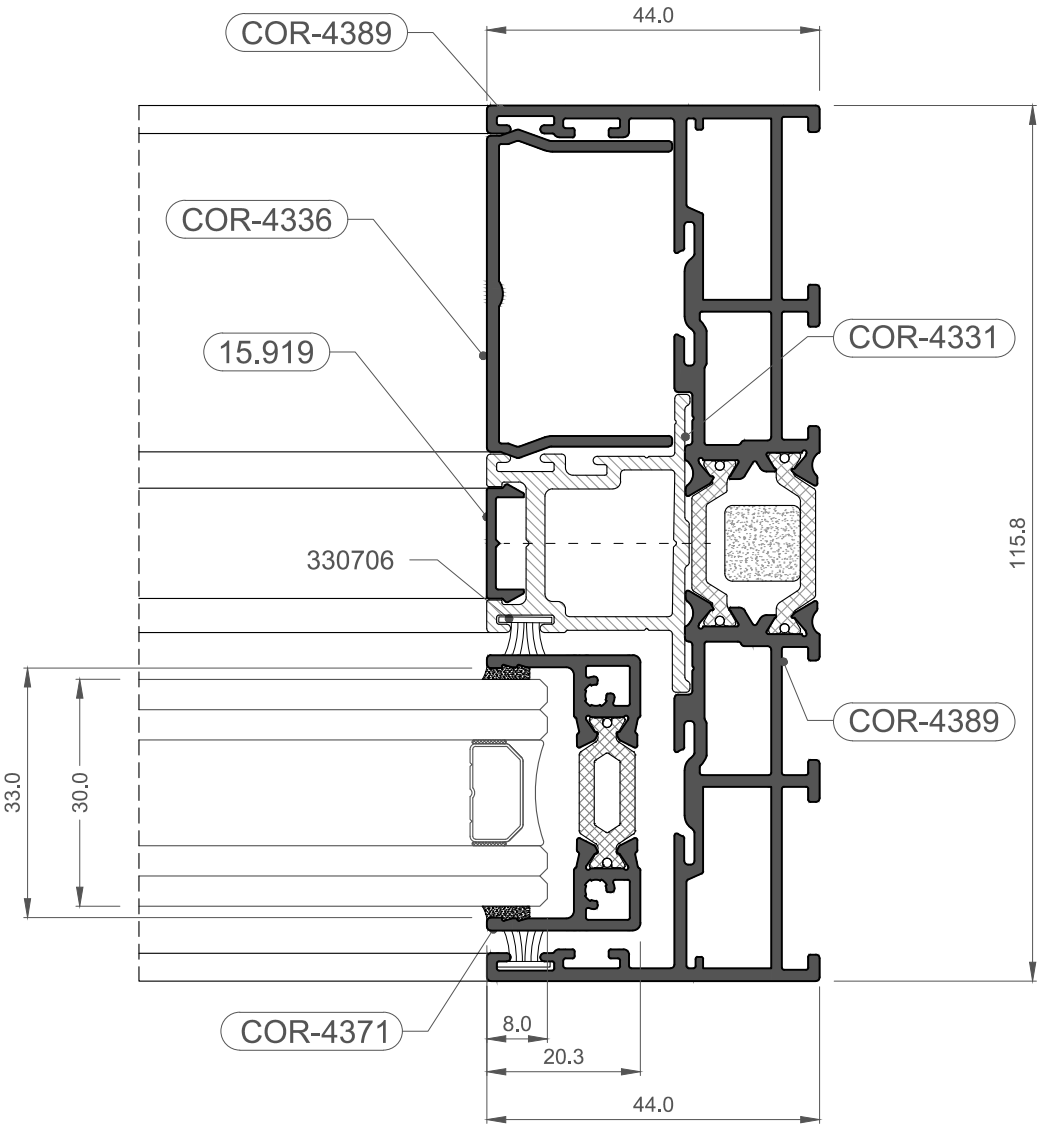
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14

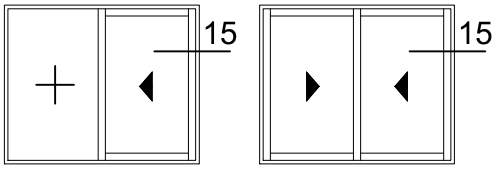

44.0
19.6
24.4
7.5
COR-4365
240135
30.0
42.4
COR-4331
115.8
240135
15.919
COR-4388
COR-4336
19.6
24.4
COR-4365
44.0

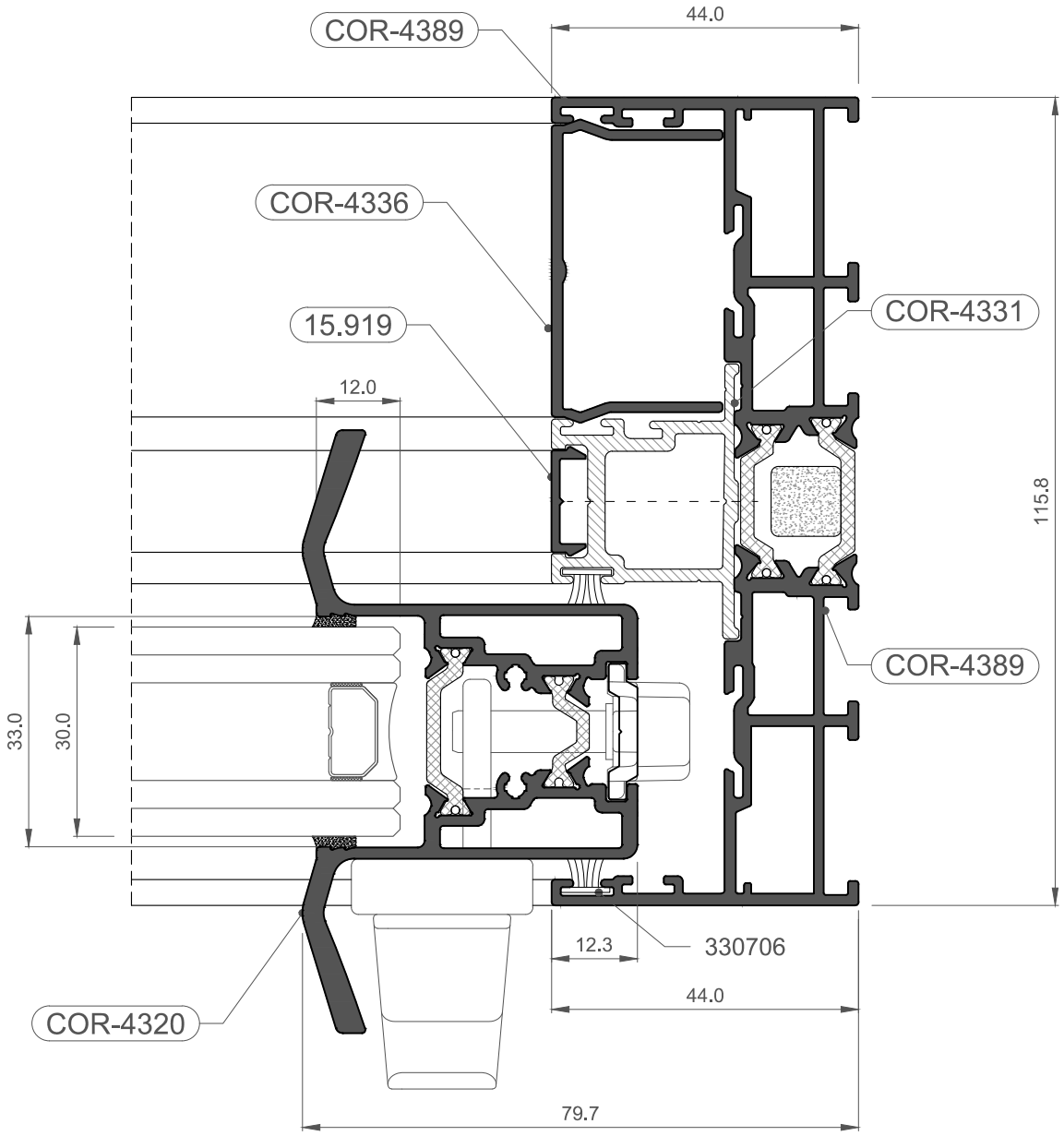
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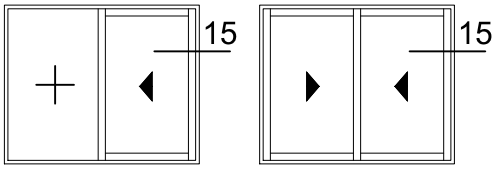

COR-4389
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COR-4336
15.919
COR-4331
330706
115.8
COR-4389
33.0
30.0
COR-4371
8.0
20.3
44.0

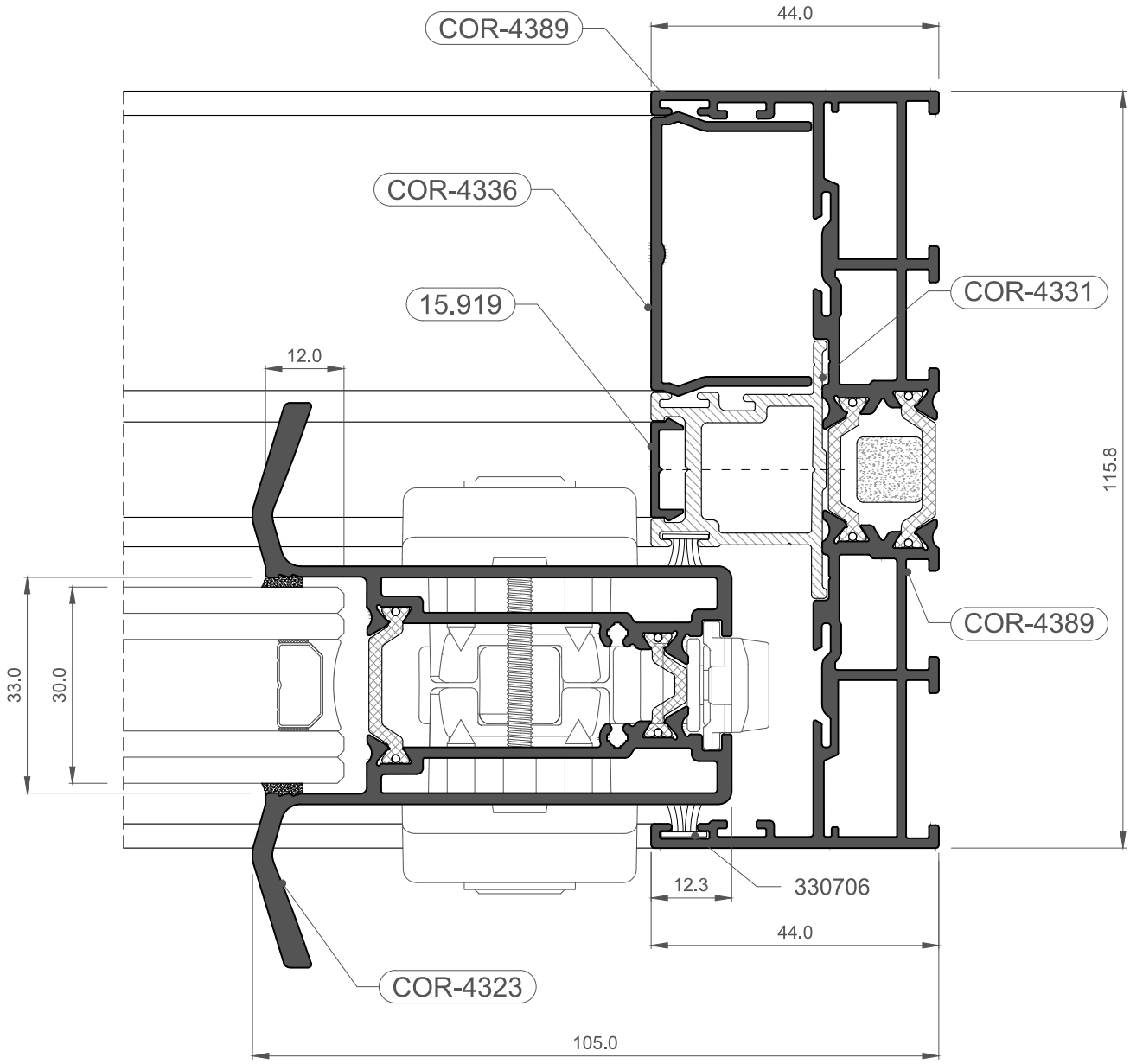
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15
15


COR-4389
44.0
COR-4336
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COR-4331
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115.8
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30.0
COR-4389
12.3
330706
44.0
COR-4320
79.7

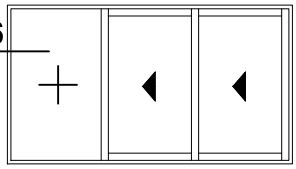
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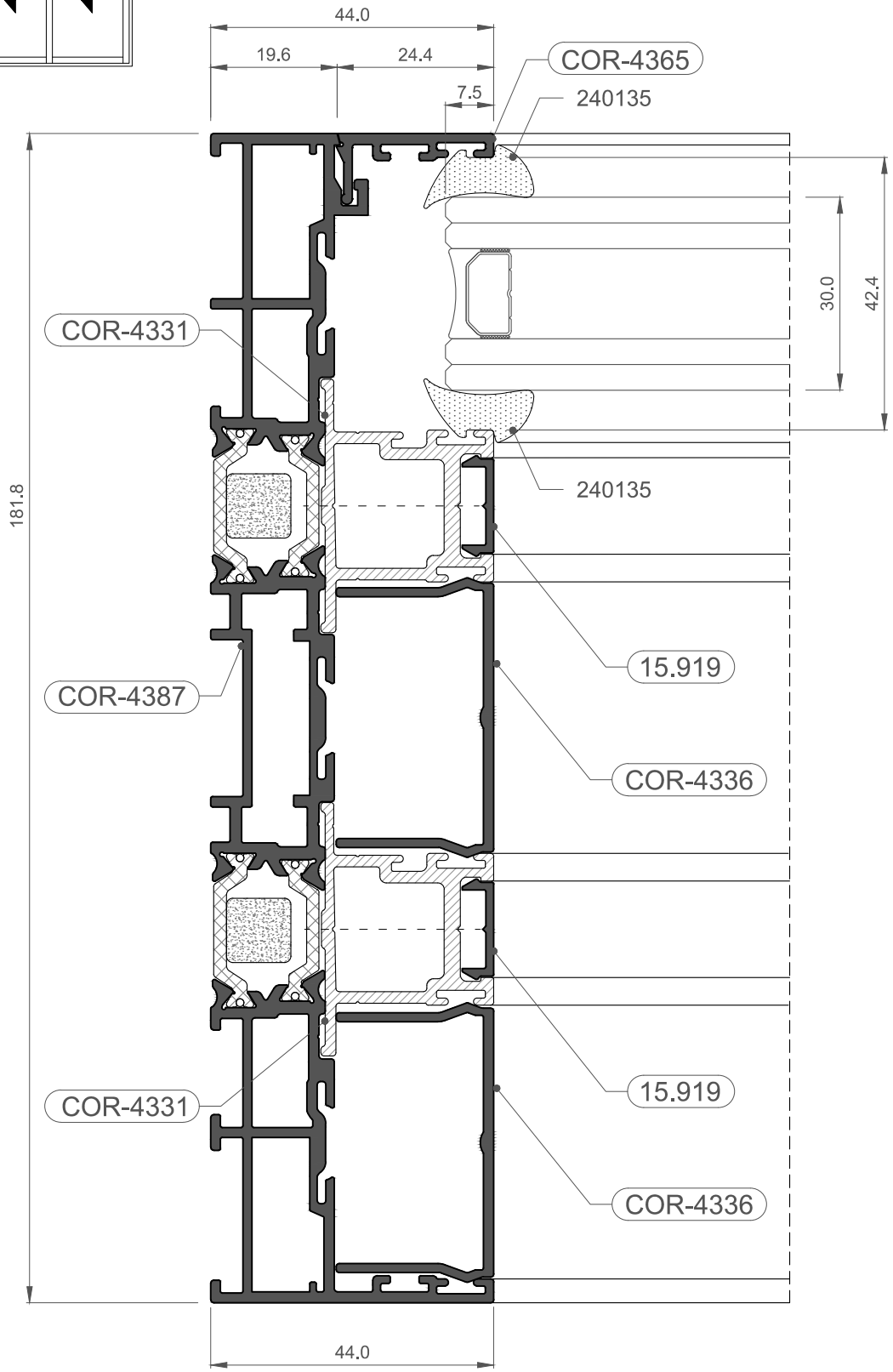

15
15


COR-4389
44.0
COR-4336
15.919
COR-4331
12.0
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33.0
30.0
COR-4389
12.3
330706
44.0
COR-4323
105.0

1:1

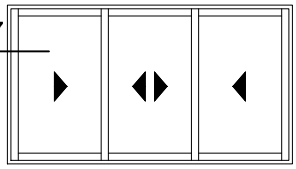
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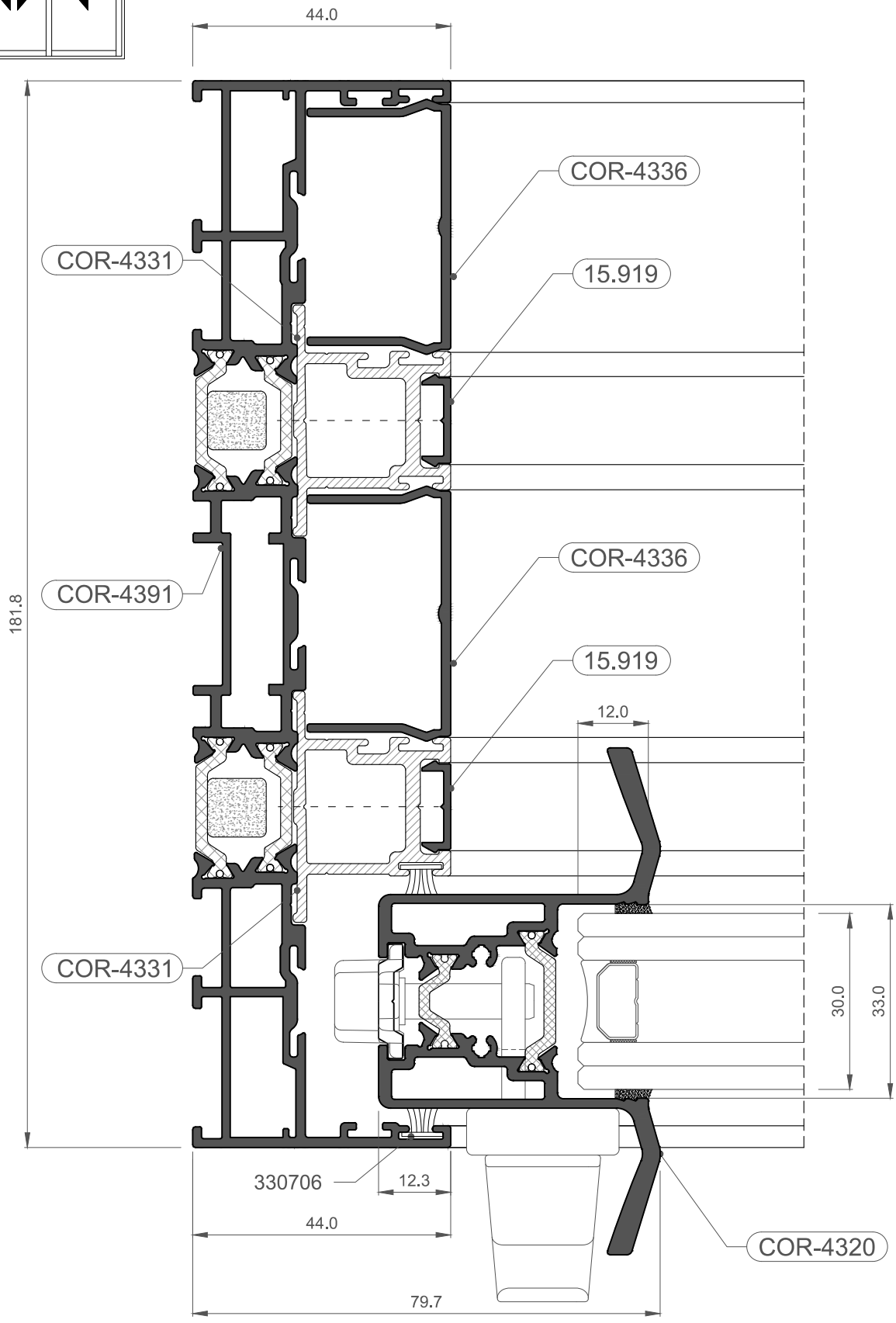



44.0
19.6
24.4
7.5
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240135
30.0
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COR-4331
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181.8
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COR-4387
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COR-4331
COR-4336
44.0

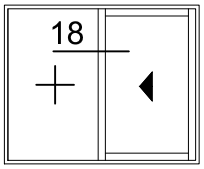
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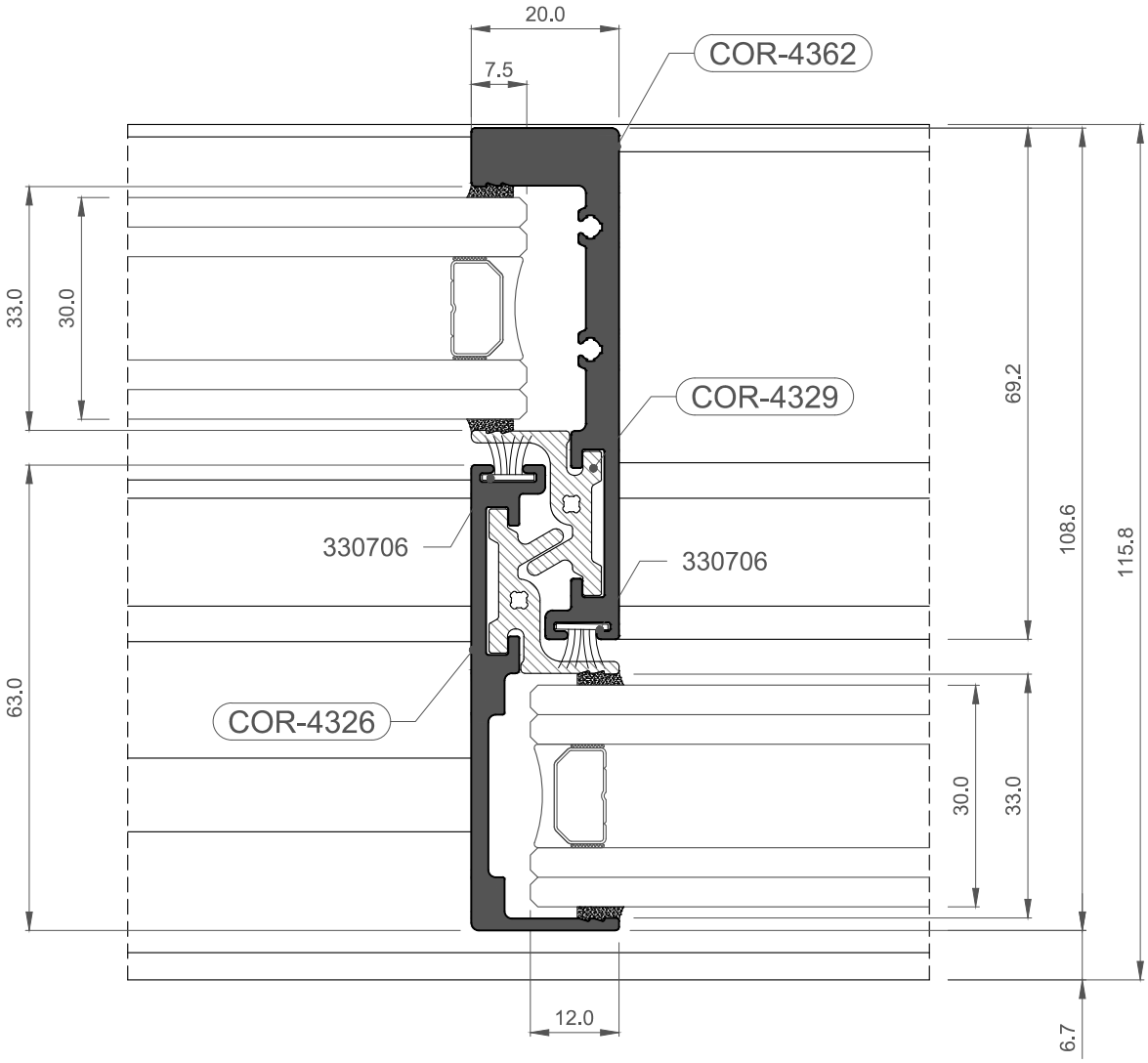



44.0
COR-4336
COR-4331
15.919
COR-4336
COR-4391
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12.0
COR-4331
30.0
33.0
330706
12.3
44.0
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79.7

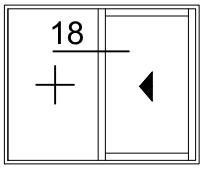
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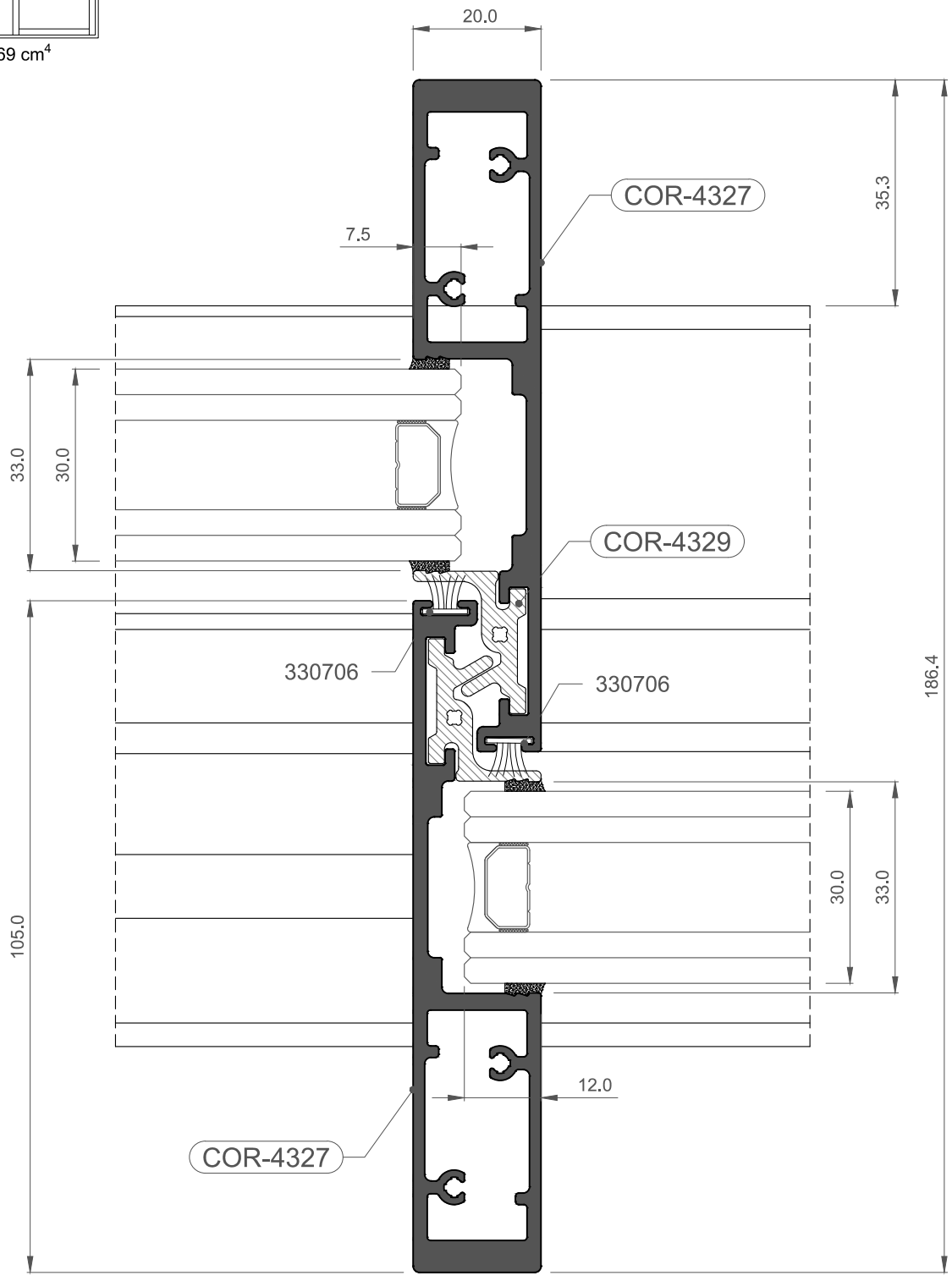

Ix= 29,36 $cm^4$



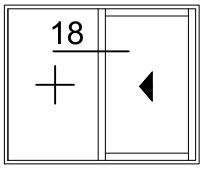
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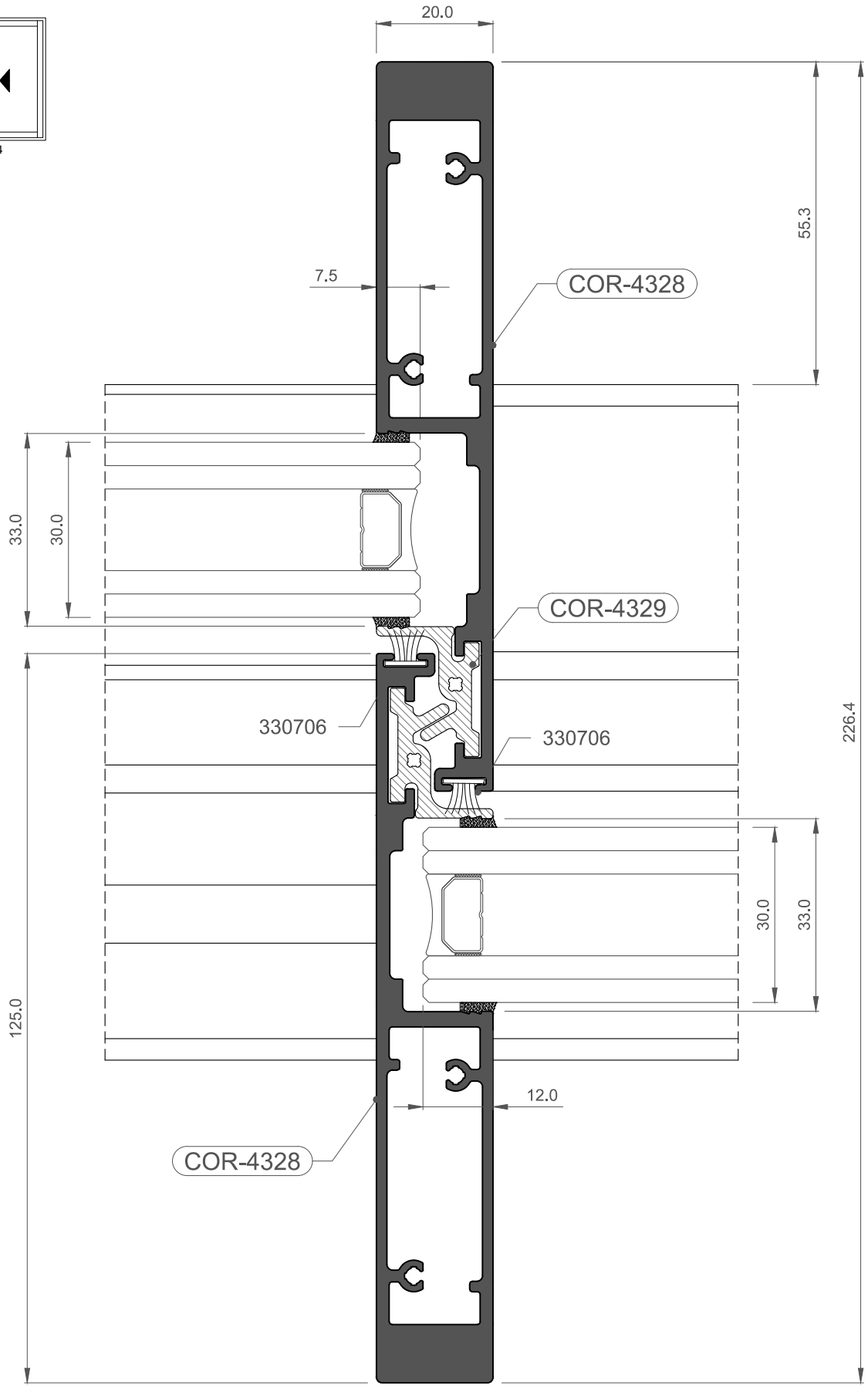

Ix= 109,69 $cm^4$



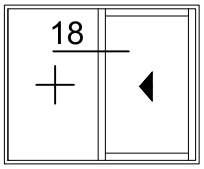
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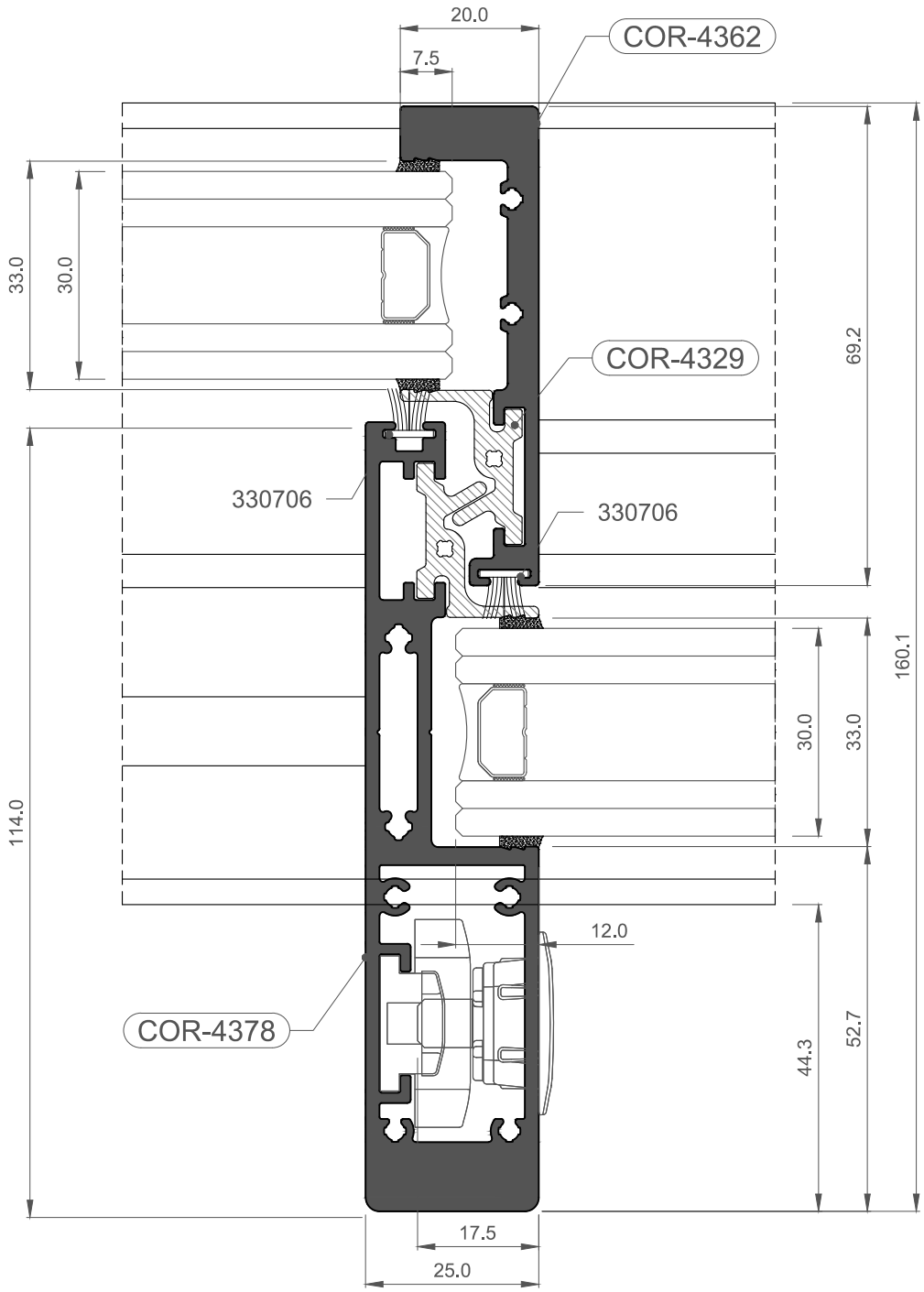

Ix= 202,78 $cm^4$



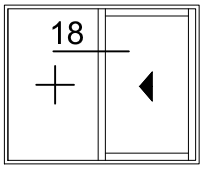
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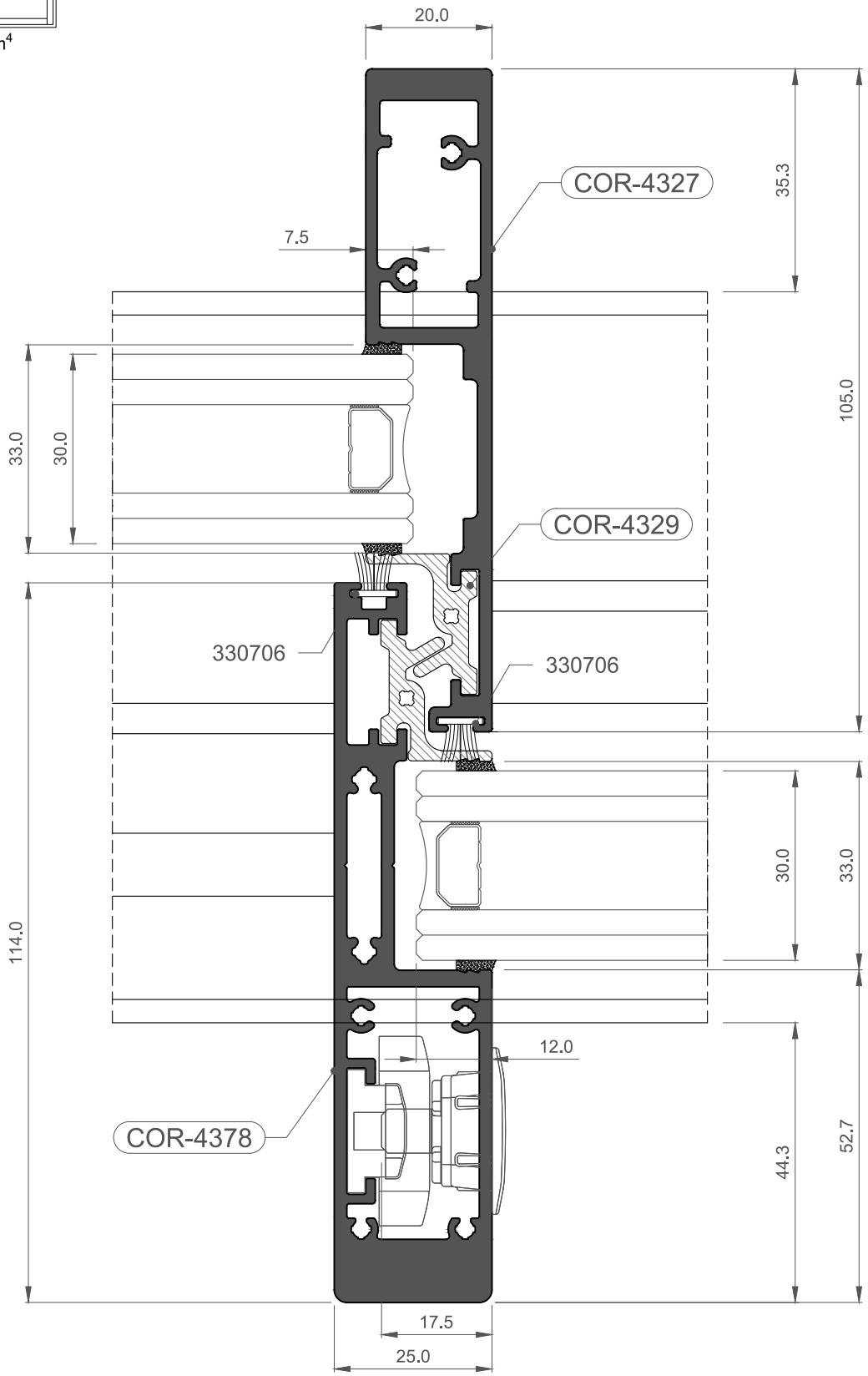

Ix= 119,36 $cm^4$



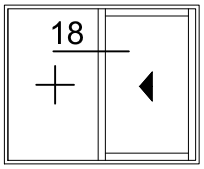
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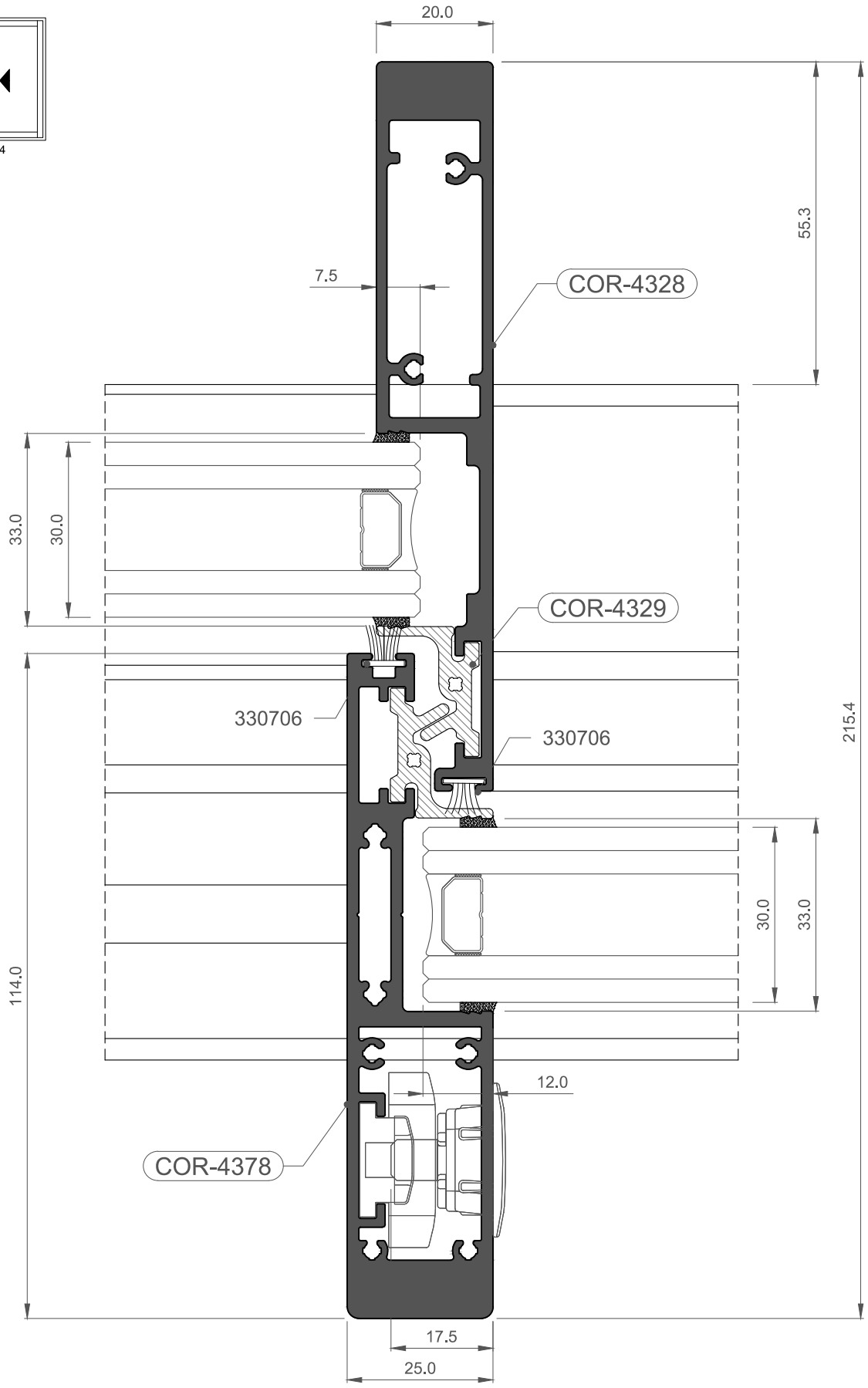

Ix= 155,10 $cm^4$



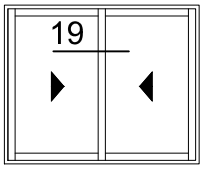
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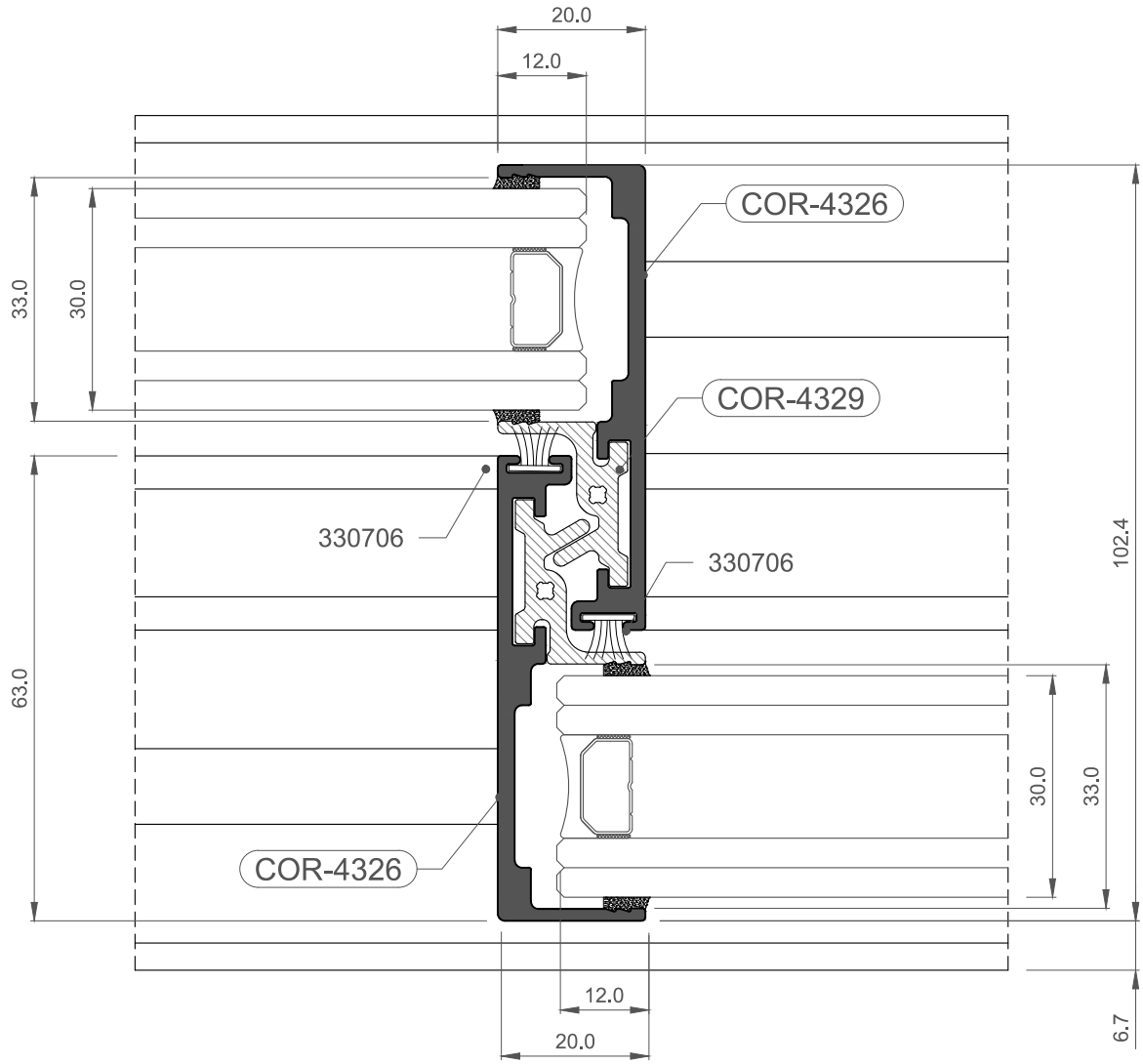

Ix= 201,65 cm$^4$



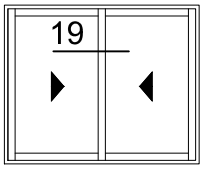
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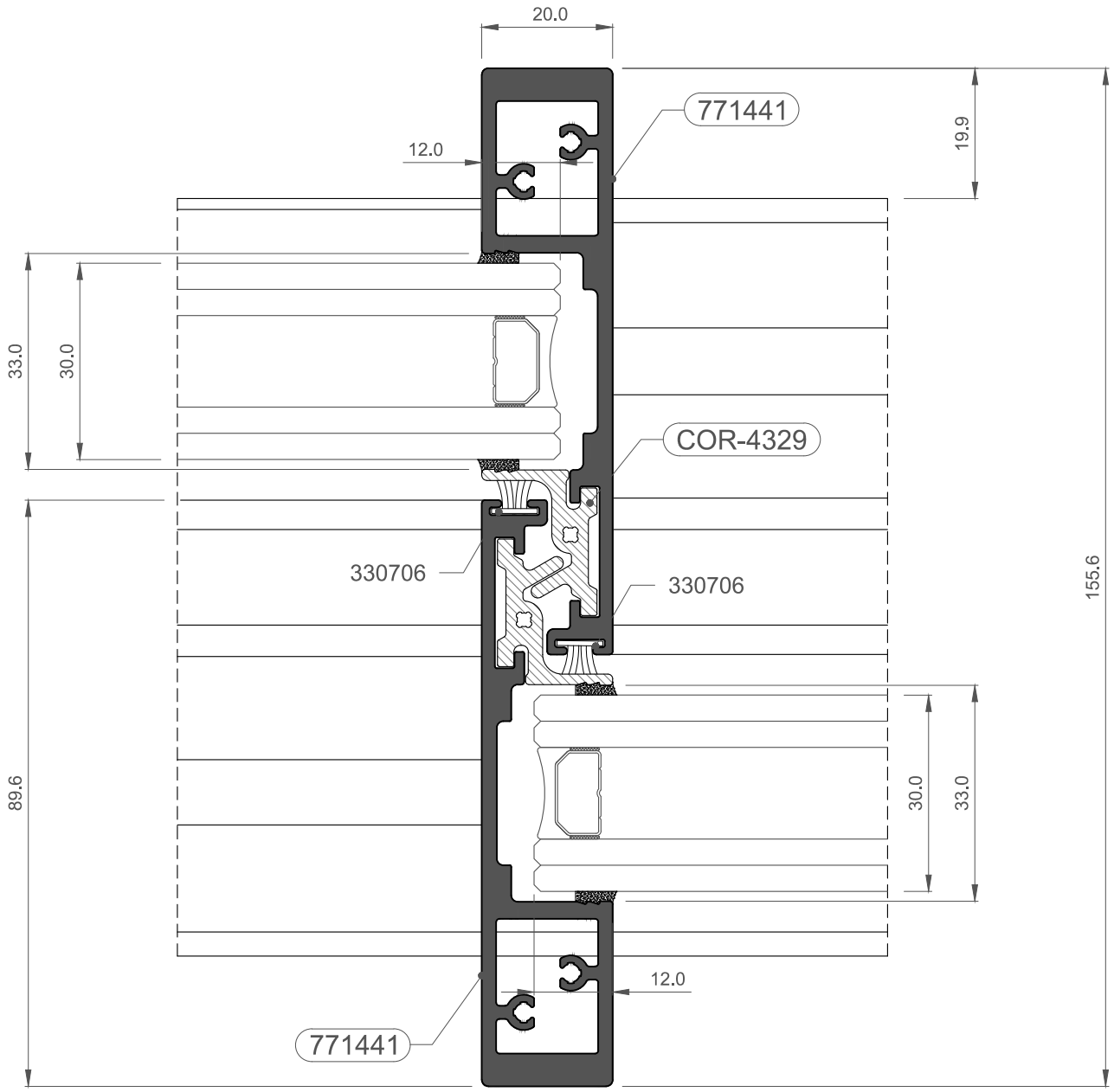

Ix= 20,52 $cm^4$



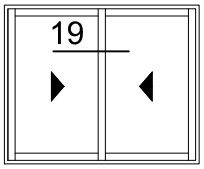
1:1



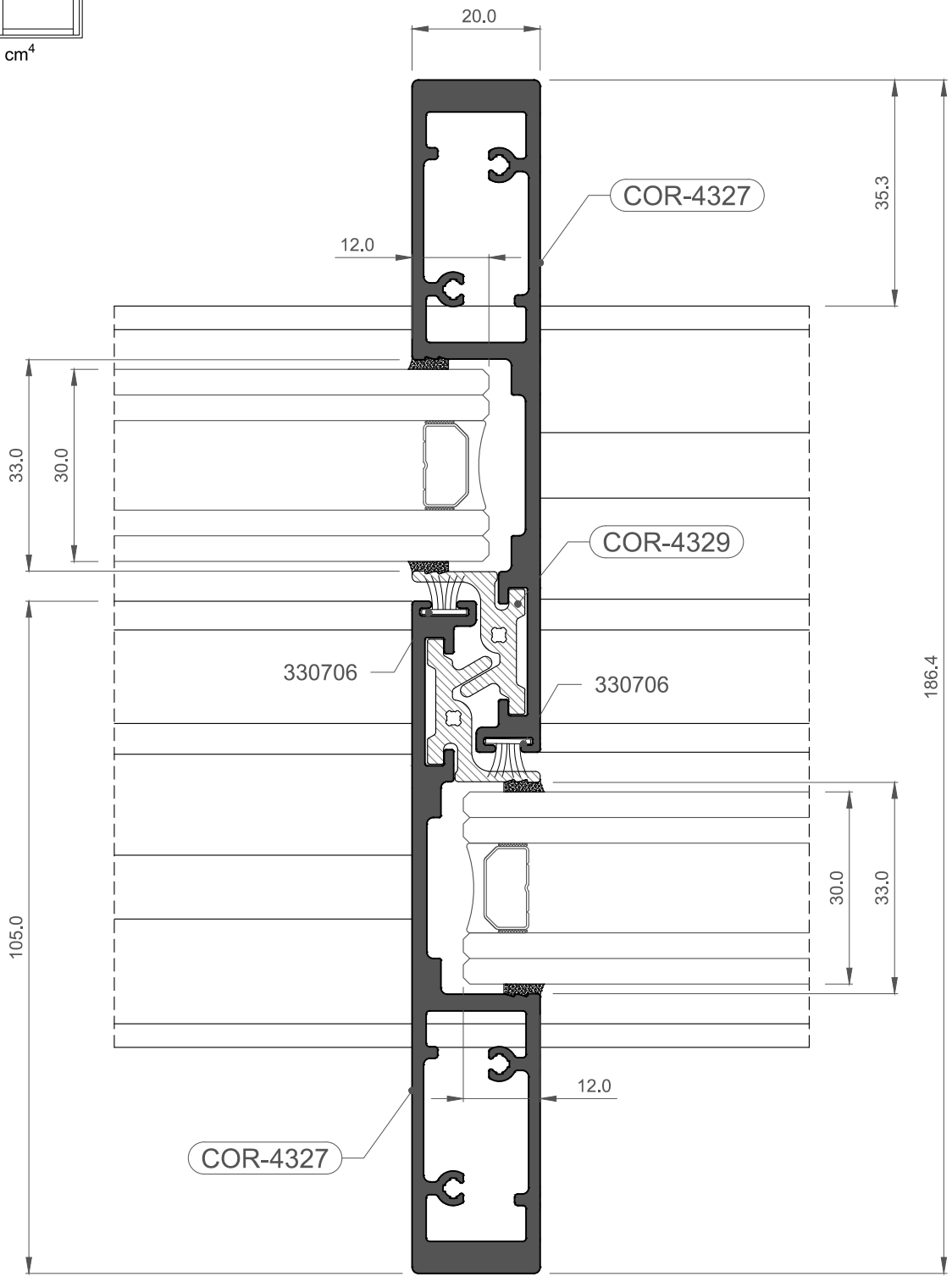

Ix= 73,00 $cm^4$



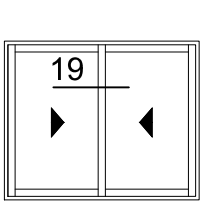
1:1




Ix= 109,68 $cm^4$

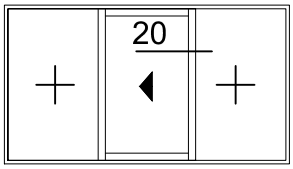


1:1

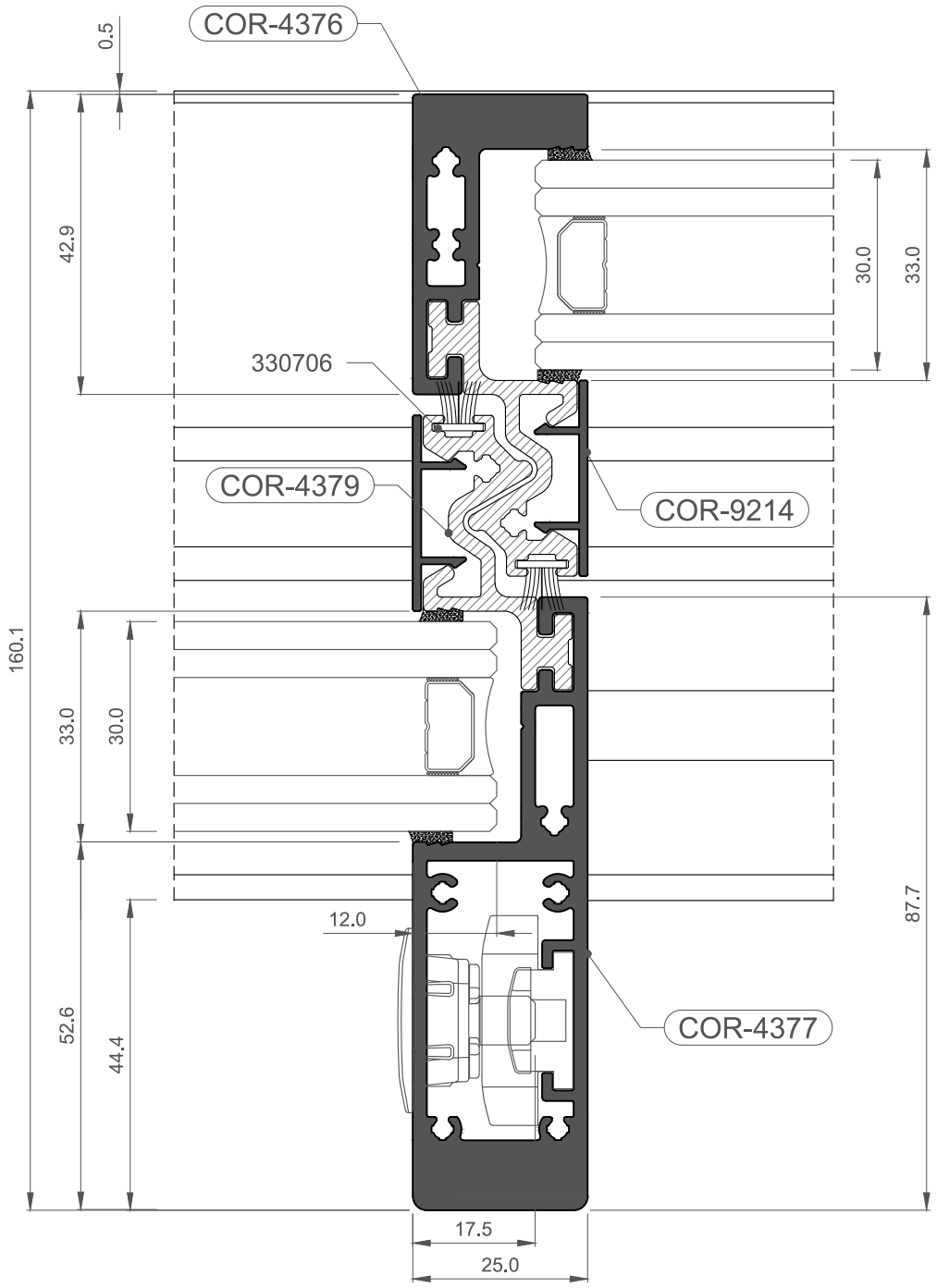



Ix= 202,78 cm$^4$

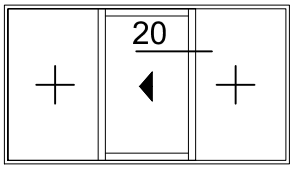
1:1



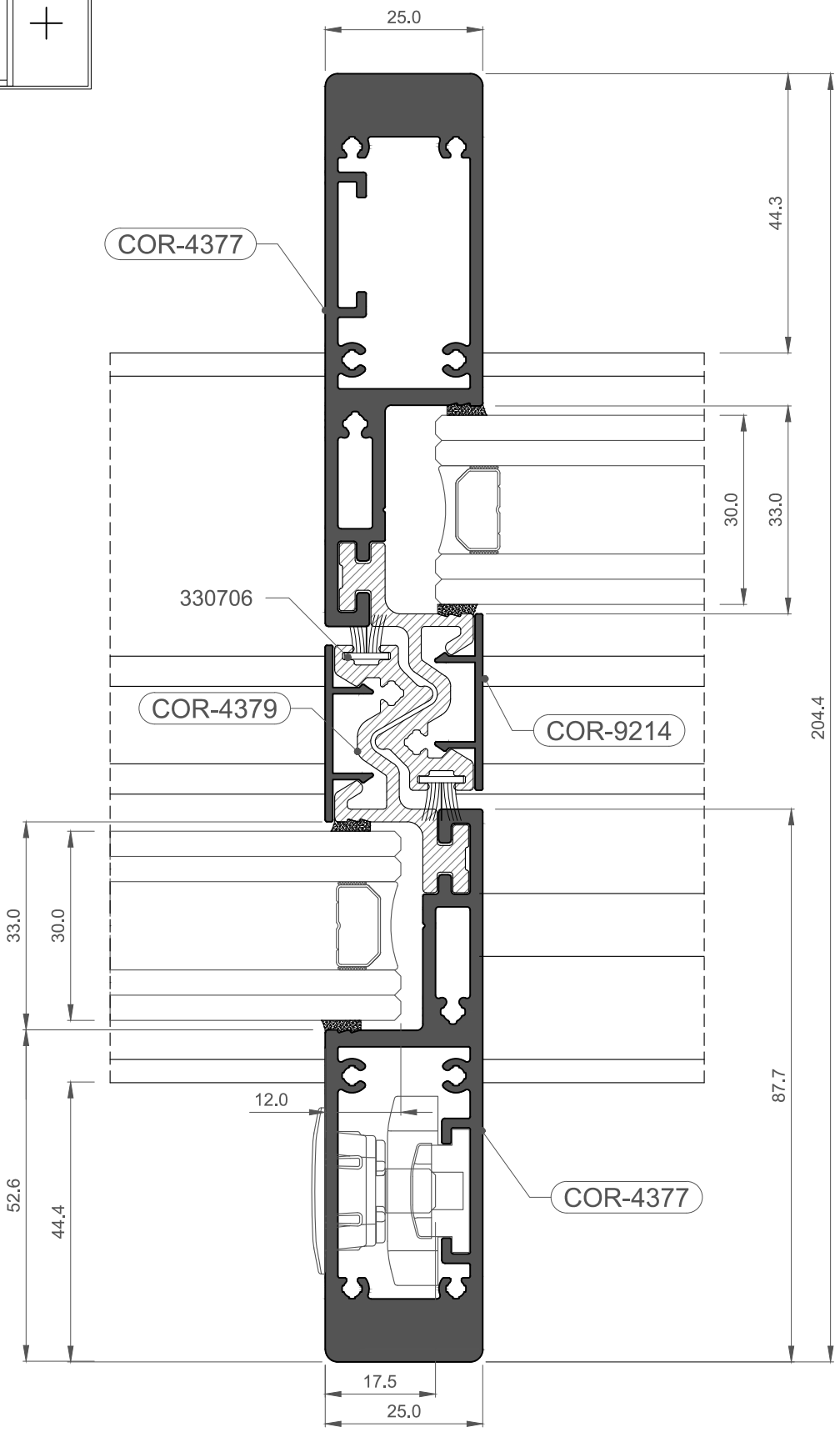

Ix= 54,34 $cm^4$



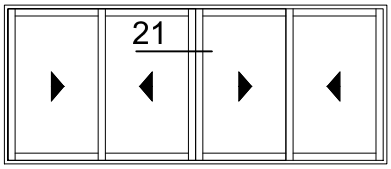
1:1



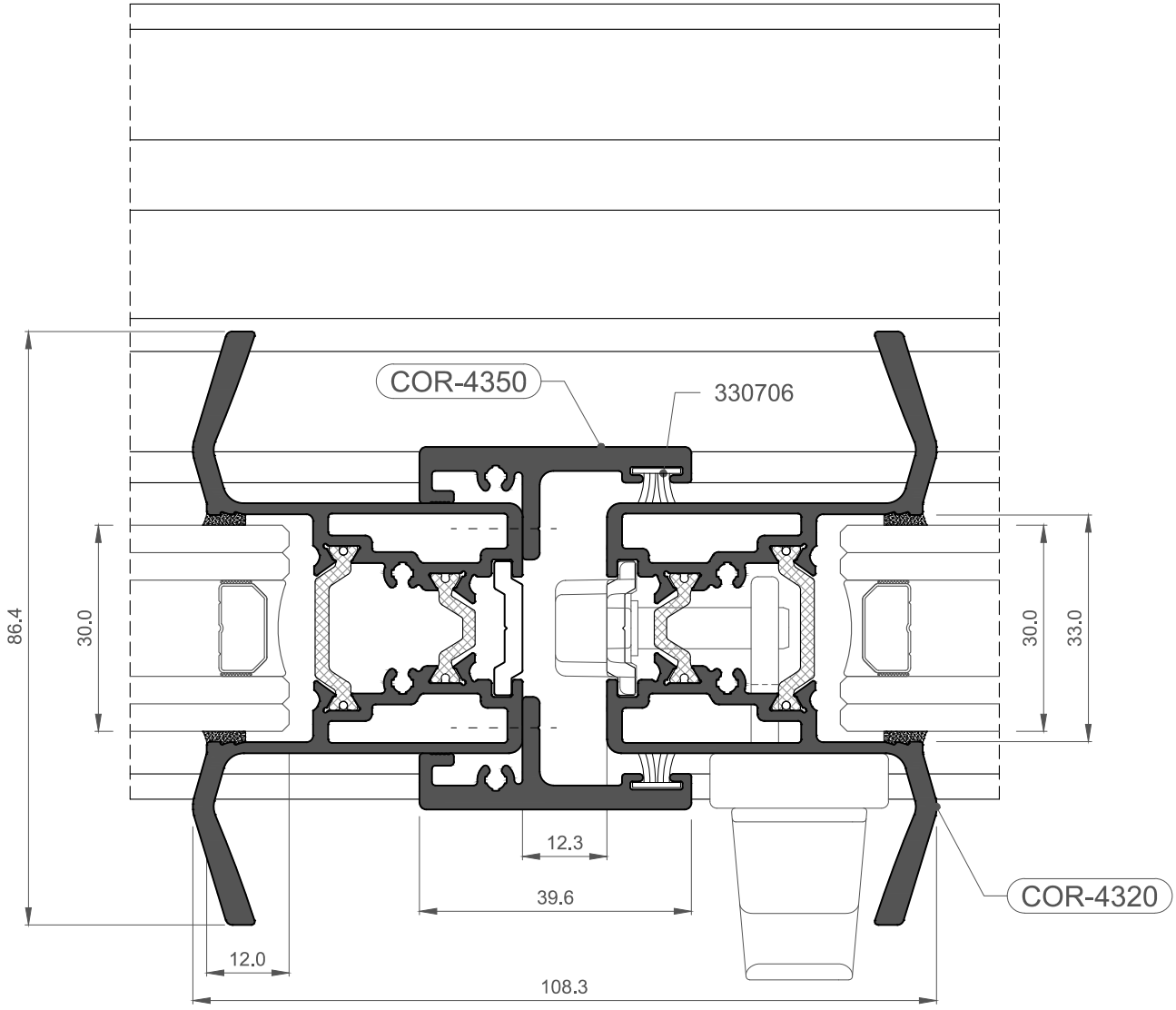

Ix= 97,26 $cm^4$



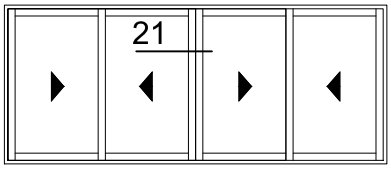
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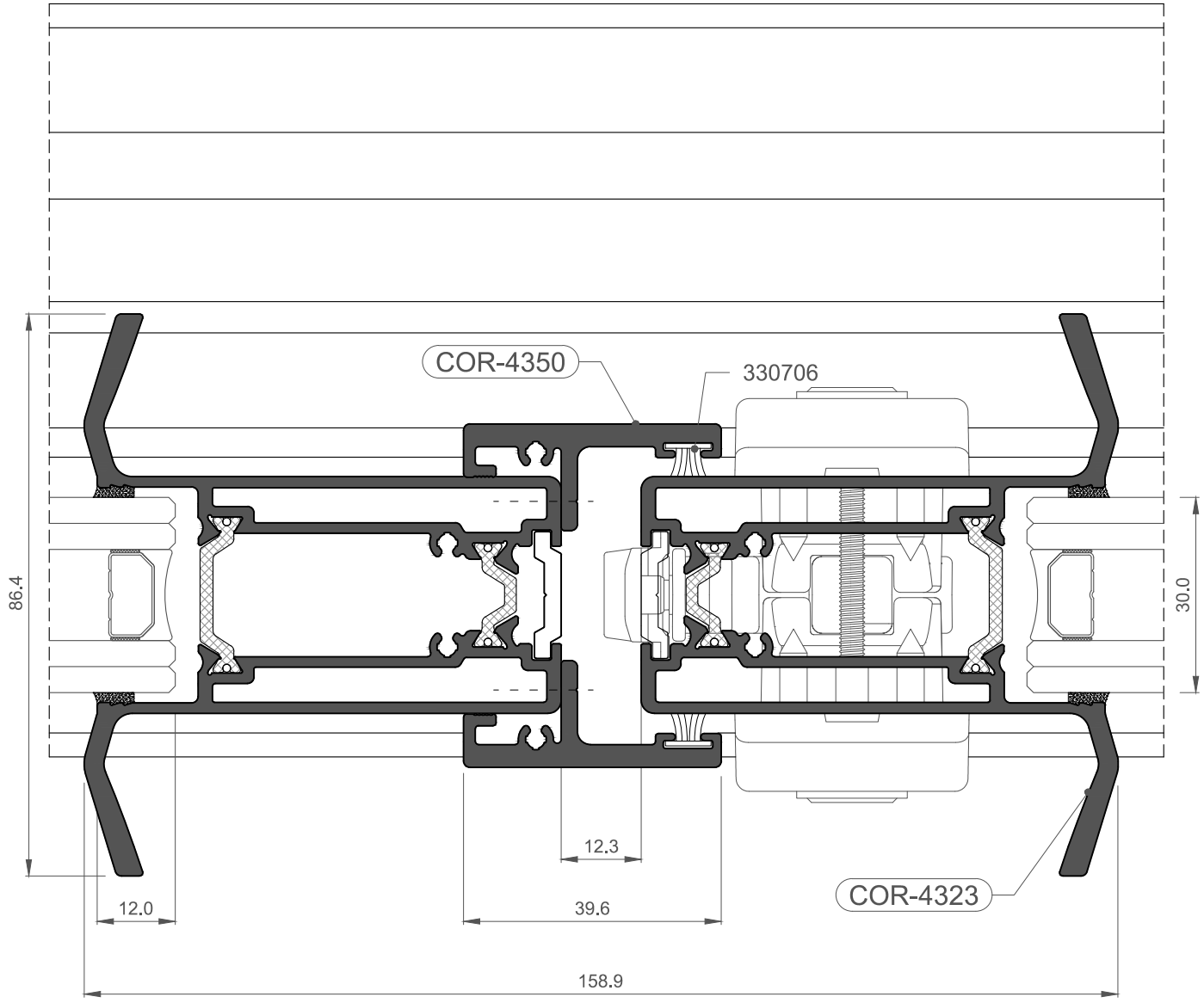

Ix= 71,09 $cm^4$



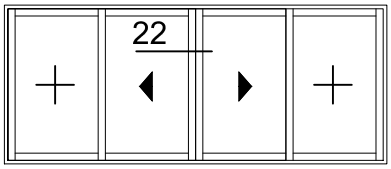
1:1



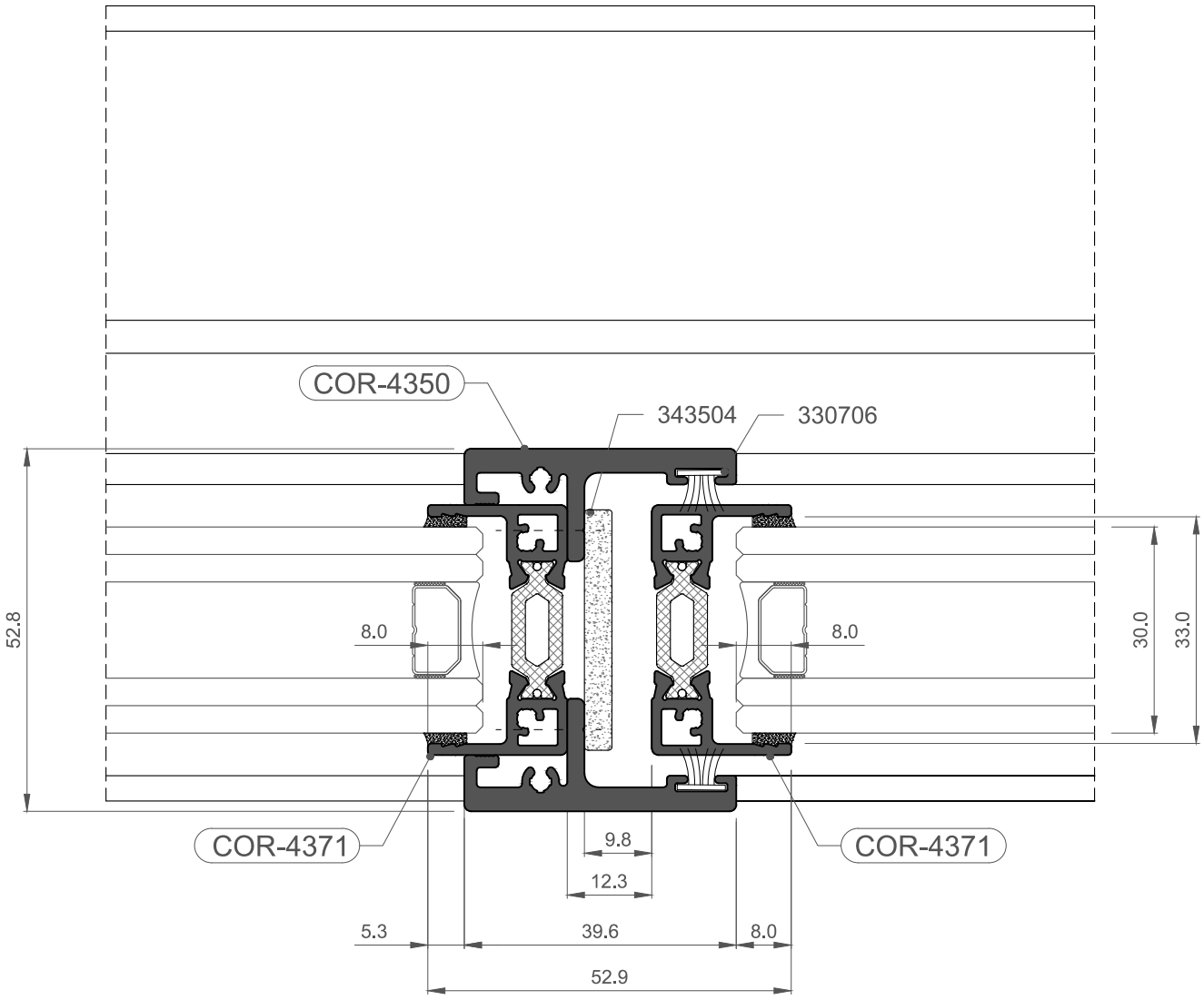

Ix= 78,67 $cm^4$

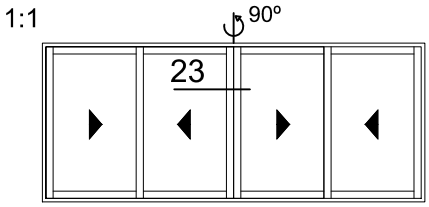


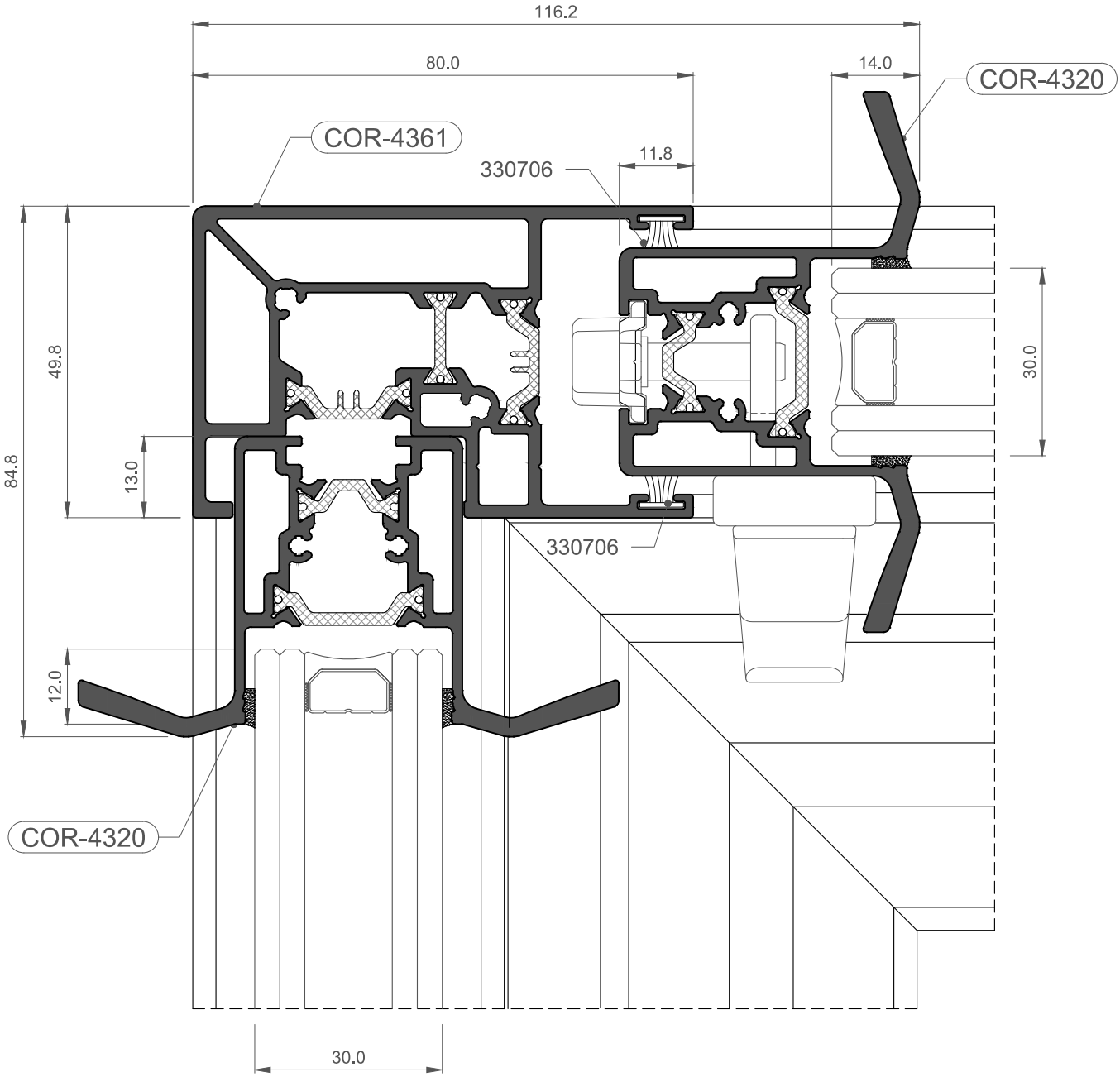
1:1



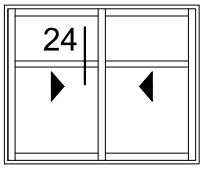

Ix= 26,93 $cm^4$

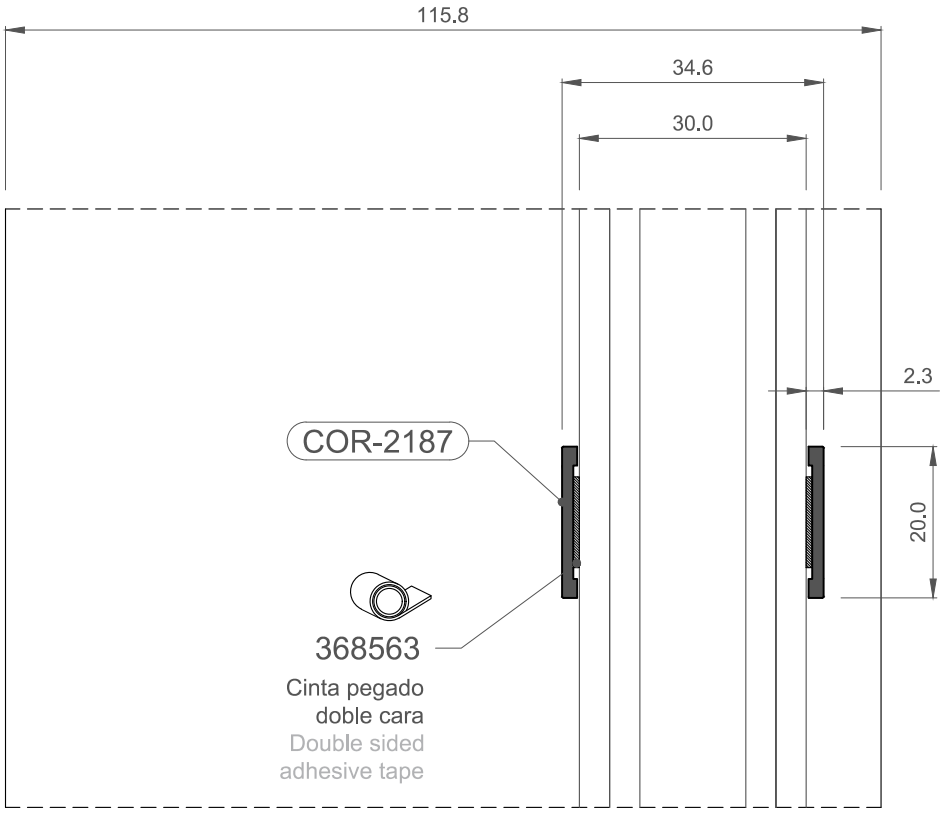



1:1
90º
23

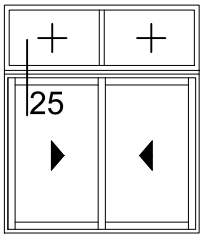

116.2
80.0
14.0
COR-4320
COR-4361
330706
11.8
84.8
49.8
13.0
30.0
330706
12.0
COR-4320
30.0

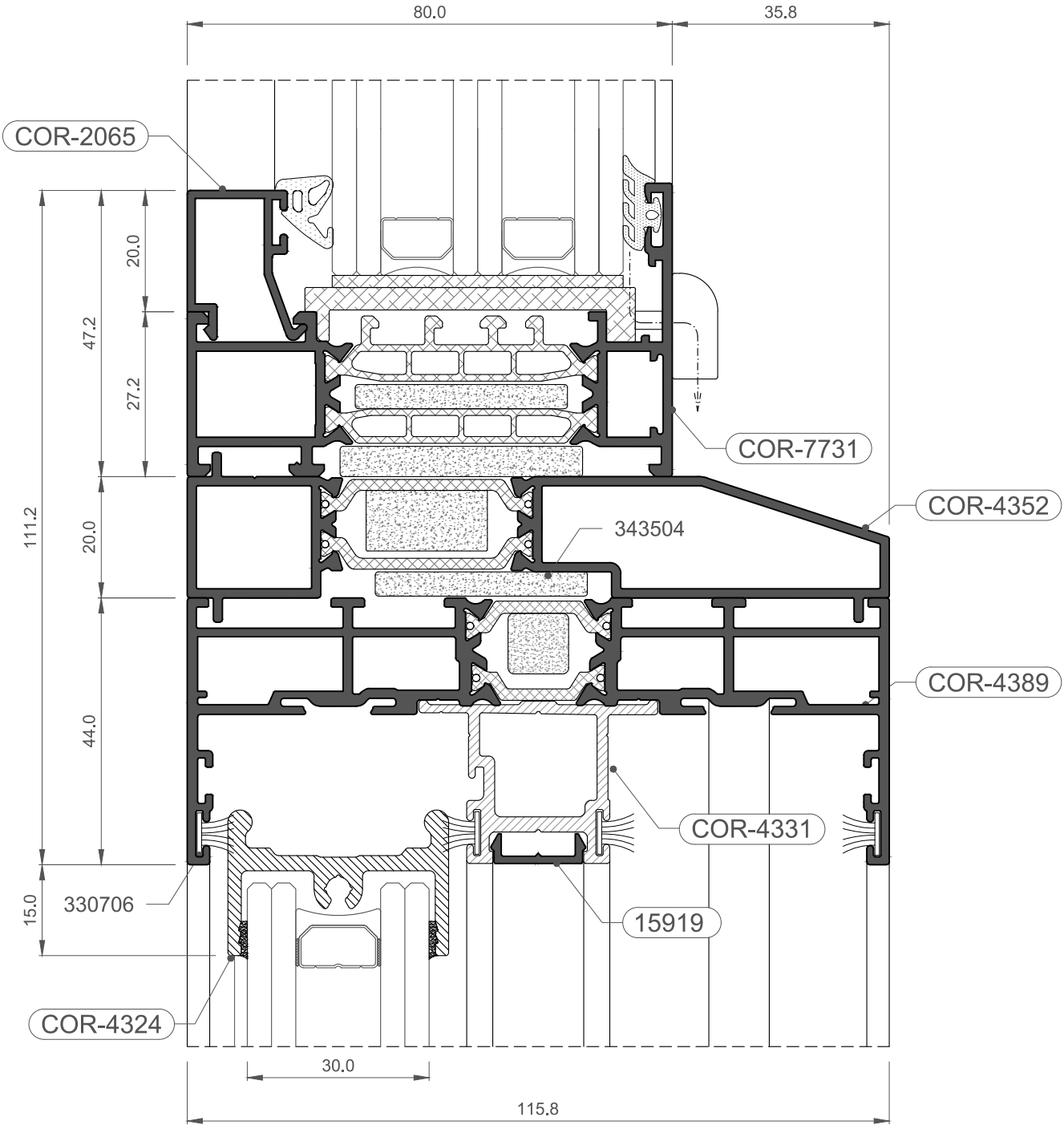
1:1


24

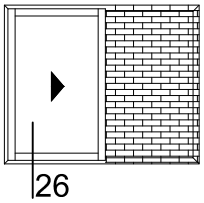

115.8
34.6
30.0
2.3
20.0
COR-2187
368563
Cinta pegado
doble cara
Double sided
adhesive tape

1:1

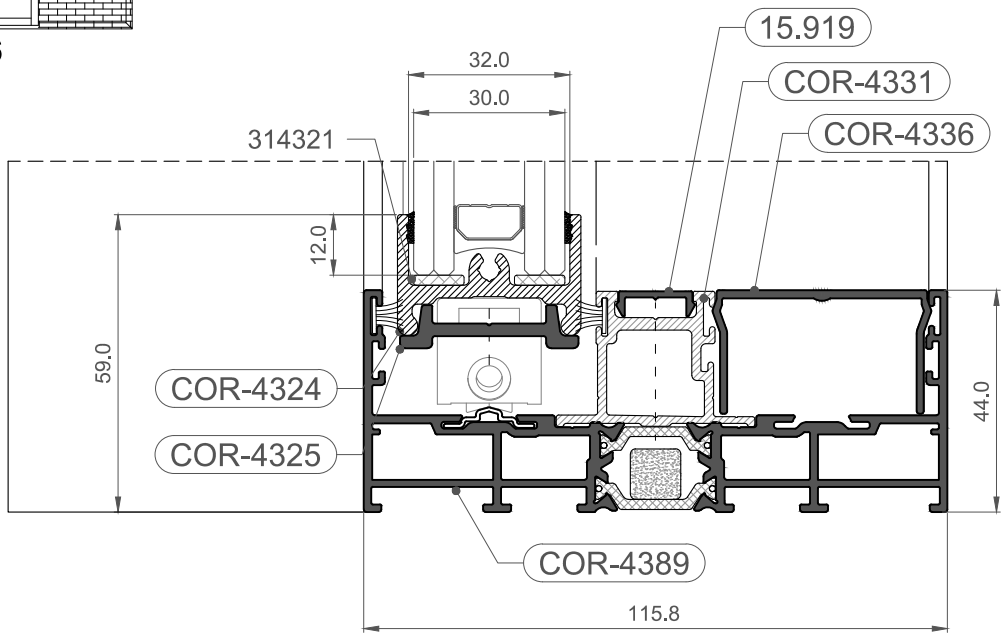

25

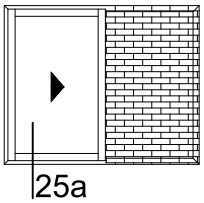

80.0
35.8
COR-2065
20.0
47.2
27.2
111.2
20.0
44.0
15.0
330706
COR-4324
COR-7731
COR-4352
343504
COR-4389
COR-4331
15919
30.0
115.8

1:1.5

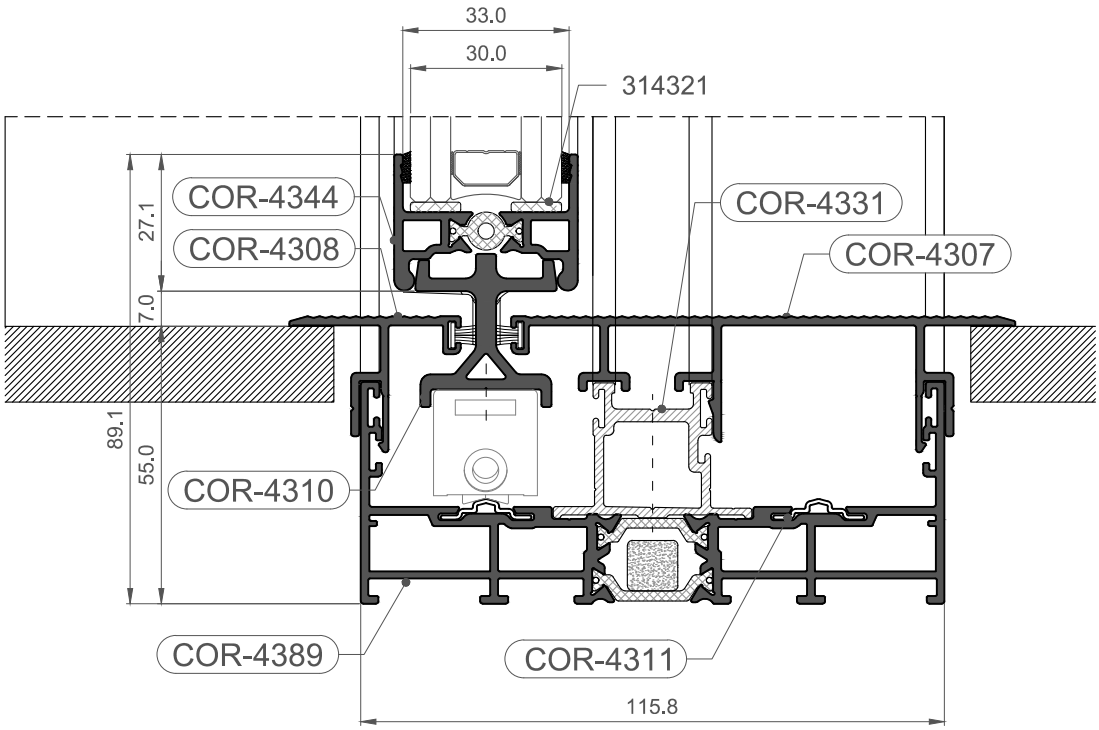


26

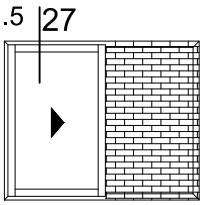

15.919
32.0
30.0
COR-4331
314321
COR-4336
12.0
59.0
COR-4324
COR-4325
44.0
COR-4389
115.8

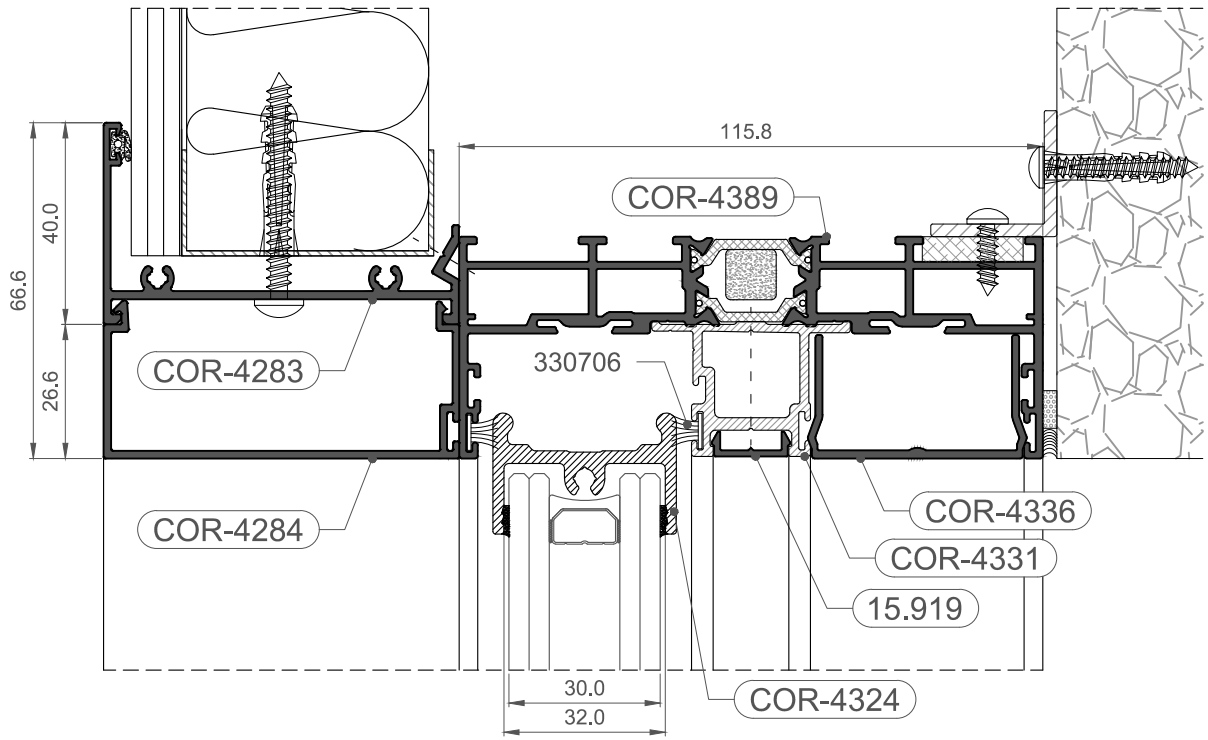


25a


33.0
30.0
314321
COR-4344
COR-4308
COR-4331
COR-4307
27.1
7.0
89.1
55.0
COR-4310
COR-4389
COR-4311
115.8

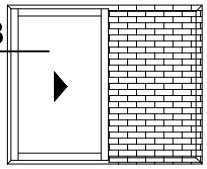
1:1.5 27

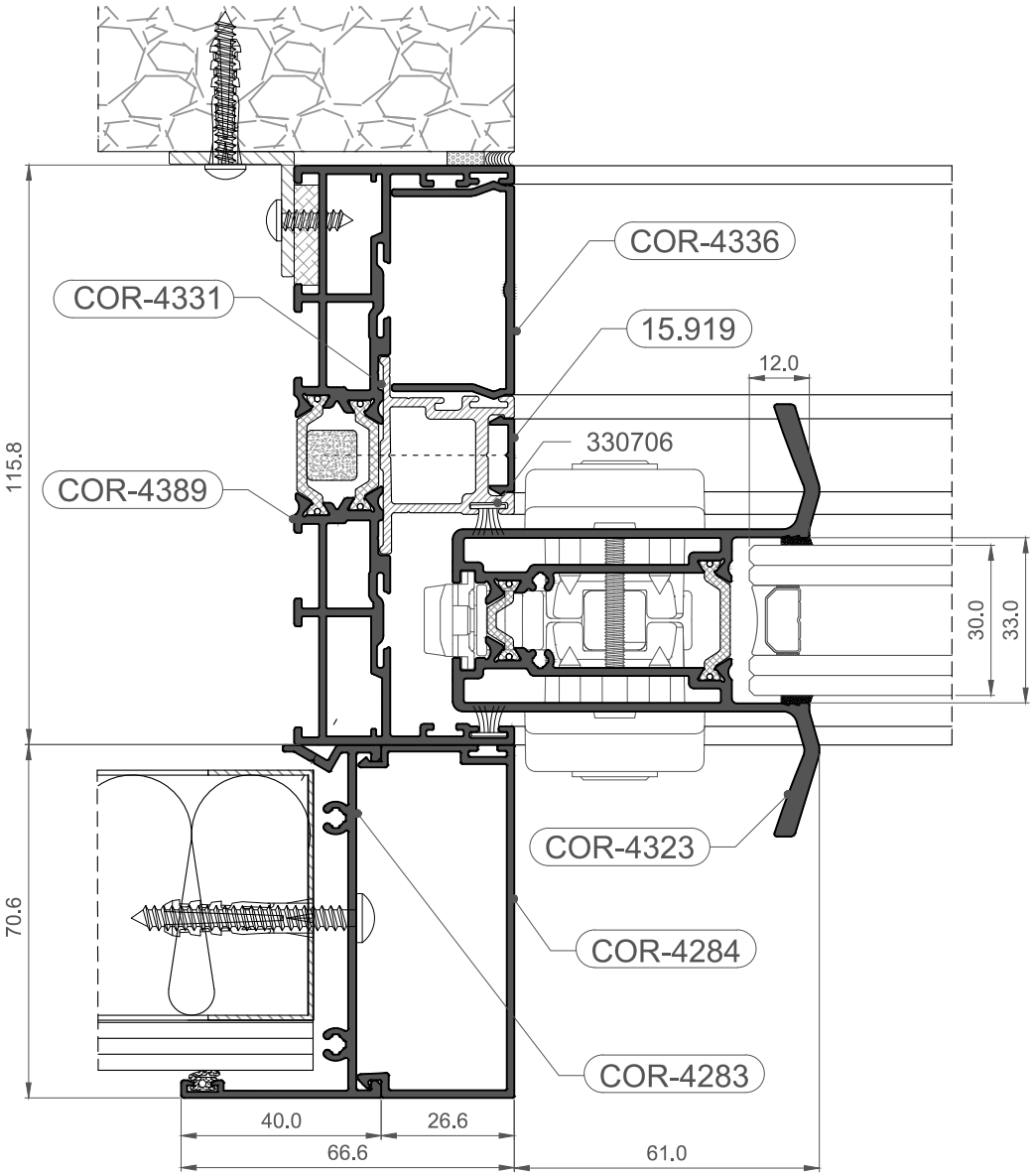



115.8
COR-4389
66.6
40.0
26.6
330706
COR-4283
COR-4284
COR-4336
COR-4331
15.919
30.0
32.0
COR-4324

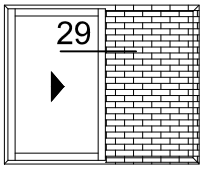
1:1.5

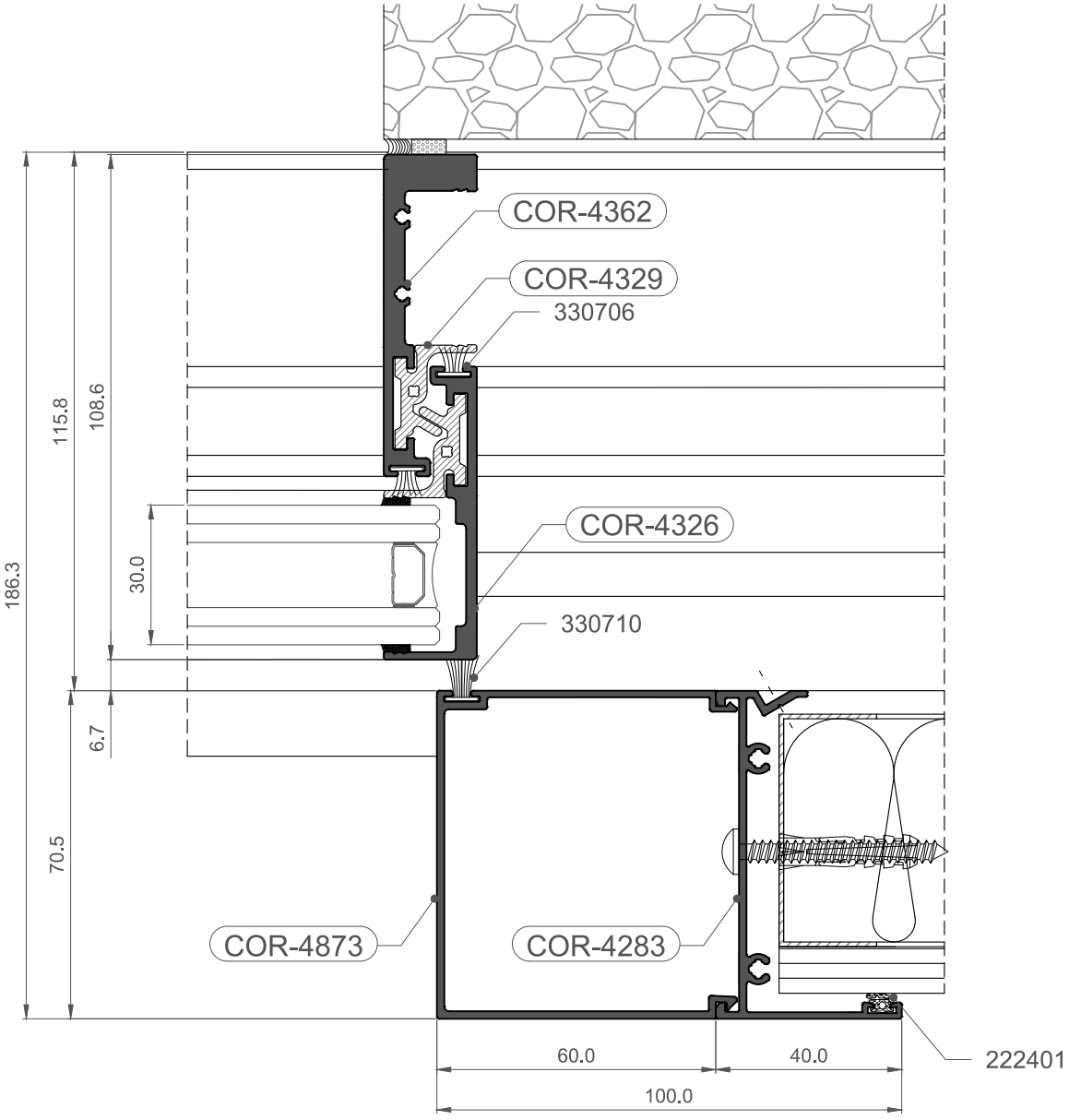
28



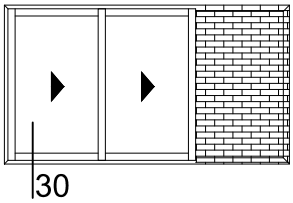

COR-4336
COR-4331
15.919
12.0
330706
COR-4389
115.8
30.0
33.0
COR-4323
70.6
COR-4284
COR-4283
40.0
26.6
66.6
61.0

1:1.5

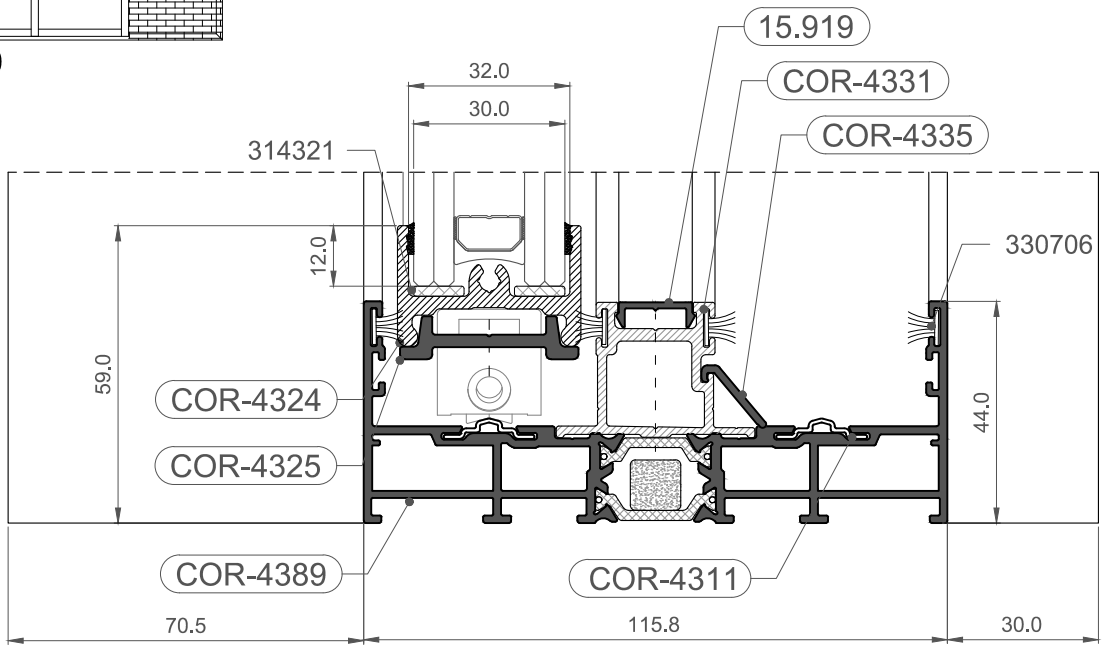

29

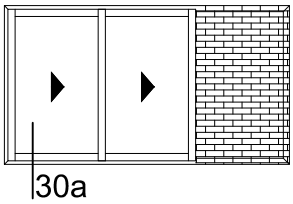

COR-4362
COR-4329
330706
COR-4326
330710
COR-4873
COR-4283
222401
186.3
115.8
108.6
30.0
6.7
70.5
60.0
40.0
100.0

1:1.5

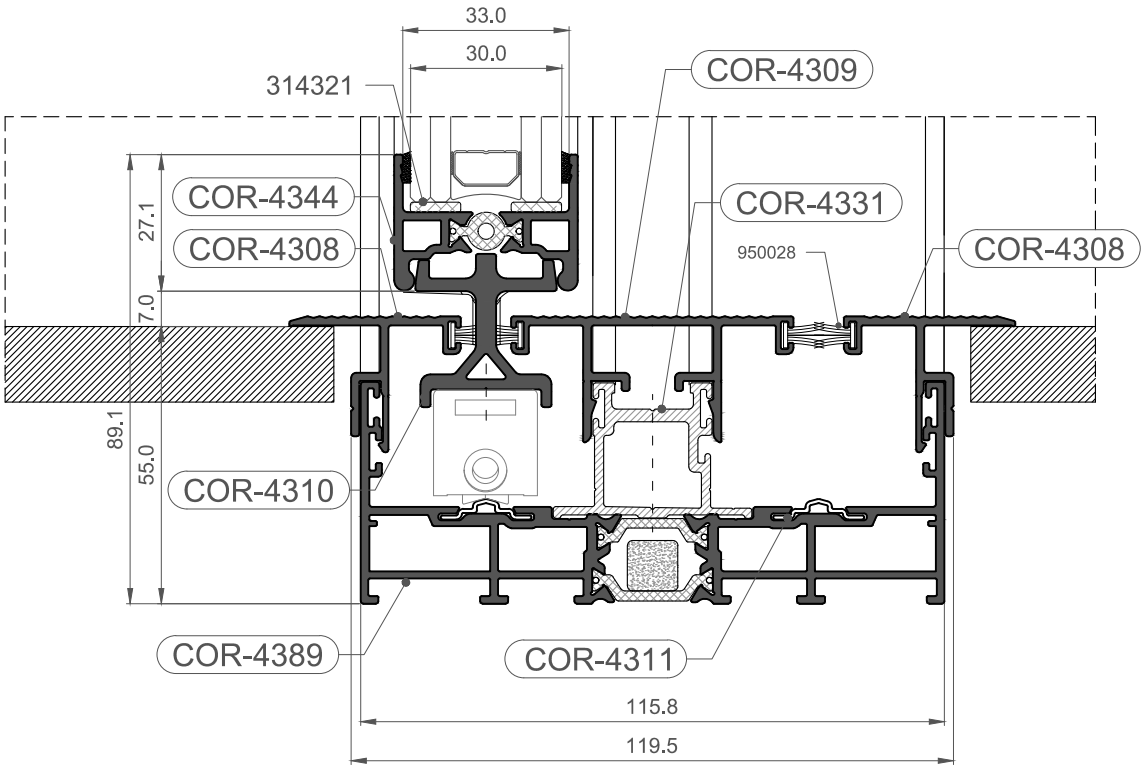


30

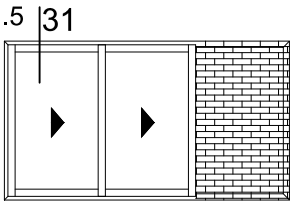

15.919
COR-4331
COR-4335
32.0
30.0
314321
330706
12.0
59.0
44.0
COR-4324
COR-4325
COR-4389
COR-4311
70.5
115.8
30.0

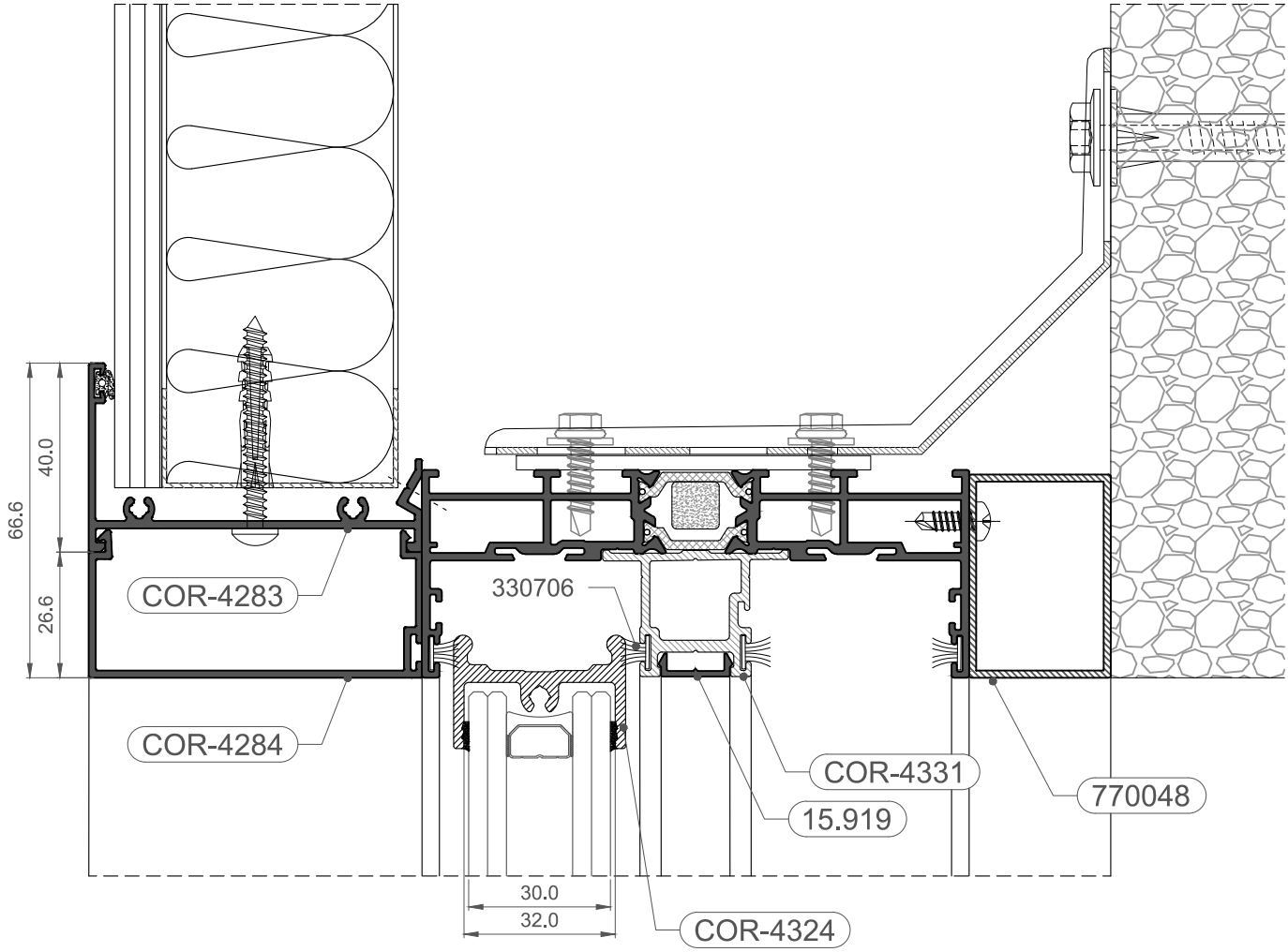


30a

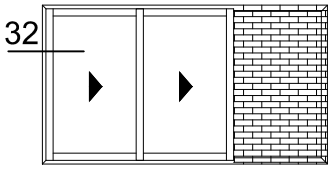

33.0
30.0
314321
COR-4309
COR-4344
COR-4308
COR-4331
950028
COR-4308
27.1
7.0
89.1
55.0
COR-4310
COR-4389
COR-4311
115.8
119.5

1:1.5 31

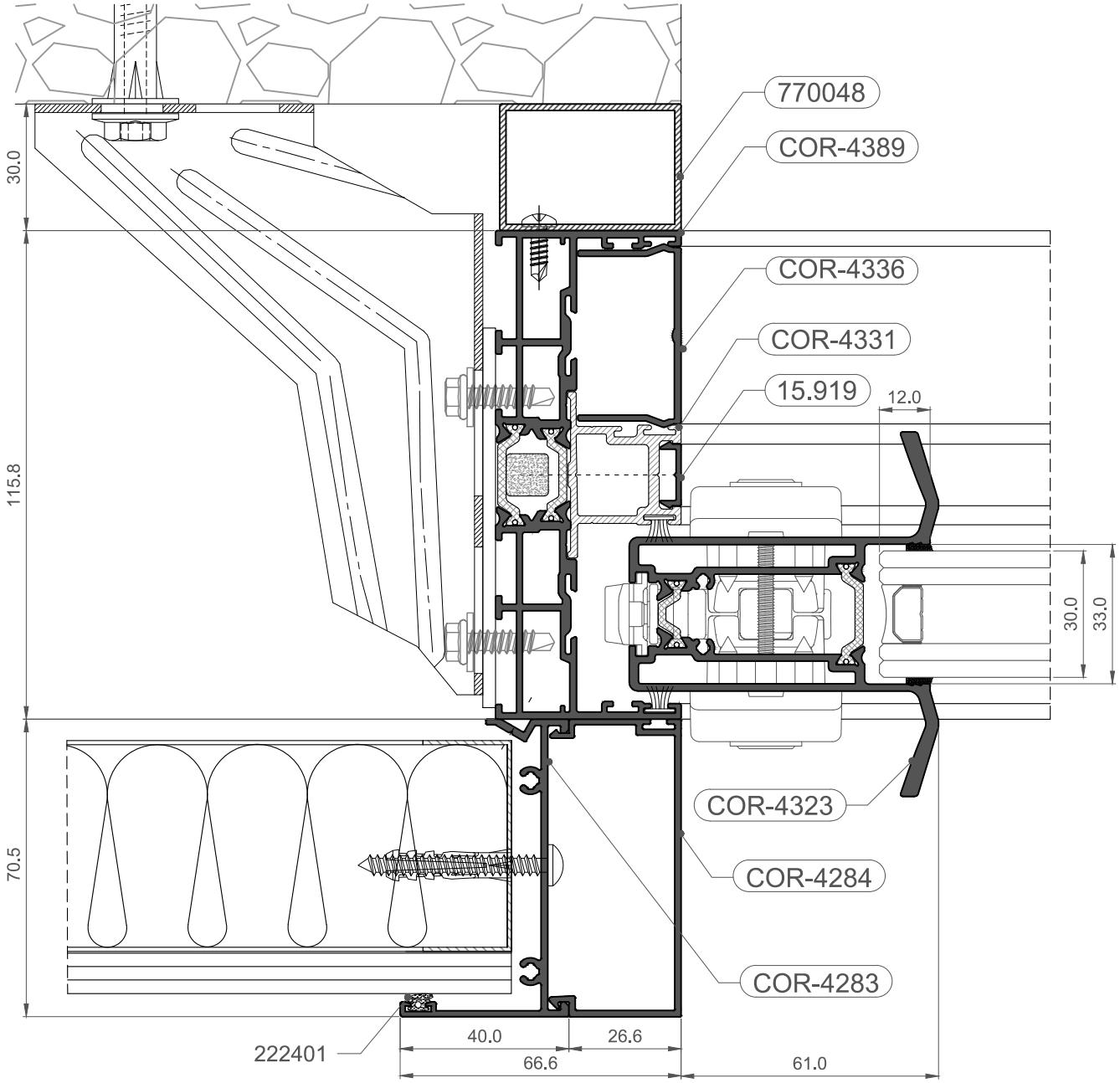



66.6
40.0
26.6
COR-4283
330706
COR-4284
COR-4331
15.919
770048
30.0
32.0
COR-4324

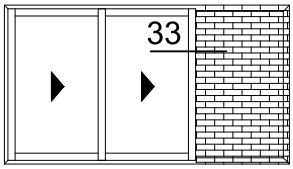
1:1.5

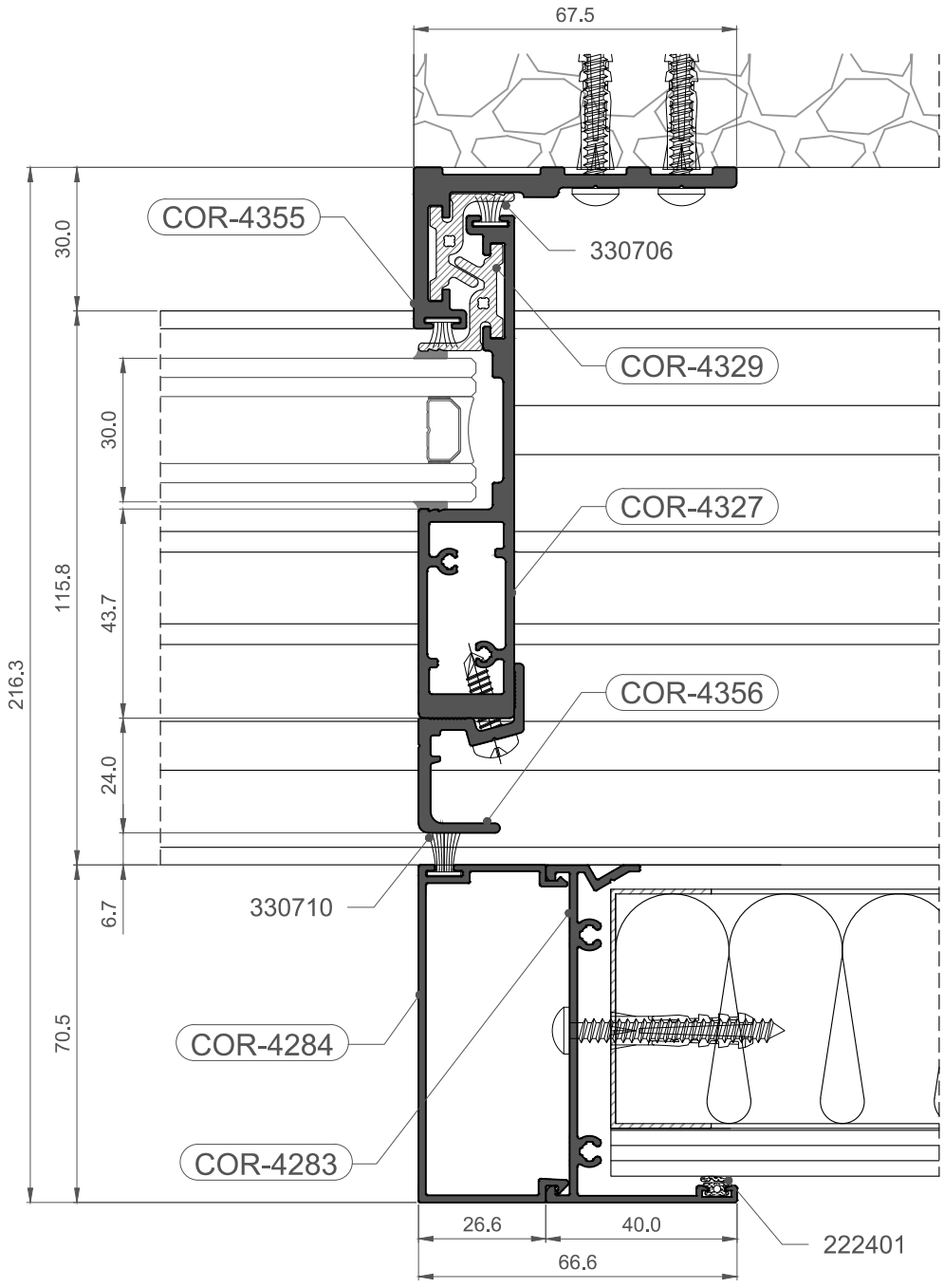

32

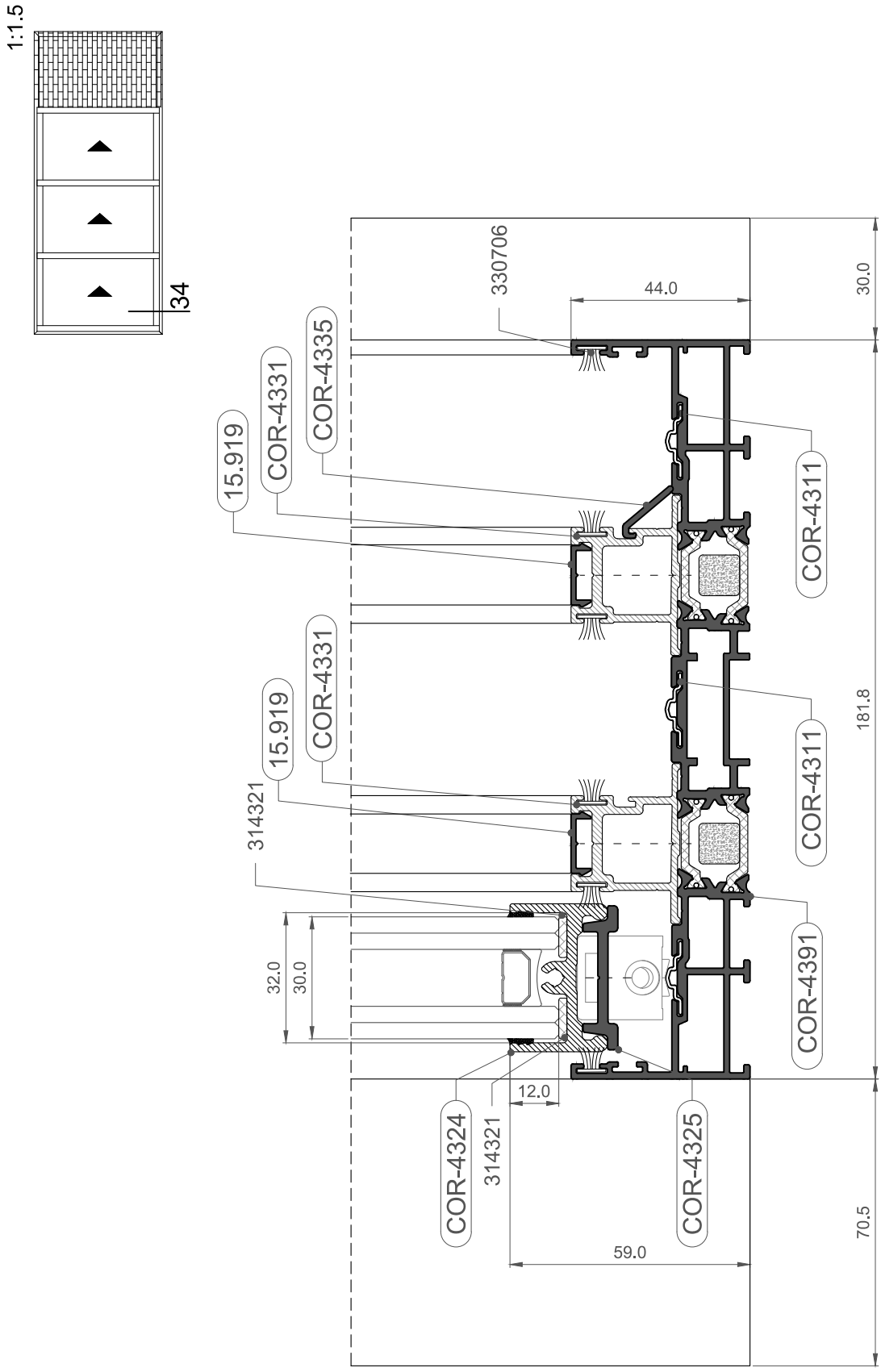
1:1.5

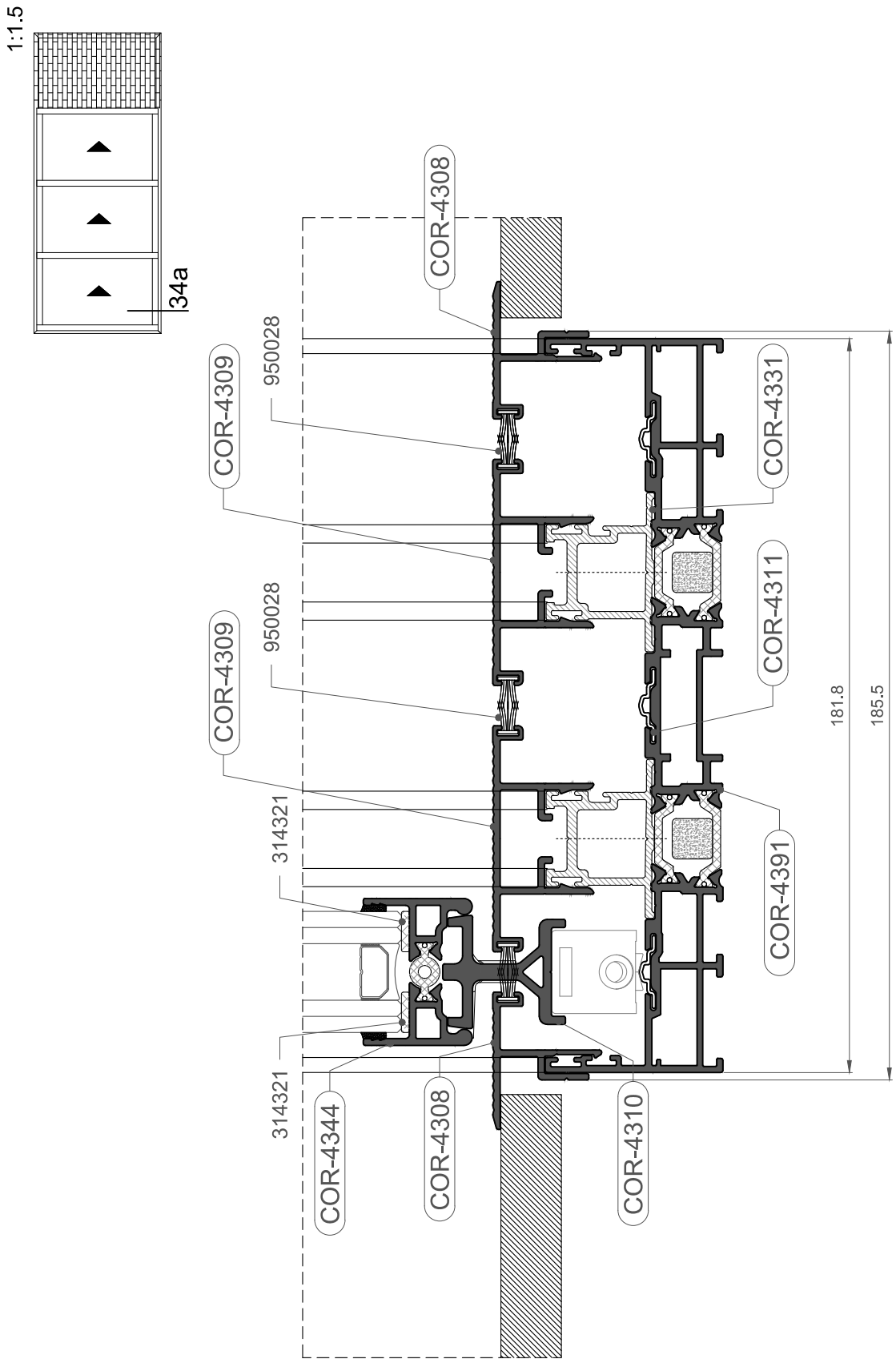

770048
COR-4389
COR-4336
COR-4331
15.919
12.0
30.0
33.0
COR-4323
COR-4284
COR-4283
222401
30.0
115.8
70.5
40.0
26.6
66.6
61.0

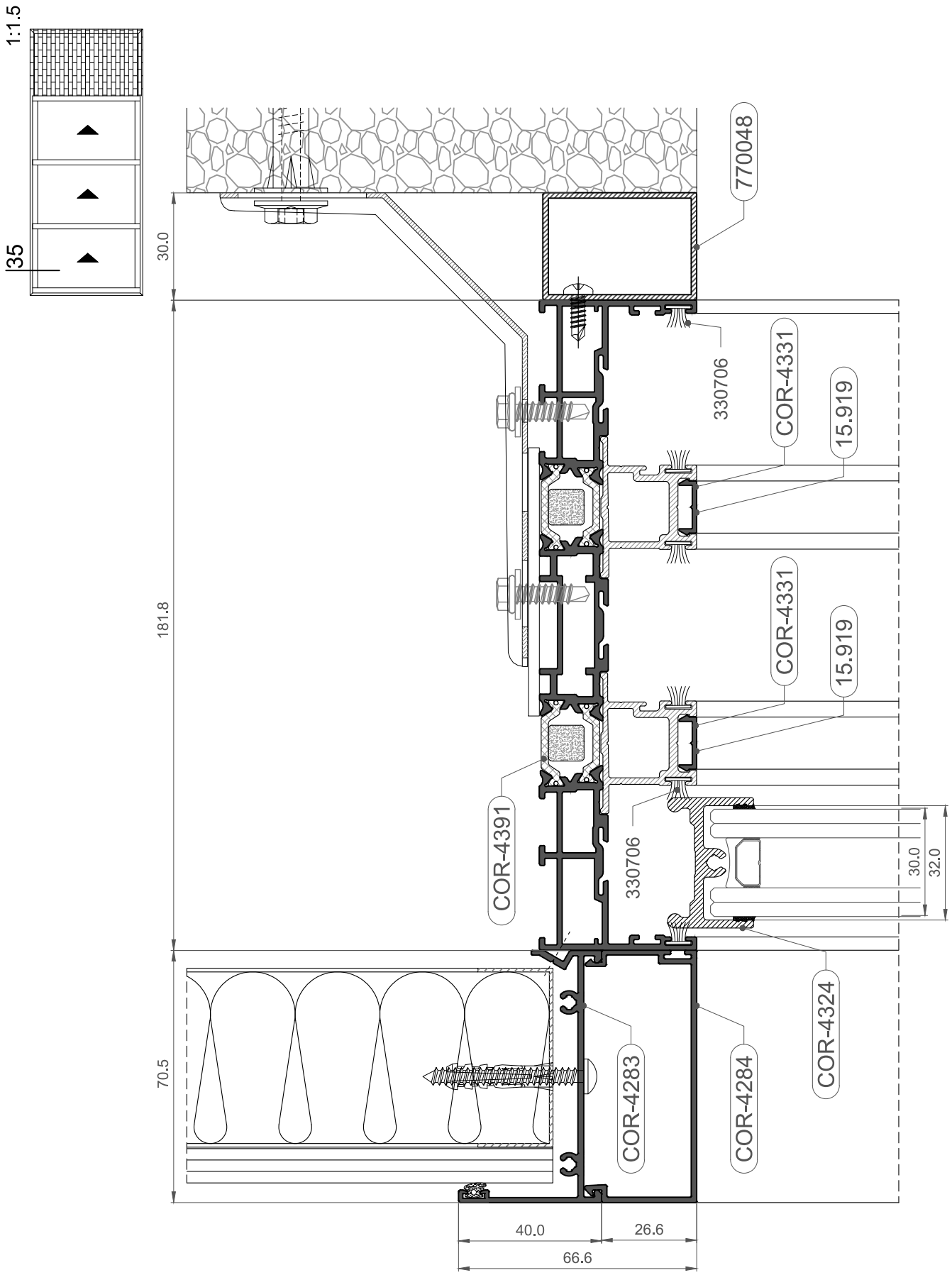
1:1.5


33

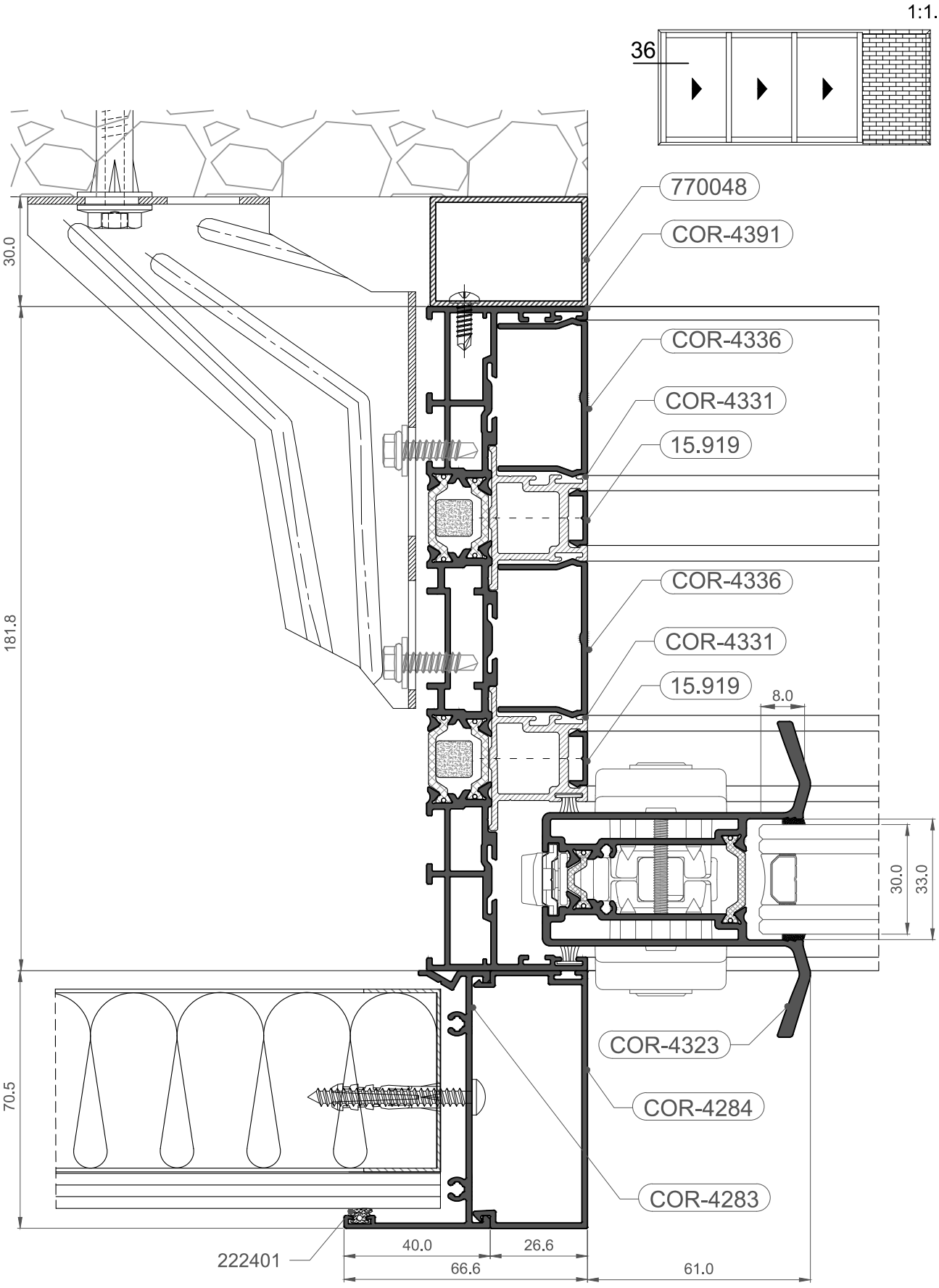

67.5
COR-4355
330706
COR-4329
COR-4327
COR-4356
330710
COR-4284
COR-4283
222401
26.6
40.0
66.6
216.3
115.8
70.5
30.0
30.0
43.7
24.0
6.7


1:1.5
34
330706
44.0
30.0
COR-4335
COR-4331
15.919
COR-4311
COR-4331
15.919
COR-4311
314321
181.8
32.0
30.0
COR-4391
12.0
COR-4324
314321
COR-4325
59.0
70.5

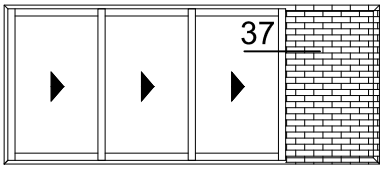

1:1.5
34a
COR-4308
950028
COR-4309
COR-4331
950028
COR-4309
COR-4311
314321
181.8
185.5
COR-4391
314321
COR-4344
COR-4308
COR-4310

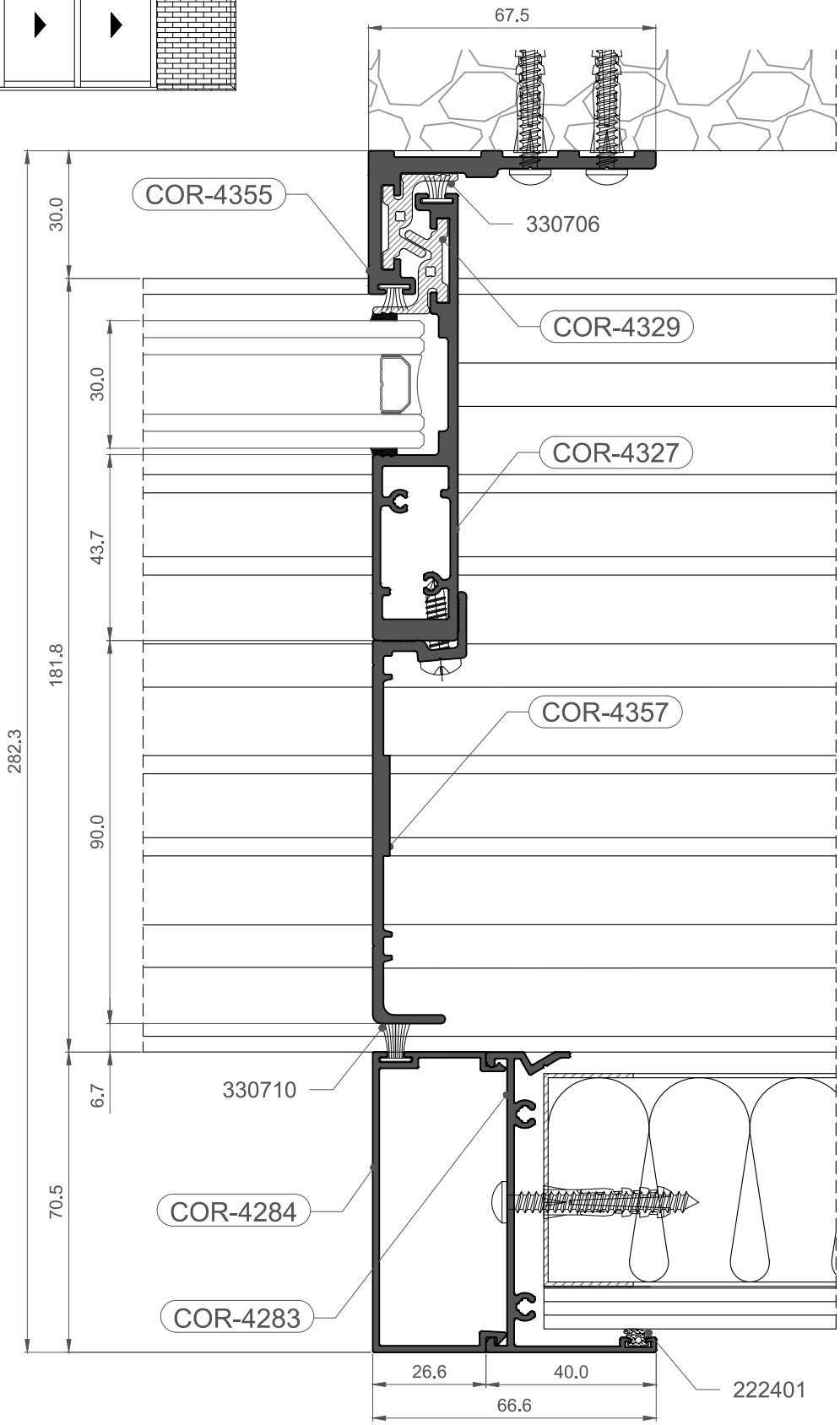

1:1.5
35
30.0
181.8
70.5
770048
330706
COR-4331
15.919
COR-4331
15.919
COR-4391
330706
30.0
32.0
COR-4324
COR-4283
COR-4284
40.0
26.6
66.6

1:1.5


36
770048
COR-4391
COR-4336
COR-4331
15.919
COR-4336
COR-4331
15.919
8.0
30.0
33.0
COR-4323
COR-4284
COR-4283
222401
40.0
26.6
66.6
61.0
30.0
181.8
70.5

1:1.5


37


67.5
COR-4355
330706
COR-4329
COR-4327
COR-4357
330710
COR-4284
COR-4283
222401
26.6
40.0
66.6
282.3
30.0
181.8
30.0
43.7
90.0
6.7
70.5

# 6. ACRISTALAMIENTO
# 6. GLAZING

IMPORTANTE

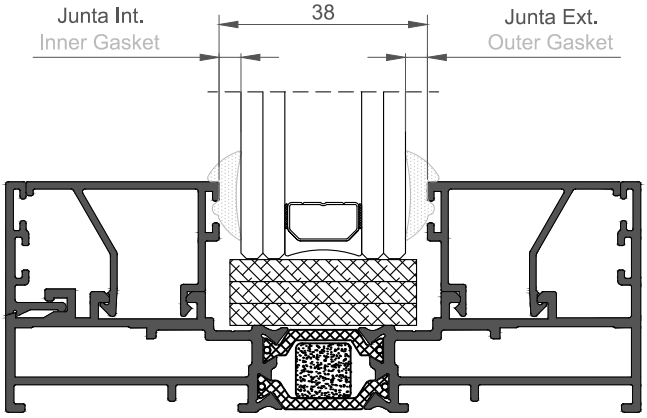
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# TABLA DE ACRISTALAMIENTO
## GLAZING TABLES

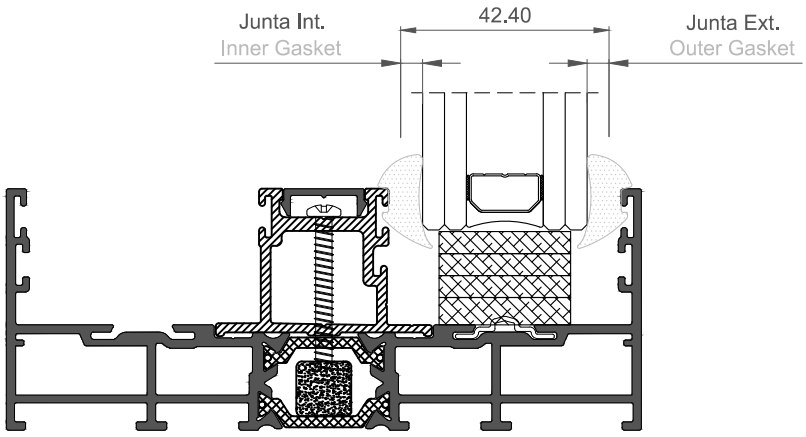
### FIJO/FIXED




| JUNTAS/GASKET | | |
|---|---|---|
| Referencia/ Reference | Espesor (mm) Thickness (mm) | Dibujo/ Design |
| 240135 | 4 | |
| 242701 | 5 | |

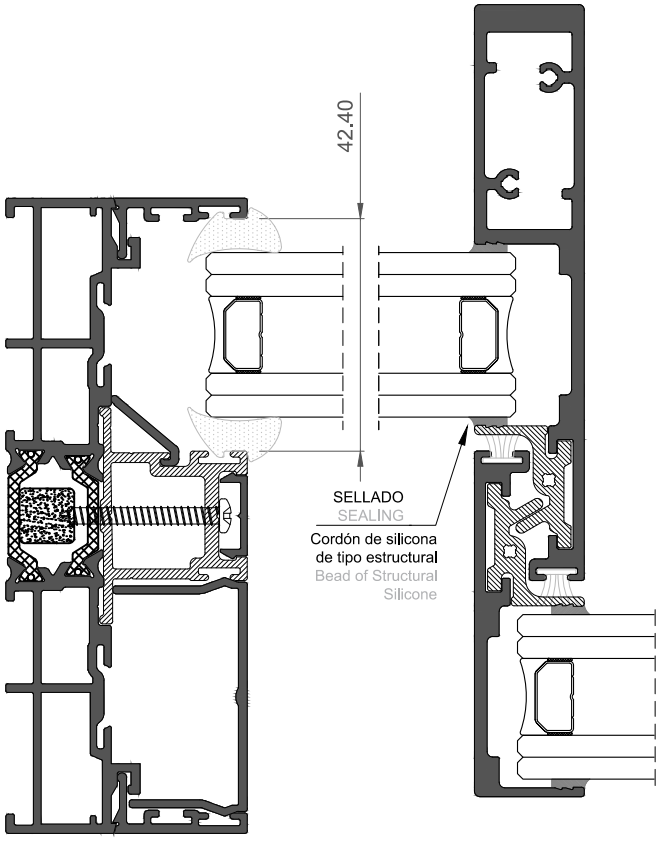
| ACRISTALAMIENTO EN/GLAZING IN COR-4337 | | |
|---|---|---|
| Vidrio Glass | Junta Interior/ Inner Gasket | Junta Exterior/ Outer Gasket |
| **30** | 4,00 | 4,00 |
| **29** | 5,00 | 4,00 |
| **28** | 5,00 | 5,00 |

### HOJA Y FIJO/SASH AND FIXED

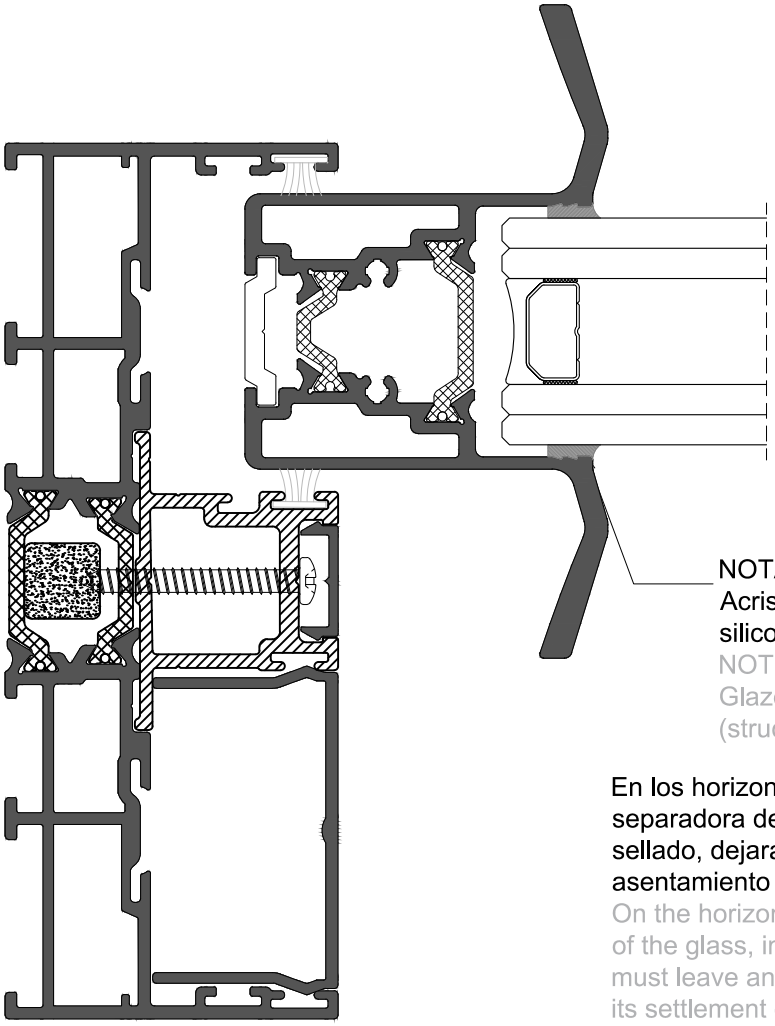



| JUNTAS/GASKET | | |
|---|---|---|
| Referencia/ Reference | Espesor (mm) Thickness (mm) | Dibujo/ Design |
| 240136 | 6 | |
| 250097 | 7 | |

| ACRISTALAMIENTO EN/GLAZING IN COR-4348, 4349, 4380, 4381, 4386, 4387, 4388 y/and 4389. | | |
|---|---|---|
| Vidrio Glass | Junta Interior/ Inner Gasket | Junta Exterior/ Outer Gasket |
| **30** | 6,00 | 6,00 |
| **29** | 7,00 | 6,00 |
| **28** | 7,00 | 7,00 |



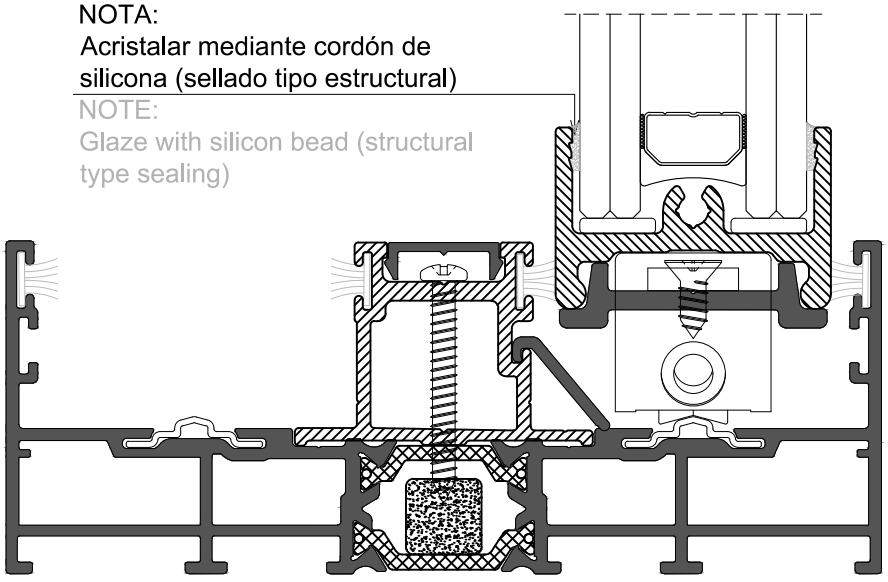
## DETALLES ACRISTALAMIENTO
GLAZING DETAILS



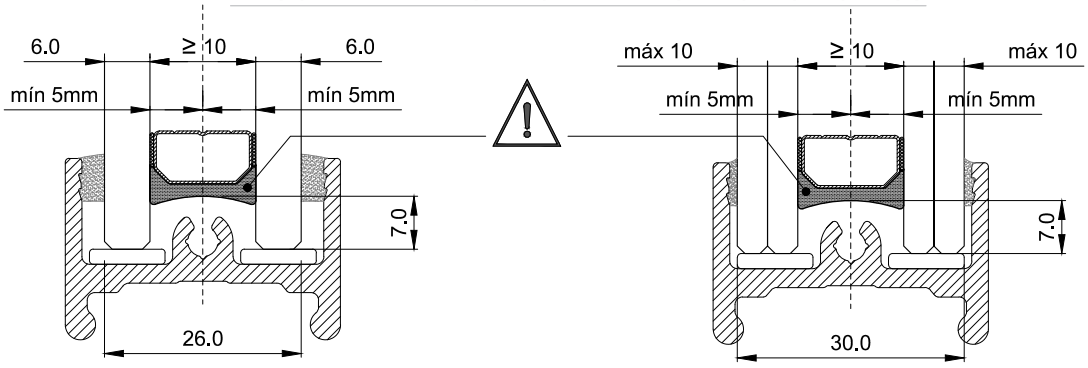
NOTA:
Acristalar mediante cordón de silicona (sellado tipo estructural)
NOTE:
Glaze with silicon bead (structural type sealing)

En los horizontales, la varilla separadora del vidrio, incluido el sellado, dejará 7 mm libres para su asentamiento en la hoja de ruedas.
On the horizontals, the spacer bar of the glass, including the sealing, must leave an allowance of 7mm for its settlement on the horizontal sash profile.

NOTA:
Acristalar mediante cordón de silicona (sellado tipo estructural)
NOTE:
Glaze with silicon bead (structural type sealing)



## RECOMENDACIÓN DE FABRICACIÓN DE VIDRIO
## RECOMMENDATION FOR FABRICATION OF GLASS




Espesor mínimo
Minimum Thickness

Espesor máximo
Maximum thickness

⚠ **El sellado del vidrio en su fabricación debe ser realizado con silicona Dowsil 3362 ó Sikasil IG25 (nunca con polisulfuro o poliuretanos)**
Se recomienda utilizar varilla separadora de color negro.
Nota: La cámara del vidrio no podrá ser nunca inferior a 10mm, ya que debe librar el gusanillo de la hoja de ruedas.
En caso de lunas no simétricas se respetarán los 5mm de la cara interior de la luna al eje del portatornillos de la hoja de ruedas.
La superficie del vidrio no puede ser mayor de 6m² por hoja.

⚠ **The sealing of the pane must be done with silicon Dowsil 3362 or Sikasil IG25 (never with polisulfyde or poliurethane)**
The use of a black separation rod is recommended.

Note: The space between panes must never be under 10mm, since it must release the lodge for screws of the bearing profile.
In case of non symetric panes the 5mm distance from the inner side of the pane to the axis of the lodge for screws of the horizontal sash profile must be respected.
The surface of the pane cannot exceed 6m² per sash.

### RECOMENDACIÓN TÉCNICA ACRISTALAMIENTO

El vidrio de cámara, deberá estar compuesto por un vidrio exterior (el expuesto a la carga de viento) que como mínimo debe cumplir las siguientes limitaciones:

- Vidrio laminado (stadip) **3+3 mm.** ; Para hojas de superficie ≤ **1.5 m²**
- Vidrio laminado (stadip) **4+4 mm.** ; Para hojas de superficie ≤ **2.75 m²**
- Vidrio laminado (stadip) **4+5 mm.** ; Para hojas de superficie ≤ **3.5 m²**
- Vidrio laminado (stadip) **5+5 mm.** ; Para hojas de superficie ≤ **4.4 m²**
- Vidrio **templado de 6 mm.** ; Para hojas de superficie ≤ **4.7 m²**
- Vidrio **templado de 8 (ó 10 mm.)** ; Para hojas de superficie ≤ **6 m²**

La relación entre el alto de la hoja (**h**) y su ancho (**l**), siempre debe cumplir: **(h/l)** ≤ **3**

### GLAZING TECHNICAL RECOMMENDATION

The glass of the chamber must be composed by an external glass (which is exposed to the windload) which must obey the following limitations:

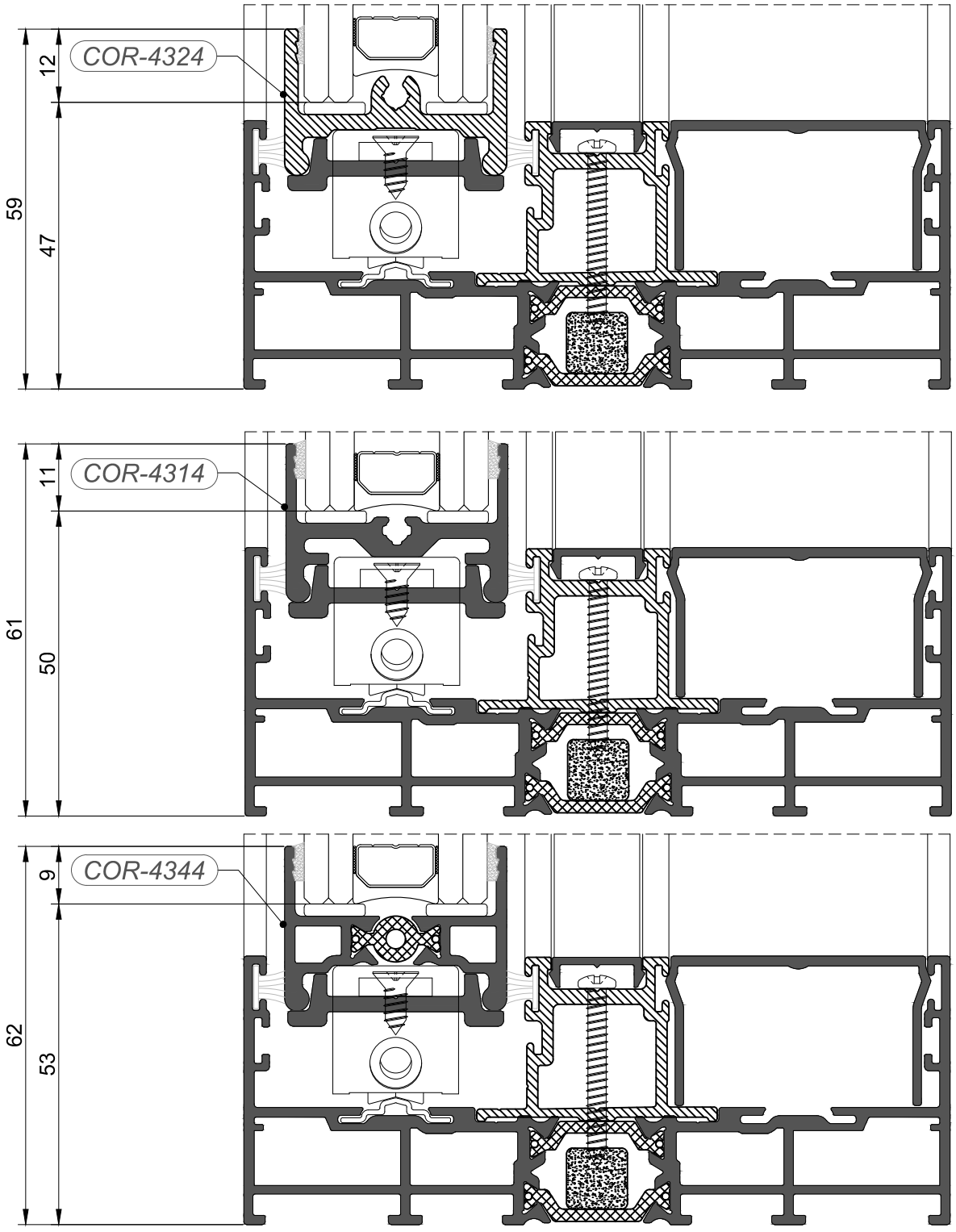
- Laminated glass (stadip) **3+3 mm.** ; For sash with surface ≤ **1.5 m²**
- Laminated glass (stadip) **4+4 mm.** ; For sash with surface ≤ **2.75 m²**
- Laminated glass (stadip) **4+5 mm.** ; For sash with surface ≤ **3.5 m²**
- Laminated glass(stadip) **5+5 mm.** ; For sash with surface ≤ **4.4 m²**
- Tempered glass of **6 mm.** ; For sash with surface ≤ **4.7 m²**
- Tempered glass of **8 (or 10 mm.)** ; For sash with surface ≤ **6 m²**

The relation between the height of the sash (**h**) and its width (**w**), must always be: **(h/w)** ≤ **3**

# DETALLES ACRISTALAMIENTO
GLAZING DETAILS

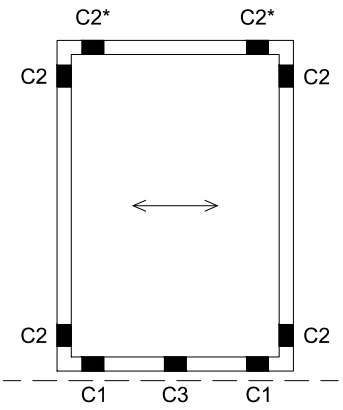
**En caso de utilizar el perfil de hoja COR-4314 o COR-4344 se debe reducir el tamaño del vidrio en 6 o 12 mm, respectivamente, en altura en comparación con los descuentos del perfil COR-4324 detallados en secciones de despiece.**

**In case of use the sash profile COR-4314 or COR-4344 the glass size must be reduced in height 6 mm or 12 mm, respectively, compared with the discounts of the profile COR-4324 indicated in the cutting sections.**



# POSICIONAMIENTO RECOMENDABLE DE LOS CALZOS, SEGÚN SU APLICACIÓN
## ADVISABLE LAYOUT FOR THE WEDGES, IN ACCORDANCE TO ITS USE

CORREDERA
SLIDE SYSTEM




Nomenclatura de los Calzos:
C1 = CALZO DE APOYO
C2 = CALZO PERIMETRAL
C3 = CALZO DE SEGURIDAD

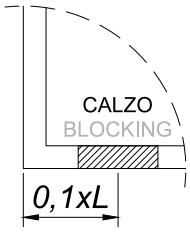
Nota:
Los calzos deben colocarse a la derecha de los puntos de rodamiento.
C1: Calzo de 2mm (referencia 314321)
C2: Calzo de 2÷4 mm
C2*: Calzo 2mm
C3: Calzo 1mm

Nomenclature of the Blockings:
C1= SUPPORT WEDGE
C2= PERIMETER WEDGE
C3= SECURITY WEDGE

Note:
The wedges must be placed at the right of the bearing points.
C1: Wedge of 2mm (reference 314321)
C2*: Wedge of 2÷4 mm
C3: Wedge of 1mm

Notas:
- Los calzos deben colocarse necesariamente como preven los croquis arriba indicados, sin añadir otros calzos en otras situaciones.
- La distancia entre el eje de los calzos y el borde del vidrio, será aprox. L/10 (L = longitud de vidrio.)
- Debe quedar lo más próximo posible a los rodamientos y delante de éstos.

Notes:
- The wedges must be placed in accordance with the sketches above, without adding other wedges in other positions.
- The distance between the axis of the wedges and the edge of the glass will be aprox. L/10 (L = length of the glass.)
- It must be as close as possible to the bearings and in front of these.



# 7. SECCIONES DE DESPIECE
# 7. CUTTING PIECE SECTIONS

IMPORTANTE

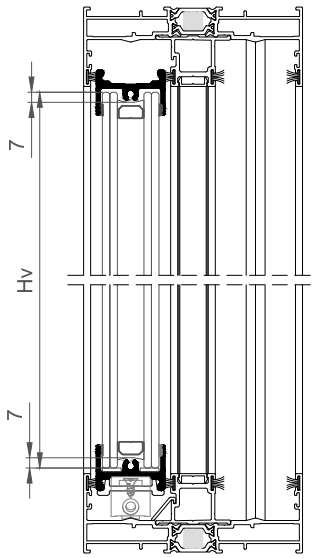
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IMPORTANT

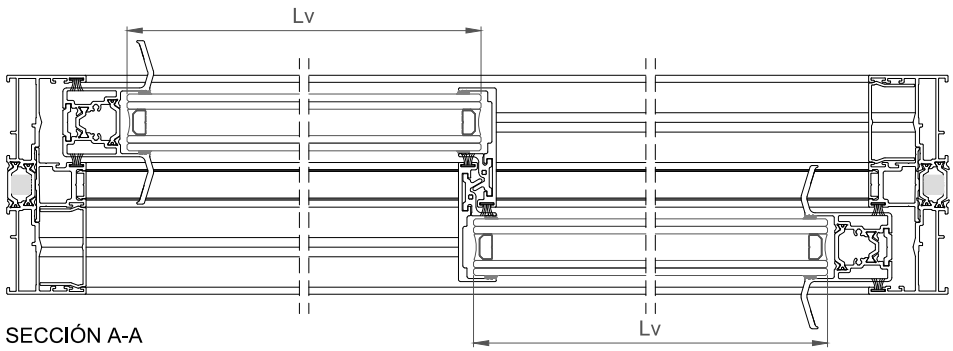
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Detalle de fabricación del vidrio/ Glass fabrication details

E=1:4




SECCIÓN B-B
SECTION B-B



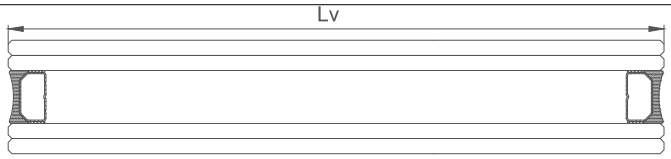

SECCIÓN A-A
SECTION A-A

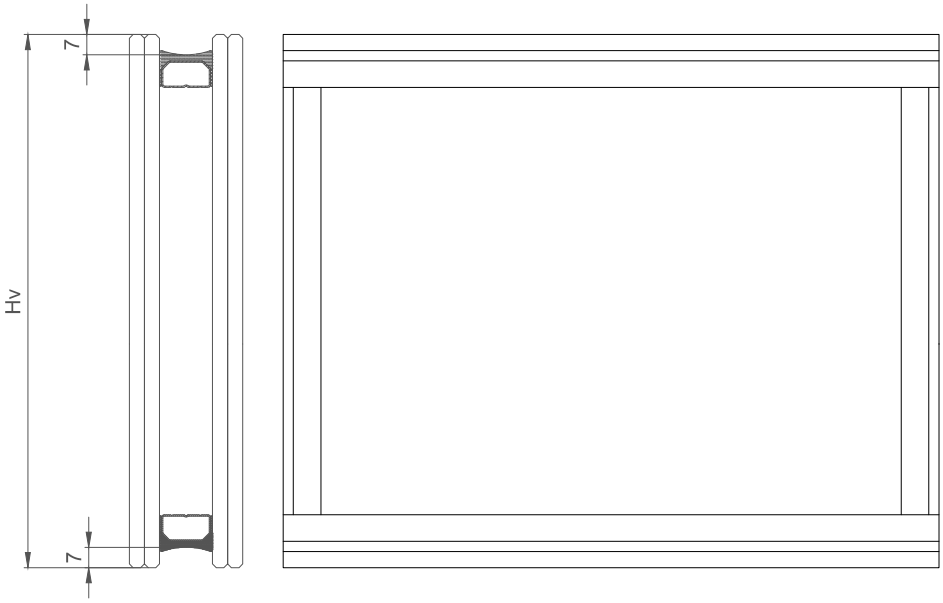
## *VIDRIO DECALADO (largos horizontales)*

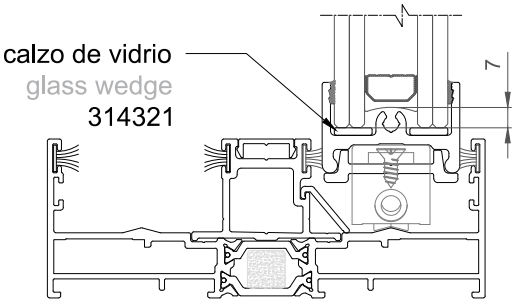
OFFSET GLASS (horizontal long)

*Se tendrán en cuenta los 7mm que hay que separar la varilla del gusanillo del perfil para posibilitar la correcta colocación del vidrio sobre la hoja de ruedas.*
*Ver detalle inferior.*

*The 7mm gap between the spacer bar and the edge of the glass must be consistent to allow for the correct location of the glass on the horizontal sash profile*
*See inner detail.*



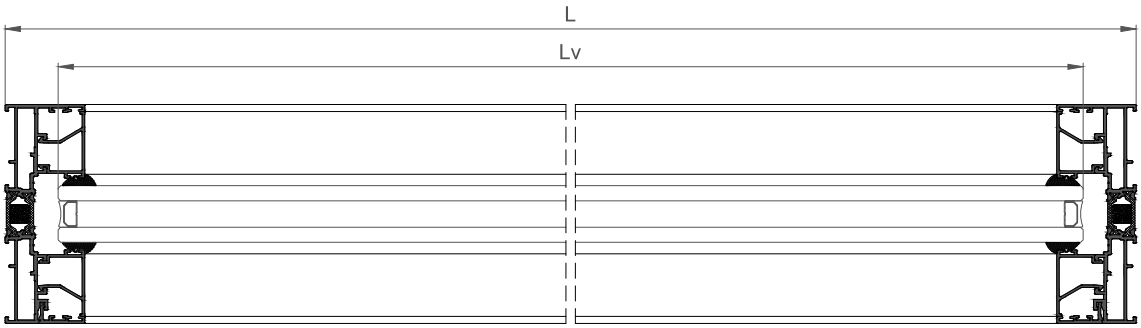



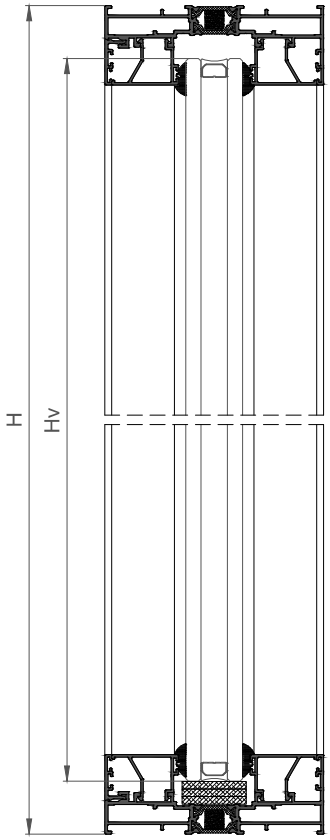

(Escala 1:2)
(Scale 1:2)

Fijo/ Fixed light

E=1:4

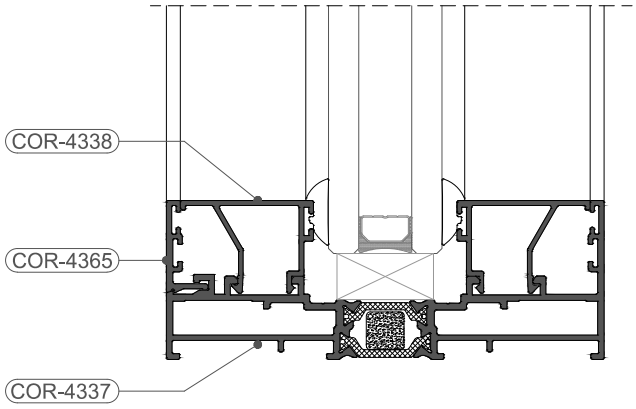


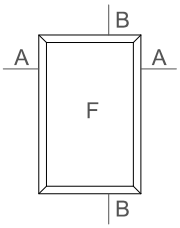

SECCIÓN A-A
SECTION A-A




SECCIÓN B-B
SECTION B-B

DETALLE SECCIÓN B-B
DETAIL SECTION B-B
Escala 1:2
Scale 1:2




| | | | | |
|---|---|---|---|---|
| COR-4337 | | | x 2 | L |
| | | | x 2 | H |
| COR-4365 | | | x 2 | L - 35 |
| | | | x 2 | H - 35 |
| COR-4338 | | | x 4 | L - 44 |
| | | | x 4 | H - 84 |

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 4 |

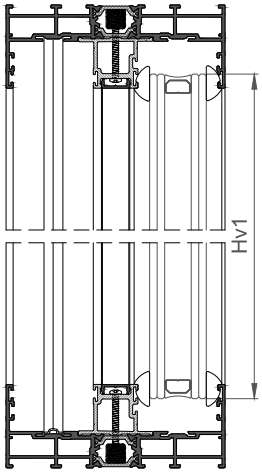
| | | |
|---|---|---|
| | 920100 | x 2 |

| | | |
|---|---|---|
| | 240135 | 4L + 4H |

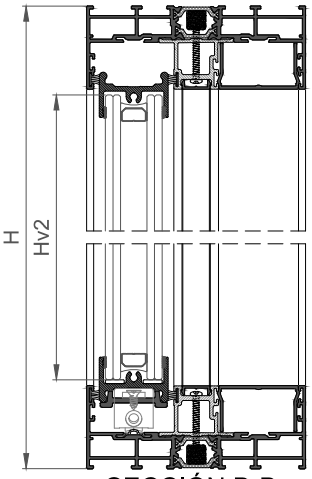
| | | | | |
|---|---|---|---|---|
| | e=30mm | x 1 | Lv = L - 56 | Hv = H - 56 |

Ventana 1 hoja y fijo con carril de rodadura inox/ 1 sash window and fixed light with stainless steel rail

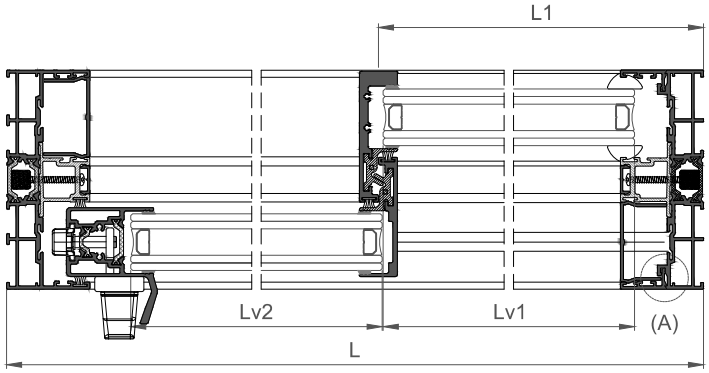
E=1:4




SECCIÓN C-C
SECCIÓN C-C

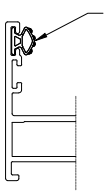



SECCIÓN B-B
SECTION B-B



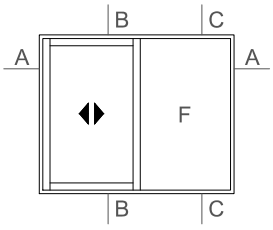

Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.

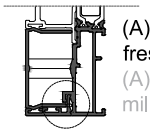
SECCIÓN A-A
SECTION A-A



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

| | | |
|---|---|---|
| | 330706 | 4L + 4H |
| | 240136 | 4Lv1 + 2Hv1 |



(A) Hay que fresar 3mm.
(A) Need to mill 3mm.

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 4 |
| | 304351 | x 2 |
| | 344303 | x 4 |
| | 344332 | x 1 |
| | 344306 | x 4 |
| | 282321 | x 1 |
| | 364870 | x 2 |
| | 302130 | x 2 |
| | 304335 | x 1 |
| | 344360 | x 1 |
| | 304371 | x 1 |
| | 304385 | x 2 |
| | 920100 | *** |

(1) Nota importante: ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida
(1) Important note: see in the assembly details the central sash profile needed in accordance with the required inertia.

*** Ver página de detalles de montaje
*** See page of assembly details

| | | | |
|---|---|---|---|
| | 200 kg | 500 < La < 2200 | |
| | | 1801 < Ha < 3000 | |

| | | | | |
|---|---|---|---|---|
| | e=30mm | x 1 | Lv1 = L1 - 39 | Hv1 = H - 73 |
| | | x 1 | Lv2 = L-L1-63.7 | Hv2 = H - 94 * |

* Con el perfil/ With the profile: COR-4314 Hv2=H-100
COR-4344 Hv2=H-106

| | | | mm |
|---|---|---|---|
| COR-4389 | | x 2 | L |
| | | x 1 | H |
| COR-4388 | | x 1 | H |
| COR-4365 | | x 2 | H - 39.5 |
| COR-4325 | | x 1 | L-L1 - 89.7 * |
| COR-4324 | | x 2 | L-L1 - 56.7 * |
| COR-4322 | | x 1 | H - 76 * |
| COR-4326 (1) | | x 1 | H - 76 * |
| COR-4329 | | x 1 | H - 116 * |
| | | x 1 | H - 88 |
| COR-4362 | | x 1 | H - 41 |
| COR-4331 | | x 2 | L - 34 |
| | | x 2 | H - 34 |
| COR-4336 | | x 2 | L - L1 - 54 |
| | | x 2 | H - 41 |
| 15.919 | | x 2 | L - L1 - 49.1 |
| | | x 2 | L1 - 35.6 |
| | | x 2 | H - 88 |
| COR-2130 | | x 1 | *** |
| COR-4311 | | x 1 | L - 39 |

* Opción con hoja/Option with sash COR-4314/COR-4344

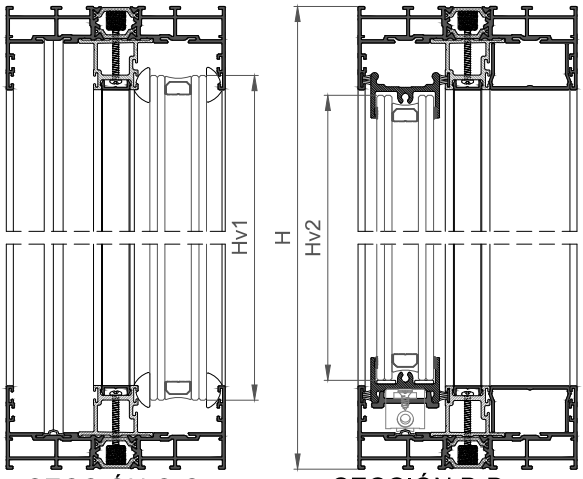
| | | | |
|---|---|---|---|
| COR-4325 | | x 1 | L-L1-90.7 |
| COR-4344/14 | | x 2 | L-L1-57.7 |
| COR-4322 | | x 1 | H - 73.6 |
| COR-4326 (1) | | x 1 | H - 73.6 |
| COR-4329 | | x 1 | H - 113.6 |

# COR VISION
Secciones de despiece

# COR VISION
Cutting piece sections

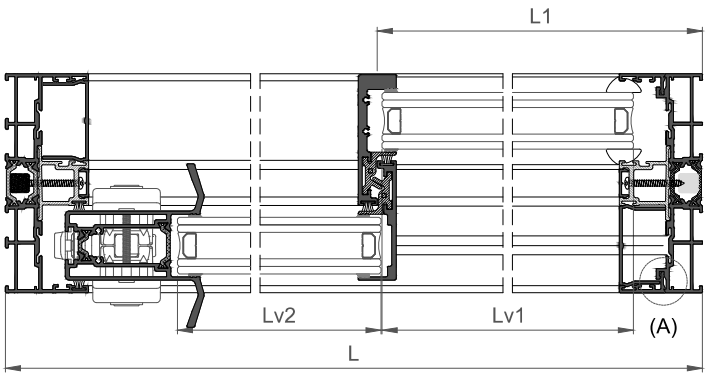
Balconera 1 hoja con cerradura y fijo con carril de rodadura inox/ 1 sash balcony with lock and fixed light with stainless steel rail

E=1:4



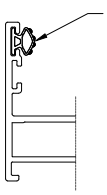

SECCIÓN C-C
SECTION C-C

SECCIÓN B-B
SECTION B-B



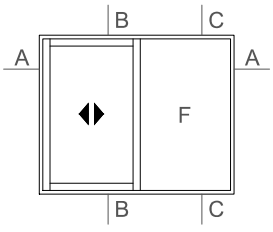

Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.

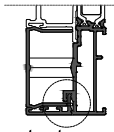
SECCIÓN A-A
SECTION A-A



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

| | | |
|---|---|---|
| | 330706 | 4L + 4H |
| | 240136 | 4Lv1 + 2Hv1 |



(A) Hay que fresar 3mm.
(A) Need to mill 3mm.

(1) Nota importante: ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida
(1) Important note: see in the assembly details the central sash profile needed in accordance with the required inertia.

*** Ver página de detalles de montaje
*** See page of assembly details

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 4 |
| | 304351 | x 2 |
| | 344303 | x 4 |
| | 344312 | x 2 |
| | 344306 | x 4 |
| | 344301 | x 1 |
| | 344302 | x 1 |
| | 364870 | x 2 |
| | 344300 | x 1 |
| | 303130 | x 1 |
| | 302130 | x 2 |
| | 304335 | x 1 |
| | 344362 | x 1 |
| | 304371 | x 1 |
| | 304385 | x 2 |
| | 920100 | *** |

| | | | |
|---|---|---|---|
| | 200 kg | 500 < La < 2200 | |
| | | 1801 < Ha < 3000 | |

| | | | | |
|---|---|---|---|---|
| | e=30mm | x 1 | Lv1 = L1 - 39 | Hv1 = H - 73 |
| | | x 1 | Lv2 = L-L1-89 | Hv2 = H - 94 * |

* Con el perfil/ With the profile: COR-4314 Hv2=H-100
COR-4344 Hv2=H-106

| | | | mm |
|---|---|---|---|
| COR-4389 | | x 2 | L |
| | | x 1 | H |
| COR-4388 | | x 1 | H |
| COR-4365 | | x 2 | H - 39.5 |
| COR-4325 | | x 1 | L - L1 -115 * |
| COR-4324 | | x 2 | L - L1 - 82 * |
| COR-4323 | | x 1 | H - 76 * |
| COR-4326 (1) | | x 1 | H - 76 * |
| COR-4329 | | x 1 | H - 116 * |
| | | x 1 | H - 88 |
| COR-4362 | | x 1 | H - 41 |
| COR-4331 | | x 2 | L - 34 |
| | | x 2 | H - 34 |
| COR-4336 | | x 2 | L - L1 - 54 |
| | | x 2 | H - 41 |
| 15.919 | | x 2 | L - L1 - 49.1 |
| | | x 2 | L1 - 35.6 |
| | | x 2 | H - 88 |
| COR-2130 | | x 1 | *** |
| COR-4311 | | x 1 | L - 39 |

* Opción con hoja/Option with sash COR-4314/COR-4344

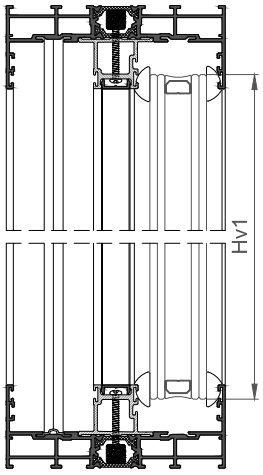
| | | | | |
|---|---|---|---|---|
| COR-4325 | | | x 1 | L-L1-116 |
| COR-4344/14 | | | x 2 | L-L1-83 |
| COR-4323 | | | x 1 | H - 73.6 |
| COR-4326 (1) | | | x 1 | H - 73.6 |
| COR-4329 | | | x 1 | H - 113.6 |

# COR VISION
Secciones de despiece

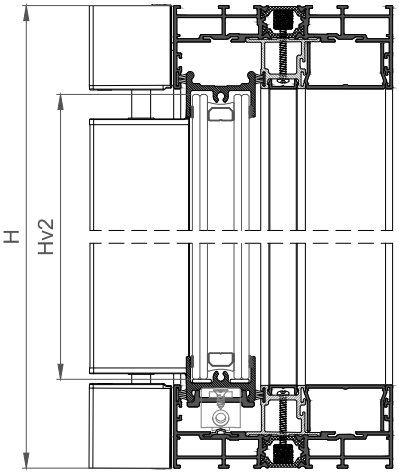
# COR VISION
Cutting piece sections

Ventana 1 hoja con cierre central y fijo con carril de rodadura inox/ 1 sash window with central lock and fixed light with stainless steel rail

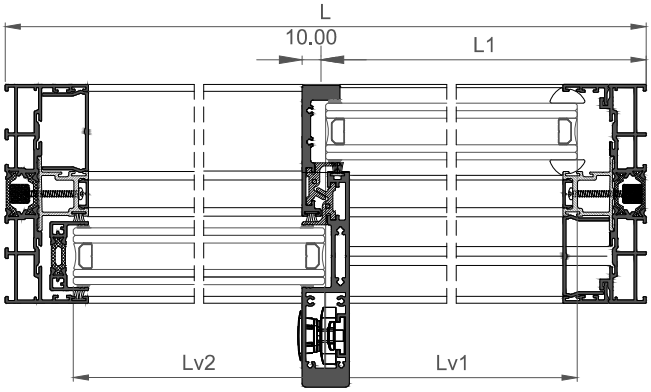
E=1:4




SECCIÓN C-C
SECTION C-C

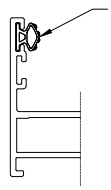



SECCIÓN B-B
SECTION B-B



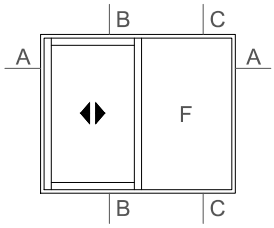

Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.

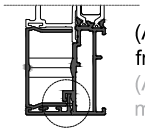
SECCIÓN A-A
SECTION A-A



Opción de junta corredera
Option of sliding gasket
Ref: 334260 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

| | | |
|---|---|---|
| | 330706 | 4L + 4H |
| | 240136 | 4Lv1 + 2Hv1 |



(A) Hay que fresar 3mm.
(A) Need to mill 3mm.

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 4 |
| | 304351 | x 2 |
| | 394012 | x 1 |
| | 394800 | x 1 |
| | 394805 | x 1 |
| | 434802 | x 1 |
| | 394322 | x 1 |
| | 364870 | x 2 |
| | 304335 | x 1 |
| | 394371 | x 1 |
| | 394305 | x 1 |
| | 394301 | x 1 |
| | 304385 | x 2 |
| | 920100 | *** |

| | | | | |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| | | | x 1 | H |
| COR-4388 | | | x 1 | H |
| COR-4365 | | | x 2 | H - 39.5 |
| COR-4325 | | | x 1 | L - L1 - 56 * |
| COR-4324 | | | x 2 | L-L1-23 * (1) |
| COR-4371 | | | x 1 | H - 76 * |
| COR-4378 | | | x 1 | H - 76 * |
| COR-4329 | | | x 1 | H - 116 * |
| | | | x 1 | H - 88 |
| COR-4362 | | | x 1 | H - 41 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4336 | | | x 2 | L - L1 - 54 |
| | | | x 2 | H - 41 |
| 15919 | | | x 2 | L - L1 - 49.1 |
| | | | x 2 | L1 - 35.6 |
| | | | x 2 | H - 88 |
| COR-2130 | | | x 1 | *** |
| COR-4311 | | | x 1 | L - 39 |

(1) Descuento teniendo en cuenta el rebaje de 4 mm que hay que realizar en el encuentro con Cor-4371 (ver página de mecanizados).
(1) Discount including the 4 mm cut to be made at the joint with Cor-4371 (see page of machinings).

*** Ver página de detalles de montaje
*** See page of assembly details

| | | | |
|---|---|---|---|
| | 200 kg | 500 < La < 2200 | |
| | | 1801 < Ha < 3000 | |

| | | | | |
|---|---|---|---|---|
| | e=30mm | x 1 | Lv1 = L1 - 39 | Hv1 = H - 73 |
| | | x 1 | Lv2 = L-L1-34 | Hv2 = H - 94 * |

* Con el perfil/ With the profile: COR-4314 Hv2=H-100
COR-4344 Hv2=H-106

* Opción con hoja/Option with sash COR-4314/COR-4344

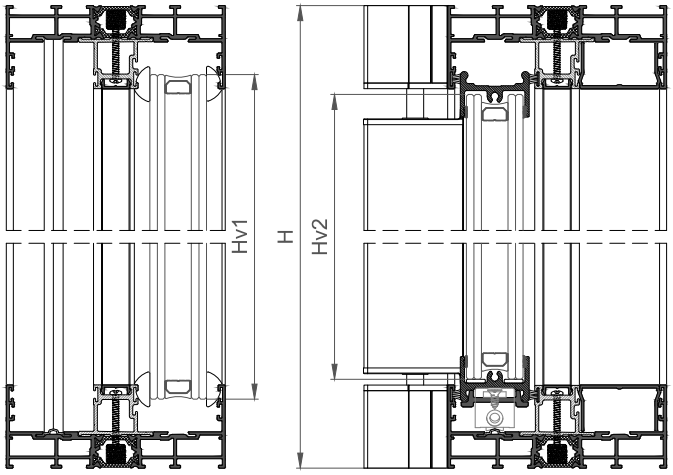
| | | | | |
|---|---|---|---|---|
| COR-4325 | | | x 1 | L-L1-57 |
| COR-4344/14 | | | x 2 | L-L1-28 |
| COR-4371 | | | x 1 | H - 73.6 |
| COR-4378 | | | x 1 | H - 73.6 |
| COR-4329 | | | x 1 | H - 113.6 |

# COR VISION
Secciones de despiece

# COR VISION
Cutting piece sections

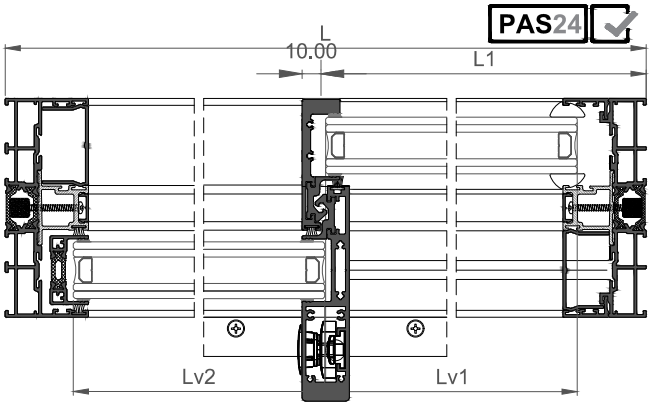
Ventana 1 hoja con cierre central y fijo con carril de rodadura inox/ 1 sash window with central lock and fixed light with stainless steel rail

E=1:4




SECCIÓN C-C
SECTION C-C

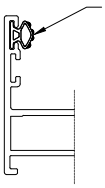
SECCIÓN B-B
SECTION B-B




PAS24

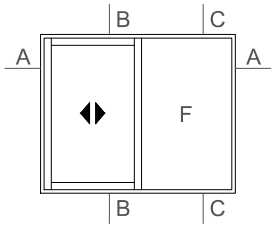
Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.

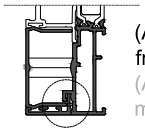
SECCIÓN A-A
SECTION A-A



Opción de junta corredera
Option of sliding gasket
Ref: 334260 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

| | | |
|---|---|---|
| | 330706 | 4L + 4H |
| | 240136 | 4Lv1 + 2Hv1 |



(A) Hay que fresar 3mm.
(A) Need to mill 3mm.

(1) Descuento teniendo en cuenta el rebaje de 4 mm que hay que realizar en el encuentro con Cor-4371 (ver página de mecanizados).
(1) Discount including the 4 mm cut to be made at the joint with Cor-4371 (see page of machinings).

*** Ver página de detalles de montaje
*** See page of assembly details

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 4 |

| | | |
|---|---|---|
| | 304351 | x 2 |
| | 394012 | x 1 |
| | 394800 | x 1 |
| | 394805 | x 1 |
| | 444378 | x 2 |
| | 444302 | x 1 |
| | 444322 | x 2 |
| | 444342 | x 2 |
| | 434399 | x 10 |
| | 364870 | x 2 |

| | | |
|---|---|---|
| | 304335 | x 1 |
| | 394371 | x 1 |
| | 394305 | x 1 |
| | 394301 | x 1 |
| | 304385 | x 2 |

| | | |
|---|---|---|
| | 920100 | *** |

| | | | | |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| | | | x 1 | H |
| COR-4388 | | | x 1 | H |
| COR-4365 | | | x 2 | H - 39.5 |
| COR-4325 | | | x 1 | L - L1 - 56 * |
| COR-4324 | | | x 2 | L-L1-23 * (1) |
| COR-4371 | | | x 1 | H - 76 * |
| COR-4378 | | | x 1 | H - 76 * |
| COR-4329 | | | x 1 | H - 116 * |
| | | | x 1 | H - 88 |
| COR-4362 | | | x 1 | H - 41 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4336 | | | x 2 | L - L1 - 54 |
| | | | x 2 | H - 41 |
| 15919 | | | x 2 | L - L1 - 49.1 |
| | | | x 2 | L1 - 35.6 |
| | | | x 2 | H - 88 |
| COR-2130 | | | x 1 | *** |
| COR-4311 | | | x 1 | L - 39 |

| | | | |
|---|---|---|---|
| | 200 kg | 500 < La < 2200 | |
| | | 1801 < Ha < 3000 | |

| | | | | |
|---|---|---|---|---|
| | e=30mm | x 1 | Lv1 = L1 - 39 | Hv1 = H - 73 |
| | | x 1 | Lv2 = L-L1-34 | Hv2 = H - 94 * |

* Con el perfil/ With the profile: COR-4314 Hv2=H-100
COR-4344 Hv2=H-106

* Opción con hoja/Option with sash COR-4314/COR-4344

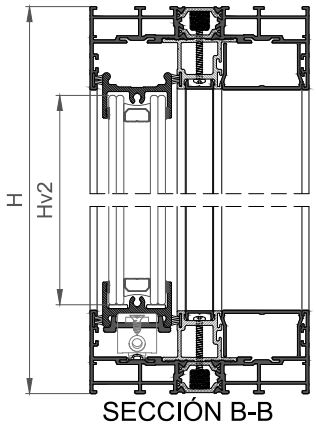
| | | | | |
|---|---|---|---|---|
| COR-4325 | | | x 1 | L-L1-57 |
| COR-4344/14 | | | x 2 | L-L1-28 |
| COR-4371 | | | x 1 | H - 73.6 |
| COR-4378 | | | x 1 | H - 73.6 |
| COR-4329 | | | x 1 | H - 113.6 |

# COR VISION
## Secciones de despiece

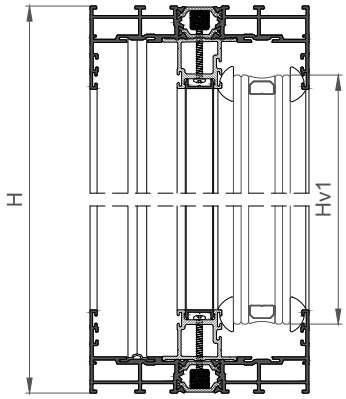
# COR VISION
## Cutting piece sections

Ventana 2 hojas con fijos laterales con carril de rodadura inox/ 2 sashes window with fixed light laterals with stainless steel rail

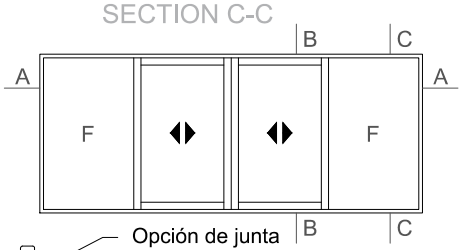
E=1:4

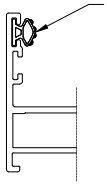



SECCIÓN B-B
SECTION B-B




SECCIÓN C-C
SECTION C-C

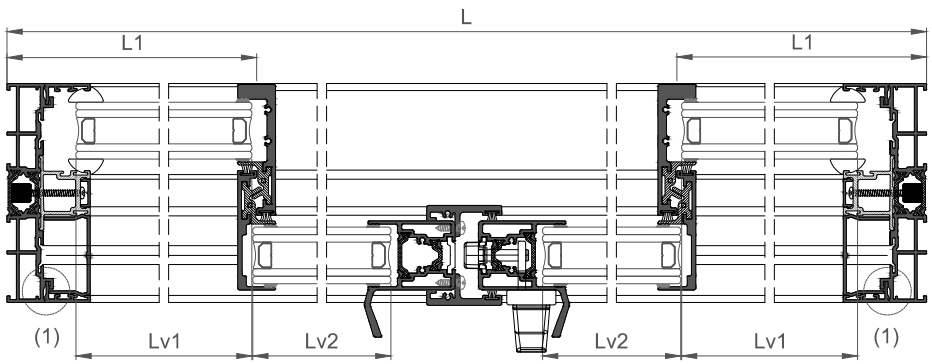


Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

(1) Nota importante: ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida
(1) Important note: see in the assembly details the central sash profile needed in accordance with the required inertia.

*** Ver página de detalles de montaje
*** See page of assembly details




Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.

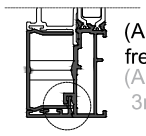
SECCIÓN A-A
SECTION A-A

| | | |
|---|---|---|
| | 248220 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 4 |
| | 344303 | x 4 |
| | 344332 | x 1 |
| | 344306 | x 4 |
| | 282321 | x 1 |
| | 364870 | x 4 |
| | 302130 | x 2 |

| | | |
|---|---|---|
| | 304335 | x 1 |
| | 304360 | x 1 |
| | 304361 | x 1 |
| | 304366 | x 1 |
| | 304371 | x 1 |
| | 304385 | x 4 |

| | | |
|---|---|---|
| | 920100 | *** |



(A) Hay que fresar 3mm.
(A) Need to mill 3mm.

| | | |
|---|---|---|
| | 330706 | 4L + 6H |
| | 240136 | 8Lv1 + 4Hv1 |

| | | | | |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| COR-4388 | | | x 2 | H |
| COR-4365 | | | x 4 | H - 39.5 |
| COR-4325 | | | x 2 | L/2-L1-64.2 * |
| COR-4324 | | | x 4 | L/2-L1-31.2 * |
| COR-4322 | | | x 2 | H - 76 * |
| COR-4326 (1) | | | x 2 | H - 76 * |
| COR-4329 | | | x 2 | H - 116 * |
| | | | x 2 | H - 88 |
| COR-4362 | | | x 2 | H - 41 |
| COR-4350 | | | x 2 | H - 116 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4336 | | | x 2 | L - 2L1 - 20 |
| | | | x 2 | H - 41 |
| 15.919 | | | x 2 | L - 2L1 - 20 |
| | | | x 4 | L1 - 35.6 |
| | | | x 2 | H - 88 |
| COR-2130 | | Hoja pasiva Passive sash | x 1 | H - 168 |
| | | Hoja activa Active sash | x 1 | *** |
| COR-4311 | | | x 1 | L - 39 |

| | | | |
|---|---|---|---|
| 200 kg | 500 < La < 2200 | | |
| | 1801 < Ha < 3000 | | |
| e=30mm | x 1 | Lv1 = L1 - 39 | Hv1 = H - 73 |
| | x 1 | Lv2=L/2-L1-38.2 | Hv2 = H - 94 * |

* Con el perfil/ With the profile: COR-4314 Hv2=H-100
COR-4344 Hv2=H-106

* Opción con hoja/Option with sash COR-4314/COR-4344

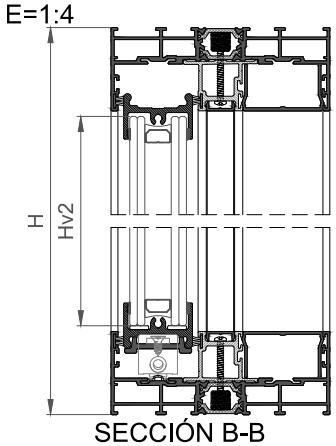
| | | | |
|---|---|---|---|
| COR-4325 | | x 2 | L/2-L1-65.2 |
| COR-4344/14 | | x 4 | L/2-L1-32.2 |
| COR-4322 | | x 2 | H - 73.6 |
| COR-4326 (1) | | x 2 | H - 73.6 |
| COR-4329 | | x 2 | H - 113.6 |

# COR VISION
Secciones de despiece

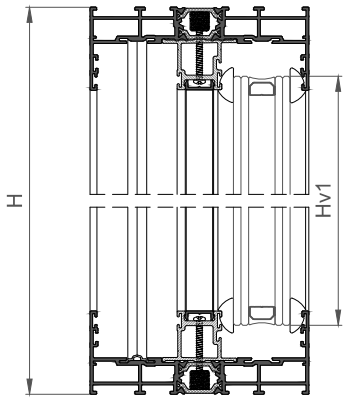
# COR VISION
Cutting piece sections

Baclonera 2 hojas con cerradura y fijos laterales con carril de rodadura inox/ 2 sashes balcony with lock and fixed light laterals with stainless steel rail

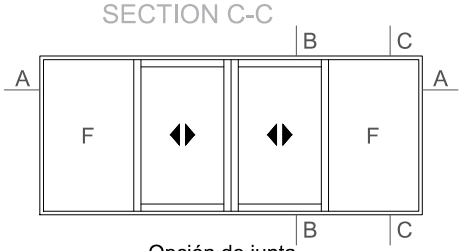
E=1:4

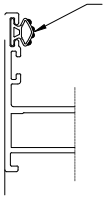



SECCIÓN B-B
SECTION B-B




SECCIÓN C-C
SECTION C-C

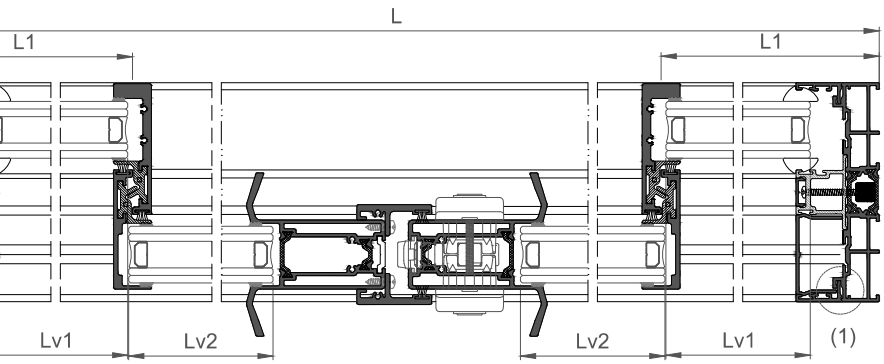


Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

(1) Nota importante: ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida
(1) Important note: see in the assembly details the central sash profile needed in accordance with the required inertia.

*** Ver página de detalles de montaje
*** See page of assembly details




Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.

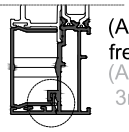
SECCIÓN A-A
SECTION A-A

| | | |
|---|---|---|
| | 248220 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 4 |
| | 344303 | x 4 |
| | 344312 | x 2 |
| | 344306 | x 4 |
| | 344301 | x 1 |
| | 344302 | x 1 |
| | 364870 | x 4 |
| | 344300 | x 1 |
| | 303130 | x 1 |
| | 302130 | x 2 |

| | | |
|---|---|---|
| | 304335 | x 1 |
| | 344361 | x 1 |
| | 304361 | x 1 |
| | 344366 | x 1 |
| | 304371 | x 1 |
| | 304385 | x 4 |

| | | |
|---|---|---|
| | 920100 | *** |



(A) Hay que fresar 3mm.
(A) Need to mill 3mm.

| | | | | |
|---|---|---|---|---|
| | | | | mm |
| COR-4389 | | | x 2 | L |
| COR-4388 | | | x 2 | H |
| COR-4365 | | | x 4 | H - 39.5 |
| COR-4325 | | | x 2 | L/2-L1-89.5 * |
| COR-4324 | | | x 4 | L/2-L1-56.5 * |
| COR-4323 | | | x 2 | H - 76 * |
| COR-4326 (1) | | | x 2 | H - 76 * |
| COR-4329 | | | x 2 | H - 116 * |
| | | | x 2 | H - 88 |
| COR-4362 | | | x 2 | H - 41 |
| COR-4350 | | | x 2 | H - 116 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4336 | | | x 2 | L - 2L1 - 20 |
| | | | x 2 | H - 41 |
| 15.919 | | | x 2 | L - 2L1 - 20 |
| | | | x 2 | L1 - 35.6 |
| | | | x 2 | H - 88 |
| COR-2130 | | Hoja pasiva Passive sash | x 1 | H - 168 |
| | | Hoja activa Active sash | x 1 | *** |
| COR-4311 | | | x 1 | L - 39 |

| | | |
|---|---|---|
| | 330706 | 4L + 6H |
| | 240136 | 8Lv1 + 4Hv1 |

| | | |
|---|---|---|
| | 200 kg | 500 < La < 2200 |
| | | 1801 < Ha < 3000 |

| | | | | |
|---|---|---|---|---|
| | e=30mm | x 1 | Lv1 = L1 - 39 | Hv1 = H - 73 |
| | | x 1 | Lv2=L/2-L1-63.5 | Hv2 = H - 94 * |

* Con el perfil/ With the profile: COR-4314 Hv2=H-100
COR-4344 Hv2=H-106

* Opción con hoja/Option with sash COR-4314/COR-4344

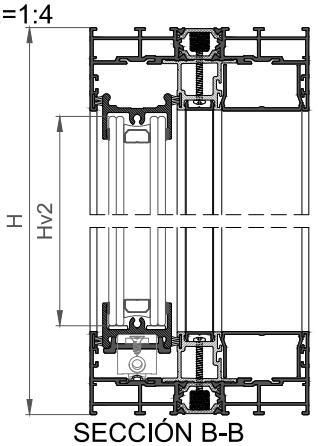
| | | | | |
|---|---|---|---|---|
| COR-4325 | | | x 2 | L/2-L1-90.5 |
| COR-4344/14 | | | x 4 | L/2-L1-57.5 |
| COR-4323 | | | x 2 | H - 73.6 |
| COR-4326 (1) | | | x 2 | H - 73.6 |
| COR-4329 | | | x 2 | H - 113.6 |

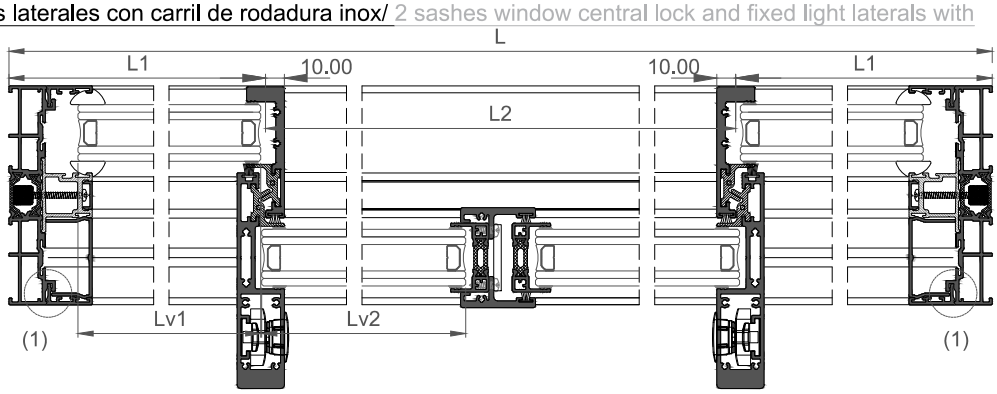
# COR VISION
Secciones de despiece

# COR VISION
Cutting piece sections

Ventana 2 hojas cierre central y fijos laterales con carril de rodadura inox/ 2 sashes window central lock and fixed light laterals with stainless steel rail

E=1:4

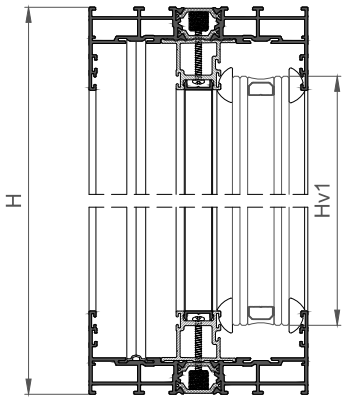


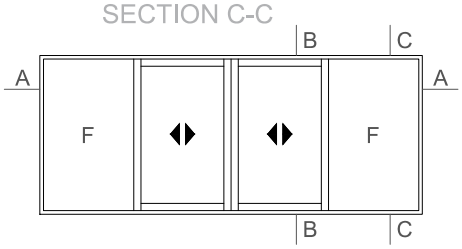

Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.

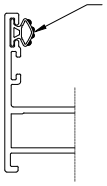
SECCIÓN A-A
SECTION A-A

SECCIÓN B-B
SECTION B-B




SECCIÓN C-C
SECTION C-C



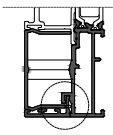
Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 304351 | x 4 |
| | 394012 | x 2 |
| | 394800 | x 1 |
| | 394850 | x 1 |
| | 394805 | x 2 |
| | 434802 | x 2 |
| | 394322 | x 2 |
| | 364870 | x 4 |
| | 304335 | x 1 |
| | 394371 | x 2 |
| | 354366 | x 1 |
| | 394305 | x 1 |
| | 394306 | x 1 |
| | 394301 | x 1 |
| | 394302 | x 1 |
| | 304385 | x 4 |
| | 920100 | *** |

| | | | | mm |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| COR-4388 | | | x 2 | H |
| COR-4365 | | | x 4 | H - 39.5 |
| COR-4325 | | | x 2 | L2/2 - 38.4 * |
| COR-4324 | | | x 4 | L2/2 - 5.4 * (1) |
| COR-4371 | | | x 2 | H - 76 * |
| COR-4378 | | | x 2 | H - 76 * |
| COR-4329 | | | x 2 | H - 116 * |
| | | | x 2 | H - 88 |
| COR-4362 | | | x 2 | H - 41 |
| COR-4350 | | | x 2 | H - 116 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4336 | | | x 2 | L2 - 20 |
| | | | x 2 | H - 41 |
| 15.919 | | | x 2 | L2 - 20 |
| | | | x 2 | L1 - 35.6 |
| | | | x 2 | H - 88 |
| COR-2130 | | | x 1 | *** |
| COR-4311 | | | x 1 | L - 39 |

(1) Descuento teniendo en cuenta el rebaje de 4 mm que hay que realizar en el encuentro con Cor-4371 (ver página de mecanizados).
(1) Discount including the 4 mm cut to be made at the joint with Cor-4371 (see page of machinings).

*** Ver página de detalles de montaje
*** See page of assembly details



(A) Hay que fresar 3mm.
(A) Need to mill 3mm.

| | | |
|---|---|---|
| | 330706 | 4L + 6H |
| | 240136 | 8Lv1 + 4Hv1 |
| | 343504 | 1H |

| | | |
|---|---|---|
| | 200 kg | 500 < La < 2200 |
| | | 1801 < Ha < 3000 |

| | | | | |
|---|---|---|---|---|
| | e=30mm | x 1 | Lv1 = L1 - 39 | Hv1 = H - 73 |
| | | x 1 | Lv2=L2/2-16.4 | Hv2 = H - 94 * |

* Con el perfil/ With the profile: COR-4314 Hv2=H-100
COR-4344 Hv2=H-106

* Opción con hoja/Option with sash COR-4314/COR-4344

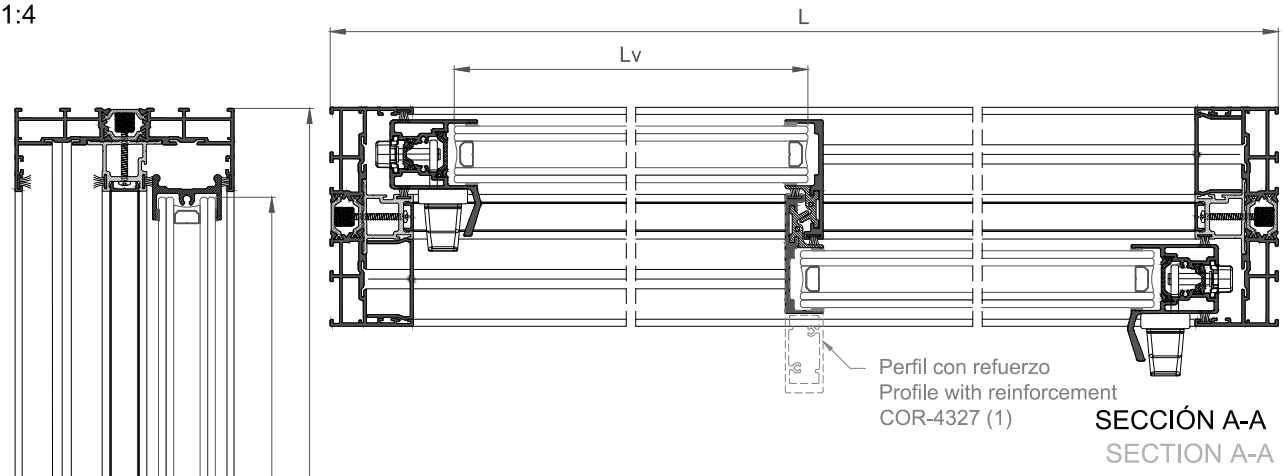
| | | | | |
|---|---|---|---|---|
| COR-4325 | | | x 2 | L2/2 - 39.4 |
| COR-4344/14 | | | x 4 | L2/2 - 10.4 |
| COR-4371 | | | x 2 | H - 73.6 |
| COR-4378 | | | x 2 | H - 73.6 |
| COR-4329 | | | x 2 | H - 113.6 |

# COR VISION
Secciones de despiece

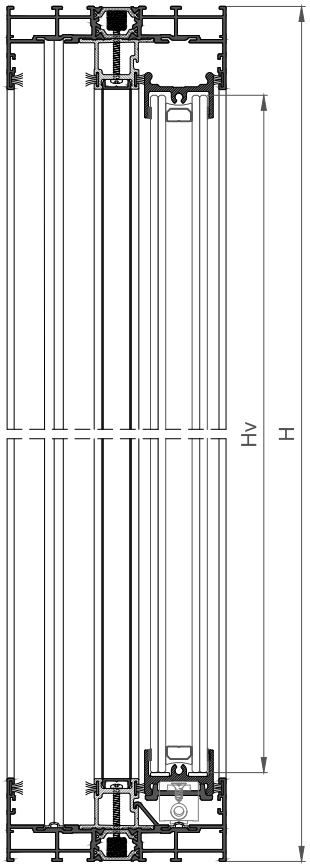
# COR VISION
Cutting piece sections

Ventana 2 hojas con carril de rodadura inox/ 2 sashes window with stainless steel rail

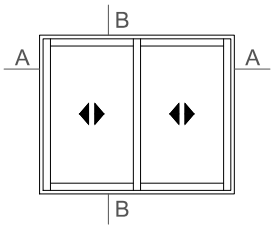
E=1:4

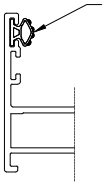



SECCIÓN A-A
SECTION A-A




SECCIÓN B-B
SECTION B-B



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

| | | | mm | |
|---|---|---|---|---|
| COR-4389 | | x 2 | L | |
| | | x 2 | H | |
| COR-4325 | | x 2 | L/2 - 89.7 * | |
| COR-4324 | | x 4 | L/2 - 56.7 * | |
| COR-4322 | | x 2 | H - 76 * | |
| COR-4326 (1) | | x 2 | H - 76 * | |
| COR-4329 | | x 2 | H - 116 * | |
| COR-4331 | | x 2 | L - 34 | |
| | | x 2 | H - 34 | |
| COR-4335 | | x 1 | L - 63.5 | |
| COR-4336 | | x 2 | H - 41 | |
| 15.919 | | x 4 | L/2 - 54.1 | |
| | | x 2 | H - 88 | |
| COR-2130 | | x 2 | *** | |
| COR-4311 | | x 2 | L - 39 | |

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |
| | 304351 | x 4 |
| | 344303 | x 8 |
| | 344332 | x 2 |
| | 344306 | x 8 |
| | 282321 | x 2 |
| | 364870 | x 4 |
| | 302130 | x 4 |
| | 304330 | x 1 |
| | 304335 | x 1 |
| | 344360 | x 2 |
| | 304361 | x 2 |
| | 304385 | x2 |
| | 920100 | *** |

*** Ver página de detalles de montaje
*** See page of assembly details

(1) Nota importante: ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida
(1) Important note: see in the assembly details the central sash profile needed in accordance with the required inertia.

| | | |
|---|---|---|
| | 330706 | 8L + 6H |

| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | | |
|---|---|---|---|---|
| | e=30mm | x 2 | Lv = L/2 - 63.7 | Hv = H - 94* |

* Con el perfil/ With the profile: COR-4314 Hv=H-100
COR-4344 Hv=H-106

* Opción con hoja/Option with sash COR-4314/COR-4344

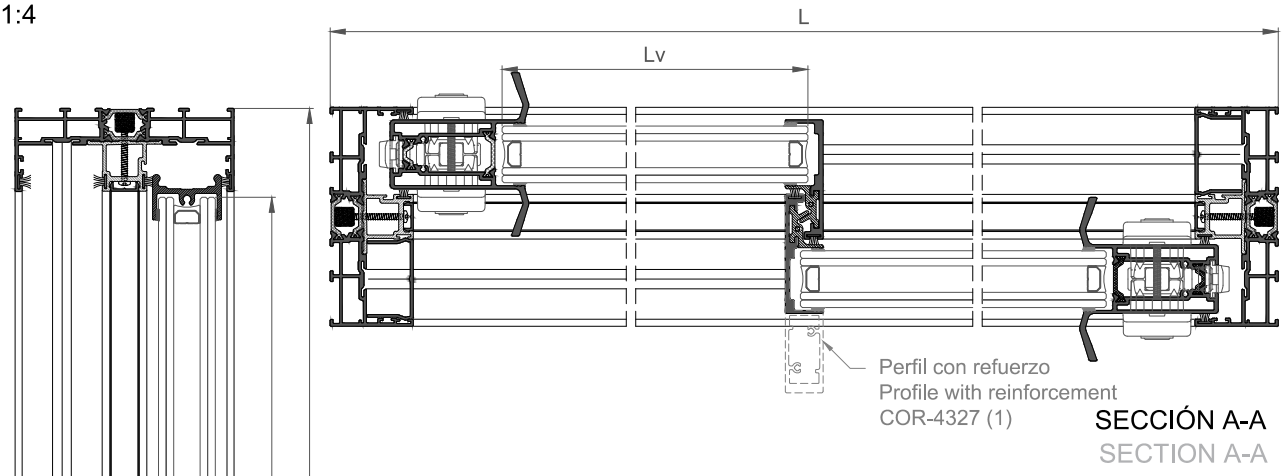
| | | | |
|---|---|---|---|
| COR-4325 | x 2 | L/2 - 90.7 | |
| COR-4344/14 | x 4 | L/2 - 57.7 | |
| COR-4322 | x 2 | H - 73.6 | |
| COR-4326 (1) | x 2 | H - 73.6 | |
| COR-4329 | x 2 | H - 113.6 | |

# COR VISION
## Secciones de despiece

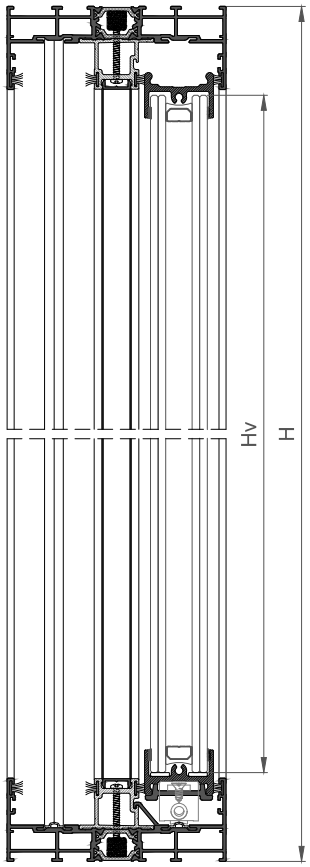
# COR VISION
## Cutting piece sections

Balconera 2 hojas con cerradura y carril de rodadura inox/ 2 sashes balcony with lock with stainless steel rail

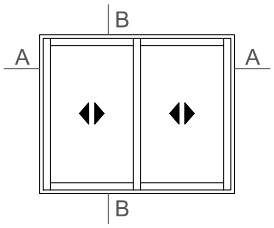
E=1:4

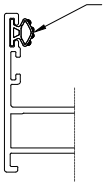



SECCIÓN A-A
SECTION A-A




SECCIÓN B-B
SECTION B-B



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

| | | | mm | |
|---|---|---|---|---|
| COR-4389 | | x 2 | L | |
| | | x 2 | H | |
| COR-4325 | | x 2 | L/2 - 115 * | |
| COR-4324 | | x 4 | L/2 - 82 * | |
| COR-4323 | | x 2 | H - 76 * | |
| COR-4326 (1) | | x 2 | H - 76 * | |
| COR-4329 | | x 2 | H - 116 * | |
| COR-4331 | | x 2 | L - 34 | |
| | | x 2 | H - 34 | |
| COR-4335 | | x 1 | L - 63.5 | |
| COR-4336 | | x 2 | H - 41 | |
| 15.919 | | x 4 | L/2 - 54.1 | |
| | | x 2 | H - 88 | |
| COR-2130 | | x 2 | *** | |
| COR-4311 | | x 2 | L - 39 | |

*** Ver página de detalles de montaje
*** See page of assembly details

(1) Nota importante: ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida
(1) Important note: see in the assembly details the central sash profile needed in accordance with the required inertia.

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |
| | 304351 | x 4 |
| | 344303 | x 8 |
| | 344312 | x 4 |
| | 344306 | x 8 |
| | 344301 | x 2 |
| | 344302 | x 2 |
| | 364870 | x 4 |
| | 344300 | x 2 |
| | 303130 | x 2 |
| | 302130 | x 4 |
| | 304330 | x 1 |
| | 304335 | x 1 |
| | 344362 | x 2 |
| | 304361 | x 2 |
| | 304385 | x2 |
| | 920100 | *** |
| | 330706 | 8L + 6H |

| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | | |
|---|---|---|---|---|
| e=30mm | x 2 | Lv = L/2 - 89 | Hv = H - 94* | |

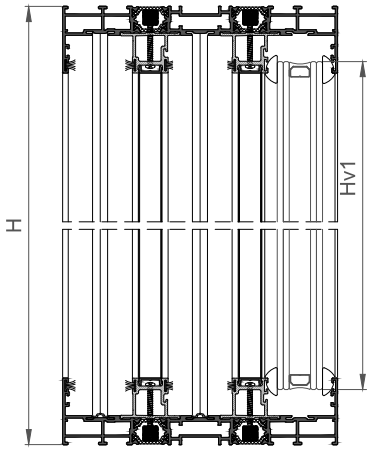
* Con el perfil/ With the profile: COR-4314 Hv=H-100
COR-4344 Hv=H-106

* Opción con hoja/Option with sash COR-4314/COR-4344

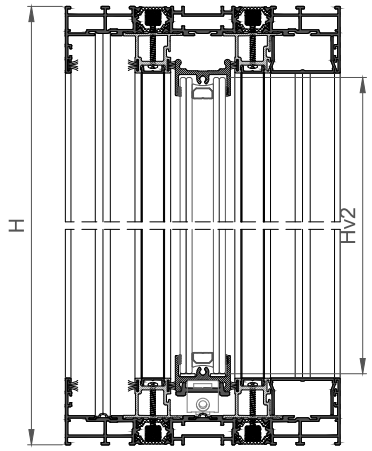
| | | | |
|---|---|---|---|
| COR-4325 | x 2 | L/2 - 116 | |
| COR-4344/14 | x 4 | L/2 - 83 | |
| COR-4323 | x 2 | H - 73.6 | |
| COR-4326 (1) | x 2 | H - 73.6 | |
| COR-4329 | x 2 | H - 113.6 | |

Balconera 2 hojas con cerradura y fijo con carril de rodadura inox/ 2 sashes balcony with lock and fixed light with stainless steel rail

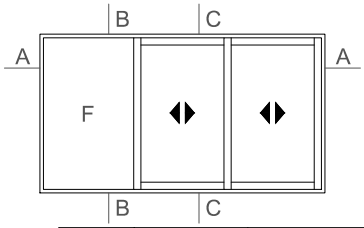
E=1:5




SECCIÓN B-B
SECTION B-B

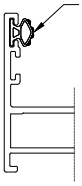



SECCIÓN C-C
SECTION C-C

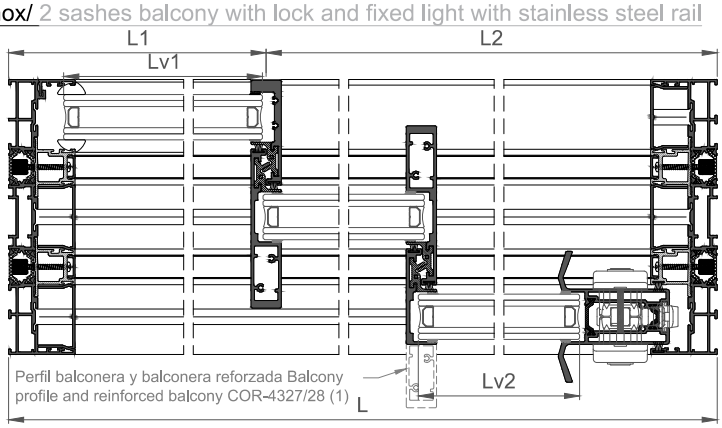



| | | |
|---|---|---|
| | 330706 | 8L + 6H |
| | 240136 | 4Lv1 + 2Hv1 |

Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.



Opción de junta corredera
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
Option of sliding gasket
Ref: 264251 (ONLY recommended with tempered glass)




Perfil balconera y balconera reforzada Balcony profile and reinforced balcony COR-4327/28 (1)

| | | |
|---|---|---|
| | 248220 | x 12 |
| | 960023 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 4 |
| | 344303 | x 4 |
| | 344312 | x 2 |
| | 344306 | x 4 |
| | 344301 | x 1 |
| | 344302 | x 1 |
| | 364870 | x 2 |
| | 344300 | x 1 |
| | 303130 | x 1 |
| | 302130 | x 2 |

| | | |
|---|---|---|
| | 304330 | x 1 |
| | 304335 | x 2 |
| | 344362 | x 1 |
| | 304361 | x 3 |
| | 364369 | x 2 |
| | 304372 | x 4 |
| | 304385 | x 4 |

| | | |
|---|---|---|
| | 920100 | *** |

*** Ver página de detalles de montaje
*** See page of assembly details

| | | | | mm |
|---|---|---|---|---|
| COR-4391 | | | x 2 | L |
| | | | x 1 | H |
| COR-4387 | | | x 1 | H |
| COR-4365 | | | x 1 | H - 39.5 |
| COR-4325 | | | x 2 | L2/2-68.5 * |
| COR-4324 | | | x 4 | L2/2-35.5 * |
| COR-4323 | | | x 1 | H - 76 * |
| COR-4326 (1) | | | x 1 | H - 76 * |
| COR-4327 | | | x 2 | H - 76 * |
| COR-4362 | | | x 1 | H - 41 |
| COR-4329 | | | x 3 | H - 116 * |
| | | | x 1 | H - 88 |
| COR-4331 | | | x 4 | L - 34 |
| | | | x 4 | H - 34 |
| COR-4336 | | | x 2 | L2 - 54 |
| | | | x 4 | H - 41 |
| 15.919 | | | x 2 | L2 - 49.1 |
| | | | x 2 | L1 - 35.6 |
| | | | x 2 | L1+L2/2-100.6 |
| | | | x 2 | L2/2 - 7.6 |
| | | | x 4 | H - 88 |
| COR-2130 | | | x 1 | *** |
| COR-4311 | | | x 2 | L - 39 |

(1) Nota importante: ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida
(1) Important note: see in the assembly details the central sash profile needed in accordance with the required inertia.

| | | | |
|---|---|---|---|
| | 200 kg | 500 < La < 2200 | |
| | | 1801 < Ha < 3000 | |

| | | | | |
|---|---|---|---|---|
| | e=30mm | x 1 | Lv1 = L1 - 39 | Hv1 = H - 73 |
| | | x 2 | Lv2 =L2/2-42.5 | Hv2 = H - 94 |

* Con el perfil/ With the profile: COR-4314 Hv2=H-100
COR-4344 Hv2=H-106

* Opción con hoja/Option with sash COR-4314/COR-4344

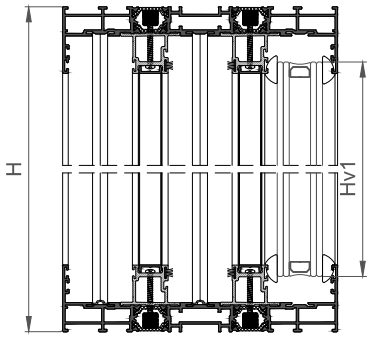
| | | | | |
|---|---|---|---|---|
| COR-4325 | | | x 2 | L2/2 - 69.5 |
| COR-4344/14 | | | x 4 | L2/2 - 36.5 |
| COR-4323 | | | x 1 | H - 73.6 |
| COR-4326 (1) | | | x 1 | H - 73.6 |
| COR-4327 | | | x 2 | H - 73.6 |
| COR-4329 | | | x 2 | H - 113.6 |

# COR VISION
Secciones de despiece

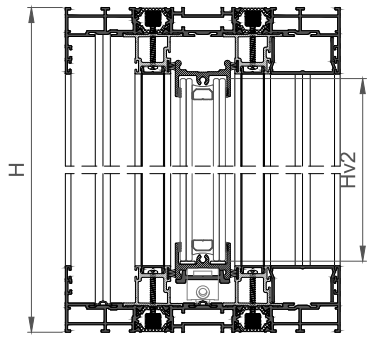
# COR VISION
Cutting piece sections

Ventana 2 hojas con cierre central y fijo lateral con carril de rodadura inox/ 2 sashes window with central lock and lateral fixed light with stainless steel rail

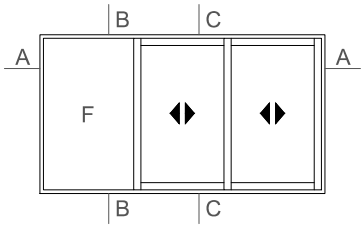
E=1:5




SECCIÓN B-B
SECTION B-B

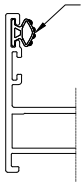



SECCIÓN C-C
SECTION C-C

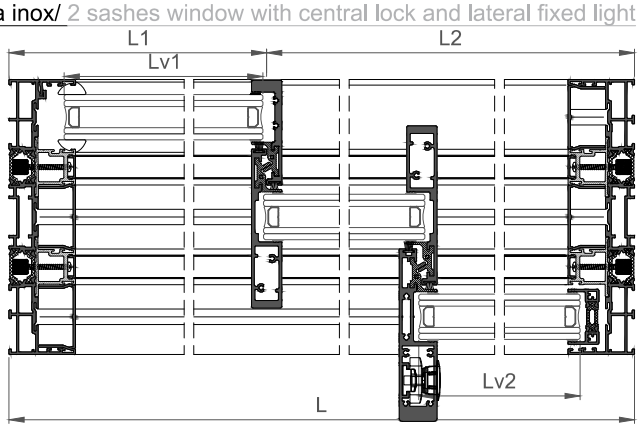



(1) Nota importante: ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida
(1) Important note: see in the assembly details the central sash profile needed in accordance with the required inertia.
(2) Descuento teniendo en cuenta el rebaje de 4 mm que hay que realizar en el encuentro con Cor-4371 (ver página de mecanizados).
(2) Discount including the 4 mm cut to be made at the joint with Cor-4371 (see page of machinings).

Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.



Opción de junta corredera
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
Option of sliding gasket
Ref: 264251 (ONLY recommended with tempered glass)




| | | |
|---|---|---|
| | 248220 | x 12 |
| | 960023 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 4 |
| | 394012 | x 1 |
| | 394850 | x 1 |
| | 394805 | x 1 |
| | 434802 | x 1 |
| | 394322 | x 1 |
| | 364870 | x 2 |

| | | |
|---|---|---|
| | 304330 | x 1 |
| | 304335 | x 2 |
| | 394371 | x 1 |
| | 394306 | x 1 |
| | 394302 | x 1 |
| | 304361 | x 2 |
| | 364369 | x 2 |
| | 304372 | x 4 |
| | 304385 | x 4 |

| | | |
|---|---|---|
| | 920100 | *** |

*** Ver página de detalles de montaje
*** See page of assembly details

| | | | | mm |
|---|---|---|---|---|
| COR-4391 | | | x 2 | L |
| | | | x 1 | H |
| COR-4387 | | | x 1 | H |
| COR-4365 | | | x 1 | H - 39.5 |
| COR-4325 | | | x 1 | L2/2 - 41 * |
| | | | x 1 | L2/2 - 37 * |
| COR-4324 | | | x 2 | L2/2 - 8 * |
| | | | x 2 | L2/2 - 4 (2) * |
| COR-4371 | | | x 1 | H - 76 * |
| COR-4327(1) | | | x 2 | H - 76 * |
| COR-4378 | | | x 1 | H - 76 * |
| COR-4362 | | | x 1 | H - 41 |
| COR-4329 | | | x 3 | H - 116 * |
| | | | x 1 | H - 88 |
| COR-4331 | | | x 4 | L - 34 |
| | | | x 4 | H - 34 |
| COR-4336 | | | x 2 | L2 - 54 |
| | | | x 4 | H - 41 |
| 15.919 | | | x 2 | L2 - 49.1 |
| | | | x 2 | L1 - 35.6 |
| | | | x 2 | L1+L2/2-75.6 |
| | | | x 2 | L2/2 - 32.6 |
| | | | x 4 | H - 88 |
| COR-2130 | | | x 1 | *** |
| COR-4311 | | | x 2 | L - 39 |

| | | | |
|---|---|---|---|
| | 330706 | 8L + 6H | |
| | 240136 | 4Lv1 + 2Hv1 | |
| | 200 kg | 500 < La < 2200 | |
| | | 1801 < Ha < 3000 | |
| | e=30mm | x 1 | Lv1 = L1 - 39 / Hv1 = H - 73 |
| | | x 2 | Lv2 = L2/2 - 15 / Hv2 = H - 94* |

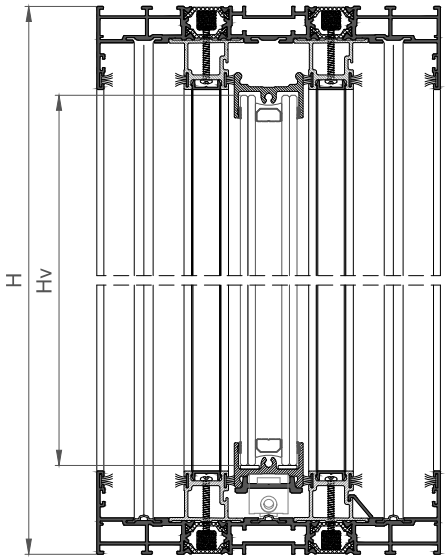
* Con el perfil/ With the profile: COR-4314 Hv2=H-100
COR-4344 Hv2=H-106

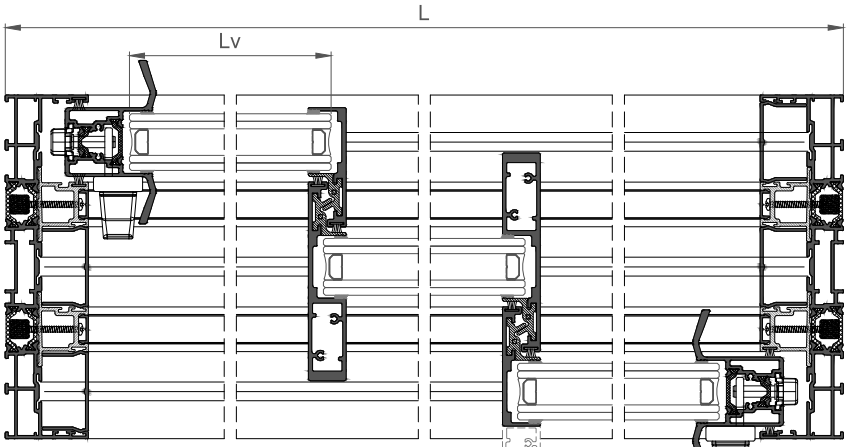
* Opción con hoja/Option with sash COR-4314/COR-4344

| | | | | |
|---|---|---|---|---|
| COR-4325 | | | x 1 | L2/2 - 42 |
| | | | x 1 | L2/2 - 38 |
| COR-4344/14 | | | x 4 | L2/2 - 9 |
| COR-4371 | | | x 1 | H - 73.6 |
| COR-4327(1) | | | x 2 | H - 73.6 |
| COR-4378 | | | x 1 | H - 73.6 |
| COR-4329 | | | x 3 | H - 113.6 |

Balconera 3 hojas marco tricarril con carril de rodadura inox/ 3 sashes balcony with three rail frame with stainless steel rail

E=1:4

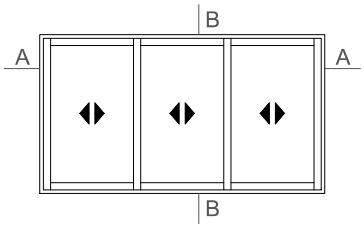


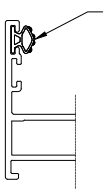




Perfil balconera y balconera reforzada
Balcony profile and reinforced balcony
COR-4327/28 (1)

SECCIÓN A-A
SECTION A-A

SECCIÓN B-B
SECTION B-B



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with temepered glass)

| | | |
|---|---|---|
| | 330706 | 12L + 8H |

(1) Nota importante: ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida
(1) Important note: see in the assembly details the central sash profile needed in accordance with the required inertia.

| | | | mm |
|---|---|---|---|
| COR-4391 | | x 2 | L |
| | | x 2 | H |
| COR-4325 | | x 3 | L/3 - 67.1 * |
| COR-4324 | | x 6 | L/3 - 34.1 * |
| COR-4320 | | x 2 | H - 76 * |
| COR-4326 (1) | | x 2 | H - 76 * |
| COR-4327 | | x 2 | H - 76 * |
| COR-4329 | | x 4 | H - 116 * |
| COR-4331 | | x 4 | L - 34 |
| | | x 4 | H - 34 |
| COR-4335 | | x 1 | L - 63.5 |
| COR-4336 | | x 4 | H - 41 |
| 15.919 | | x 4 | L/3 - 31.5 |
| | | x 4 | 2L/3 - 76.7 |
| | | x 4 | H - 88 |
| COR-2130 | | x 2 | *** |
| COR-4311 | | x 3 | L - 39 |

*** Ver página de detalles de montaje
*** See page of assembly details

| | | |
|---|---|---|
| | 248220 | x 12 |
| | 960023 | x 8 |
| | 304351 | x 6 |
| | 344303 | x 8 |
| | 344332 | x 2 |
| | 344306 | x 8 |
| | 282321 | x 2 |
| | 364870 | x 6 |
| | 302130 | x 4 |
| | 304330 | x 2 |
| | 304335 | x 2 |
| | 344360 | x 2 |
| | 304361 | x 4 |
| | 364369 | x 2 |
| | 304372 | x 4 |
| | 304385 | x 4 |
| | 920100 | *** |

| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | | |
|---|---|---|---|---|
| | e=30mm | x 3 | Lv = L/3 - 41.1 | Hv = H - 94 * |

* Con el perfil/ With the profile: COR-4314 Hv=H-100
COR-4344 Hv=H-106

* Opción con hoja/Option with sash COR-4314/COR-4344

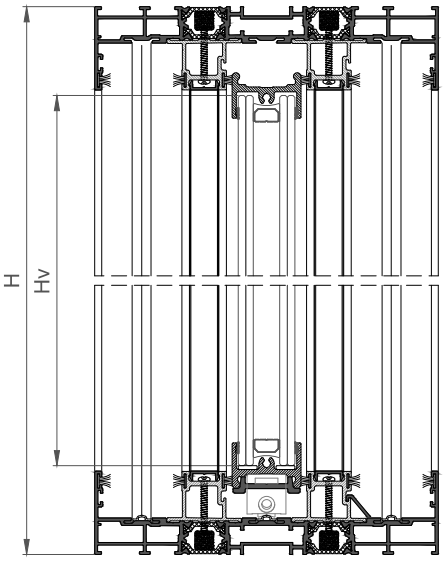
| | | | | |
|---|---|---|---|---|
| COR-4325 | | | x 3 | L/3 - 68.1 |
| COR-4344/14 | | | x 6 | L/3 - 35.1 |
| COR-4320 | | | x 2 | H - 73.6 |
| COR-4326 (1) | | | x 2 | H - 73.6 |
| COR-4327 | | | x 2 | H - 73.6 |
| COR-4329 | | | x 4 | H - 113.6 |

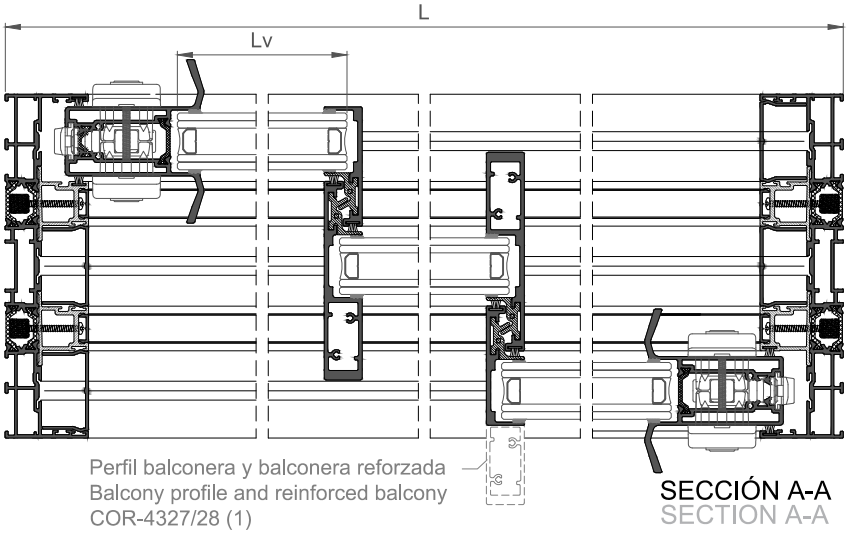
# COR VISION
Secciones de despiece

# COR VISION
Cutting piece sections

Balconera 3 hojas marco tricarril con cerradura y carril de rodadura inox/ 3 sashes balcony with three rail frame with lock and stainless steel rail

E=1:4

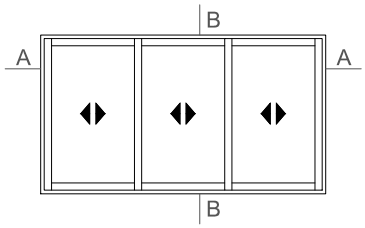


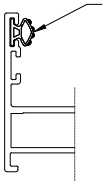




Perfil balconera y balconera reforzada
Balcony profile and reinforced balcony
COR-4327/28 (1)

SECCIÓN A-A
SECTION A-A

SECCIÓN B-B
SECTION B-B



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with temepered glass)

| | | | mm |
|---|---|---|---|
| COR-4391 | | x 2 | L |
| | | x 2 | H |
| COR-4325 | | x 3 | L/3 - 84 * |
| COR-4324 | | x 6 | L/3 - 51 * |
| COR-4323 | | x 2 | H - 76 * |
| COR-4326 (1) | | x 2 | H - 76 * |
| COR-4327 | | x 2 | H - 76 * |
| COR-4329 | | x 4 | H - 116 * |
| COR-4331 | | x 4 | L - 34 |
| | | x 4 | H - 34 |
| COR-4335 | | x 1 | L - 63.5 |
| COR-4336 | | x 4 | H - 41 |
| 15.919 | | x 4 | L/3 - 23.1 |
| | | x 4 | 2L/3 - 85.1 |
| | | x 4 | H - 88 |
| COR-2130 | | x 2 | *** |
| COR-4311 | | x 3 | L - 39 |
| | 330706 | | 12L + 8H |

| | | |
|---|---|---|
| | 248220 | x 12 |
| | 960023 | x 8 |
| | 304351 | x 6 |
| | 344303 | x 8 |
| | 344312 | x 4 |
| | 344306 | x 8 |
| | 344301 | x 2 |
| | 344302 | x 2 |
| | 364870 | x 4 |
| | 344300 | x 2 |
| | 303130 | x 2 |
| | 302130 | x 4 |
| | 304330 | x 2 |
| | 304335 | x 2 |
| | 344362 | x 2 |
| | 304361 | x 4 |
| | 364369 | x 2 |
| | 304372 | x 4 |
| | 304385 | x4 |
| | 920100 | *** |

(1) Nota importante: ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida
(1) Important note: see in the assembly details the central sash profile needed in accordance with the required inertia.

*** Ver página de detalles de montaje
*** See page of assembly details

| | | | | |
|---|---|---|---|---|
| | 200 kg | 500 < La < 2200 | | |
| | | 1801 < Ha < 3000 | | |
| | e=30mm | x 3 | Lv = L/3 - 58 | Hv = H - 94* |

* Con el perfil/ With the profile: COR-4314 Hv=H-100
COR-4344 Hv=H-106

* Opción con hoja/Option with sash COR-4314/COR-4344

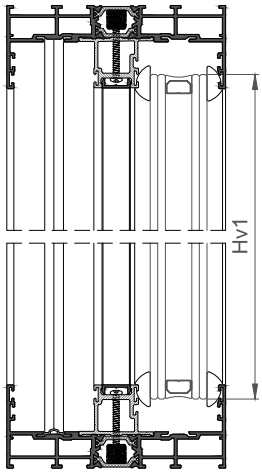
| | | | | |
|---|---|---|---|---|
| COR-4325 | | | x 3 | L/3 - 85 |
| COR-4344/14 | | | x 6 | L/3 - 52 |
| COR-4323 | | | x 2 | H - 73.6 |
| COR-4326 (1) | | | x 2 | H - 73.6 |
| COR-4327 | | | x 2 | H - 73.6 |
| COR-4329 | | | x 4 | H - 113.6 |

# COR VISION
Secciones de despiece

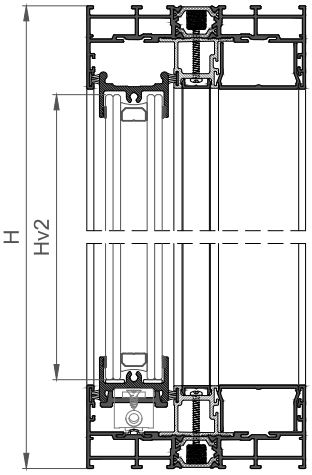
# COR VISION
Cutting piece sections

Ventana 2 hojas y fijo central con carril de rodadura inox/ 2 sashes window and central fixed light with stainless steel rail

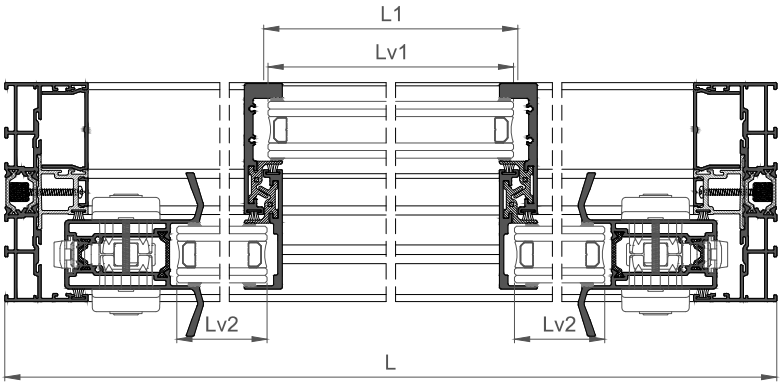
E=1:4




SECCIÓN C-C
SECTION C-C



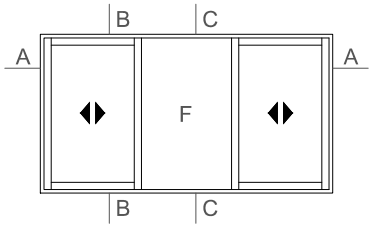

SECCIÓN B-B
SECTION B-B




Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.

SECCIÓN A-A
SECTION A-A

| | | |
|---|---|---|
| | 330706 | 4L + 8H |
| | 240136 | 4Lv1 |




| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 4 |
| | 304351 | x 4 |
| | 344303 | x 8 |
| | 344312 | x 4 |
| | 344306 | x 8 |
| | 344301 | x 2 |
| | 344302 | x 2 |
| | 364870 | x 4 |
| | 344300 | x 2 |
| | 303130 | x 2 |
| | 304335 | x 2 |
| | 344362 | x 2 |
| | 304371 | x 1 |
| | 304361 | x 1 |
| | 304385 | x 8 |
| | 920100 | *** |

| | | | | |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| | | | x 2 | H |
| COR-4325 | | | x 2 | L/2-L1/2-115 * |
| COR-4324 | | | x 4 | L/2-L1/2-82 * |
| COR-4323 | | | x 2 | H - 76 * |
| COR-4326 (1) | | | x 2 | H - 76 * |
| COR-4329 | | | x 2 | H - 116 * |
| | | | x 2 | H - 88 |
| COR-4362 | | | x 2 | H - 41 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4336 | | | x 4 | L/2-L1/2-54 |
| | | | x 2 | H - 41 |
| 15.919 | | | x 4 | L/2-L1/2-49.1 |
| | | | x 2 | L1 + 7.5 |
| | | | x 2 | H - 88 |
| COR-2130 | | | x 1 | *** |
| COR-4311 | | | x 1 | L - 39 |

*** Ver página de detalles de montaje
*** See page of assembly details

(1) Nota importante: ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida
(1) Important note: see in the assembly details the central sash profile needed in accordance with the required inertia.

| | | | | |
|---|---|---|---|---|
| | 200 kg | 500 < La < 2200 | | |
| | | 1801 < Ha < 3000 | | |
| | e=30mm | x 1 | Lv1 = L1 - 4.5 | Hv1 = H - 73 |
| | | x 1 | Lv2=L/2-L1/2-89 | Hv2 = H - 94* |

* Con el perfil/ With the profile: COR-4314 Hv2=H-100
COR-4344 Hv2=H-106

* Opción con hoja/Option with sash COR-4314/COR-4344

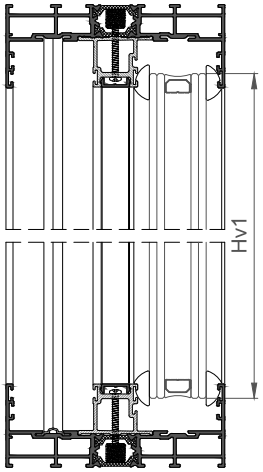
| | | | | |
|---|---|---|---|---|
| COR-4325 | | | x 2 | L/2-L1/2-116 |
| COR-4344/14 | | | x 4 | L/2-L1/2-83 |
| COR-4323 | | | x 2 | H - 73.6 |
| COR-4326 (1) | | | x 2 | H - 73.6 |
| COR-4329 | | | x 2 | H - 113.6 |

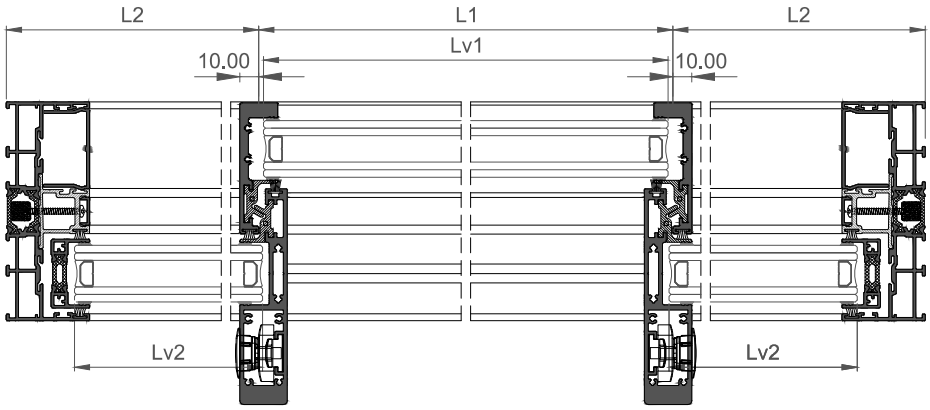
# COR VISION
Secciones de despiece

# COR VISION
Cutting piece sections

Ventana 2 hojas con cierre central y fijo central con carril de rodadura inox/ 2 sashes window with central lock and central fixed light with stainless steel rail

E=1:4

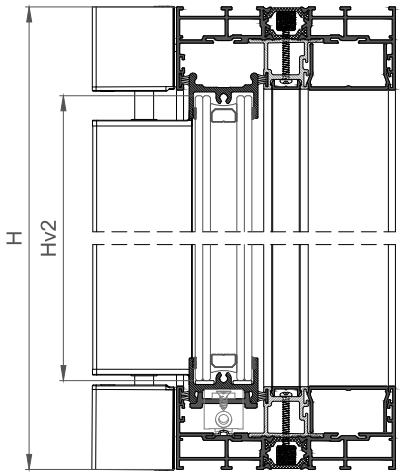



Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.

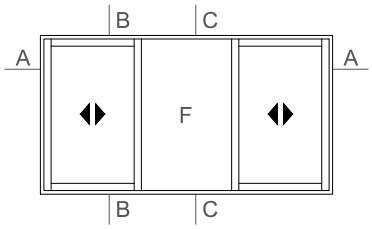
SECCIÓN A-A
SECTION A-A

SECCIÓN C-C
SECTION C-C




SECCIÓN B-B
SECTION B-B

| | | |
|---|---|---|
| | 330706 | 4L + 8H |
| | 240136 | 4Lv1 |




| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 4 |

| | | |
|---|---|---|
| | 304351 | x 4 |
| | 394012 | x 2 |
| | 394800 | x 1 |
| | 394850 | x 1 |
| | 394805 | x 2 |
| | 434802 | x 2 |
| | 394322 | x 2 |
| | 364870 | x 4 |

| | | |
|---|---|---|
| | 304335 | x 2 |
| | 394371 | x 2 |
| | 394305 | x 1 |
| | 394306 | x 1 |
| | 394301 | x 1 |
| | 394302 | x 1 |
| | 304385 | x 4 |

| | | |
|---|---|---|
| | 920100 | *** |

*** Ver página de detalles de montaje
*** See page of assembly details

| | | | | |
|---|---|---|---|---|
| | | | x 2 | L |
| COR-4389 | | | x 2 | H |
| COR-4325 | | | x 2 | L2 - 56 * |
| COR-4324 | | | x 4 | L2 - 23 * (1) |
| COR-4371 | | | x 2 | H - 76 * |
| COR-4378 | | | x 2 | H - 76 * |
| COR-4329 | | | x 2 | H - 116 * |
| | | | x 2 | H - 88 |
| COR-4362 | | | x 2 | H - 41 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4336 | | | x 4 | L2 - 54 |
| | | | x 2 | H - 41 |
| 15919 | | | x 4 | L2 - 49.1 |
| | | | x 2 | L1 + 7 |
| | | | x 2 | H - 88 |
| COR-2130 | | | x 1 | *** |
| COR-4311 | | | x 1 | L - 39 |

(1) Descuento teniendo en cuenta el rebaje de 4 mm que hay que realizar en el encuentro con Cor-4371 (ver página de mecanizados).
(1) Discount including the 4 mm cut to be made at the joint with Cor-4371 (see page of machinings).

| | | | | |
|---|---|---|---|---|
| | 200 kg | 500 < La < 2200 | | |
| | | 1801 < Ha < 3000 | | |
| | e=30mm | x 1 | Lv1 = L1 - 5 | Hv1 = H - 73 |
| | | x 2 | Lv2=L2 - 34 | Hv2 = H - 94 * |

* Con el perfil/ With the profile: COR-4314 Hv2=H-100
COR-4344 Hv2=H-106

* Opción con hoja/Option with sash COR-4314/COR-4344

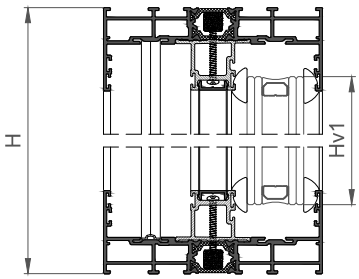
| | | | | |
|---|---|---|---|---|
| COR-4325 | | | x 2 | L2 - 57 |
| COR-4344/14 | | | x 4 | L2 - 28 |
| COR-4371 | | | x 2 | H - 73.6 |
| COR-4378 | | | x 2 | H - 73.6 |
| COR-4329 | | | x 2 | H - 113.6 |

# COR VISION
Secciones de despiece

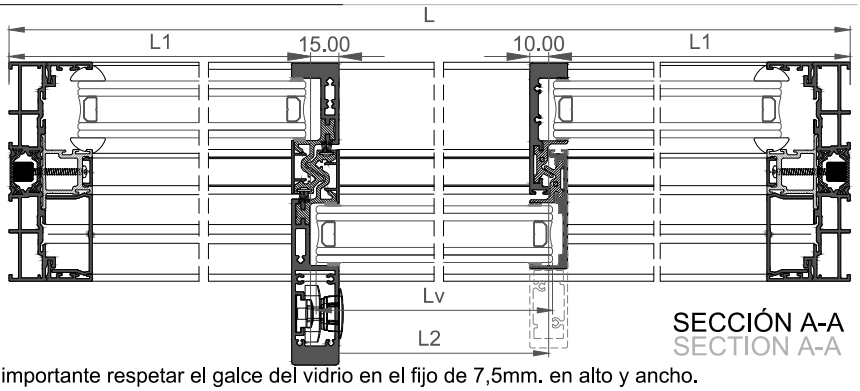
# COR VISION
Cutting piece sections

Ventana 1 hoja con cierre central y 2 fijos laterales con carril de rodadura inox/ 1 sash window with central lock and 2 lateral fixed light with stainless steel rail

E=1:4

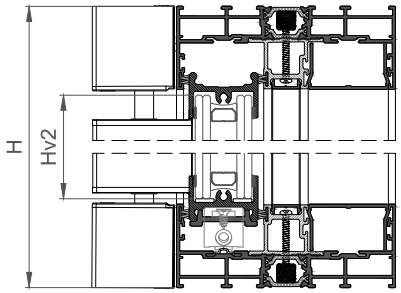



SECCIÓN B-B
SECTION B-B

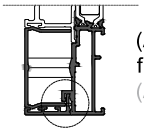



SECCIÓN A-A
SECTION A-A

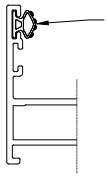
Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.




SECCIÓN C-C
SECTION C-C

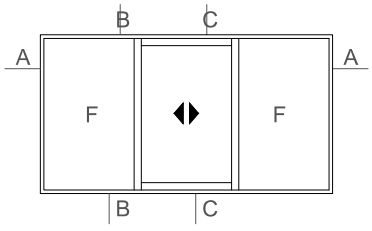


(A) Hay que fresar 3mm.
(A) Need to mill 3mm.



Opción de junta corredera
Option of sliding gasket
Ref: 334260 (SOLO se recomienda su uso con vidrios templados) (ONLY recommended with tempered glass)

| | | |
|---|---|---|
| | 330706 | 4L + 8H |
| | 240136 | 4Lv1 |




| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |
| | 304351 | x 2 |
| | 394012 | x 1 |
| | 394850 | x 1 |
| | 394805 | x 1 |
| | 434802 | x 1 |
| | 394322 | x 1 |
| | 364870 | x 2 |
| | 304335 | x 2 |
| | 304371 | x 1 |
| | 394312 | x 1 |
| | 394306 | x 1 |
| | 304385 | x2 |
| | 920100 | *** |

*** Ver página de detalles de montaje
*** See page of assembly details

(1) Nota importante: ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida
(1) Important note: see in the assembly details the central sash profile needed in accordance with the required inertia.

| | | | | mm |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| COR-4388 | | | x 2 | H |
| COR-4365 | | | x 4 | H - 39.5 |
| COR-4325 | | | x 1 | L2 - 27 * |
| COR-4324 | | | x 2 | L2 + 6 * |
| COR-4377 | | | x 1 | H - 76 * |
| COR-4376 | | | x 1 | H - 41 |
| COR-4326 (1) | | | x 2 | H - 76 * |
| COR-4362 | | | x 1 | H - 41 |
| COR-4329 | | | x 1 | H - 116 * |
| | | | x 1 | H - 88 |
| COR-4379 | | | x 1 | H - 116 * |
| | | | x 1 | H - 88 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4336 | | | x 2 | L2 - 25 |
| | | | x 2 | H - 41 |
| COR-9214 | | | x 1 | H - 116 |
| | | | x 1 | H - 88 |
| 15919 | | | x 2 | L1+L2-49.1 |
| | | | x 2 | L1 - 35.6 |
| | | | x 2 | H - 88 |
| COR-2130 | | | x 1 | *** |
| COR-4311 | | | x 1 | L - 39 |

| | | | | |
|---|---|---|---|---|
| | 200 kg | 500 < La < 2200 | | |
| | | 1801 < Ha < 3000 | | |
| | e=30mm | x 2 | Lv1 = L1 - 39 | Hv1 = H - 73 |
| | | x 1 | Lv2 = L2 - 1 | Hv2 = H - 94 * |

* Con el perfil/ With the profile: COR-4314 Hv2=H-100
COR-4344 Hv2=H-106

* Opción con hoja/Option with sash COR-4314/COR-4344

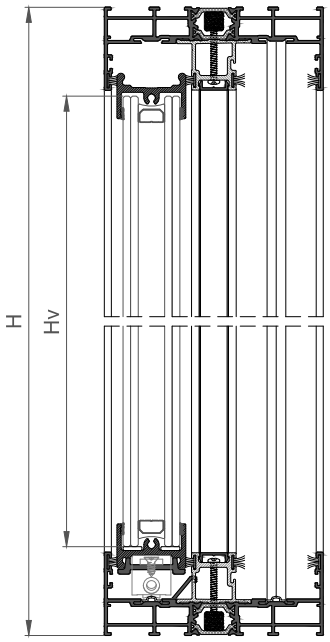
| | | | | |
|---|---|---|---|---|
| COR-4325 | | | x 1 | L2 - 28 |
| COR-4344/14 | | | x 2 | L2 + 5 |
| COR-4377 | | | x 1 | H - 73.6 |
| COR-4326 (1) | | | x 2 | H - 73.6 |
| COR-4329 | | | x 1 | H - 113.6 |
| COR-4379 | | | x 1 | H - 113.6 |

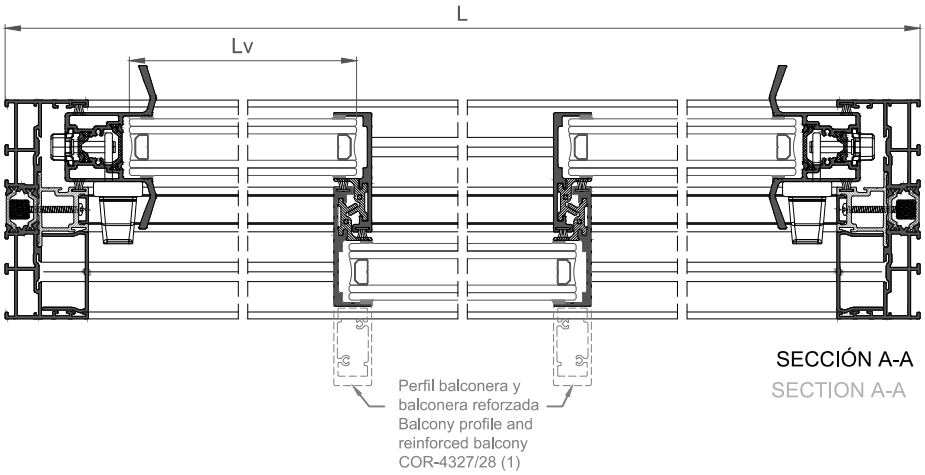
# COR VISION
Secciones de despiece

# COR VISION
Cutting piece sections

Balconera 3 hojas con carril de rodadura inox/ 3 sashes balcony with stainless steel rail

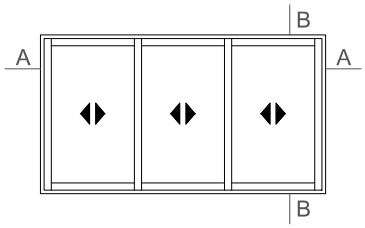
E=1:4

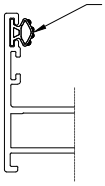



SECCIÓN A-A
SECTION A-A

SECCIÓN B-B
SECTION B-B



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

(1) Nota importante: ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida
(1) Important note: see in the assembly details the central sash profile needed in accordance with the required inertia.

*** Ver página de detalles de montaje
*** See page of assembly details

| | | | mm |
|---|---|---|---|
| COR-4389 | | x 2 | L |
| | | x 2 | H |
| COR-4325 | | x 3 | L/3 - 67.1 * |
| COR-4324 | | x 6 | L/3 - 34.1 * |
| COR-4320 | | x 2 | H - 76 * |
| COR-4326 (1) | | x 4 | H - 76 * |
| COR-4329 | | x 4 | H - 116 * |
| COR-4331 | | x 2 | L - 34 |
| | | x 2 | H - 34 |
| COR-4335 | | x 1 | L - 63.5 |
| COR-4336 | | x 2 | H - 41 |
| 15.919 | | x 4 | L/3 - 31.5 |
| | | x 2 | L/3 - 75.1 |
| | | x 2 | H - 88 |
| COR-2130 | | x 2 | *** |
| COR-4311 | | x 2 | L - 39 |

| | | |
|---|---|---|
| | 330706 | 8L + 8H |

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |
| | 304351 | x 6 |
| | 344303 | x 8 |
| | 344332 | x 2 |
| | 344306 | x 8 |
| | 282321 | x 2 |
| | 364870 | x 6 |
| | 302130 | x 4 |
| | 304330 | x 2 |
| | 304335 | x 2 |
| | 344360 | x 2 |
| | 304361 | x 2 |
| | 304371 | x 2 |
| | 304385 | x 4 |
| | 920100 | *** |

| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | | |
|---|---|---|---|---|
| | e=30mm | x 3 | Lv = L/3 - 41.1 | Hv = H - 94 * |

* Con el perfil/ With the profile: COR-4314 Hv=H-100
COR-4344 Hv=H-106

* Opción con hoja/Option with sash COR-4314/COR-4344

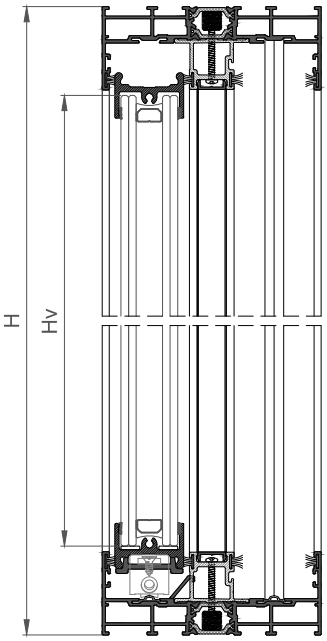
| | | | |
|---|---|---|---|
| COR-4325 | x 3 | L/3 - 68.1 | |
| COR-4344/14 | x 6 | L/3 - 35.1 | |
| COR-4320 | x 2 | H - 73.6 | |
| COR-4326 (1) | x 4 | H - 73.6 | |
| COR-4329 | x 4 | H - 113.6 | |

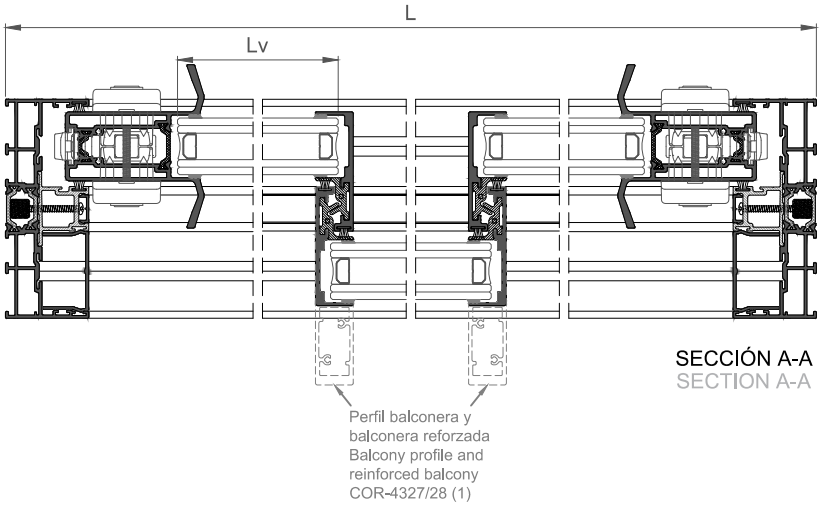
# COR VISION
Secciones de despiece

# COR VISION
Cutting piece sections

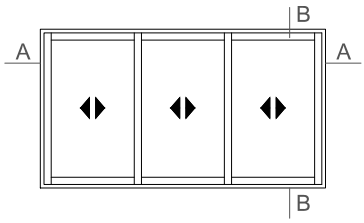
Balconera 3 hojas con cerradura y carril de rodadura inox/ 3 sashes balcony with lock andstainless steel rail

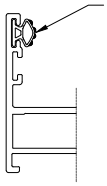
E=1:4




SECCIÓN B-B
SECTION B-B



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

(1) Nota importante: ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida
(1) Important note: see in the assembly details the central sash profile needed in accordance with the required inertia.

*** Ver página de detalles de montaje
*** See page of assembly details

| | | | | |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| | | | x 2 | H |
| COR-4325 | | | x 3 | L/3 - 84 * |
| COR-4324 | | | x 6 | L/3 - 51 * |
| COR-4323 | | | x 2 | H - 76 * |
| COR-4326 (1) | | | x 4 | H - 76 * |
| COR-4329 | | | x 4 | H - 116 * |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4335 | | | x 1 | L - 63.5 |
| COR-4336 | | | x 2 | H - 41 |
| 15.919 | | | x 4 | L/3 - 23.1 |
| | | | x 2 | 2L/3 - 92 |
| | | | x 2 | H - 88 |
| COR-2130 | | | x 2 | *** |
| COR-4311 | | | x 2 | L - 39 |

| | | |
|---|---|---|
| | 330706 | 8L + 8H |

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 6 |
| | 344303 | x 8 |
| | 344332 | x 2 |
| | 344306 | x 8 |
| | 282321 | x 2 |
| | 364870 | x 6 |
| | 302130 | x 4 |

| | | |
|---|---|---|
| | 304330 | x 2 |
| | 304335 | x 2 |
| | 344362 | x 2 |
| | 304361 | x 2 |
| | 304371 | x 2 |
| | 304385 | x 4 |

| | | |
|---|---|---|
| | 920100 | *** |

| | | |
|---|---|---|
| | 200 kg | 500 < La < 2200 |
| | | 1801 < Ha < 3000 |

| | | | | |
|---|---|---|---|---|
| | e=30mm | x 3 | Lv = L/3 - 58 | Hv = H - 94 * |

* Con el perfil / With the profile: COR-4314 Hv=H-100
COR-4344 Hv=H-106

* Opción con hoja/Option with sash COR-4314/COR-4344

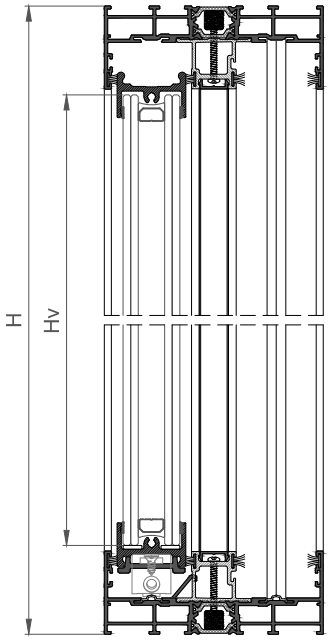
| | | | | |
|---|---|---|---|---|
| COR-4325 | | | x 3 | L/3 - 85 |
| COR-4344/14 | | | x 6 | L/3 - 52 |
| COR-4323 | | | x 2 | H - 73.6 |
| COR-4326 (1) | | | x 4 | H - 73.6 |
| COR-4329 | | | x 4 | H - 113.6 |

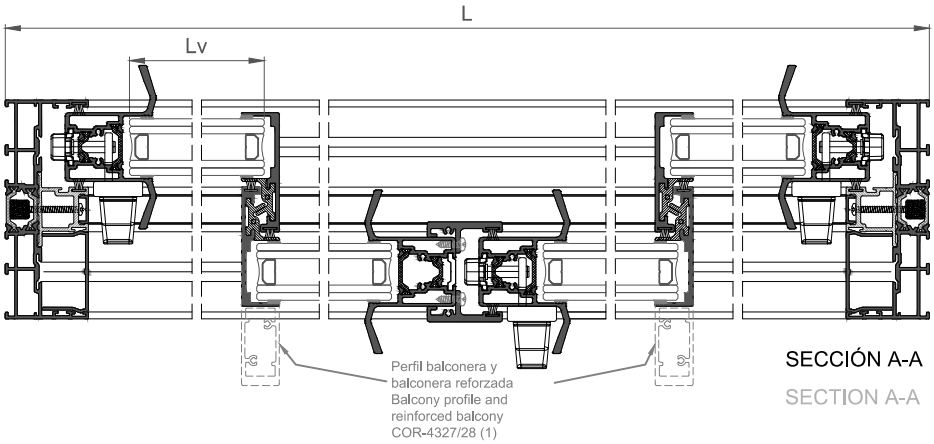
# COR VISION
Secciones de despiece

# COR VISION
Cutting piece sections

Balconera 4 hojas con carril de rodadura inox/ 4 sashes balcony with stainless steel rail

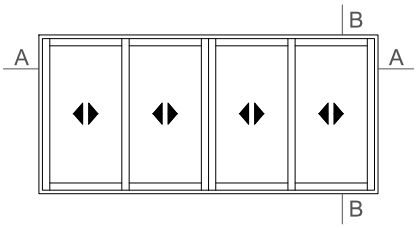
E=1:4

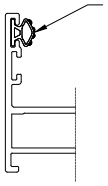



SECCIÓN A-A
SECTION A-A

SECCIÓN B-B
SECTION B-B



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended for tempered glass)

(1) Nota importante: ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida
(1) Important note: see in the assembly details the central sash profile needed in accordance with the required inertia.

*** Ver página de detalles de montaje
*** See page of assembly details

| | | | mm | |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| | | | x 2 | H |
| COR-4325 | | | x 4 | L/4 - 76.9 * |
| COR-4324 | | | x 8 | L/4 - 43.9 * |
| COR-4320 | | | x 4 | H - 76 * |
| COR-4326 (1) | | | x 4 | H - 76 * |
| COR-4329 | | | x 4 | H - 116 * |
| COR-4350 | | | x 2 | H - 116 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4335 | | | x 1 | L - 63.5 |
| COR-4336 | | | x 2 | H - 41 |
| 15.919 | | | x 4 | L/4 - 41.3 |
| | | | x 2 | L/2 - 55.6 |
| | | | x 2 | H - 88 |
| COR-2130 | | Hoja pasiva / Passive sash | x 1 | H - 168 |
| | | Hoja activa / Active sash | x 3 | *** |
| COR-4311 | | | x 2 | L - 39 |

| | | |
|---|---|---|
| | 330706 | 8L + 10H |

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |
| | 304351 | x 8 |
| | 344303 | x 12 |
| | 344332 | x 3 |
| | 344306 | x 12 |
| | 282321 | x 3 |
| | 364870 | x 8 |
| | 302130 | x 6 |
| | 304330 | x 2 |
| | 304335 | x 2 |
| | 304360 | x 1 |
| | 344360 | x 2 |
| | 304361 | x 2 |
| | 304366 | x 1 |
| | 304371 | x 2 |
| | 304385 | x 4 |
| | 920100 | *** |

| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | | |
|---|---|---|---|---|
| e=30mm | x 4 | Lv = L/4 - 50.9 | Hv = H - 94 * | |

* Con el perfil/ With the profile: COR-4314 Hv=H-100
COR-4344 Hv=H-106

* Opción con hoja/Option with sash COR-4314/COR-4344

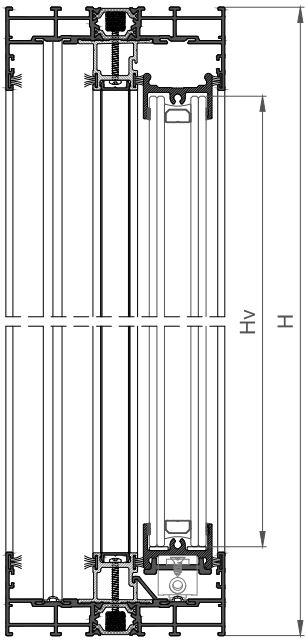
| | | | |
|---|---|---|---|
| COR-4325 | x 4 | L/4 - 77.9 | |
| COR-4344/14 | x 8 | L/4 - 44.9 | |
| COR-4320 | x 4 | H - 73.6 | |
| COR-4326 (1) | x 4 | H - 73.6 | |
| COR-4329 | x 4 | H - 113.6 | |

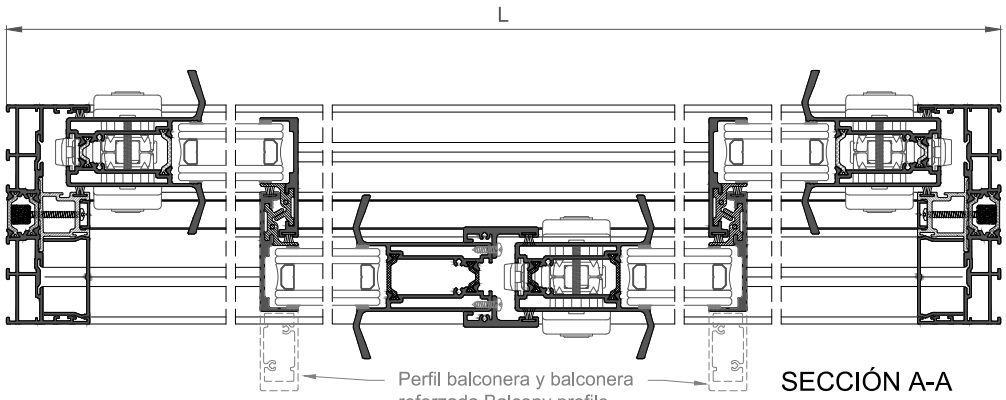
# COR VISION
Secciones de despiece

# COR VISION
Cutting piece sections

Balconera 4 hojas con cerradura y carril de rodadura inox/ 4 sashes balcony with lock and stainless steel rail

E=1:4

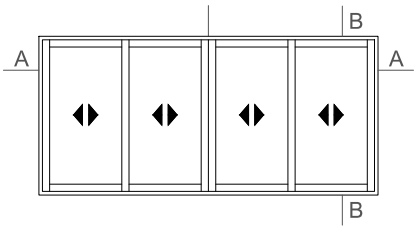


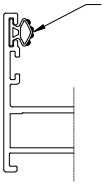




Perfil balconera y balconera reforzada Balcony profile and reinforced balcony COR-4327/28 (1)

SECCIÓN A-A
SECTION A-A

SECCIÓN B-B
SECTION B-B



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

(1) NOTA IMPORTANTE: VER EN DETALLES DE MONTAJE EL PERFIL HOJA CENTRAL A DISPONER EN FUNCIÓN DE LA INERCIA REQUERIDA
(1) IMPORTANT NOTE: SEE IN THE ASSEMBLY DETAILS THE CENTRAL SASH PROFILE NEEDED IN ACCORDANCE WITH THE REQUIRED INERTIA.

*** Ver página de detalles de montaje
*** See page of assembly details

| | | | mm | |
|---|---|---|---|---|
| COR-4389 | | x 2 | L | |
| | | x 2 | H | |
| COR-4325 | | x 4 | L/4 - 102.2 * | |
| COR-4324 | | x 8 | L/4 - 69.2 * | |
| COR-4323 | | x 4 | H - 76 * | |
| COR-4326 (1) | | x 4 | H - 76 * | |
| COR-4329 | | x 4 | H - 116 * | |
| COR-4350 | | x 2 | H - 116 | |
| COR-4331 | | x 2 | L - 34 | |
| | | x 2 | H - 34 | |
| COR-4335 | | x 1 | L - 63.5 | |
| COR-4336 | | x 2 | H - 41 | |
| 15.919 | | x 4 | L/4 - 41.3 | |
| | | x 2 | L/2 - 55.6 | |
| | | x 2 | H - 88 | |
| COR-2130 | | x 2 | *** | |
| COR-4311 | | x 2 | L - 39 | |

| | | |
|---|---|---|
| | 330706 | 8L + 10H |

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 8 |
| | 344303 | x 12 |
| | 344312 | x 6 |
| | 344306 | x 12 |
| | 344301 | x 3 |
| | 344302 | x 3 |
| | 364870 | x 8 |
| | 344300 | x 3 |
| | 303130 | x 3 |
| | 302130 | x 6 |

| | | |
|---|---|---|
| | 304330 | x 2 |
| | 304335 | x 2 |
| | 344361 | x 1 |
| | 344362 | x 2 |
| | 304361 | x 2 |
| | 304371 | x 2 |
| | 344366 | x 1 |
| | 304385 | x4 |

| | | |
|---|---|---|
| | 920100 | *** |

| | | |
|---|---|---|
| | 200 kg | 500 < La < 2200 |
| | | 1801 < Ha < 3000 |

| | | | | |
|---|---|---|---|---|
| | e=30mm | x 4 | Lv = L/4 - 76.2 | Hv = H - 94 * |

* Con el perfil/ With the profile: COR-4314 Hv=H-100
COR-4344 Hv=H-106

* Opción con hoja/Option with sash COR-4314/COR-4344

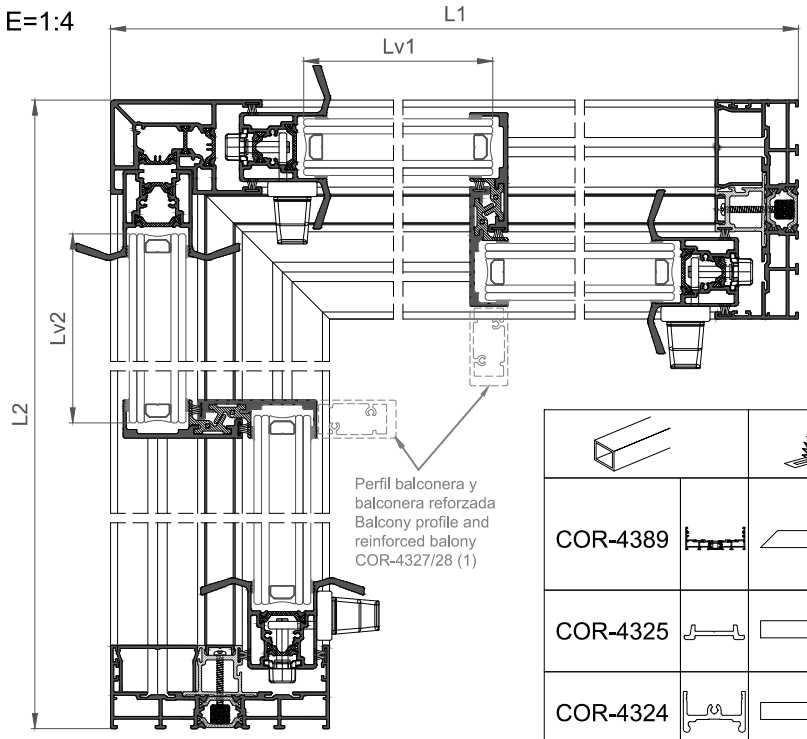
| | | | | |
|---|---|---|---|---|
| COR-4325 | | | x 4 | L/4 - 103.2 |
| COR-4344/14 | | | x 8 | L/4 - 70.2 |
| COR-4323 | | | x 4 | H - 73.6 |
| COR-4326 (1) | | | x 4 | H - 73.6 |
| COR-4329 | | | x 4 | H - 113.6 |

# COR VISION
Secciones de despiece

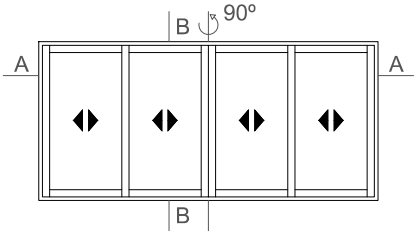
# COR VISION
Cutting piece sections

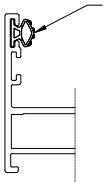
Balconera 4 hojas en esquina a 90º con carril de rodadura inox/ 4 sashes balcony at 90º corner with stainless steel rail

E=1:4

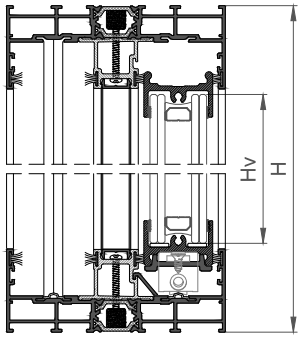



SECCIÓN A-A
SECTION A-A



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados) (ONLY recommended with tempered glass)




SECCIÓN B-B
SECTION B-B

| | | | | mm |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L1 |
| | | | x 2 | L2 |
| | | | x 2 | H |
| COR-4325 | | | x 2 | L1/2 - 108 * |
| | | | x 2 | L2/2 - 92.3 * |
| COR-4324 | | | x 4 | L1/2 - 75 * |
| | | | x 4 | L2/2 - 59.3 * |
| COR-4320 | | | x 4 | H - 76 * |
| COR-4326 (1) | | | x 4 | H - 76 * |
| COR-4329 | | | x 4 | H - 116 * |
| COR-4361 | | | x 1 | H - 116 * |
| COR-4331 | | | x 2 | L1 - 55.2 |
| | | | x 2 | L2 - 55.2 |
| | | | x 2 | H - 34 |
| COR-4335 | | | x 1 | L1 - 80 |
| | | | x 1 | L2 - 80 |
| COR-4336 | | | x 2 | H - 41 |
| 15.919 | | | x 2 | L1/2 - 72.4 |
| | | | x 2 | L1/2 - 46.9 |
| | | | x 2 | L2/2 - 56.7 |
| | | | x 2 | L2/2 - 62.6 |
| | | | x 2 | H - 88 |
| COR-2130 | | | x 3 | *** |
| COR-4311 | | | x 2 | L1 - 35.5 * |
| | | | x 2 | L1 - 101.5 * |

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |
| | 304320 | x 4 |
| | 304351 | x 8 |
| | 344303 | x 12 |
| | 344332 | x 3 |
| | 344306 | x 12 |
| | 282321 | x 3 |
| | 364870 | x 8 |
| | 302130 | x 6 |
| | 304330 | x 2 |
| | 304335 | x 2 |
| | 344360 | x 2 |
| | 304361 | x 2 |
| | 304364 | x 1 |
| | 304371 | x 2 |
| | 304385 | x 4 |
| | 920100 | *** |

(1) Nota importante: ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida
(1) Important note: see in the assembly details the central sash profile needed in accordance with the required inertia.

*** Ver página de detalles de montaje
*** See page of assembly details

* El descuento es el mismo en caso de L2
* Same deductiont as in L2

| | | |
|---|---|---|
| | 330706 | 8L1+8L2+10H |

| | | | |
|---|---|---|---|
| | 200 kg | 500 < La < 2200 | |
| | | 1801 < Ha < 3000 | |
| | e=30mm | x 2 | Lv1 = L1/2 - 82 |
| | | | Hv = H - 94* |
| | | x 2 | Lv2=L2/2-66.3 |
| | | | Hv = H - 94* |

* Con el perfil/ With the profile: COR-4314 Hv=H-100
COR-4344 Hv=H-106

* Opción con hoja/Option with sash COR-4314/COR-4344

| | | | | |
|---|---|---|---|---|
| COR-4325 | | | x 2 | L1/2 -109 |
| | | | x 2 | L2/2 - 93.3 |
| COR-4344/14 | | | x 4 | L1/2 - 76 |
| | | | x 4 | L2/2 - 60.3 |
| COR-4320 | | | x 4 | H - 73.6 |
| COR-4326 (1) | | | x 4 | H - 73.6 |
| COR-4329 | | | x 4 | H - 113.6 |
| COR-4361 | | | x 1 | H - 113.6 |

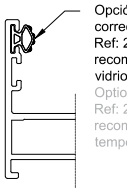
# COR VISION
## Secciones de despiece

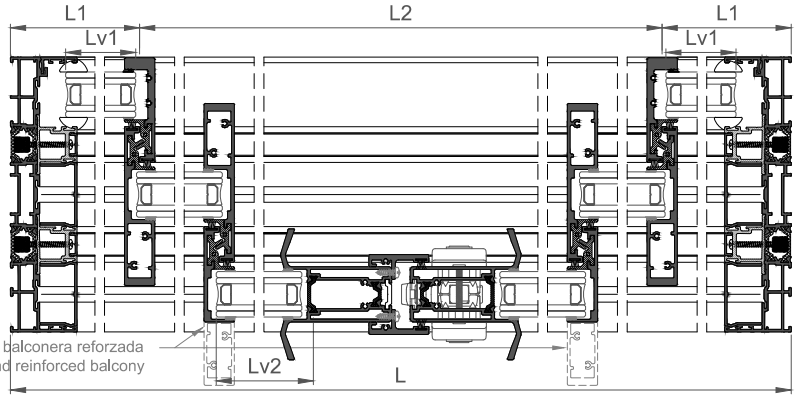
# COR VISION
## Cutting piece sections

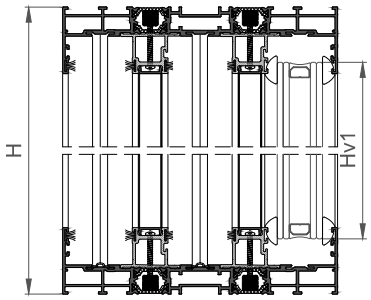
Balconera 4 hojas con cerradura y fijos laterales con carril rodamientos inox/ 4 sash balcony with lock and fixed light laterals with stainless steel rail

E=1:5

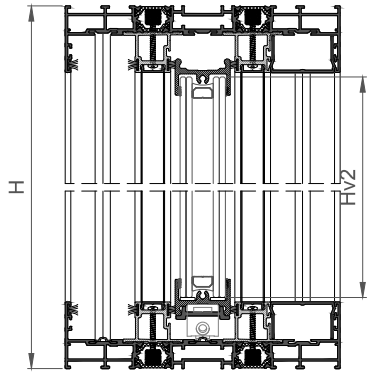
Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.



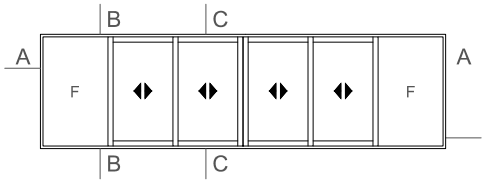




SECCIÓN B-B
SECTION B-B




SECCIÓN C-C
SECTION C-C




(1) NOTA IMPORTANTE: VER EN DETALLES DE MONTAJE EL PERFIL HOJA CENTRAL A DISPONER EN FUNCIÓN DE LA INERCIA REQUERIDA
(1) IMPORTANT NOTE: SEE IN THE ASSEMBLY DETAILS THE CENTRAL SASH PROFILE NEEDED IN ACCORDANCE WITH THE REQUIRED INERTIA.

| | | |
|---|---|---|
| | 248220 | x 12 |
| | 960023 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 8 |
| | 344303 | x 4 |
| | 344312 | x 2 |
| | 344306 | x 4 |
| | 344301 | x 1 |
| | 344302 | x 1 |
| | 364870 | x 2 |
| | 344300 | x 1 |
| | 303130 | x 1 |
| | 302130 | x 2 |

| | | |
|---|---|---|
| | 304330 | x 2 |
| | 304335 | x 4 |
| | 344361 | x 1 |
| | 304361 | x 3 |
| | 344366 | x 1 |
| | 304371 | x 3 |
| | 364369 | x 4 |
| | 304372 | x 8 |
| | 304385 | x 8 |

| | | |
|---|---|---|
| | 920100 | *** |

*** Ver página de detalles de montaje
*** See page of assembly details

| | | |
|---|---|---|
| | 330706 | 16L + 10H |
| | 240136 | 8Lv1 + 4Hv1 |

| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | | |
|---|---|---|---|---|
| e=30mm | x 2 | Lv1 = L1 - 39 | Hv1 = H - 73 | |
| | x 4 | Lv2 =L2/4-29.7 | Hv2 = H - 94* | |

* Con el perfil/ With the profile: COR-4314 Hv2=H-100
COR-4344 Hv2=H-106

| | | | mm |
|---|---|---|---|
| COR-4391 | x 2 | L |
| COR-4387 | x 2 | H |
| COR-4365 | x 2 | H - 39.5 |
| COR-4325 | x 4 | L2/4-55.7 * |
| COR-4324 | x 8 | L2/4-22.7 * |
| COR-4323 | x 2 | H - 76 * |
| COR-4326 (1) | x 2 | H - 76 * |
| COR-4327 | x 4 | H - 76 * |
| COR-4362 | x 2 | H - 41 |
| COR-4329 | x 6 | H - 116 * |
| | x 2 | H - 88 |
| COR-4350 | x 2 | H - 116 |
| COR-4331 | x 4 | L - 34 |
| | x 4 | H - 34 |
| COR-4336 | x 2 | L2 - 20 |
| | x 4 | H - 41 |
| 15.919 | x 4 | L1 - 35.6 |
| | x 2 | L2 - 20 |
| | x 4 | L1+L2/4-87.8 |
| | x 2 | L2/2+37.5 |
| | x 4 | H - 88 |
| COR-2130 | Hoja pasiva Passive sash x 1 | H - 164 |
| | Hoja activa Active sash x 1 | *** |
| COR-4311 | x 2 | L - 39 |

* Opción con hoja/Option with sash COR-4314/COR-4344

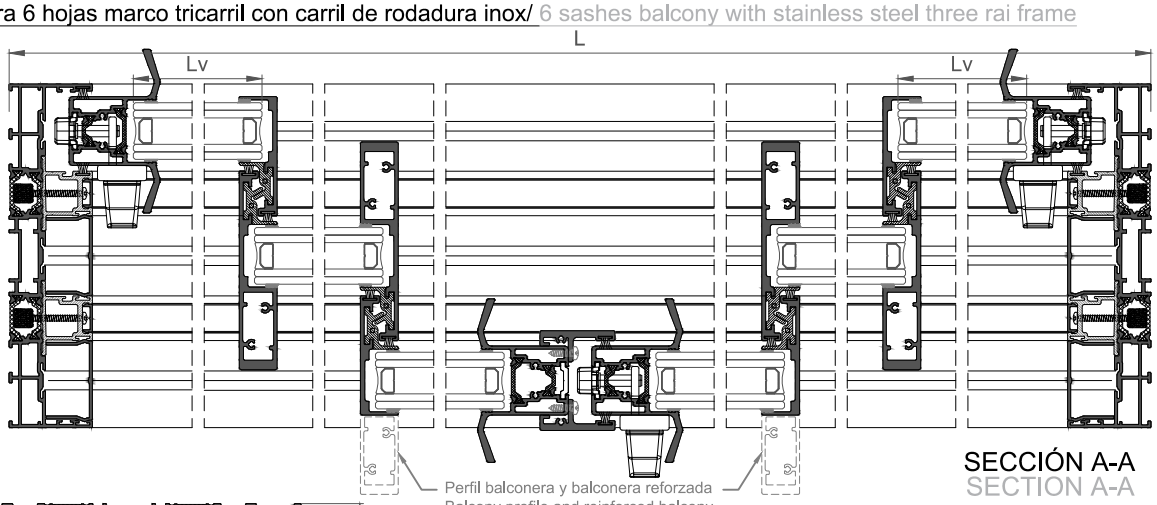
| | | | |
|---|---|---|---|
| COR-4325 | x 4 | L2/4 - 56.7 |
| COR-4344/14 | x 8 | L2/4 - 23.7 |
| COR-4323 | x 2 | H - 73.6 |
| COR-4326 (1) | x 2 | H - 73.6 |
| COR-4327 | x 4 | H - 73.6 |
| COR-4329 | x 6 | H - 113.6 |

# COR VISION
Secciones de despiece

# COR VISION
Cutting piece sections

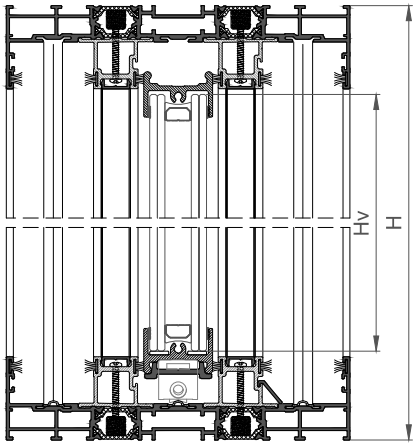
Balconera 6 hojas marco tricarril con carril de rodadura inox/ 6 sashes balcony with stainless steel three rai frame

E=1:4

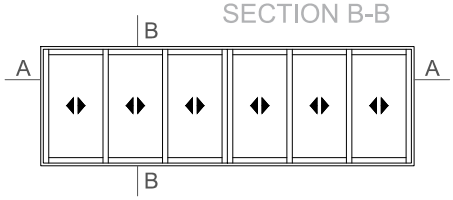


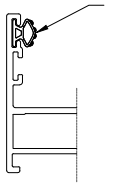

Perfil balconera y balconera reforzada
Balcony profile and reinforced balcony
COR-4327/28 (1)

SECCIÓN A-A
SECTION A-A




SECCIÓN B-B
SECTION B-B



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

(1) Nota importante: ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida
(1) Important note: see in the assembly details the central sash profile needed in accordance with the required inertia.

| | | | mm |
|---|---|---|---|
| COR-4391 | | x 2 | L |
| | | x 2 | H |
| COR-4325 | | x 6 | L/6 - 58.6 * |
| COR-4324 | | x 12 | L/6 - 25.6 * |
| COR-4320 | | x 4 | H - 76 * |
| COR-4326 (1) | | x 4 | H - 76 * |
| COR-4327 | | x 4 | H - 76 * |
| COR-4329 | | x 8 | H - 116 * |
| COR-4350 | | x 2 | H - 116 |
| COR-4331 | | x 4 | L - 34 |
| | | x 4 | H - 34 |
| COR-4335 | | x 1 | L - 63.5 |
| COR-4336 | | x 4 | H - 41 |
| 15.919 | | x 4 | L/6 - 23 |
| | | x 2 | 2L/3 - 92.2 |
| | | x 4 | L/3 - 59.6 |
| | | x 2 | L/3 - 18.9 |
| | | x 4 | H - 88 |
| COR-2130 | | Hoja pasiva / Passive sash x 1 | H - 164 |
| | | Hoja activa / Active sash x 3 | *** |
| COR-4311 | | x 3 | L - 39 |

*** Ver página de detalles de montaje
*** See page of assembly details

| | | |
|---|---|---|
| 248220 | x 12 | |
| 960023 | x 8 | |
| 304351 | x 12 | |
| 344303 | x 12 | |
| 344332 | x 3 | |
| 344306 | x 12 | |
| 282321 | x 3 | |
| 364870 | x 8 | |
| 302130 | x 6 | |
| 304330 | x 4 | |
| 304335 | x 4 | |
| 304360 | x 1 | |
| 344360 | x 2 | |
| 304361 | x 4 | |
| 304366 | x 1 | |
| 364369 | x 4 | |
| 304371 | x 4 | |
| 304372 | x 8 | |
| 304385 | x 8 | |
| 920100 | *** | |

| | | |
|---|---|---|
| 330706 | 12L | |
| | 14H | |

| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | |
|---|---|---|---|
| e=30mm | x 6 | Lv = L/6 - 32.6 | |
| | | Hv = H - 94 * | |

* Con el perfil / With the profile: COR-4314 Hv=H-100
COR-4344 Hv=H-106

* Opción con hoja/Option with sash COR-4314/COR-4344

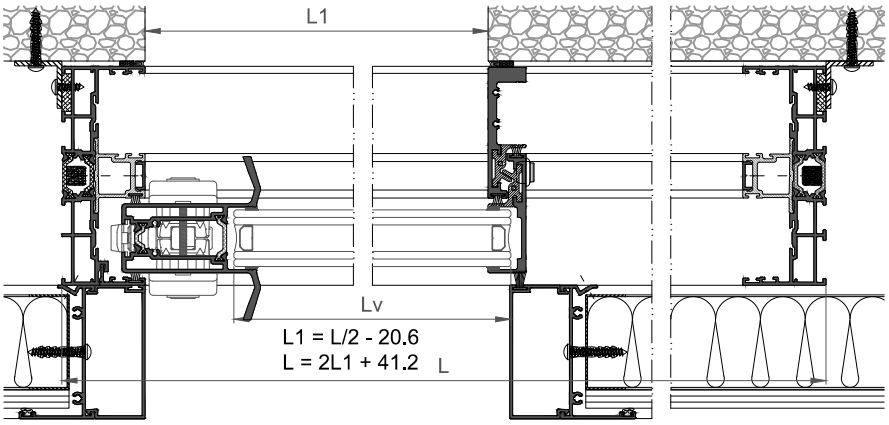
| | | | |
|---|---|---|---|
| COR-4325 | x 6 | L/6 - 59.6 | |
| COR-4344/14 | x 12 | L/6 - 26.6 | |
| COR-4320 | x 4 | H - 73.6 | |
| COR-4326 (1) | x 4 | H - 73.6 | |
| COR-4327 | x 4 | H - 73.6 | |
| COR-4329 | x 8 | H - 113.6 | |

# COR VISION
Secciones de despiece

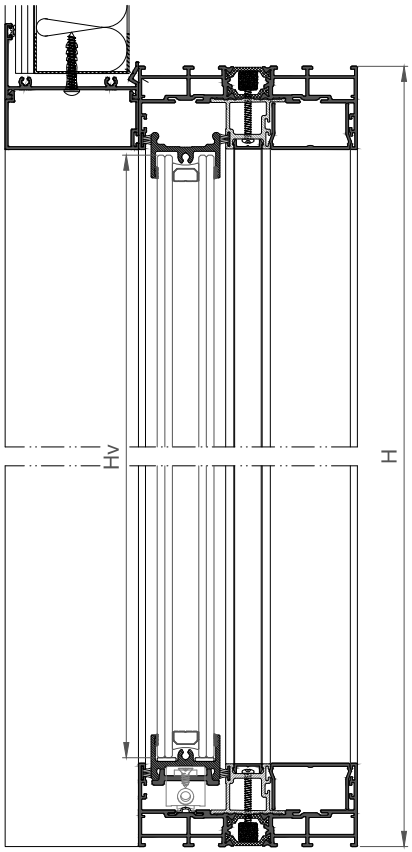
# COR VISION
Cutting piece sections

Balconera 1 hoja galandage/ 1 sash galandage balcony
1:4

SECCIÓN A-A / SECTION A-A




SECCIÓN B-B
SECTION B-B




| | | | | mm |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| | | | x 1 | H |
| COR-4385 | | | x 1 | H |
| COR-4365 | | | x 1 | H - 39.5 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4324 | | | x 2 | L/2 - 48.6 * |
| COR-4325 | | | x 1 | L/2 - 81.6 * |
| COR-4323 | | | x 1 | H - 76 * |
| COR-4326 | | | x 1 | H - 76 * |
| COR-4329 | | | x 1 | H - 116 * |
| | | | x 1 | H - 88 |
| COR-4362 | | | x 1 | H - 42 |
| COR-4336 | | | x 1 | H - 41 |
| | | | x 2 | L/2 - 20.6 |
| 15.919 | | | x 2 | L/2 - 15.7 |
| | | | x 2 | L/2 - 68.8 |
| | | | x 2 | H - 88 |
| COR-2130 | | | x 1 | *** |
| COR-4311 | | | x 1 | L - 39 |
| COR-4283 | | | x 1 | L1 + 64.6 |
| | | | x 2 | H + 22.6 |
| COR-4284 | | | x 1 | L1 + 64.6 |
| | | | x 2 | H - 44 |

*** Ver página de detalles de montaje
*** See page of assembly details

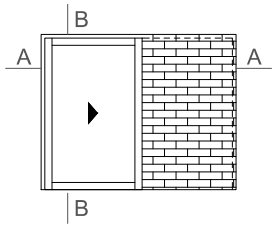
| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 6 |

| | | |
|---|---|---|
| | 304351 | x 2 |
| | 344303 | x 4 |
| | 344312 | x 2 |
| | 344306 | x 4 |
| | 344301 | x 1 |
| | 344302 | x 1 |
| | 364870 | x 2 |
| | 344300 | x 1 |
| | 303130 | x 1 |
| | 302130 | x 2 |

| | | |
|---|---|---|
| | 304335 | x 1 |
| | 344362 | x 1 |
| | 304371 | x 1 |
| | 304385 | x 2 |

| | | |
|---|---|---|
| | 912060 | x 1 |
| | 920100 | *** |

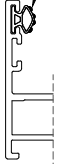
| | | |
|---|---|---|
| | 330710 | H |
| | 330706 | 4L + 4H |




| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | |
|---|---|---|---|
| e=30mm | x 1 | Lv = L/2 - 55.6 | |
| | | Hv = H - 94 | |

* Con el perfil/ With the profile: COR-4314 Hv=H-100
COR-4344 Hv=H-106



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

* Opción con hoja/Option with sash COR-4314/COR-4344

| | | | | |
|---|---|---|---|---|
| COR-4325 | | | x 1 | L/2 - 82.6 |
| COR-4344/14 | | | x 2 | L/2 - 49.6 |
| COR-4323 | | | x 1 | H - 73.6 |
| COR-4326 | | | x 1 | H - 73.6 |
| COR-4329 | | | x 1 | H - 113.6 |

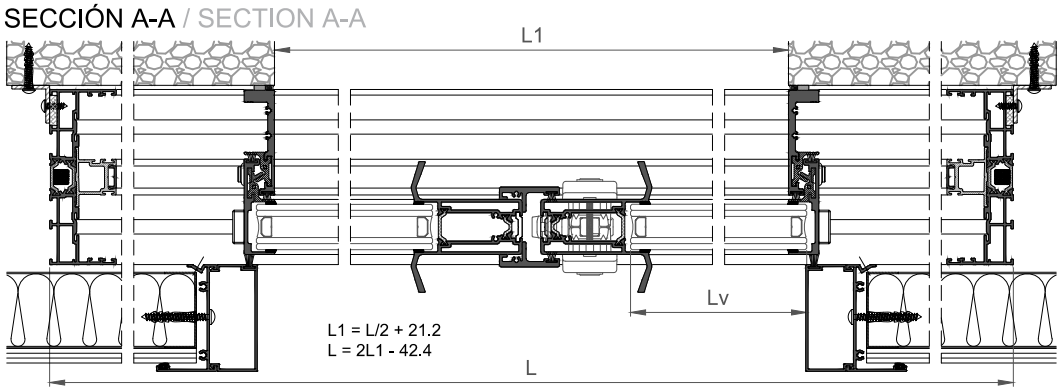
# COR VISION
Secciones de despiece

# COR VISION
Cutting piece sections

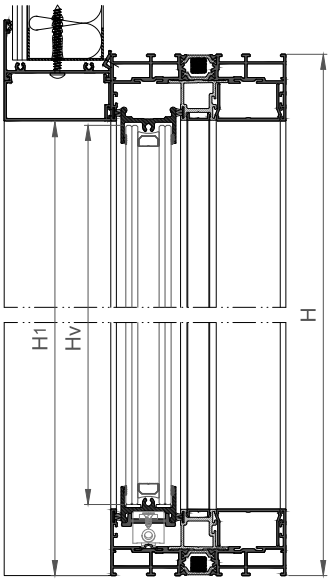
Balconera 2 hojas galandage / 2 sashes galandage balcony

1:5

SECCIÓN A-A / SECTION A-A




SECCIÓN B-B
SECTION B-B




| | | | | mm |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| | | | x 2 | H |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4324 | | | x 4 | L/4 - 35.8 * |
| COR-4325 | | | x 2 | L/4 - 68.8 * |
| COR-4323 | | | x 2 | H - 76 * |
| COR-4326 | | | x 2 | H - 76 * |
| COR-4329 | | | x 2 | H - 116 * |
| | | | x 2 | H - 88 |
| COR-4362 | | | x 2 | H - 42 |
| COR-4350 | | | x 2 | H - 116 * |
| COR-4336 | | | x 1 | L/2 + 21.2 |
| 15.919 | | | x 4 | L/4 - 57.7 |
| | | | x 2 | L/2 + 21.2 |
| | | | x 2 | H - 83.1 |
| COR-2130 | | Hoja pasiva Passive sash | x 1 | H - 168 |
| | | Hoja activa Active sash | x 1 | *** |
| COR-4311 | | | x 1 | L - 39 |
| COR-4283 | | | x 1 | L1 + 76 |
| | | | x 2 | H + 22.6 |
| COR-4284 | | | x 1 | L1 + 76 |
| | | | x 2 | H - 44 |

*** Ver página de detalles de montaje
*** See page of assembly details

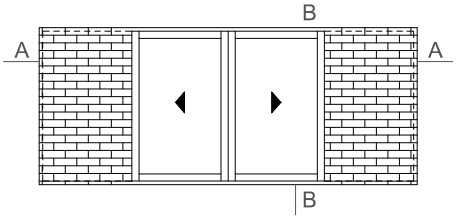
| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 4 |
| | 344303 | x 4 |
| | 344312 | x 2 |
| | 344306 | x 4 |
| | 344301 | x 1 |
| | 344302 | x 1 |
| | 344300 | x 1 |
| | 303130 | x 1 |
| | 364870 | x 4 |
| | 302130 | x 2 |

| | | |
|---|---|---|
| | 304335 | x 1 |
| | 344361 | x 1 |
| | 344366 | x 1 |
| | 304361 | x 1 |
| | 304371 | x 1 |
| | 304385 | x 4 |

| | | |
|---|---|---|
| | 912060 | *** |
| | 920100 | *** |

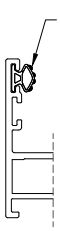
| | | |
|---|---|---|
| | 330706 | 4L + 4H |
| | 330710 | H |
| | 222401 | 2L1+ 2H |




| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | |
|---|---|---|---|
| e=30mm | x 2 | Lv = L/4 - 42.8 | |
| | | Hv = H - 94 * | |

* Con el perfil / With the profile COR-4314 Hv=H-100
COR-4344 Hv=H-106



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

* Opción con hoja/Option with sash COR-4314/COR-4344

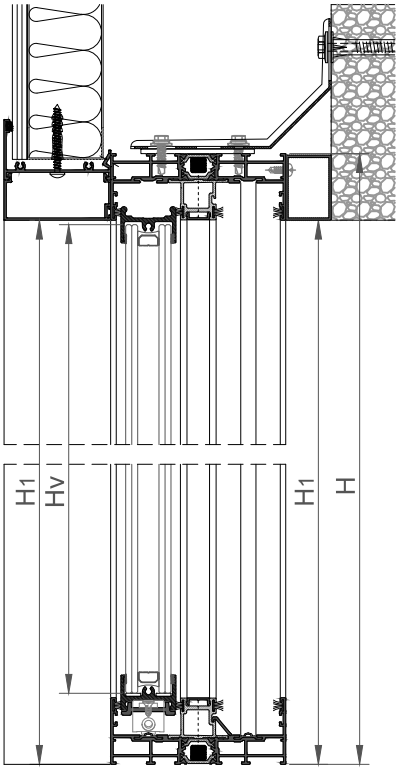
| | | | | |
|---|---|---|---|---|
| COR-4325 | | | x 2 | L/4 - 69.8 |
| COR-4344/14 | | | x 4 | L/4 - 36.8 |
| COR-4323 | | | x 2 | H - 73.6 |
| COR-4326 | | | x 2 | H - 73.6 |
| COR-4329 | | | x 2 | H - 113.6 |

# COR VISION
Secciones de despiece

# COR VISION
Cutting piece sections

Balconera 2 hojas galandage/ 2 sashes galandage balcony

SECCIÓN B-B
SECTION B-B
1:5

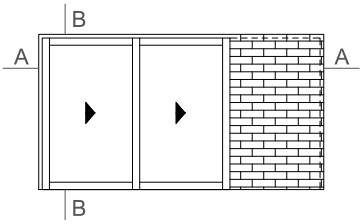



H1 = H - 44

(1) Ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida.
(1) See in the assembly details the central sash profile needed in accordance with the required inertia.

*** Ver página de detalles de montaje
*** See page of assembly details

| | | |
|---|---|---|
| | 330706 | 8L + 6H |
| | 330710 | H |
| | 222401 | L1 + 135 + 2H |



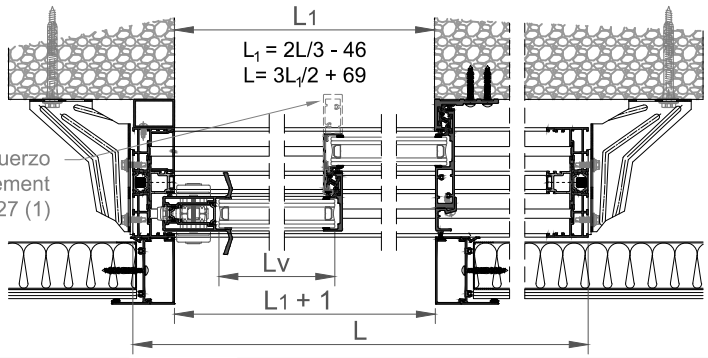

| | | |
|---|---|---|
| | 200 kg | 500 < La < 2200 |
| | | 1801 < Ha < 3000 |

| | | | |
|---|---|---|---|
| | e=30mm | x 2 | Lv = L/3 - 38 |
| | | | Hv = H - 94 * |

* Con el perfil / With the profile: COR-4314 Hv=H-100
COR-4344 Hv=H-106

SECCIÓN A-A
SECTION A-A
1:8

Perfil con refuerzo
Profile with reinforcement
COR-4327 (1)

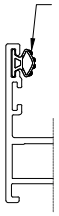



| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 4 |
| | 344303 | x 4 |
| | 344312 | x 2 |
| | 344306 | x 4 |
| | 344301 | x 1 |
| | 344302 | x 1 |
| | 344300 | x 1 |
| | 303130 | x 1 |
| | 364870 | x 4 |
| | 302130 | x 2 |

| | | |
|---|---|---|
| | 304330 | x 2 |
| | 304335 | x 2 |
| | 344362 | x 1 |
| | 304371 | x 3 |
| | 304372 | x 2 |
| | 374350 | x 1 |
| | 364369 | x 1 |
| | 304381 | x 1 |
| | 304385 | x 4 |

| | | |
|---|---|---|
| | 912060 | *** |



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

| | | | mm |
|---|---|---|---|
| COR-4389 | | x 2 | L |
| | | x 2 | H |
| COR-4331 | | x 2 | L - 34 |
| | | x 2 | H - 34 |
| COR-4335 | | x 1 | L - 63.5 |
| COR-4355 | | x 1 | H |
| COR-4324 | | x 4 | L/3 - 31 * |
| COR-4325 | | x 2 | L/3 - 64 * |
| COR-4323 | | x 1 | H - 76 * |
| COR-4326(1) | | x 2 | H - 76 * |
| COR-4327 | | x 1 | H - 70 * |
| COR-4356 | | x 1 | H - 70 * |
| COR-4329 | | x 3 | H - 116 * |
| | | x 1 | H |
| COR-4336 | | x 1 | H - 41 |
| 15.919 | | x 2 | L/3 - 3.1 |
| | | x 2 | L/3 - 72 |
| | | x 2 | L/3 - 63.1 |
| | | x 2 | H - 88 |
| COR-2130 | | x 1 | *** |
| COR-4311 | | x 1 | L - 39 |
| COR-4283 | | x 1 | L1 + 54.2 |
| | | x 2 | H + 22.6 |
| COR-4284 | | x 1 | L1 + 54.2 |
| | | x 2 | H - 44 |
| 770048 | | x 1 | L1 + 44 |
| | | x 1 | H - 44 |

* Opción con hoja/Option with sash COR-4314/COR-4344

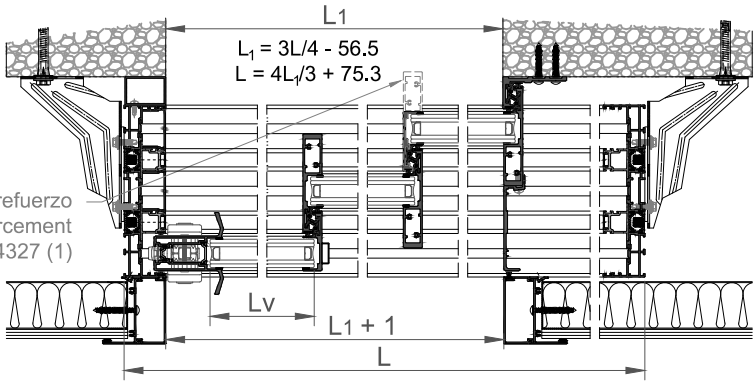
| | | | | |
|---|---|---|---|---|
| COR-4325 | | | x 2 | L/3 - 65 |
| COR-4344/14 | | | x 4 | L/3 - 32 |
| COR-4323 | | | x 1 | H - 73.6 |
| COR-4326 (1) | | | x 2 | H - 73.6 |
| COR-4327 | | | x 1 | H - 67.6 |
| COR-4356 | | | x 1 | H - 67.6 |
| COR-4329 | | | x 3 | H - 113.6 |

# COR VISION
Secciones de despiece

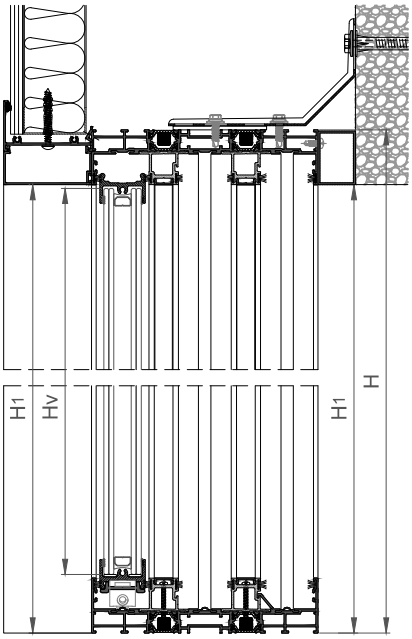
# COR VISION
Cutting piece sections

Balconera 3 hojas galandage/ 3 sashes galandage balcony

SECCIÓN A-A
SECTION A-A
1:8




SECCIÓN B-B
SECTION B-B
1:6

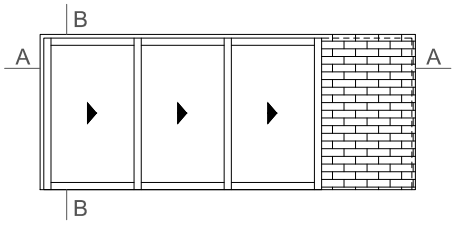



$H_1 = H - 44$

(1) Ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida.
(1) See in the assembly details the central sash profile needed in accordance with the required inertia.

| | | |
|---|---|---|
| | 330706 | 12L + 8H |
| | 330710 | H |
| | 222401 | L1 + 135 + 2H |

*** Ver página de detalles de montaje
*** See page of assembly details



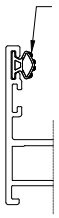

| | | |
|---|---|---|
| | 248220 | x 12 |
| | 960023 | x 8 |
| | 304351 | x 6 |
| | 344303 | x 4 |
| | 344312 | x 2 |
| | 344306 | x 4 |
| | 344301 | x 1 |
| | 344302 | x 1 |
| | 344300 | x 1 |
| | 303130 | x 1 |
| | 364870 | x 6 |
| | 302130 | x 2 |
| | 304330 | x 4 |
| | 304335 | x 4 |
| | 344362 | x 1 |
| | 304371 | x 5 |
| | 304372 | x 6 |
| | 374350 | x 2 |
| | 364369 | x 4 |
| | 304381 | x 2 |
| | 304385 | x 6 |
| | 912060 | *** |

| | | | mm |
|---|---|---|---|
| COR-4391 | | x 2 | L |
| | | x 2 | H |
| COR-4331 | | x 4 | L - 34 |
| | | x 4 | H - 34 |
| COR-4335 | | x 1 | L - 63.5 |
| COR-4355 | | x 1 | H |
| COR-4324 | | x 6 | L/4 - 20.5 * |
| COR-4325 | | x 3 | L/4 - 53.5 * |
| COR-4323 | | x 1 | H - 76 * |
| COR-4326(1) | | x 2 | H - 76 * |
| COR-4327 | | x 2 | H - 76 * |
| | | x 1 | H - 70 * |
| COR-4357 | | x 1 | H - 70 * |
| COR-4329 | | x 5 | H - 116 * |
| | | x 1 | H |
| COR-4336 | | x 2 | H - 41 |
| 15.919 | | x 2 | L/2 - 24.1 |
| | | x 2 | L/4 + 7.4 |
| | | x 2 | L/4 - 61.5 |
| | | x 2 | L/2 - 93 |
| | | x 4 | L/4 - 52.7 |
| | | x 4 | H - 88 |
| COR-2130 | | x 1 | *** |
| COR-4311 | | x 3 | L - 39 |
| COR-4283 | | x 1 | L1 + 54.2 |
| | | x 2 | H + 22.6 |
| COR-4284 | | x 1 | L1 + 54.2 |
| | | x 2 | H - 44 |
| 770048 | | x 1 | L1 + 44 |
| | | x 1 | H - 44 |

| | | |
|---|---|---|
| | 200 kg | 500 < La < 2200 |
| | | 1801 < Ha < 3000 |

| | | | |
|---|---|---|---|
| | e=30mm | x 3 | Lv = L/4 - 27.5 |
| | | | Hv = H - 94 * |

* Con el perfil / With the profile: COR-4314 Hv=H-100
COR-4344 Hv=H-106



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

* Opción con hoja/Option with sash COR-4314/COR-4344

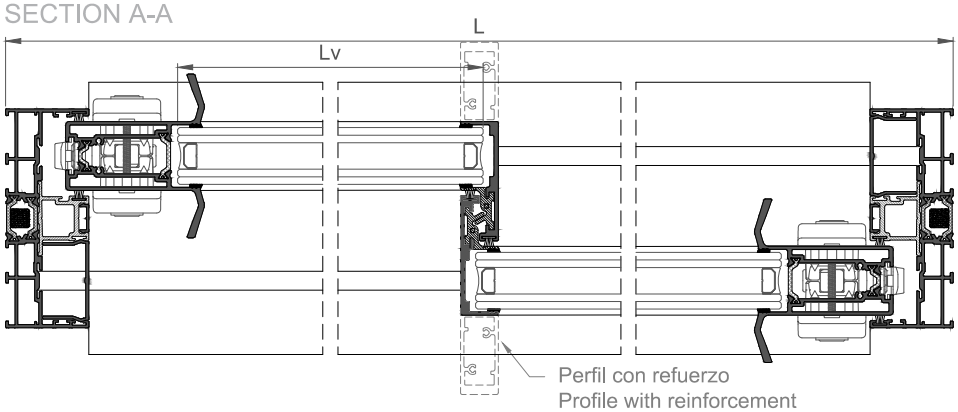
| | | | |
|---|---|---|---|
| COR-4325 | | x 3 | L/4 - 54.5 |
| COR-4344/14 | | x 6 | L/4 - 21.5 |
| COR-4323 | | x 1 | H - 73.6 |
| COR-4326(1) | | x 2 | H - 73.6 |
| COR-4327 | | x 2 | H - 73.6 |
| | | x 1 | H - 67.6 |
| COR-4357 | | x 1 | H - 67.6 |
| COR-4329 | | x 5 | H - 113.6 |

Balconera 2 hojas suelo integrado con carril de rodadura inox/ 2 sashes balcony integrated floor with stainless steel rail

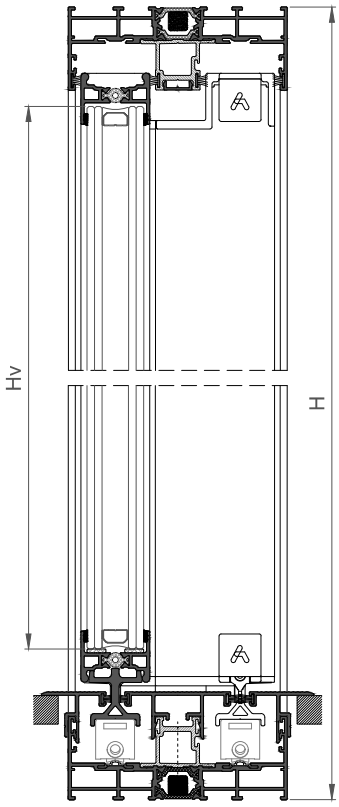
1:4

ZONAS NO EXPUESTAS
NON WEATHER EXPOSED AREA

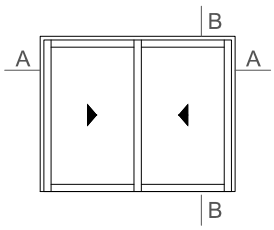
## SECCIÓN A-A
SECTION A-A




## SECCIÓN B-B
SECTION B-B




(1) Ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida.
(1) See in the assembly details the central sash profile needed in accordance with the required inertia.




| | | | | mm |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| | | | x 2 | H |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4344 | | | x 4 | L/2 - 83 * |
| COR-4310 | | | x 2 | L/2 - 116 * |
| COR-4323 | | | x 2 | H - 100.6 * |
| COR-4326 (1) | | | x 2 | H - 100.6 * |
| COR-4329 | | | x 2 | H - 125.6 * |
| COR-4308 | | | x 2 | L - 39 |
| COR-4309 | | | x 1 | L - 39 |
| COR-4336 | | | x 2 | H - 79 |
| 15.919 | | | x 2 | L/2 - 54.1 |
| | | | x 2 | H - 83.1 |
| COR-2130 | | | x 2 | *** |
| COR-4311 | | | x 2 | L - 39 |

*** Ver página de detalles de montaje
*** See page of assembly details

| | | |
|---|---|---|
| | 330706 | 4L + 6H |
| | 950028 | 4L |

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 4 |
| | 344303 | x 8 |
| | 344312 | x 4 |
| | 344306 | x 8 |
| | 344301 | x 2 |
| | 344302 | x 2 |
| | 344300 | x 2 |
| | 303130 | x 2 |
| | 364870 | x 4 |
| | 302130 | x 4 |

| | | |
|---|---|---|
| | 304330 | x 1 |
| | 304335 | x 1 |
| | 424310 | x 2 |
| | 344362 | x 2 |
| | 304361 | x 2 |
| | 424323 | x 2 |
| | 424326 | x 2 |
| | 434301 | x 2 |
| | 434302 | x 2 |
| | 304385 | x 4 |

| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | |
|---|---|---|---|
| e=30mm | x 2 | Lv = L/2 - 89 | |
| | | Hv = H - 133 | |

* Con el perfil / With the profile: COR-4314 Hv=H-127
COR-4324 Hv=H-121

* Opción con hoja/Option with sash COR-4324

| | | | | |
|---|---|---|---|---|
| COR-4310 | | | x 2 | L/2 - 115 |
| COR-4324 | | | x 4 | L/2 - 82 |
| COR-4323 | | | x 2 | H - 103 |
| COR-4326 (1) | | | x 2 | H - 103 |
| COR-4329 | | | x 2 | H - 128 |

# COR VISION
Secciones de despiece

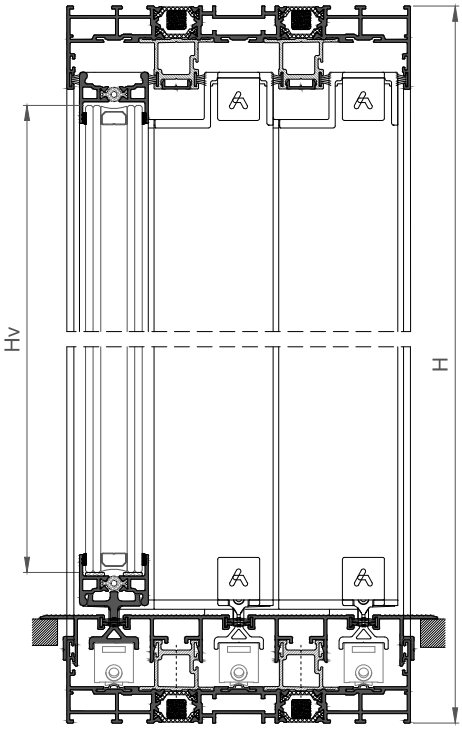
# COR VISION
Cutting piece sections

Balconera 3 hojas suelo integrado con carril de rodadura inox/ 3 sashes balcony integrated floor with stainless steel rail

1:4

ZONAS NO EXPUESTAS
NON WEATHER EXPOSED AREA

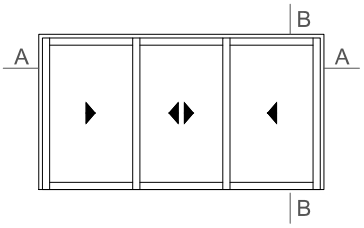
SECCIÓN B-B
SECTION B-B




(1) Ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida.
(1) See in the assembly details the central sash profile needed in accordance with the required inertia.

*** Ver página de detalles de montaje
*** See page of assembly details

| | | |
|---|---|---|
| | 330706 | 6L + 8H |
| | 950028 | 6L |

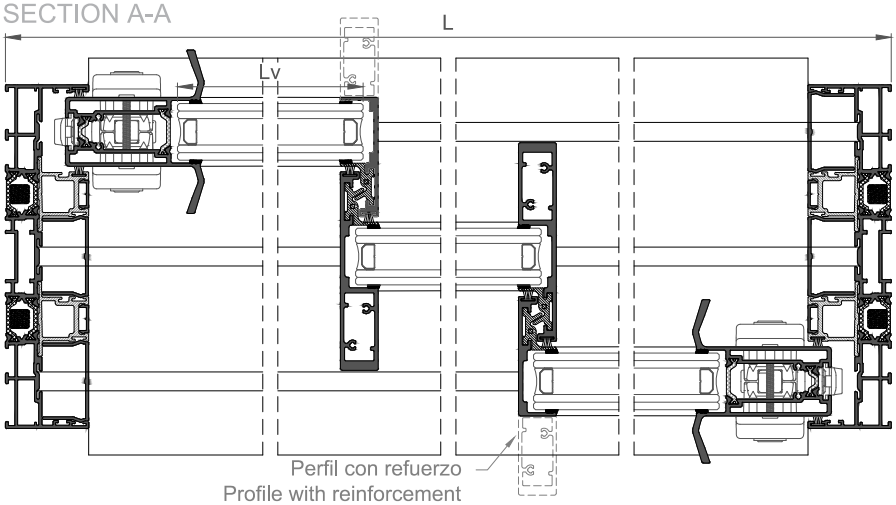



| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | |
|---|---|---|---|
| e=30mm | x 3 | Lv = L/3 - 58 | |
| | | Hv = H - 133 | |

* Con el perfil / With the profile: COR-4314 Hv=H-127
COR-4324 Hv=H-121

SECCIÓN A-A
SECTION A-A




| | | mm | |
|---|---|---|---|
| COR-4391 | x 2 | L | |
| | x 2 | H | |
| COR-4331 | x 4 | L - 34 | |
| | x 4 | H - 34 | |
| COR-4344 | x 6 | L/3 - 52 * | |
| COR-4310 | x 3 | L/3 - 85 * | |
| COR-4323 | x 2 | H - 100.6 * | |
| COR-4326 (1) | x 2 | H - 100.6 * | |
| COR-4327 | x 2 | H - 100.6 * | |
| COR-4329 | x 4 | H - 125.6 * | |
| COR-4308 | x 2 | L - 39 | |
| COR-4309 | x 2 | L/3 + 11.5 | |
| | x 2 | 2L/3 - 50.5 | |
| COR-4336 | x 4 | H - 79 | |
| 15.919 | x 2 | L/3 - 23.1 | |
| | x 2 | 2L/3 - 85.1 | |
| | x 4 | H - 83.1 | |
| COR-2130 | x 2 | *** | |
| COR-4311 | x 3 | L - 39 | |

| | | |
|---|---|---|
| 248220 | x 12 | |
| 960023 | x 8 | |

| | | |
|---|---|---|
| 304351 | x 6 | |
| 344303 | x 8 | |
| 344312 | x 4 | |
| 344306 | x 8 | |
| 344301 | x 2 | |
| 344302 | x 2 | |
| 344300 | x 2 | |
| 303130 | x 2 | |
| 364870 | x 6 | |
| 302130 | x 4 | |

| | | |
|---|---|---|
| 304330 | x 2 | |
| 304335 | x 2 | |
| 424310 | x 2 | |
| 344362 | x 2 | |
| 304361 | x 4 | |
| 424323 | x 2 | |
| 424326 | x 4 | |
| 304372 | x 4 | |
| 434301 | x 4 | |
| 434302 | x 4 | |
| 364369 | x 2 | |
| 304385 | x 8 | |

* Opción con hoja/Option with sash COR-4324

| | | | |
|---|---|---|---|
| COR-4310 | x 3 | L/3 - 84 | |
| COR-4324 | x 6 | L/3 - 51 | |
| COR-4323 | x 2 | H - 103 | |
| COR-4326 (1) | x 2 | H - 103 | |
| COR-4327 | x 2 | H - 103 | |
| COR-4329 | x 4 | H - 128 | |

# COR VISION
Secciones de despiece

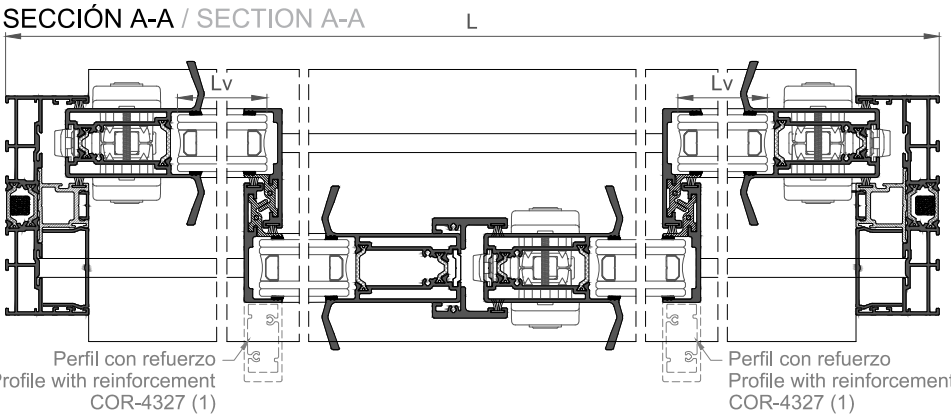
# COR VISION
Cutting piece sections

Balconera 4 hojas suelo integrado con carril de rodadura inox/ 4 sashes balcony integrated floor with stainless steel

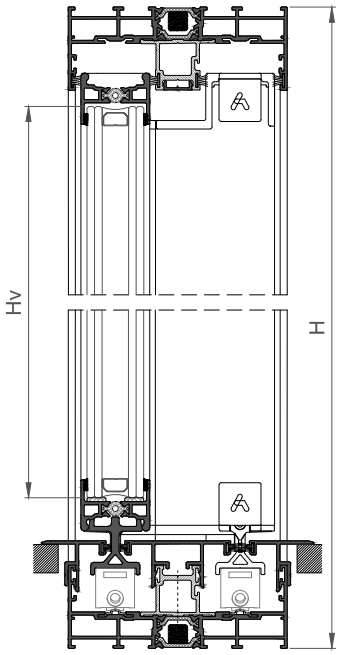
1:4

ZONAS NO EXPUESTAS
NON WEATHER EXPOSED AREA

SECCIÓN A-A / SECTION A-A

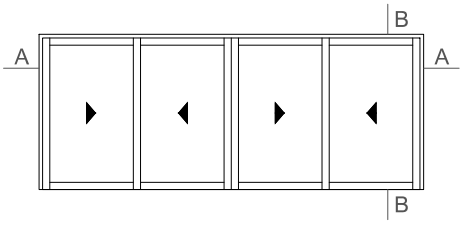



SECCIÓN B-B
SECTION B-B




(1) Ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida.
(1) See in the assembly details the central sash profile needed in accordance with the required inertia.

| | | |
|---|---|---|
| | 330706 | 4L + 8H |
| | 950028 | 4L |




| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | |
|---|---|---|---|
| e=30mm | x 4 | Lv = L/4 - 76.2 | |
| | | Hv = H - 133 * | |

* Con el perfil / With the profile COR-4314 Hv=H-127
COR-4324 Hv=H-121

| | | | mm |
|---|---|---|---|
| COR-4389 | | x 2 | L |
| | | x 2 | H |
| COR-4331 | | x 2 | L - 34 |
| | | x 2 | H - 34 |
| COR-4344 | | x 8 | L/4 - 70.2 * |
| COR-4310 | | x 4 | L/4 - 103.2 * |
| COR-4323 | | x 4 | H - 100.6 * |
| COR-4326 (1) | | x 4 | H - 100.6 * |
| COR-4329 | | x 4 | H - 125.6 * |
| COR-4350 | | x 2 | H - 125.6 * |
| COR-4308 | | x 2 | L - 39 |
| COR-4309 | | x 1 | L - 39 |
| COR-4336 | | x 2 | H - 79 |
| 15.919 | | x 2 | L/4 - 41.3 |
| | | x 1 | L/2 - 55.6 |
| | | x 2 | H - 83.1 |
| COR-2130 | | Hoja pasiva / Passive sash x 1 | H - 180 |
| | | Hoja activa / Active sash x 3 | *** |
| COR-4311 | | x 2 | L - 39 |

*** Ver página de detalles de montaje
*** See page of assembly details

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 8 |
| | 344303 | x 12 |
| | 344312 | x 6 |
| | 344306 | x 12 |
| | 344301 | x 3 |
| | 344302 | x 3 |
| | 344300 | x 3 |
| | 303130 | x 3 |
| | 364870 | x 8 |
| | 302130 | x 6 |

| | | |
|---|---|---|
| | 304330 | x 2 |
| | 304335 | x 1 |
| | 424310 | x 2 |
| | 344361 | x 1 |
| | 344362 | x 2 |
| | 344366 | x 1 |
| | 424323 | x 4 |
| | 424350 | x 1 |
| | 304361 | x 2 |
| | 424326 | x 2 |
| | 304371 | x 2 |
| | 424327 | x 2 |
| | 434301 | x 4 |
| | 434302 | x 4 |
| | 304385 | x 4 |

* Opción con hoja/Option with sash COR-4324

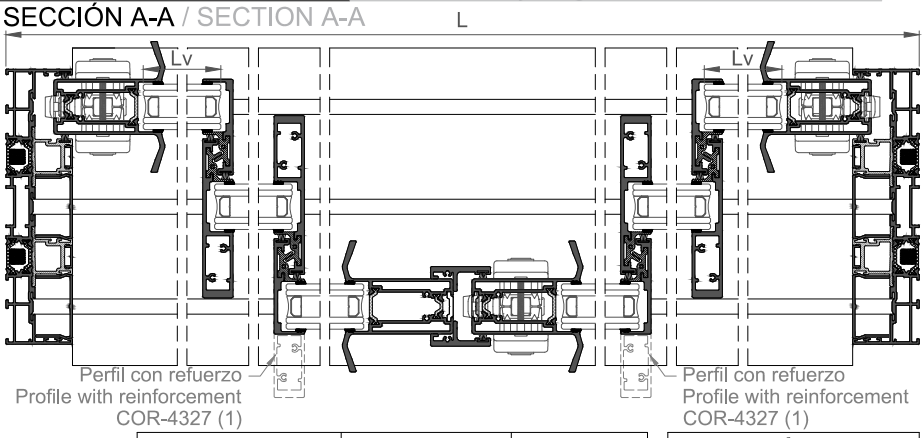
| | | | | |
|---|---|---|---|---|
| COR-4310 | | | x 4 | L/4 - 102.3 |
| COR-4324 | | | x 8 | L/4- 69.2 |
| COR-4323 | | | x 4 | H - 103 |
| COR-4326 (1) | | | x 4 | H - 103 |
| COR-4329 | | | x 4 | H - 128 |
| COR-4350 | | | x 2 | H - 128 |

Balconera 6 hojas suelo integrado marco tricarril con carril de rodadura inox/ 6 sashes balcony integrated floor 3-track frame with stainless steel

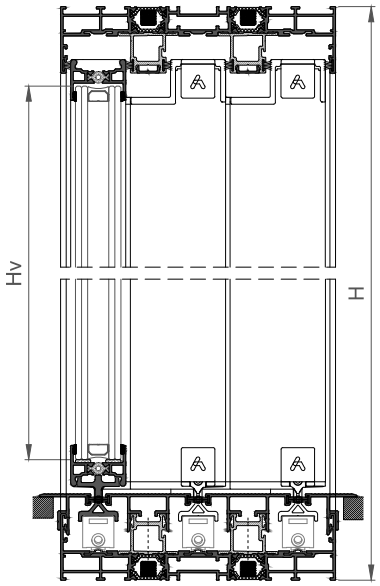
1:5

ZONAS NO EXPUESTAS
NON WEATHER EXPOSED AREA

SECCIÓN A-A / SECTION A-A




SECCIÓN B-B
SECTION B-B



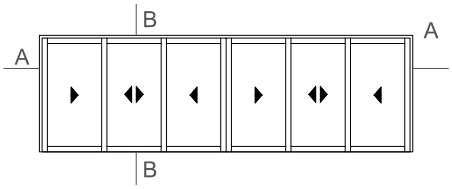

(1) Ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida.
(1) See in the assembly details the central sash profile needed in accordance with the required inertia.

| | | | | mm |
|---|---|---|---|---|
| COR-4391 | | | x 2 | L |
| | | | x 2 | H |
| COR-4331 | | | x 4 | L - 34 |
| | | | x 4 | H - 34 |
| COR-4344 | | | x 12 | L/6 - 43.5 * |
| COR-4310 | | | x 6 | L/6 - 76.5 * |
| COR-4323 | | | x 4 | H - 100.6 * |
| COR-4326 (1) | | | x 4 | H - 100.6 * |
| COR-4327 | | | x 4 | H - 100.6 * |
| COR-4329 | | | x 8 | H - 125.6 * |
| COR-4350 | | | x 2 | H - 125.6 * |
| COR-4308 | | | x 2 | L - 39 |
| COR-4309 | | | x 2 | L/3 - 33.5 |
| | | | x 1 | L/3 + 28 |
| | | | x 2 | L/6 + 20 |
| | | | x 1 | 2L/3 - 79 |
| COR-4336 | | | x 4 | H - 79 |
| 15.919 | | | x 2 | L/6 - 14.6 |
| | | | x 1 | 2L/3 - 109 |
| | | | x 2 | L/3 - 66.7 |
| | | | x 1 | L/3 - 4.8 |
| | | | x 4 | H - 83.1 |
| COR-2130 | | Hoja pasiva / Passive sash | x 1 | H - 180 |
| | | Hoja activa / Active sash | x 3 | *** |
| COR-4311 | | | x 3 | L - 39 |

*** Ver página de detalles de montaje
*** See page of assembly details

| | | |
|---|---|---|
| | 248220 | x 12 |
| | 960023 | x 8 |
| | 304351 | x 12 |
| | 344303 | x 12 |
| | 344312 | x 6 |
| | 344306 | x 12 |
| | 344301 | x 3 |
| | 344302 | x 3 |
| | 344300 | x 3 |
| | 303130 | x 3 |
| | 364870 | x12 |
| | 302130 | x 6 |
| | 304330 | x 4 |
| | 304335 | x 2 |
| | 424310 | x 2 |
| | 344361 | x 1 |
| | 344362 | x 2 |
| | 344366 | x 1 |
| | 424323 | x 4 |
| | 424350 | x 1 |
| | 304361 | x 4 |
| | 424326 | x 4 |
| | 304371 | x 4 |
| | 424327 | x 4 |
| | 304372 | x 8 |
| | 434301 | x 8 |
| | 434302 | x 8 |
| | 364369 | x 4 |
| | 304385 | x 8 |

| | | |
|---|---|---|
| | 330706 | 6L + 14H |
| | 950028 | 6L |




| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | |
|---|---|---|---|
| e=30mm | x 6 | Lv = L/6 - 49.5 | |
| | | Hv = H - 133 * | |

* Con el perfil / With the profile COR-4314 Hv=H-127
COR-4324 Hv=H-121

* Opción con hoja/Option with sash COR-4324

| | | | | |
|---|---|---|---|---|
| COR-4310 | | | x 6 | L/6 - 75.5 |
| COR-4324 | | | x 12 | L/6 - 42.5 |
| COR-4323 | | | x 4 | H - 103 |
| COR-4326 (1) | | | x 4 | H - 103 |
| COR-4327 | | | x 4 | H - 103 |
| COR-4329 | | | x 8 | H - 128 |
| COR-4350 | | | x 2 | H - 128 |

# COR VISION
Secciones de despiece

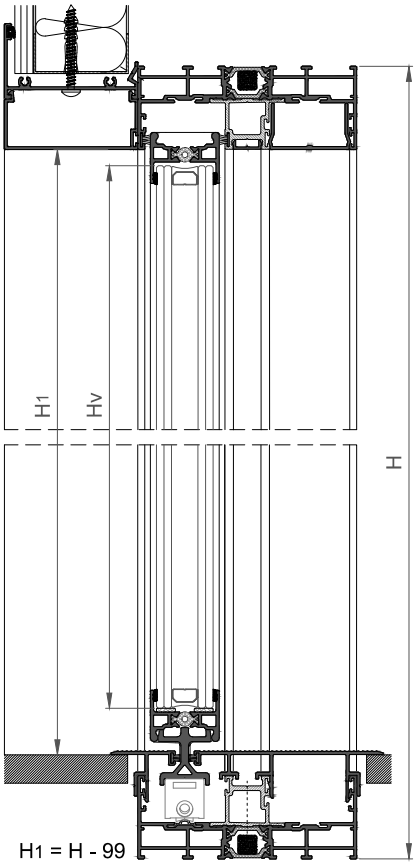
# COR VISION
Cutting piece sections

Balconera 1 hoja galandage con suelo integrado / 1 sash galandage balcony with integrated floor

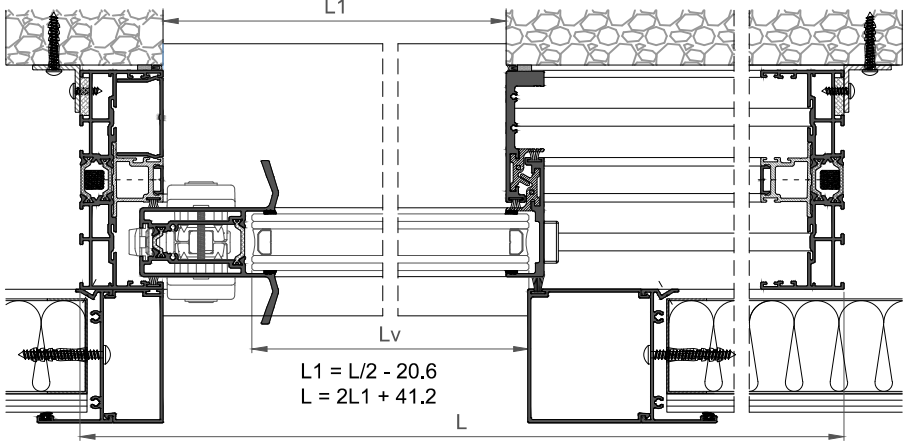
1:4

ZONAS NO EXPUESTAS
NON WEATHER EXPOSED AREA

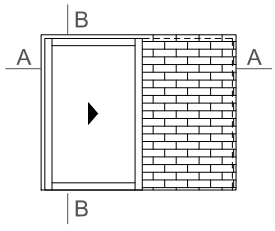
SECCIÓN B-B
SECTION B-B




SECCIÓN A-A / SECTION A-A




| | | |
|---|---|---|
| | 330706 | 4L + 4H |
| | 950028 | 2L |
| | 330710 | H |
| | 222401 | 2L1+ 2H |




| | | | |
|---|---|---|---|
| | 200 kg | 500 < La < 2200 | |
| | | 1801 < Ha < 3000 | |

| | | | |
|---|---|---|---|
| | e=30mm | x 1 | Lv = L/2 - 55.6 |
| | | | Hv = H - 133* |

* Con el perfil / With the profile: COR-4314 Hv=H-127
COR-4324 Hv=H-121

| | | | mm |
|---|---|---|---|
| COR-4389 | | x 2 | L |
| | | x 2 | H |
| COR-4331 | | x 2 | L - 34 |
| | | x 2 | H - 34 |
| COR-4344 | | x 2 | L/2 - 49.6 * |
| COR-4310 | | x 1 | L/2 - 82.6 * |
| COR-4323 | | x 1 | H - 100.6 * |
| COR-4326 | | x 1 | H - 100.6 * |
| COR-4329 | | x 1 | H - 125.6 * |
| | | x 1 | H - 88 |
| COR-4362 | | x 1 | H - 42 |
| COR-4308 | | x 1 | L/2 + 75.3 |
| COR-4307 | | x 1 | L/2 + 3.9 |
| COR-4336 | | x 1 | H - 79 |
| | | x 1 | L/2 - 20.6 |
| 15.919 | | x 1 | L/2 - 15.7 |
| | | x 1 | L/2 - 68.8 |
| | | x 2 | H - 83.1 |
| COR-2130 | | x 1 | *** |
| COR-4311 | | x 1 | L - 39 |
| COR-4283 | | x 1 | L1 + 98 |
| | | x 2 | H + 22.6 |
| COR-4284 | | x 1 | L1 + 98 |
| | | x 1 | H - 99 |
| COR-4873 | | x 1 | H - 99 |

*** Ver página de detalles de montaje
*** See page of assembly details

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |
| | 304351 | x 2 |
| | 344303 | x 4 |
| | 344312 | x 2 |
| | 344306 | x 4 |
| | 344301 | x 1 |
| | 344302 | x 1 |
| | 344300 | x 1 |
| | 303130 | x 1 |
| | 364870 | x 2 |
| | 302130 | x 2 |
| | 304335 | x 1 |
| | 424310 | x 1 |
| | 344362 | x 1 |
| | 304371 | x 1 |
| | 424323 | x 1 |
| | 424327 | x 1 |
| | 434301 | x 1 |
| | 434302 | x 1 |
| | 304385 | x 2 |
| | 912060 | *** |

* Opción con hoja/Option with sash COR-4324

| | | | | |
|---|---|---|---|---|
| COR-4310 | | | x 1 | L/2 - 81.6 |
| COR-4324 | | | x 2 | L/2 - 48.6 |
| COR-4323 | | | x 1 | H - 103 |
| COR-4326 | | | x 1 | H - 103 |
| COR-4329 | | | x 1 | H - 128 |

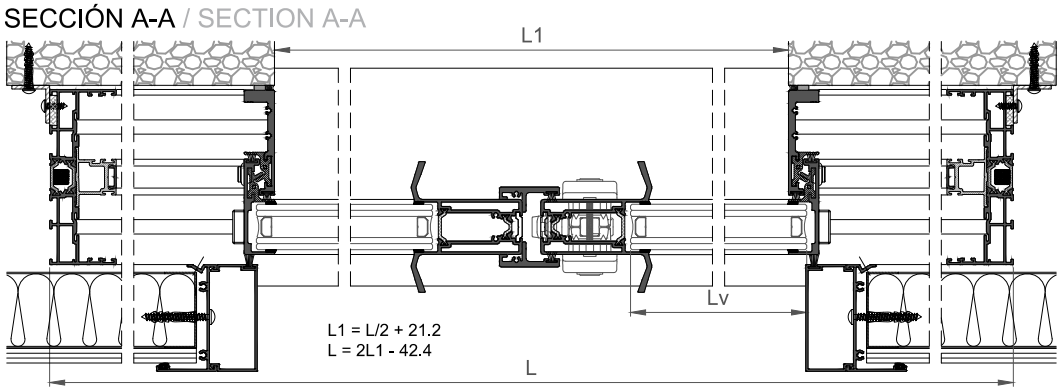
# COR VISION
Secciones de despiece

# COR VISION
Cutting piece sections

Balconera 2 hojas galandage con suelo integrado / 2 sashes galandage balcony with integrated floor

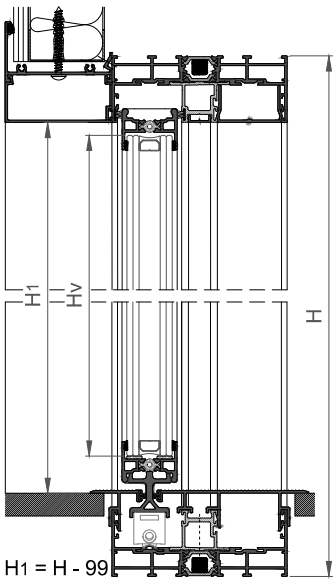
1:5

SECCIÓN A-A / SECTION A-A

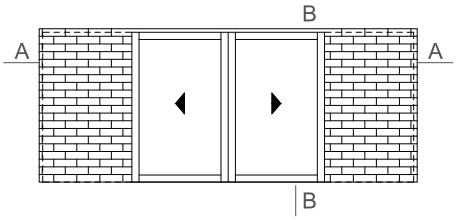



ZONAS NO EXPUESTAS
NON WEATHER EXPOSED AREA

SECCIÓN B-B
SECTION B-B




| | | |
|---|---|---|
| | 330706 | 2L + 4H |
| | 950028 | 2L |
| | 330710 | H |
| | 222401 | 2L1+ 2H |




| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | |
|---|---|---|---|
| e=30mm | x 2 | Lv = L/4 - 42.8 | |
| | | Hv = H - 133 * | |

* Con el perfil / With the profile COR-4314 Hv=H-127
COR-4324 Hv=H-121

| | | | |
|---|---|---|---|
| COR-4389 | x 2 | L | |
| | x 2 | H | |
| COR-4331 | x 2 | L - 34 | |
| | x 2 | H - 34 | |
| COR-4344 | x 4 | L/4 - 36.8 * | |
| COR-4310 | x 2 | L/4 - 69.8 * | |
| COR-4323 | x 2 | H - 100.6 * | |
| COR-4326 | x 2 | H - 100.6 * | |
| COR-4329 | x 2 | H - 125.6 * | |
| | x 2 | H - 88 | |
| COR-4362 | x 2 | H - 42 | |
| COR-4350 | x 2 | H - 125.6 * | |
| COR-4308 | x 1 | 3L/4 - 25.3 | |
| COR-4307 | x 1 | L/2 + 21.2 | |
| COR-4336 | x 1 | L/2 + 21.2 | |
| 15.919 | x 2 | L/4 - 57.7 | |
| | x 1 | L/2 + 21.2 | |
| | x 2 | H - 83.1 | |
| COR-2130 | Hoja pasiva / Passive sash x 1 | H - 180 | |
| | Hoja activa / Active sash x 1 | *** | |
| COR-4311 | x 1 | L - 39 | |
| COR-4283 | x 1 | L1 + 76 | |
| | x 2 | H + 22.6 | |
| COR-4284 | x 1 | L1 + 76 | |
| | x 2 | H - 99 | |

*** Ver página de detalles de montaje
*** See page of assembly details

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 4 |
| | 344303 | x 4 |
| | 344312 | x 2 |
| | 344306 | x 4 |
| | 344301 | x 1 |
| | 344302 | x 1 |
| | 344300 | x 1 |
| | 303130 | x 1 |
| | 364870 | x 4 |
| | 302130 | x 2 |

| | | |
|---|---|---|
| | 304335 | x 1 |
| | 344361 | x 1 |
| | 344366 | x 1 |
| | 424323 | x 2 |
| | 424350 | x 1 |
| | 304361 | x 1 |
| | 424326 | x 1 |
| | 304371 | x 1 |
| | 424327 | x 1 |
| | 434301 | x 2 |
| | 434302 | x 2 |
| | 304385 | x 4 |

| | | |
|---|---|---|
| | 912060 | *** |

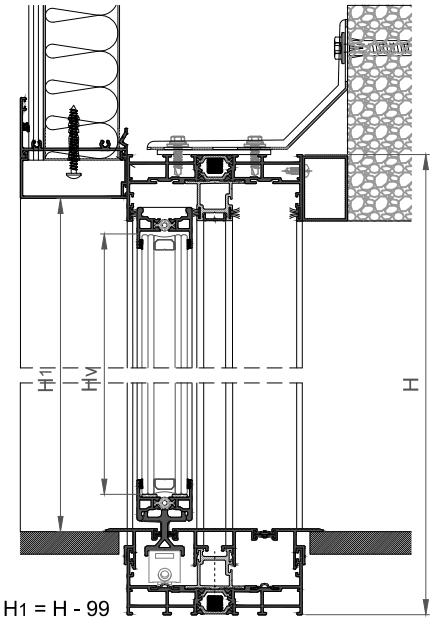
* Opción con hoja/Option with sash COR-4324

| | | | |
|---|---|---|---|
| COR-4310 | x 4 | L/4 - 68.8 | |
| COR-4324 | x 8 | L/4- 35.8 | |
| COR-4323 | x 2 | H - 103 | |
| COR-4326 (1) | 2 | H - 103 | |
| COR-4329 | 2 | H - 128 | |
| COR-4350 | x 2 | H - 128 | |

Balconera 2 hojas galandage con suelo integrado/ 2 sashes galandage balcony with integrated floor

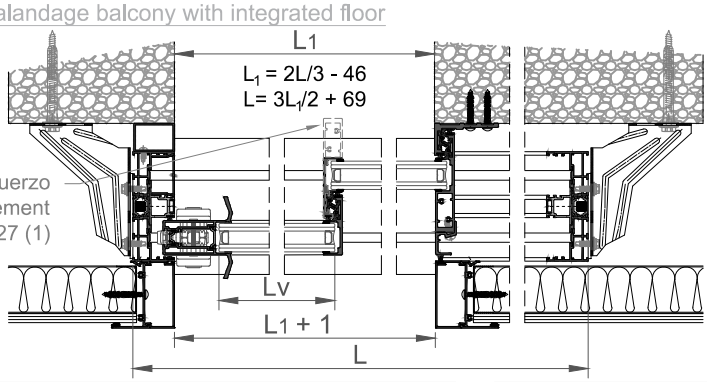
ZONAS NO EXPUESTAS
NON WEATHER EXPOSED AREA

## SECCIÓN B-B
SECTION B-B
1:5




## SECCIÓN A-A
SECTION A-A
1:8

Perfil con refuerzo
Profile with reinforcement
COR-4327 (1)




| | | | | |
|---|---|---|---|---|
| COR-4389 | | x 2 | L |
| | | x 2 | H |
| COR-4331 | | x 2 | L - 34 |
| | | x 2 | H - 34 |
| COR-4355 | | x 1 | H |
| COR-4344 | | x 4 | L/3 - 32 * |
| COR-4310 | | x 2 | L/3 - 65 * |
| COR-4323 | | x 1 | H - 100.6 * |
| COR-4326(1) | | x 2 | H - 100.6 * |
| COR-4327 | | x 1 | H - 97.6 * |
| COR-4356 | | x 1 | H - 97.6 * |
| COR-4329 | | x 3 | H - 125.6 * |
| | | x 1 | H |
| COR-4308 | | x 2 | 2L/3 + 6.1 |
| COR-4309 | | x 1 | 2L/3 + 6.1 |
| COR-4336 | | x 1 | H - 79 |
| 15.919 | | x 1 | L/3 - 3.1 |
| | | x 1 | L/3 - 72 |
| | | x 1 | L/3 - 63.1 |
| | | x 2 | H - 83.1 |
| COR-2130 | | x 1 | *** |
| COR-4311 | | x 2 | L - 39 |
| COR-4283 | | x 1 | L1 + 54.2 |
| | | x 2 | H + 22.6 |
| COR-4284 | | x 1 | L1 + 54.2 |
| | | x 2 | H - 99 |
| 770048 | | x 1 | L1 + 44 |
| | | x 1 | H - 44 |

*** Ver página de detalles de montaje
*** See page of assembly details

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |

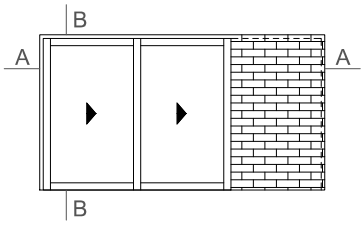
| | | |
|---|---|---|
| | 304351 | x 4 |
| | 344303 | x 4 |
| | 344312 | x 2 |
| | 344306 | x 4 |
| | 344301 | x 1 |
| | 344302 | x 1 |
| | 344300 | x 1 |
| | 303130 | x 1 |
| | 364870 | x 4 |
| | 302130 | x 2 |

| | | |
|---|---|---|
| | 304330 | x 2 |
| | 304335 | x 1 |
| | 424310 | x 1 |
| | 344362 | x 1 |
| | 304371 | x 3 |
| | 424323 | x 1 |
| | 424327 | x 3 |
| | 304372 | x 1 |
| | 434352 | x 1 |
| | 434301 | x 3 |
| | 434302 | x 3 |
| | 374350 | x 1 |
| | 364369 | x 1 |
| | 304381 | x 1 |
| | 304385 | x 4 |

| | | |
|---|---|---|
| | 912060 | *** |

(1) Ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida.
(1) See in the assembly details the central sash profile needed in accordance with the required inertia.

| | | |
|---|---|---|
| | 330706 | 4L + 6H |
| | 950028 | 4L |
| | 330710 | H |
| | 222401 | L1 + 135 + 2H |




| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 |
| | 1801 < Ha < 3000 |

| | | | |
|---|---|---|---|
| e=30mm | x 2 | Lv = L/3 - 38 |
| | | Hv = H - 133* |

* Con el perfil / With the profile: COR-4314 Hv=H-127
COR-4324 Hv=H-121

* Opción con hoja/Option with sash COR-4324

| | | | | |
|---|---|---|---|---|
| COR-4310 | | | x 2 | L/3 - 64 |
| COR-4324 | | | x 4 | L/3 - 31 |
| COR-4323 | | | x 1 | H - 103 |
| COR-4326 (1) | | | x 2 | H - 103 |
| COR-4327 | | | x 1 | H - 100 |
| COR-4356 | | | x 1 | H - 100 |
| COR-4329 | | | x 3 | H - 128 |

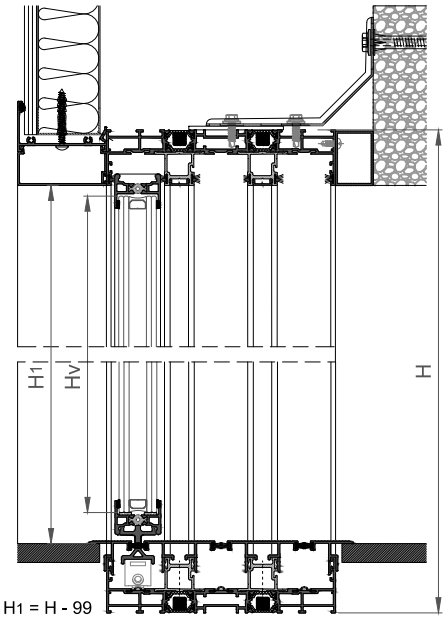
# COR VISION
Secciones de despiece

# COR VISION
Cutting piece sections

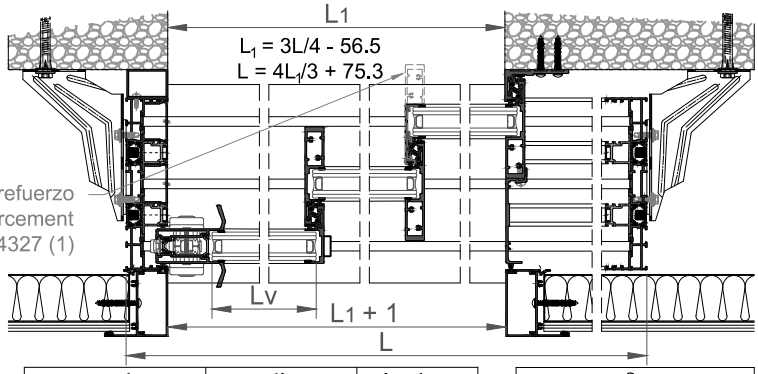
Balconera 3 hojas galandage con suelo integrado / 3 sashes galandage balcony with integrated floor

ZONAS NO EXPUESTAS
NON WEATHER EXPOSED AREA

## SECCIÓN B-B
SECTION B-B
1:6




## SECCIÓN A-A
SECTION A-A
1:8



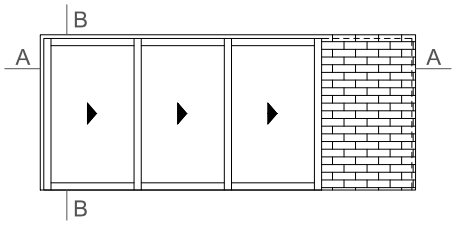

| | | | | |
|---|---|---|---|---|
| COR-4391 | | | x 2 | L |
| | | | x 2 | H |
| COR-4331 | | | x 4 | L - 34 |
| | | | x 4 | H - 34 |
| COR-4355 | | | x 1 | H |
| COR-4344 | | | x 6 | L/4 - 21.5 * |
| COR-4310 | | | x 3 | L/4 - 54.5 * |
| COR-4323 | | | x 1 | H - 100.6 * |
| COR-4326 (1) | | | x 2 | H - 100.6 * |
| COR-4327 | | | x 2 | H - 100.6 * |
| | | | x 1 | H - 97.6 * |
| COR-4357 | | | x 1 | H - 97.6 * |
| COR-4329 | | | x 5 | H - 125.6 * |
| | | | x 1 | H |
| COR-4308 | | | x 2 | 3L/4 - 4.4 |
| COR-4309 | | | x 2 | 3L/4 - 4.4 |
| COR-4336 | | | x 2 | H - 79 |
| 15.919 | | | x 1 | L/2 - 24.1 |
| | | | x 1 | L/4 + 7.4 |
| | | | x 1 | L/4 - 61.5 |
| | | | x 1 | L/2 - 93 |
| | | | x 2 | L/4 - 52.7 |
| | | | x 4 | H - 83.1 |
| COR-2130 | | | x 1 | *** |
| COR-4311 | | | x 3 | L - 39 |
| COR-4283 | | | x 1 | L1 + 54.2 |
| | | | x 2 | H + 22.6 |
| COR-4284 | | | x 1 | L1 + 54.2 |
| | | | x 2 | H - 99 |
| 770048 | | | x 1 | L1 + 44 |
| | | | x 1 | H - 44 |

*** Ver página de detalles de montaje
*** See page of assembly details

| | | |
|---|---|---|
| | 248220 | x 12 |
| | 960023 | x 8 |
| | 304351 | x 6 |
| | 344303 | x 4 |
| | 344312 | x 2 |
| | 344306 | x 4 |
| | 344301 | x 1 |
| | 344302 | x 1 |
| | 344300 | x 1 |
| | 303130 | x 1 |
| | 364870 | x 6 |
| | 302130 | x 2 |
| | 304330 | x 4 |
| | 304335 | x 2 |
| | 424310 | x 1 |
| | 344362 | x 1 |
| | 304371 | x 5 |
| | 424323 | x 1 |
| | 424327 | x 5 |
| | 304372 | x 5 |
| | 434372 | x 1 |
| | 434301 | x 5 |
| | 434302 | x 5 |
| | 374350 | x 2 |
| | 364369 | x 4 |
| | 304381 | x 2 |
| | 304385 | x 6 |
| | 912060 | *** |

(1) Ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida.
(1) See in the assembly details the central sash profile needed in accordance with the required inertia.

| | | |
|---|---|---|
| | 330706 | 6L + 8H |
| | 950028 | 6L |
| | 330710 | H |
| | 222401 | L1 + 135 + 2H |




| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | |
|---|---|---|---|
| e=30mm | x 3 | Lv = L/4 - 27.5 | |
| | | Hv = H - 133* | |

* Con el perfil / With the profile: COR-4314 Hv=H-127
COR-4324 Hv=H-121

* Opción con hoja/Option with sash COR-4324

| | | | | |
|---|---|---|---|---|
| COR-4310 | | | x 3 | L/4 - 53.5 |
| COR-4324 | | | x 6 | L/4 - 20.5 |
| COR-4323 | | | x 1 | H - 103 |
| COR-4326 (1) | | | x 2 | H - 103 |
| COR-4327 | | | x 2 | H - 103 |
| | | | x 1 | H - 100 |
| COR-4357 | | | x 1 | H - 100 |
| COR-4329 | | | x 5 | H - 128 |

# 8. HERRAJE
# 8. HARDWARE

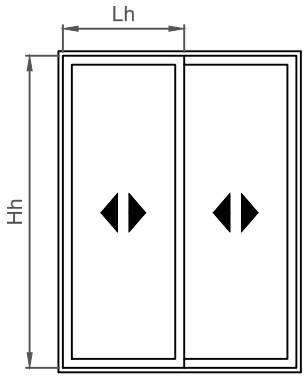
IMPORTANTE

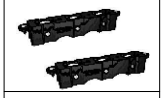
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## LIMITACIONES DIMENSIONALES RECOMENDADAS
## RECOMMENDED DIMENSIONAL LIMITATIONS




| | | 304350 | 304351 | 384350 |
|---|---|---|---|---|
| | |  |  |  |
| | | ruedas acetal<br>acetal roller | ruedas acetal<br>acetal roller | ruedas inox<br>inox roller |
| Longitud hoja / Sash lenght (Lh) | en mm. | 2000 | 2200 | 2500 |
| Ancho mínimo / Minimum width | | 500 | 500 | 500 |
| Altura hoja / sash height (Hh) | en mm. | 3000 | 3000 | 3000 |
| Peso máx.hoja / sash max.weight (P) | en kg. | 100 | 200 | 320 |
| Máx.vidrio por hoja / max. sash glass | en mm. | 30 | 30 | 30 |
| vidrio mínimo / minimum glass | | 26 | 26 | 26 |
| Superficie máxima / maximum surface | en m². | 6,0 | 6,0 | 7,0 |

Sólo compatible con carril inox
Only compatible with inox rail

Hh / Lh ≤ 3

# TABLA CIERRE VISION POR HOJA
## TABLE VISION LOCKING PER SASH

| Denominación / Name | | H mm de: — a: | 500 — 1000 | 1001 — 1800 | 1801 — 3000 | Microventilación / Microventilation 500 — 1000 | 1001 — 1800 | 1801 — 3000 |
|---|---|---|---|---|---|---|---|---|
| 344303 | Cierre y contracierre<br>Lock and counter lock | | 1 | 2 | 4 | -- | 1 | 3 |
| 344305/06 | Calzos marco normal / marco inox<br>Normal/Stainless steel frame block | | 1 | 2 | 4 | 1 | 2 | 4 |
| 344331/32 | Cierre Vision BL/NG *<br>Vision lock BL/NG * | | 1 | 1 | 1 | 1 | 1 | 1 |
| 282321 | Transmisión multipunto<br>Multilock transmission | | 1 | 1 | 1 | 1 | 1 | 1 |
| 344304 | Microventilación<br>Microventilation | | -- | -- | -- | 1 | 1 | 1 |
| 364870 | Tope antielevación<br>Antielevation block | | 2 | 2 | 2 | 2 | 2 | 2 |
| 302130 | Pletina remate<br>Cover cap | | -- | 2 | 2 | -- | 2 | 2 |

*Para más colores ver accesorios.

*See accessories for more colors.

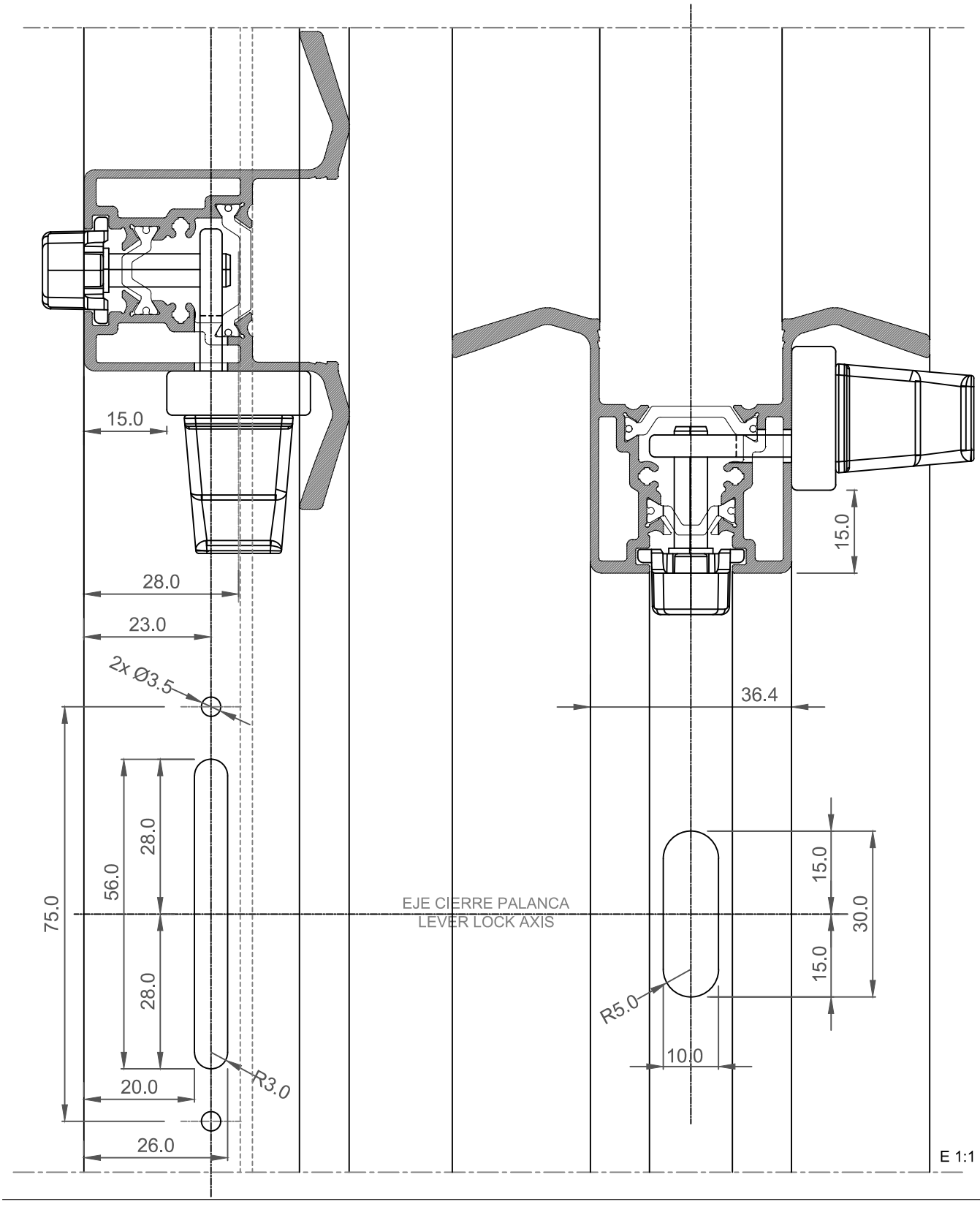
NOTA: en función del tamaño de hueco y características/ubicación de la obra se calculará la inercia necesaria de la carpintería por lo que puede resultar incompatible alguna de las medida tabuladas. Consultar.

NOTE: the necessary inertia of the carpentry shall be calculated in accordance with the size of the space and the characteristics/location of the site so it may result in in-compatibility for some of the tabled measurments. Please consult.

# POSICIONAMIENTO CIERRE VISION Y MECANIZADO DE HOJA LATERAL
## VISION LOCK POSITION AND MACHINING OF LATERAL SASH

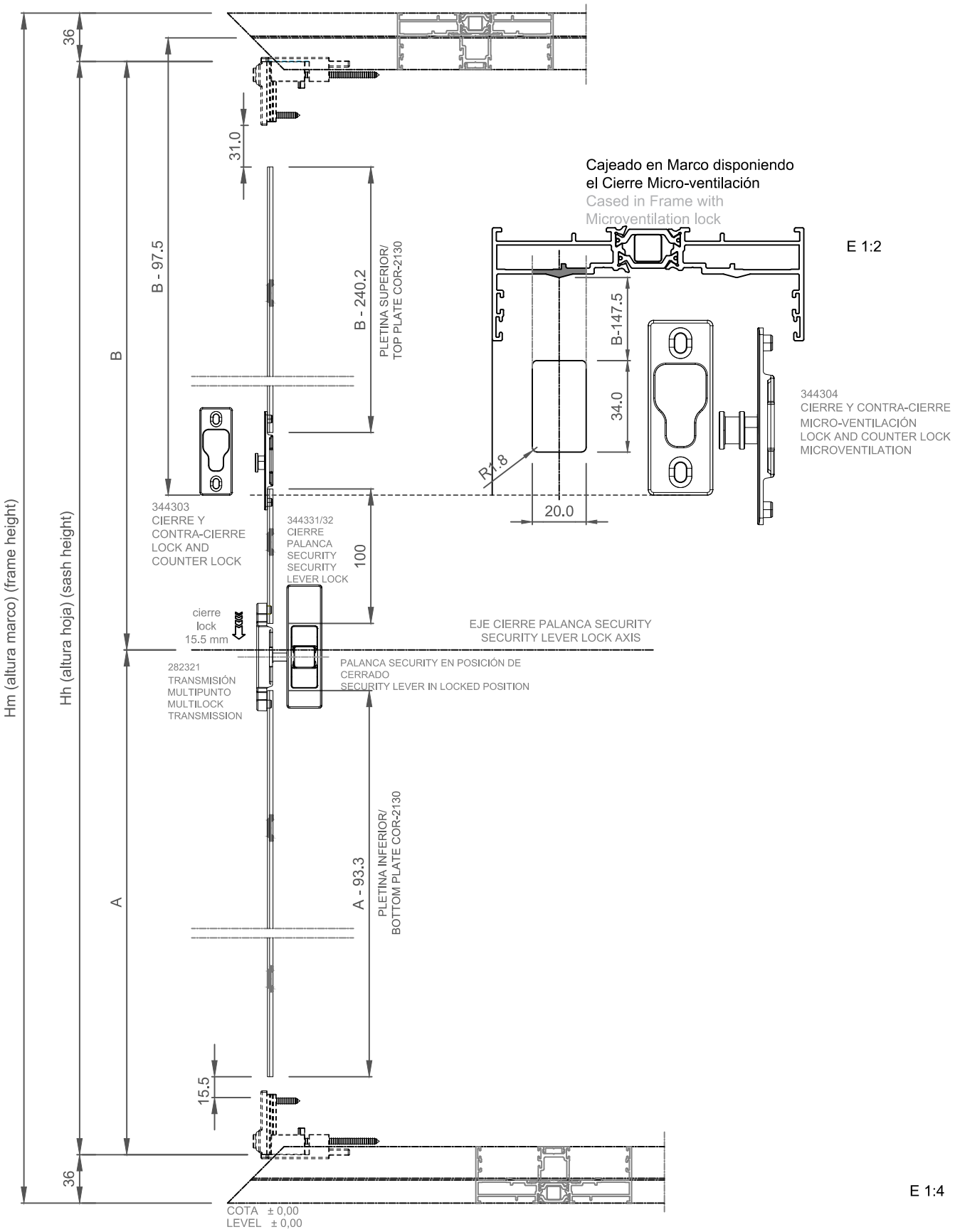
MECANIZADO EN ALA
MACHINING IN FACE

MECANIZADO EN FRENTE
MACHINING IN FRONT



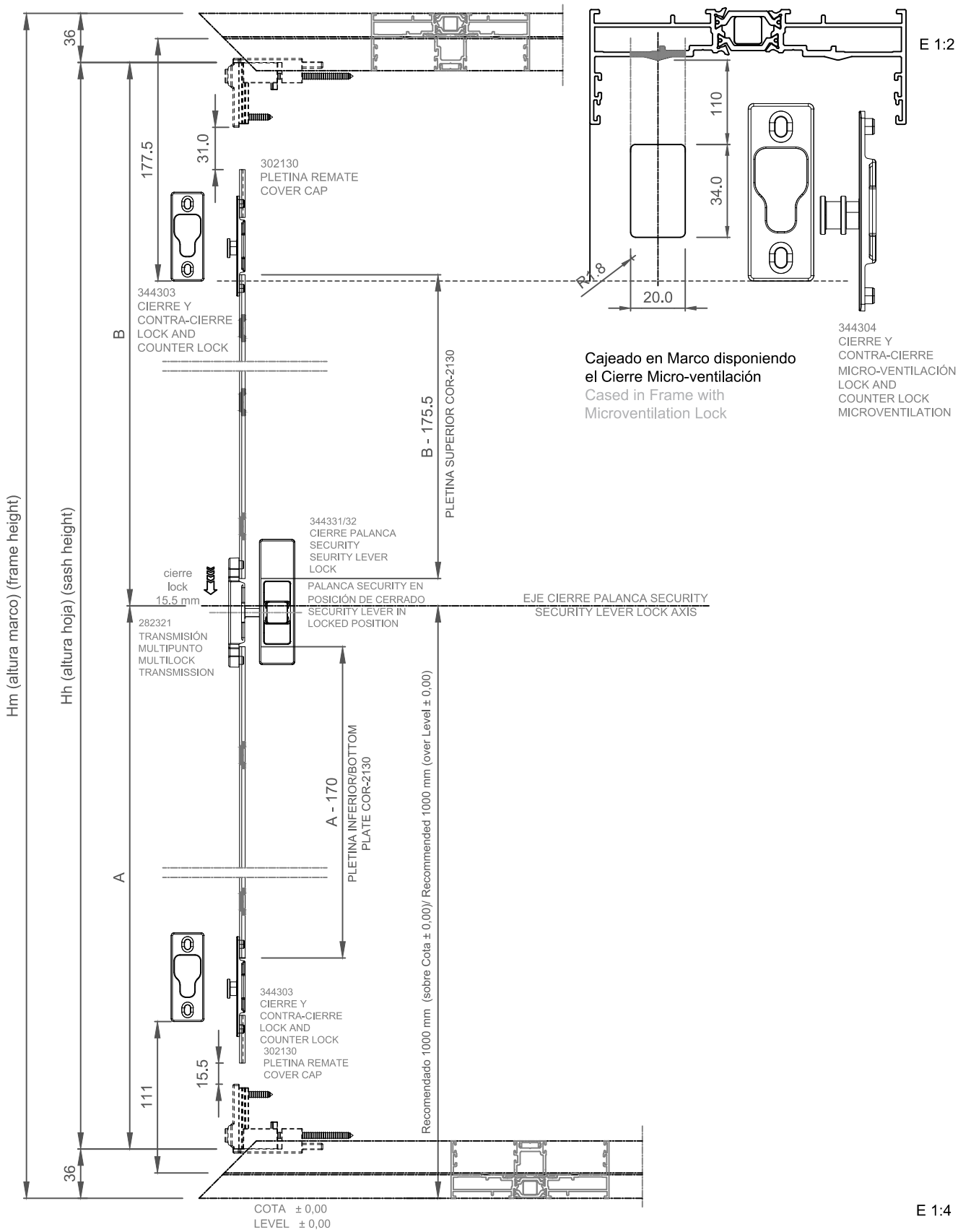
# MARCO SIN CARRIL INOX / FRAME WITHOUT STAINLESS STEEL RAIL

Cierre vision - 1 punto de cierre (Hh < 1000 mm) / Vision lock - 1 locking point (Hh < 1000 mm)



# MARCO SIN CARRIL INOX / FRAME WITHOUT STAINLESS STEEL RAIL

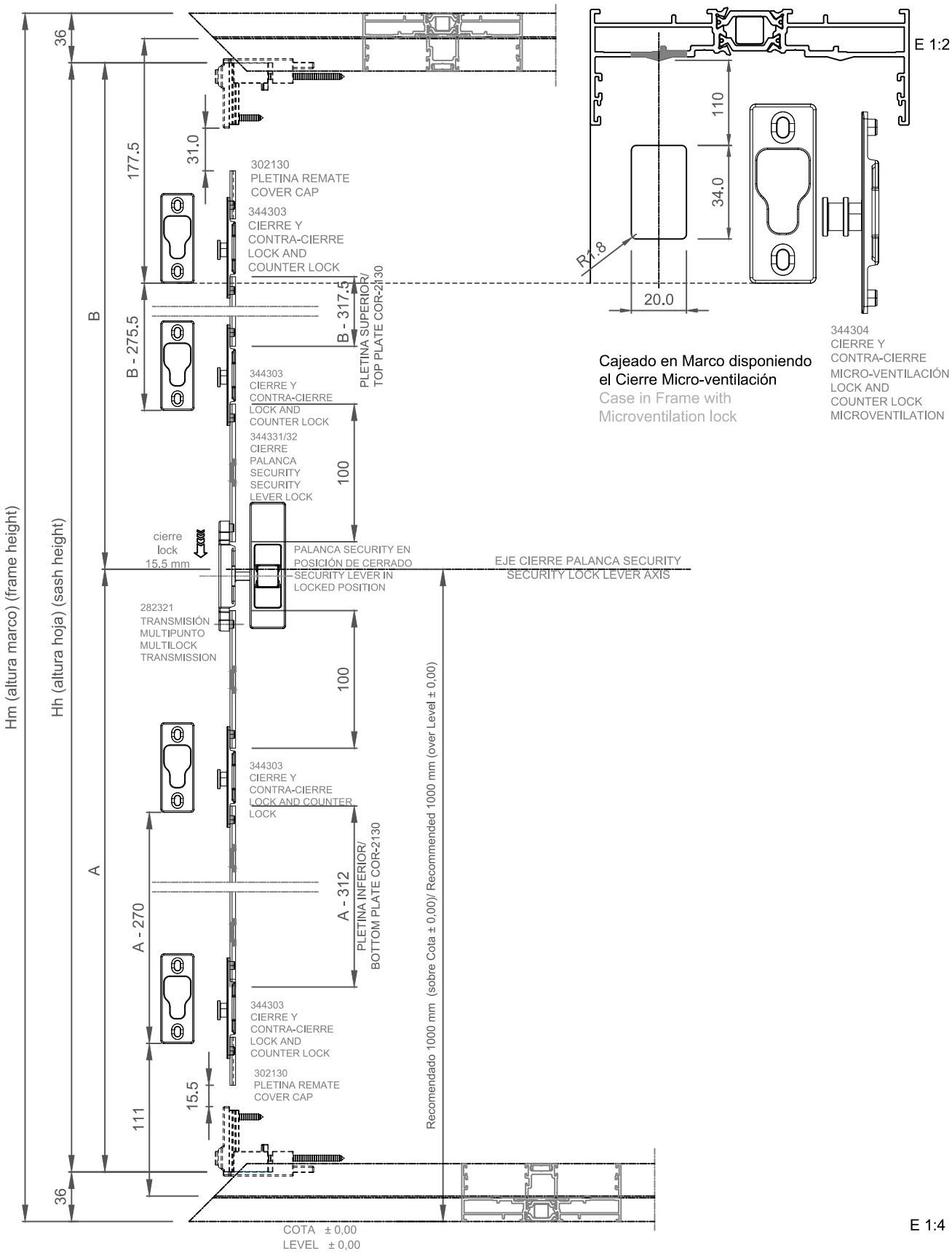
Cierre vision - 2 punto de cierre (1001 mm<Hh<1800 mm) / Vision lock - 2 locking point (1001 mm<Hh<1800 mm)




E 1:4

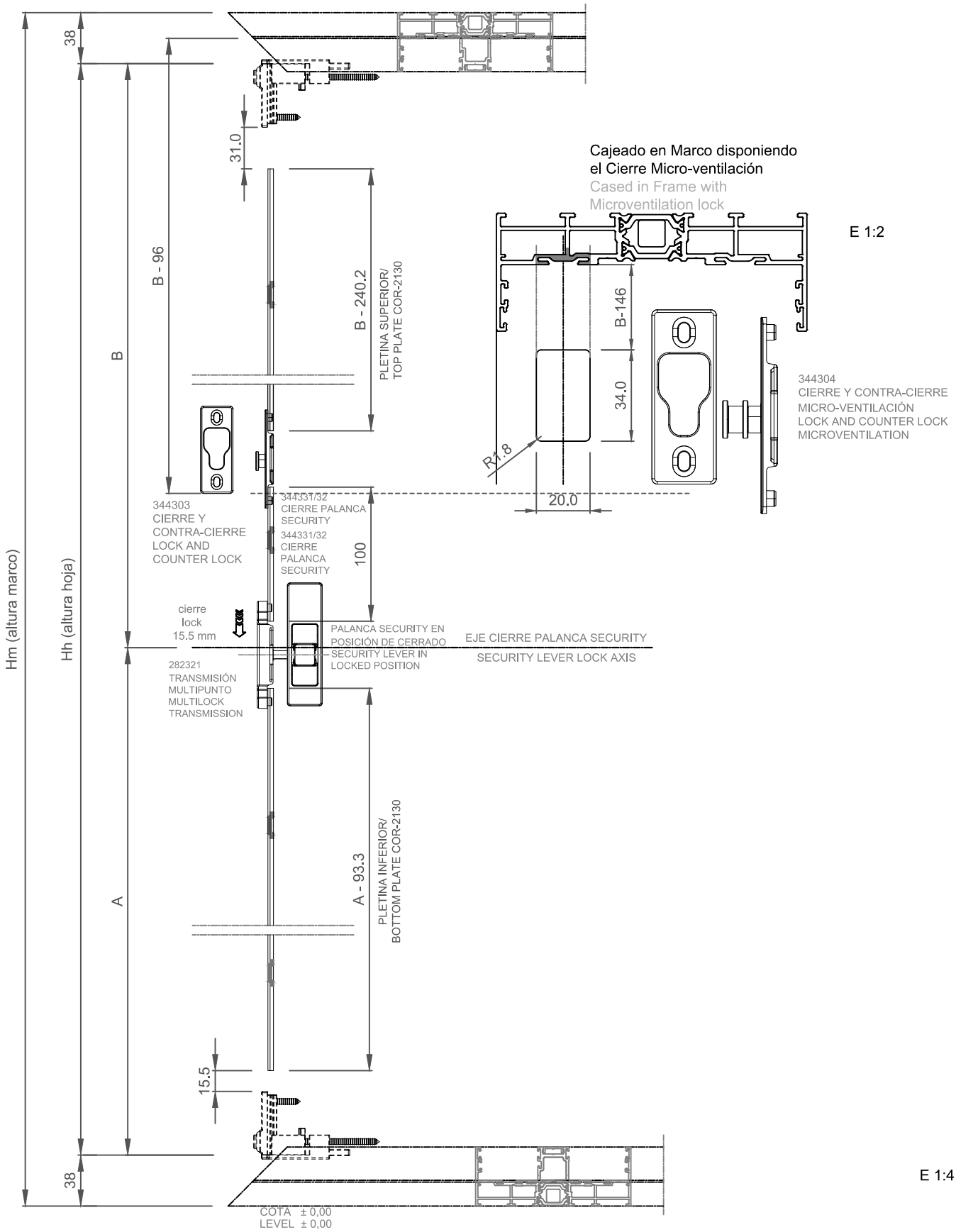
# MARCO SIN CARRIL INOX / FRAME WITHOUT STAINLESS STEEL RAIL

Cierre vision - 4 punto de cierre (1801 mm<Hh<3000 mm) / Vision lock - 4 locking point (1801 mm<Hh<3000 mm)



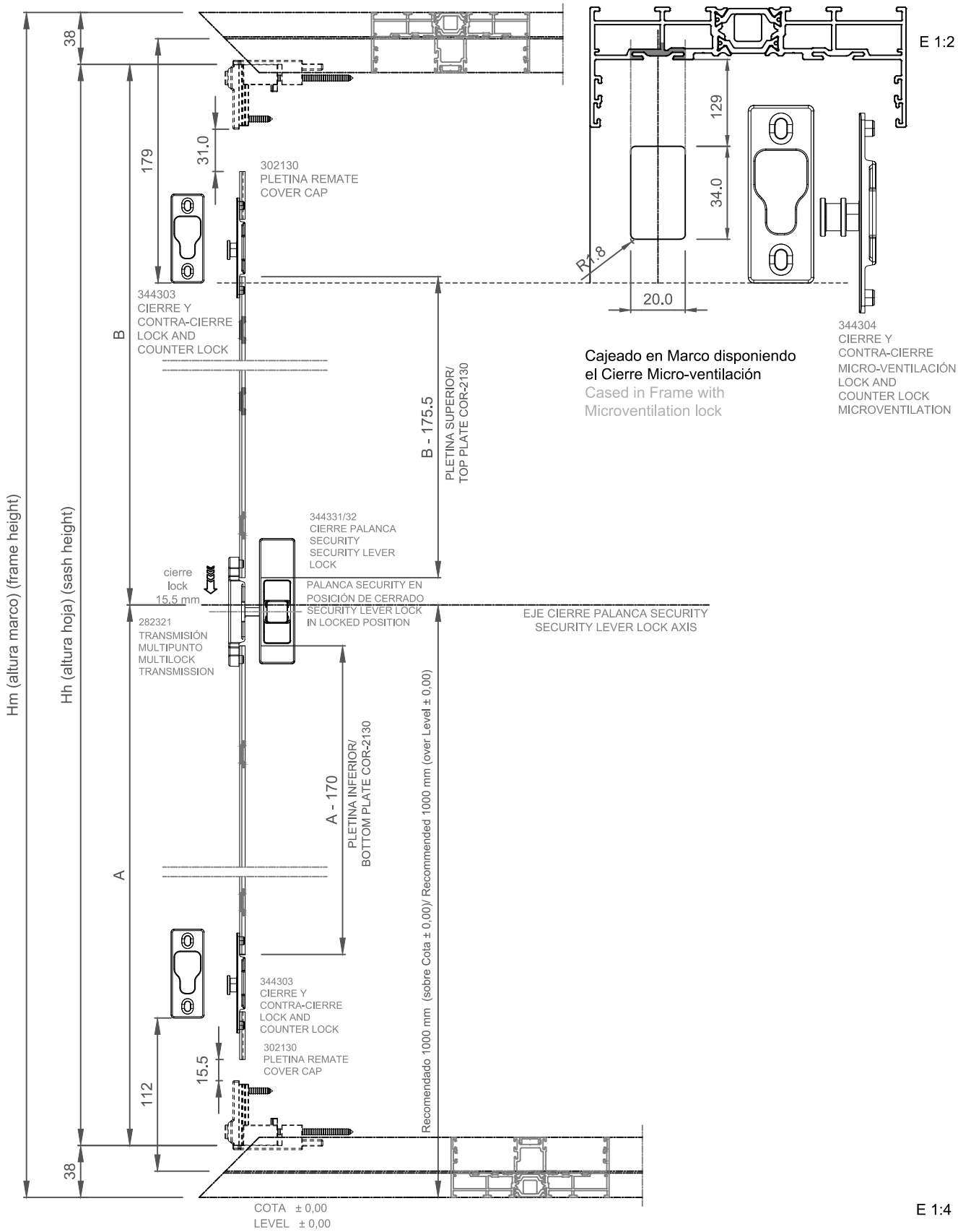
# MARCO CON CARRIL INOX / FRAME WITH STAINLESS STEEL RAIL

Cierre vision - 1 punto de cierre (Hh < 1000 mm) / Vision lock - 1 locking point (Hh < 1000 mm)



## MARCO CON CARRIL INOX / FRAME WITH STAINLESS STEEL RAIL

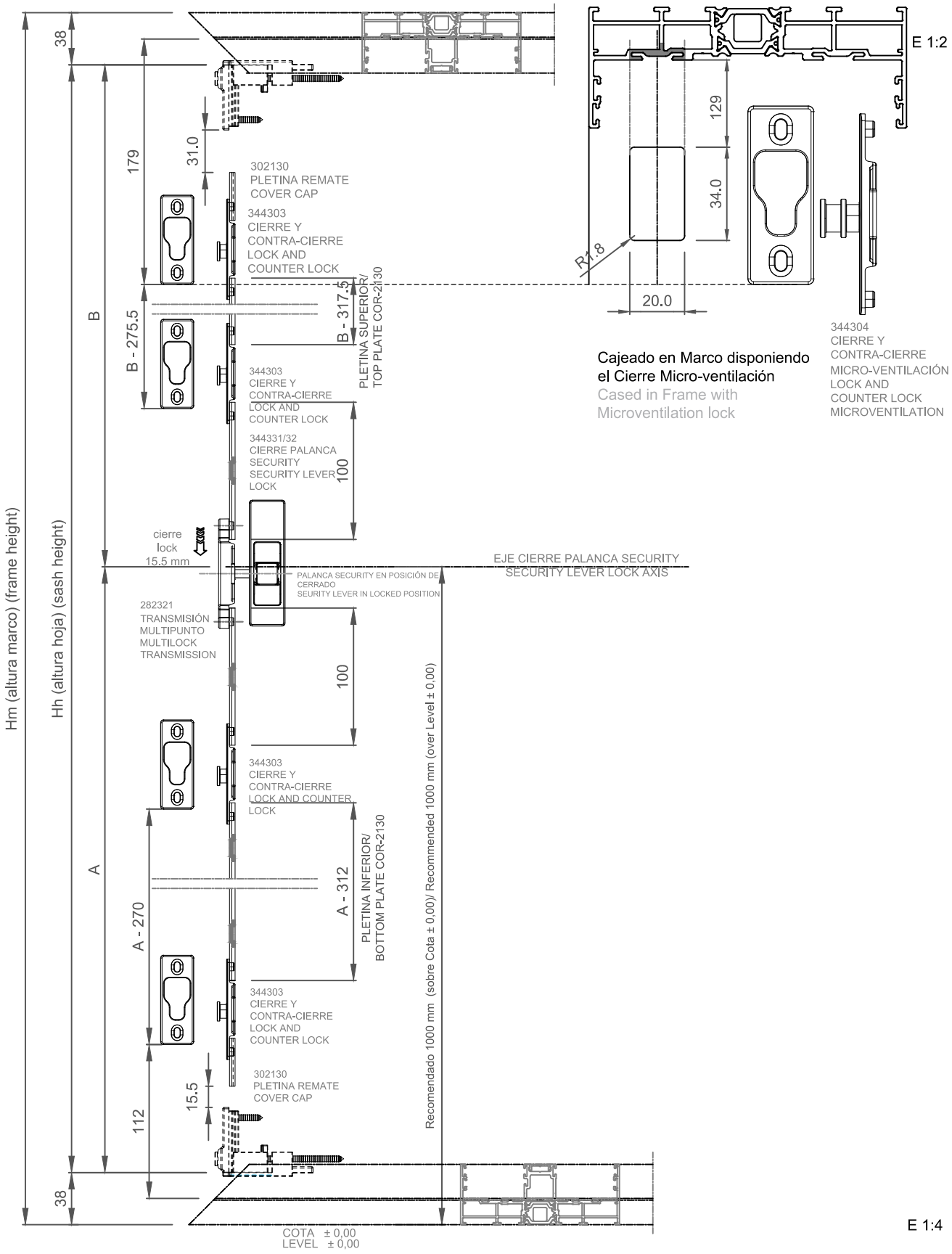
Cierre vision - 2 punto de cierre (1001 mm<Hh<1800 mm) / Vision lock - 2 locking point (1001 mm<Hh<1800 mm)




E 1:4

# MARCO CON CARRIL INOX / FRAME WITH STAINLESS STEEL RAIL

Cierre vision - 4 punto de cierre (1801 mm<Hh<3000 mm) / Vision lock - 4 locking point (1801 mm<Hh<3000 mm)



# TABLA DE HERRAJE DE CIERRE EN HOJA CENTRAL
## CENTRAL SASH LOCK HARDWARE TABLE

| Denominación / Name | | H mm de: — a: | 500 — 3000 |
|---|---|---|---|
| 394012/11 | Manilla embutida<br>Inlay handle | | 1* |
| 394850/00 | Caja bidireccional frontal izq/dcha**<br>Left/rigth bidiretional frontal box** | | 1 |
| 394805 | Juego pasador con puntera encasquillada<br>Bolt with jammed pointer set | | 1 |
| 394305/06 | Juego tapas ángulo izq/dcha**<br>Left/rigth angle covers set** | | 1 |
| 434802/01 | Juego base cerradero central<br>Central bottom lock set | | 1* |
| 394322/21 | Juego cobertor cerradero central<br>Central lock cover set | | 1* |

*Para más colores ver accesorios.

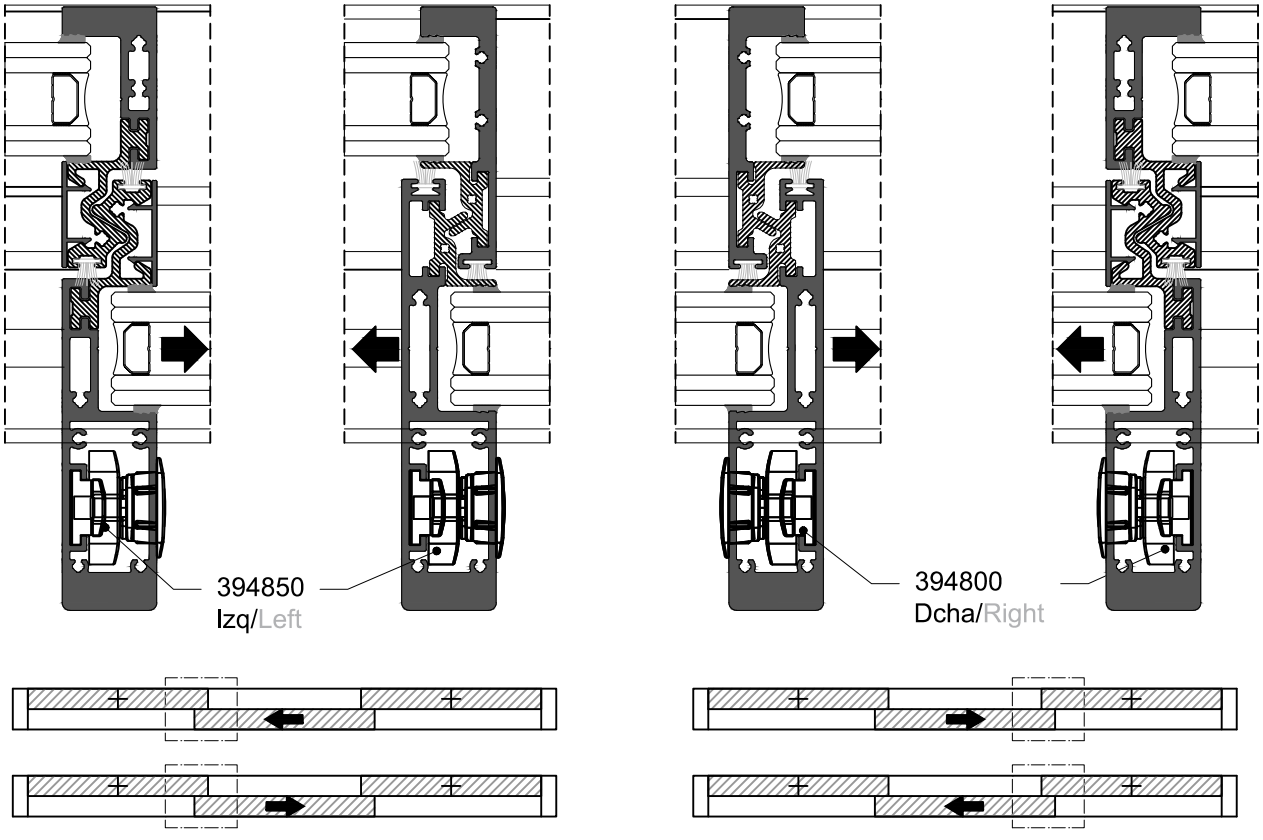
*See accessories for more colors.

NOTA: en función del tamaño de hueco y características/ubicación de la obra se calculará la inercia necesaria de la carpintería por lo que puede resultar incompatible alguna de las medida tabuladas. Consultar.

NOTE: the necessary inertia of the carpentry shall be calculated in accordance with the size of the space and the characteristics/location of the site so it may result in in-compatibility for some of the tabled measurments. Please consult.

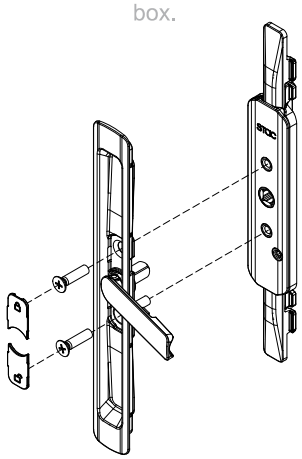
** Mano caja bidireccional frontal 394850/00

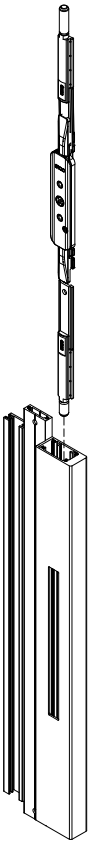
** Hand front bidirectional box 394850/00



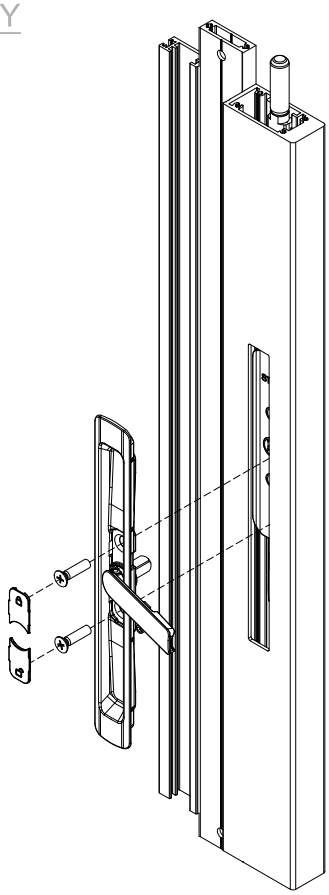
# MONTAJE CIERRE EN HOJA CENTRAL
## CENTRAL SASHS LOCK ASSEMBLY

1. Ensamblaje de manilla embutida con caja de transmisión.
1. Inlay handle with transmission box.

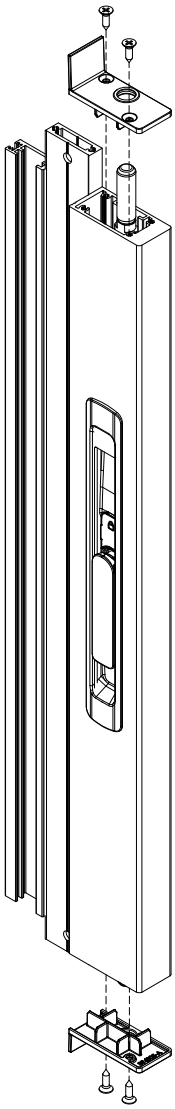




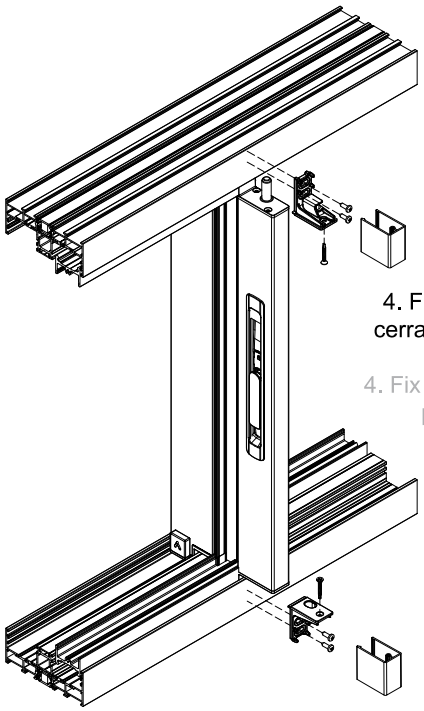
2. Unir punteros, fallebas y caja de transmisión.
2. Join pointers, shutter bolts and transmission .



2. Fijar manilla embutida a caja de transmisón.
2. Fix inlay handle to the box transmission .



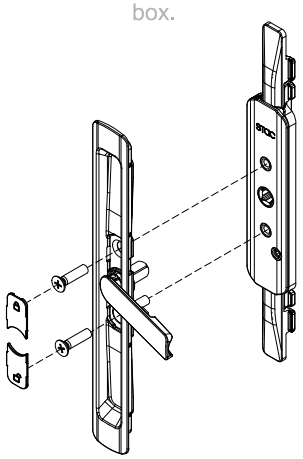
3.Ensamblar y fijar tapas.
3. Fix and assembly the covers .

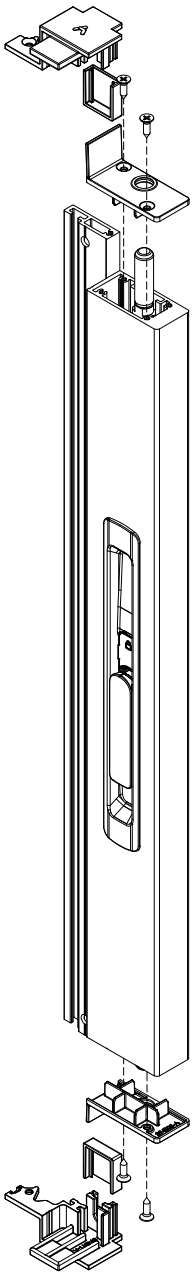


4. Fijar y ensamblar juego base cerradero central y cobertores de cerraderos .
4. Fix and assembly bottom locking point set and the covers

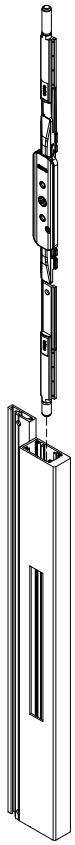
# MONTAJE CIERRE EN HOJA CENTRAL INVERTIDA
## INVERT CENTRAL SASHS LOCK ASSEMBLY

1. Ensamblaje de manilla embutida con caja de transmisión.
1. Inlay handle with transmission box.

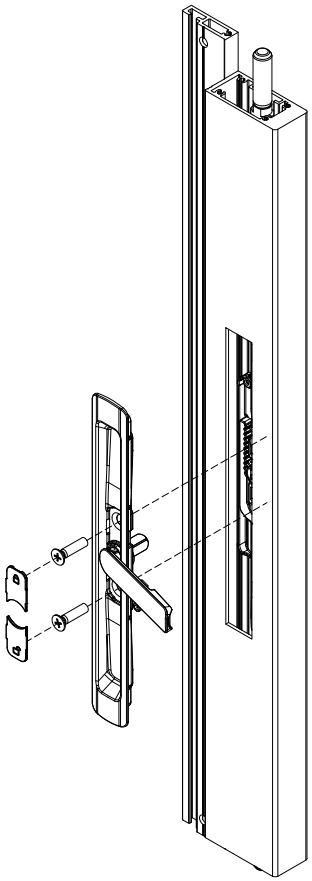




2. Unir punteros, fallebas y caja de transmisión.
2. Join pointers, shutter bolts and transmission .

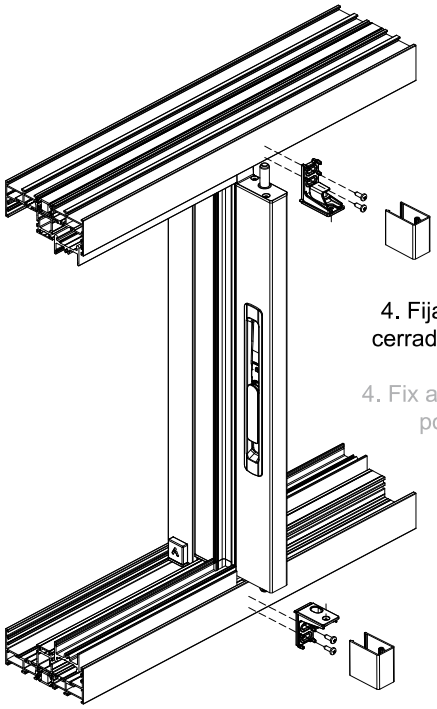


2. Fijar manilla embutida a caja de transmisón.
2. Fix inlay handle to the box transmission .

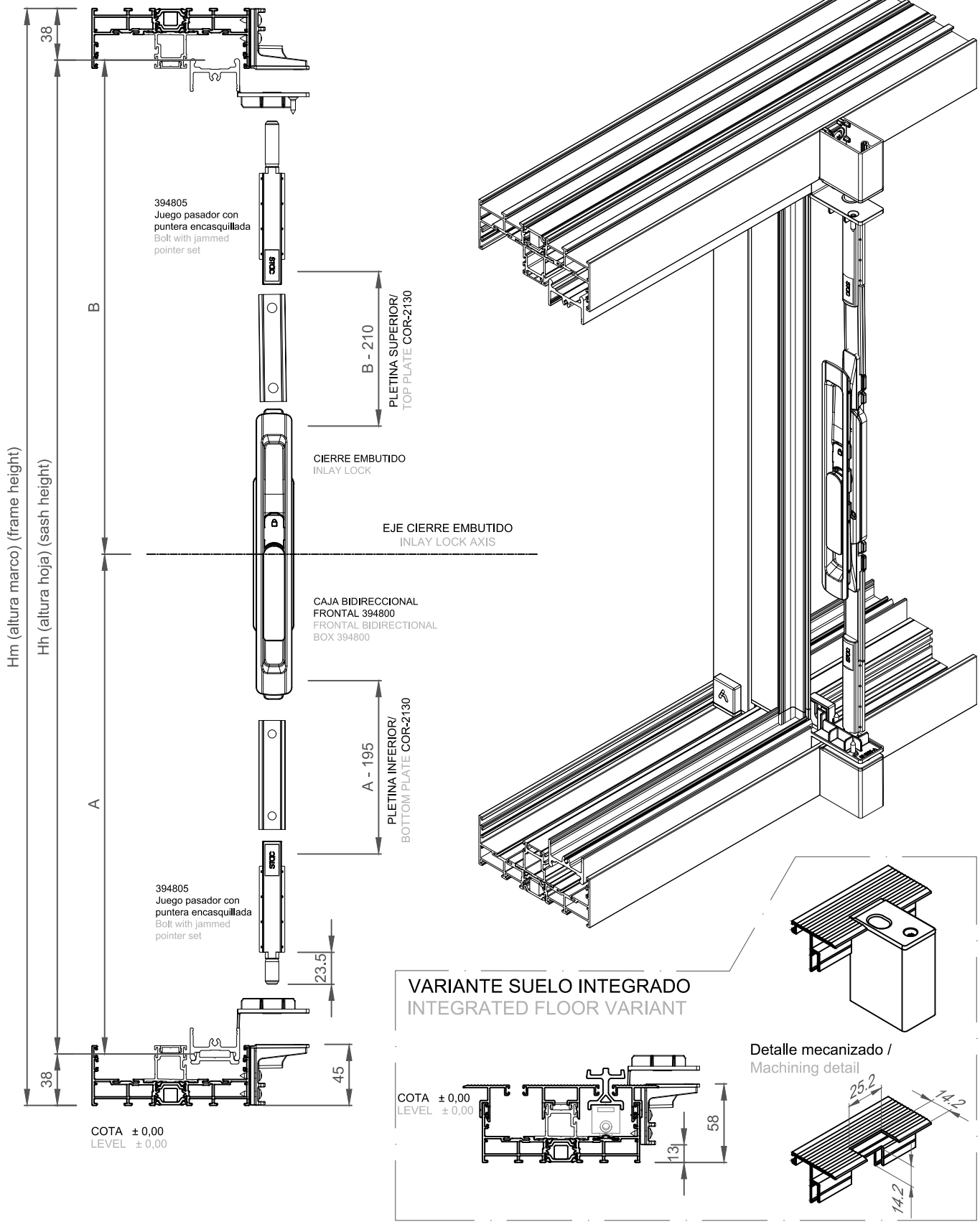


3.Ensamblar y fijar tapas.
3. Fix and assembly the covers .

4. Fijar y ensamblar juego base cerradero central y cobertores de cerraderos .
4. Fix and assembly bottom locking point set and the covers



# MONTAJE CIERRE EN HOJA CENTRAL
## CENTRAL SASHS LOCK ASSEMBLY



# TABLA DE HERRAJE DE CIERRE EN HOJA CENTRAL PAS 24
## PAS 24 CENTRAL SASH LOCK HARDWARE TABLE

PAS24

| Denominación / Name | | H mm de: — a: | - — 2900 |
|---|---|---|---|
| 394012/11 | Manilla embutida<br>Inlay handle | | 1* |
| 394850/00 | Caja bidireccional frontal izq/dcha**<br>Left/rigth bidiretional frontal box** | | 1 |
| 394805 | Juego pasador con puntera encasquillada<br>Bolt with jammed pointer set | | 1 |
| 394305/06 | Juego tapas ángulo izq/dcha**<br>Left/rigth angle covers set** | | 1 |
| 444302 | Juego de tapas sup.- inf. cerradero PAS 24<br>PAS 24 top-bottom cover set | | 1* |
| 444322 | Cerradero PAS 24<br>PAS 24 lock keep | | 2* |
| 444342 | Juego de tapas izq-der cerradero PAS 24<br>PAS 24 left-right cover set | | 2* |
| 444378 | Pieza de refuerzo de cierre central<br>Central lock reinforcement piece | | 2 |

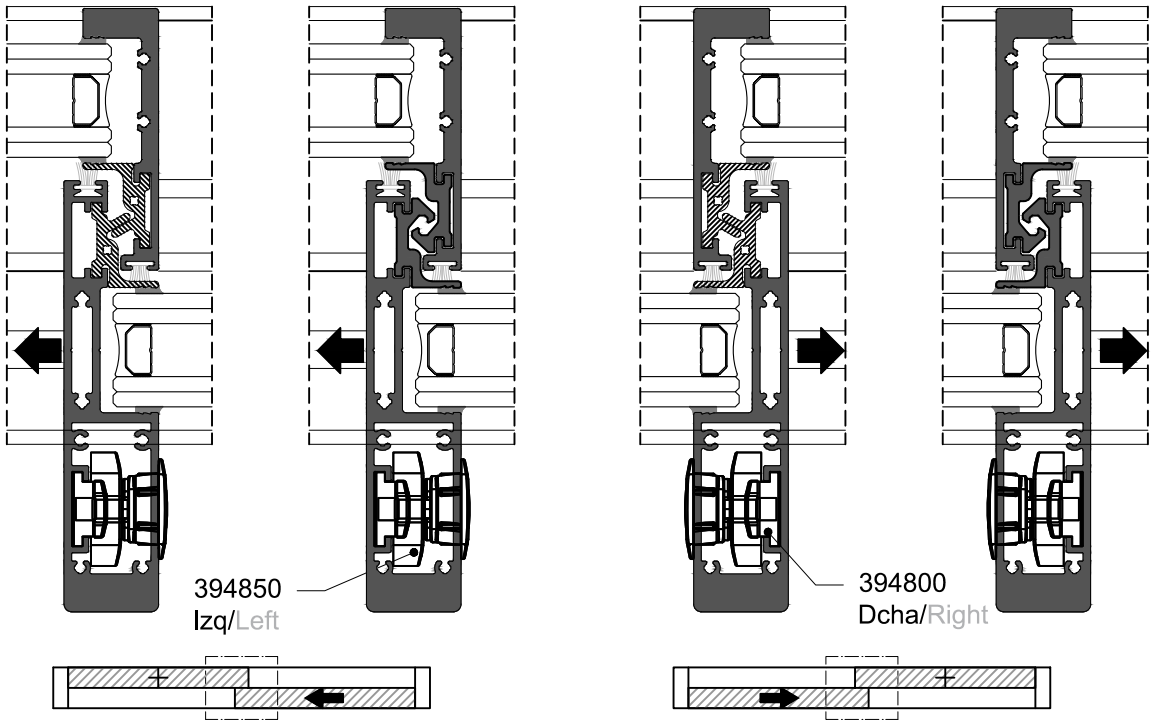
*Para más colores ver accesorios. *See accessories for more colors.

Ensayo de referencia ventana 3,20 m x 2,90 m / Reference test window 3,20 m x 2,90 m

NOTA: en función del tamaño de hueco y características/ubicación de la obra se calculará la inercia necesaria de la carpintería por lo que puede resultar incompatible alguna de las medida tabuladas. Consultar.

NOTE: the necessary inertia of the carpentry shall be calculated in accordance with the size of the space and the characteristics/location of the site so it may result in in-compatibility for some of the tabled measurments. Please consult.

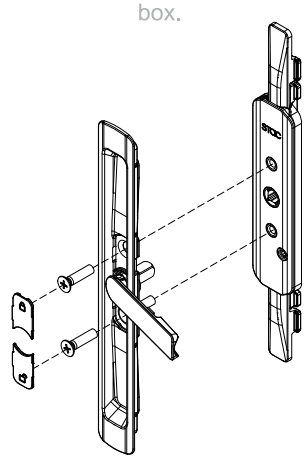
** Mano caja bidireccional frontal 394850/00
** Hand front bidirectional box 394850/00



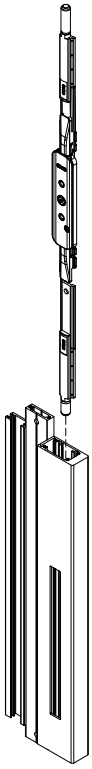
# MONTAJE CIERRE EN HOJA CENTRAL
## CENTRAL SASH LOCK ASSEMBLY

PAS24

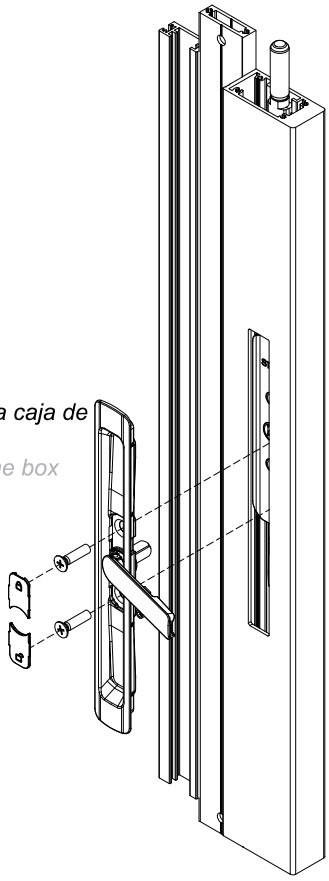
1. Ensamblaje de manilla embutida con caja de transmisión.
1. Inlay handle with transmission box.



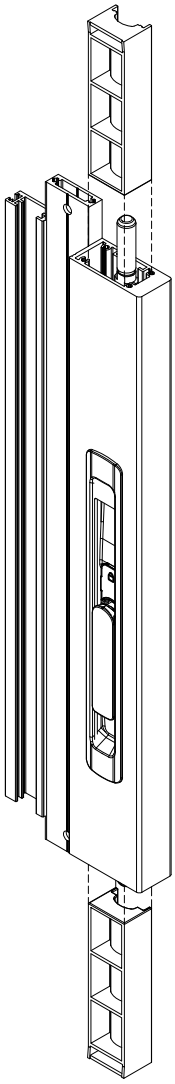
2. Unir punteros, fallebas y caja de transmisión.
2. Join pointers, shutter bolts and transmission .

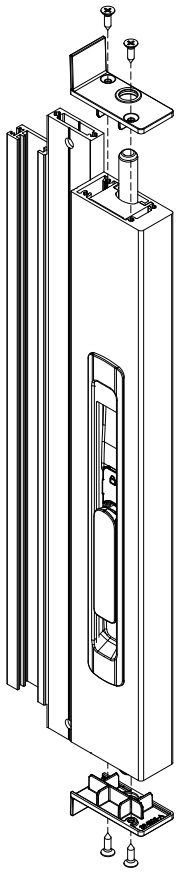


*3. Fijar manilla embutida a caja de transmisión.*
*3. Fix inlay handle to the box transmission .*

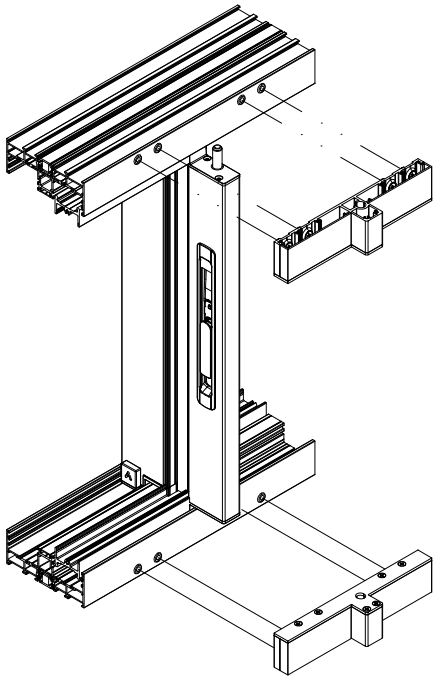


*4. Introducir pieza de refuerzo.*
*4. Insert reinforcement piece.*





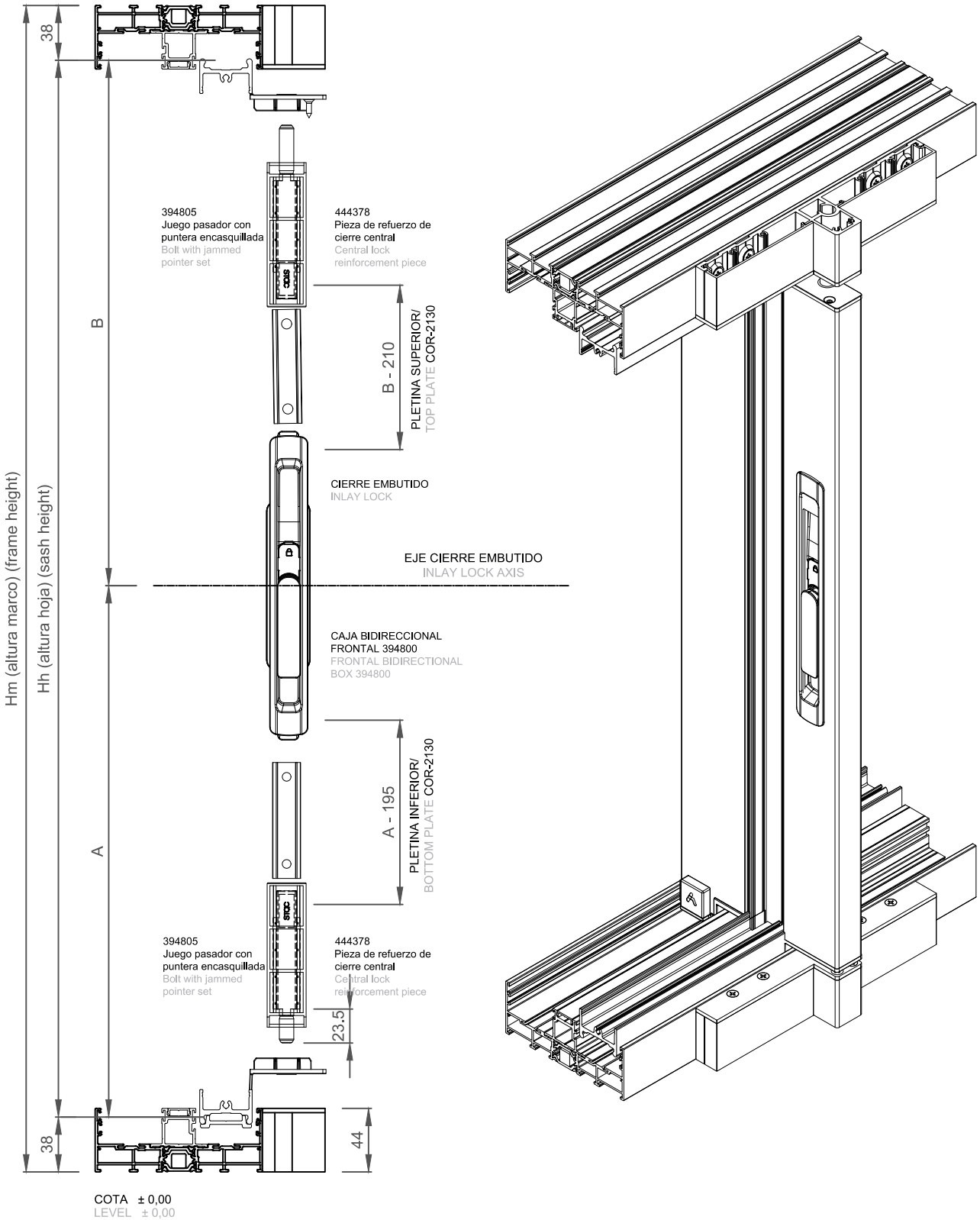
*5.Ensamblar y fijar tapas.*
*5. Fix and assembly the covers .*



*6. Fijar y ensamblar cerradero y juegos de tapas PAS 24.*
*6. Fix and assembly PAS 24 lock keeps and cover sets.*

# MONTAJE CIERRE EN HOJA CENTRAL
## CENTRAL SASH LOCK ASSEMBLY

PAS24



# TABLACIERRE VISION SECURITY INTERIOR/EXTERIOR POR HOJA
# TABLE VISION SECURITY LOCKING INTERIOR/EXTERIOR PER SASH

| | | | | | | Microventilación Microventilación | | |
|---|---|---|---|---|---|---|---|---|
| Denominación Name | H mm de: — a: | 500 — 1000 | 1001 — 1800 | 1801 — 3000 | 500 — 1000 | 1001 — 1800 | 1801 — 3000 |
| 344303 | Cierre y contracierre Locking point and keep | 1 | 2 | 4 | -- | 1 | 3 |
| 354311/12 | Cierre Vision Security BL/NG * (1) Vision Security lock BL/NG * | 1** | 1** | 1** | 1** | 1** | 1** |
| 344305/06 | Calzos marco normal / marco inox Normal/stainless steel frames blocks | 1 | 2 | 4 | 1 | 2 | 4 |
| 344301 | Kit transmisión Transmission kit | 1 | 1 | 1 | 1 | 1 | 1 |
| 344304 | Microventilación Microventilation | -- | -- | -- | 1 | 1 | 1 |
| 364870 | Tope antielevación Antielevation cap | 2 | 2 | 2 | 2 | 2 | 2 |
| 344300 | Kit tornillería Screw kit | 1 | 1 | 1 | 1 | 1 | 1 |
| 302130 | Pletina remate Cover cap | -- | 2 | 2 | -- | 2 | 2 |

*Para más colores ver accesorios.
** Posibilidad de montar cierre por ambos lados.
(1) Alternativa cierre embutido ref: 384311/12 válido sólo para un lado

*See accessories for more colors.
** Possibility to install the lock on both sides
(1) Alternative inlay lock ref. 384311/12 valid only one side

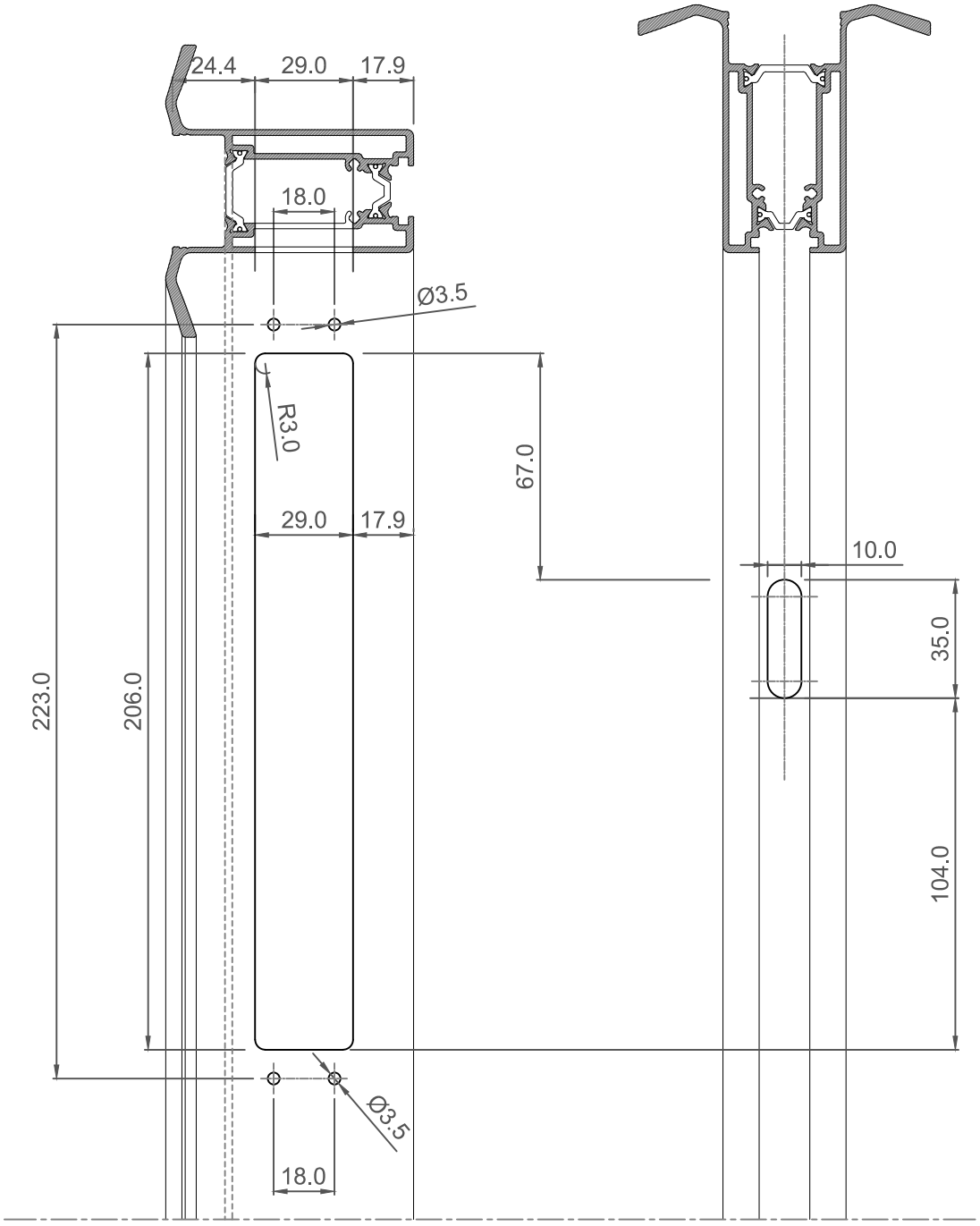
NOTA: en función del tamaño de hueco y características/ubicación de la obra se calculará la inercia necesaria de la carpintería por lo que puede resultar incompatible alguna de las medida tabuladas. Consultar.

NOTE: the necessary inertia of the carpentry shall be calculated in accordance with the size of the space and the characteristics/location of the site so it may result in in-compatibility for some of the tabled measurments. Please consult.

# DETALLE DE MECANIZADO PARA CIERRE 354312
## MACHINING DETAIL FOR LOCK 354312

MECANIZADO EN ALA
MACHINING IN FACE

MECANIZADO EN FRENTE
MACHINING IN FRONT




E 1:2

# DETALLE DE MECANIZADO PARA CIERRE 384312

## MACHINING DETAIL FOR LOCK 384312

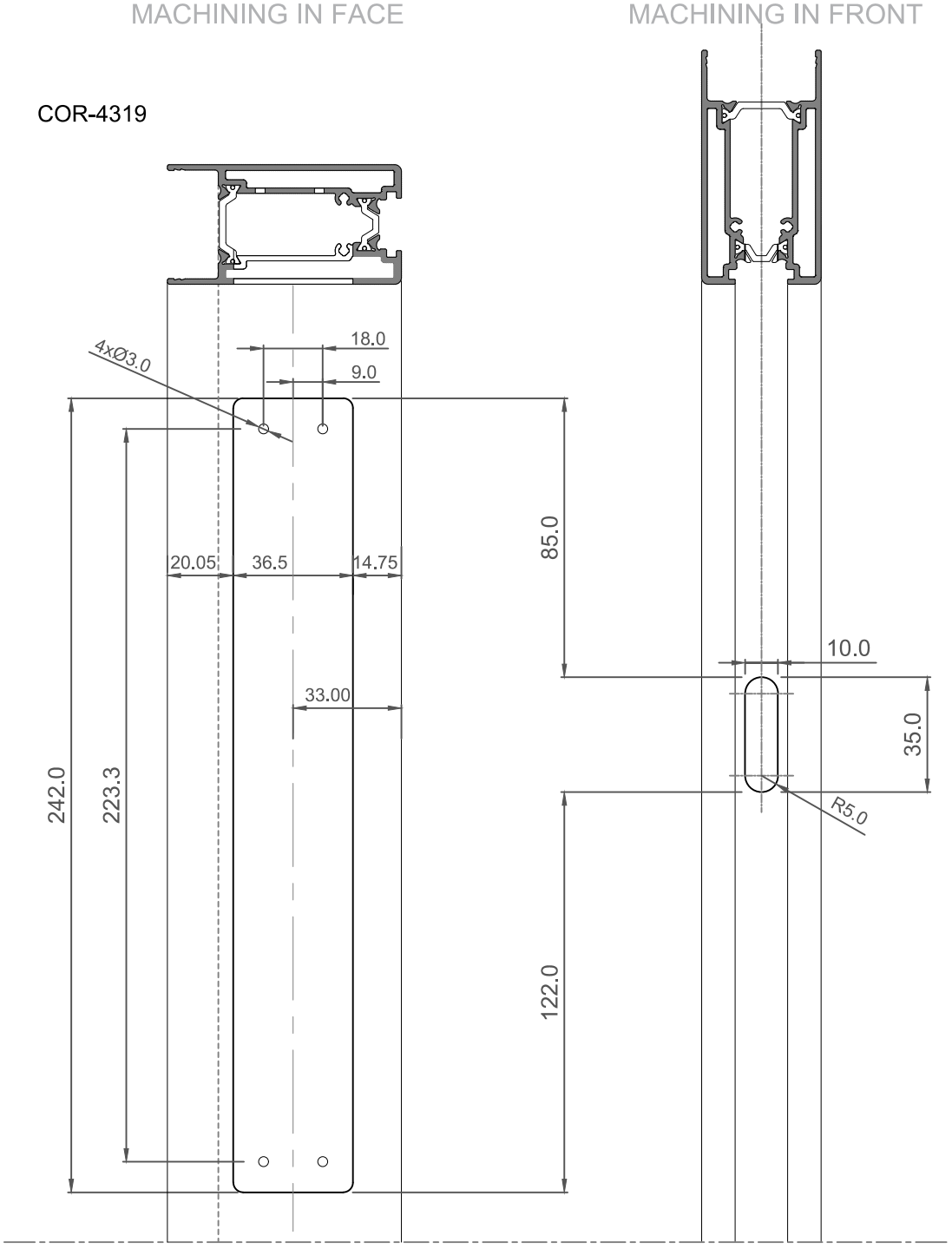
Nota: Sólo válido para montar por un lado

Note: Only valid for mounting on one side

MECANIZADO EN ALA
MACHINING IN FACE

MECANIZADO EN FRENTE
MACHINING IN FRONT

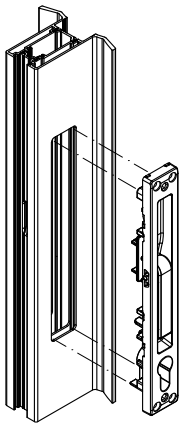
COR-4319



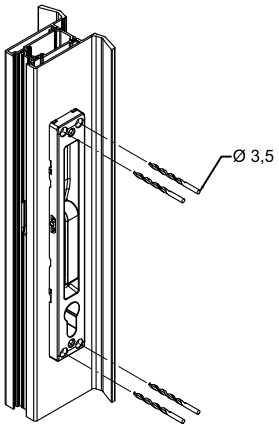

E 1:2

# MONTAJE CERRADURA
## LOCK ASSEMBLY

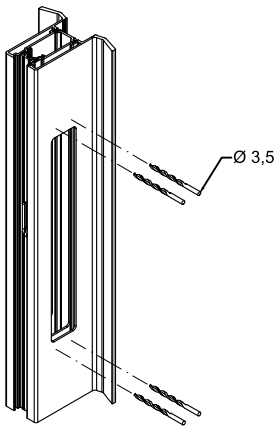
1. Insertar uno o dos cierres en el mecanizado lateral.
1. Insert one or two lift handle on the side machining.



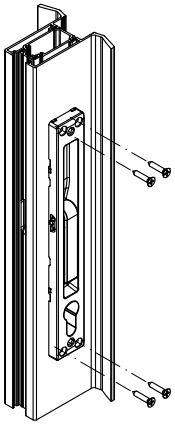
2. Marcar la posición de los talados para los tornillos.
2. Mark the drill hole positions for the screws.



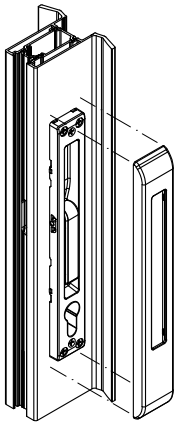

3. Retirar los cierres y taladrar.
3. Remove the handle and drill.

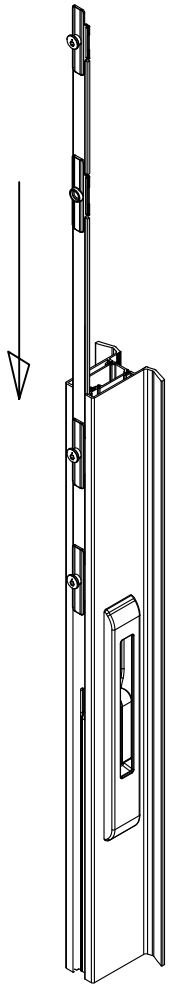



4. Fijar los cierres con los tornillos.
4. Fix the handle with the screws.

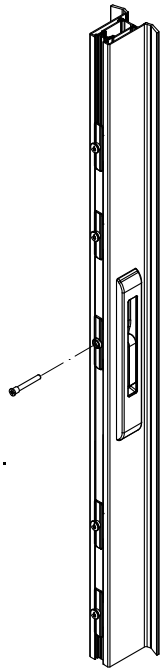


5. Clipar las tapas embellecedoras.
5. Clip on the finishing covers.





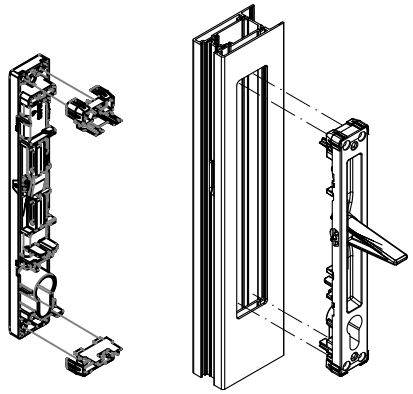
6. Unir los puntos de cierre, fallebas y transmisión.
6. Join the locking points, shutter bolts and transmission.



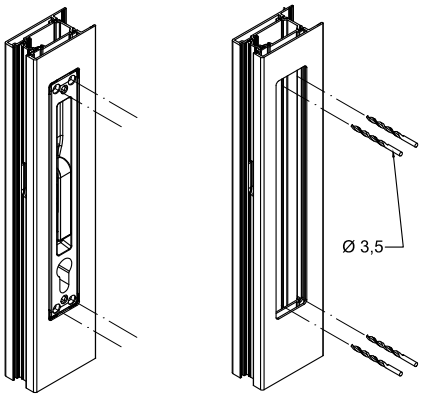
7. Fijar la transmisión con los cierres.
7. Fix the transmission to the locks.

# MONTAJE CERRADURA
## LOCK ASSEMBLY

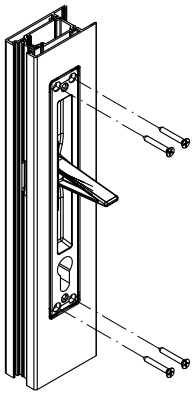
1. Montar el cierre e insertarlo en el perfil mecanizado
1. Mount the lift handle, and insert it in the machined profile.



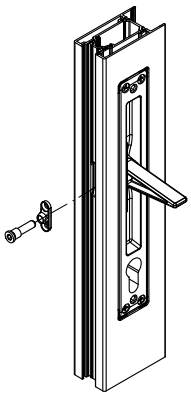
2. Marcar la posición de los tornillos y taladrar.
2. Mark the screw position and drill.



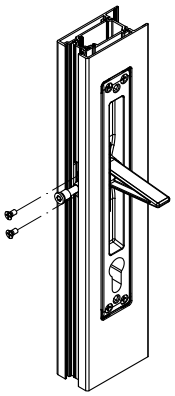

3. Fijar el cierre con los tornillos.
3. Fix the handle with the screws.



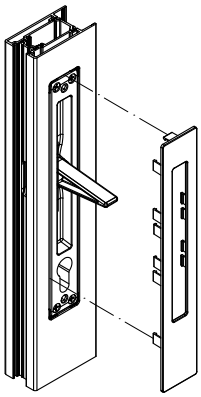
3. Se inserta el bulón y el centrador a través del mecanizado de la falleba.
3. The shootbolt and centering are inserted throught the front machining.

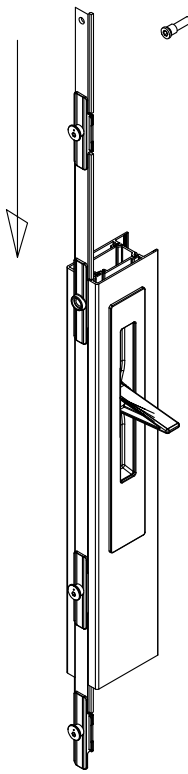


4. Fijar el centrador con los tornillos y extraer el bulón.
4. Fix the centering with the screws and remove the shootbolt.

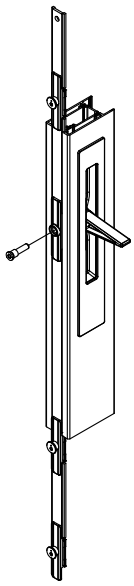


5. Clipar las tapas embellecedoras.
5. Clip on the finishing covers.





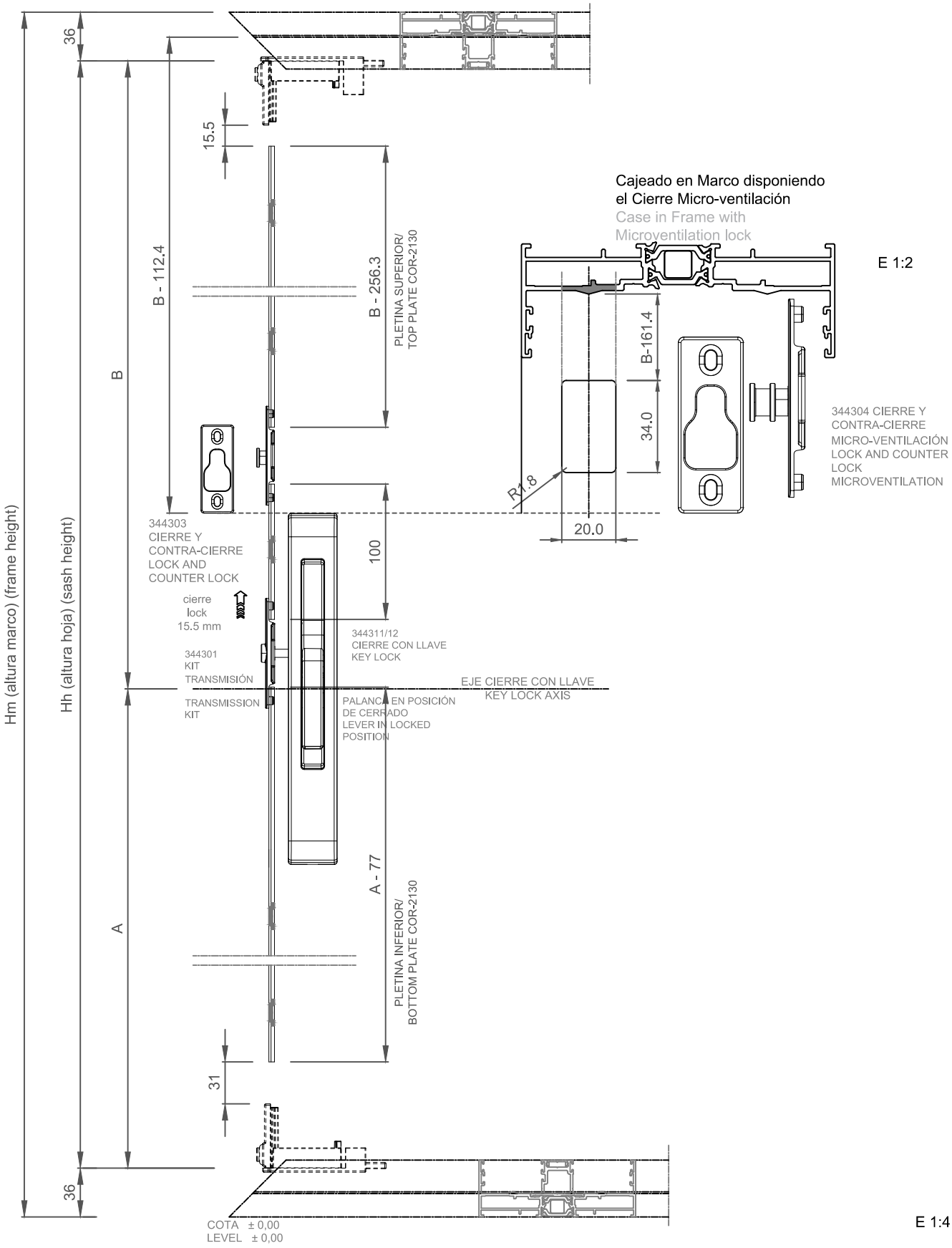
6. Unir lo puntos de cierre, fallebas y transmisión.
6. Join the locking points, shuter bolts and transmission.



7.Fijar la transmisión con los cierres mediante el bulón.
7. Fix the transmission to the locks throught the shootbolt.

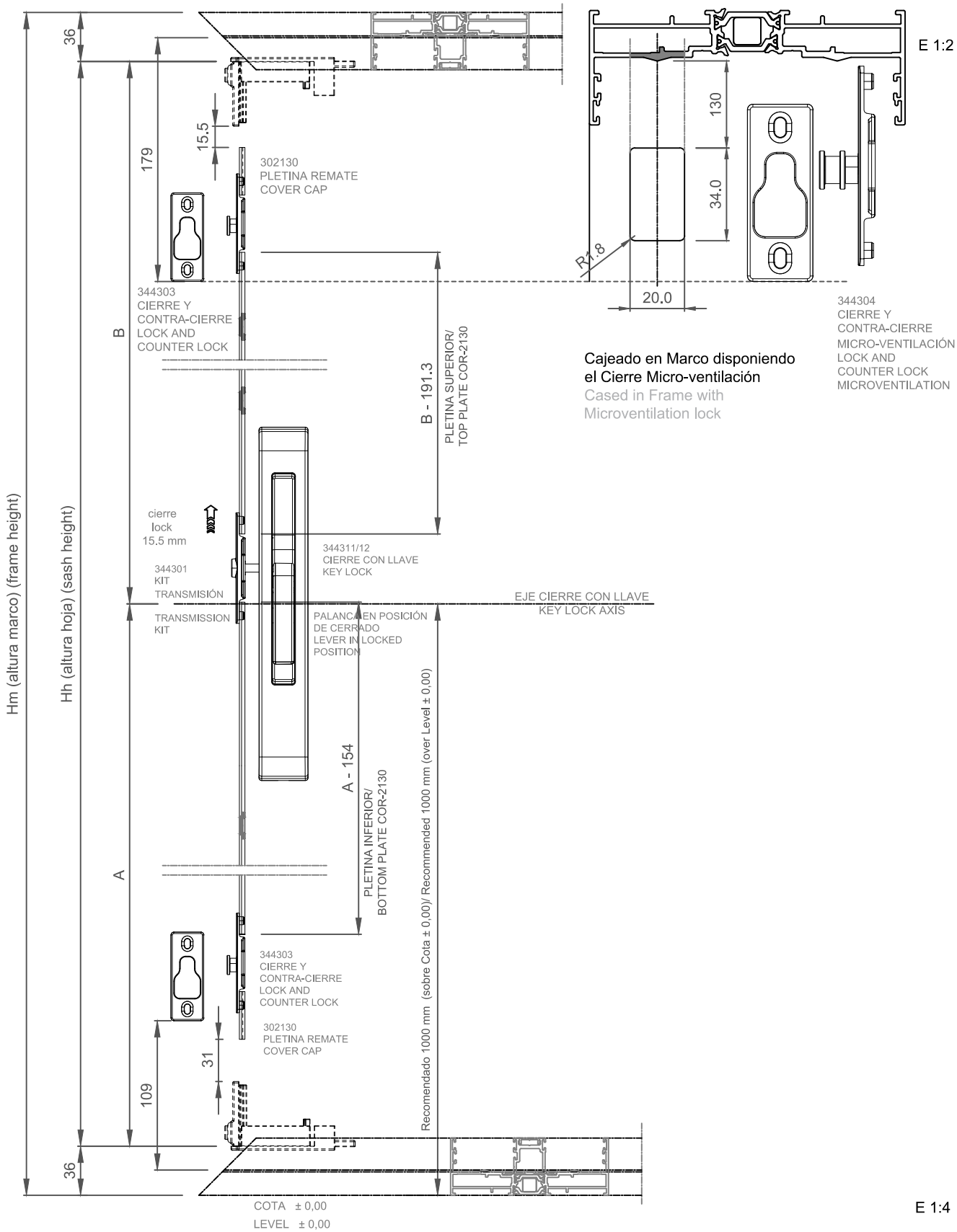
# MARCO SIN CARRIL INOX / FRAME WITHOUT STAINLESS STEEL RAIL

Cierre vision - 1 punto de cierre (Hh < 1000 mm) / Vision lock - 1 locking point (Hh < 1000 mm)



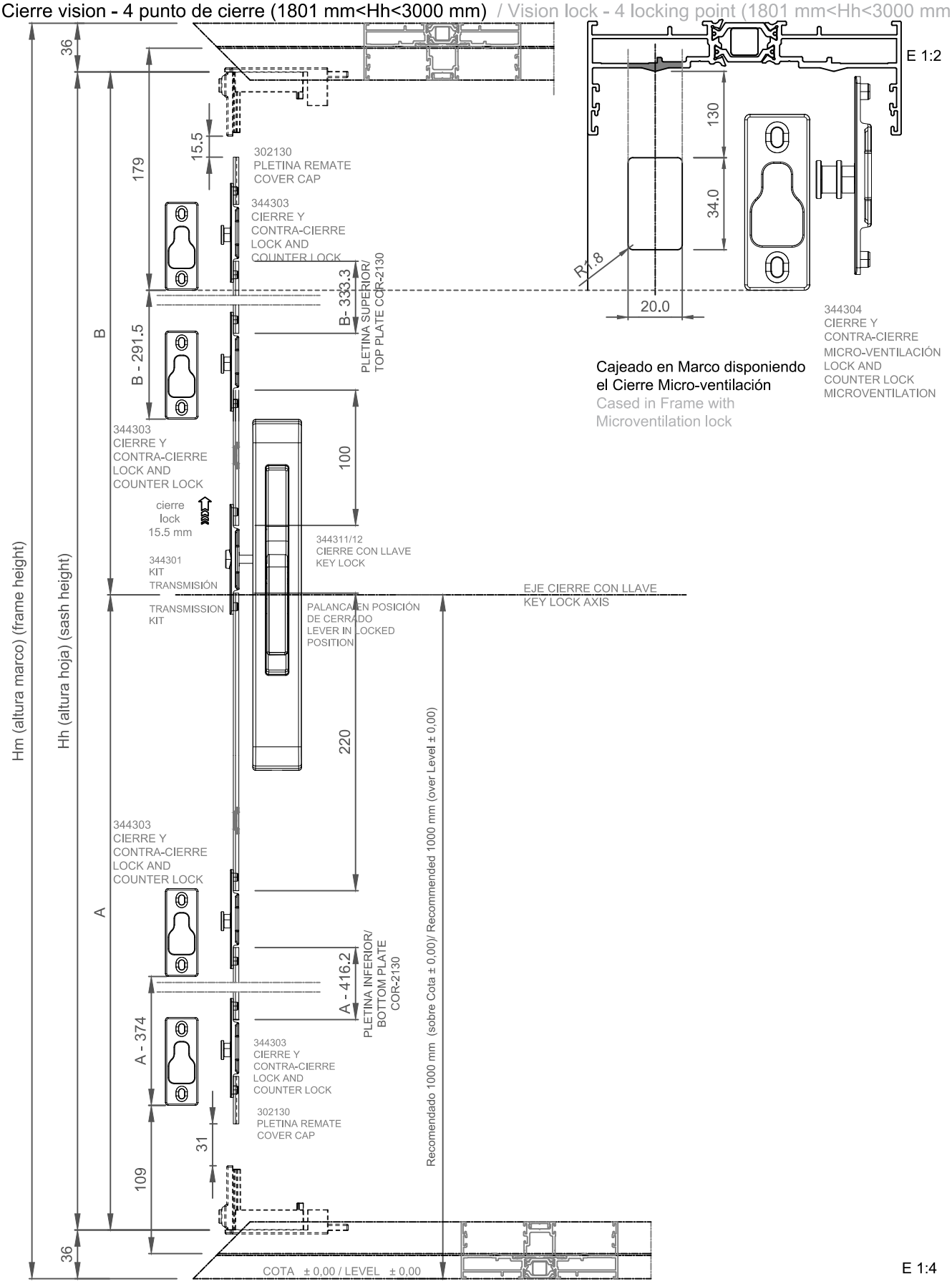
# MARCO SIN CARRIL INOX / FRAME WITHOUT STAINLESS STEEL RAIL

Cierre vision - 2 punto de cierre (1001 mm<Hh<1800 mm) / Vision lock - 2 locking point (1001 mm<Hh<1800 mm)



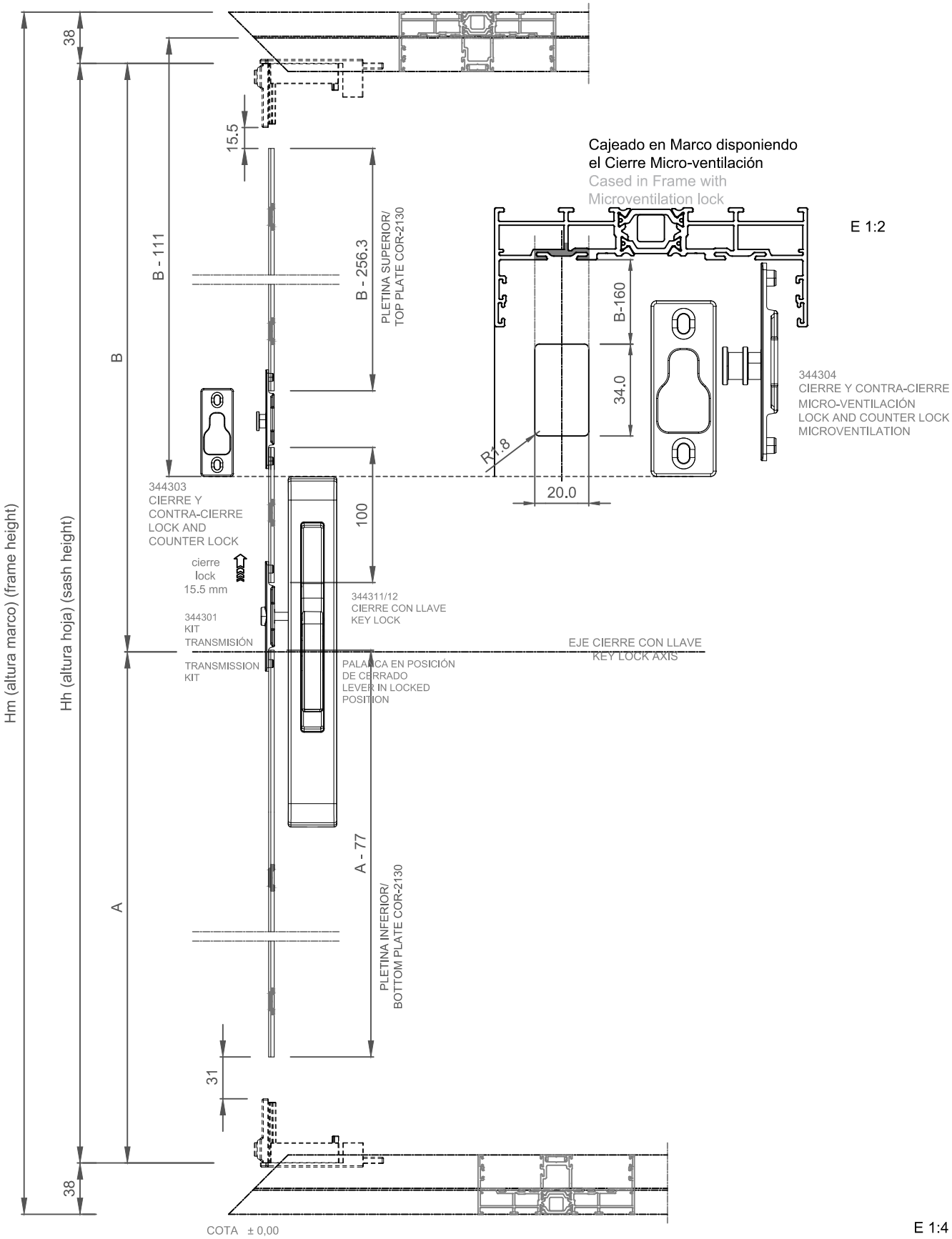
# MARCO SIN CARRIL INOX / FRAME WITHOUT STAINLESS STEEL RAIL

Cierre vision - 4 punto de cierre (1801 mm<Hh<3000 mm) / Vision lock - 4 locking point (1801 mm<Hh<3000 mm)



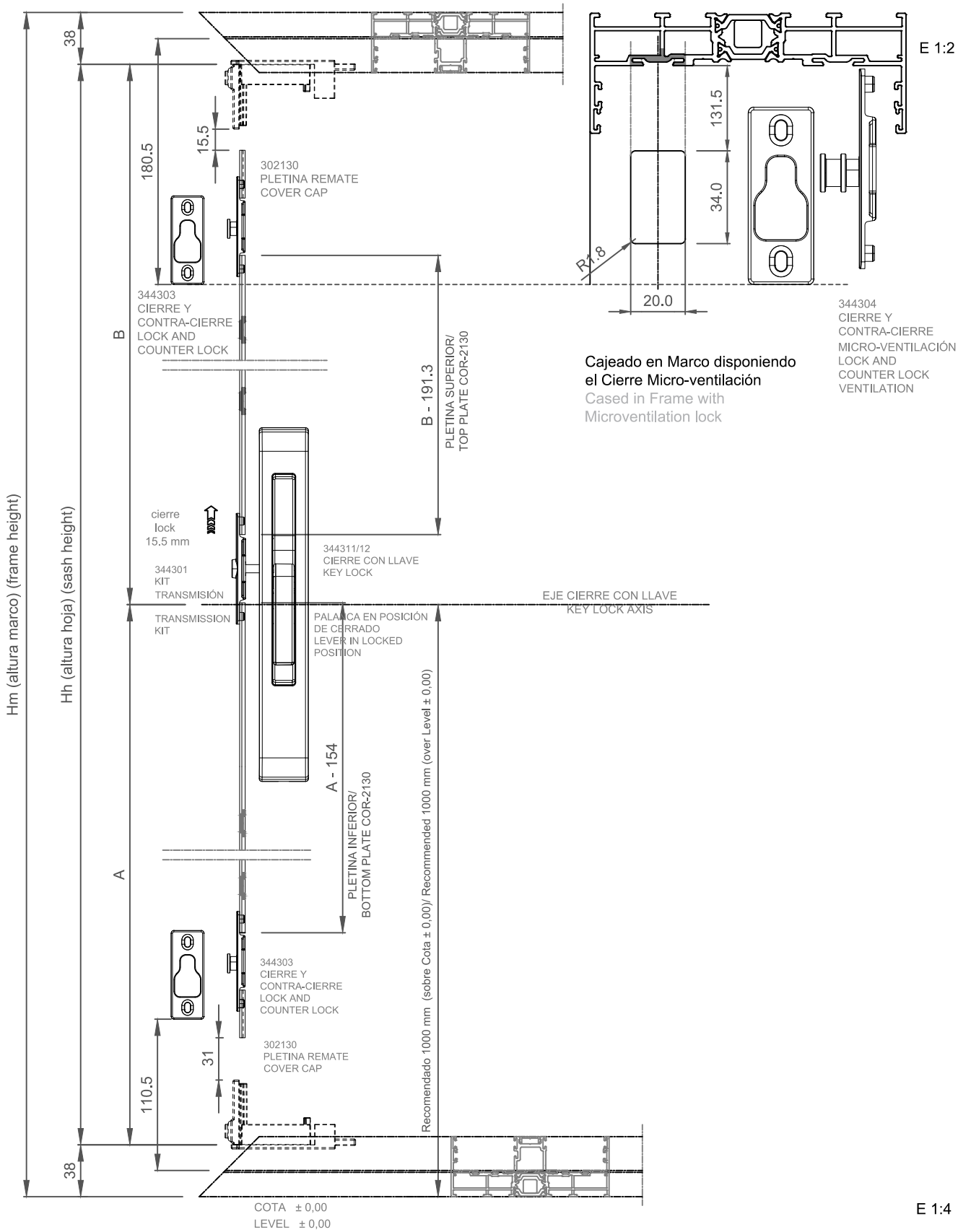
# MARCO CON CARRIL INOX / FRAME WITH STAINLESS STEEL RAIL

Cierre vision - 1 punto de cierre (Hh < 1000 mm) / Vision lock - 1 locking point (Hh < 1000 mm)



# MARCO CON CARRIL INOX / FRAME WITH STAINLESS STEEL RAIL

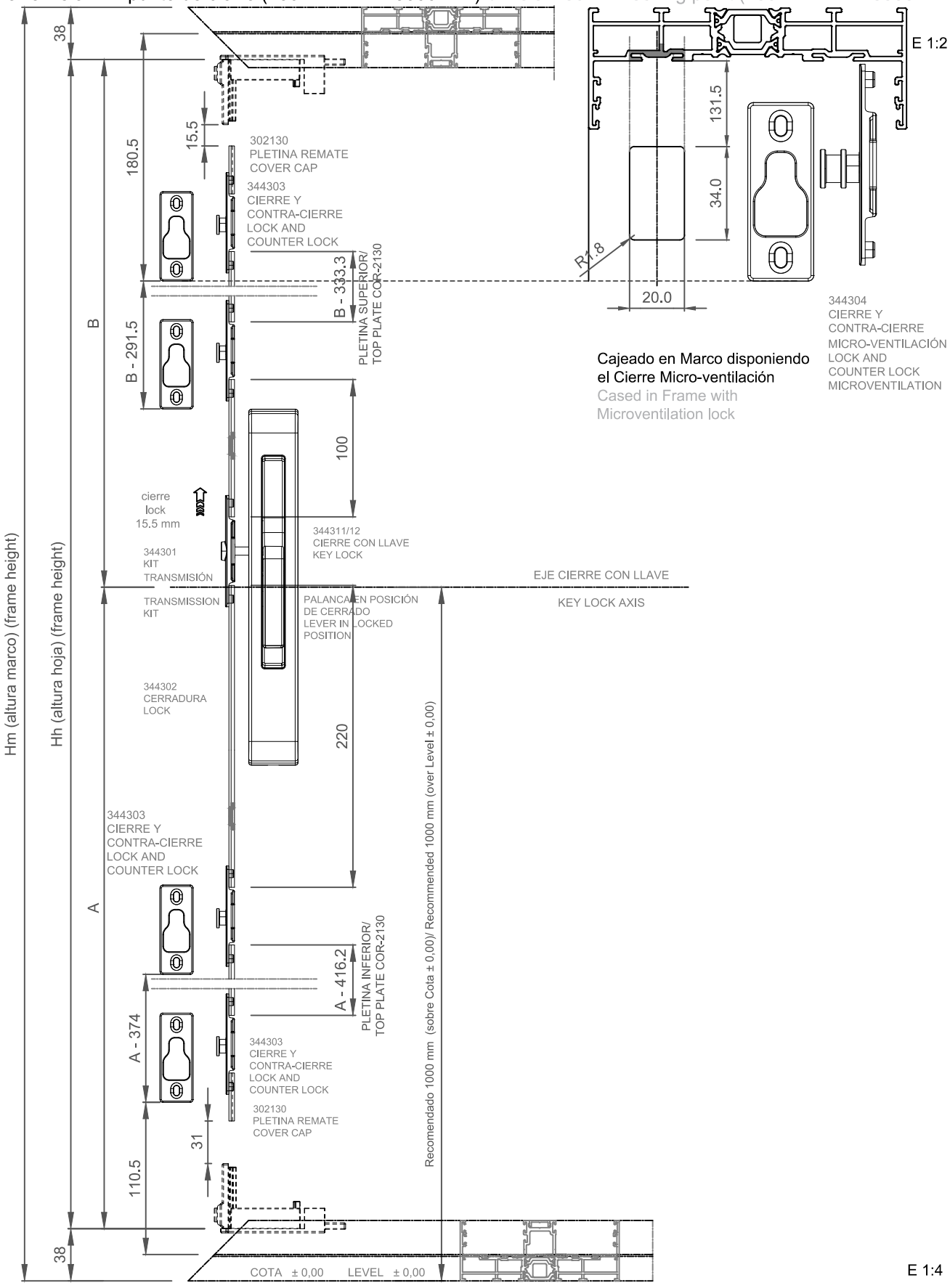
Cierre vision - 2 punto de cierre (1001 mm<Hh<1800 mm) / Vision lock - 2 locking point (1001 mm<Hh<1800 mm)




E 1:4

## MARCO CON CARRIL INOX / FRAME WITH STAINLESS STEEL RAIL

Cierre vision - 4 punto de cierre (1801 mm<Hh<3000 mm) / Vision lock - 4 locking point (1801 mm<Hh<3000 mm)




E 1:4

# TABLA CIERRE VISION SECURITY CON LLAVE INTERIOR/EXTERIOR POR HOJA
# TABLE VISION SECURITY LOCKING WITH KEY INTERIOR/EXTERIOR PER SASH

| | Denominación / Name | H mm de: — a: | 500 — 1000 | | 1001 — 1800 | | 1801 — 3000 | | Microventilación / Microventilación: 500 — 1000 | | 1001 — 1800 | | 1801 — 3000 | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 344303 | Cierre y contracierre<br>Locking point and keep | | 1 | | 2 | | 4 | | -- | | 1 | | 3 | |
| 344311/12 | Cierre con llave BL/NG *<br>Lift handle BL/NG * | | 1 | 2 | 1 | 2 | 1 | 2 | 1 | 2 | 1 | 2 | 1 | 2 |
| 303130 | Bombillo<br>Cylinder | | -- | 1 | -- | 1 | – | 1 | -- | 1 | -- | 1 | -- | 1 |
| 300131 | Medio bombillo<br>Half cylinder | | 1 | -- | 1 | – | 1 | -- | 1 | -- | 1 | -- | 1 | – |
| 344305/06 | Calzos marco normal / marco inox<br>Normal/stainless steel frames blocks | | 1 | | 2 | | 4 | | 1 | | 2 | | 4 | |
| 344301 | Kit transmisión<br>Transmission kit | | 1 | | 1 | | 1 | | 1 | | 1 | | 1 | |
| 344302 | Cerradura<br>Sash lock | | 1 | | 1 | | 1 | | 1 | | 1 | | 1 | |
| 344304 | Microventilación<br>Microventilation | | -- | | -- | | -- | | 1 | | 1 | | 1 | |
| 364870 | Tope antielevación<br>Antielevation cap | | 2 | | 2 | | 2 | | 2 | | 2 | | 2 | |
| 344300 | Kit tornillería<br>Screw kit | | 1 | | 1 | | 1 | | 1 | | 1 | | 1 | |
| 302130 | Pletina remate<br>Cover cap | | -- | | 2 | | 2 | | -- | | 2 | | 2 | |

*Para más colores ver accesorios. *See accessories for more colors.

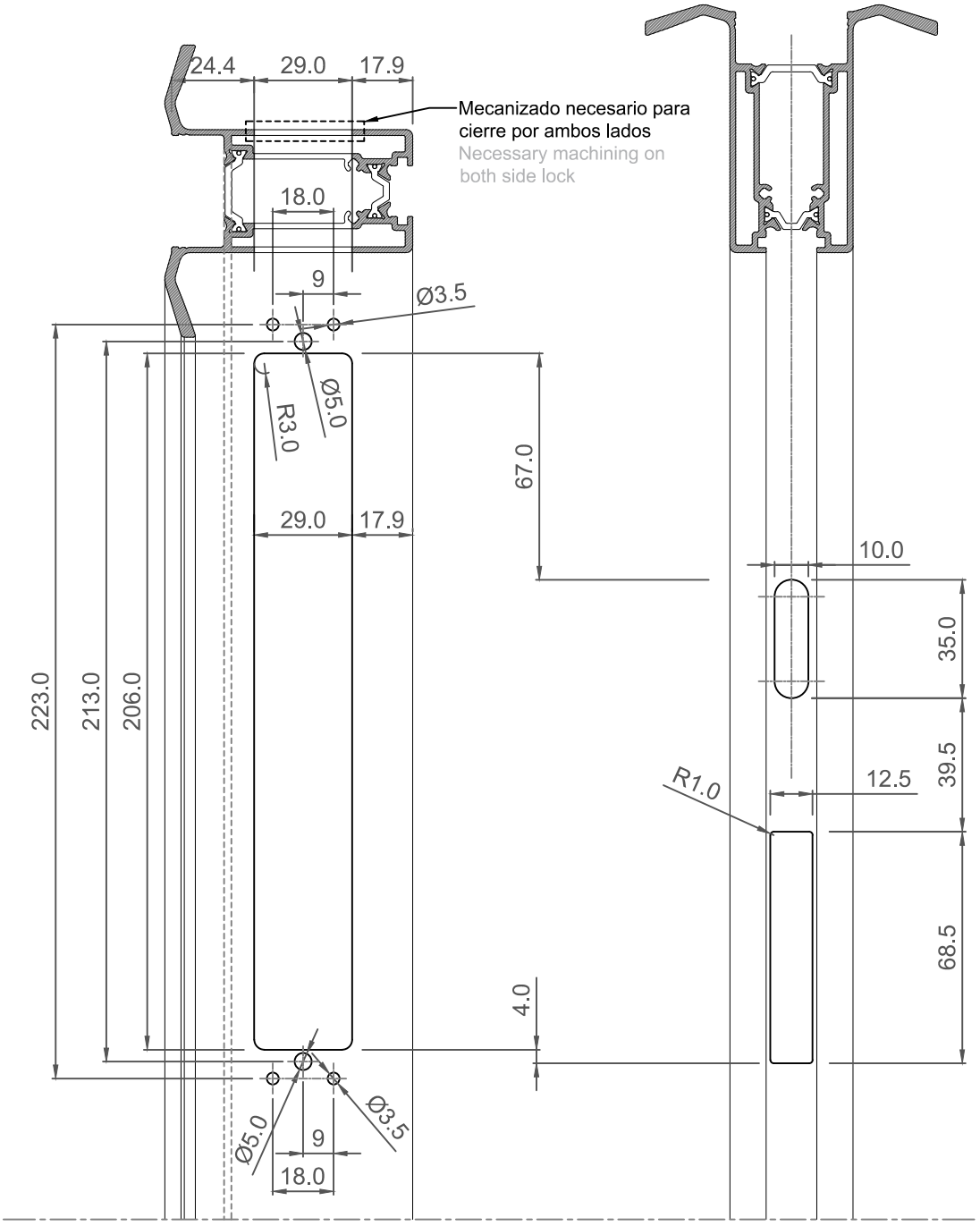
NOTA: en función del tamaño de hueco y características/ubicación de la obra se calculará la inercia necesaria de la carpintería por lo que puede resultar incompatible alguna de las medida tabuladas. Consultar.

NOTE: the necessary inertia of the carpentry shall be calculated in accordance with the size of the space and the characteristics/location of the site so it may result in in-compatibility for some of the tabled measurments. Please consult.

# POSICIONAMIENTO CIERRE VISION Y MECANIZADO DE HOJA LATERAL
## VISION LOCK POSITION AND MACHINING OF LATERAL SASH

MECANIZADO EN ALA
MACHINING IN FACE

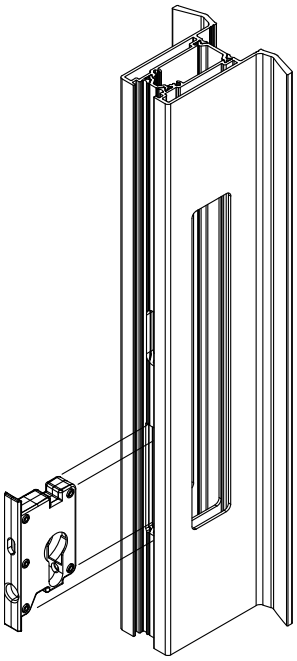
MECANIZADO EN FRENTE
MACHINING IN FRONT



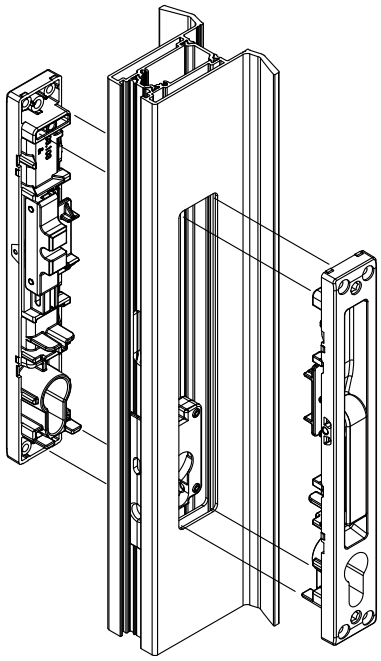

E 1:2

# MONTAJE CERRADURA
LOCK ASSEMBLY

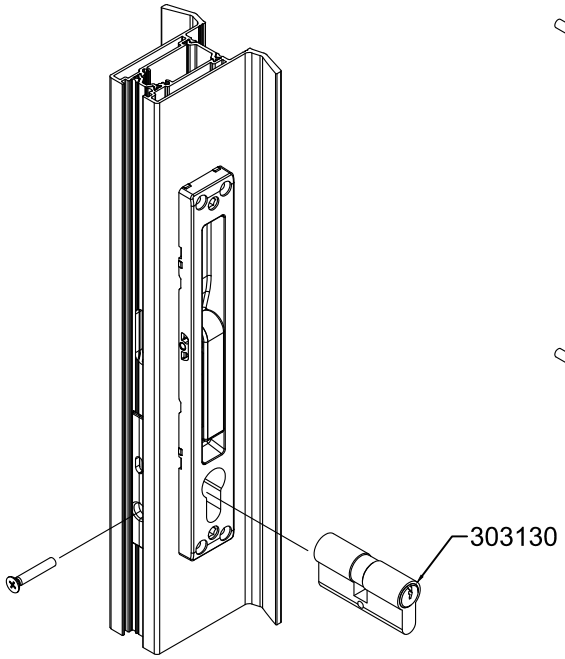
## 1. INSERTAR LA CERRADURA
1. INSERT SASH LOCK



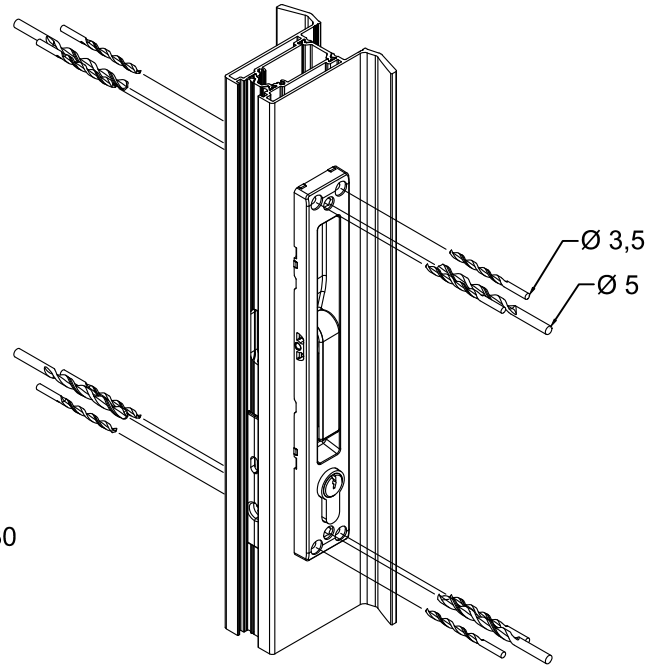
## 2. INSERTAR UN CIERRE A CADA LADO
2. INSERT A LIFT HANDLE IN EACH SIDE



## 3. INSERTAR EL BOMBILLO REFERENCIA 303130
3. INSERT THE CYLINDER

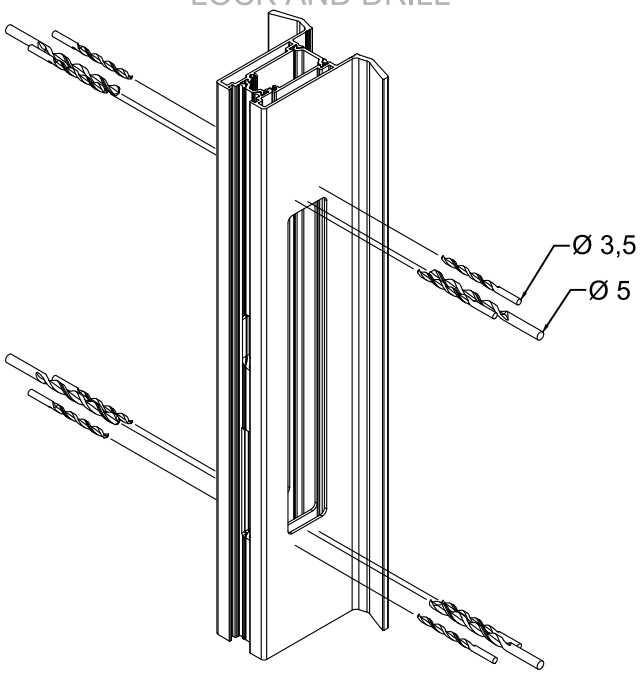



## 4. MARCAR LA POSICIÓN DE LOS TALADROS PARA LOS TORNILLOS
4. MARK THE DRILL HOLE POSITIONS FOR THE SCREWS

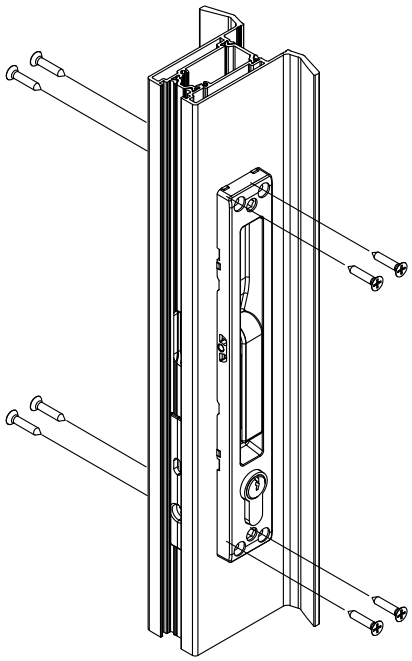


# MONTAJE CERRADURA
LOCK ASSEMBLY

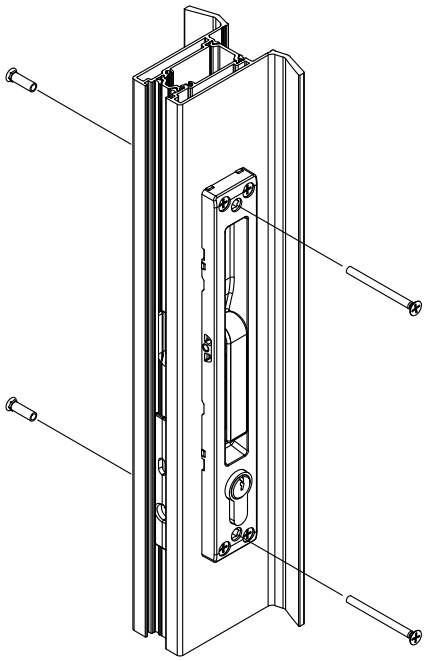
## 5. RETIRAR LOS CIERRES Y LA CERRADURA Y TALADRAR
5. REMOVE THE HANDLE AND THE SASH LOCK AND DRILL



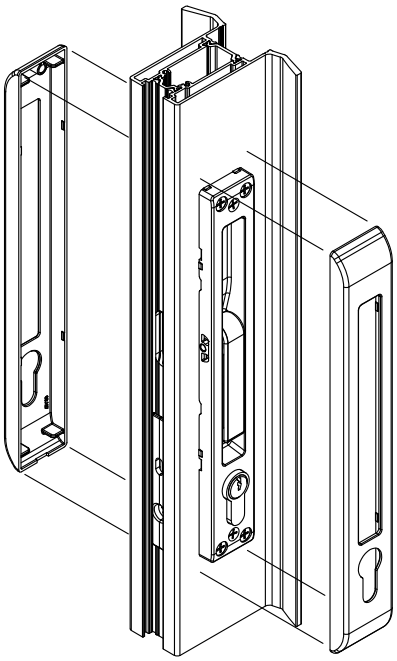

## 6. FIJAR LOS CIERRES CON LOS TORNILLOS
6. FIX THE HANDLE WITH THE SCREWS



## 7. COLOCAR LOS TORNILLOS DE SEGURIDAD DEL KIT DE TORNILLERÍA
7. PLACE THE SECURITY SCREWS OF THE SCREW KIT



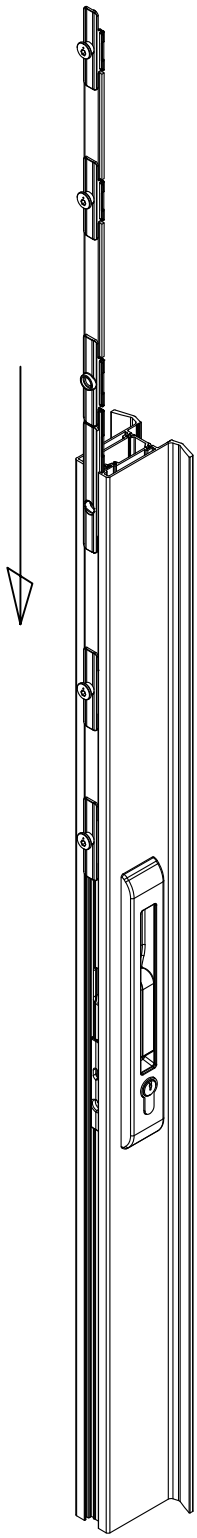
## 8. CLIPAR LAS TAPAS EMBELLECEDORAS
8. CLIP ON THE FINISHING COVERS



# MONTAJE CERRADURA
LOCK ASSEMBLY

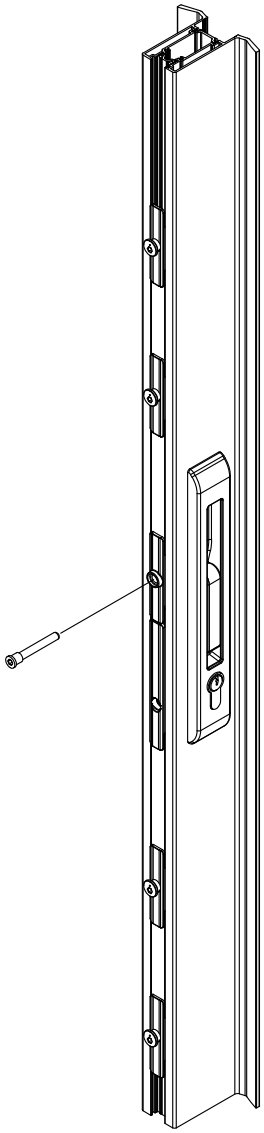
9. UNIR LOS PUNTOS DE CIERRE, FALLEBAS, TRANSMISIÓN Y CORREDERA DE LA CERRADURA

9. JOIN THE LOCKING POINTS, SHUTTER BOLTS, TRANSMISSION AND SLIDING SYSTEM



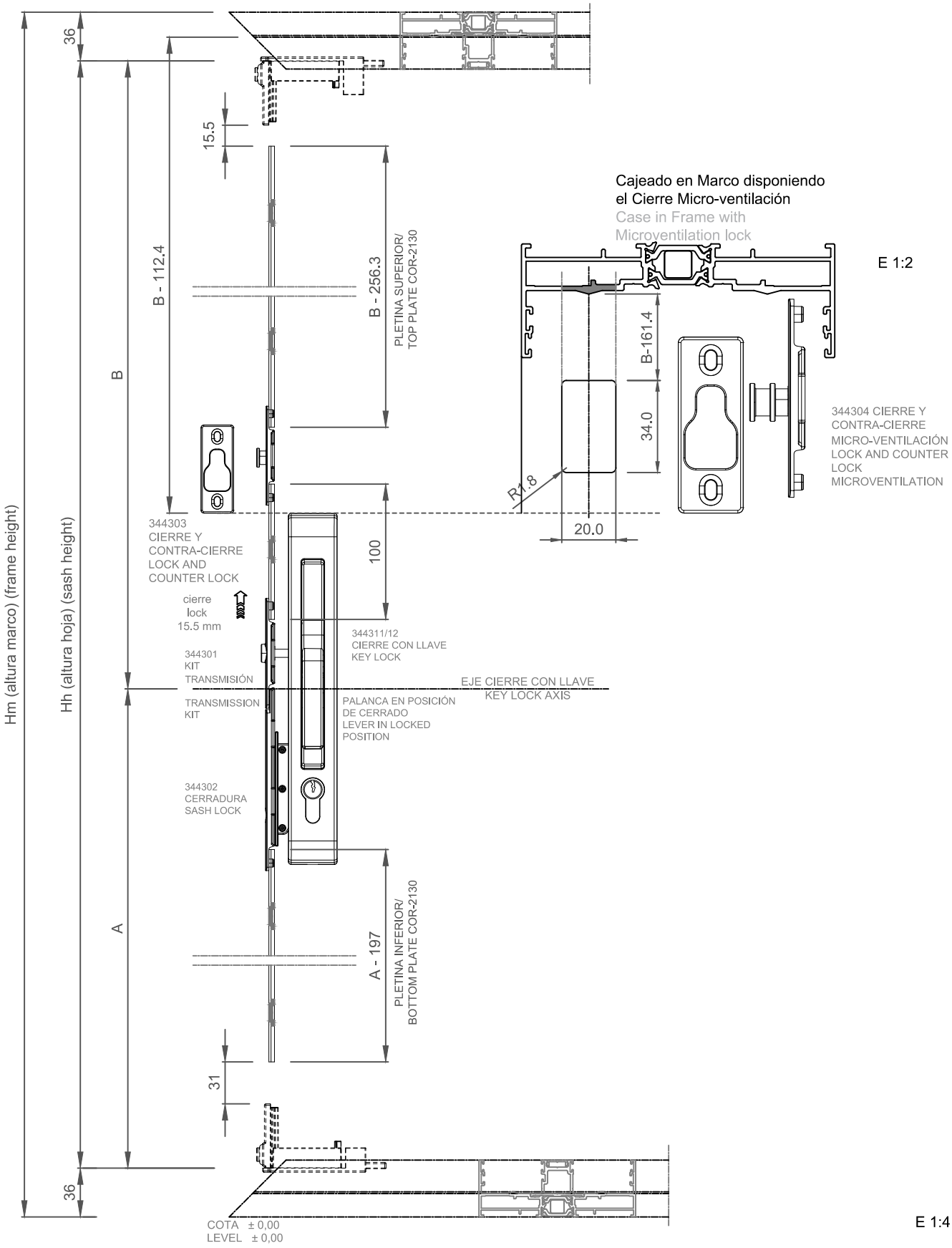
10.FIJAR LA TRANSMISIÓN CON LOS CIERRES

10. FIX THE TRANSMISSION TO THE LOCKS



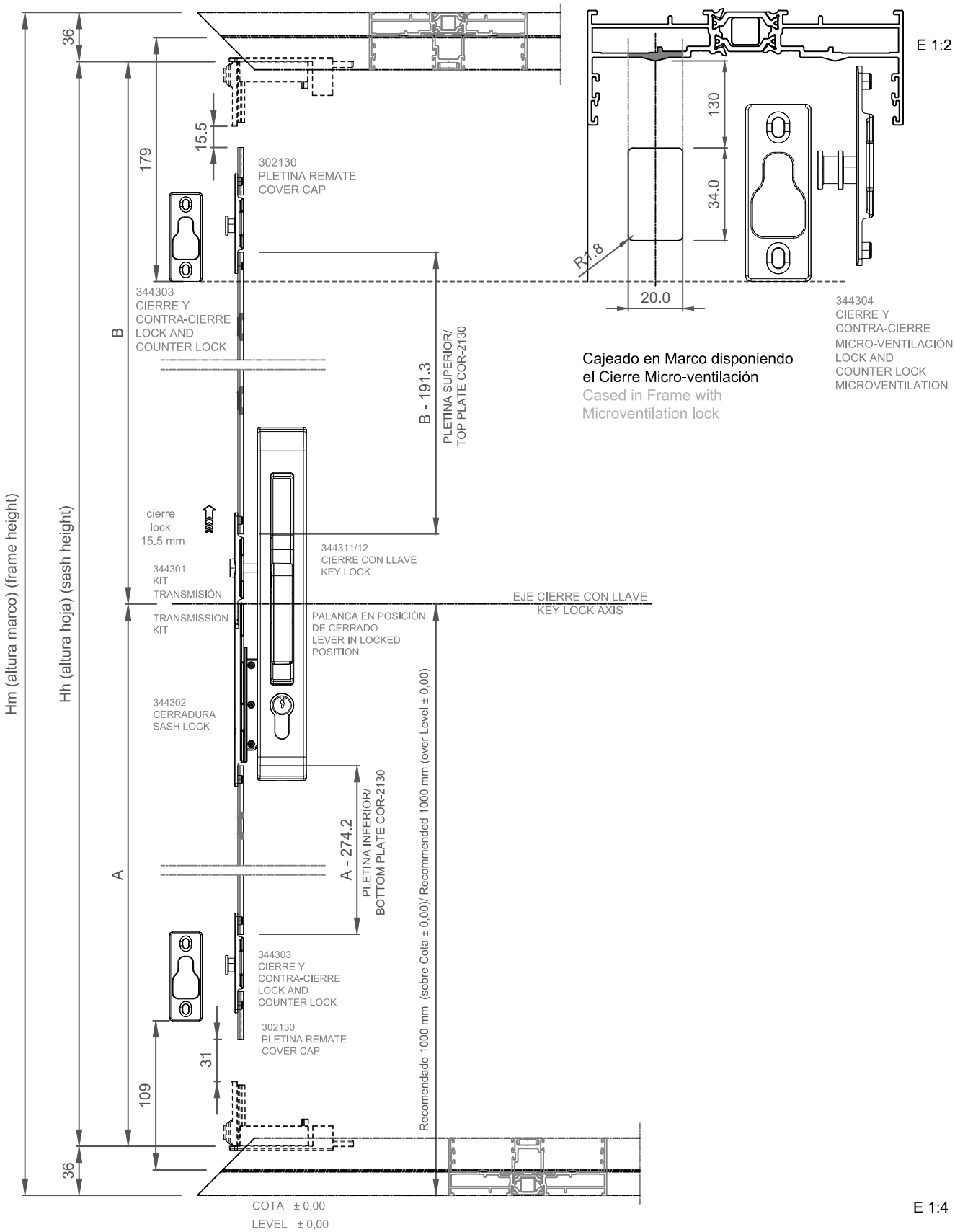
# MARCO SIN CARRIL INOX / FRAME WITHOUT STAINLESS STEEL RAIL

Cierre vision - 1 punto de cierre (Hh < 1000 mm) / Vision lock - 1 locking point (Hh < 1000 mm)



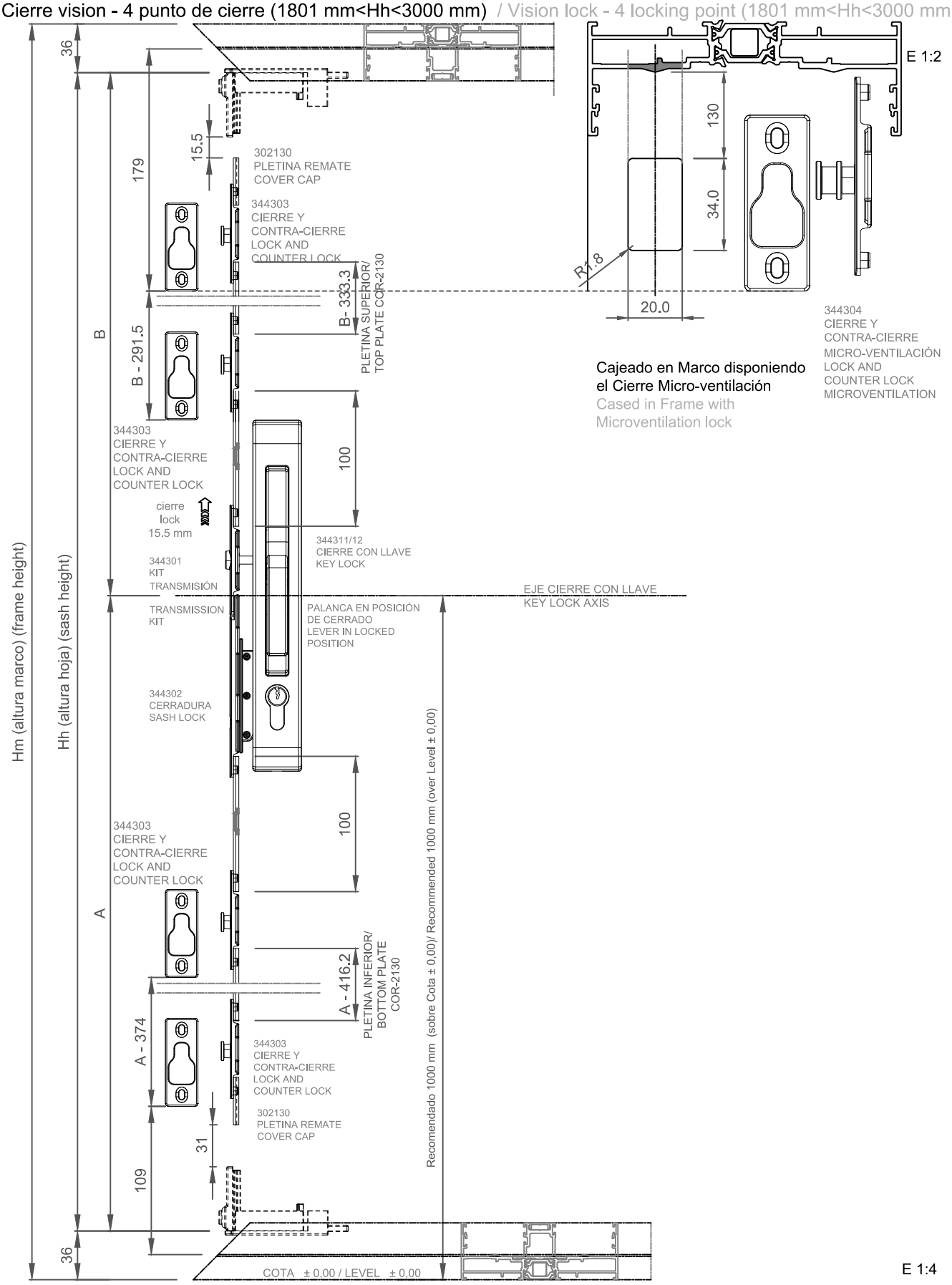
# MARCO SIN CARRIL INOX / FRAME WITHOUT STAINLESS STEEL RAIL

Cierre vision - 2 punto de cierre (1001 mm<Hh<1800 mm) / Vision lock - 2 locking point (1001 mm<Hh<1800 mm)



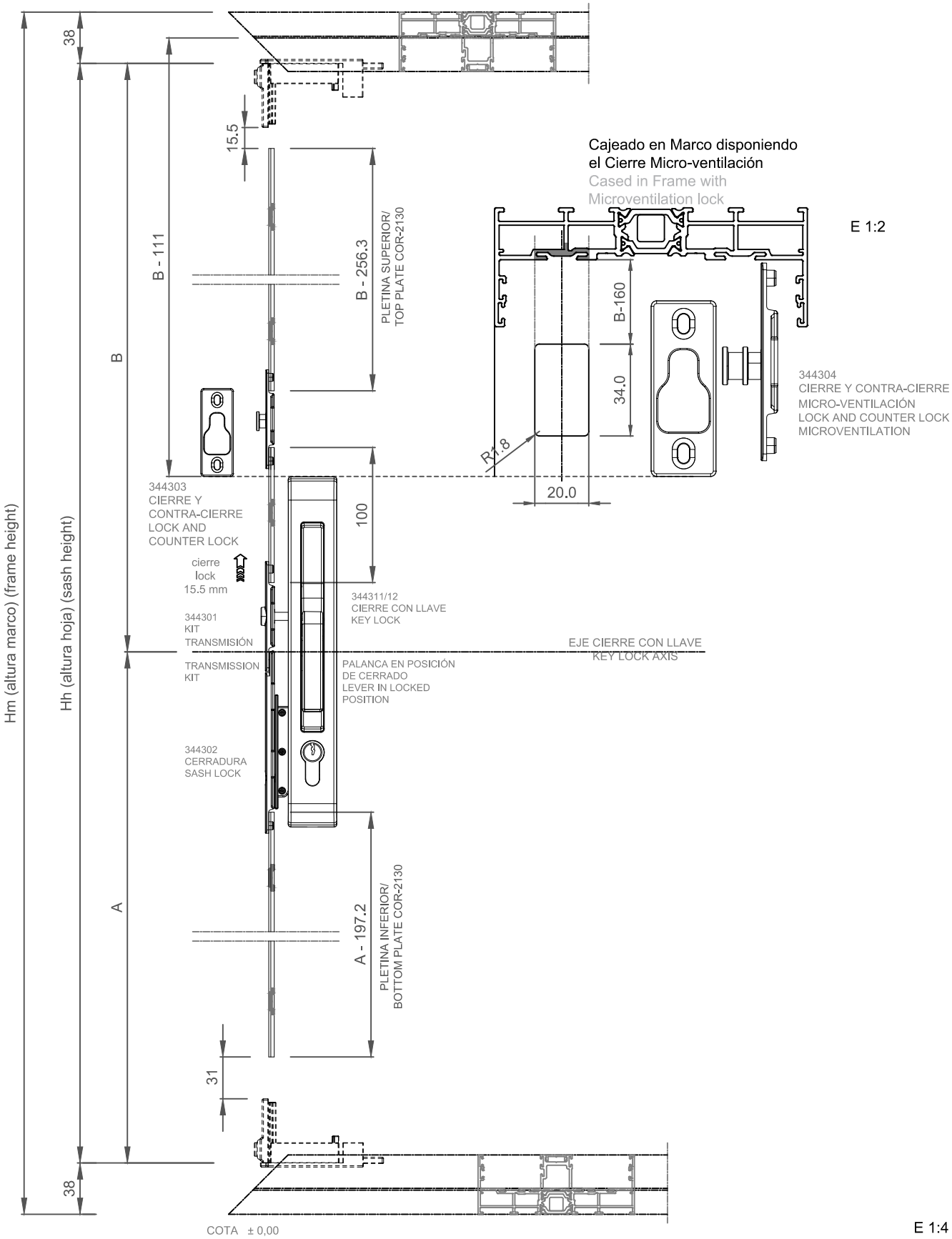
# MARCO SIN CARRIL INOX / FRAME WITHOUT STAINLESS STEEL RAIL

Cierre vision - 4 punto de cierre (1801 mm<Hh<3000 mm) / Vision lock - 4 locking point (1801 mm<Hh<3000 mm)



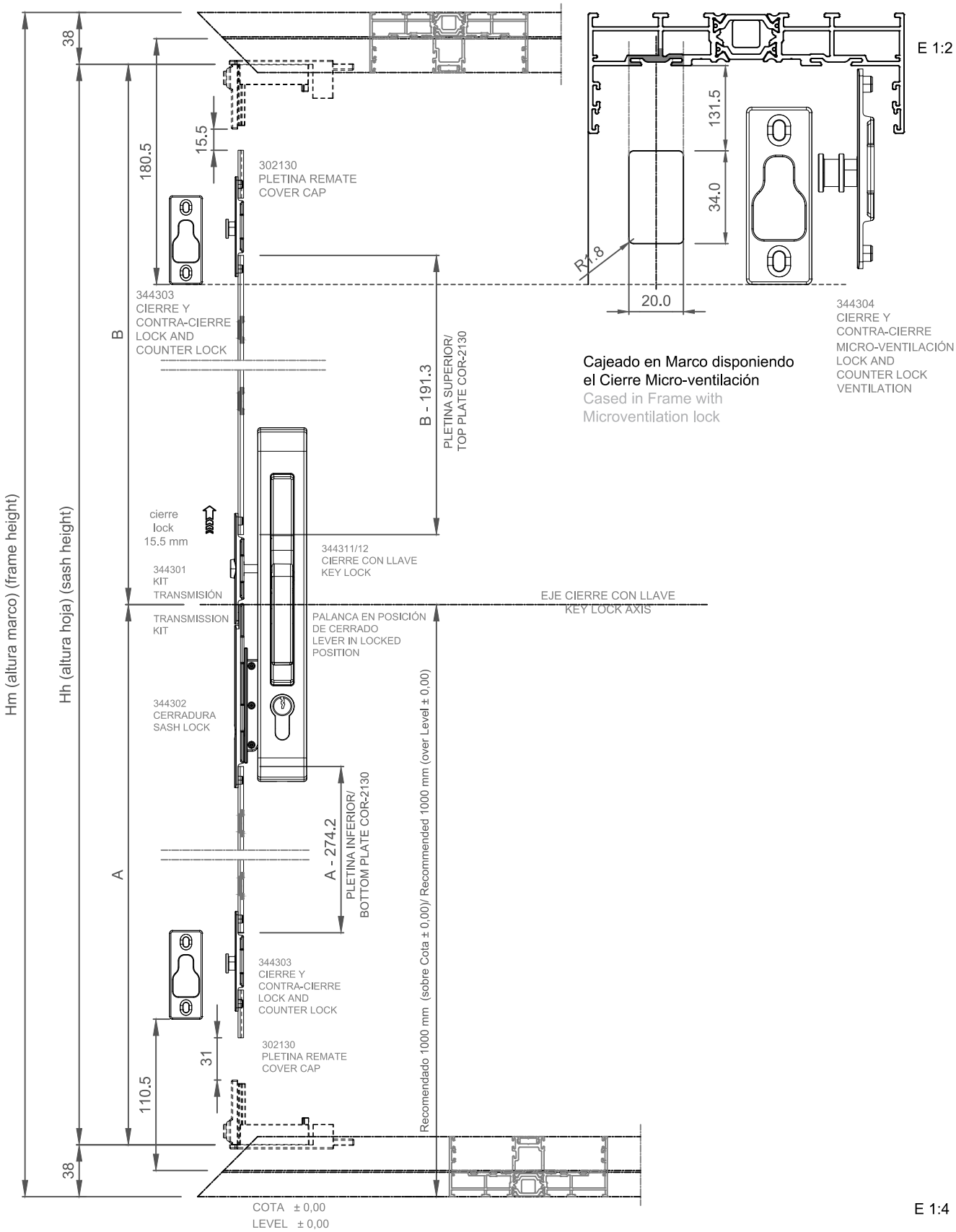
# MARCO CON CARRIL INOX / FRAME WITH STAINLESS STEEL RAIL

Cierre vision - 1 punto de cierre (Hh < 1000 mm) / Vision lock - 1 locking point (Hh < 1000 mm)



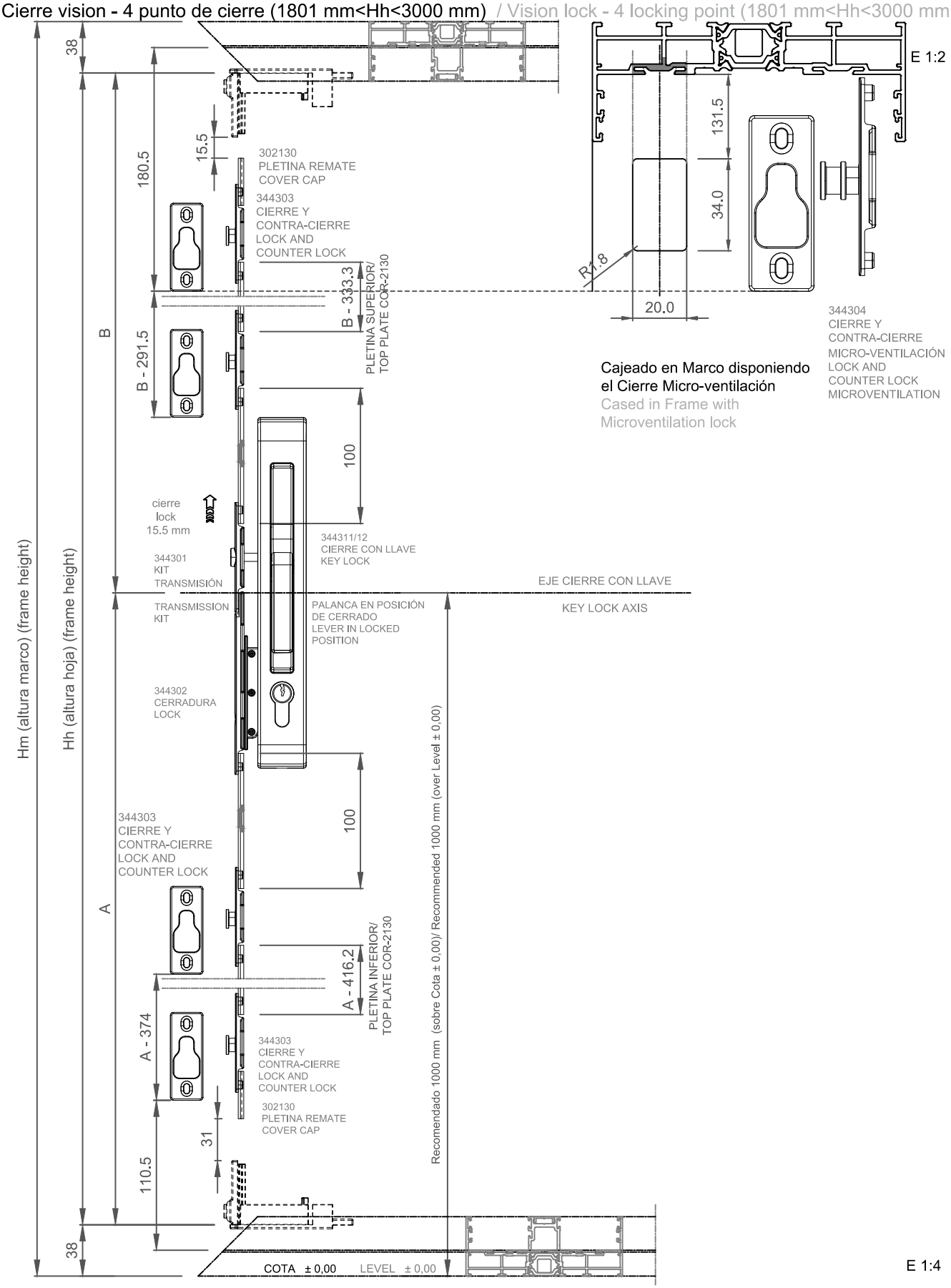
# MARCO CON CARRIL INOX / FRAME WITH STAINLESS STEEL RAIL

Cierre vision - 2 punto de cierre (1001 mm<Hh<1800 mm) / Vision lock - 2 locking point (1001 mm<Hh<1800 mm)



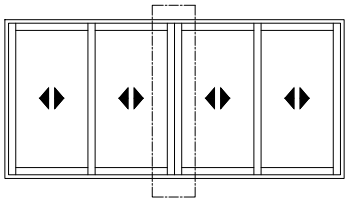
## MARCO CON CARRIL INOX / FRAME WITH STAINLESS STEEL RAIL

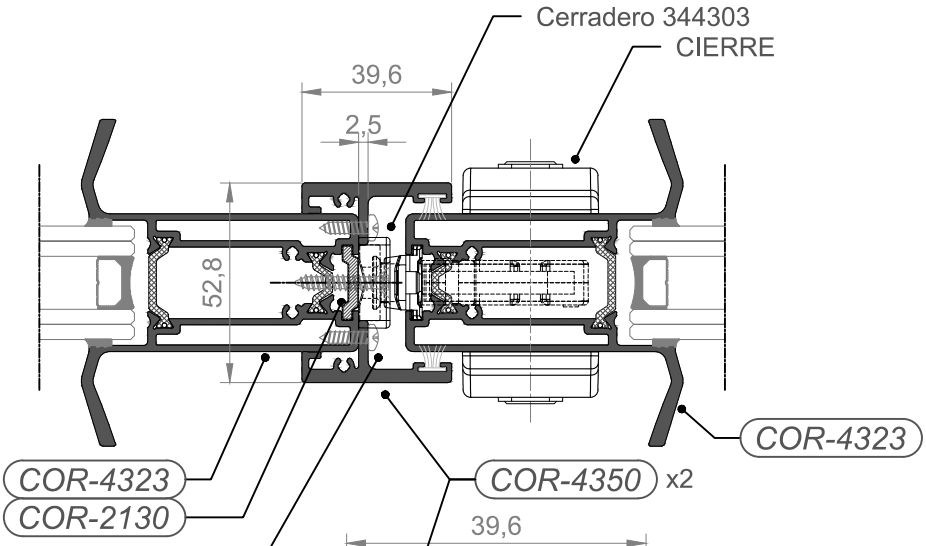
Cierre vision - 4 punto de cierre (1801 mm<Hh<3000 mm) / Vision lock - 4 locking point (1801 mm<Hh<3000 mm)



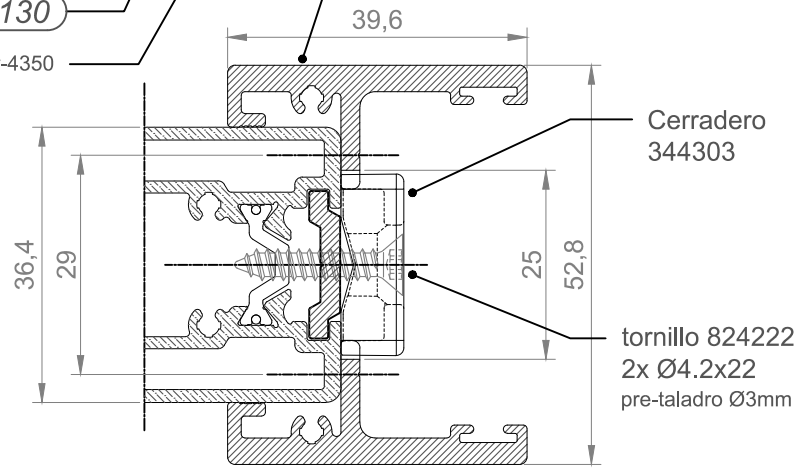

E 1:4

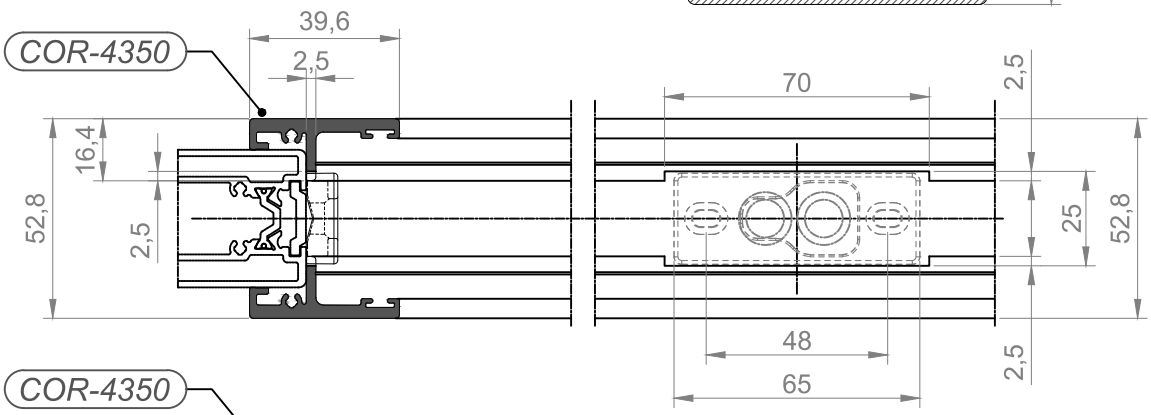
## COLOCACIÓN DE CERRADEROS EN UNIÓN 4 HOJAS

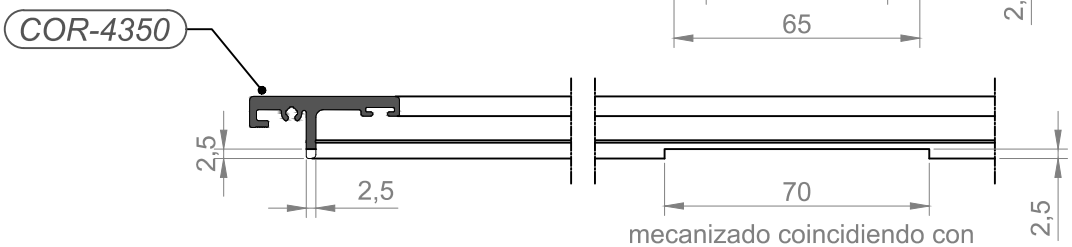





no deben coincidir los tornillos de fijación del perfil Cor-4350 con la posición de los cerraderos de cierre.
-tornillos Ø3.9x13 DIN7981; ref. 813913, c/300 mm.-




mecanizado coincidiendo con posición de los cerraderos.

# 9. DETALLES DE FABRICACIÓN
# 9. FABRICATION DETAILS

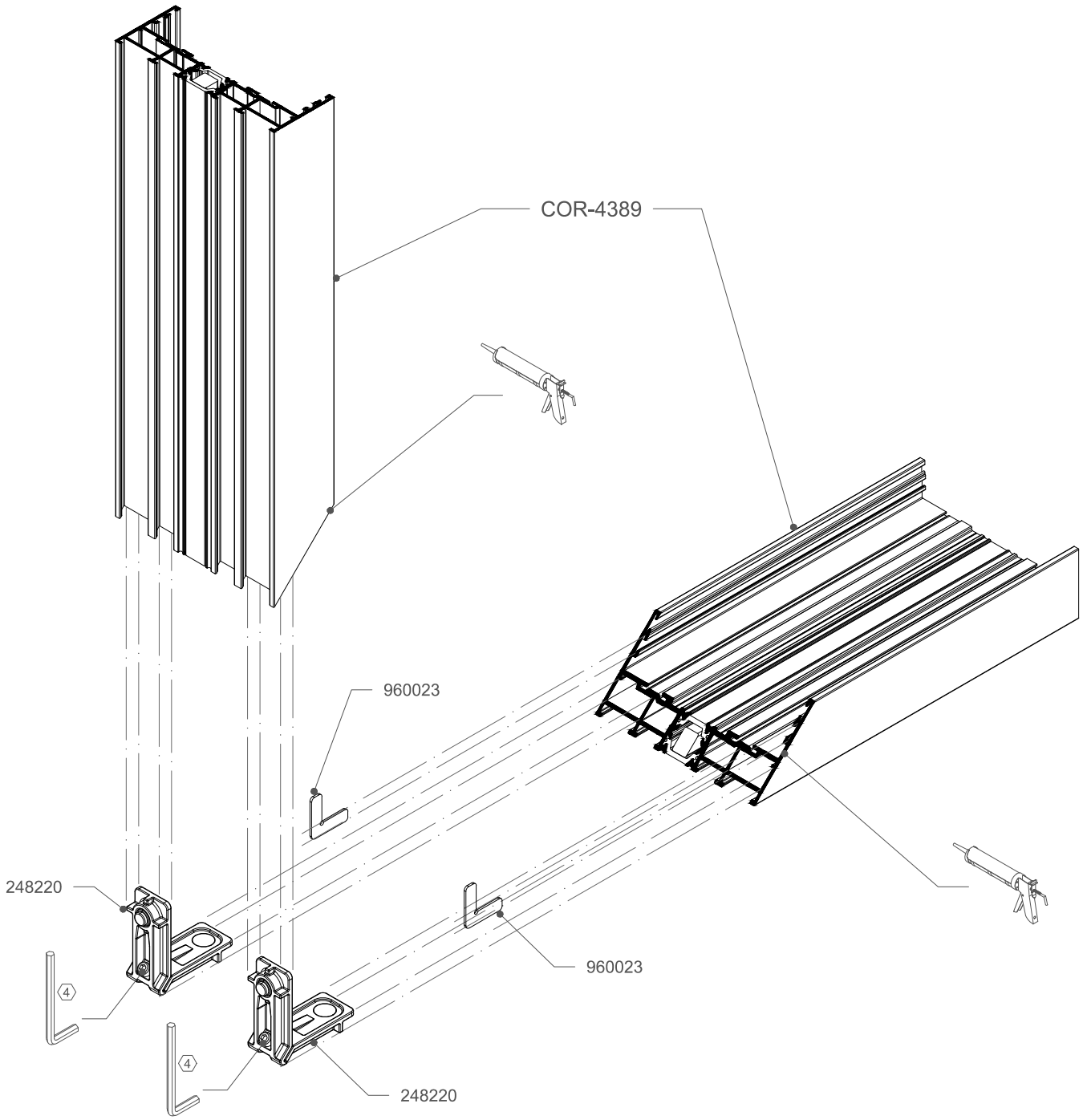
IMPORTANTE

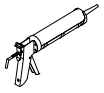
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IMPORTANT

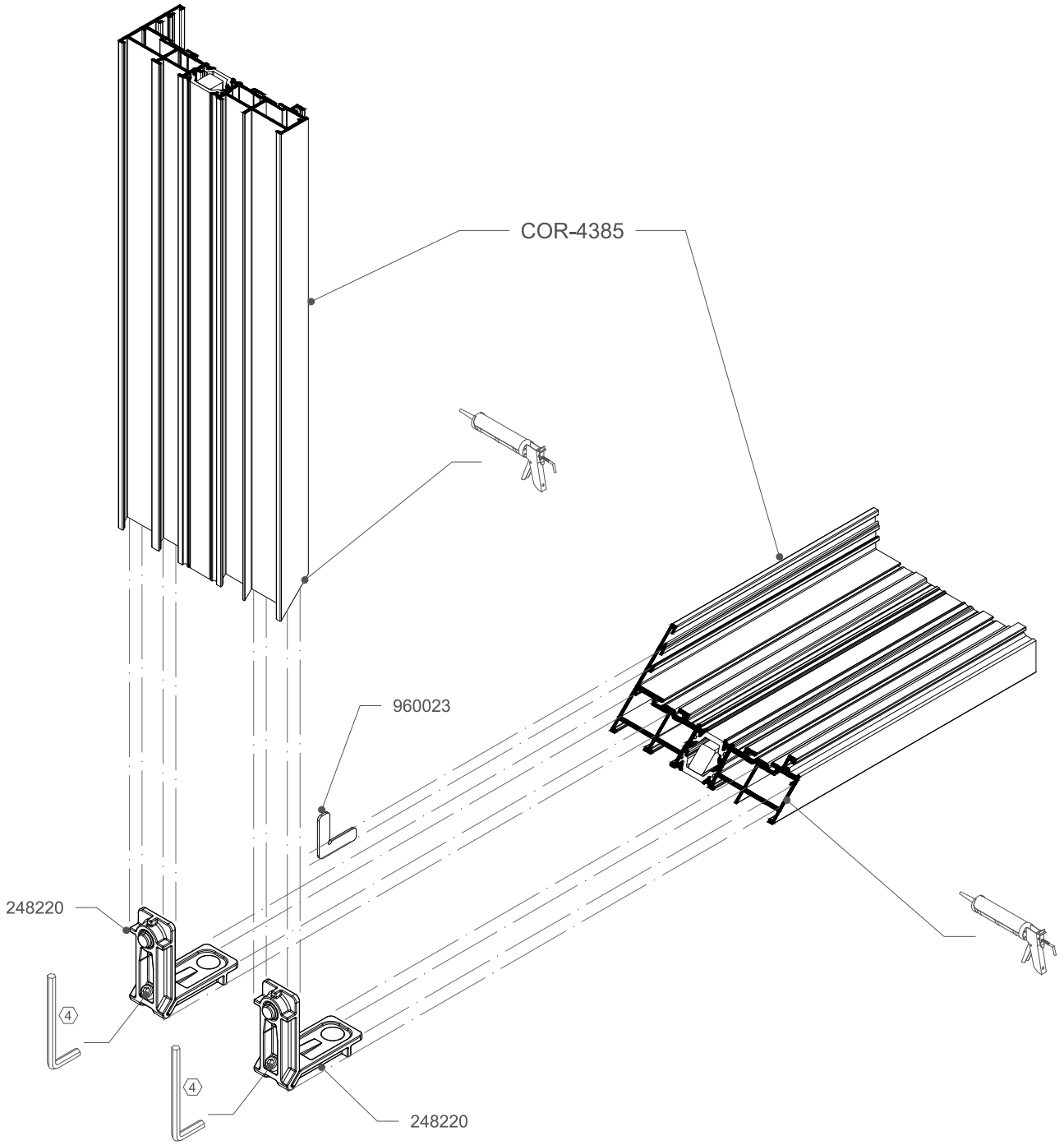
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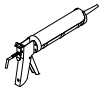
## ENCUENTRO MARCO COR-4389 ESCUADRAS INYECCIÓN
FRAME COR-4389 MECHANICAL CLEAT JOINT PROFILE



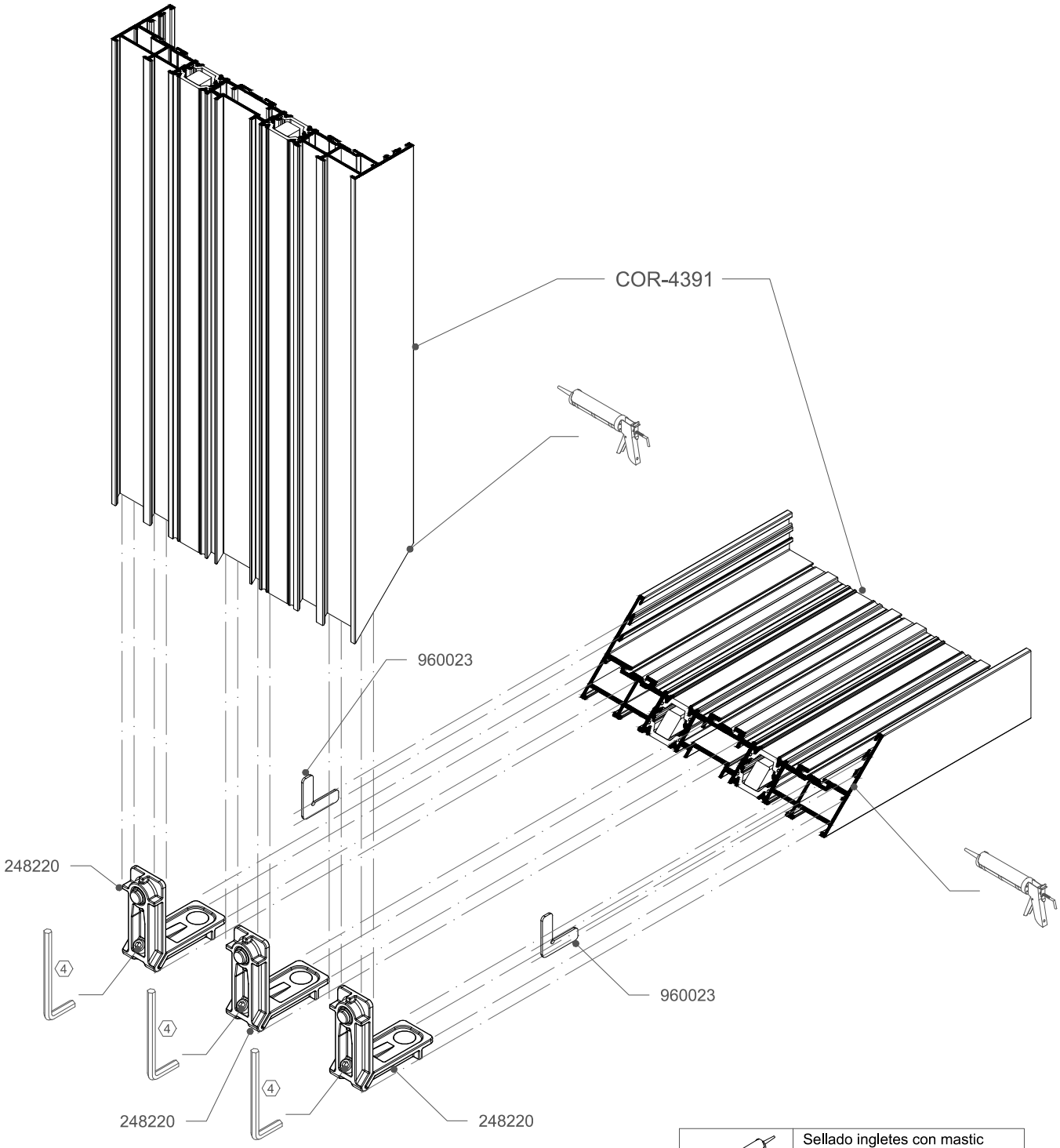

| | |
|---|---|
|  | Sellado ingletes con mastic neutro sin disolventes.<br>Seal mitre area with mastic neutro without solvent. |
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |

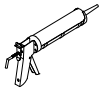
## ENCUENTRO MARCO COR-4385 ESCUADRAS INYECCIÓN
FRAME COR-4385 MECHANICAL CLEAT JOINT PROFILE



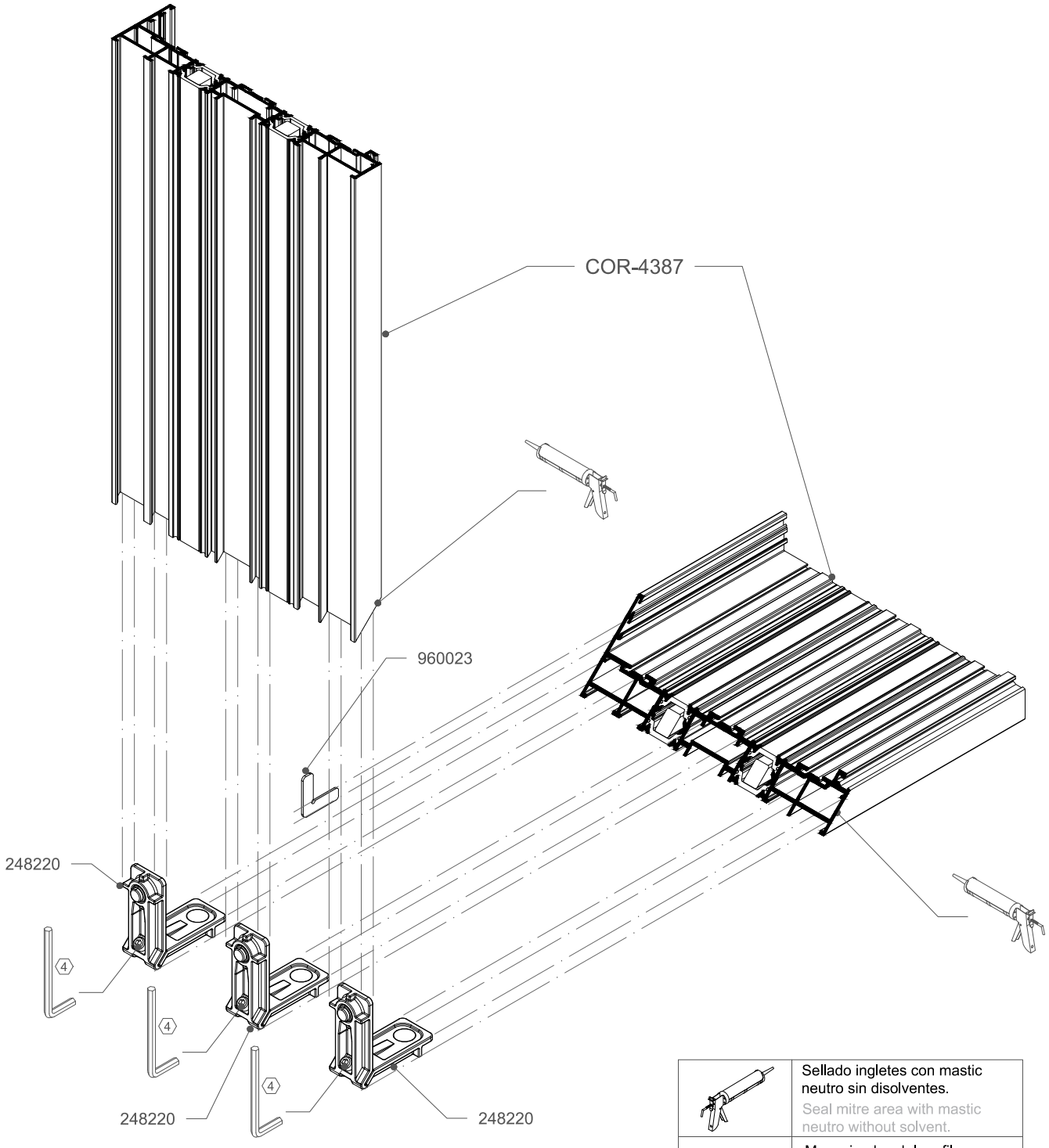

| | |
|---|---|
|  | Sellado ingletes con mastic neutro sin disolventes.<br>Seal mitre area with mastic neutro without solvent. |
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |

## ENCUENTRO MARCO COR-4391 ESCUADRAS INYECCIÓN
FRAME COR-4391 MECHANICAL CLEAT JOINT PROFILE



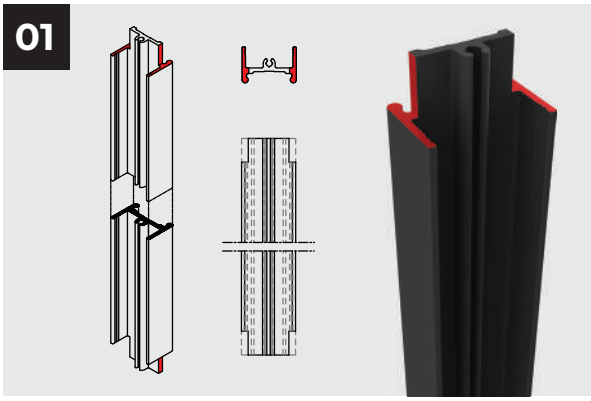

| | |
|---|---|
|  | Sellado ingletes con mastic neutro sin disolventes.<br>Seal mitre area with mastic neutro without solvent. |
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |

## ENCUENTRO MARCO COR-4387 ESCUADRAS INYECCIÓN
FRAME COR-4387 MECHANICAL CLEAT JOINT PROFILE




| | |
|---|---|
|  | Sellado ingletes con mastic neutro sin disolventes.<br>Seal mitre area with mastic neutro without solvent. |
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |

**01**



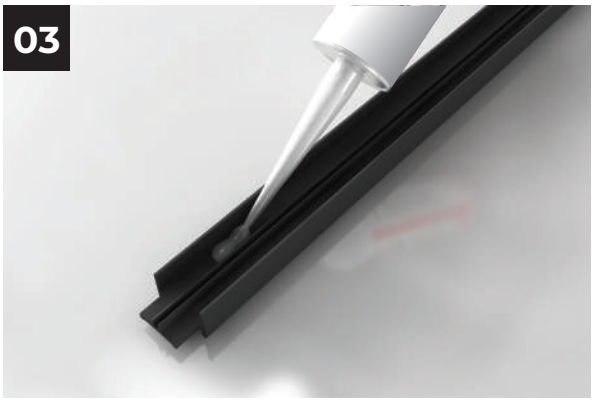
- Fresado / troquelado de los perfiles de hojas de ruedas (superior / inferior).
- Milling / punching of the roller sash profiles (top / bottom).

**02**



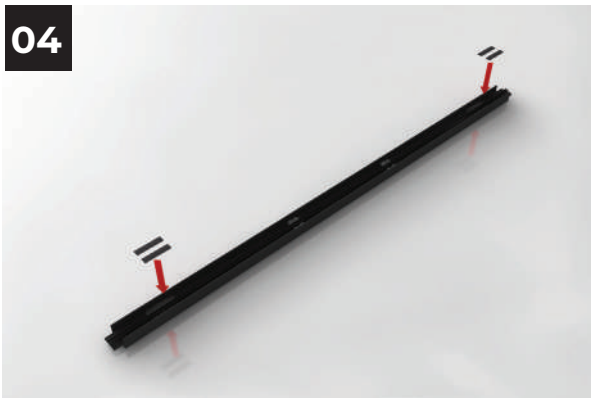

- Colocación de calzos de apoyo de vidrio Ref. 314321.
- Fitting of the glazing support wedges Ref. 314321.

**03**



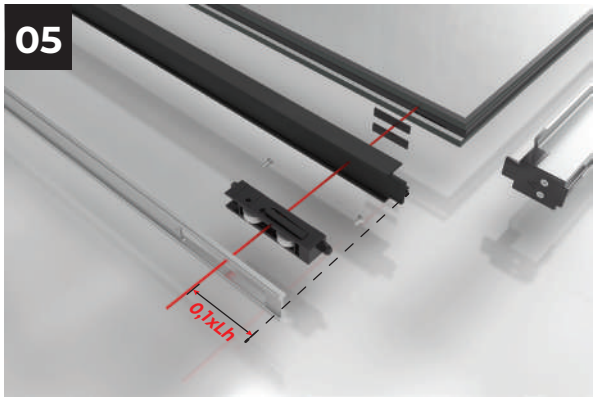
- Aplicar silicona neutra en los perfiles de hoja de ruedas (superior / inferior) para posicionar los calzos de apoyo de vidrio.
- Apply neutral sillicone to the bearing profiles (top / bottom) in order to position the glazing support wedges.

**04**



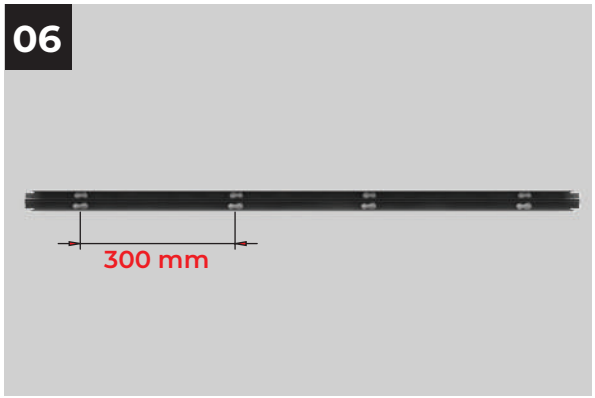
- SOLAMENTE se colocarán los calzos en cada extremo de la hoja de ruedas (superior / inferior) fijados con puntos de silicona neutra.
- ONLY fit the wedges at each end of the bearing profiles (top / bottom) fixed with drops of neutral sillicone.

**05**



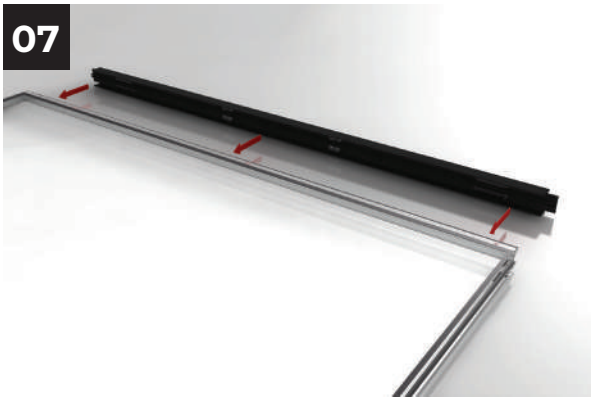

- El calzo de apoyo de vidrio, debe posicionarse coincidiendo con la posición del rodamiento sobre el patín, a (1/10)Lh de cada extremo. (Siendo Lh la longitud del perfil de la hoja de rudas).
- The glazing support wedge must be positioned so that it coincides with the position of the bearing over the slider at (1/10) Lh from each end (i.e. Lh being the length of the bearing profile).

**06**




- Entre la posición de los calzos de apoyo de vidrio, colocar puntos de silicona cada 300 mm.
- Between the glazing support wedges, place drops of sillicone every 300 mm.

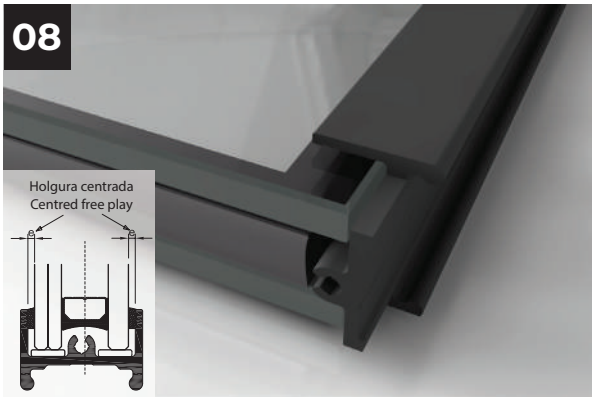
**07**



- Fijación y pegado de la hoja de ruedas (inferior / superior), al vidrio.

- Fixing and gluing of the bearing profile (top / bottom), to the glazing.

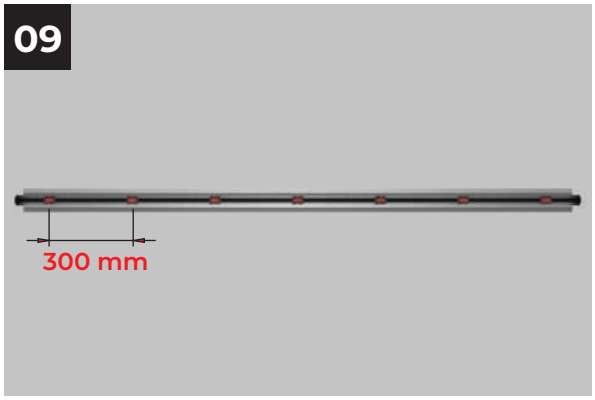
**08**




- Debe colocarse perfectamente alineada con el vidrio y centrada en el mismo.

- It must be fitted so that it aligns perfectly with the glazing and centred over same.

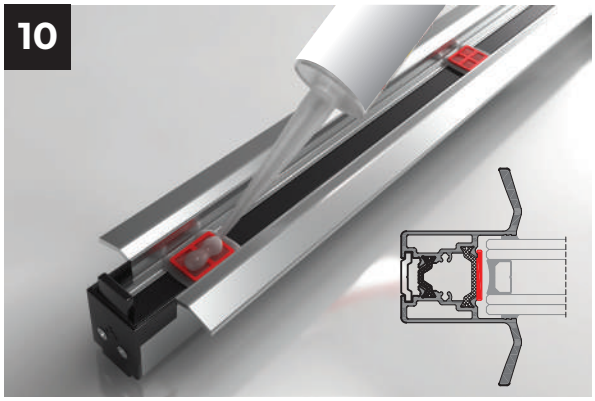
**09**




- Preparación de la hoja lateral para pegado sobre el vidrio. Utilizar calzos de acristalar de 20 x 2 mm, colocando uno cada 300 mm, posicionándolos con silicona neutra.

- Preperation of the lateral sash for gluing on to the glazing. Use 20 x 2 mm glazing wedges fitting one every 300 mm fixed with drops of neutral sillicone.

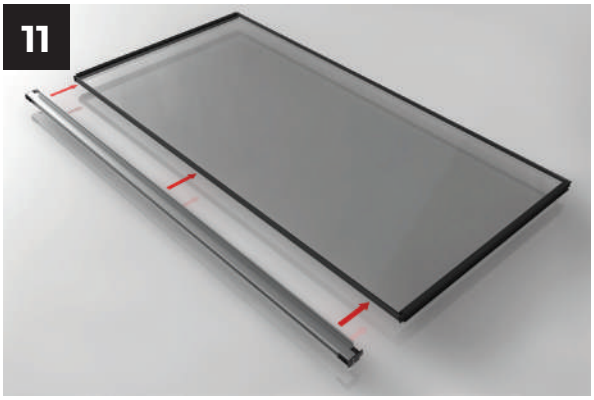
**10**



- Colocar un punto de silicona neutra, sobre cada calzo, para el pegado.

- Place a drop of neutral sillicone on each wedge for gluing.

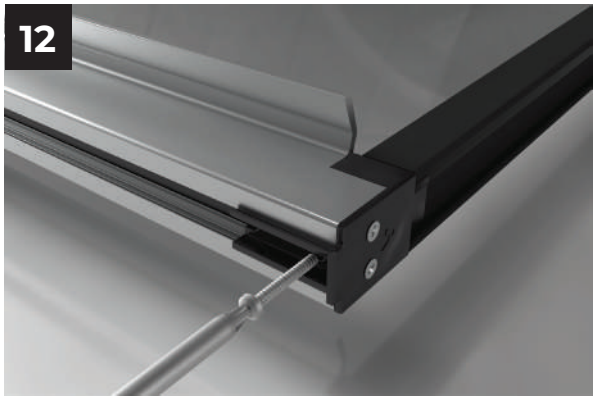
**11**



- Colocar el perfil de hoja lateral sobre el vidrio, de forma alineada e insertándole las tapas de remate de los extremos en la hoja de ruedas, en ambos lados.

- Fit the lateral sash profile on to the glazing so that it is aligned and insert the finishing caps to the ends of the roller sash on both sides.

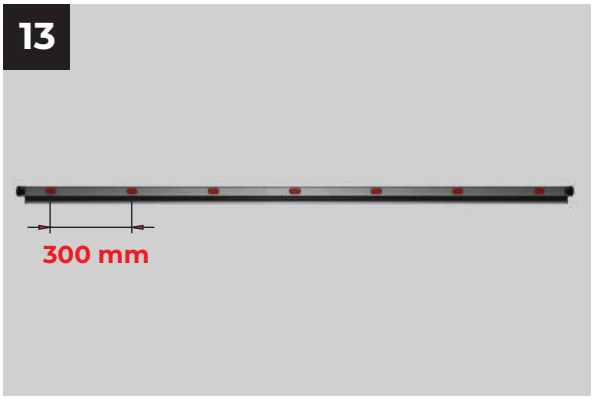
**12**



- Finalmente, fijar el perfil de hoja lateral contra la hoja de ruedas, mediante un tornillo ref. 304355, por cada extremo.

- Finally, fix the lateral sash profile against the roller sash using screw ref. 304355 at each end.

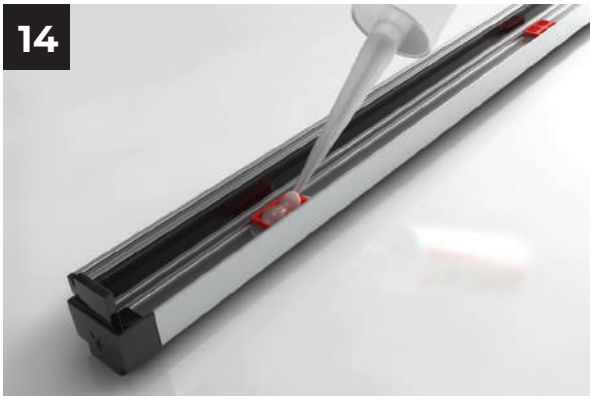
**13**




- Preparación de la hoja central para el pegado sobre el vidrio. Utilizar calzos de acristalar de 20 x 4 mm, colocando uno cada 300 mm, posicionándolos con puntos de silicona.

- Preperation of the central sash to glue on to the glazing. Use 20 x 4 mm glazing wedges positioned every 300 mm using drops of neutral sillicone.

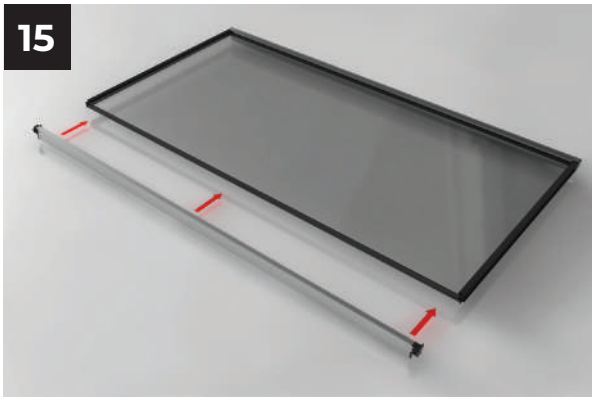
**14**



- Colocar un punto de silicona neutra, sobre cada calzo, para el pegado.

- Place a drop of neutral sillicone over each wedge for gluing.

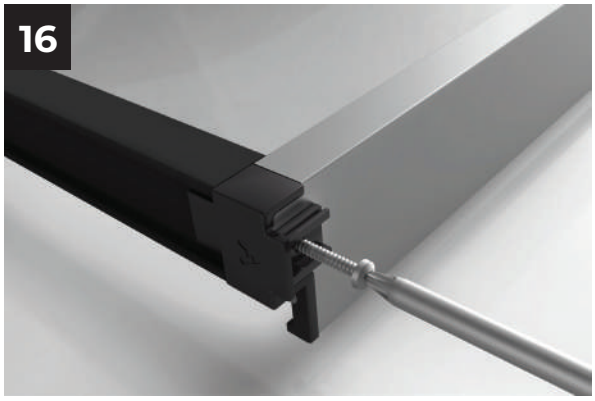
**15**



- Colocar el perfil de hoja central sobre el vidrio, de forma alineada e insertándole las tapas de remate de los extremos en la hoja de ruedas, en ambos lados.

- Fit the central sash profile on to the glazing so that it is aligned and insert the finishing caps to both ends of the slider sash.

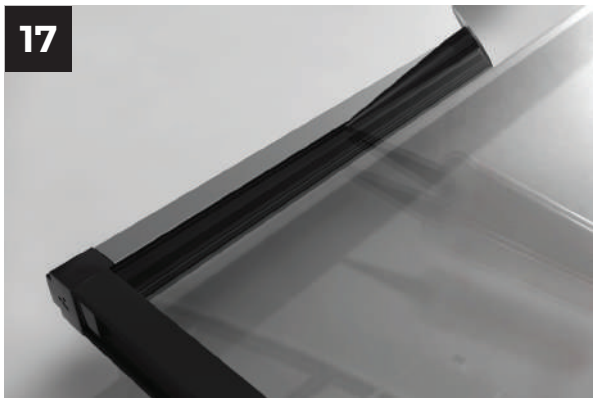
**16**



- Finalmente, fijar el perfil de hoja central contra la hoja de ruedas, mediante un tornillo Ref. 304355, por cada extremo.

- Finally, fix the central sash profile against the roller sash using screw ref. 304355 at each end.

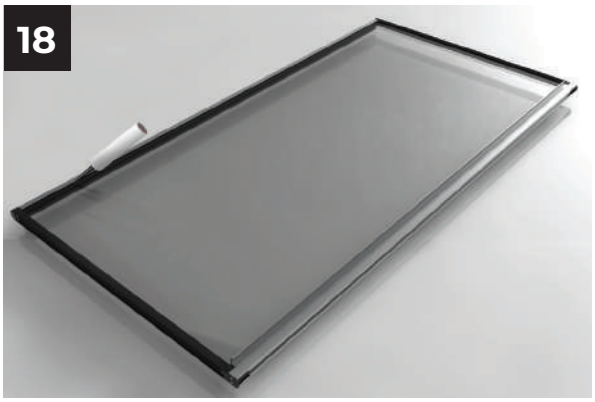
**17**



- Sellado perimetral del vidrio a los perfiles que componen la hoja, con silicona estructural.

- Perimetral seal of the glazing to the profiles that comprise of the sash, using structural sillicone.

**18**



- El sellado con silicona estructural debe realizarse por todo el perímetro del vidrio y por ambos lados del mismo.

- The sealing with structural sillicone must be carried out along the total glazing perimeter and on both sides.

19

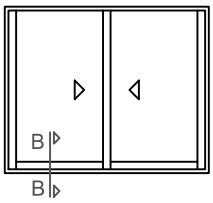



**¡MUY IMPORTANTE!**

- Una vez realizado el sellado con silicona estructural, dejar reposar durante 48 horas, sin manipular ni instalar las hojas en la ventana.

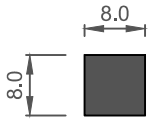
- Once the sealing with structural sillicone has been completed, leave it to rest for 48 hours and do not handle nor install the sashes in to the window until the 48 hours have transpired.

## REFUERZO DE MARCO
FRAME REINFORCEMENT




Perfil Profile
600.808

REFUERZO REINFORCEMENT 8x8mm

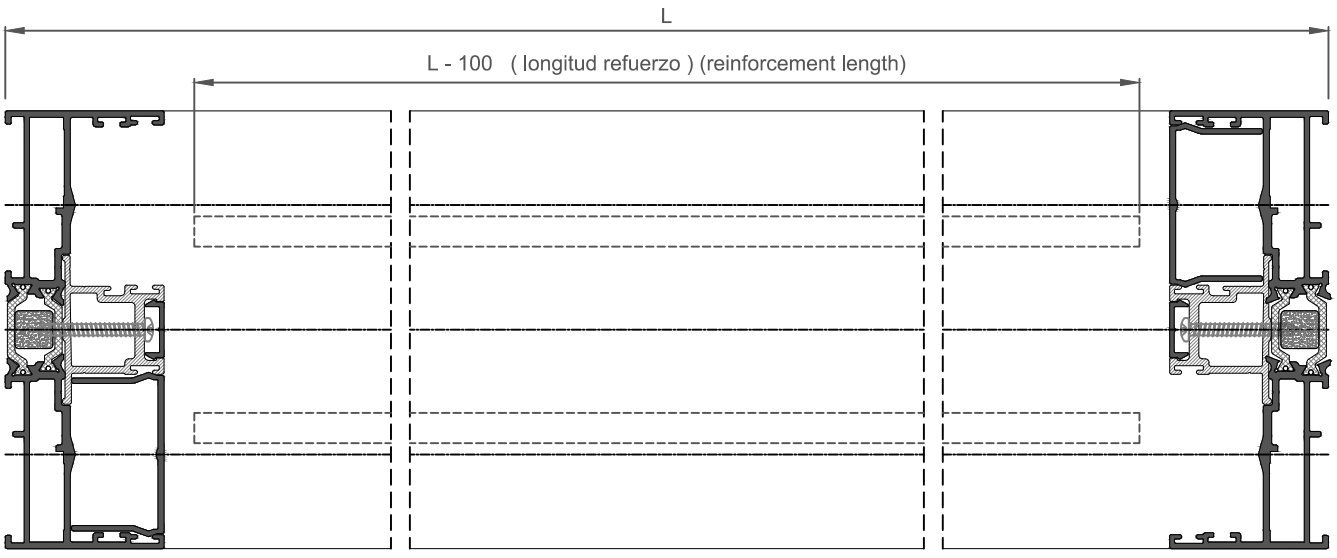






SECCIÓN B-B
E 1:1
SECTION B-B
S 1:1

REFUERZO DE RODADURA EN MARCO, POSICIONADO EN TUBULAR EN MARCO HORIZONTAL.
RECOMENDADO PARA HOJA DE PESO > 100 kg.
REINFORCEMENT FOR THE ROLLERS IS RECOMMENDED FOR SASH WEIGHTS > 100 kg.




SECCIÓN A-A
E 1:2
SECTION A-A
S 1:2

## DETALLE MONTAJE RODAMIENTO
BEARING ASSEMBLY DETAIL

OPCIONES / OPTIONS

| | |
|---|---|
|  | 304350<br>Rodamiento simple agujas, regulable, 50 kg<br>/ Single adjustable bearing, 50 kg |
|  | 304351<br>Rodamiento tándem agujas, regulable, 100 kg<br>/ Needle tamden bearing, adjustable, 100 kg |
|  | 404351<br>Rodamiento tándem agujas, regulable, acero inoxidable 100 kg<br>/ Needle tamden bearing, adjustable, stainless steel 100 kg |
|  | 384350<br>Rodamiento fijo, acero inoxidable, 160 kg<br>/ Fixed bearing, stainless steel, 160 kg |

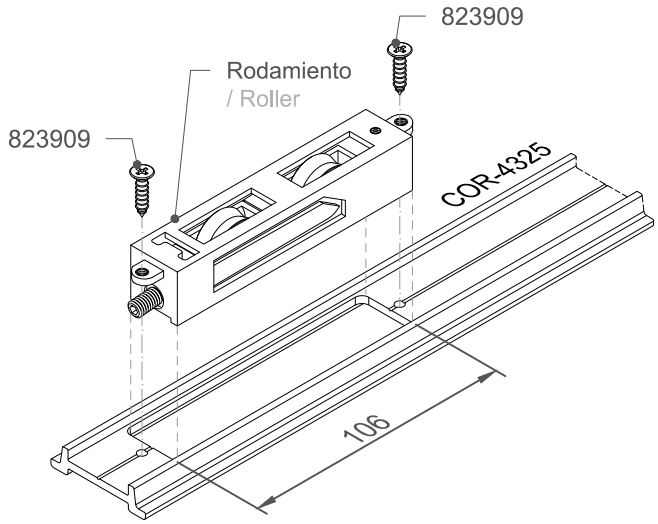
NOTA IMPORTANTE

- Cerciorarse de la buena colocación/asentamiento del rodamiento.
- Los tornillos de fijación no deben sobrepasar la carcasa.
- El rodamiento debe quedar perfectamente horizontal sobre el perfil patín (COR-4325).

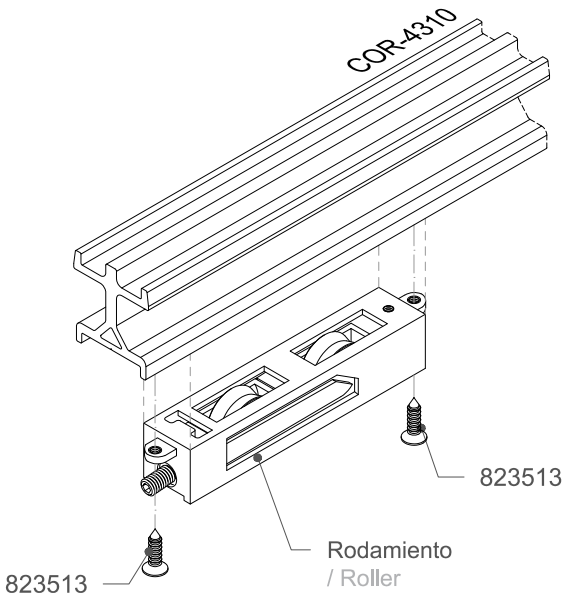
IMPORTANT NOTE

- Make sure of the right fitting of the bearing.
- The fixing screws should be flush with the case.
- The bearing should be completely horizontal on the bearing profile (COR-4325).

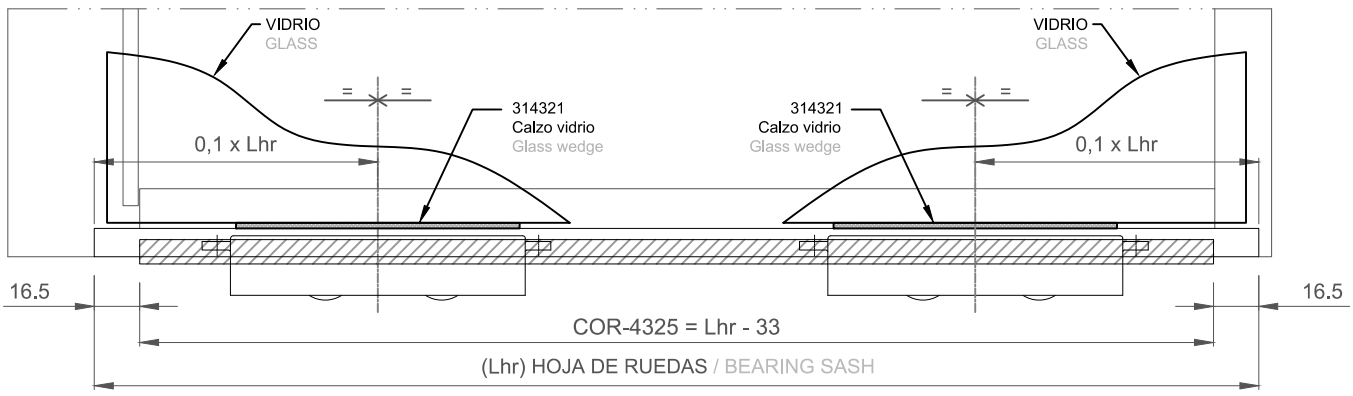
### PATÍN DE RUEDAS
/ BEARING PROFILE



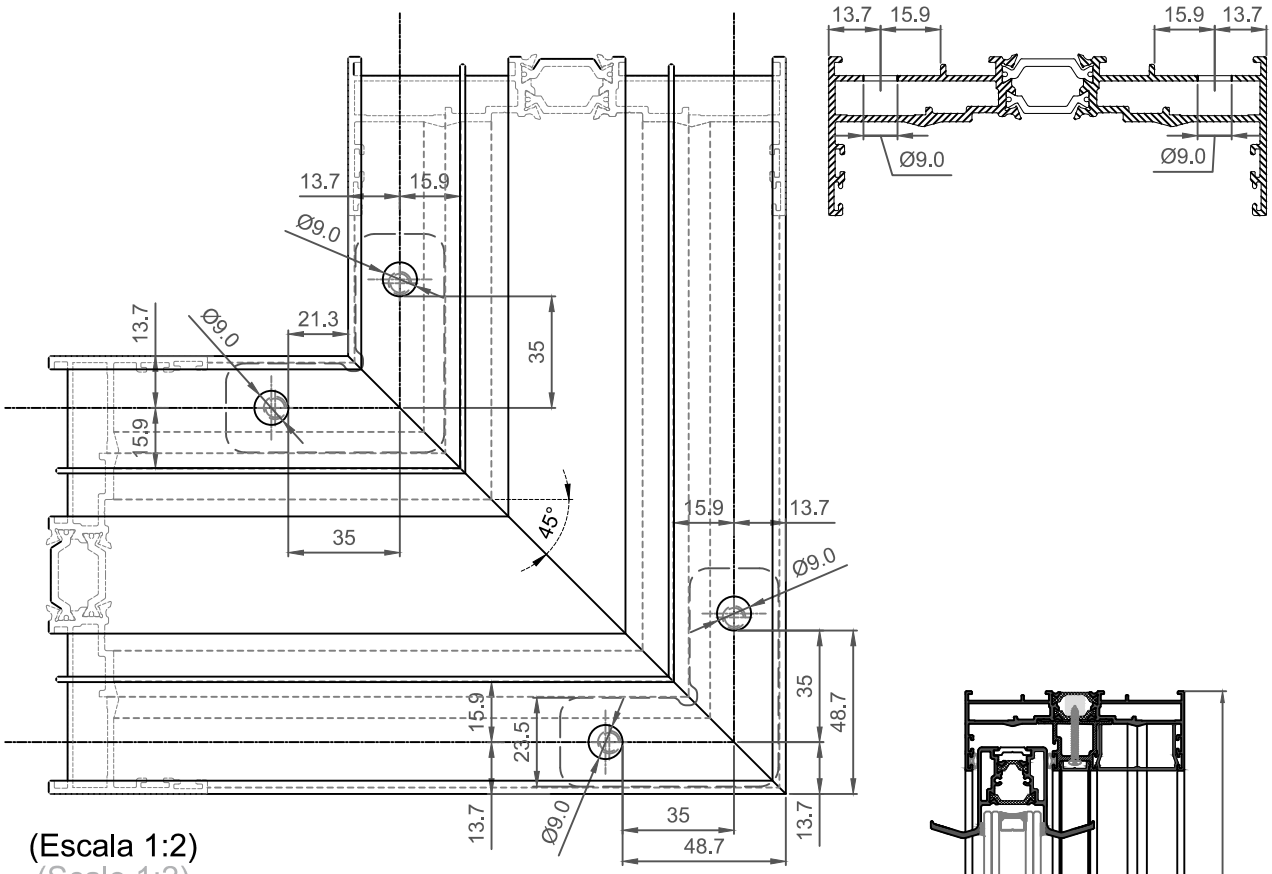

### PERFIL GUÍA SUELO INTEGRADO
/ INTEGRATED FLOOR GUIDE PROFILE




### POSICIÓN RODAMIENTO / BEARING POSITION

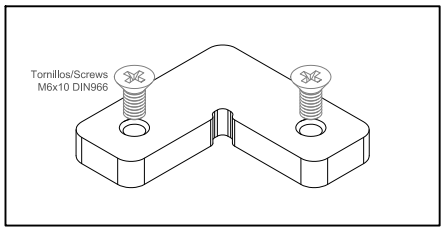


## DETALLE DE ESCUADRA DE MARCO LATERAL EN ESQUINA
DETAIL OF LATERAL FRAME SQUARE AT CORNER
(REFERENCIA/REFERENCE: 304320)




(Escala 1:2)
(Scale 1:2)

ESCUADRA/SQUARE
304320







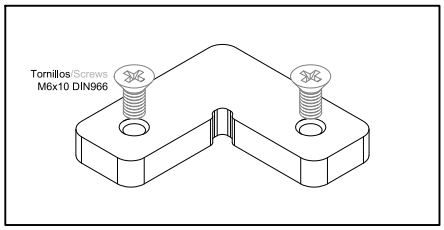
(Escala 1:4)
(Scale 1:4)

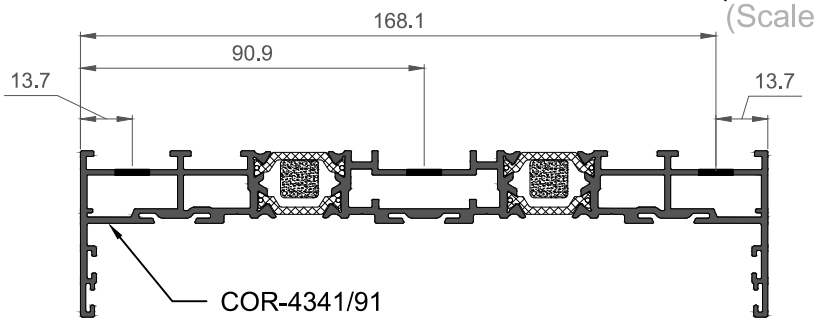
*Cotas orientativas, se recomienda proceder a una comprobación previa por parte del cliente
*Illustrative dimensions, a prior check is recommended

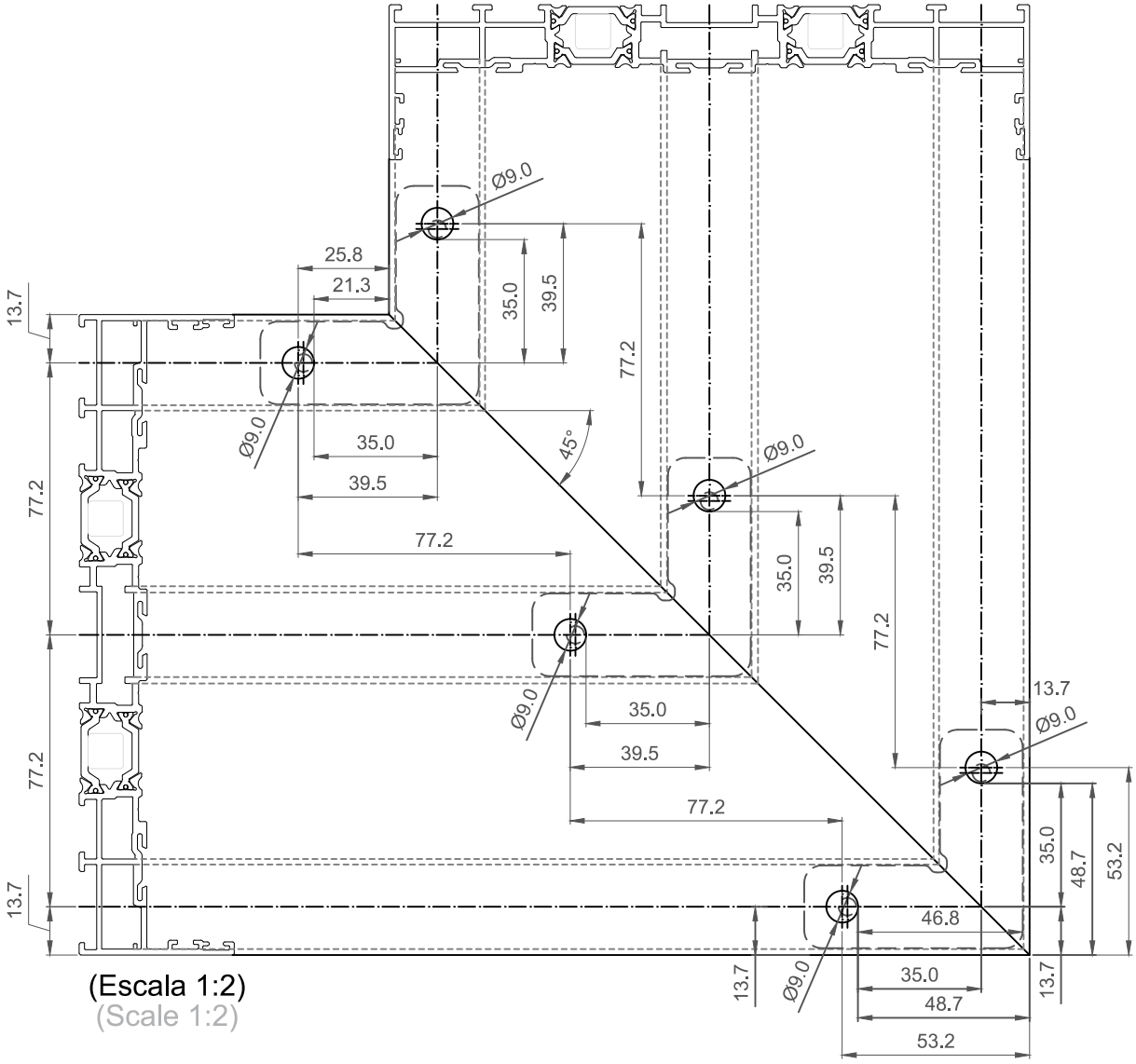
## DETALLE DE ESCUADRA DE MARCO LATERAL EN ESQUINA
DETAIL OF LATERAL FRAME SQUARE AT CORNER
(REFERENCIA/REFERENCE: 304320)

(Escala 1:2)
(Scale 1:2)

ESCUADRA/SQUARE
304320



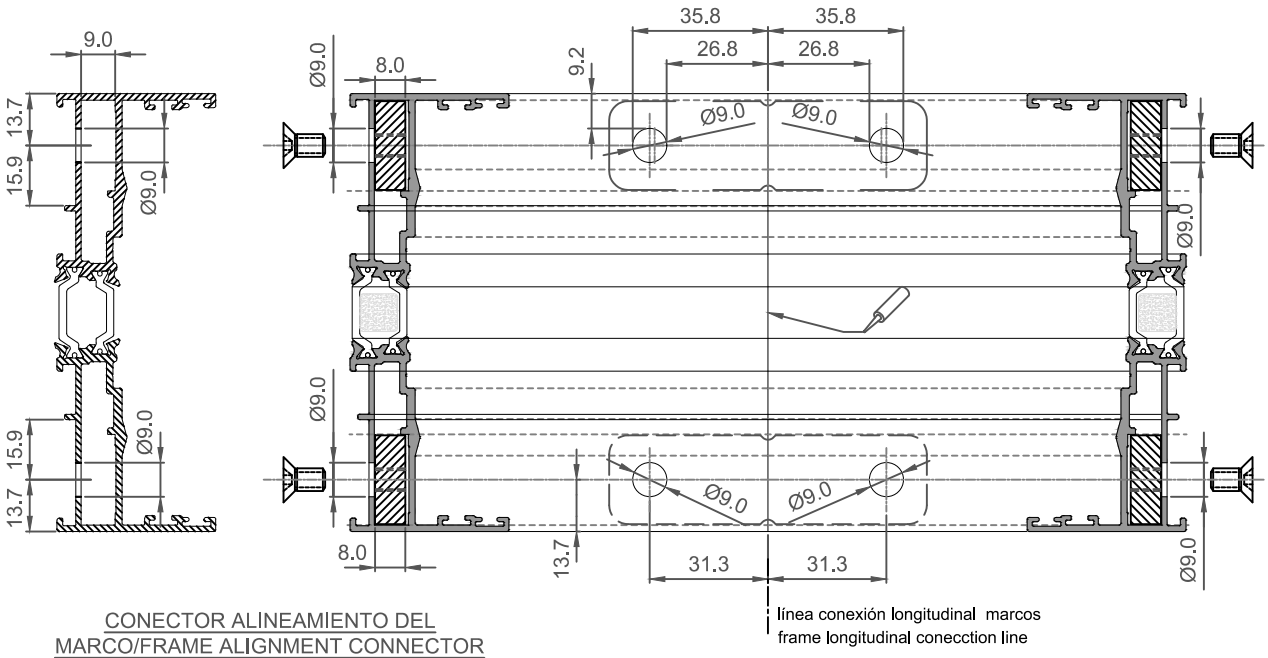



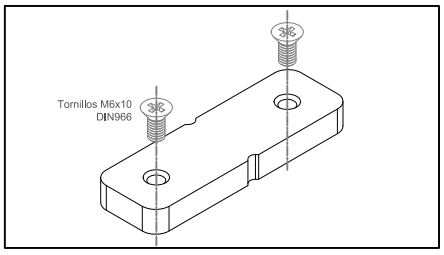

(Escala 1:2)
(Scale 1:2)

*Cotas orientativas, se recomienda proceder a una comprobación previa por parte del cliente
*Illustrative dimensions, a prior check is recommended

## ALINEADO LONGITUDINAL MARCO VISION
## LONGITUDINAL ALIGNMENT VISION FRAME

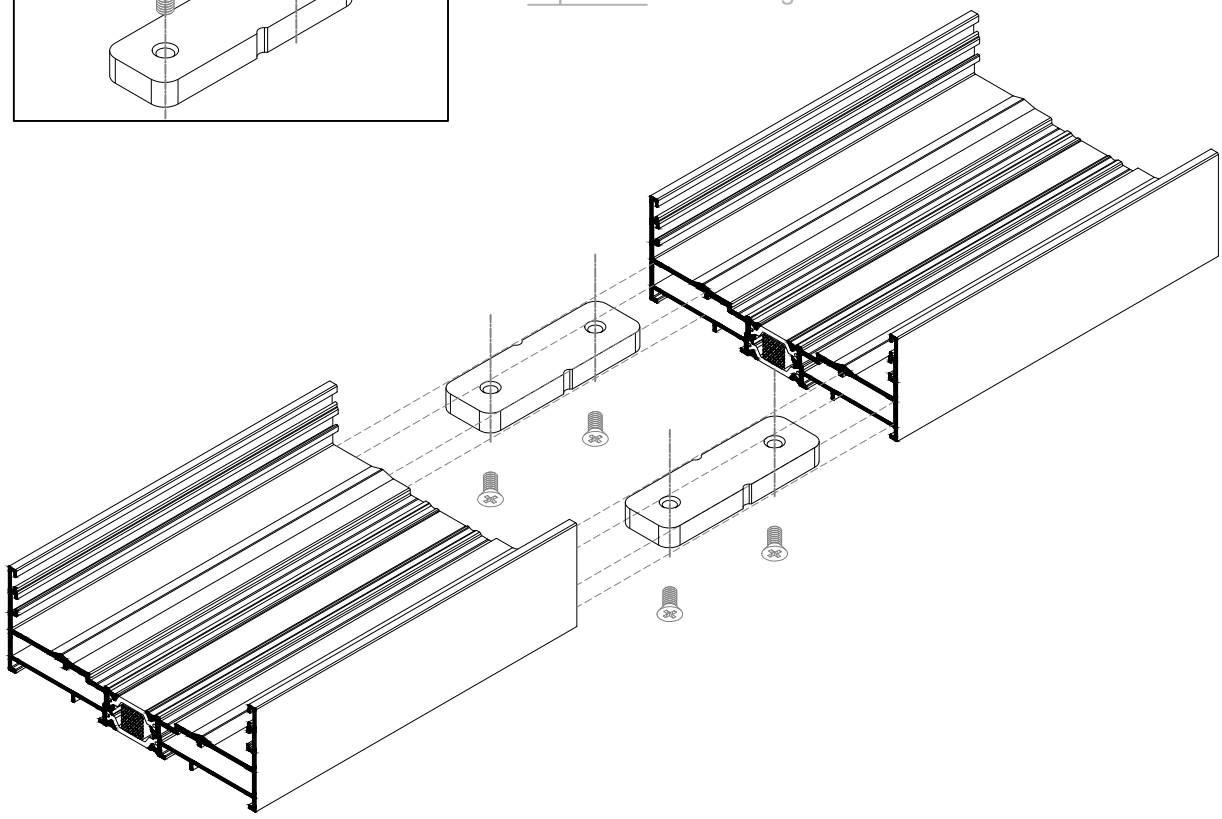



CONECTOR ALINEAMIENTO DEL MARCO/FRAME ALIGNMENT CONNECTOR
324320




Se debe disponer de sellado acrílico en toda la unión.
Importante: Dejar limpia la zona de rodadura.

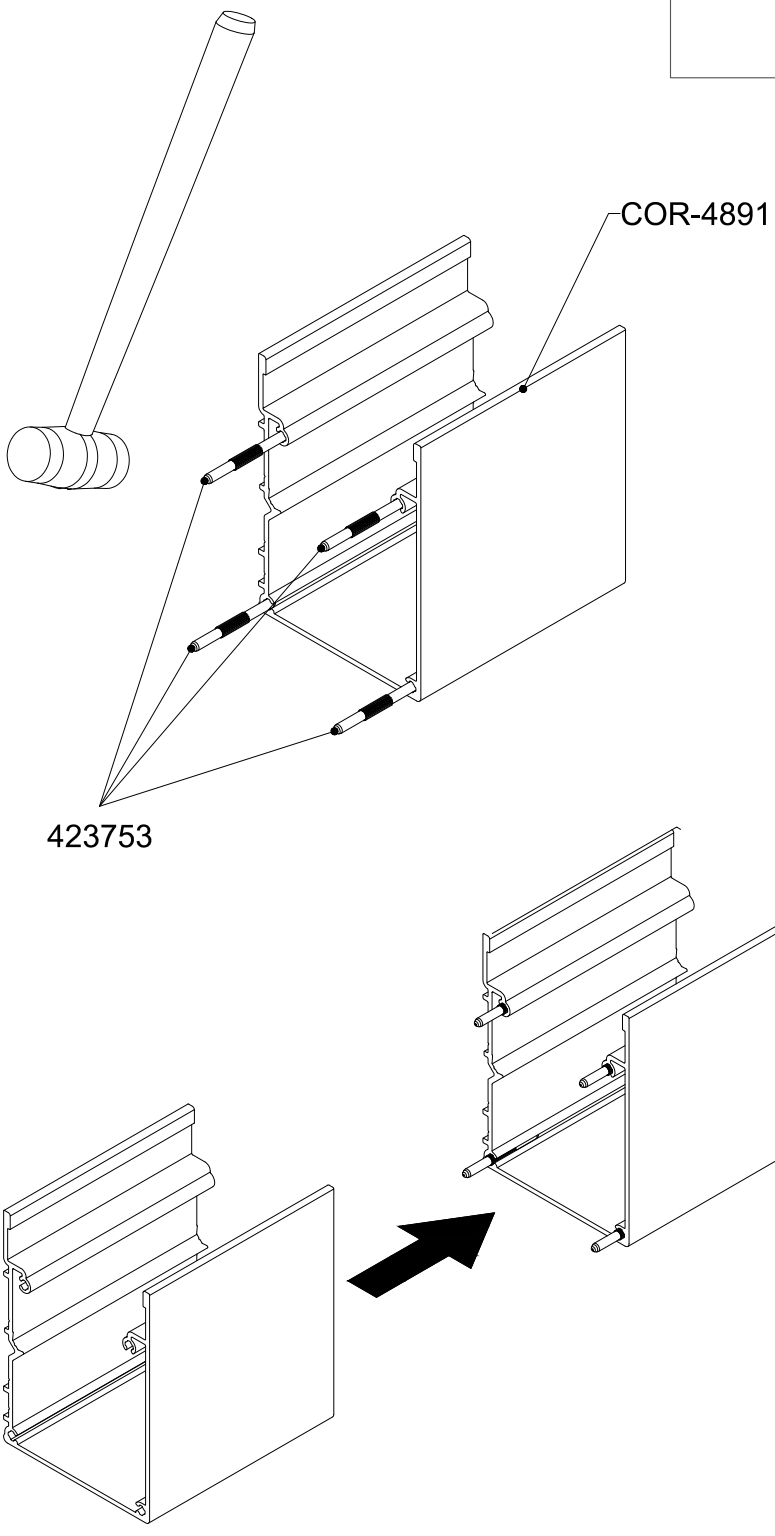
Acrylic sealing is needed along the joint
Important: The bearing area must be left clear



## ALINEADO LONGITUDINAL CANALETA DE RECOGIDA

LONGITUDINAL ALIGNMENT PICKUP DUCT

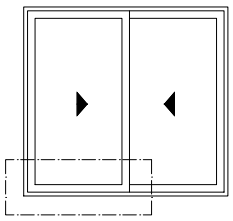
423753
Bulón de alineamiento /
Alignment bolt



## DETALLE MONTAJE GUÍA SUELO INTEGRADO
INTEGRATED FLOOR GUIDE ASSEMBLY DETAIL

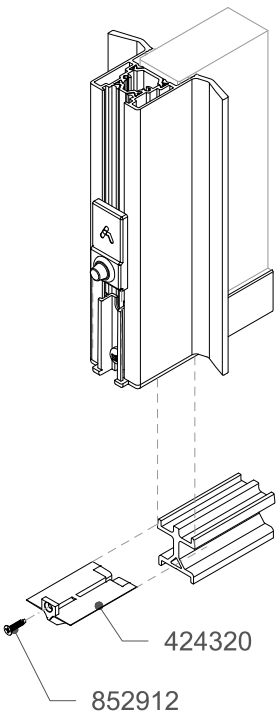
OPCIONES / OPTIONS

| HOJA LATERAL / SIDE SASH | HOJA CENTRAL / CENTRAL SASH |
|---|---|
| 424320<br>Juego tapas hoja lateral ventana SI<br>/ Window side sash cap set IF | 424326 (dcha / right)<br>424327 (izda / left)<br>Juego tapas hoja central SI<br>/ Central sash cap set IF |
| 424323<br>Juego tapas hoja lateral balconera SI<br>/ Balcony side sash cap set IF | 424378 (dcha / right)<br>424379 (izda / left)<br>Juego tapas cierre central SI<br>/ Central lock cap set IF |
| 424371<br>Lengüeta hoja lateral enrasada SI<br>/ Hidden side sash tab IF | 424376 (dcha / right)<br>424377 (izda / left)<br>Juego tapas hoja central invertida SI<br>/ Inverter central sash cap set IF |

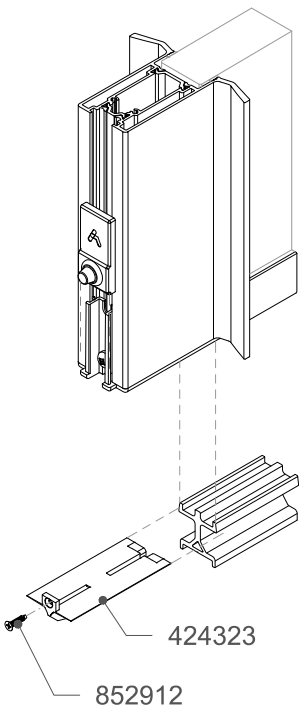


Vista modelo mano izquierda /
Left hand model view

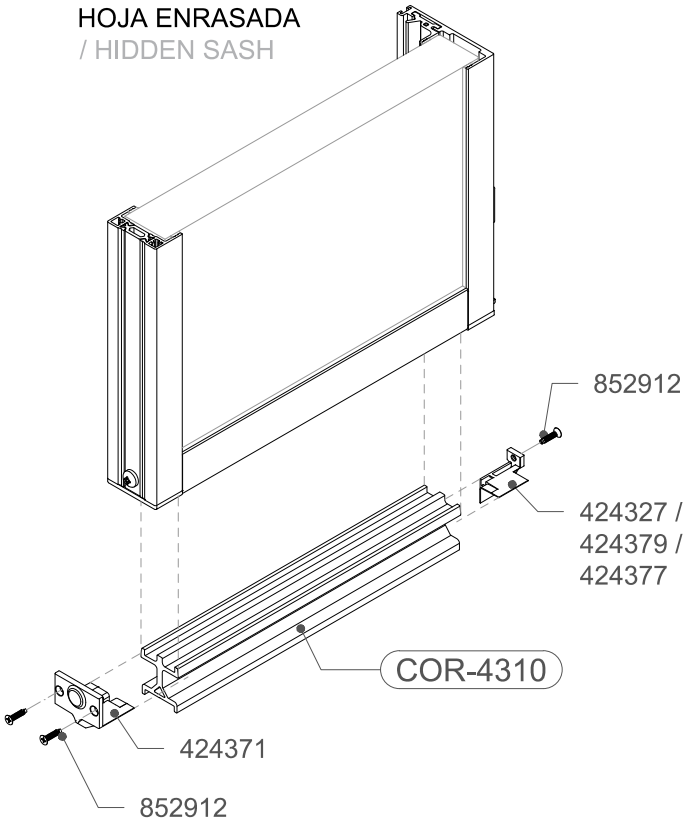
HOJA VENTANA / WINDOW SASH



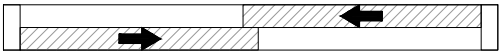

HOJA BALCONERA / BALCONY SASH



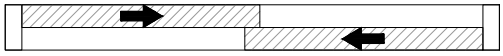

HOJA ENRASADA / HIDDEN SASH




MANO IZQUIERDA / LEFT HAND

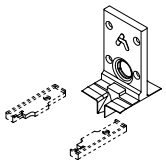


MANO DERECHA / RIGHT HAND

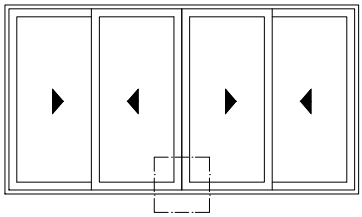


## DETALLE MONTAJE GUÍA SUELO INTEGRADO EN UNIÓN DE 4 HOJAS
INTEGRATED FLOOR GUIDE ASSEMBLY DETAIL IN A 4-SASH UNION

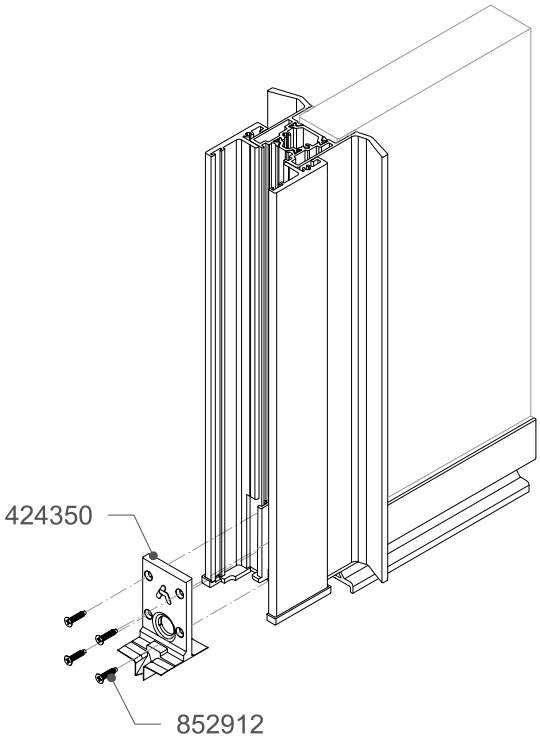
424350
Juego tapas unión 4 hojas SI
/ 4-sash union cap set IF



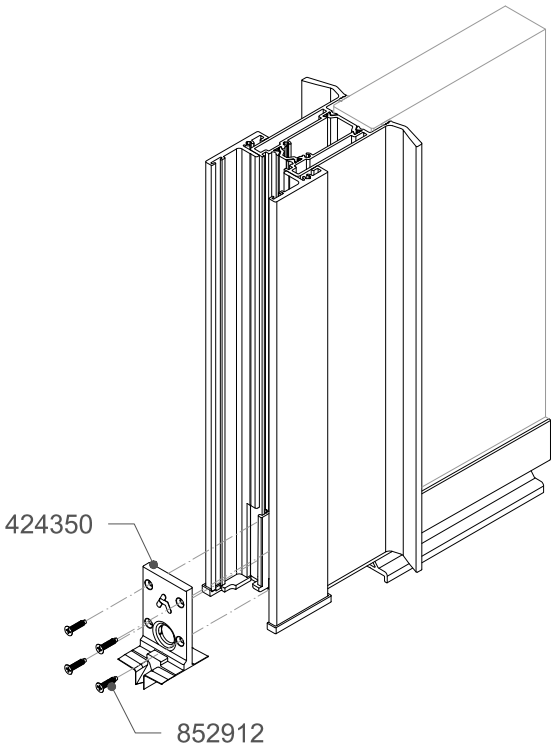
PIEZA INFERIOR / BOTTOM PIECE



### HOJA PASIVA VENTANA
/ WINDOW PASSIVE SASH




### HOJA PASIVA BALCONERA
/ BALCONY PASSIVE SASH

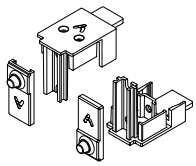



En la hoja activa se deben utilizar las tapas para marco sin carril de acero inoxidable.
/ Stainless steel railless frame covers must be used on the active sash.

## DETALLE MONTAJE HOJA LATERAL VENTANA
WINDOW SIDE SASH ASSEMBLY DETAIL

MARCO CON CARRIL ACERO INOXIDABLE
/ FRAME WITH STAINLESS STEEL RAIL

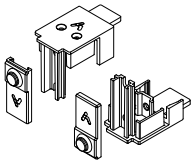
344360
Juego tapas hoja lateral ventana
/ Window side sash cap set



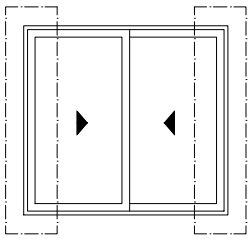
PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-

MARCO SIN CARRIL ACERO INOXIDABLE
/ FRAME WITHOUT STAINLESS STEEL RAIL

304360
Juego tapas hoja lateral ventana
/ Window side sash cap set

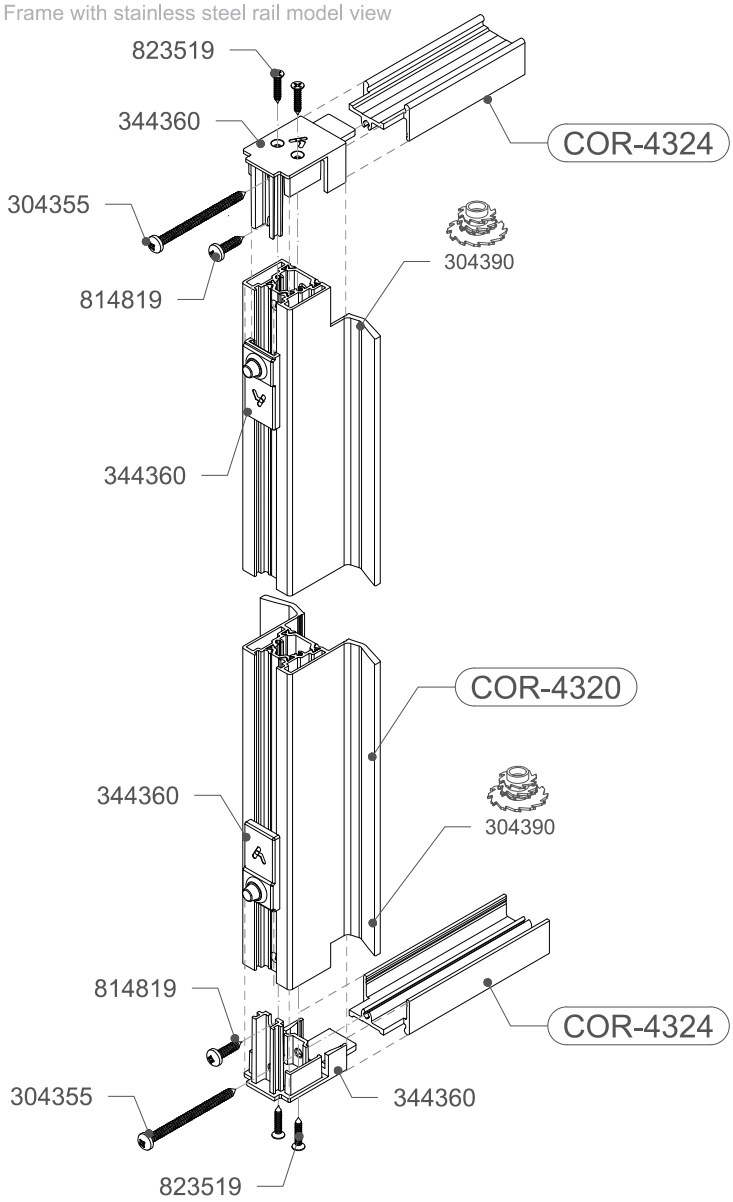


PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-

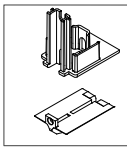


UNIÓN DE 4 HOJAS
En la hoja activa se deben utilizar las tapas para marco sin carril de acero inoxidable.
4-SASH UNION
Stainless steel railless frame covers must be used on the active sash.

Vista modelo marco con carril acero inoxidable /
Frame with stainless steel rail model view

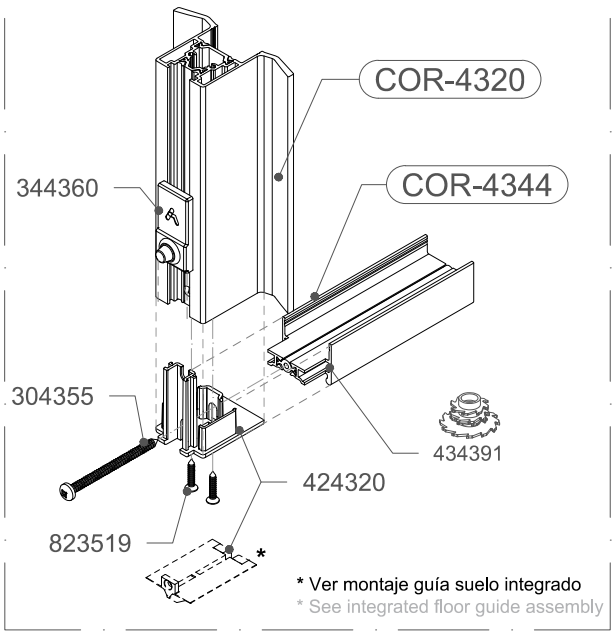



### VARIANTE SUELO INTEGRADO
INTEGRATED FLOOR VARIANT

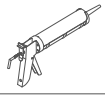


424320
Juego tapas hoja lateral ventana SI
/ Window side sash cap set IF

PIEZA INFERIOR / BOTTOM PIECE



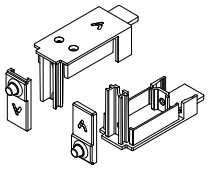

* Ver montaje guía suelo integrado
* See integrated floor guide assembly

| | | | | | |
|---|---|---|---|---|---|
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |  | Sellado unión con mastic neutro sin disolventes.<br>Seal union area with mastic neutro without solvent. |  | Retestado con juego de fresas<br>Ref.: 304390 / 434391 (SI)<br>Cross-cutting with miller set.<br>Ref.: 304390 / 434391 (IF) |

## DETALLE MONTAJE HOJA LATERAL BALCONERA
BALCONY SIDE SASH ASSEMBLY DETAIL

MARCO CON CARRIL ACERO INOXIDABLE
/ FRAME WITH STAINLESS STEEL RAIL

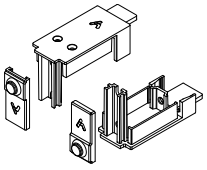
344362
Juego tapas hoja lateral balconera
/ Balcony side sash cap set



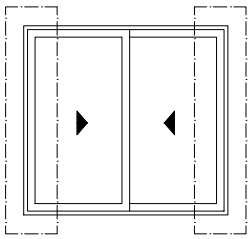
PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-

MARCO SIN CARRIL ACERO INOXIDABLE
/ FRAME WITHOUT STAINLESS STEEL RAIL

344361
Juego tapas hoja lateral balconera
/ Balcony side sash cap set

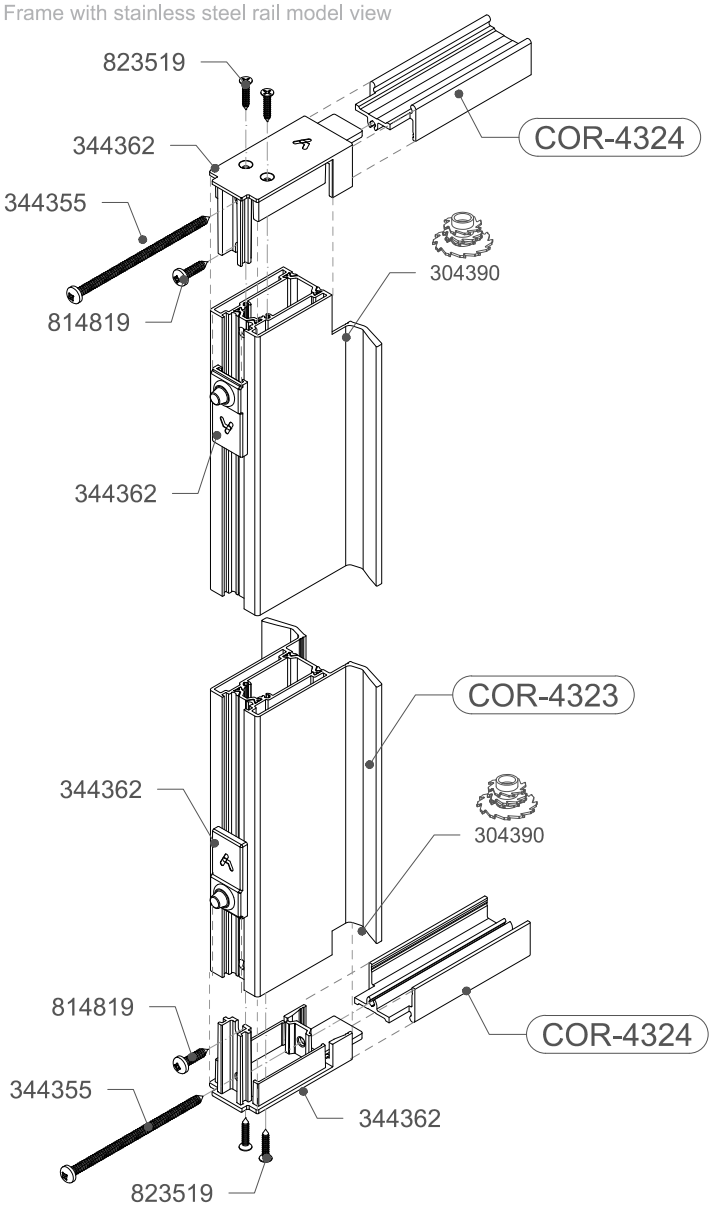


PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-

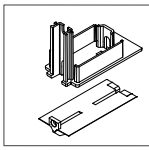


UNIÓN DE 4 HOJAS
En la hoja activa se deben utilizar las tapas para marco sin carril de acero inoxidable.
4-SASH UNION
Stainless steel railless frame covers must be used on the active sash.

Vista modelo marco con carril acero inoxidable /
Frame with stainless steel rail model view

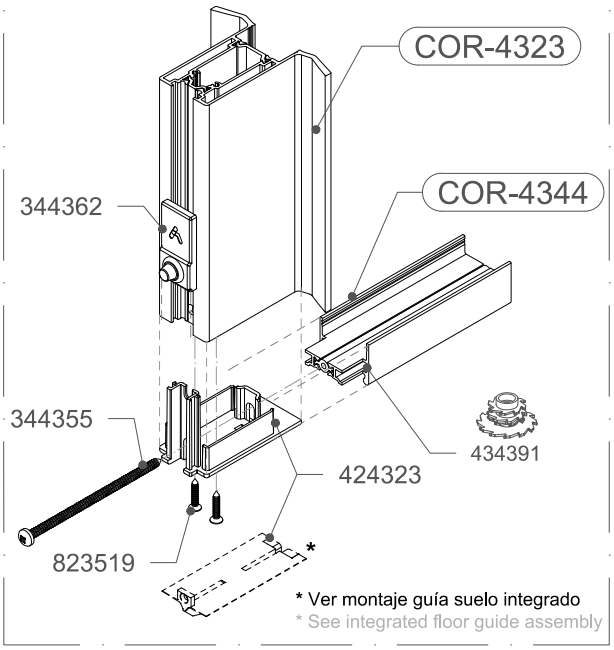



### VARIANTE SUELO INTEGRADO
INTEGRATED FLOOR VARIANT

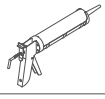


424323
Juego tapas hoja lateral balconera SI
/ Balcony side sash cap set IF

PIEZA INFERIOR / BOTTOM PIECE

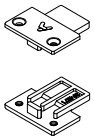


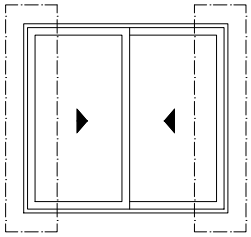

* Ver montaje guía suelo integrado
* See integrated floor guide assembly

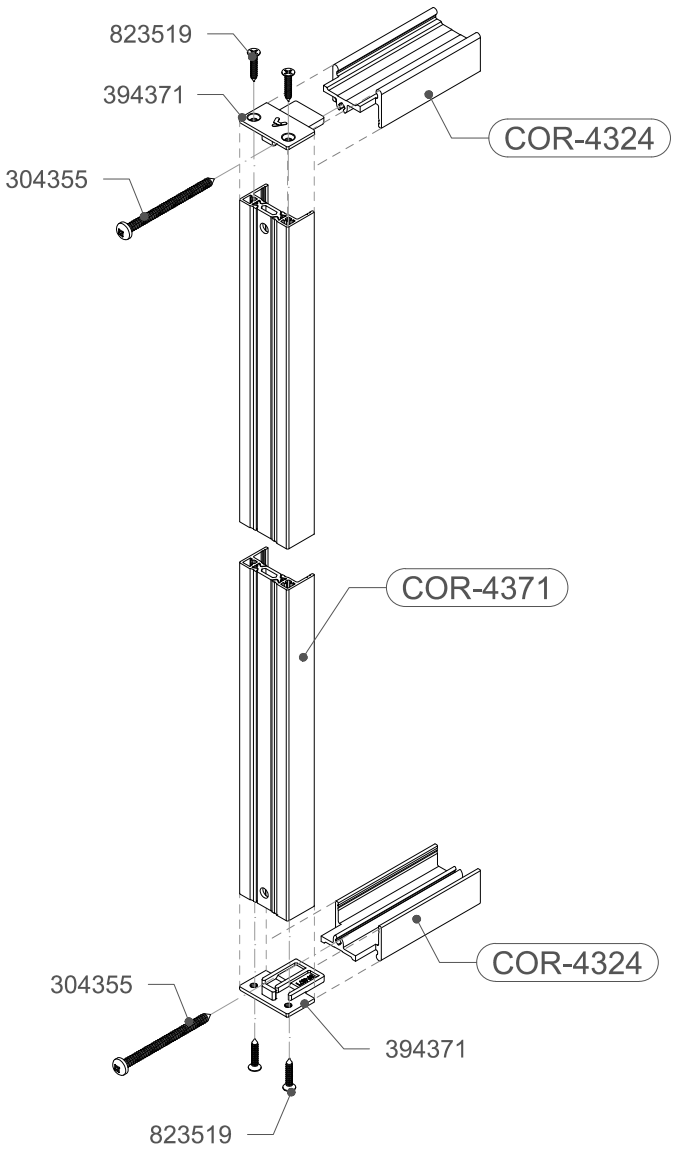
| | | | | | |
|---|---|---|---|---|---|
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |  | Sellado unión con mastic neutro sin disolventes.<br>Seal union area with mastic neutro without solvent. |  | Retestado con juego de fresas<br>Ref.: 304390 / 434391 (SI)<br>Cross-cutting with miller set.<br>Ref.: 304390 / 434391 (IF) |

## DETALLE MONTAJE HOJA LATERAL ENRASADA
HIDDEN SIDE SASH ASSEMBLY DETAIL

394371
Juego tapas hoja lateral enrasada
/ Hidden side sash cap set







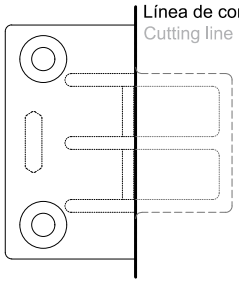

## VARIANTE SUELO INTEGRADO
INTEGRATED FLOOR VARIANT

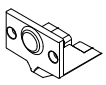
Para montar la tapa inferior es necesario realizar el siguiente corte: / To assemble the bottom cap it is necessary to make the following cut:

PIEZA INFERIOR -A-
BOTTOM PIECE -A-



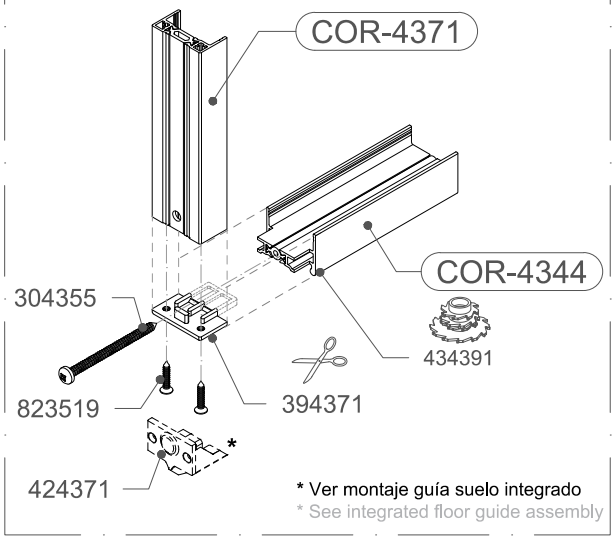
394371



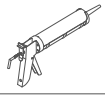



424371
Lengüeta hoja lateral enrasada SI
/ Hidden side sash tab IF

PIEZA INFERIOR / BOTTOM PIECE

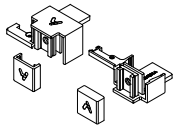



* Ver montaje guía suelo integrado
* See integrated floor guide assembly

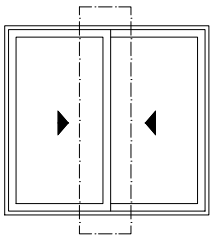
| | | | | | |
|---|---|---|---|---|---|
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |  | Sellado unión con mastic neutro sin disolventes.<br>Seal union area with mastic neutro without solvent. |  | Retestado con juego de fresas Ref.: 304390 / 434391 (SI)<br>Cross-cutting with miller set. Ref.: 304390 / 434391 (IF) |

## DETALLE MONTAJE HOJA CENTRAL
CENTRAL SASH ASSEMBLY DETAIL

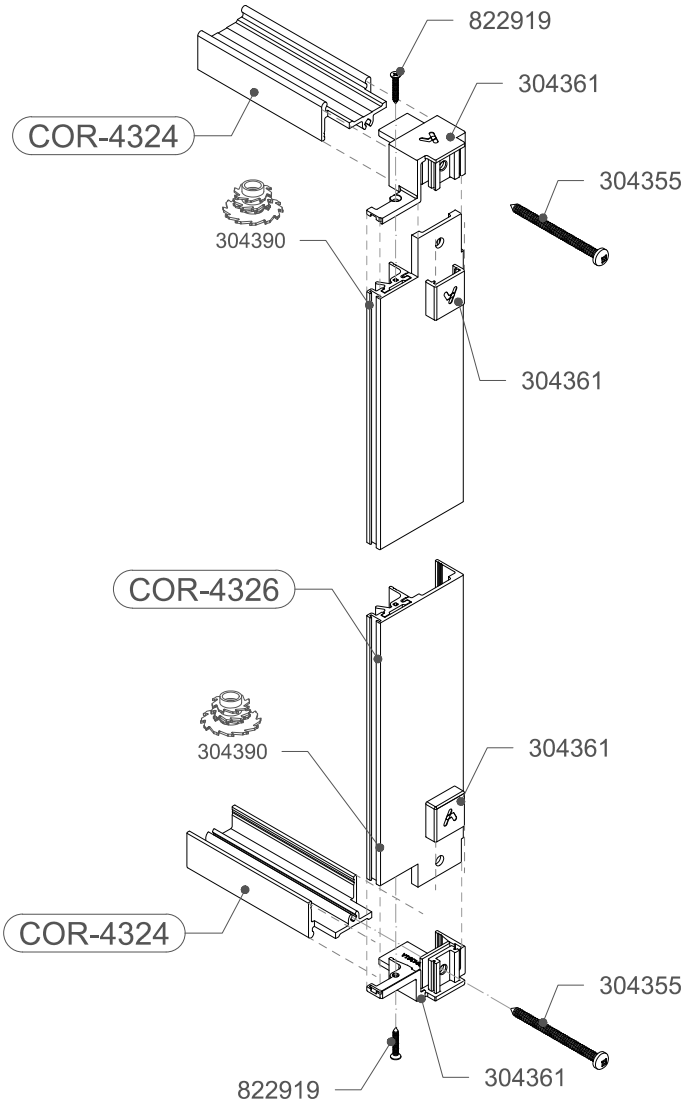
304361 (dcha / right)
304371 (izda / left)
Juego tapas hoja central
/ Central sash cap set



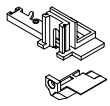
PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-



Vista modelo mano derecha /
Right hand model view




### VARIANTE SUELO INTEGRADO
INTEGRATED FLOOR VARIANT



424326 (dcha / right)
424327 (izda / left)
Juego tapas hoja central SI
/ Central sash cap set IF

PIEZA INFERIOR / BOTTOM PIECE

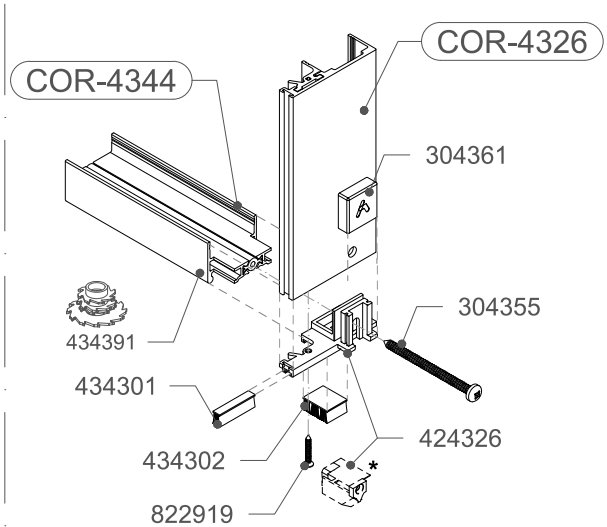


434301
Cepillo 5x8x26.5 mm
/ Wool pile 5x8x26.5 mm



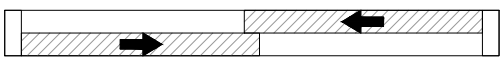
434302
Cepillo 18x8x15 mm
/ Wool pile 18x8x15 mm

Vista modelo mano derecha /
Right hand model view

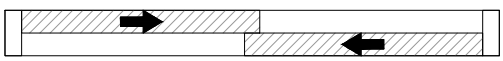


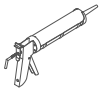

* Ver montaje guía suelo integrado
* See integrated floor guide assembly

MANO IZQUIERDA / LEFT HAND



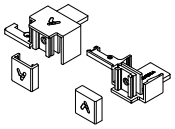
MANO DERECHA / RIGHT HAND



| | | | | | |
|---|---|---|---|---|---|
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |  | Sellado unión con mastic neutro sin disolventes.<br>Seal union area with mastic neutro without solvent. |  | Retestado con juego de fresas Ref.: 304390 / 434391 (SI)<br>Cross-cutting with miller set. Ref.: 304390 / 434391 (IF) |

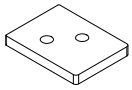
## DETALLE MONTAJE HOJA CENTRAL CON REFUERZO
REINFORCEMENT CENTRAL SASH ASSEMBLY DETAIL

304361 (dcha / right)
304371 (izda / left)
Juego tapas hoja central
/ Central sash cap set

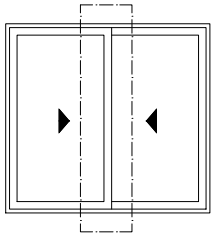


PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-

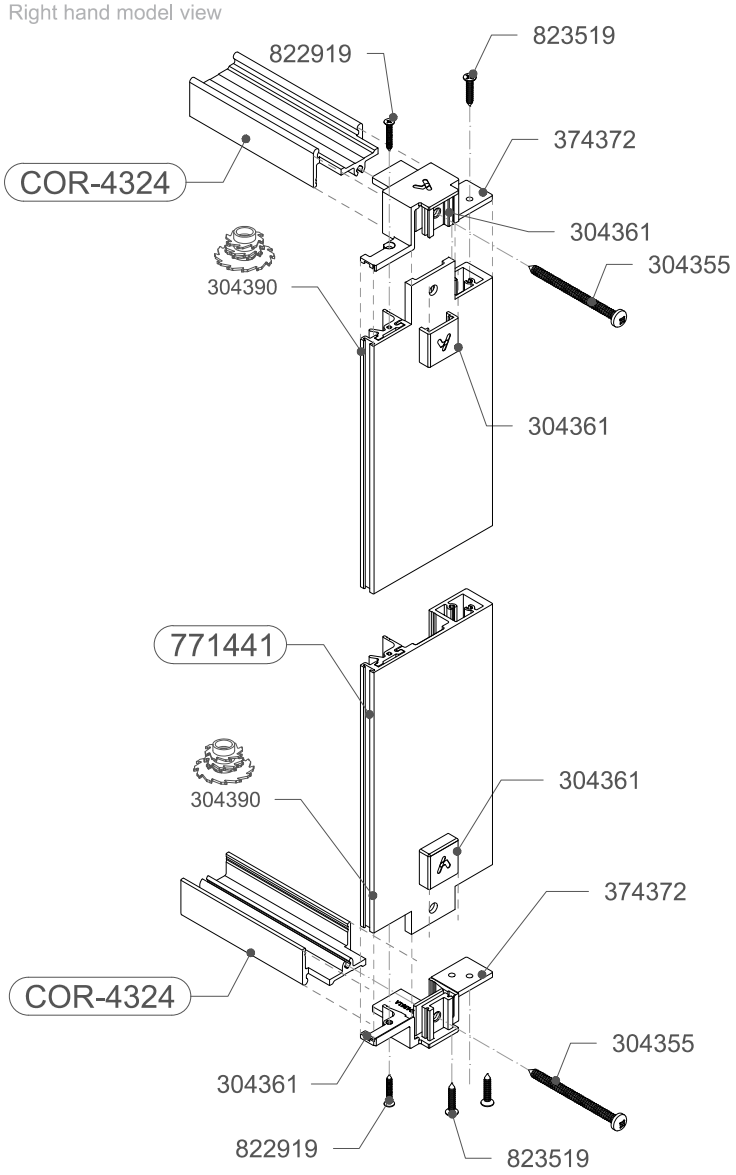
374372
Tapa refuerzo hoja central 771441
/ Reinforcement cap central sash 771441



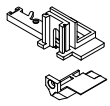
2 uds. / 2 uts.



Vista modelo mano derecha /
Right hand model view




## VARIANTE SUELO INTEGRADO
INTEGRATED FLOOR VARIANT



424326 (dcha / right)
424327 (izda / left)
Juego tapas hoja central SI
/ Central sash cap set IF

PIEZA INFERIOR / BOTTOM PIECE

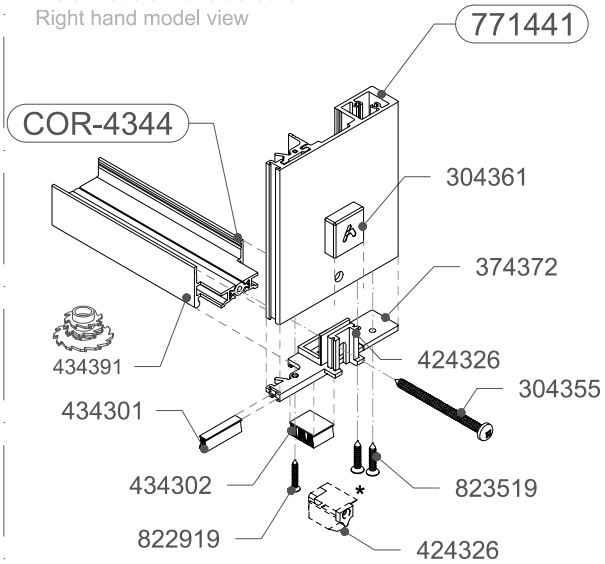


434301
Cepillo 5x8x26.5 mm
/ Wool pile 5x8x26.5 mm



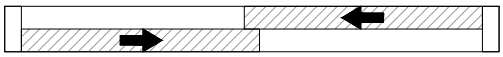
434302
Cepillo 18x8x15 mm
/ Wool pile 18x8x15 mm

Vista modelo mano derecha /
Right hand model view

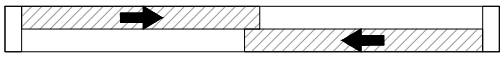


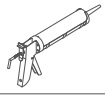

* Ver montaje guía suelo integrado
* See integrated floor guide assembly

MANO IZQUIERDA / LEFT HAND



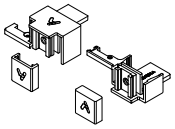
MANO DERECHA / RIGHT HAND



| | | | | | |
|---|---|---|---|---|---|
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |  | Sellado unión con mastic neutro sin disolventes.<br>Seal union area with mastic neutro without solvent. |  | Retestado con juego de fresas<br>Ref.: 304390 / 434391 (SI)<br>Cross-cutting with miller set.<br>Ref.: 304390 / 434391 (IF) |

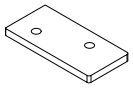
## DETALLE MONTAJE HOJA CENTRAL BALCONERA
BALCONY CENTRAL SASH ASSEMBLY DETAIL

304361 (dcha / right)
304371 (izda / left)
Juego tapas hoja central
/ Central sash cap set

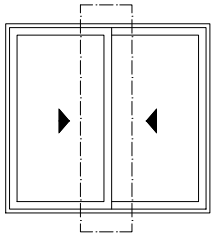


PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-

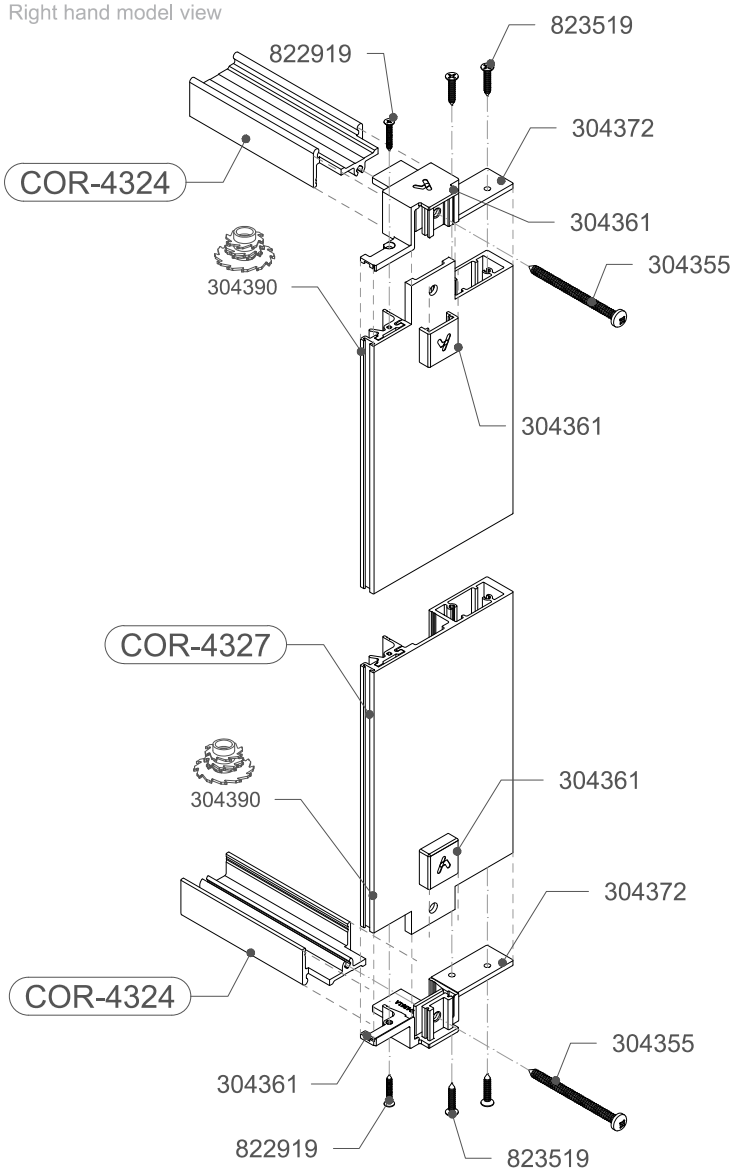
304372
Tapa refuerzo hoja central 4327
/ Reinforcement cap central sash 4327



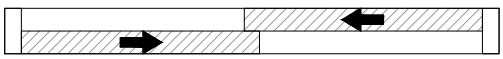
2 uds. / 2 uts.



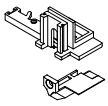
Vista modelo mano derecha /
Right hand model view




MANO IZQUIERDA / LEFT HAND



### VARIANTE SUELO INTEGRADO
INTEGRATED FLOOR VARIANT



424326 (dcha / right)
424327 (izda / left)
Juego tapas hoja central SI
/ Central sash cap set IF

PIEZA INFERIOR / BOTTOM PIECE

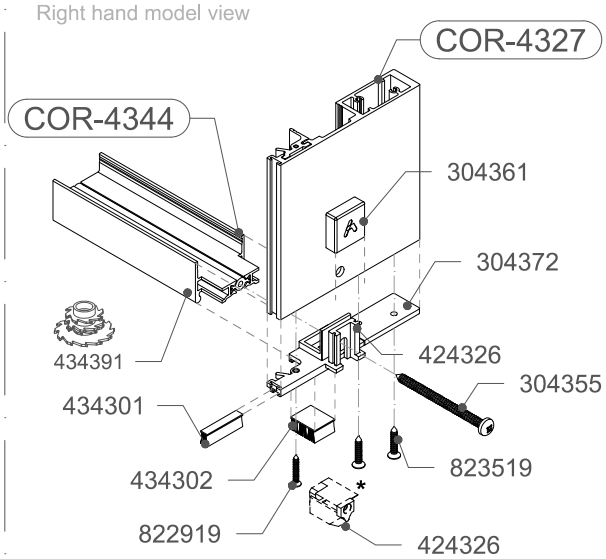


434301
Cepillo 5x8x26.5 mm
/ Wool pile 5x8x26.5 mm



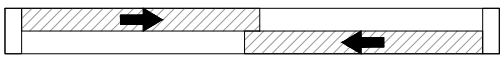
434302
Cepillo 18x8x15 mm
/ Wool pile 18x8x15 mm

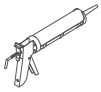
Vista modelo mano derecha /
Right hand model view




* Ver montaje guía suelo integrado
* See integrated floor guide assembly

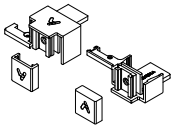
MANO DERECHA / RIGHT HAND



| | | | | | |
|---|---|---|---|---|---|
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |  | Sellado unión con mastic neutro sin disolventes.<br>Seal union area with mastic neutro without solvent. |  | Retestado con juego de fresas<br>Ref.: 304390 / 434391 (SI)<br>Cross-cutting with miller set.<br>Ref.: 304390 / 434391 (IF) |

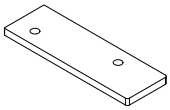
## DETALLE MONTAJE HOJA CENTRAL BALCONERA REFORZADA
REINFORCEMENT BALCONY CENTRAL SASH ASSEMBLY DETAIL

304361 (dcha / right)
304371 (izda / left)
Juego tapas hoja central
/ Central sash cap set

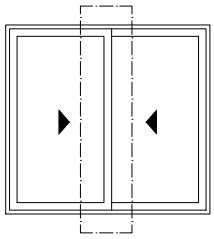


PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-

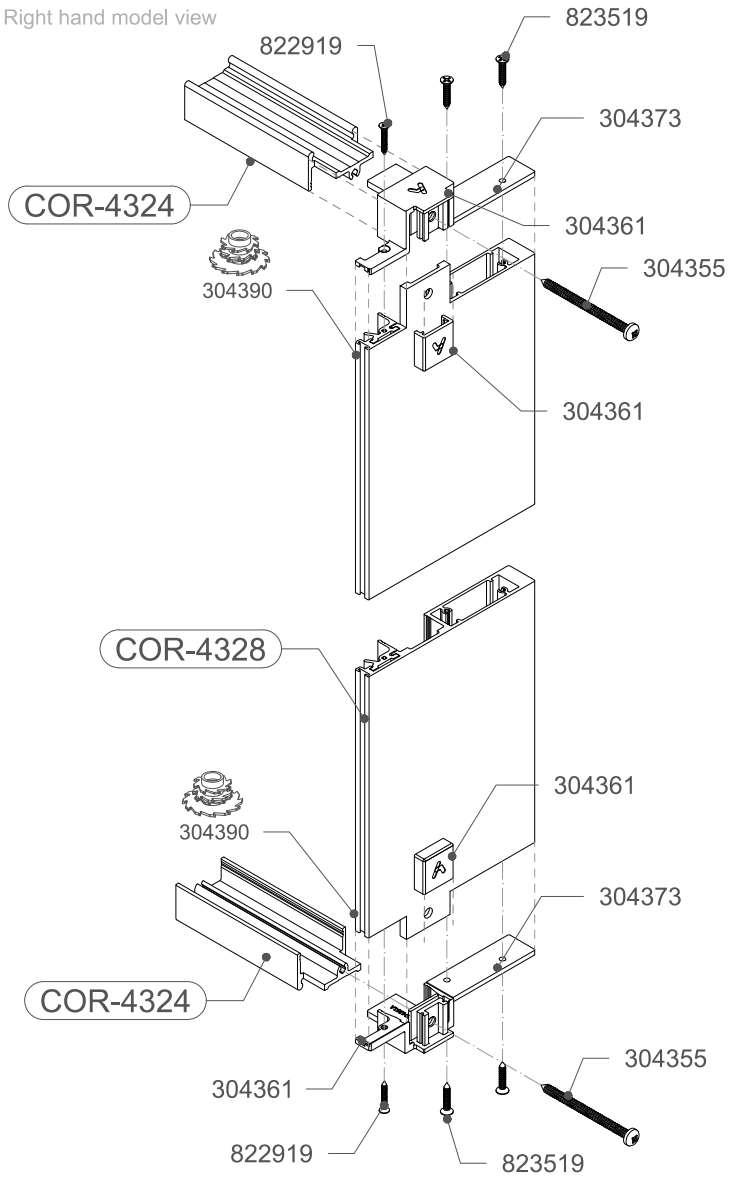
304373
Tapa refuerzo hoja central 4328
/ Reinforcement cap central sash 4328



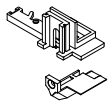
2 uds. / 2 uts.



Vista modelo mano derecha /
Right hand model view




### VARIANTE SUELO INTEGRADO
INTEGRATED FLOOR VARIANT



424326 (dcha / right)
424327 (izda / left)
Juego tapas hoja central SI
/ Central sash cap set IF

PIEZA INFERIOR / BOTTOM PIECE

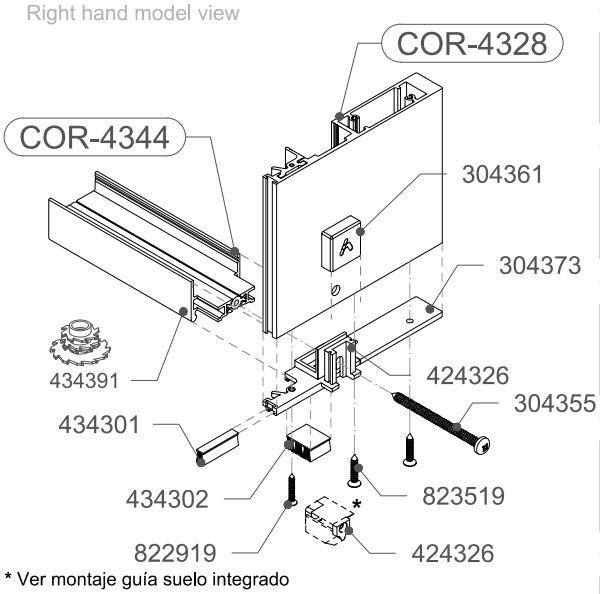


434301
Cepillo 5x8x26.5 mm
/ Wool pile 5x8x26.5 mm



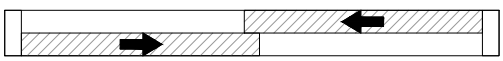
434302
Cepillo 18x8x15 mm
/ Wool pile 18x8x15 mm

Vista modelo mano derecha /
Right hand model view

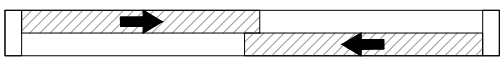


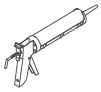

* Ver montaje guía suelo integrado
* See integrated floor guide assembly

MANO IZQUIERDA / LEFT HAND



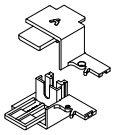
MANO DERECHA / RIGHT HAND



| | | | | | |
|---|---|---|---|---|---|
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |  | Sellado unión con mastic neutro sin disolventes.<br>Seal union area with mastic neutro without solvent. |  | Retestado con juego de fresas<br>Ref.: 304390 / 434391 (SI)<br>Cross-cutting with miller set.<br>Ref.: 304390 / 434391 (IF) |

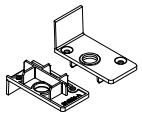
## DETALLE MONTAJE HOJA CIERRE CENTRAL
CENTRAL LOCK SASH ASSEMBLY DETAIL

394302 (dcha / right)
394301 (izda / left)
Juego tapas cierre central
/ Central lock cap set



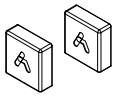
PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-

394306 (dcha / right)
394305 (izda / left)
Juego tapas refuerzo cierre
/ Lock reinforcement cap set

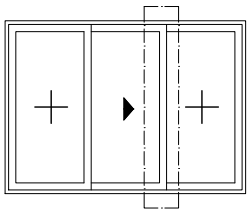


PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-

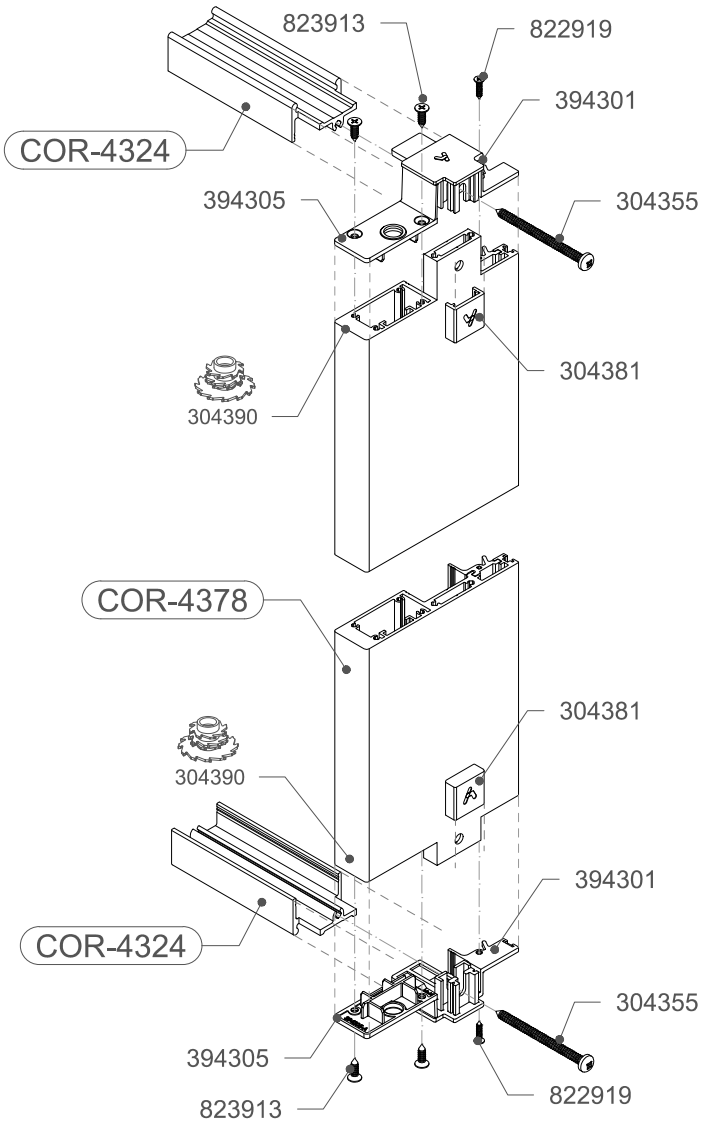
304381
Juego tapetas hoja central
/ Central sash cap set



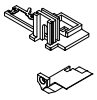
PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-



Vista modelo mano izquierda /
Left hand model view

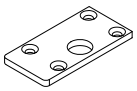



### VARIANTE SUELO INTEGRADO
INTEGRATED FLOOR VARIANT



424378 (dcha / right)
424379 (izda / left)
Juego tapas cierre central SI
/ Central lock cap set IF

PIEZA INFERIOR / BOTTOM PIECE



354832 (dcha / right)
354822 (izda / left)
Tapa refuerzo SI
/ Reinforcement cap IF

PIEZA INFERIOR / BOTTOM PIECE

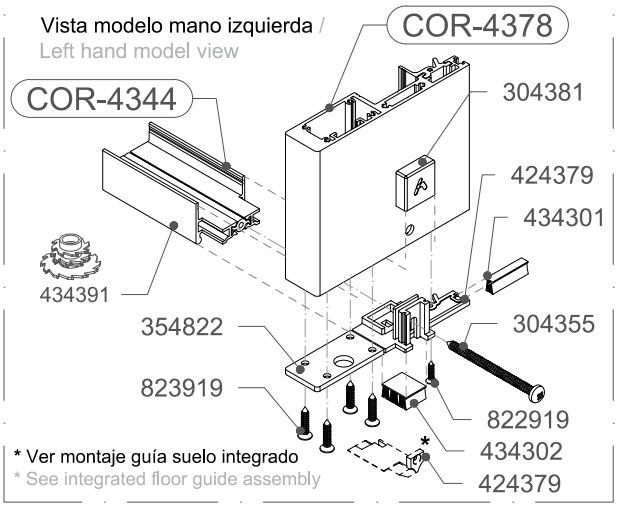


434301
Cepillo 5x8x26.5 mm
/ Wool pile 5x8x26.5 mm



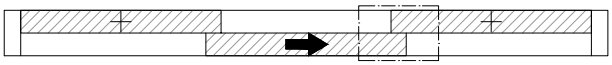
434302
Cepillo 18x8x15 mm
/ Wool pile 18x8x15 mm

Vista modelo mano izquierda /
Left hand model view

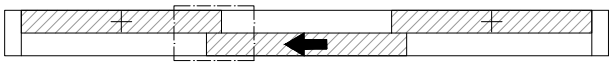


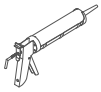

* Ver montaje guía suelo integrado
* See integrated floor guide assembly

MANO IZQUIERDA / LEFT HAND

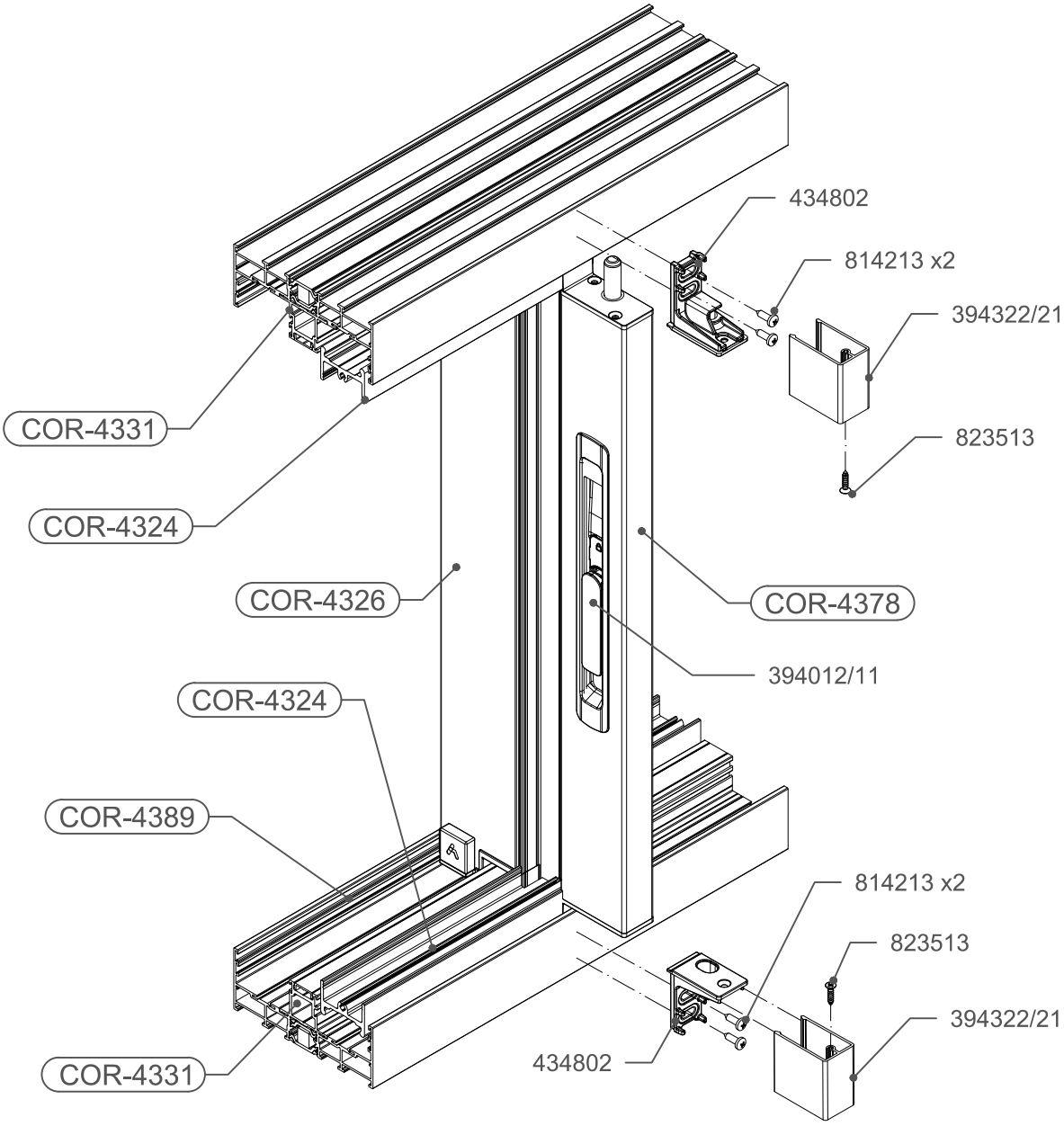


MANO DERECHA / RIGHT HAND

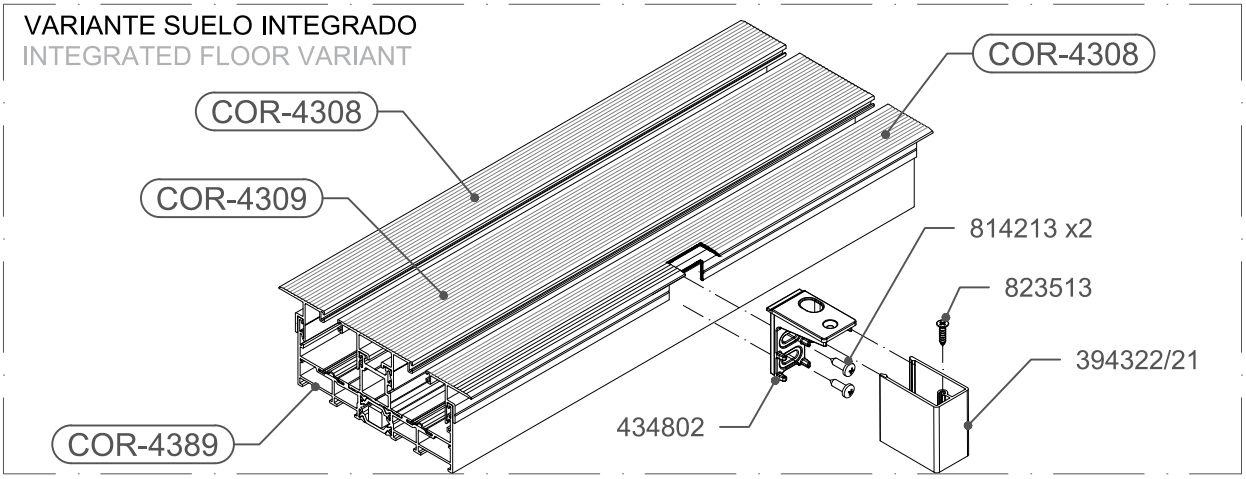


| | | | | | |
|---|---|---|---|---|---|
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |  | Sellado unión con mastic neutro sin disolventes.<br>Seal union area with mastic neutro without solvent. |  | Retestado con juego de fresas<br>Ref.: 304390 / 434391 (SI)<br>Cross-cutting with miller set.<br>Ref.: 304390 / 434391 (IF) |

## DETALLE DE ENSAMBLAJE DE HERRAJE EN CIERRE EN HOJA CENTRAL
CENTRAL SASH LOCK HARDWARE ASSEMBLY DETAIL

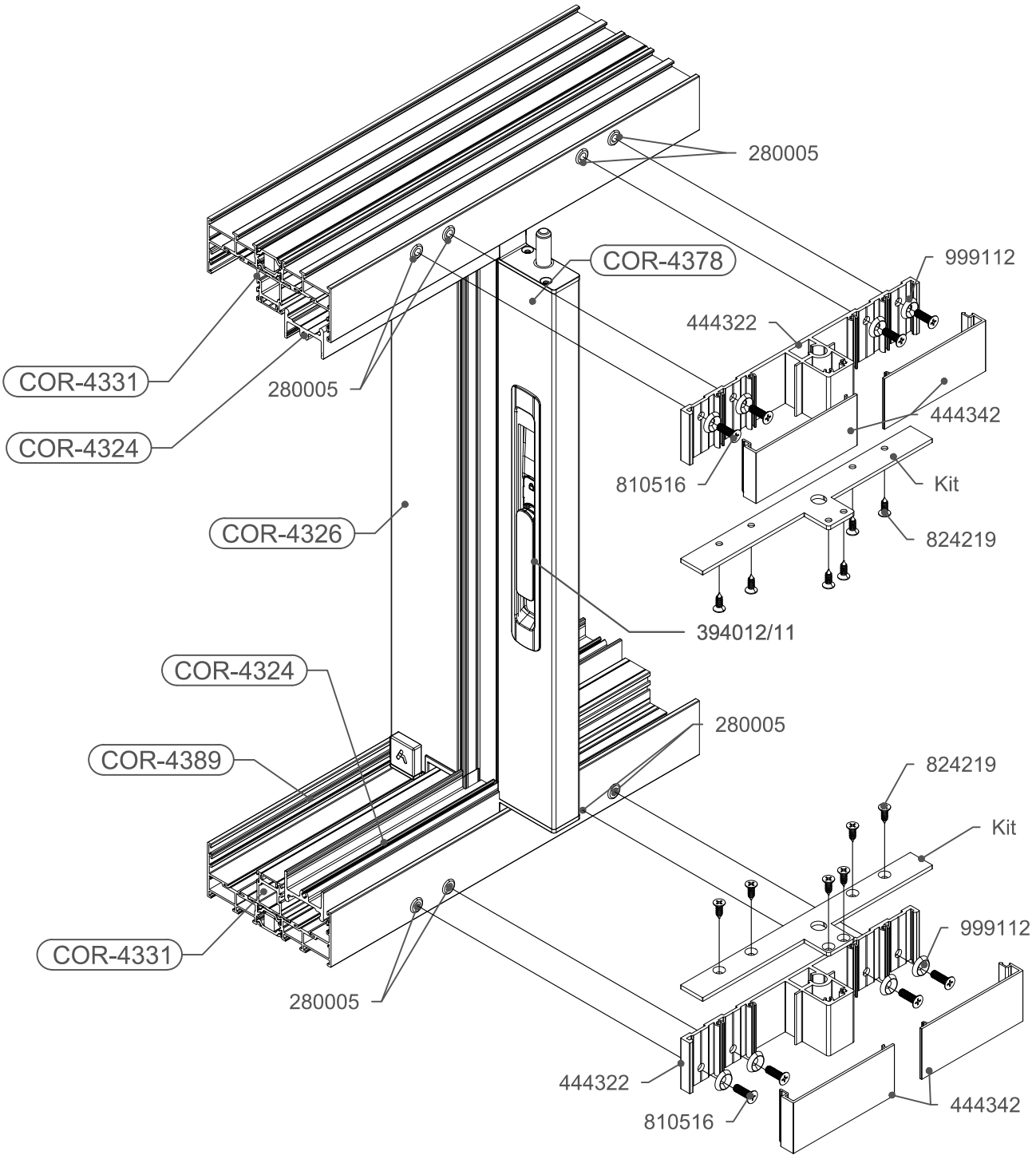



VARIANTE SUELO INTEGRADO
INTEGRATED FLOOR VARIANT



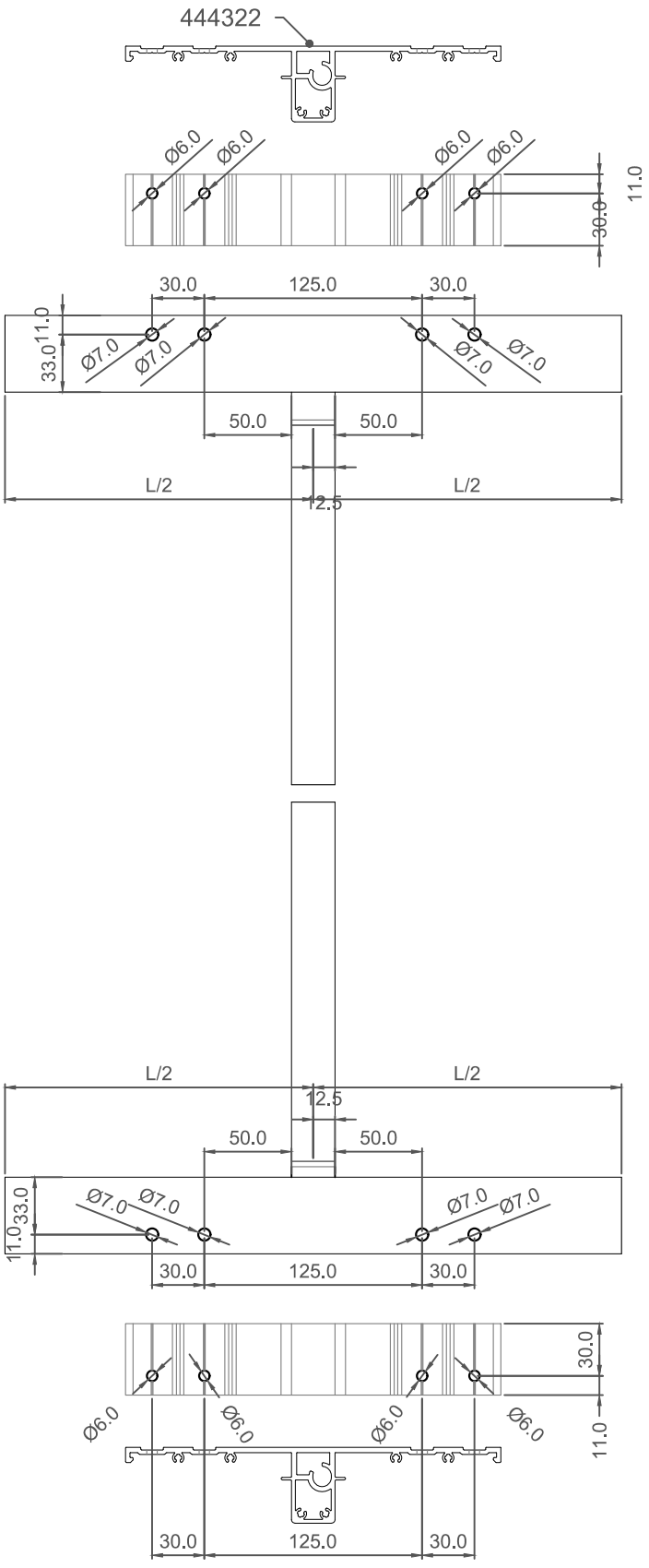
## DETALLE DE ENSAMBLAJE DE HERRAJE EN CIERRE EN HOJA CENTRAL
CENTRAL SASH LOCK HARDWARE ASSEMBLY DETAIL

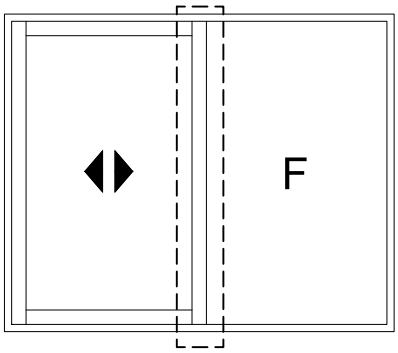
PAS24

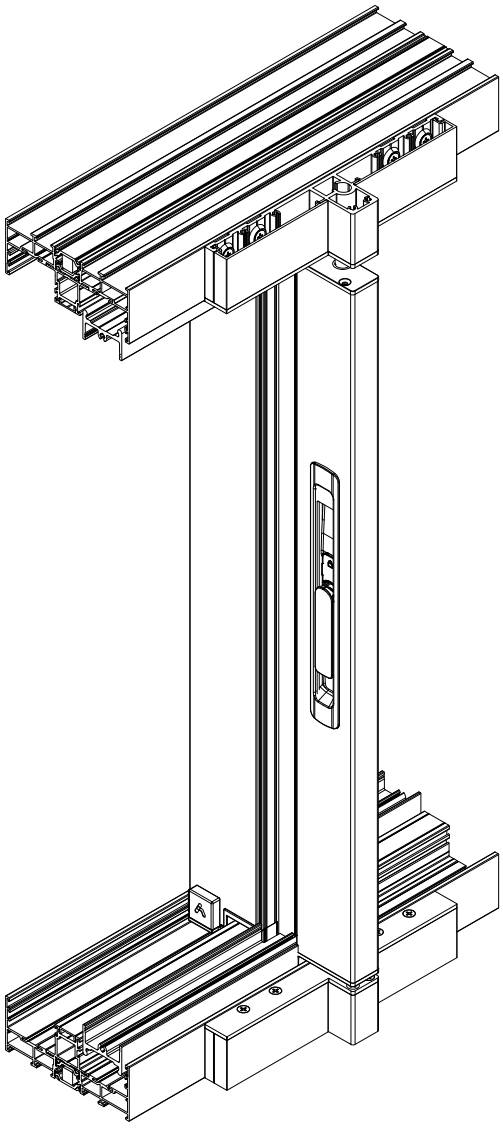



Kit: 444302 - Juego de tapas PAS 24
Kit: 444302 - Cover set PAS 24

## FIJACIÓN CERRADERO PAS 24
PAS 24 LOCK FIXATION



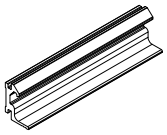



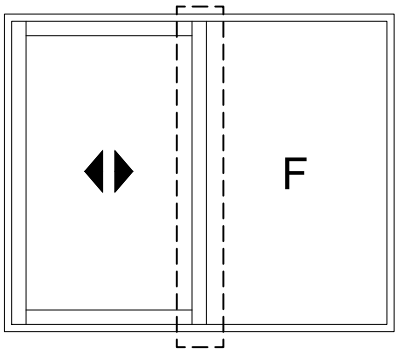



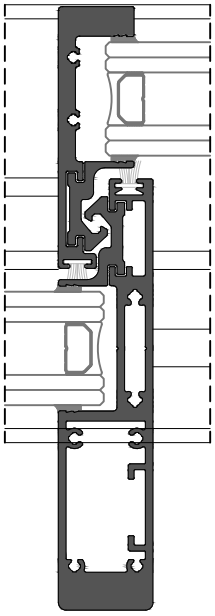
## REFUERZO EN EL CRUCE DE HOJAS
## REINFORCEMENT FOR INTERSECTION SASH

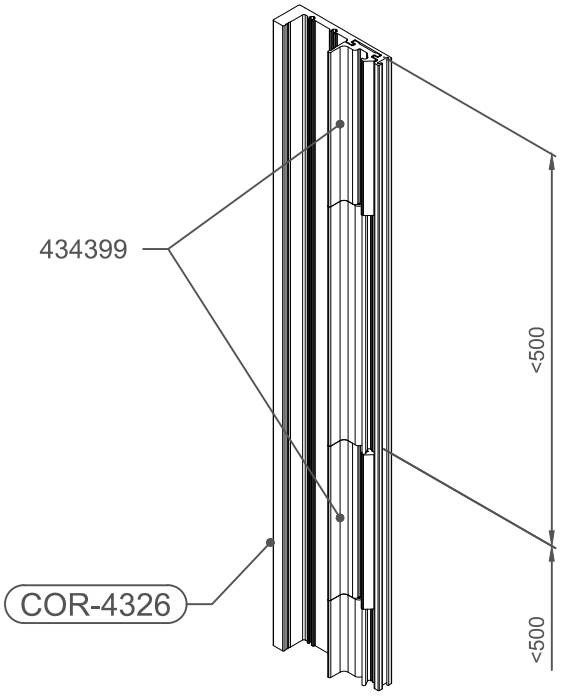
PAS24

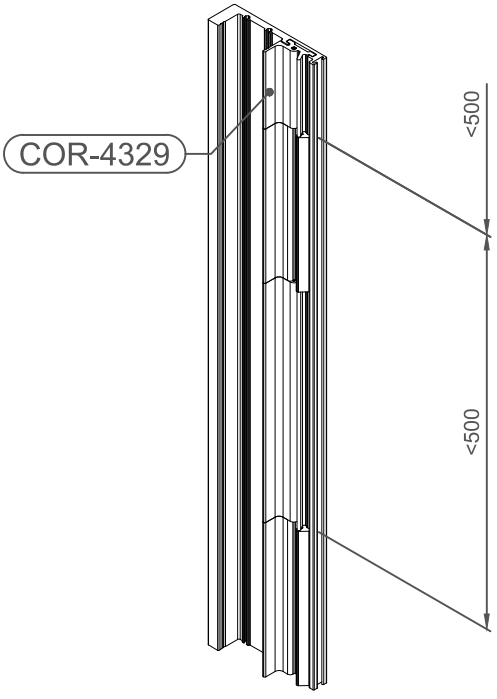
434399
Grapa PAS 24 /
PAS 24 intersection sashreinforcement







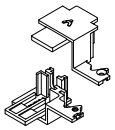




Nota importante: Se deberá instalar como mínimo 3 refuerzos. Se colocarán a una distancia máxima de 500mm entre piezas, y siempre uno en cada extremo.

Important note: It must be installed minimum 3 reinforcements. The maximum distance between pieces must be 500mm, and a reinforcement must be placed at each end.

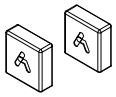
## DETALLE MONTAJE HOJA CENTRAL INVERTIDA
INVERTER CENTRAL SASH ASSEMBLY DETAIL

394312 (dcha / right)
394311 (izda / left)
Juego tapas hoja central invertida
/ Inverter central sash cap set

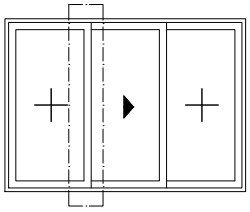


PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-

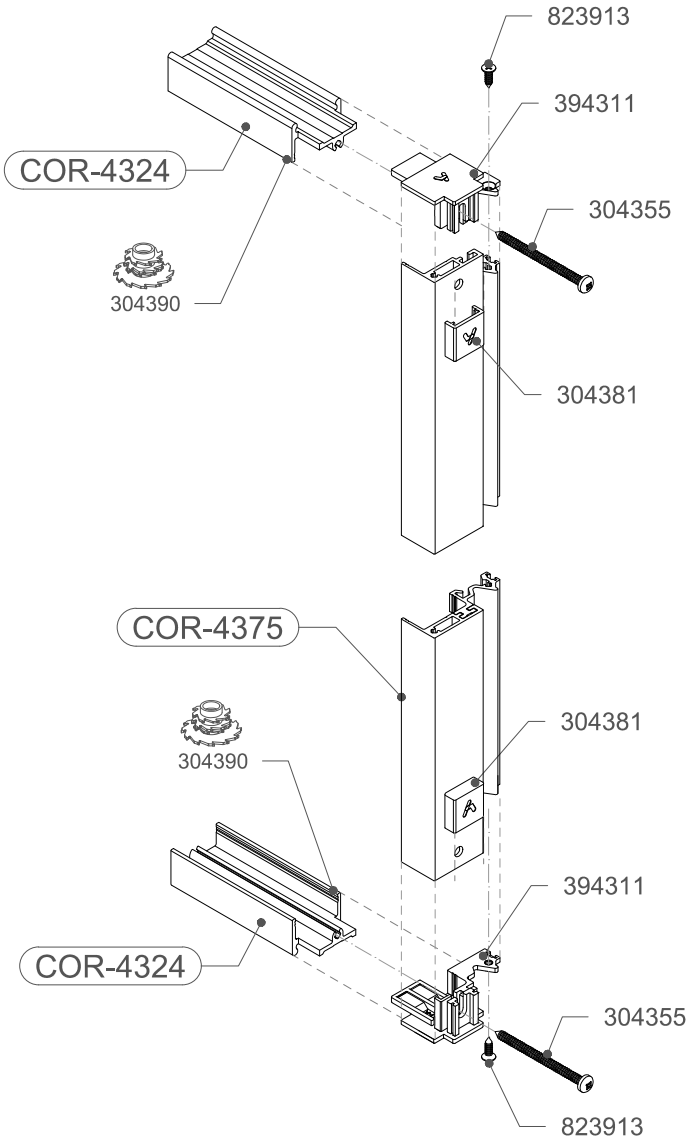
304381
Juego tapetas hoja central
/ Central sash cap set



PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-



Vista modelo mano izquierda /
Left hand model view




### VARIANTE SUELO INTEGRADO
INTEGRATED FLOOR VARIANT



424376 (dcha / right)
424377 (izda / left)
Juego tapas hoja central invertida SI
/ Inverter central sash cap set IF

PIEZA INFERIOR / BOTTOM PIECE

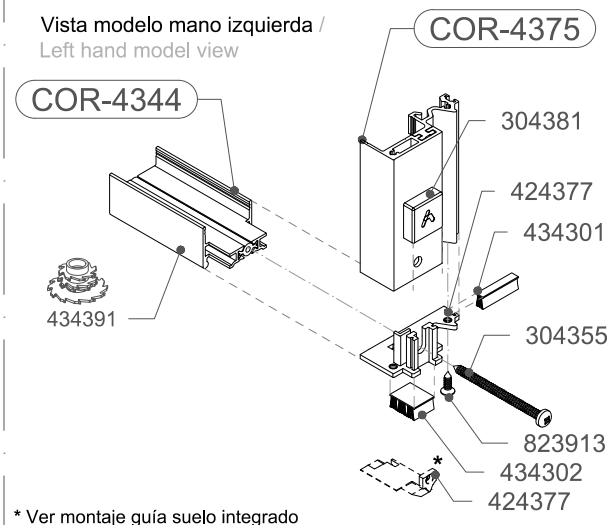


434301
Cepillo 5x8x26.5 mm
/ Wool pile 5x8x26.5 mm



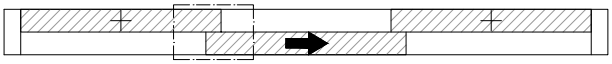
434302
Cepillo 18x8x15 mm
/ Wool pile 18x8x15 mm

Vista modelo mano izquierda /
Left hand model view

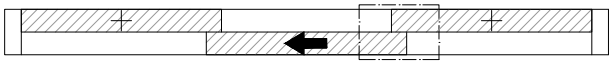


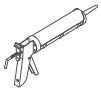

* Ver montaje guía suelo integrado
* See integrated floor guide assembly

MANO IZQUIERDA / LEFT HAND



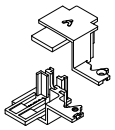
MANO DERECHA / RIGHT HAND



| | | | | | |
|---|---|---|---|---|---|
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |  | Sellado unión con mastic neutro sin disolventes.<br>Seal union area with mastic neutro without solvent. |  | Retestado con juego de fresas<br>Ref.: 304390 / 434391 (SI)<br>Cross-cutting with miller set.<br>Ref.: 304390 / 434391 (IF) |

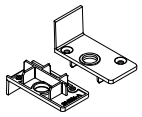
## DETALLE MONTAJE HOJA CENTRAL INVERTIDA
INVERTER CENTRAL SASH ASSEMBLY DETAIL

394312 (dcha / right)
394311 (izda / left)
Juego tapas hoja central invertida
/ Inverter central sash cap set



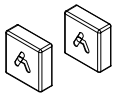
PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-

394306 (dcha / right)
394305 (izda / left)
Juego tapas refuerzo cierre
/ Lock reinforcement cap set

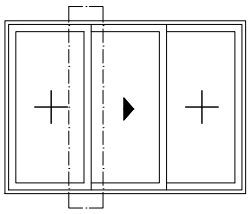


PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-

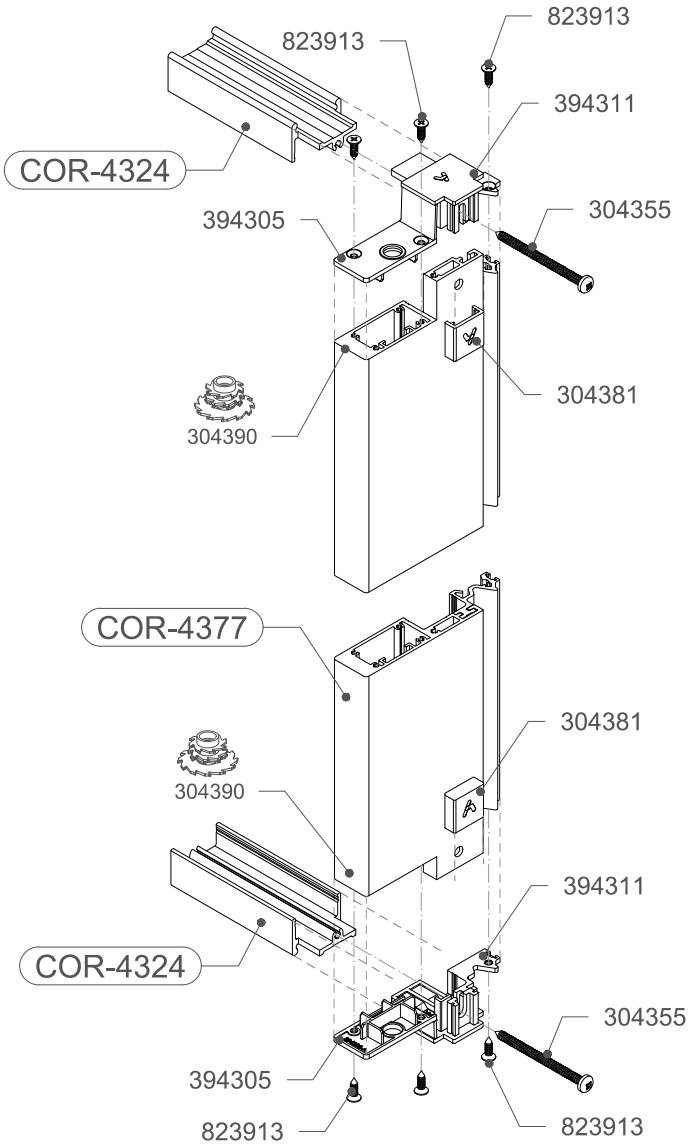
304381
Juego tapetas hoja central
/ Central sash cap set



PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-



Vista modelo mano izquierda /
Left hand model view

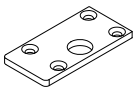



### VARIANTE SUELO INTEGRADO
INTEGRATED FLOOR VARIANT



424376 (dcha / right)
424377 (izda / left)
Juego tapas hoja central invertida SI
/ Inverter central sash cap set IF

PIEZA INFERIOR / BOTTOM PIECE



354832 (dcha / right)
354822 (izda / left)
Tapa refuerzo SI
/ Reinforcement cap IF

PIEZA INFERIOR / BOTTOM PIECE

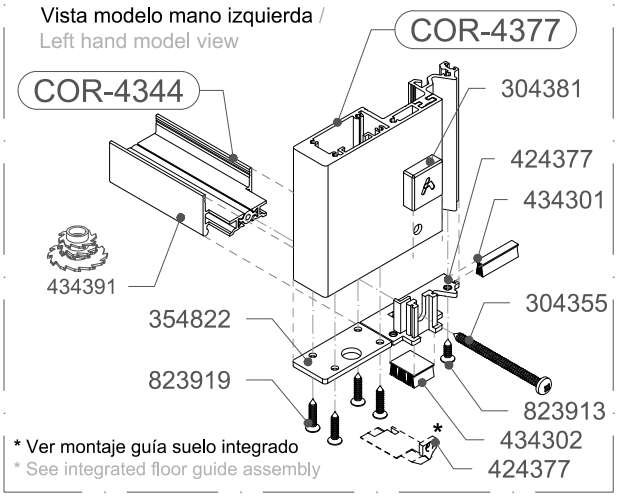


434301
Cepillo 5x8x26.5 mm
/ Wool pile 5x8x26.5 mm



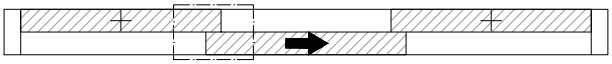
434302
Cepillo 18x8x15 mm
/ Wool pile 18x8x15 mm

Vista modelo mano izquierda /
Left hand model view

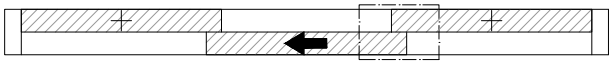



* Ver montaje guía suelo integrado
* See integrated floor guide assembly

MANO IZQUIERDA / LEFT HAND

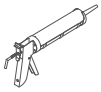


MANO DERECHA / RIGHT HAND





Mecanizados del perfil.
TROQUEL Ref.: 304398
Profile preparation.
PUNCH TOOL Ref.: 304398

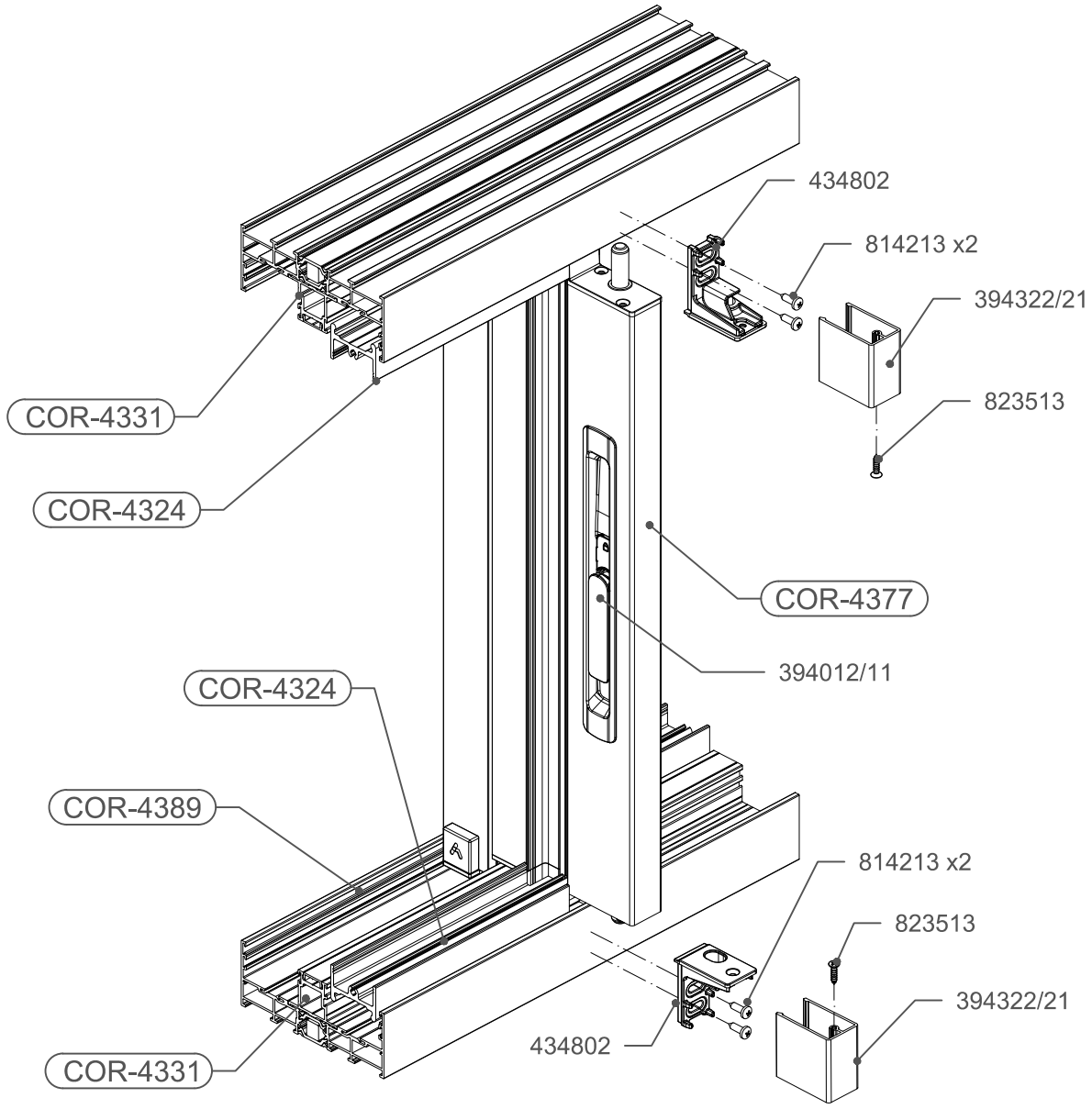


Sellado unión con mastic neutro sin disolventes.
Seal union area with mastic neutro without solvent.

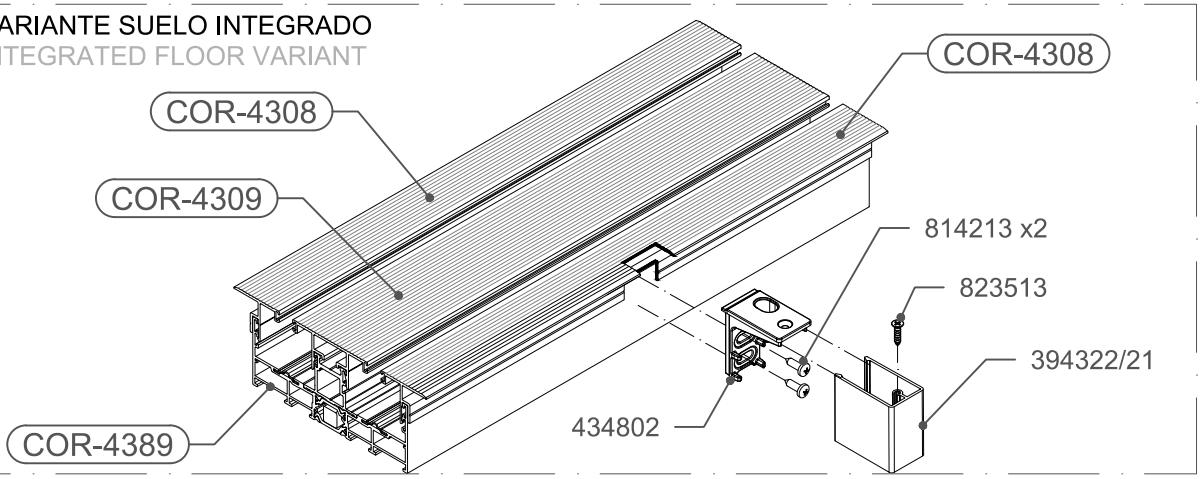


Retestado con juego de fresas
Ref.: 304390 / 434391 (SI)
Cross-cutting with miller set.
Ref.: 304390 / 434391 (IF)

## DETALLE DE ENSAMBLAJE DE HERRAJE EN CIERRE EN HOJA CENTRAL INVERTIDA
INVERT CENTRAL SASH LOCK HARDWARE ASSEMBLY DETAIL

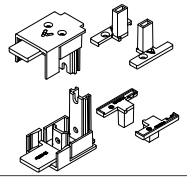


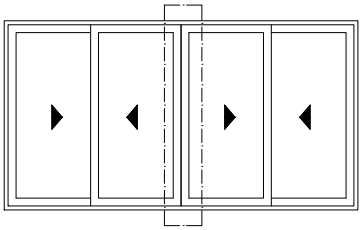

VARIANTE SUELO INTEGRADO
INTEGRATED FLOOR VARIANT



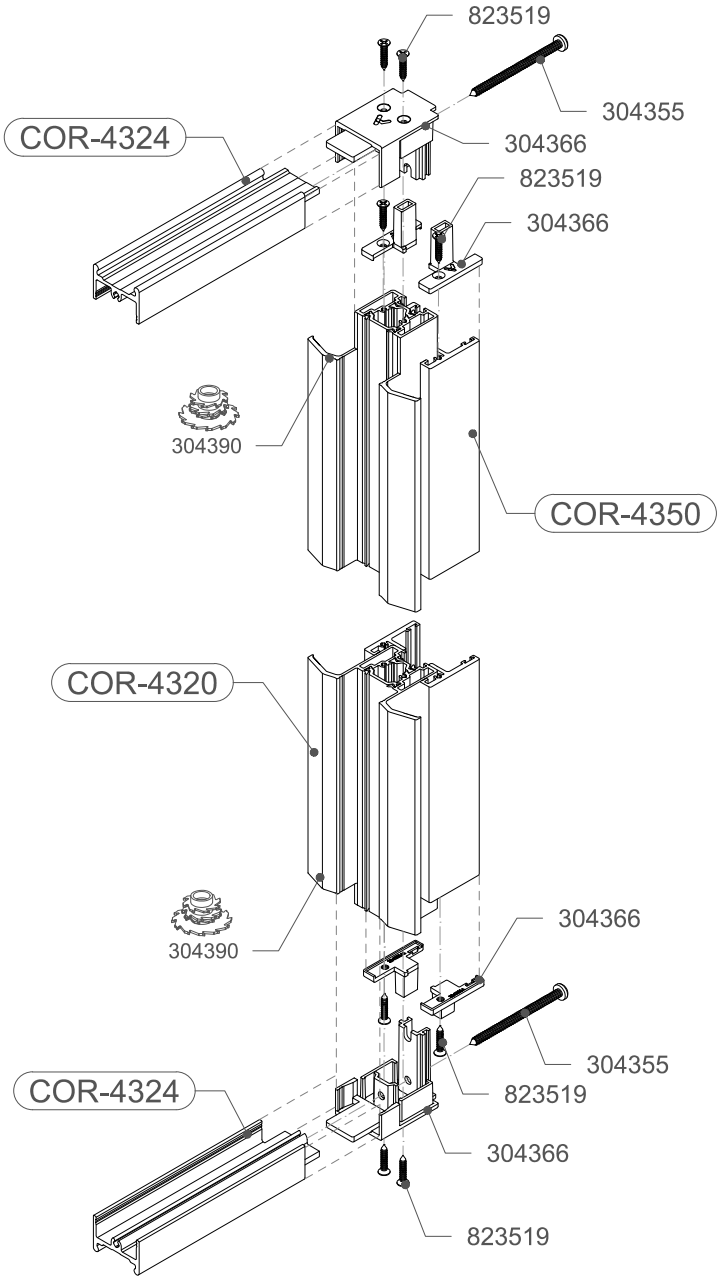
## DETALLE MONTAJE UNIÓN DE 4 HOJAS CON HOJA LATERAL VENTANA
4-SASH UNION WITH WINDOW SIDE SASH ASSEMBLY DETAIL

304366
Juego tapas unión 4 hojas
/ 4-sash union cap set

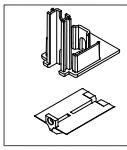




PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-

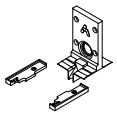



### VARIANTE SUELO INTEGRADO
INTEGRATED FLOOR VARIANT



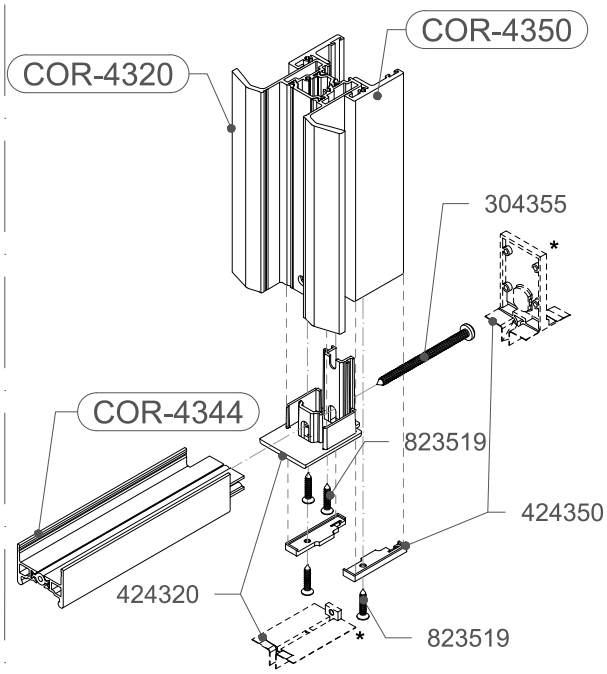
424320
Juego tapas hoja lateral ventana SI
/ Window side sash cap set IF

PIEZA INFERIOR / BOTTOM PIECE

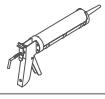


424350
Juego tapas unión 4 hojas SI
/ 4-sash union cap set IF

PIEZA INFERIOR / BOTTOM PIECE



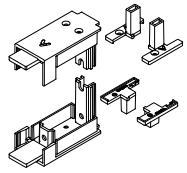

* Ver montaje guía suelo integrado
* See integrated floor guide assembly

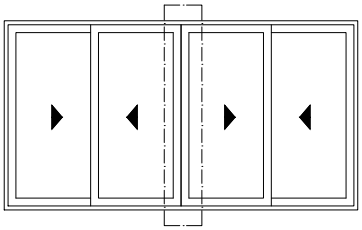
| | | | | | |
|---|---|---|---|---|---|
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |  | Sellado unión con mastic neutro sin disolventes.<br>Seal union area with mastic neutro without solvent. |  | Retestado con juego de fresas<br>Ref.: 304390<br>Cross-cutting with miller set.<br>Ref.: 304390 |

## DETALLE MONTAJE UNIÓN DE 4 HOJAS CON HOJA LATERAL BALCONERA

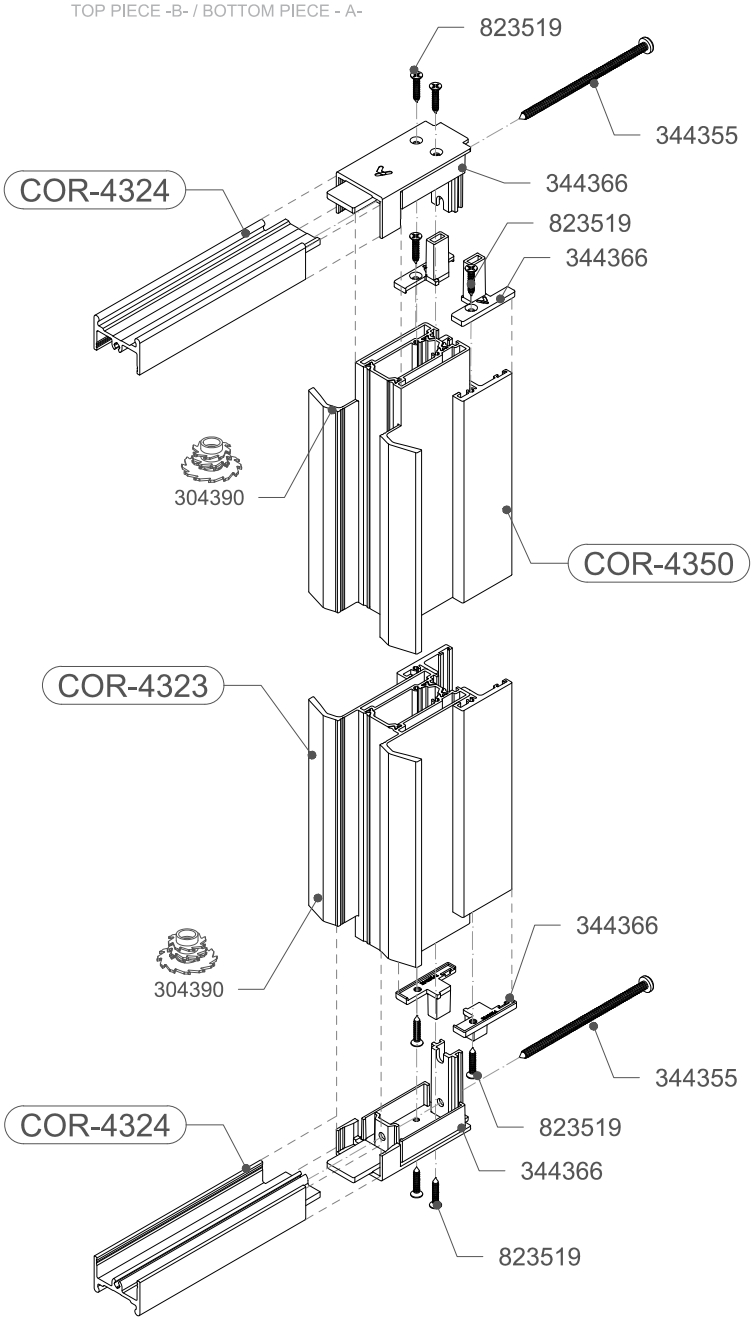
4-SASH UNION WITH BALCONY SIDE SASH ASSEMBLY DETAIL

344366
Juego tapas unión 4 hojas
/ 4-sash union cap set

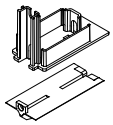




PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-

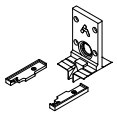



### VARIANTE SUELO INTEGRADO
INTEGRATED FLOOR VARIANT



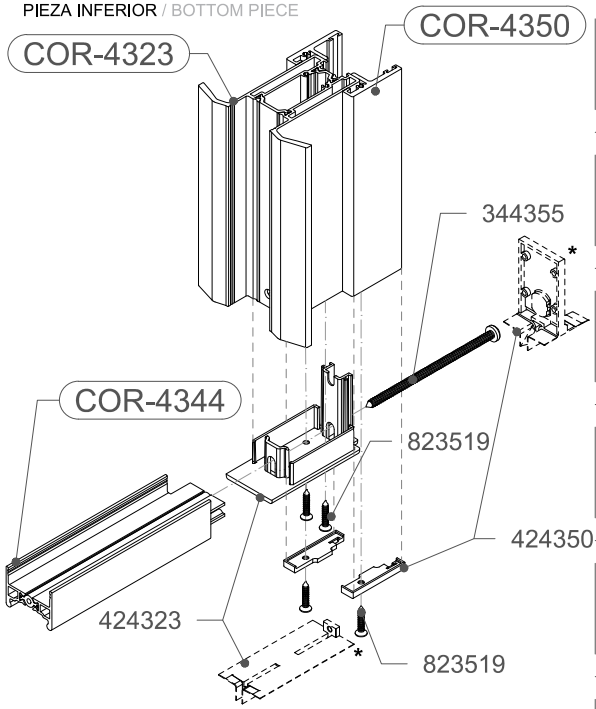
424323
Juego tapas hoja lateral balconera SI
/ Balcony side sash cap set IF

PIEZA INFERIOR / BOTTOM PIECE

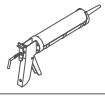


424350
Juego tapas unión 4 hojas SI
/ 4-sash union cap set IF

PIEZA INFERIOR / BOTTOM PIECE

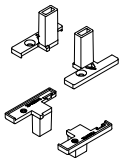



* Ver montaje guía suelo integrado
* See integrated floor guide assembly

| | | | | | |
|---|---|---|---|---|---|
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |  | Sellado unión con mastic neutro sin disolventes.<br>Seal union area with mastic neutro without solvent. |  | Retestado con juego de fresas<br>Ref.: 304390<br>Cross-cutting with miller set.<br>Ref.: 304390 |

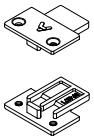
## DETALLE MONTAJE UNIÓN DE 4 HOJAS CON HOJA LATERAL ENRASADA
4-SASH UNION WITH HIDDEN SIDE SASH ASSEMBLY DETAIL

354366
Juego tapas unión 4 hojas
/ 4-sash union cap set

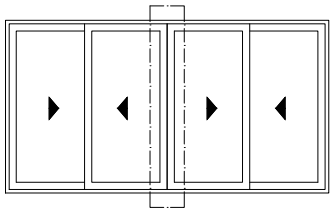


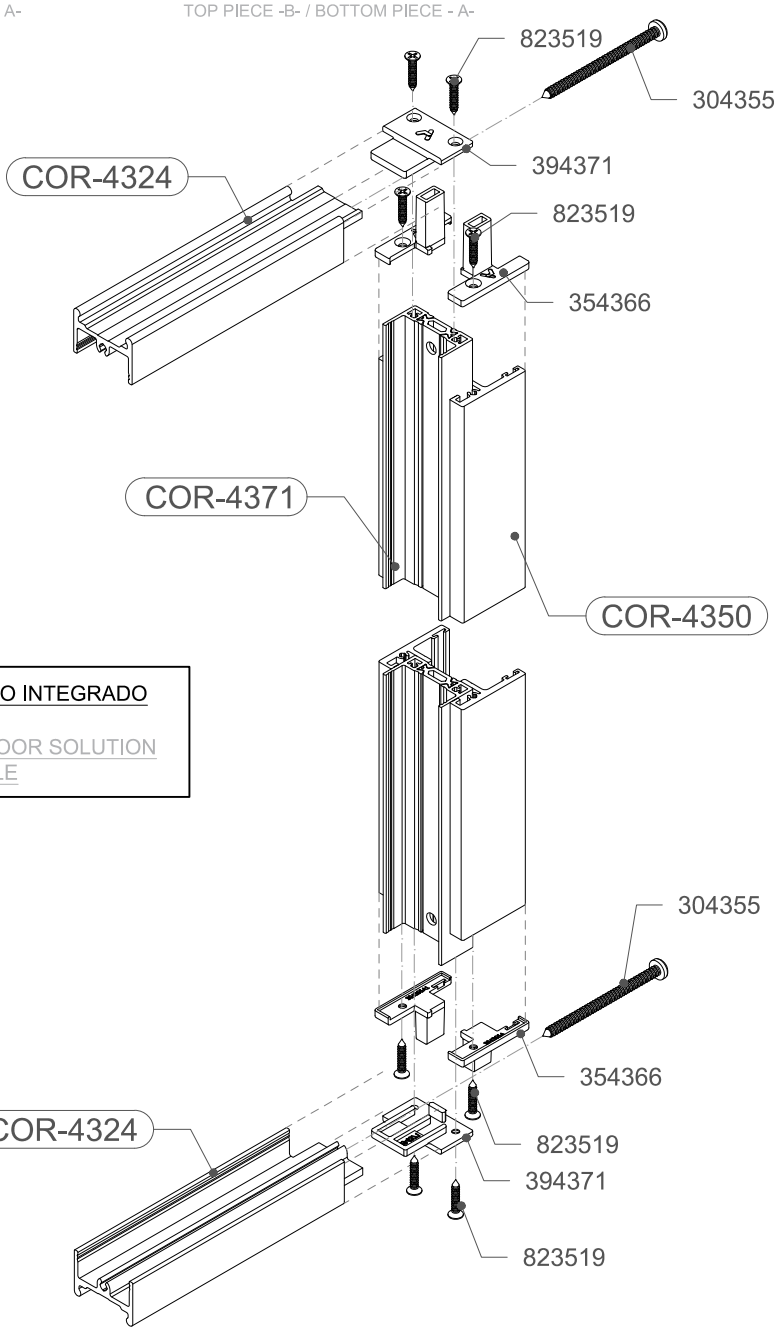
PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-

394371
Juego tapas hoja lateral enrasada
/ Hidden side sash cap set

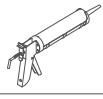


PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-

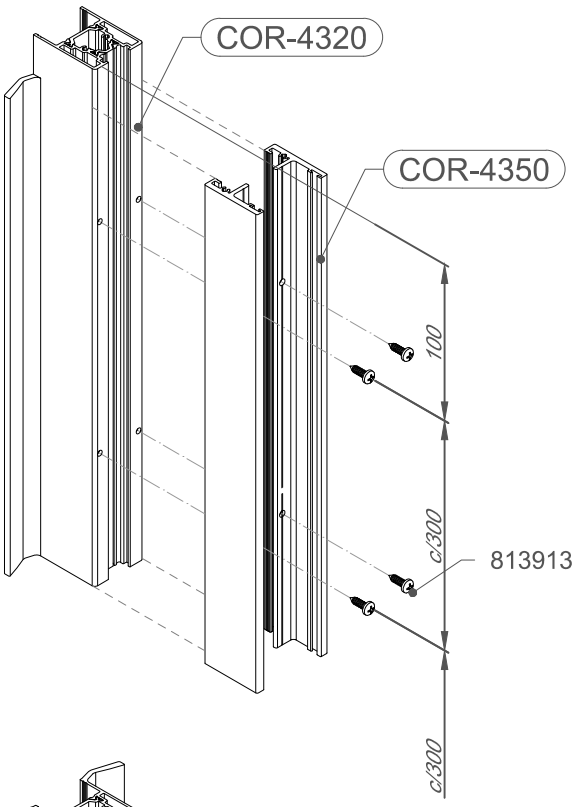


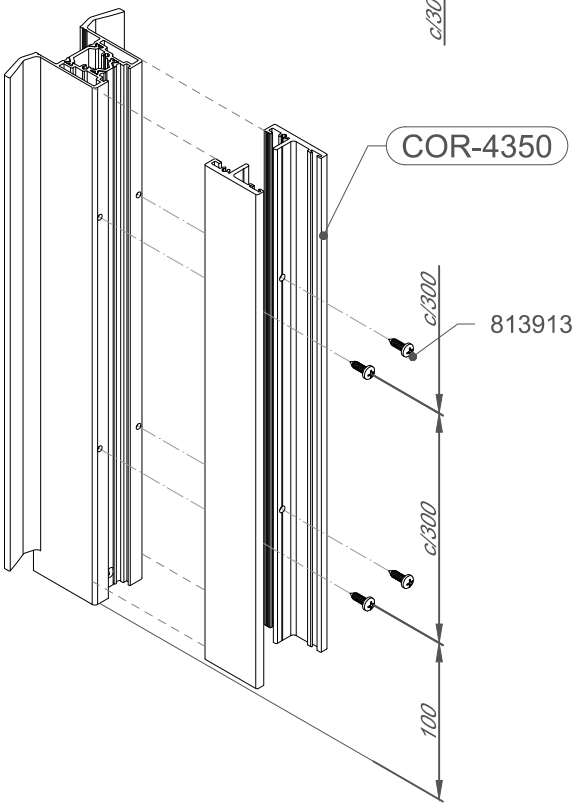



SOLUCIÓN SUELO INTEGRADO NO DISPONIBLE
INTEGRATED FLOOR SOLUTION IS NOT AVAILABLE

| | | | |
|---|---|---|---|
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |  | Sellado unión con mastic neutro sin disolventes.<br>Seal union area with mastic neutro without solvent. |

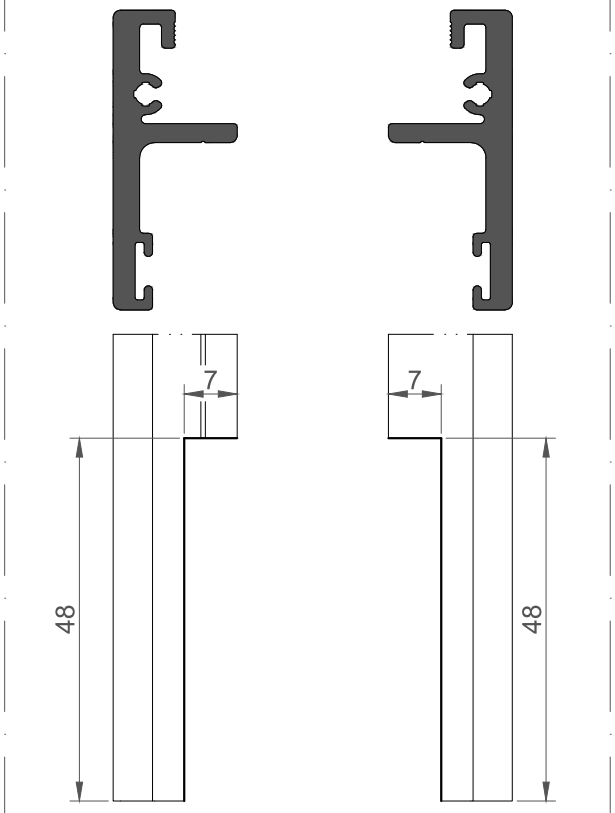
## DETALLE MONTAJE PERFIL UNIÓN DE 4 HOJAS
4-SASH UNION PROFILE ASSEMBLY DETAIL

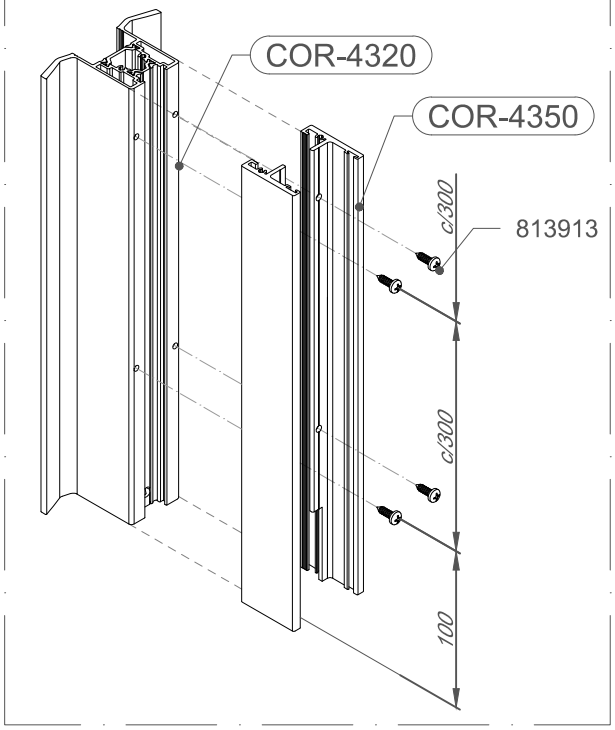



VARIANTE SUELO INTEGRADO
INTEGRATED FLOOR VARIANT

Mecanizado perfil unión de 4 hojas COR-4350:
4-sash union COR-4350 machining



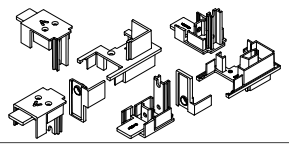



## DETALLE MONTAJE ENCUENTRO EN ESQUINA-RINCÓN CON HOJA VENTANA

WINDOW SASH CORNER ENCOUNTER ASSEMBLY DETAIL

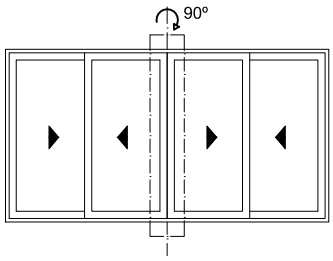
304364 (dcha / right)
304365 (izda / left)

Juego tapas hoja esquinero
/ Corner sash cap set

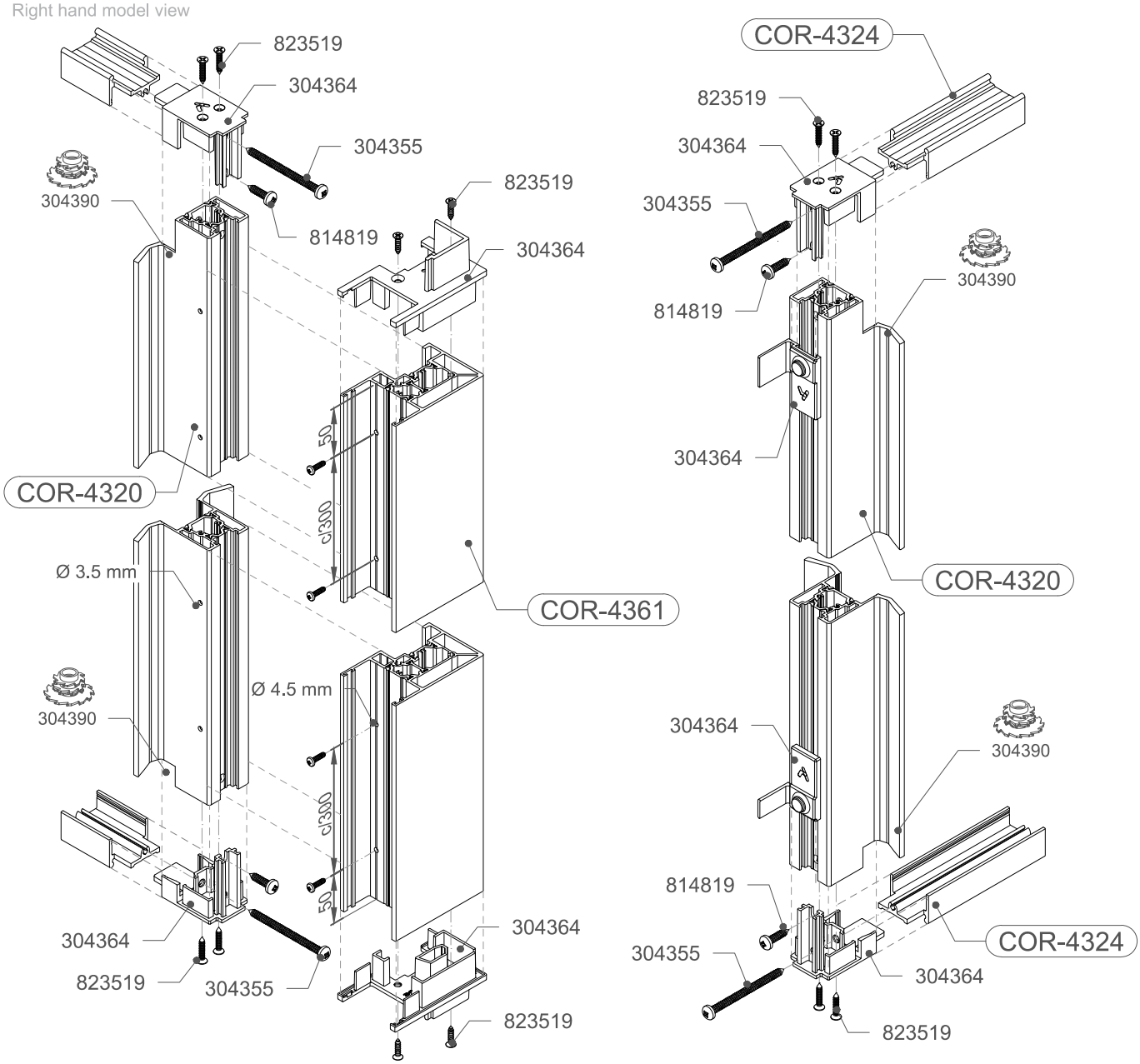


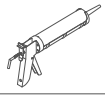
PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-

SOLUCIÓN SUELO INTEGRADO NO DISPONIBLE
INTEGRATED FLOOR SOLUTION IS NOT AVAILABLE




Vista modelo mano derecha /
Right hand model view



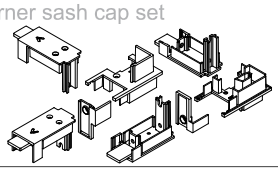

| | | | | | |
|---|---|---|---|---|---|
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |  | Sellado unión con mastic neutro sin disolventes.<br>Seal union area with mastic neutro without solvent. |  | Retestado con juego de fresas<br>Ref.: 304390<br>Cross-cutting with miller set.<br>Ref.: 304390 |

## DETALLE MONTAJE ENCUENTRO EN ESQUINA-RINCÓN CON HOJA BALCONERA

BALCONY SASH CORNER CONNECTION ASSEMBLY DETAIL

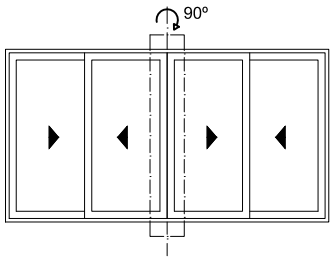
344364 (dcha / right)
344365 (izda / left)

Juego tapas hoja esquinero
/ Corner sash cap set

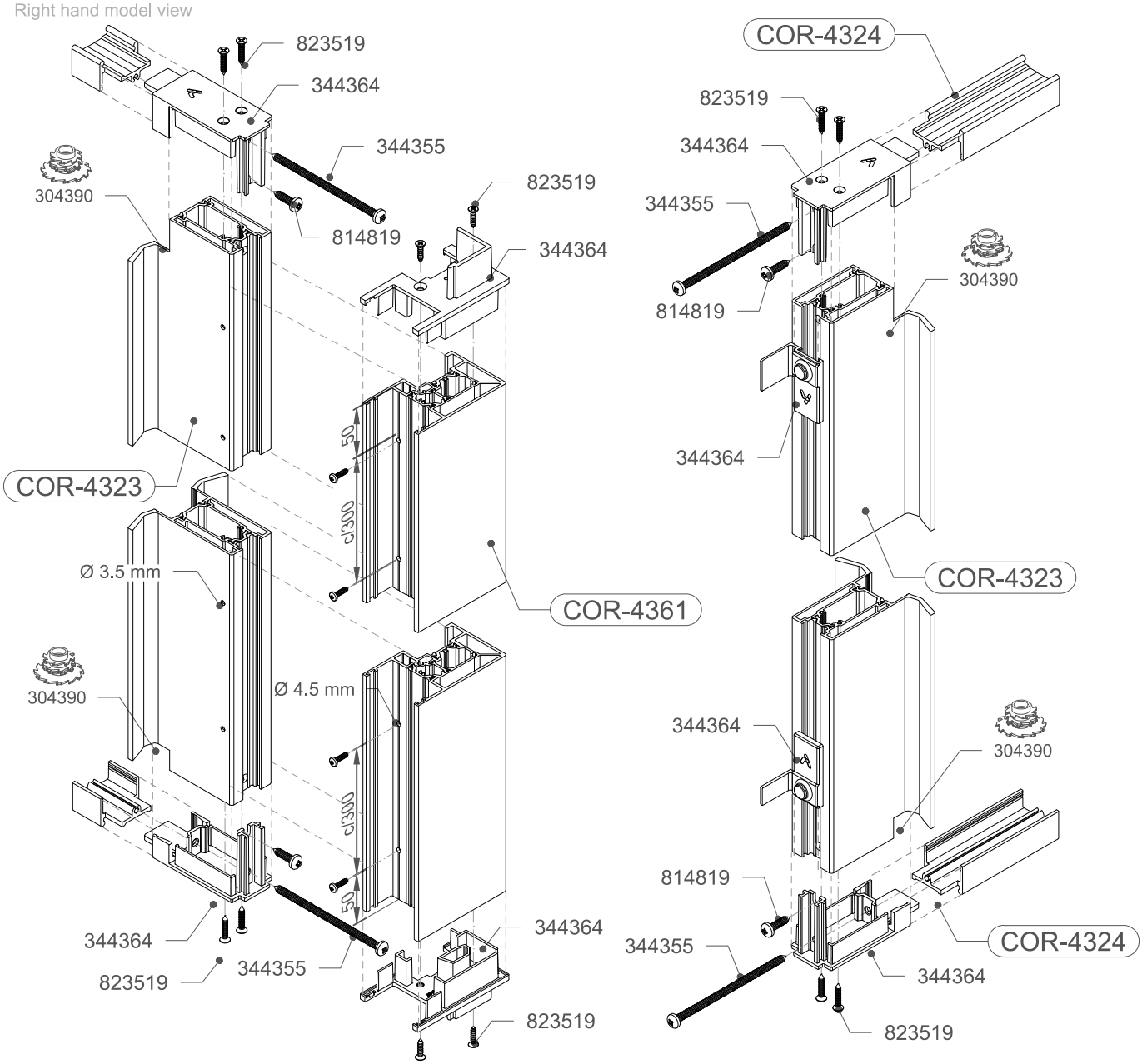


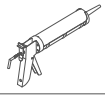
PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-

SOLUCIÓN SUELO INTEGRADO NO DISPONIBLE
INTEGRATED FLOOR SOLUTION IS NOT AVAILABLE




Vista modelo mano derecha /
Right hand model view




| | | | | | |
|---|---|---|---|---|---|
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |  | Sellado unión con mastic neutro sin disolventes.<br>Seal union area with mastic neutro without solvent. |  | Retestado con juego de fresas Ref.: 304390<br>Cross-cutting with miller set. Ref.: 304390 |

## DETALLES EN ESQUINA

## DETAILS AT CORNER

APERTURA A DERECHAS/OPENING TO RIGHT

Tapas esquinero/Corner end plates

Ref: 304364 - Válida para hojas/Valid for sashes Cor-4320, Cor-4322

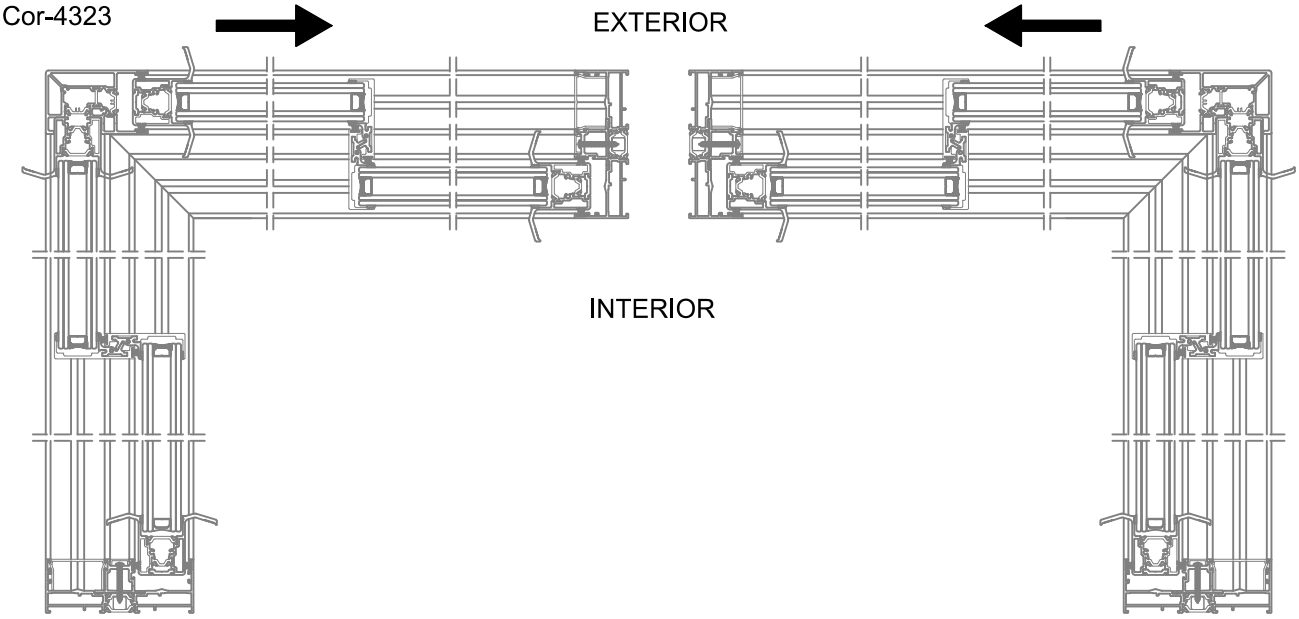
Ref: 344364 - Válida para hoja/Valid for sashes Cor-4323

APERTURA A IZQUIERDAS/OPENING TO LEFT

Tapas esquinero/Corner end plates

Ref: 304365 - Válida para hojas/Valid for sashes Cor-4320, Cor-4322

Ref: 344365 - Válida para hoja/Valid for sashes Cor-4323




## DETALLES EN RINCÓN

## CORNER DETAILS

APERTURA A DERECHAS/OPENING TO RIGHT

Tapas esquinero/Corner end plates

Ref: 304365 - Válida para hojas /Valid for sashes Cor-4320, Cor-4322

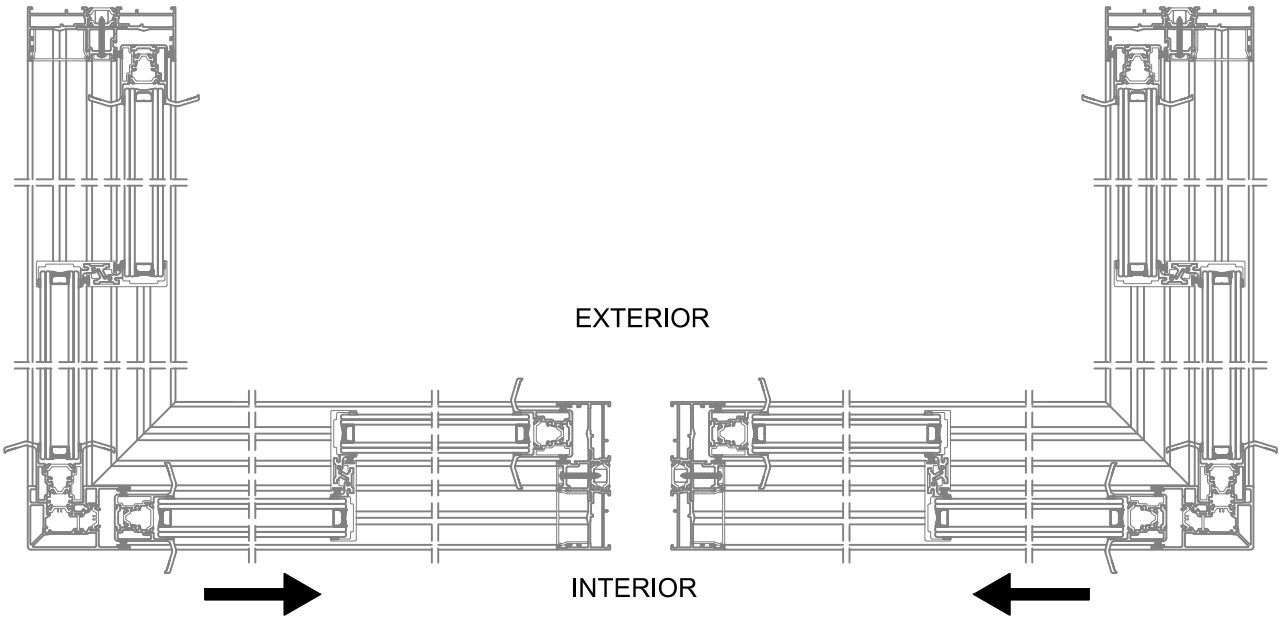
Ref: 344365 - Válida para hoja/Valid for sashes Cor-4323

APERTURA A IZQUIERDAS/OPENING TO LEFT

Tapas esquinero/Corner end plates

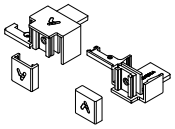
Ref: 304364 - Válida para hojas/Valid for sashes Cor-4320, Cor-4322

Ref: 344364 - Válida para hoja/Valid for sashes Cor-4323



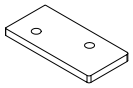
## DETALLE MONTAJE HOJA CRUCE GALANDAGE
GALANDAGE INTERSECTION SASH ASSEMBLY DETAIL

304361 (dcha / right)
304371 (izda / left)
Juego tapas hoja central
/ Central sash cap set

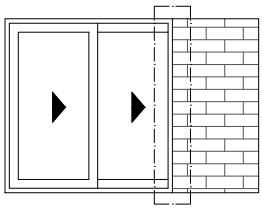


PIEZA SUPERIOR -B- / PIEZA INFERIOR -A-
TOP PIECE -B- / BOTTOM PIECE - A-

304372
Tapa refuerzo hoja central 4327
/ Reinforcement cap central sash 4327

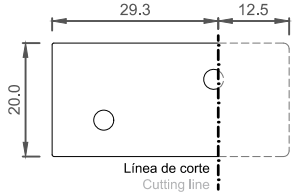


2 uds. - 1ud. (SI) / 2 uts. - 1ut. (IF)

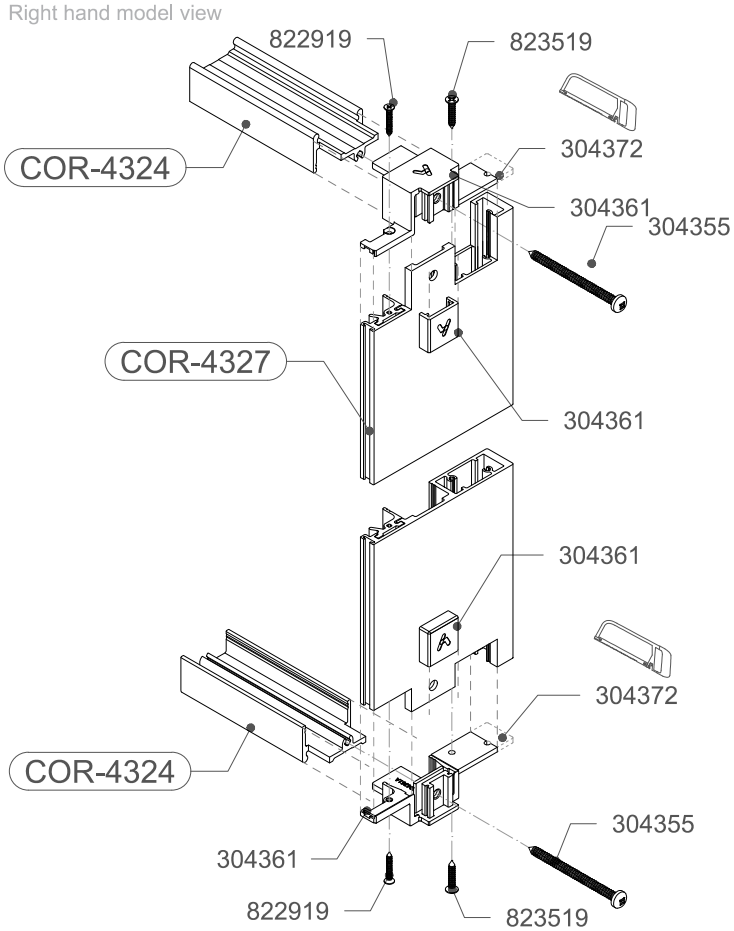


Para montar las tapas es necesario realizar el siguiente corte:
/ To assemble the caps it is necessary to make the following cut:

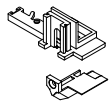
304372




Vista modelo mano derecha /
Right hand model view




## VARIANTE SUELO INTEGRADO
INTEGRATED FLOOR VARIANT



424326 (dcha / right)
424327 (izda / left)
Juego tapas hoja central SI
/ Central sash cap set IF

PIEZA INFERIOR / BOTTOM PIECE

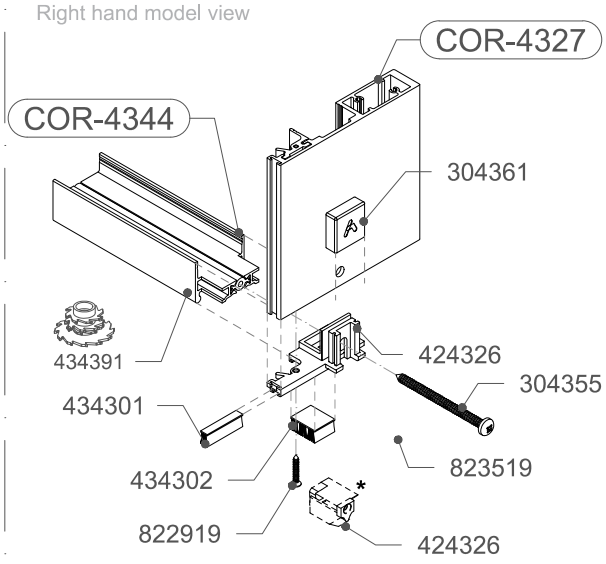


434301
Cepillo 5x8x26.5 mm
/ Wool pile 5x8x26.5 mm



434302
Cepillo 18x8x15 mm
/ Wool pile 18x8x15 mm

Vista modelo mano derecha /
Right hand model view

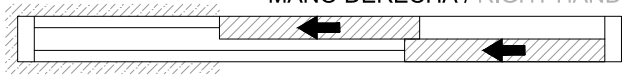


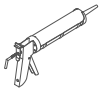

* Ver montaje guía suelo integrado
* See integrated floor guide assembly

MANO IZQUIERDA / LEFT HAND



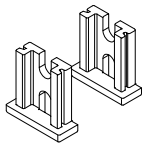
MANO DERECHA / RIGHT HAND



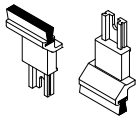
| | | | | | |
|---|---|---|---|---|---|
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |  | Sellado unión con mastic neutro sin disolventes.<br>Seal union area with mastic neutro without solvent. |  | Mecanizados del perfil.<br>REALIZAR MANUALMENTE<br>Profile preparation.<br>TO BE DONE MANUALLY |

## DETALLE MONTAJE PERFIL COMPLEMENTARIO GALANDAGE
GALANDAGE ADDICTIONAL PROFILE ASSEMBLY DETAIL

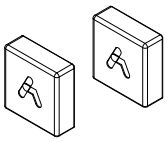
374350
Juego bases para tapetas
/ Bases set for caps

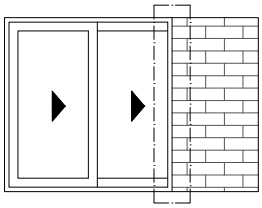


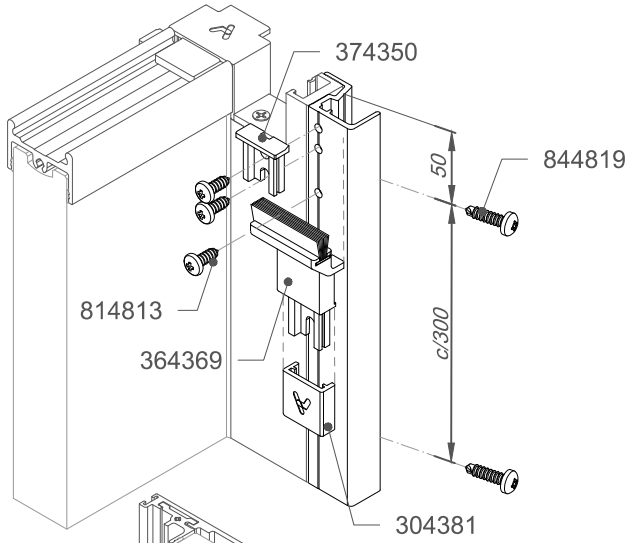
364369
Juego sobretapas hoja central premontado / Pre-assembled central sash overcap set



304381
Juego tapetas hoja central
/ Central sash cap set

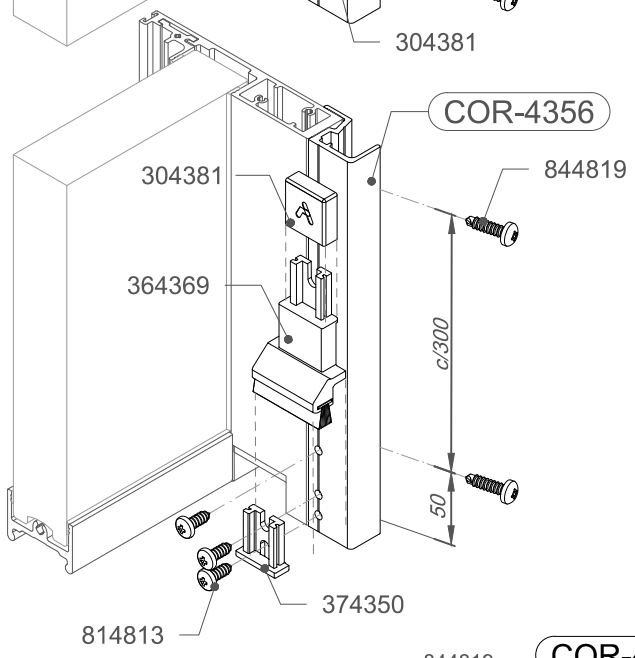




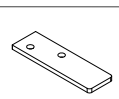



Las sobretapas de la hoja central se deberán colocar en obra, una vez posicionada la hoja en el marco. /
The central sash overcaps must be installed in site, once the sash is placed in the frame.

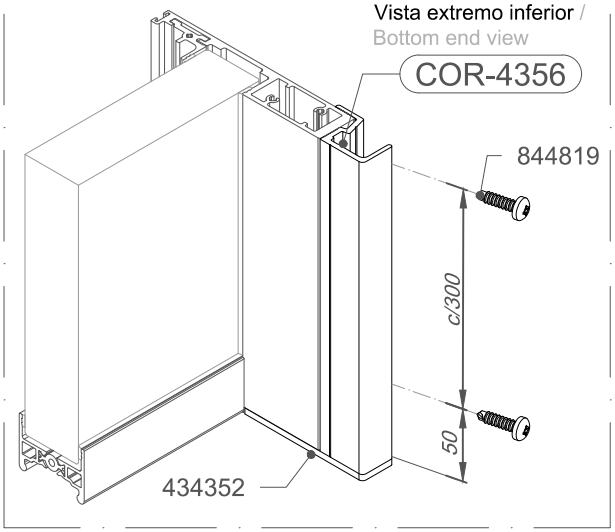
### VARIANTE SUELO INTEGRADO
INTEGRATED FLOOR VARIANT

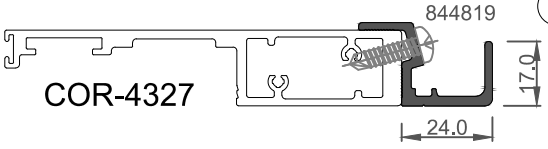



434352
Tapa refuerzo Galandage 2C
/ 2-Track Galandage reinforcement cap



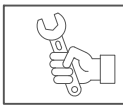
Vista extremo inferior /
Bottom end view




Destornillador
Screwdriver

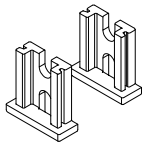




Mecanizados del perfil.
REALIZAR MANUALMENTE
Profile preparation.
TO BE DONE MANUALLY

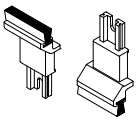
## DETALLE MONTAJE PERFIL COMPLEMENTARIO GALANDAGE
GALANDAGE ADDICTIONAL PROFILE ASSEMBLY DETAIL

374350
Juego bases para tapetas
/ Bases set for caps



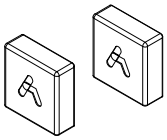
2 uds. - 1ud. (SI) / 2 uts. - 1ut. (IF)

364369
Juego sobretapas hoja central premontado / Pre-assembled central sash overcap set

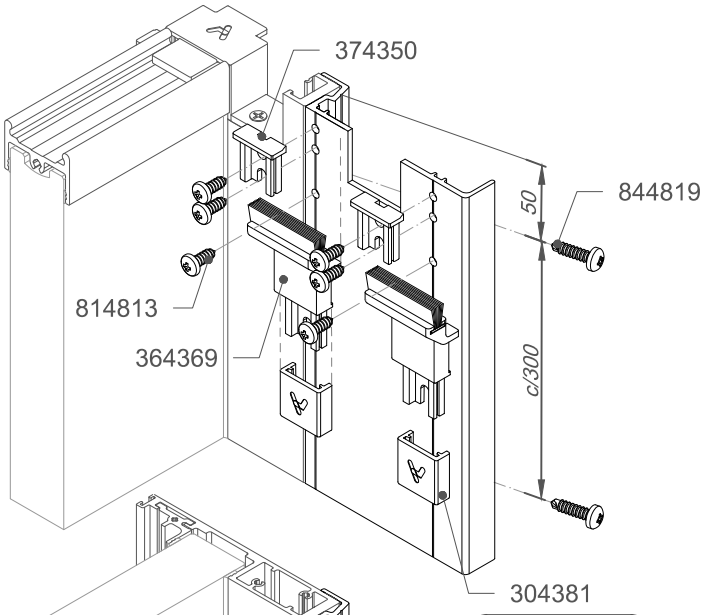


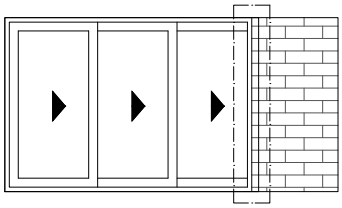
2 uds. - 1ud. (SI) / 2 uts. - 1ut. (IF)

304381
Juego tapetas hoja central
/ Central sash cap set



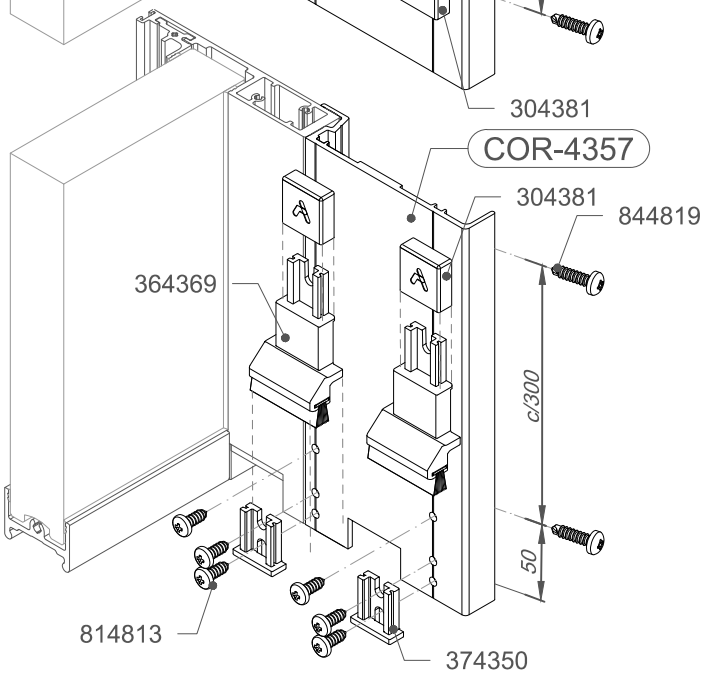
2 uds. - 1ud. (SI) / 2 uts. - 1ut. (IF)

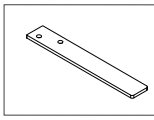


Las sobretapas de la hoja central se deberán colocar en obra, una vez posicionada la hoja en el marco. /
The central sash overcaps must be installed in site, once the sash is placed in the frame.

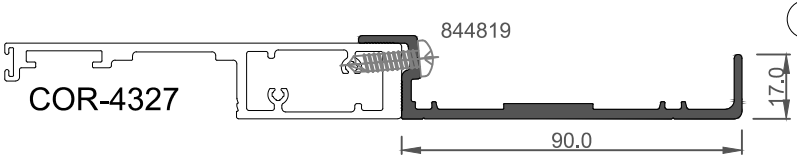
### VARIANTE SUELO INTEGRADO
INTEGRATED FLOOR VARIANT



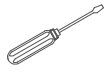



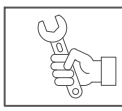
434372
Tapa refuerzo Galandage 3C
/ 3-Track Galandage reinforcement cap




Destornillador
Screwdriver

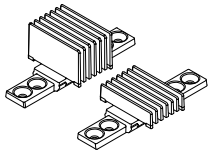




Mecanizados del perfil.
REALIZAR MANUALMENTE
Profile preparation.
TO BE DONE MANUALLY

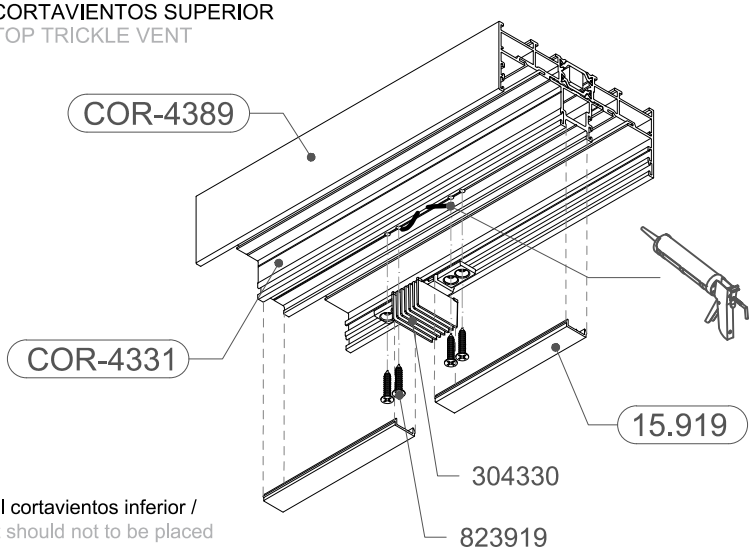
## CORTAVIENTOS NUDO CENTRAL
CENTRAL SECTION TRICKLE VENT

304330
Juego cortavientos inferior-superior
/ Trickle vent set bottom-top



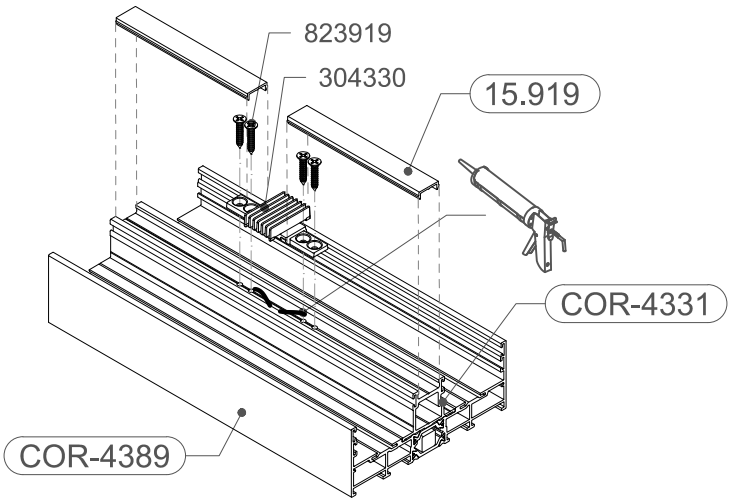
Necesarios tornillos de fijación 823919 (x8)
/ 823919 fixing screws are needed (x8)

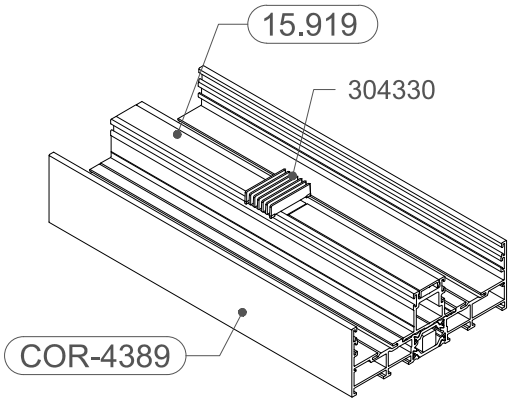
CORTAVIENTOS SUPERIOR
TOP TRICKLE VENT



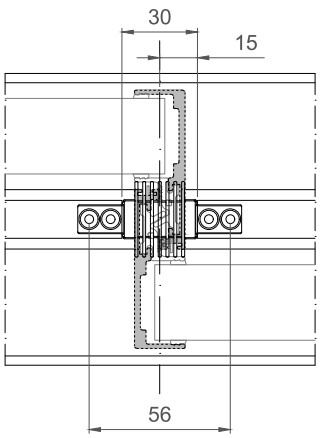

CORTAVIENTOS INFERIOR
BOTTOM TRICKLE VENT

(*) En la solución Suelo Integrado no se debe colocar el cortavientos inferior /
(*) With Integrated Floor solution the bottom trickle vent should not to be placed

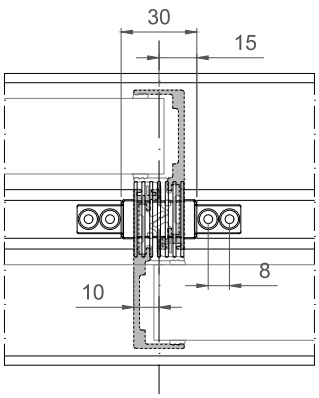


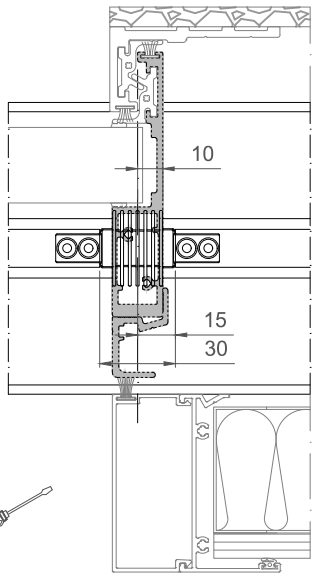

MARCO INFERIOR
BOTTOM FRAME



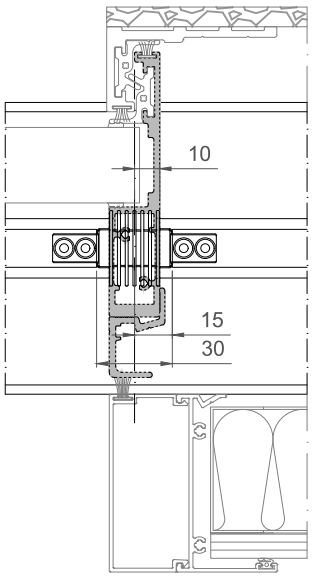

MARCO SUPERIOR
TOP FRAME

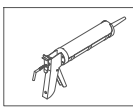



MARCO INFERIOR GALANDAGE
BOTTOM FRAME




MARCO SUPERIOR GALANDAGE
TOP FRAME



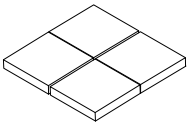
Sellado unión con mastic neutro sin disolventes.
Seal union area with mastic neutro without solvent.

Destornillador
Screwdriver



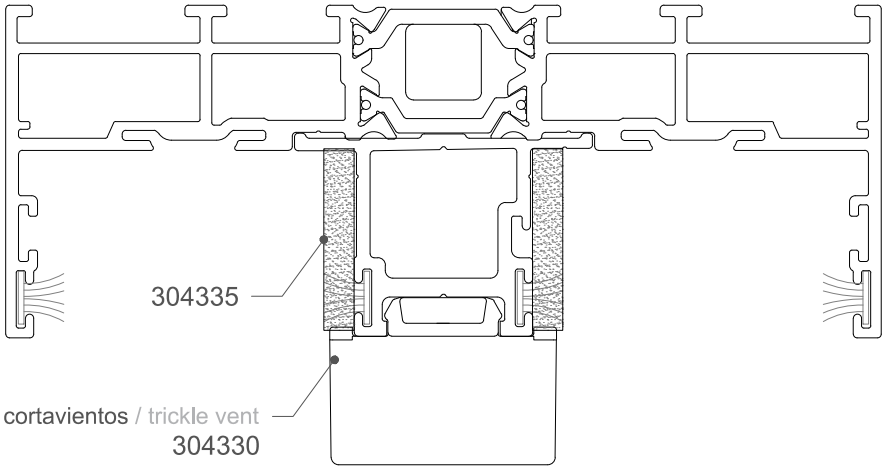
## CINTA TERMO-ACÚSTICA NUDO CENTRAL
## CENTRAL SECTION THERMO-ACOUSTIC STRIP

304335
Cinta termo-acústica
/ Thermo-acoustic strip



Cinta de estanqueidad con cara adhesiva
Juego de 4 uds de 4x24x24 mm
/ Watertightness strip with adhesive part
Set of 4 units of 4x24x24 mm

CINTA TERMO-ACÚSTICA SUPERIOR
TOP THERMO-ACOUSTIC STRIP

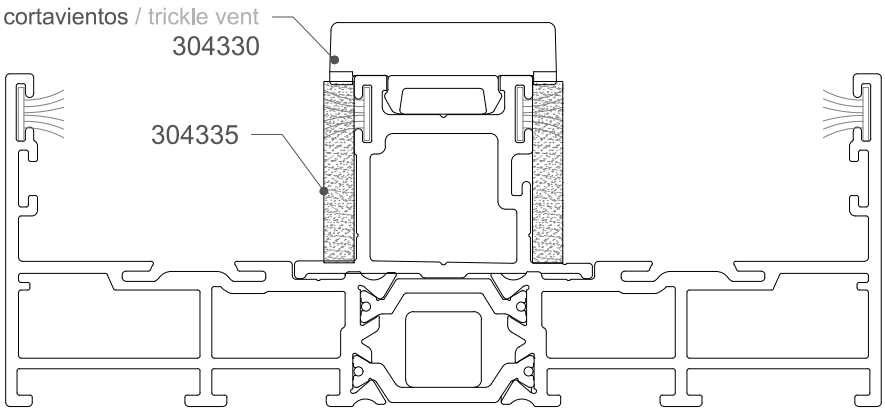


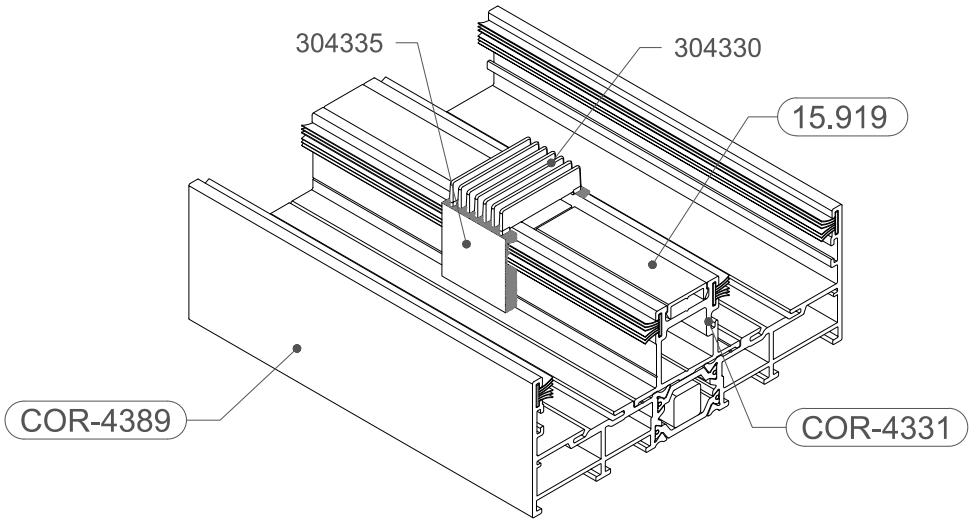

- Se debe interrumpir el cepillo y situar la cinta de estanqueidad.
- Detrás de la cinta de estanqueidad es necesario sellar con silicona el espacio de la cajera del cepillo.
- La posición de la cinta de estanqueidad coincide con el cortavientos superior e inferior, y queda a ambos lados del aislante de marco.
- La superficie debe estar perfectamente limpia y seca antes de pegar la cinta de estanqueidad.

- The wool pile should be interrupted and place the watertightness strip.
- Behind the watertightness strip, it is necessary to seal the space in the wool pile grovee with silicone.
- The position of the watertightness strip coincides with the top and bottom trickle vent, and is on both sides of the frame isolator.
- The surface must be perfectly clean and dry before to sticking the watertightness strip.

CINTA TERMO-ACÚSTICA INFERIOR
BOTTOM THERMO-ACOUSTIC STRIP

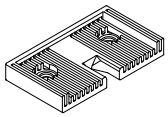
(*) En la solución Suelo Integrado no se debe colocar las cintas termo-acústicas inferiores /
(*) With Integrated Floor solution the bottom thermo-acoustic strips should not to be placed



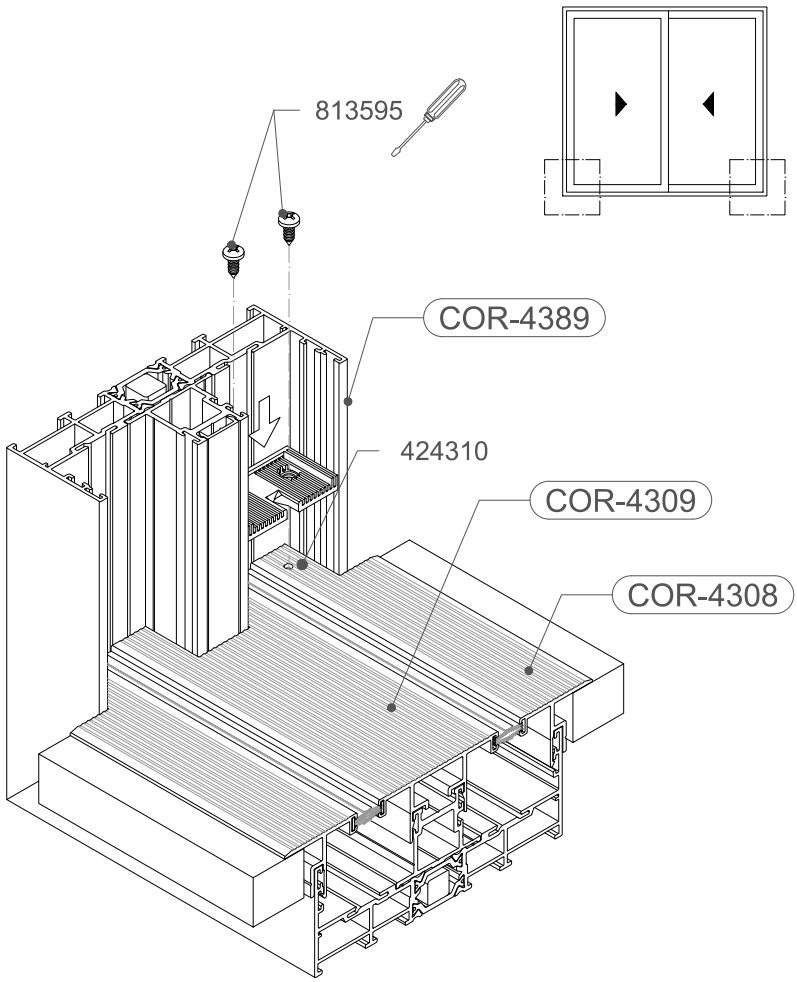



## CORTAVIENTOS LATERAL - SUELO INTEGRADO
SIDE TRICKLE VENT - INTEGRATED FLOOR

424310
Cortavientos hoja lateral SI
/ Side sash trickle vent IF



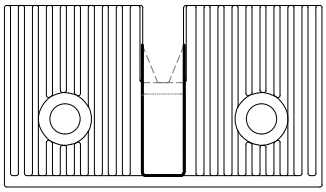
Necesarios tornillos de fijación 813595 (x2)
/ 813595 fixing screws are needed (x2)




### HOJA LATERAL ENRASADA
HIDDEN SIDE SASH

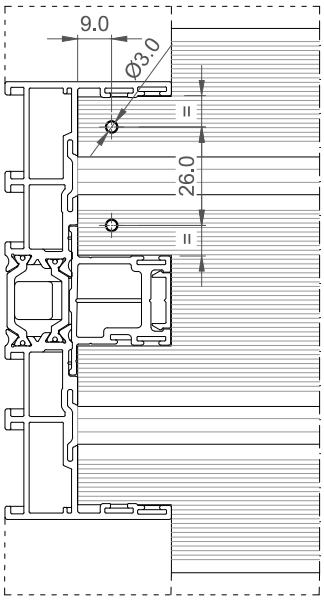
Para montar el cortavientos lateral con la hoja lateral enrasada o la hoja fija es necesario realizar el siguiente corte:
To assemble the side trickle vent with the hidden side sash or the fixed sash it is necessary to make the following cut:

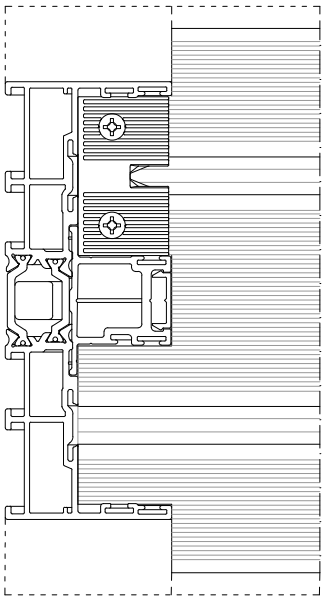
424310



Línea de corte
Cutting line

### MECANIZADO CORTAVIENTOS LATERAL
SIDE TRICKLE VENT MACHINING



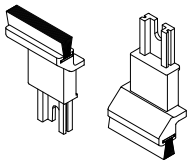



Destornillador
Screwdriver



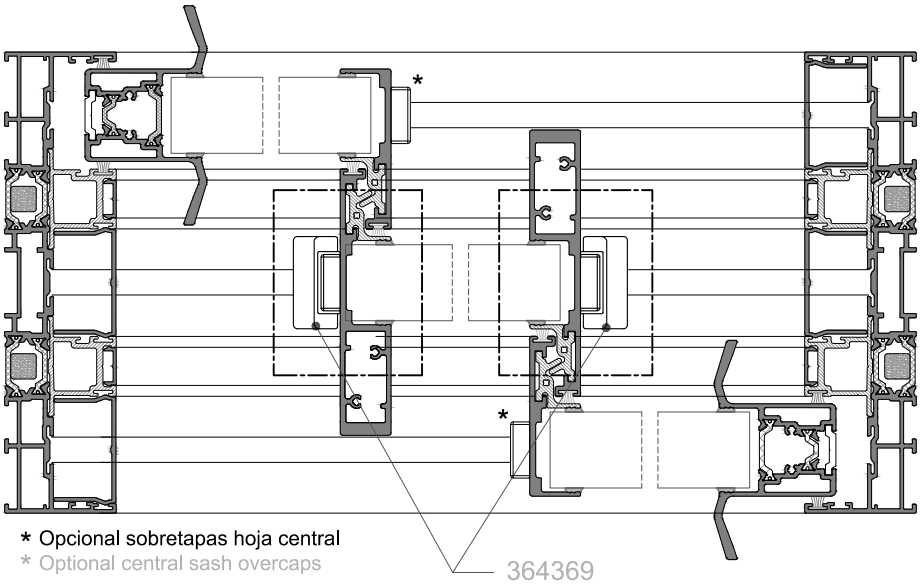
## DETALLE MONTAJE SOBRETAPAS HOJA CENTRAL PREMONTADAS
PRE-ASSEMBLED CENTRAL SASH OVERCAPS ASSEMBLY DETAIL

364369
Juego sobretapas hoja central premontado / Pre-assembled central sash overcap set



Necesarios tornillos de fijación 814809 (x2)
/ 814809 fixing screws are needed (x2)

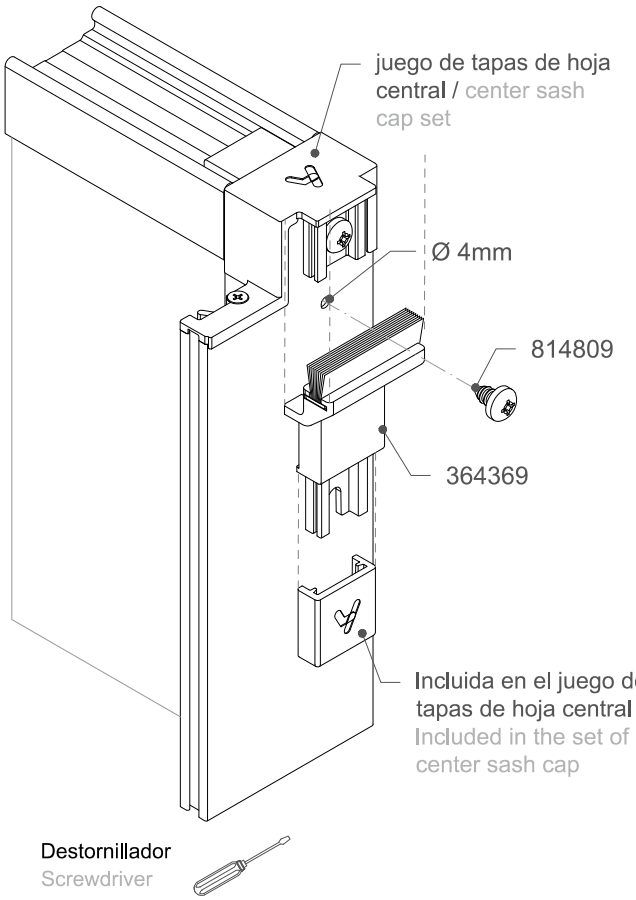
Las sobretapas de la hoja central se deberán colocar en obra, una vez posicionada la hoja central en el marco. /
The central sash overcaps must be installed in site, once the central sash is placed in the frame.




* Opcional sobretapas hoja central
* Optional central sash overcaps

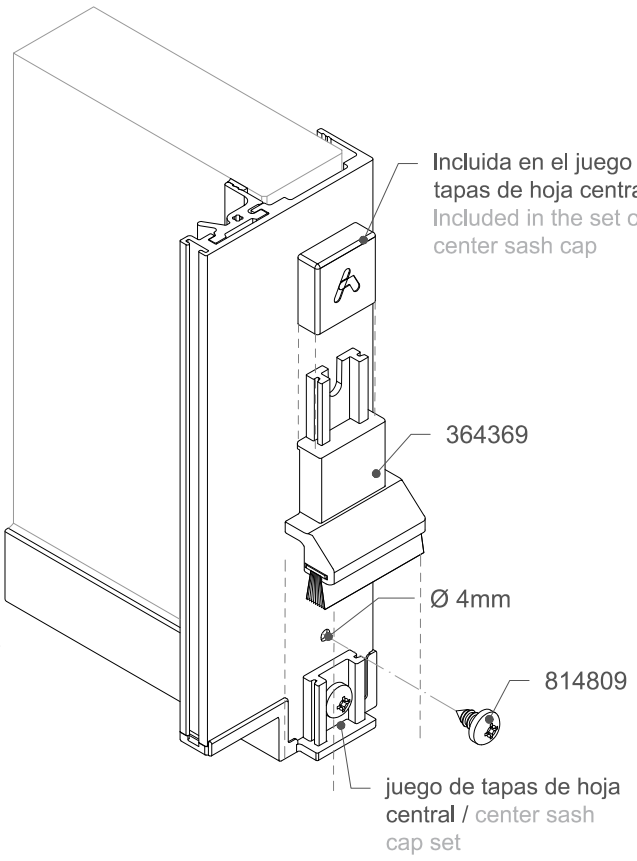
364369
Juego sobretapas hoja central premontado
/ Pre-assembled central sash overcap set

### SOBRETAPA HOJA CENTRAL SUPERIOR
TOP CENTRAL SASH OVERCAP

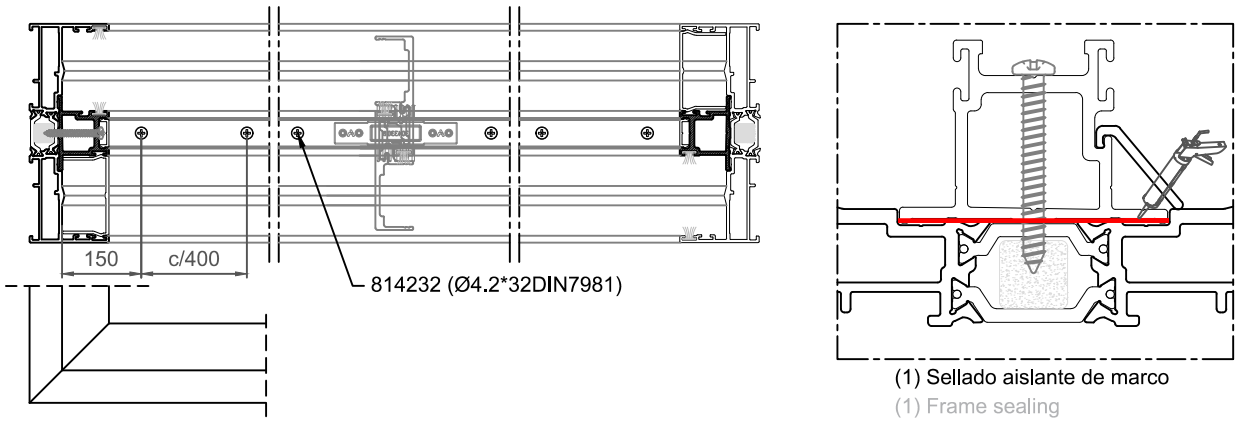



### SOBRETAPA HOJA CENTRAL INFERIOR
BOTTOM CENTRAL SASH OVERCAP

(*) En la solución Suelo Integrado no se debe colocar la sobretapa inferior /
(*) With Integrated Floor solution the bottom overcap should not to be placed



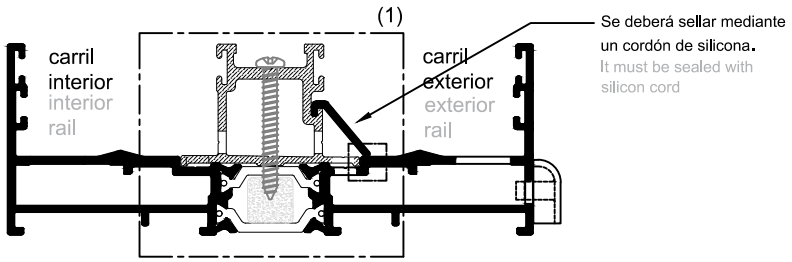
## DETALLE FIJACIÓN AISLANTE DE MARCO
## DETAIL FIXING OF FRAME SEALING

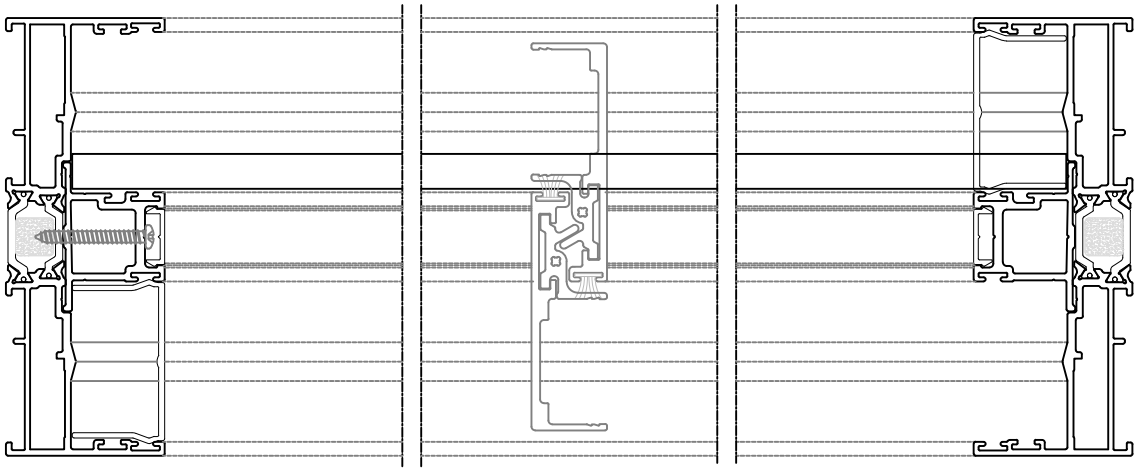


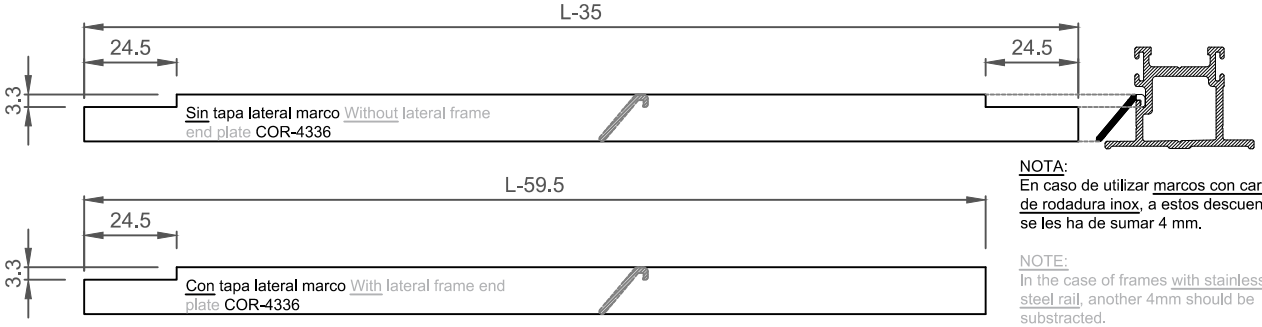

El aislante de marco debe anclarse al marco mediante tornillos. El primero debe colocarse a una distancia de 150mm desde el inglete y el resto distribuirlos cada 400mm, teniendo en cuenta la distancia para que no coincidan con los tornillos de los cortavientos de la hoja central.

The isolator of the frame must be held in place with screws. The first one must be fixed at a distance of 150mm from the mitre and the rest should be distributed every 400mm, taking into account the distance so they do not run into the screws of trickle vent of the central sash.

## DETALLE FIJACIÓN PERFIL COR-4335
## DETAIL OF PROFILE FIXING COR-4335



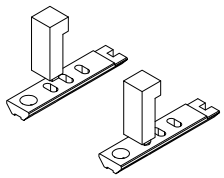



NOTA:
En caso de utilizar marcos con carril de rodadura inox, a estos descuentos se les ha de sumar 4 mm.

NOTE:
In the case of frames with stainless steel rail, another 4mm should be substracted.

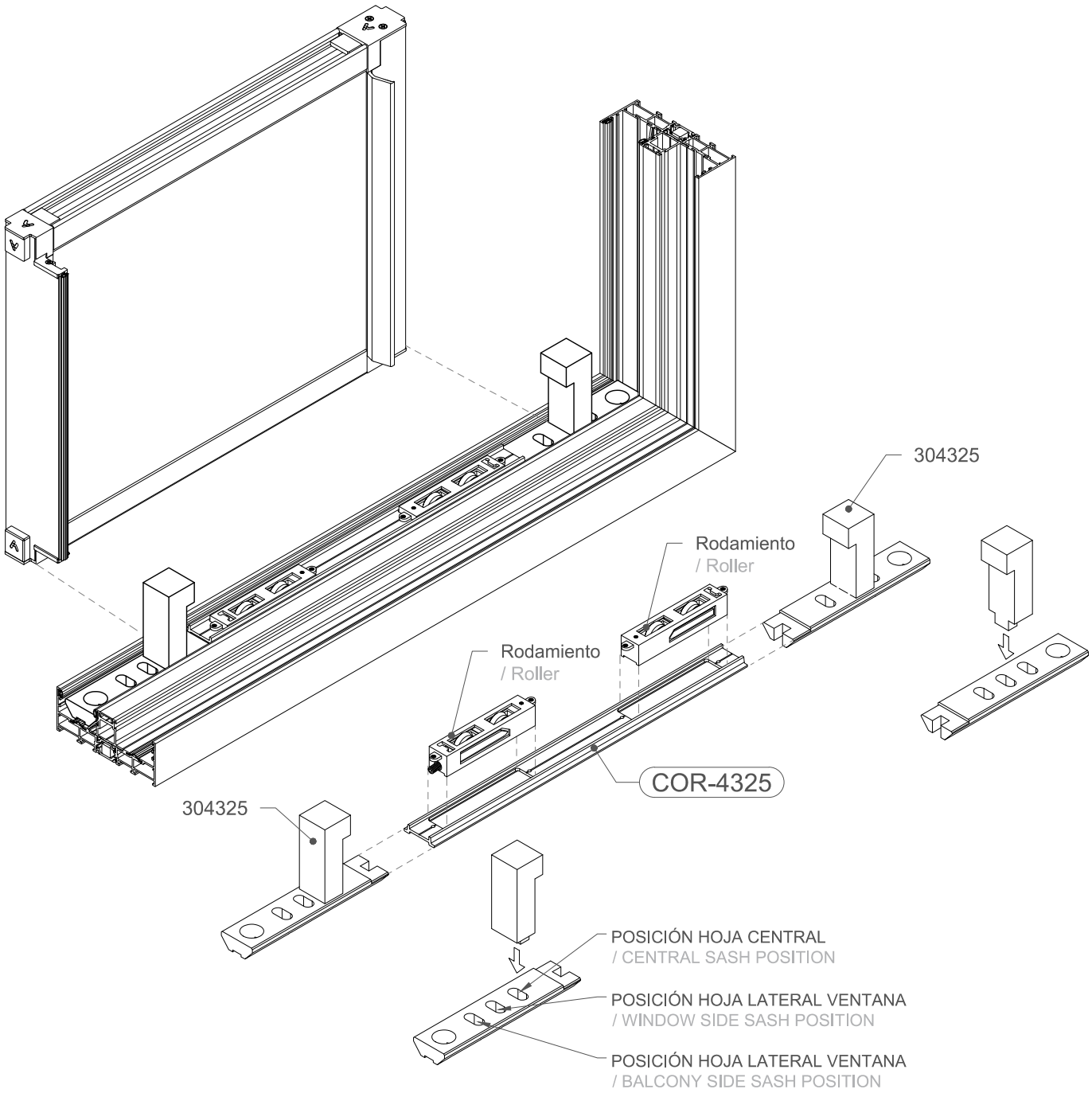
## DETALLE USO DE LOS CENTRADORES EN EL MONTAJE DE LA HOJA
## DETAIL OF THE USE OF CENTERING IN THE ASSEMBLY OF THE SASH

304325
Juego centradores patín de ruedas
/ Roller profile centering set



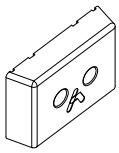
- Se coloca el perfil patín (COR-4325) sobre el marco (debe llevar los rodamientos fijados).
- Se colocan los centradores abranzando por sus laterales al patín de ruedas hasta hacer tope.
- Se coloca la ventana guiada por los centradores.
- Finalmente se extraen los centradores, tirando hacia los lados.

- The bearing profile is placed (COR-4325) on the frame (the bearings must be already fixed).
- The centering supports will be placed each side of the bearing profile up to the stops.
- The window will be placed using centering supports as a guide.
- Finally, the centering supports must be removed, pulling them sidewards

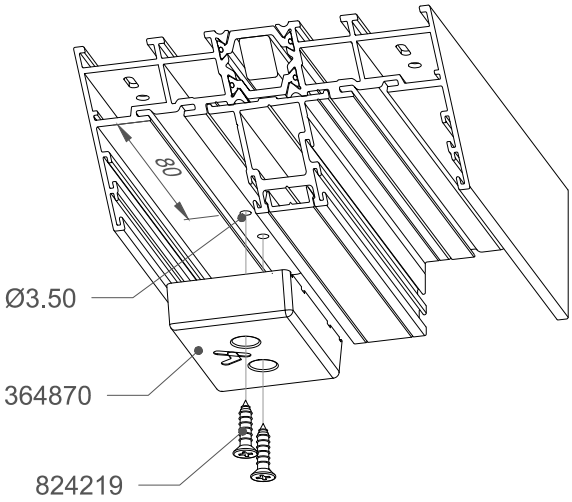


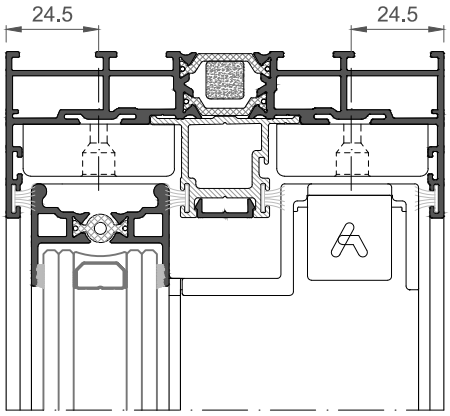
## DETALLE COLOCACIÓN TOPE ANTI-ELEVACIÓN
ANTI-LIFTING STOP INSTALLATION DETAIL

364870
Tope anti-elevación
/ Anti-lifting stop



Necesarios tornillos de fijación 824219 (x2)
/ 824219 fixing screws are needed (x2)

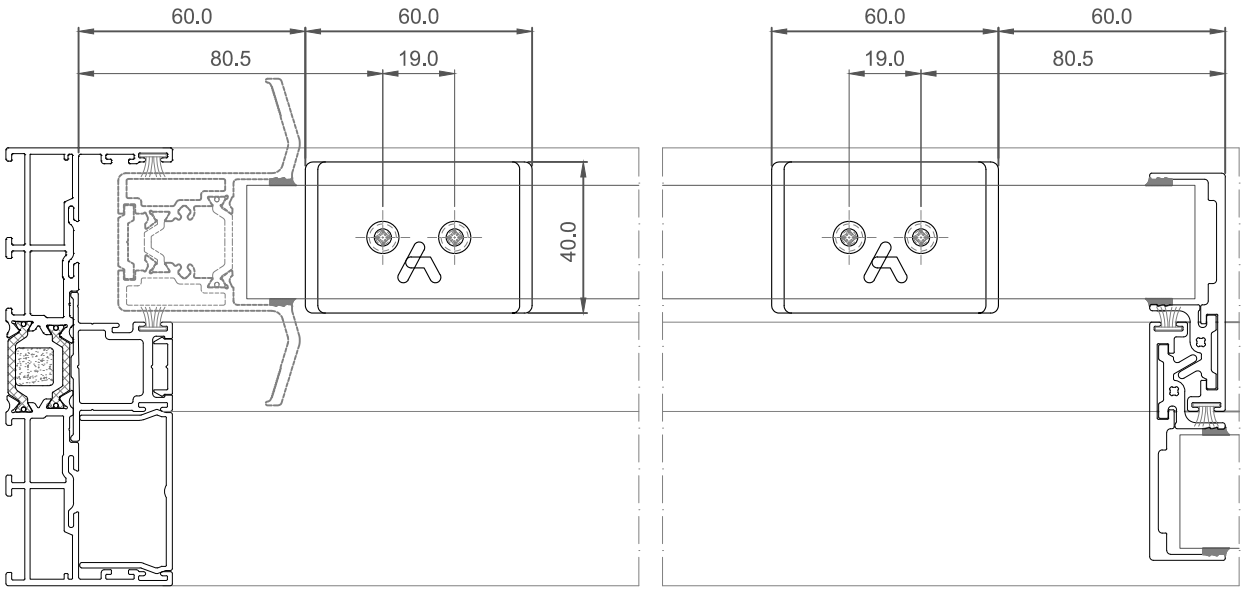


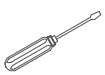

TOPE PARA ANTIELEVACIÓN
Disponer de la pieza atornillada en la parte superior del marco y en la zona próxima a la posición de la hoja en cerrado y sobre ella. Colocar un tope a la altura de cada extremo de la hoja.

ANTI-LIFT STOP
Locate the screwed piece in the top part of the frame next to the closed position of the sash and above it. Install one piece at the same leval that each end of the sash.

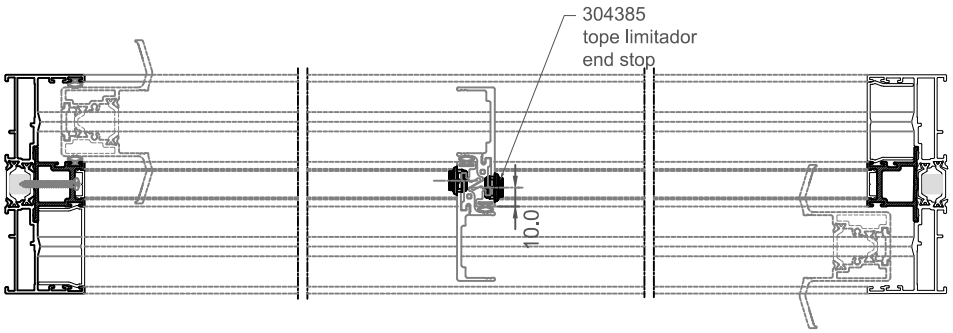
VISTA INFERIOR DEL MARCO
FRAME BOTTOM VIEW

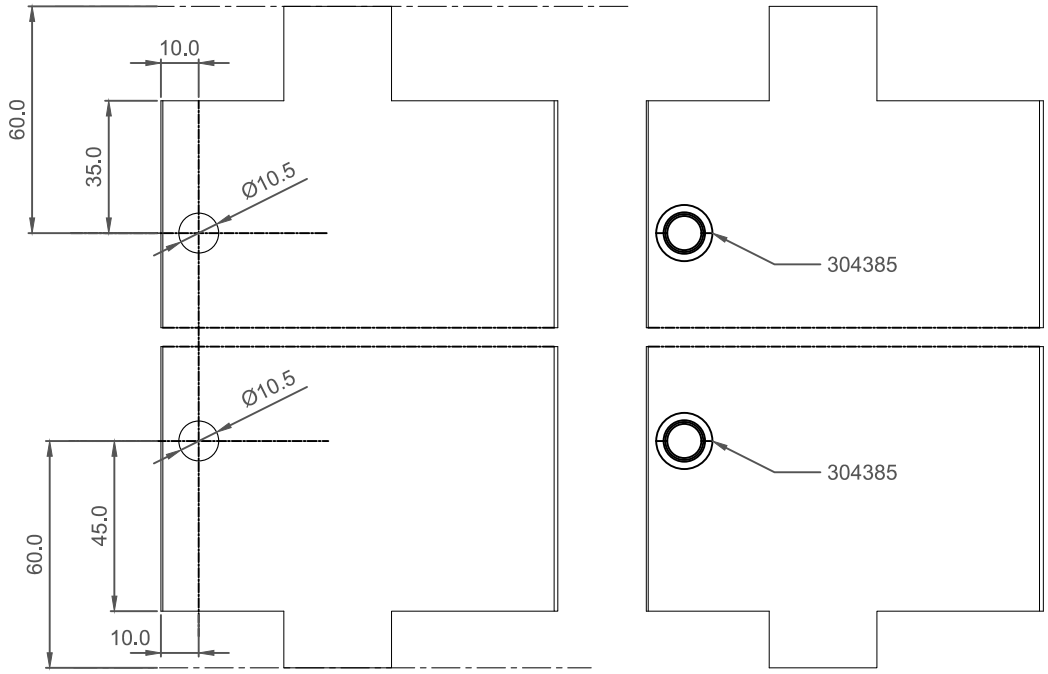



Destornillador
Screwdriver



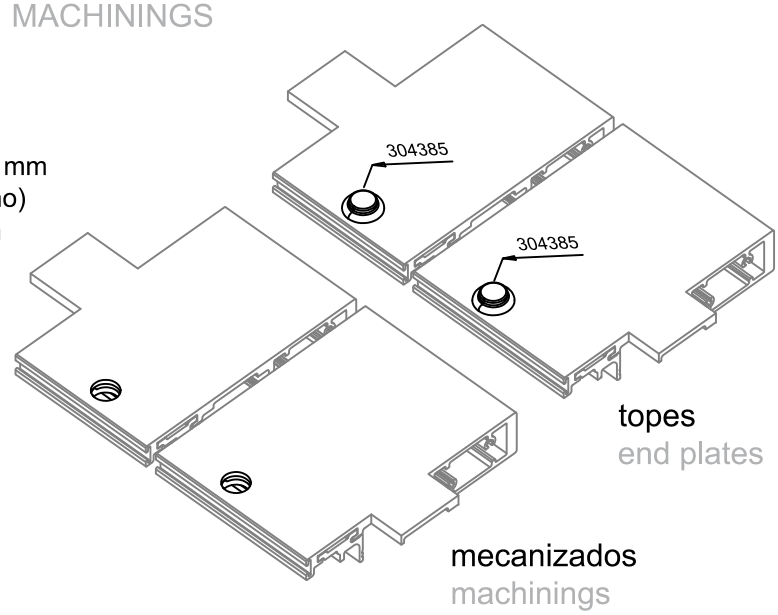
## DETALLE COLOCACIÓN TOPE LIMITADOR DE APERTURA
## DETAILED LOCATION OF END STOPS




## MECANIZADOS
## MACHININGS

Taladro Ø10.5 mm
(realizar a mano)
Drill Ø10.5 mm
(manually)



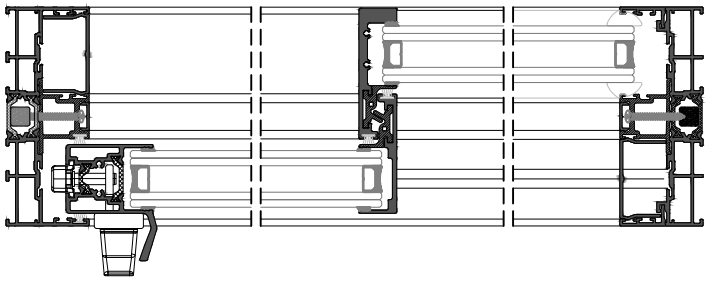

topes
end plates

mecanizados
machinings

# DETALLE DE SOLUCIÓN DE HOJA Y FIJO CON EL PERFIL COR-4362

## DETAIL SOLUTION FOR SASH WITH FIXED LIGHT -WITH PROFILE COR-4362

E=1:4



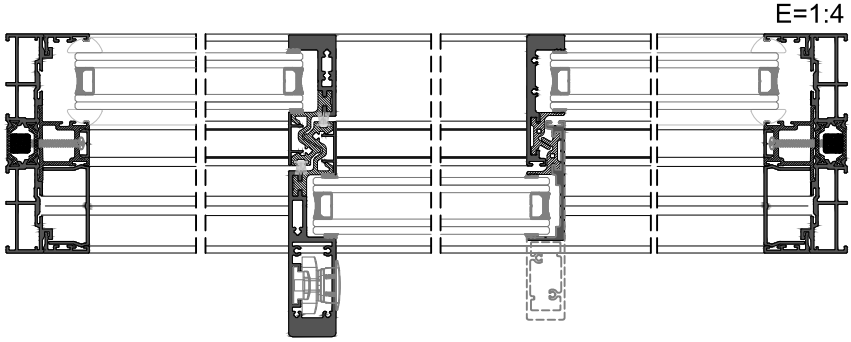


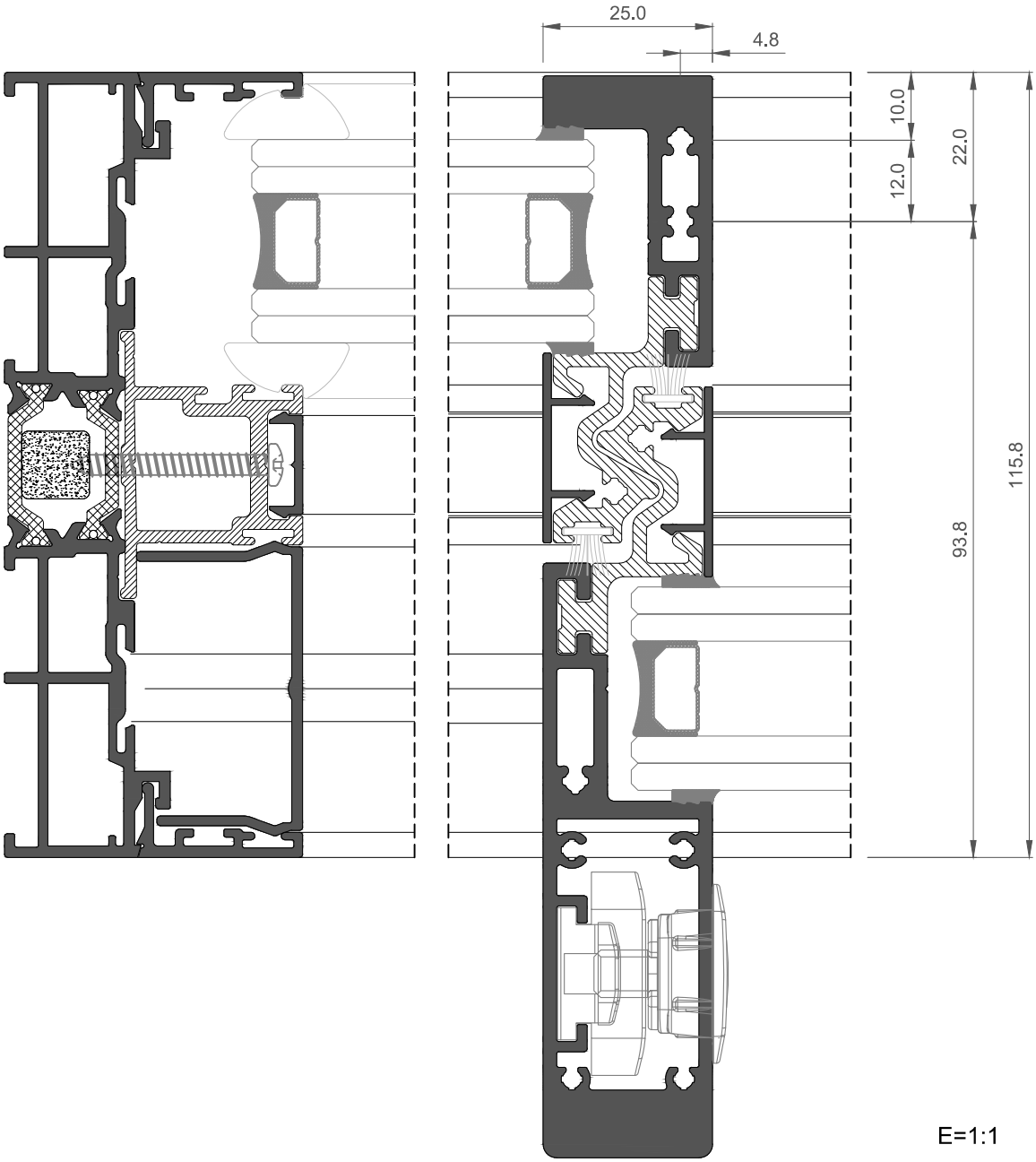

E=1:1

## DETALLE DE SOLUCIÓN DE HOJA Y FIJO CON EL PERFIL COR-4376

## DETAIL SOLUTION FOR SASH WITH FIXED LIGHT -WITH PROFILE COR-4376

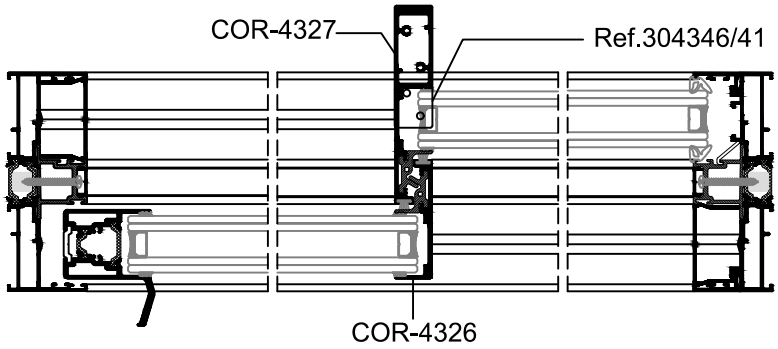
E=1:4






E=1:1

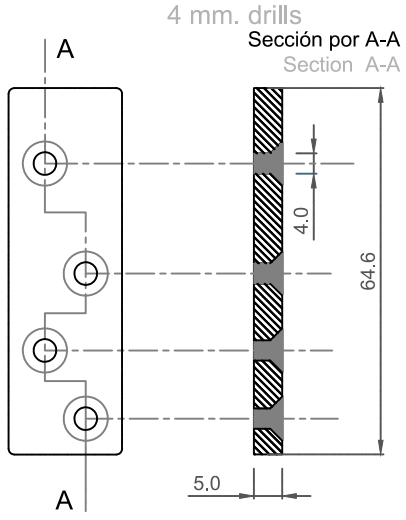
## DETALLE DE SOLUCIÓN DE HOJA Y FIJO CON EL PERFIL COR-4327
## DETAIL SOLUTION FOR SASH WITH FIXED LIGHT -WITH PROFILE COR-4327



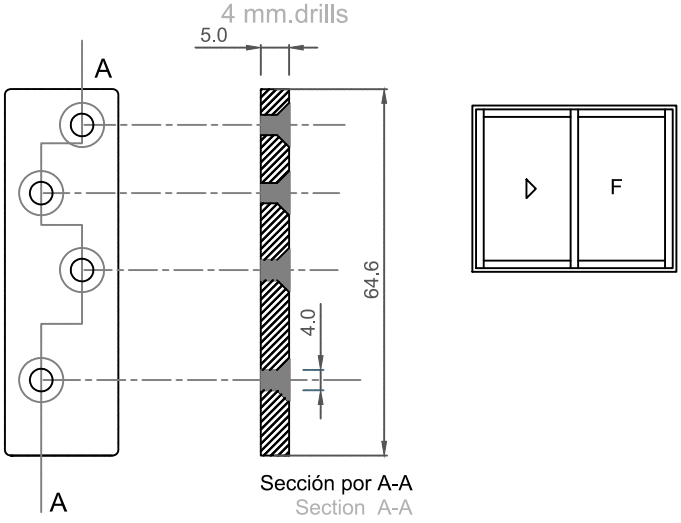

Para la realización de la solución se utiliza el perfil COR-4327 como travesaño vertical, se retesta con la fresa Ref.: 304391 y se fija mediante dos pletinas Ref.: 304341 y 304346 superior e inferiormente mediante tornillos al marco.

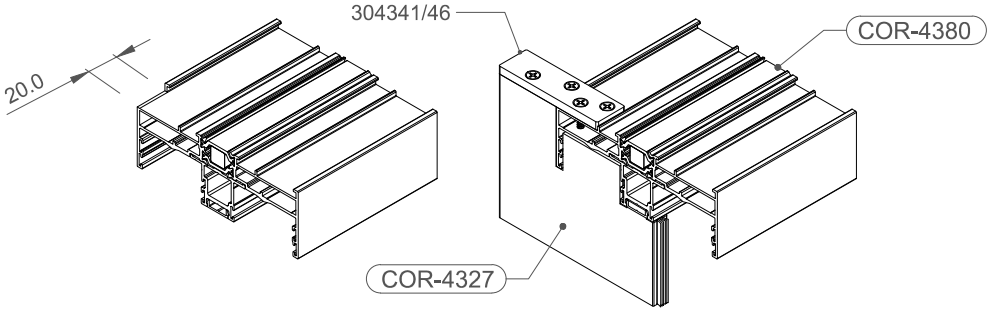
To position the fixed light the profile COR-4327 is used as vertical transom, it is machined with the miller tool Ref.: 304391 and fixed into position with the two plates Ref.: 304341 and 304346.

304341 PLETINA MANO INFERIOR
Taladros de 4 mm. avellanados
304341 PLATE BOTTOM HAND
4 mm. drills

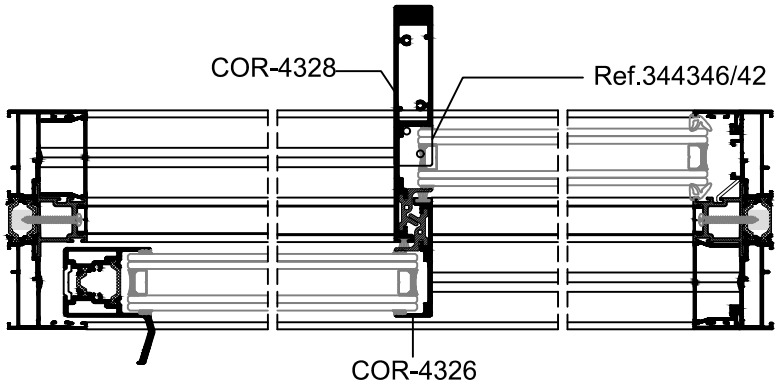



304346 PLETINA MANO SUPERIOR
Taladros de 4 mm. avellanados
304346 PLATE UPPER HAND
4 mm.drills



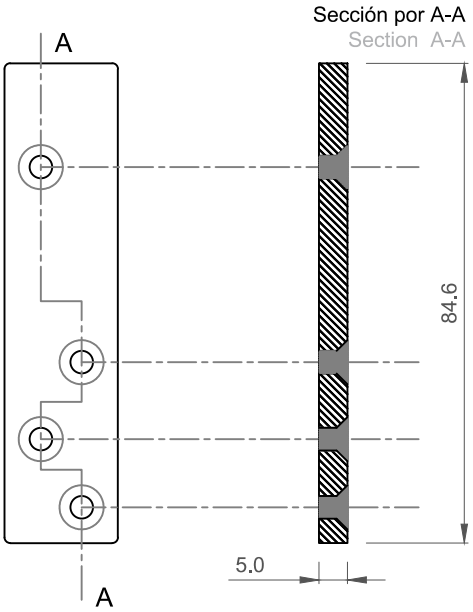
## DETALLE DE SOLUCIÓN DE HOJA Y FIJO CON EL PERFIL COR-4328
## DETAIL SOLUTION FOR SASH WITH FIXED LIGHT -WITH PROFILE COR-4328



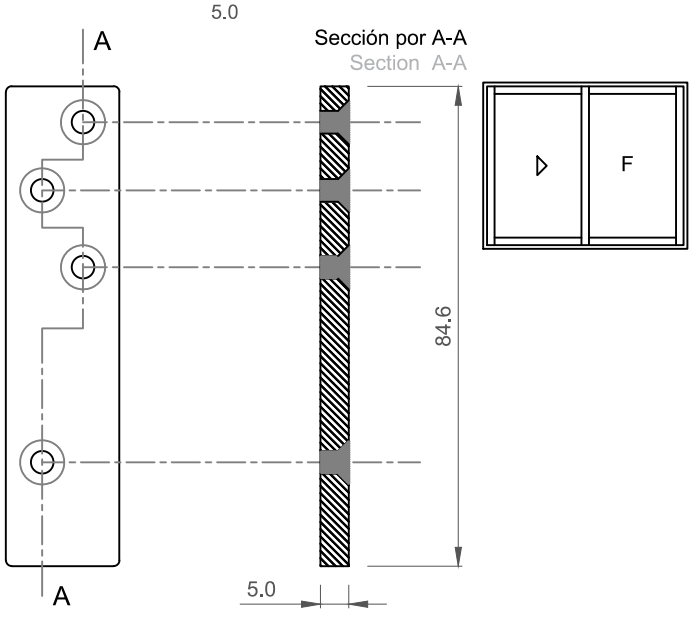

Para la realización de la solución se utiliza el perfil COR-4328 como travesaño vertical, se retesta con la fresa Ref.: 304391 y se fija mediante dos pletinas Ref.: 344342 y 344346 superior e inferiormente mediante tornillos al marco.

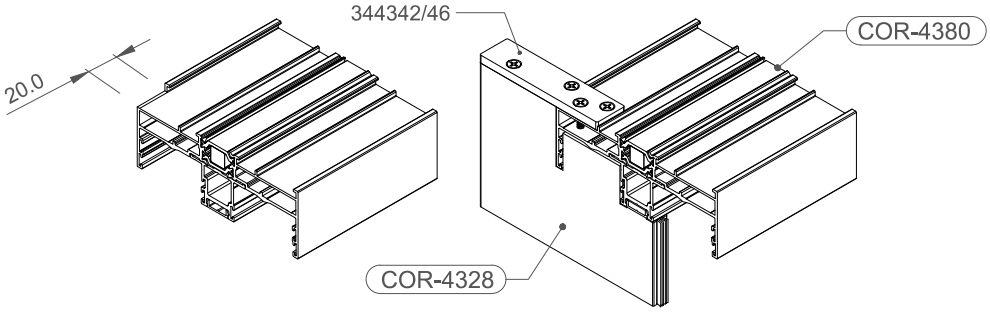
To position the fixed light the profile COR-4328 is used as vertical transom, it is machined with the miller tool Ref.: 304391 and fixed into position with the two plates Ref.: 344342 and 344346.

344342 PLETINA MANO INFERIOR
Taladros de 4 mm. avellanados
344342 PLATE BOTTOM HAND
4 mm. drills



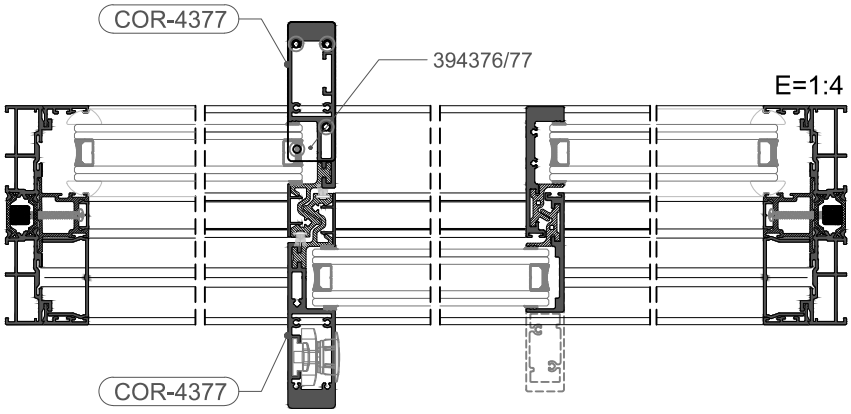

344346 PLETINA MANO SUPERIOR
Taladros de 4 mm. avellanados
344346 PLATE UPPER HAND
4 mm.drills



# DETALLE DE SOLUCIÓN DE HOJA Y FIJO CON EL PERFIL COR-4377

## DETAIL SOLUTION FOR SASH WITH FIXED LIGHT -WITH PROFILE COR-4377




Para la realización de la solución se utiliza el perfil COR-4377 como travesaño vertical, se retesta con la fresa Ref.: 304391 y se fija mediante dos pletinas Ref.: 394377 y 394376 superior e inferiormente mediante tornillos al marco.

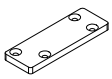
To position the fixed light the profile COR-4377 is used as vertical transom, it is machined with the miller tool Ref.: 304391 and fixed into position with the two plates Ref.: 394376 and 394377.

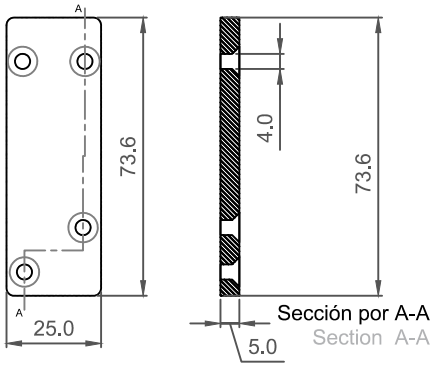
394376 PLETINA MANO INFERIOR

Taladros de 4 mm. avellanados

394376 PLATE BOTTOM HAND

4 mm. drills



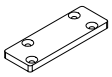


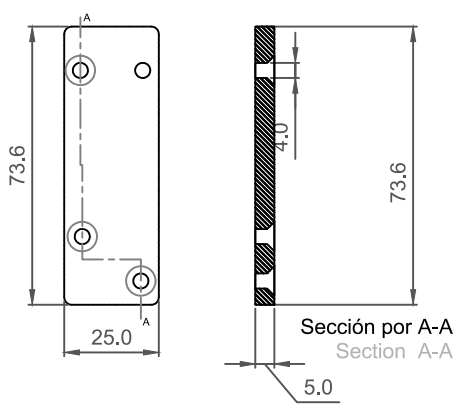

394377 PLETINA MANO SUPERIOR

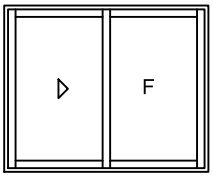
Taladros de 4 mm. avellanados

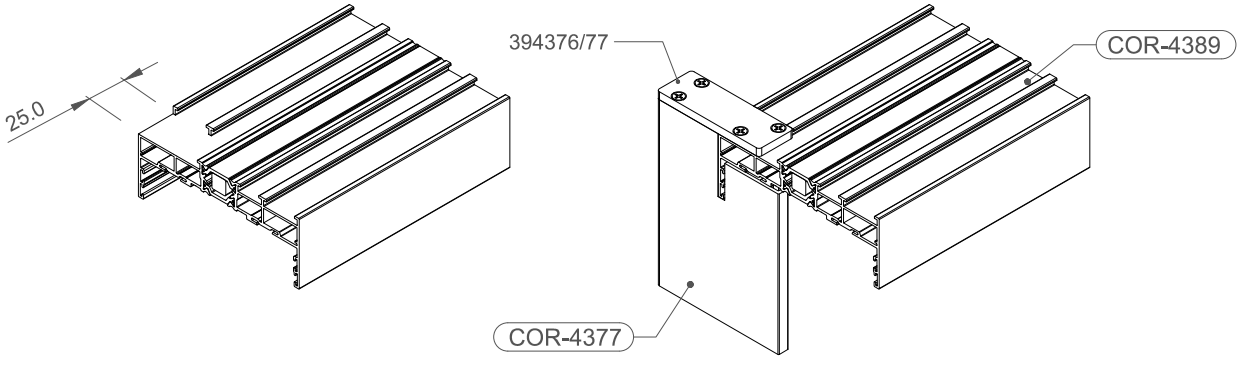
394377 PLATE UPPER HAND

4 mm.drills





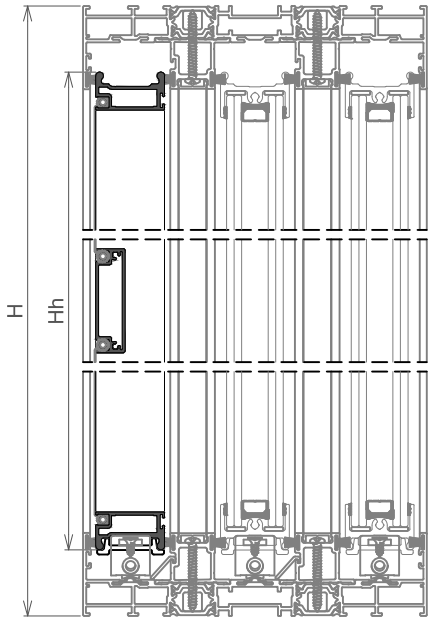



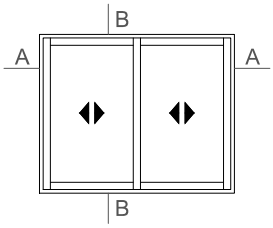



## DETALLE DE MONTAJE DE MOSQUITERA / ASSEMBLY DETAILS OF MOSQUITO NET

1:4

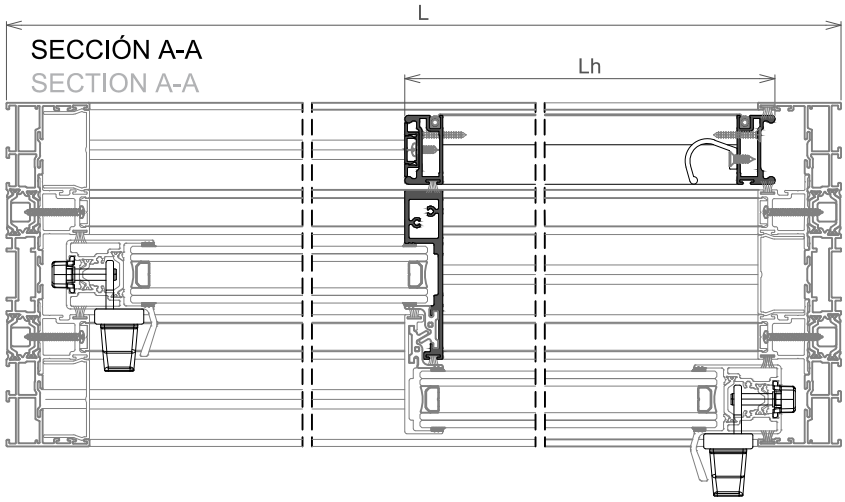
SECCIÓN B-B
SECTION B-B




| |
|---|
| Lh < 2200 |
| Hh < 3000 |

SECCIÓN A-A
SECTION A-A



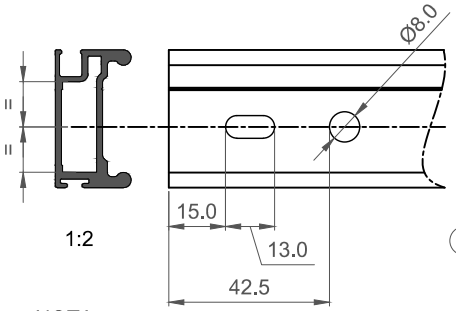

| | | |
|---|---|---|
| 248220 | | x 4 |
| 304351 | | x 2 |
| 374342 | | x 1 |
| 374372 | | x 2 |
| 950030 | | H |
| 272100 | | 2Lh+ 2Hh |

| | | | mm |
|---|---|---|---|
| 771442 | | x 2 | Lh = L/2-25 |
| | | x 2 | Hh = H-70 |
| COR-1761 | | x 1 | Lh - 40 |
| COR-4325 | | x 1 | Lh - 16 |
| 771443 | | x 1 | Hh |
| 15919 | | x 1 | Hh |
| 771441 | | x 1 | H - 76 |

Tela mosquitera/Mosquito net:

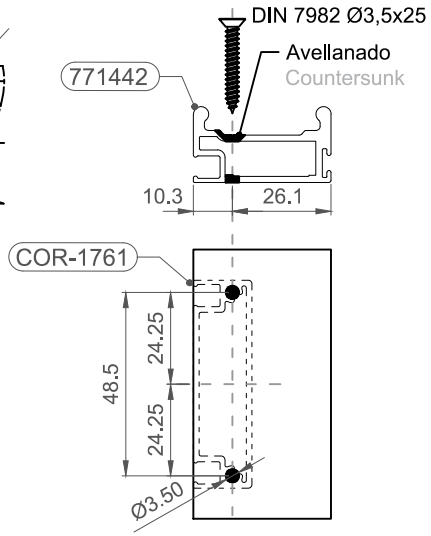
- 0,6 x 30 m ref. 272123
- 0,8 x 30 m ref. 272125
- 1 x 30 m ref. 272129
- 1,2 x 30 m ref. 272126
- 1,4 x30 m ref. 272127
- 1,5 x30 m ref. 272128

## MECANIZADO ESCUADRA / CLEAT MACHINING:

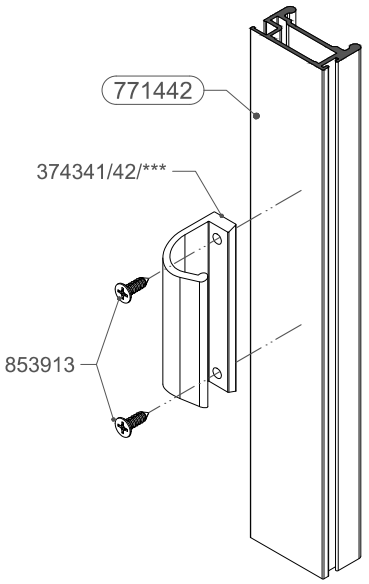



NOTA:
- A REALIZAR POR AMBOS EXTREMOS DEL PERFIL EN TROQUEL 304398/99.
- CORTE DE PERFIL A INGLETE (45º).

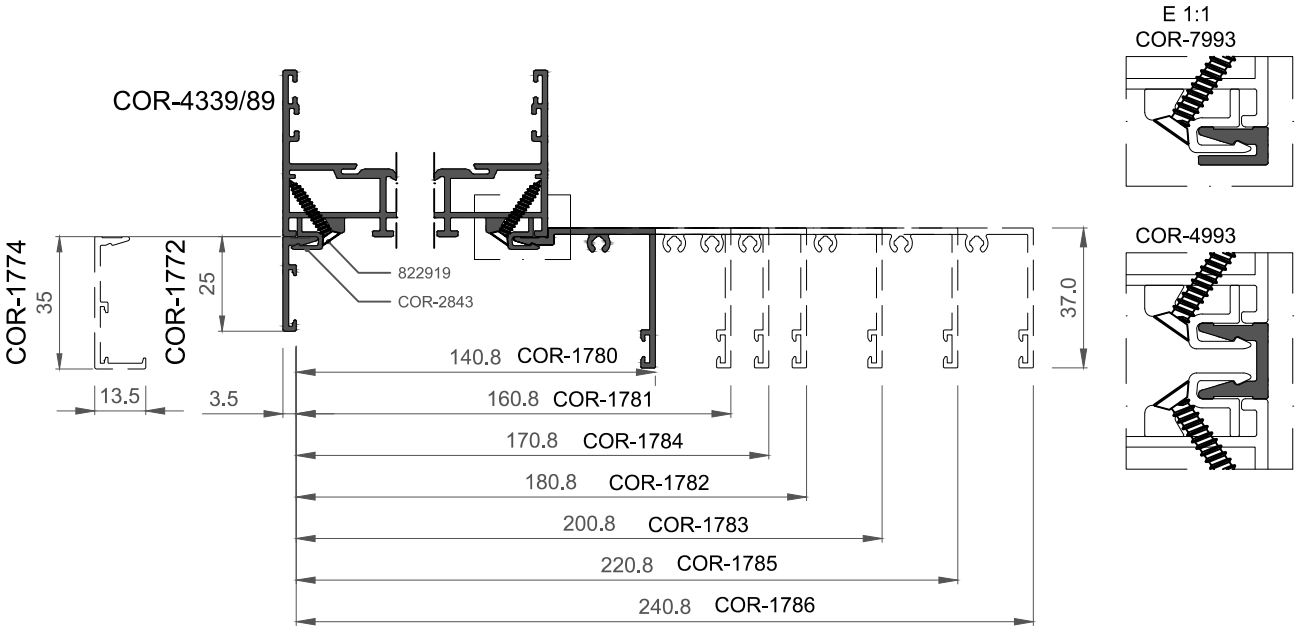
NOTE:
- MUST BE DONE AT BOTH ENDS OF THE PROFILE ON TOOL 304398/99.
- PROFILE CUTTING AT MITRE (45º).

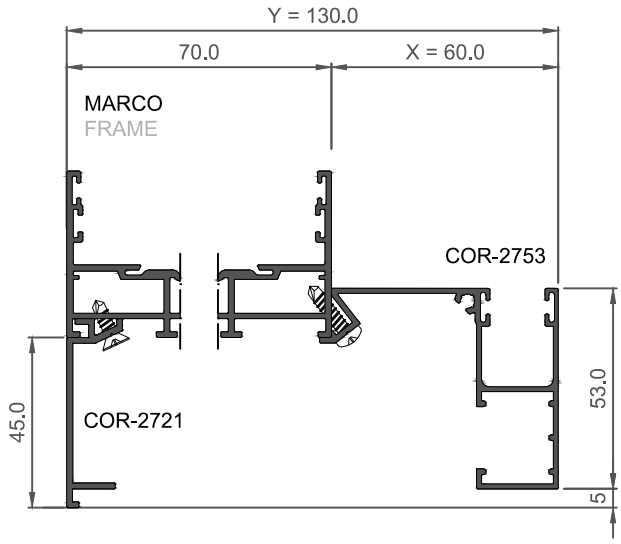



## FIJACIÓN TIRADOR / PULL FIXATION:



## SOLAPES Y GUÍAS
STRAIGHT OVERLAP AND GUIDES

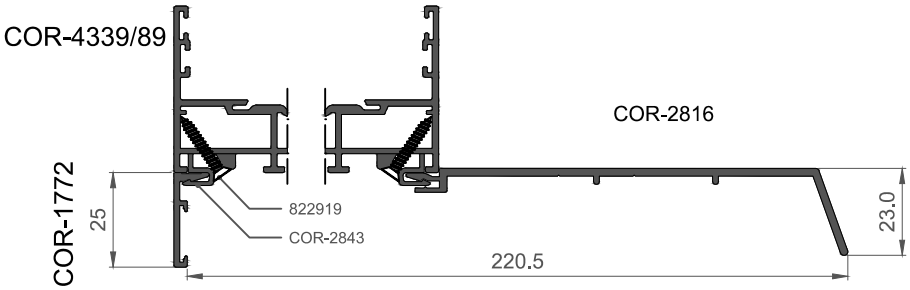


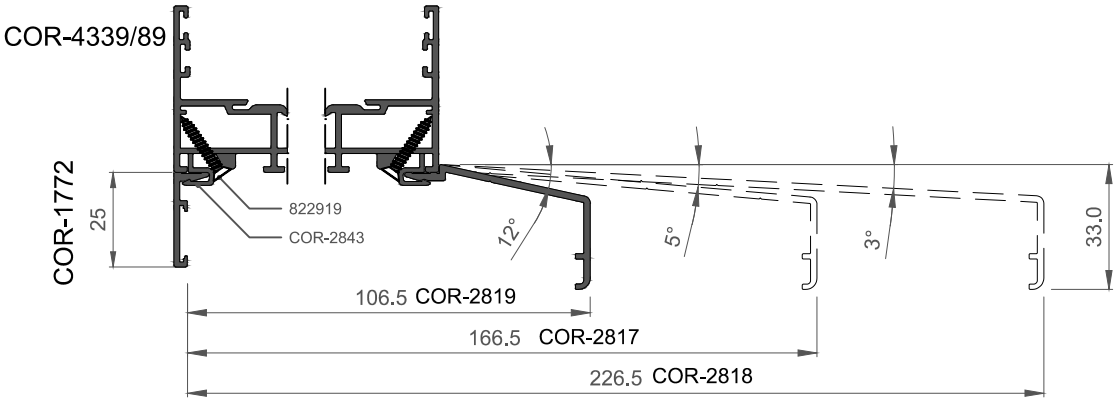



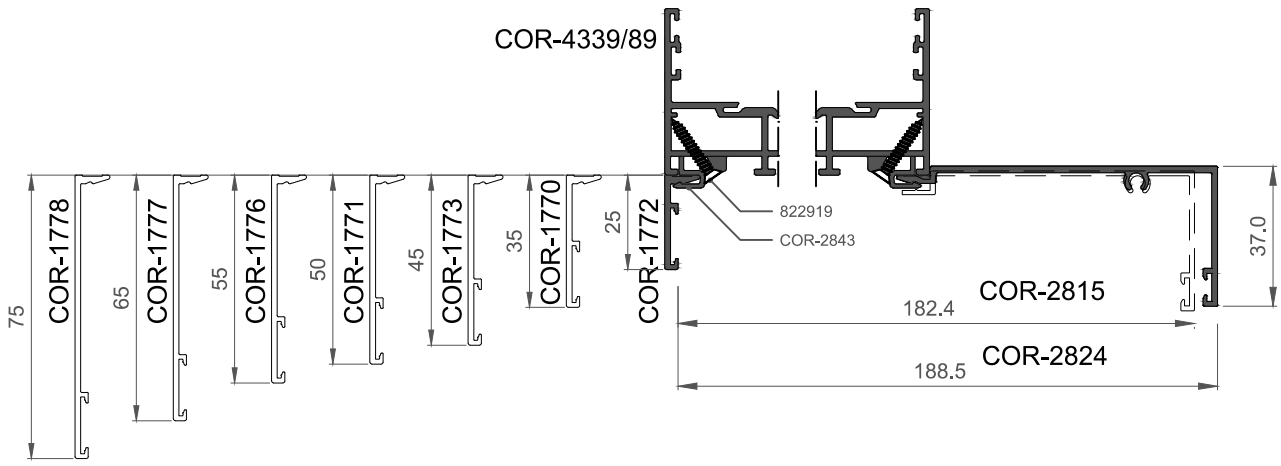

| MEDIDAS TOTALES CARPINTERÍA CON GUÍA<br>TOTAL CARPENTRY MEASURES WITH GUIDE | | |
|---|---|---|
| Referencia<br>Reference | Medida "X"<br>Measure "X" | Medida total "Y"<br>Total measure "Y" |
| COR-2750 | 40 mm | 110 mm |
| COR-2752 | 50 mm | 120 mm |
| COR-2753 | 60 mm | 130 mm |
| COR-2754 | 65 mm | 135 mm |
| COR-2755 | 70 mm | 140 mm |
| COR-2756 | 75 mm | 145 mm |
| COR-2757 | 80 mm | 150 mm |
| COR-2758 | 85 mm | 155 mm |
| COR-2759 | 90 mm | 160 mm |
| COR-2760 | 95 mm | 165 mm |
| COR-2761 | 100 mm | 170 mm |
| COR-2763 | 110 mm | 180 mm |
| COR-2765 | 120 mm | 190 mm |
| COR-2766 | 125 mm | 195 mm |

1:2

## ALARGADERAS
CILL



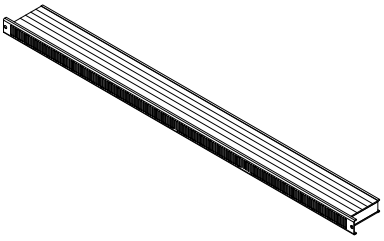



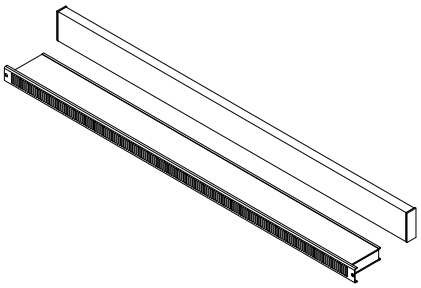

1:2

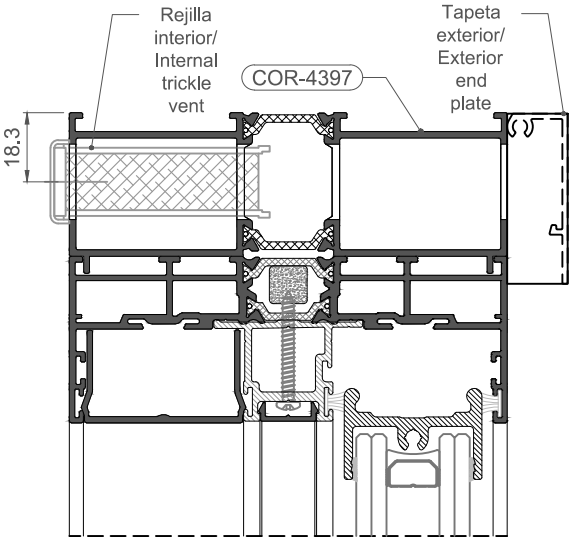
## AIREADORES DE REJILLA
TRICKLE VENTS

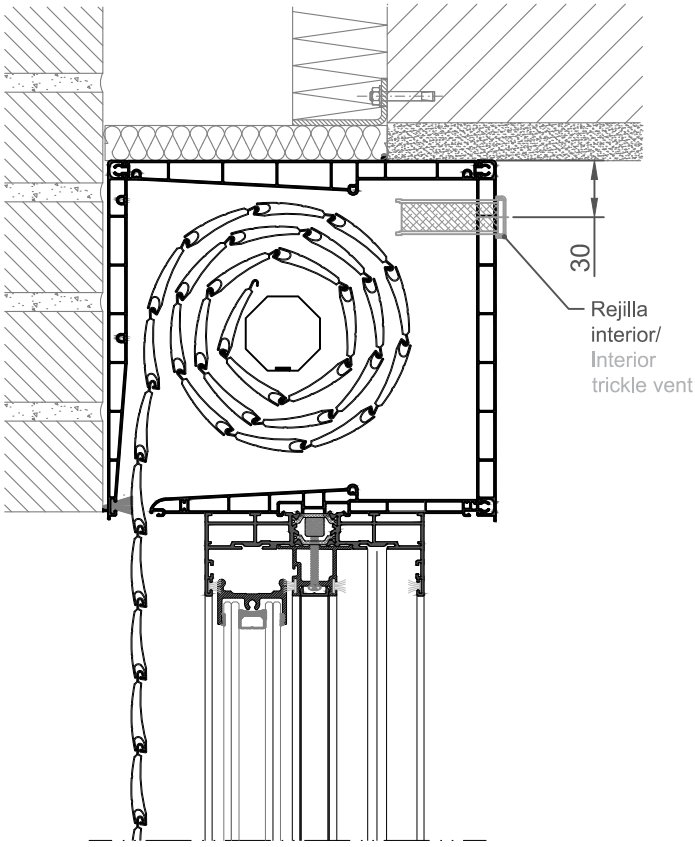
| AIREADORES CARPINTERÍA<br>CARPENTRY VENTS | |
|---|---|
| 317961 | Aireador rejilla interior con rem. exterior Blanco/<br>Interior trickle vent White |
| 317962 | Aireador rejilla interior con rem. exterior Negro/<br>Interior trickle vent Black |
| 317963 | Aireador rejilla interior con rem. exterior Color/<br>Interior trickle vent Color |
| 317964 | Aireador rejilla interior con rem. exterior Lac. inox/Interior trickle vent Lacquered |
| 327965 | Aireador rejilla interior con rem. ext. Plata claro/<br>Interior trickle vent pale Silver |
| 327966 | Aireador rejilla interior con rem. ext. Plata oscuro/<br>Interior trickle vent dark Silver |
| 317971 | Juego tapas laterales plástico Blanco/<br>Set of lateral plastic end plates White |
| 317972 | Juego tapas laterales plástico Negro/<br>Set of lateral plastic end plates Black |
| 317973 | Juego tapas laterales plástico Gris Plata/<br>Set of lateral plastic end plates Silver Grey |

| AIREADORES CAJÓN DE PERSIANA<br>SHUTTER CASE VENTS | |
|---|---|
| 317951 | Aireador rejilla interior Blanco<br>Interior white trickle vent |
| 317952 | Aireador rejilla interior Negro<br>Interior black trickle vent |
| 317953 | Aireador rejilla interior Color<br>Interior color trickle vent |
| 317954 | Aireador rejilla interior Lacado inox<br>Interior painted inox. finish trickle vent |
| 327955 | Aireador rejilla interior Plata claro<br>Interior light silver trickle vent |
| 327956 | Aireador rejilla interior Plata oscuro<br>Interior dark silver trickle vent |

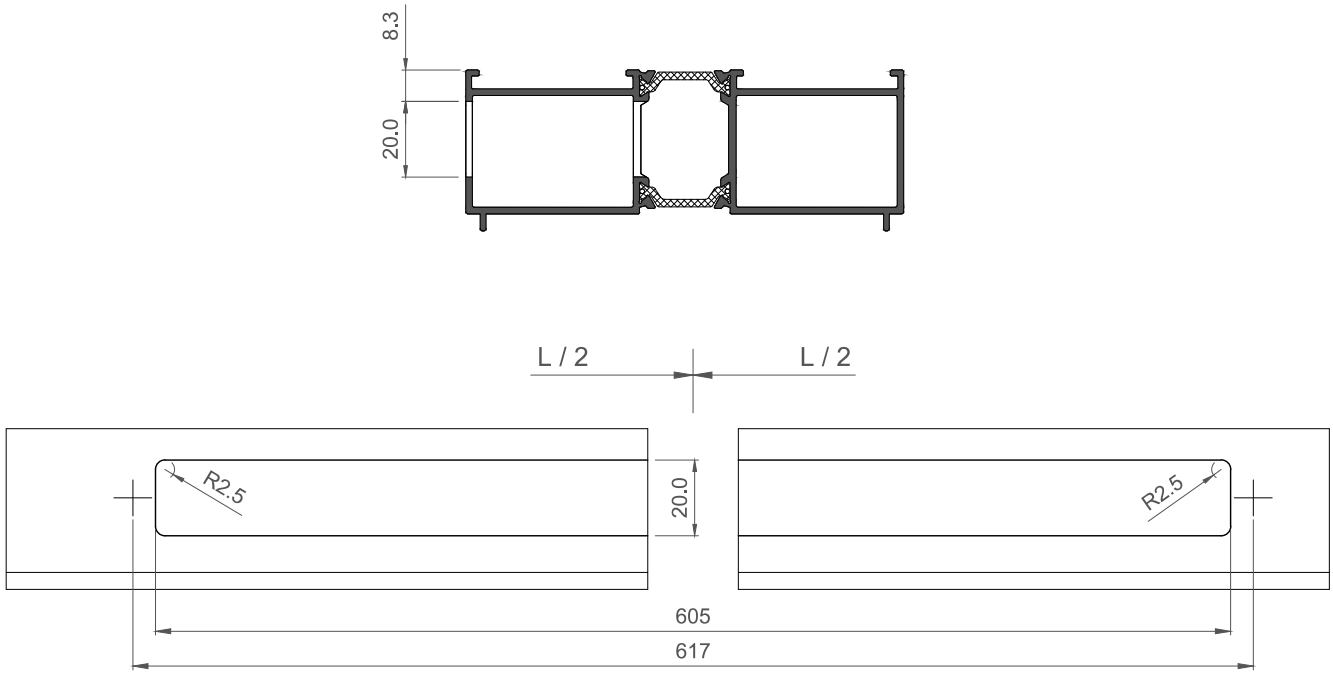




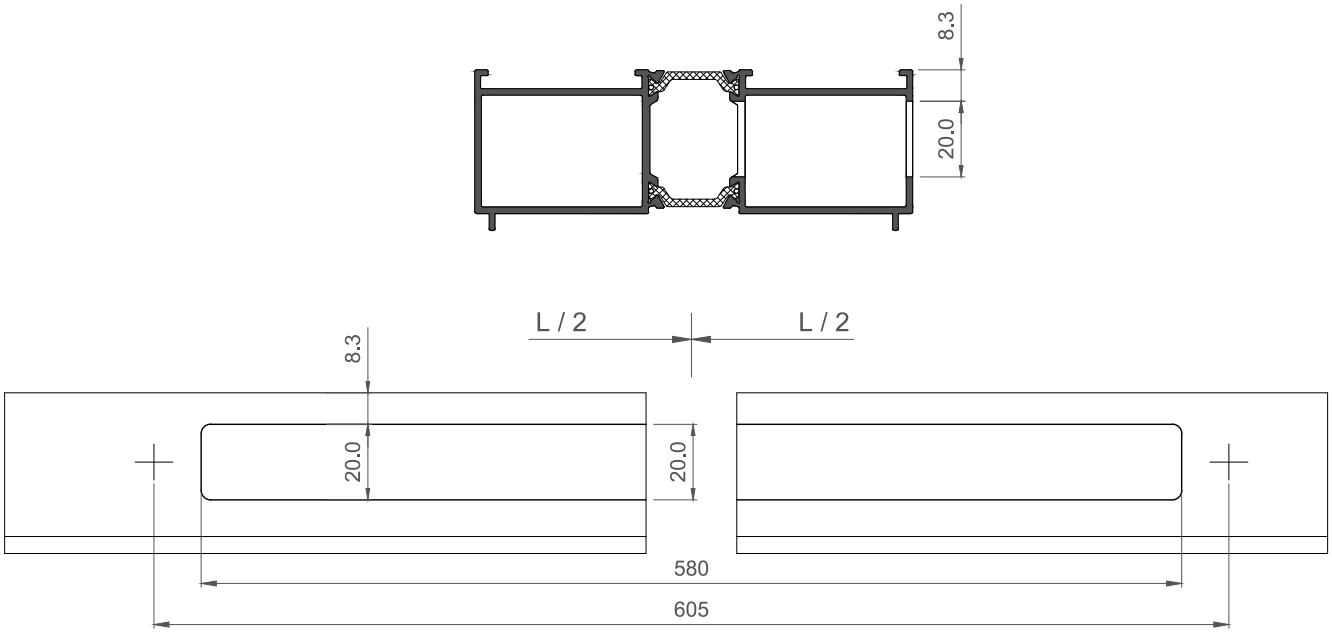


## MECANIZADO COR-4397 PARA REJILLA INTERIOR
COR-4397 MACHINING FOR INTERNAL TRICKLE VENT

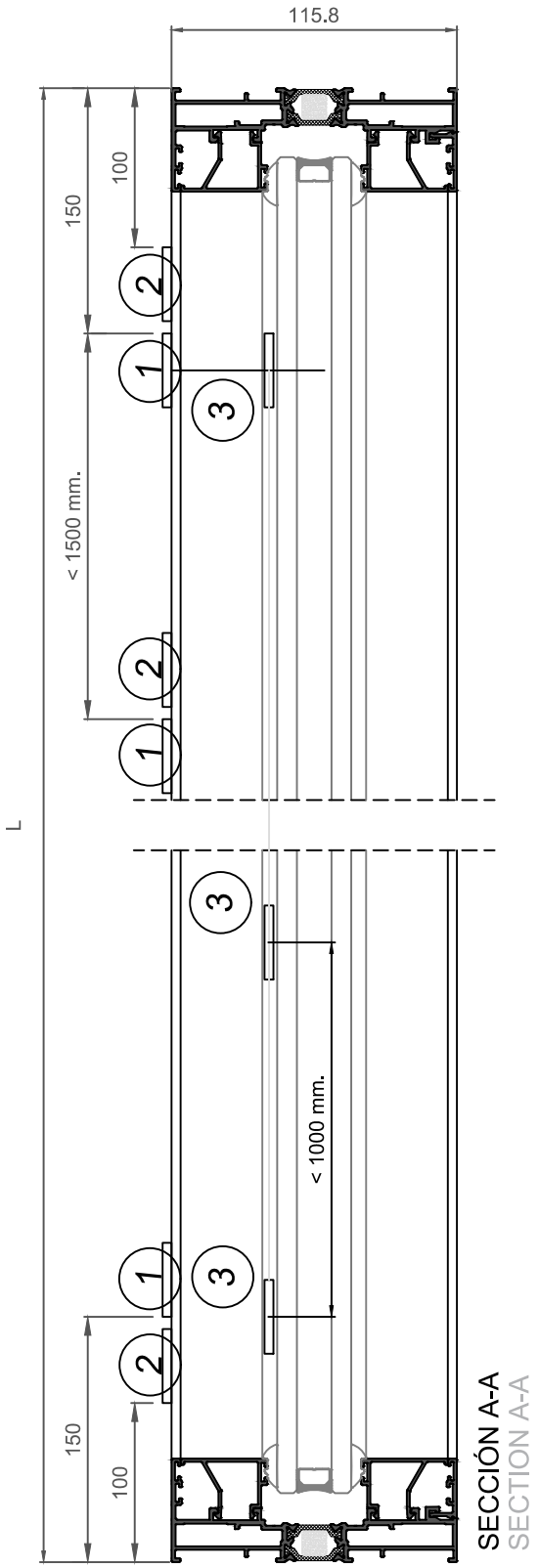



## MECANIZADO COR-4397 PARA REJILLA EXTERIOR
COR-4397 MACHINING FOR EXTERNAL TRICKLE VENT

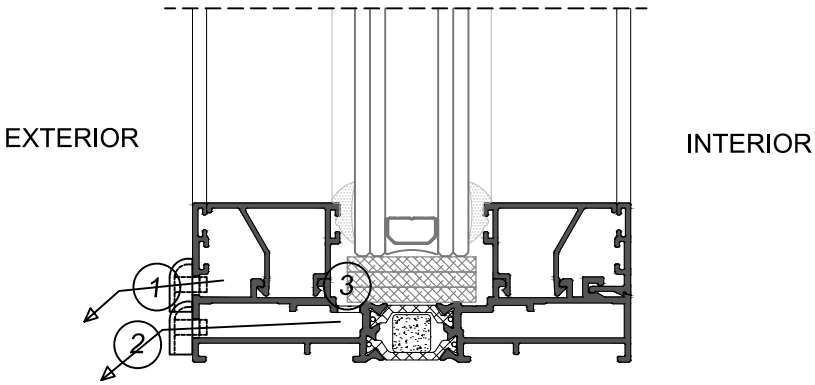


## MECANIZADO SALIDA DE AGUAS MARCO FIJO COR-4337

FIXED FRAME WEEP HOLES MACHINING COR-4337

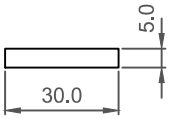


# MECANIZADO SALIDA DE AGUAS MARCO FIJO COR-4337
## FIXED FRAME WEEP HOLES MACHINING COR-4337



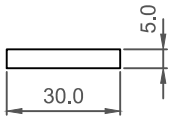

1 Coliso de 30x5 mm. SALIDA DIRECTA
Groove hole 30x5 mm. STRAIGHT EXIT.
A REALIZAR A MANO/ TO BE DONEMANUALLY

Horizontal inferior: Situar a 150 mm de los extremos, y luego cada 1500 mm.
Bottom horizontal edge: Fix at 150 mm from the edges, and then every 1500 mm.



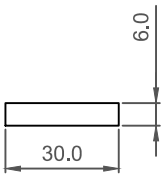

2 Coliso de 30x5 mm. SALIDA DIRECTA
Groove hole 30x5 mm. STRAIGHT EXIT.
A REALIZAR EN TROQUEL (operación nº 1) /
TO DO WITH PUNCH TOOL (operation nº1)

Horizontal inferior: Situar a 100 mm de los extremos, y luego cada 1500 mm.
Bottom horizontal edge: Fix at 100 mm from the edges, and then every 1500 mm.



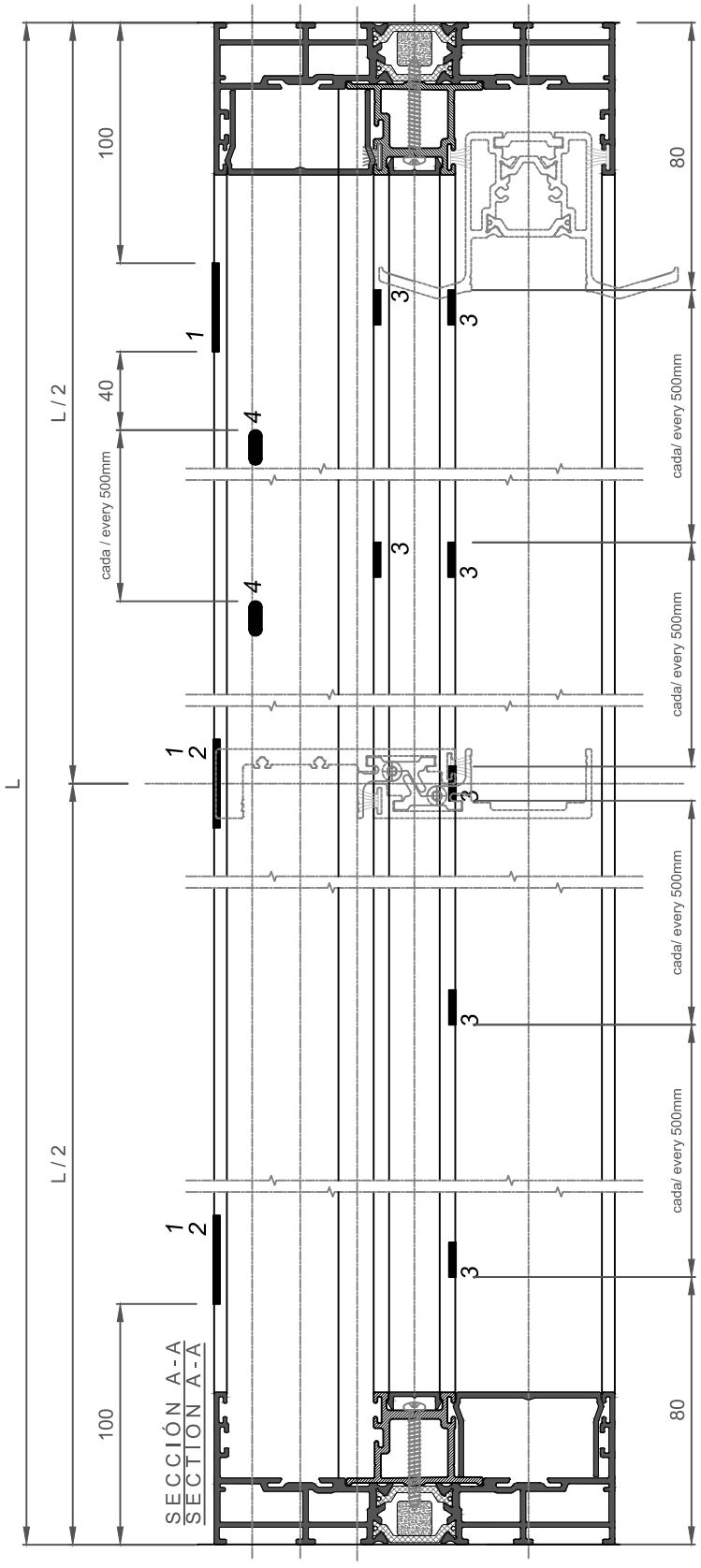

3 Coliso de 30x6 mm. SALIDA TUBULAR
Groove hole 30x6 mm. TUBULAR EXIT
A REALIZAR A MANO/.TO BE DONE MANUALLY

Realizar uno a 100 mm. de cada extremo y luego cada 1000 mm.
Make one at 100 mm. of each edge and then every 1000 mm.



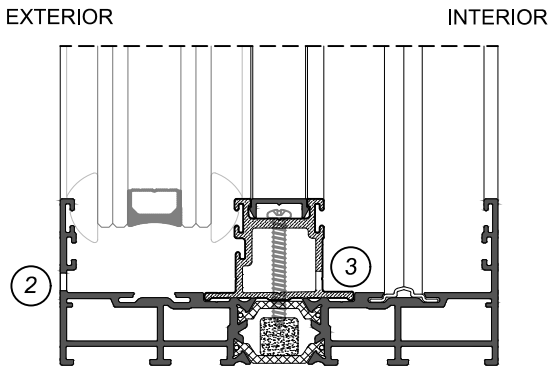
MECANIZADO SALIDA DE AGUAS MARCO BICARRIL INOX - Ventana de 1 hoja y fijo

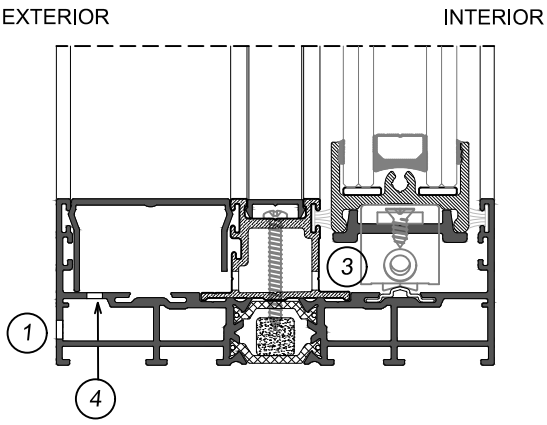
WEEP HOLE MACHINING TWO RAIL FRAME STAINLESS STEEL - 1 sash window and fixed light



# MECANIZADO SALIDA DE AGUAS MARCO BICARRIL INOX - Ventana de 1 hoja y fijo
## WEEP HOLE MACHINING TWO RAIL FRAME STAINLESS STEEL - 1 sash window and fixed light

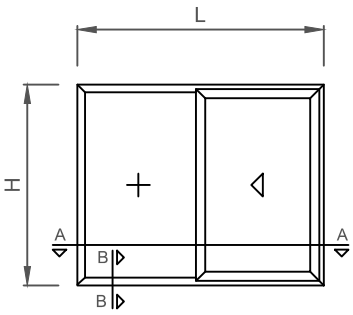
SECCIÓN B-B
SECTION B-B



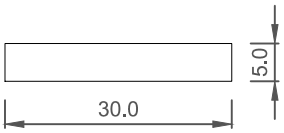




- Sobre los rasgados del TIPO 1, se situarán las tapas de salidas de agua ( ref.: 920100 ).
En los del TIPO 2 podrían situarse sin el deflector.

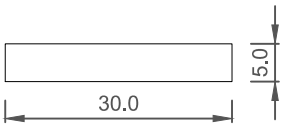
- The covers for the weep holes ( ref.: 920100 ) shall be placed over TYPE 1 slantings.
Over TYPE 2 can go without deflector



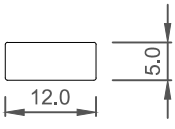

1 Coliso de 30x5 mm.
Groove hole of 30x5 mm.
A REALIZAR EN TROQUEL./ TO BE DONE WITH PUNCH TOOL
Horizontal inferior: Situar a 100 mm de los extremos, y otro en L / 2 (opcional).
Bottom horizontal edge: Fix at 100 mm of the edges, and another in L / 2 (optional).




2 Coliso de 30x5 mm.
Groove hole of 30x5 mm.
A REALIZAR EN TROQUEL./ TO BE DONE WITH PUNCH TOOL
Horizontal inferior: Situar a 100 mm del extremo, y otro en L / 2.
Bottom horizontal edge: Fix at 100 mm of the edge, and another in L / 2.



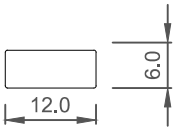

3 Coliso de 12x5 mm.
Groove hole of 12x5 mm.
A REALIZAR EN TROQUEL/ TO BE DONE WITH PUNCH TOOL.
Horizontal inferior: Situar a 40 mm del coliso exterior, y luego cada 500 mm.
Bottom horizontal edge: Fix at 40 mm of the exterior groove hole, and then every 500 mm.



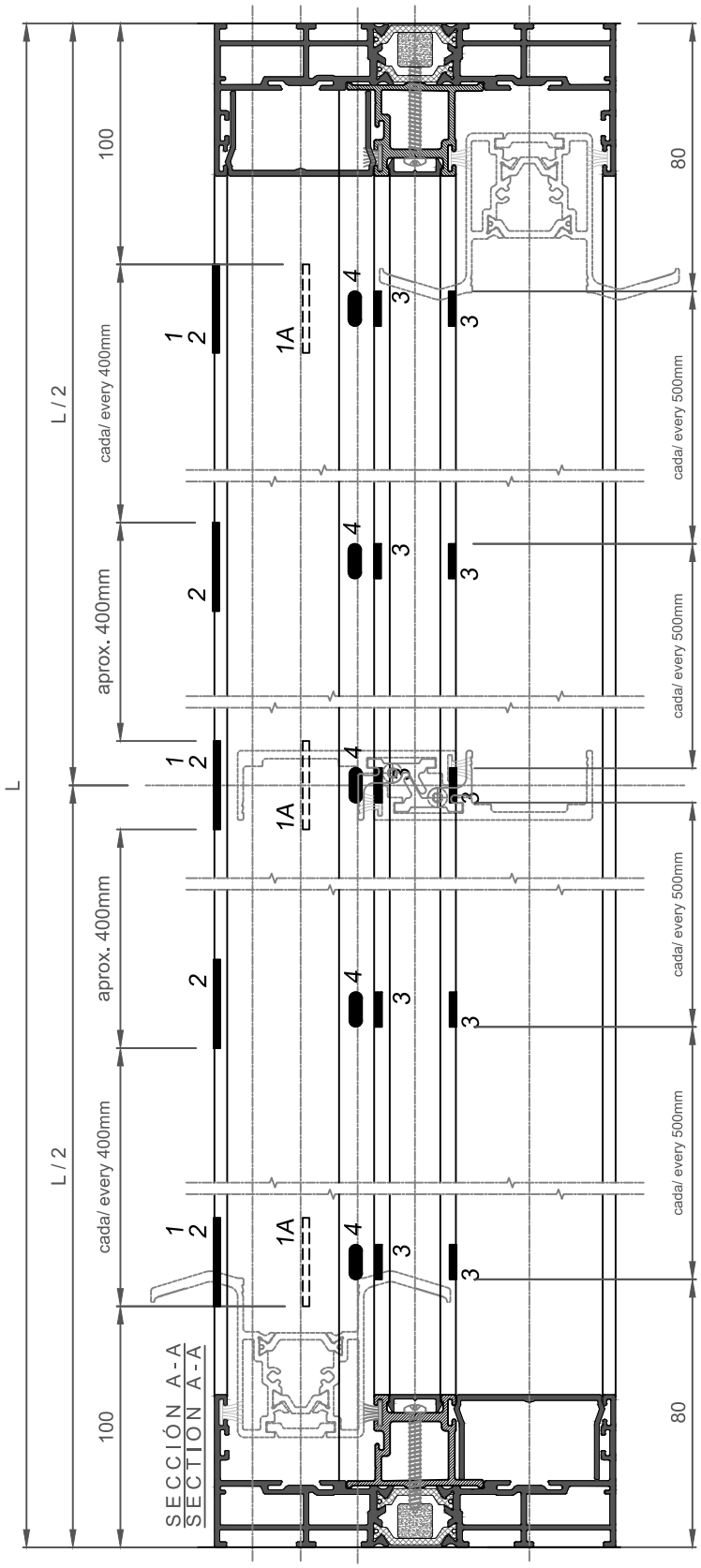

Nota importante:
El tubular exterior del marco en la unión a inglete, en la parte inferior y en ambos extremos, deberá ser sellado convenientemente por delante de las escuadras con el fin de evitar cualquier filtrado de agua hacia el mismo.

Important note:
The tubular exterior of the frame in the mitre joint, in the inferior part and at each end, must be sealed in front of the squares to avoid leakings.

4 Coliso de 12x5 mm.
Groove hole of 12x5 mm.
A REALIZAR A MANO./ TO BE DONE MANUALLY
Horizontal inferior: Situar a 40 mm del coliso exterior, y luego cada 500 mm.
Bottom horizontal edge: Fix at 40 mm of the exterior groobe hole, and then every 500 mm.

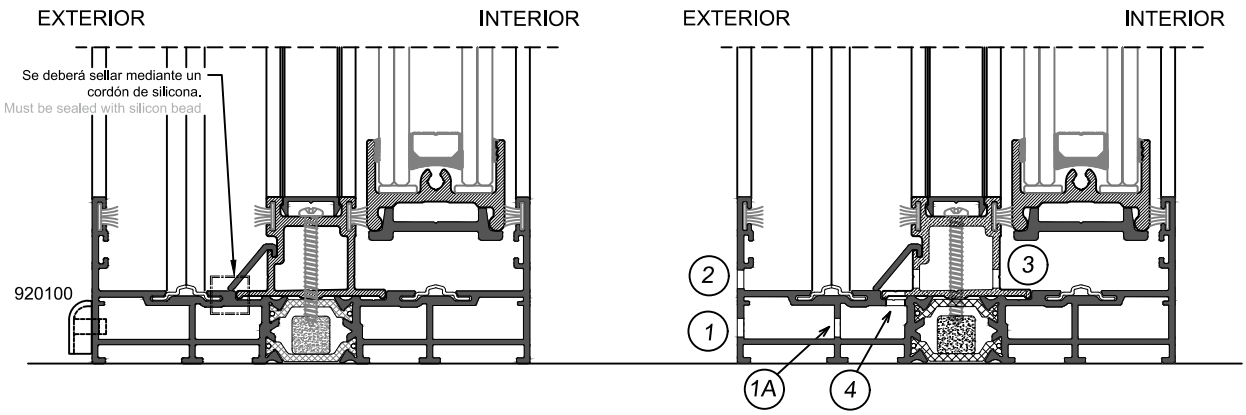


## MECANIZADO SALIDA DE AGUAS MARCO BICARRIL INOX
## WEEP HOLE MACHINING TWO RAIL FRAME STAINLESS STEEL

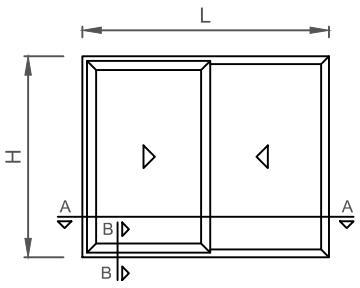


# MECANIZADO SALIDA DE AGUAS MARCO BICARRIL INOX
## WEEP HOLE MACHINING TWO RAIL FRAME STAINLESS STEEL

SECCIÓN B-B
SECTION B-B



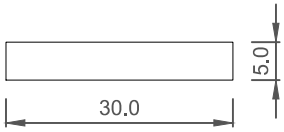

- Sobre los rasgados del TIPO 1, se situarán las tapas de salidas de agua (ref.: 920100 ).
En los del TIPO 2 podrían situarse las tapas (ref.: 270000 ).
- The covers for the weep holes ( ref.: 920100 ). shall be placed over TYPE 1 slantings. En los del TYPE 2 can go cover ( ref.: 270000 ).




Nota importante:
El tubular exterior del marco en la unión a inglete, en la parte inferior y en ambos extremos, deberá ser sellado convenientemente por delante de las escuadras con el fin de evitar cualquier filtrado de agua hacia el mismo.

Important note:
The tubular exterior of the frame in the mitre joint, in the inferior part and at each end, must be sealed in front of the squares to avoid leakings.

**1** Coliso de 30x5 mm.
Groove hole of 30x5 mm.
A REALIZAR EN TROQUEL./ TO BE DONE WITH PUNCH TOOL

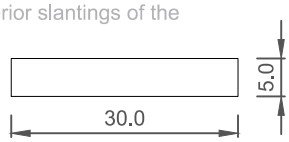



Horizontal inferior: Situar a 100 mm de los extremos, y otro en L / 2 (opcional).
Bottom horizontal edge: Fix at 100 mm of the edges, and another in L / 2 (optional).

**1A** Coliso de 28x4,5 mm.
Groove hole of 28x4.5 mm.
A REALIZAR MANUALMENTE/ TO BE DONE MANUALLY.

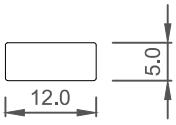
Aprovechando los rasgados exteriores de la cámara, y mediante una broca o fresa de Ø4.5, proceder a abrir el tabique central.
Open the middle partition tking advantage of the exterior slantings of the chamber, an with a Ø4.5 drill.

**2** Coliso de 30x5 mm.
Groove hole of 30x5 mm.



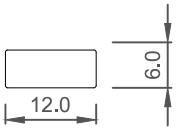

A REALIZAR EN TROQUEL./ TO BE DONE WITH PUNCH TOOL
Horizontal inferior: Situar a 100 mm de los extremos, y luego cada 400 mm.
Bottom horizontal edge: Fix at 100 mm of the edges, and then every 400 mm.

**3** Coliso de 12x5 mm.
Groove hole of 12x5 mm.




A REALIZAR EN TROQUEL/ TO BE DONE WITH PUNCH TOOL.
Horizontal inferior: Situar a 40 mm del coliso exterior, y luego cada 500 mm.
Bottom horizontal edge: Fix at 40 mm of the exterior groove hole, and then every 500 mm.

**4** Coliso de 12x5 mm.
Groove hole of 12x5 mm.



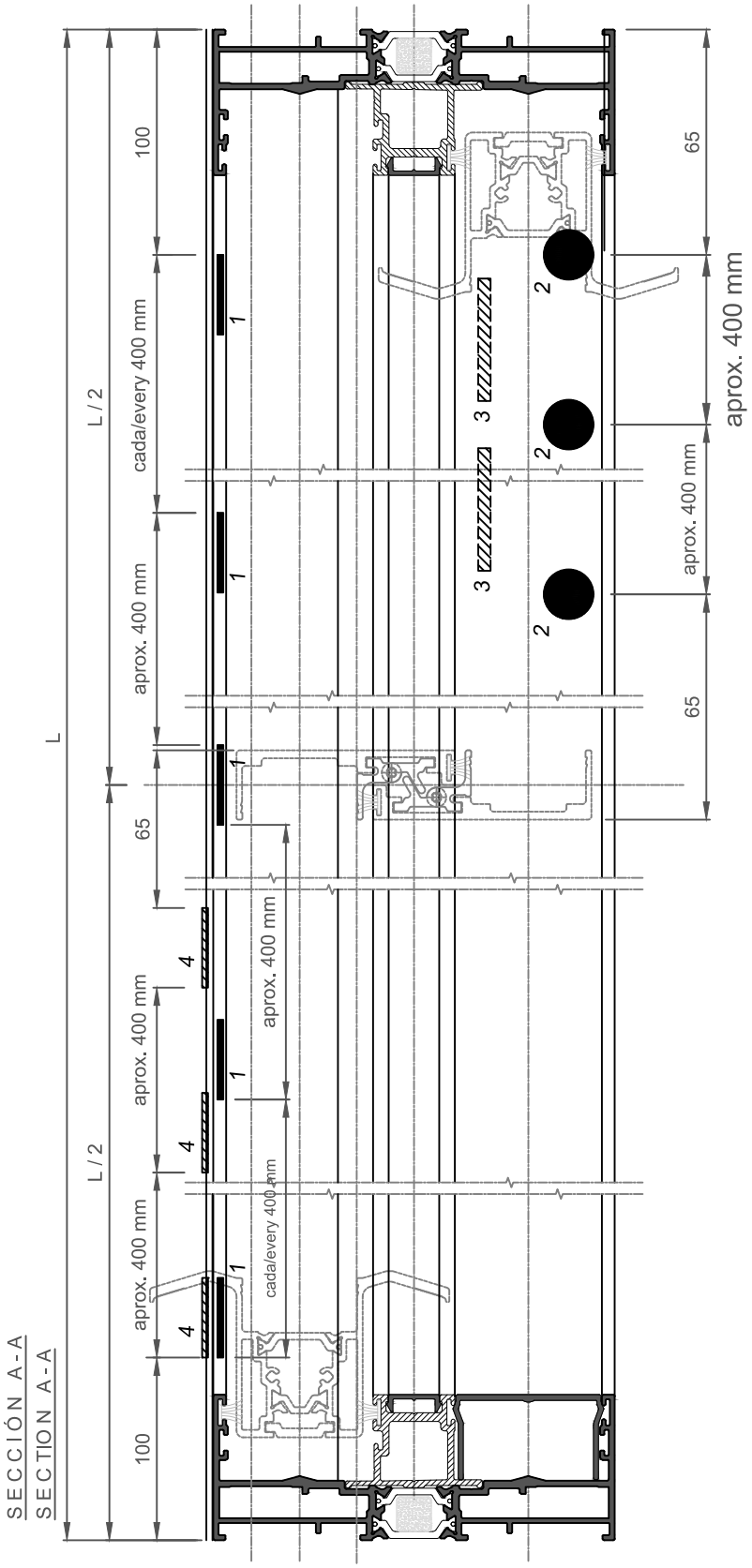

A REALIZAR A MANO./ TO BE DONE MANUALLY
Horizontal inferior: Situar a 40 mm del coliso exterior, y luego cada 500 mm.
Bottom horizontal edge: Fix at 40 mm of the exterior groobe hole, and then every 500 mm.

## MECANIZADO SALIDA DE AGUAS MARCO BICARRIL

Solución de drenaje recomendada para zonas expuestas

## WEEP HOLE MACHINING TWO RAIL FRAME

Drainage solution recommended for exposed areas



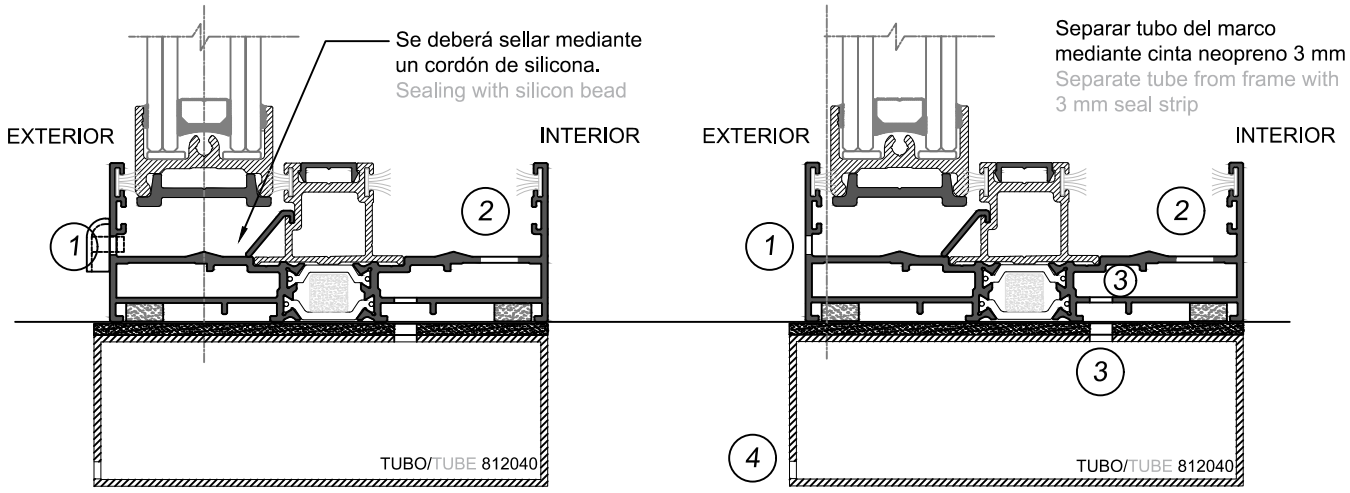
# MECANIZADO SALIDA DE AGUAS MARCO BICARRIL

Solución de drenaje recomendada para zonas expuestas

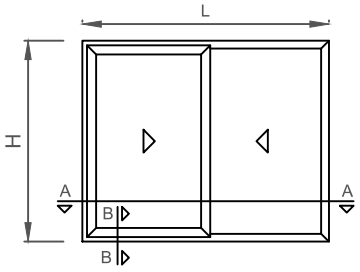
SECCIÓN B-B
SECTION B-B

WEEP HOLE MACHINING TWO RAIL FRAME

Drainage solution recommended for exposed areas



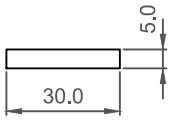

- Sobre los rasgados del TIPO 1, se situarán las tapas de salidas de agua ( ref. 920100 ).
- Sobre los taladros TIPO 2, disponer de desagües carril inferior ( ref. 912060 ).
- The covers for the weep holes ( ref. 920100 ) shall be placed over TYPE 1 slantings.
- Dispose inferior rail drains ( ref. 912060 )with drills TYPE 2.



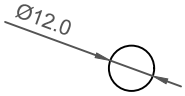

Nota importante:
El tubular exterior del marco en la unión a inglete, en la parte inferior y en ambos extremos, deberá ser sellado convenientemente por delante de las escuadras con el fin de evitar cualquier filtrado de agua hacia el mismo.

Important note:
The tubular exterior of the frame in the mitre joint, in the inferior part and at each end, must be sealed in front of the squares to avoid leakings.

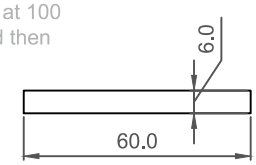
1 Coliso de 30x5 mm. SALIDA DIRECTA
Groove hole of 30x5 mm. STRAIGHT EXIT.
A REALIZAR EN TROQUEL / TO DO WITH PUNCH TOOL.
Horizontal inferior: Situar a 100 mm de los extremos, y luego cada 400 mm.
Bottom horizontal edge. Fix at 100 mm of the edges, and then every 400mm.



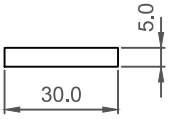

2 Taladro de Ø 12 mm. PASO A TUBULAR
Drill of Ø 12 mm. TUBING
A REALIZAR A MANO/ TO BE DONE MANUALLY.
Horizontal inferior: Solo se realizan bajo la hoja interior. Situar a 100 mm del extremo y a 65 mm del cruce de hojas, y luego cada 400 mm como máximo. Disponer de desagües carril inferior ( ref. 912060).
Bottom Horizontal edge: Only done under the interior sash. Fix at 100 mm of the edge and at 65mm at the crossing of the sashes and then every 400mm. Dispose inferior rail drains ( ref. 912060).




3 Coliso de 60x6 mm. SALIDA TUBULAR
Grove hole of 60x6 mm. TUBULAR EXIT
A REALIZAR A MANO/ TO BE DONE MANUALLY.
Horizontal inferior: A realizar en el tabique inferior de marco y solo bajo la hoja interior. Situar en el punto medio entre los tipo 2. Posicionar a la izquierda del talón de marco, como se observa en la figura superior.
Repetir estos mecanizados en el tubo canaleta (perfil 812040).
Bottom horizontal edge: To be done in the bottom partition wall of the frame and only under the interior sash. Place in the middle point between type 2. Position at the left of the frame, as seen in the figure above
Repeat these machinings in the gutter tube (profile 812040).




4 Coliso de 30x5 mm. EVACUACION
Groove hole of 30x5 mm. EVACUATION
A REALIZAR A MANO/ TO BE DONE MANUALLY.
Horizontal inferior: Solo se realiza bajo la hoja exterior. Situar a 65 mm del extremo y a 65 mm del cruce de hojas, y luego cada 400 mm como máximo.
Bottom horizontal edge: Only done under the exterior sash. Fix at 65 mm of the edge and at 65 mm of where the sashes cross, and then every 400mm.

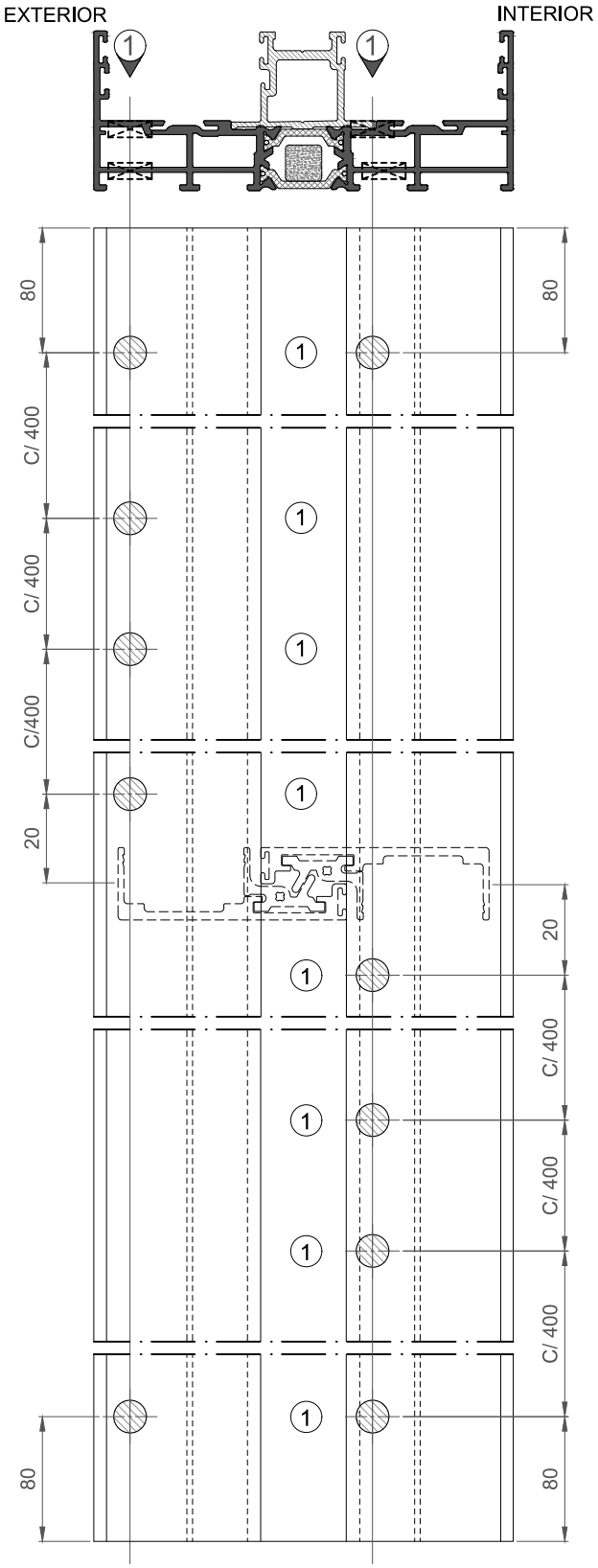


## SALIDA DE AGUAS EN MARCOS - SISTEMA CON CANALETA DE RECOGIDA. MARCO EMBUTIDO

Solución de drenaje recomendada para zonas expuestas

## DRAINAGE IN FRAME - SYSTEM WITH PICKUP DUCT. EMBEDDED FRAME

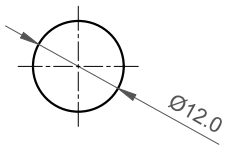
Drainage solution recommended for exposed areas




(1) Salida de aguas hacia cámaras, taladro de Ø12 mm.
Situar a 80 mm de los extremos, otro a L / 2 y cada 400 mm.

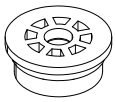
Water exit to chambers Ø12 mm drill.
Position 80 mm to the ends, another L / 2 and every 400 mm.

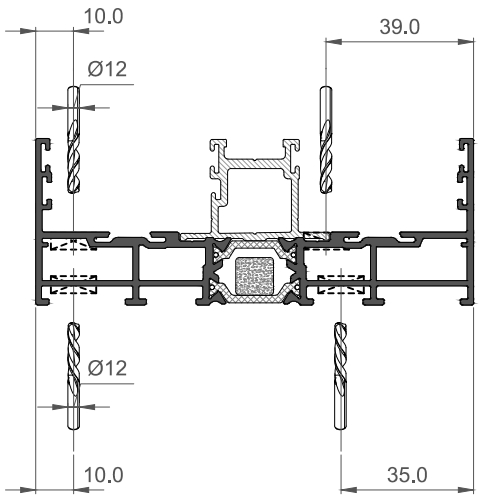
REALIZAR A MANO
TO BE DONE MANUALLY




Disponer de desagües carril inferior ( ref. 912060 ).

Dispose inferior rail drains ( ref. 912060 ).






Nota muy importante:
Los tubulares del marco en la unión a inglete, en la parte inferior y en ambos extremos, deberá ser sellado convenientemente por delante de las escuadras con el fin de evitar cualquier filtrado de agua hacia los mismos.

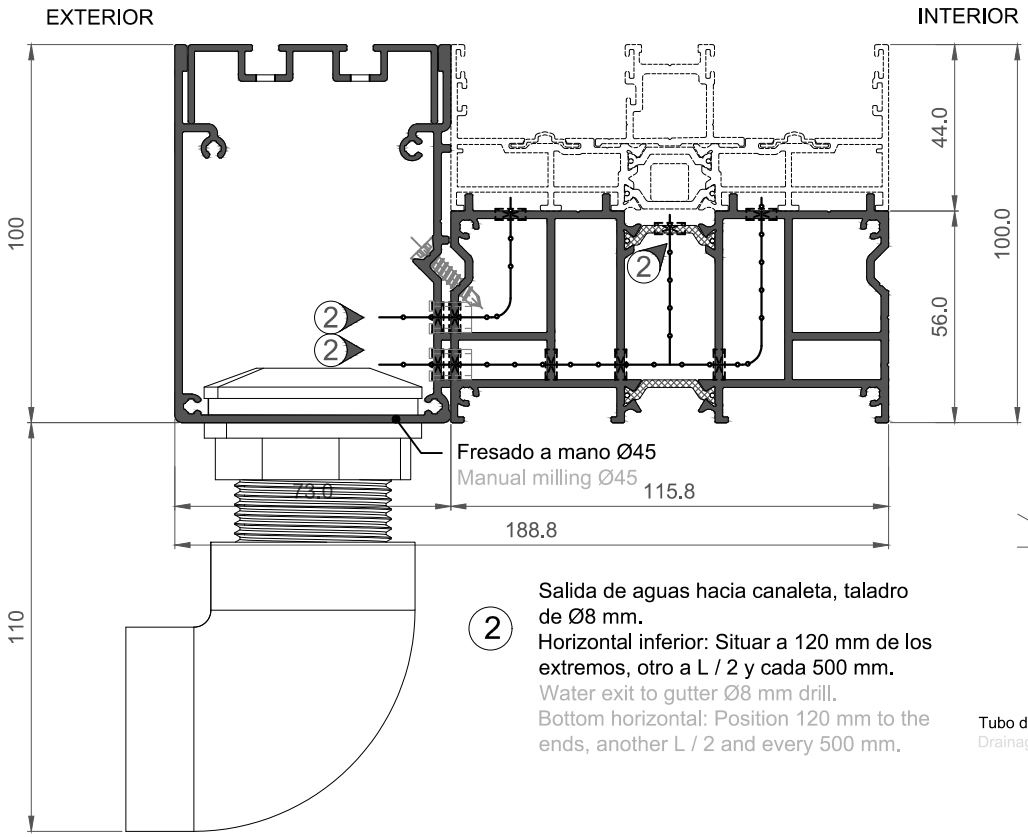
Important note:
Chambers of the frame should be correctly sealed in the mitred joint,in front of the cleats, in the bottom part as well as both ends, in order to avoid water infiltration.

## SALIDA DE AGUAS EN MARCOS - SISTEMA CON CANALETA DE RECOGIDA. MARCO EMBUTIDO

Solución de drenaje recomendada para zonas expuestas

DRAINAGE IN FRAME - SYSTEM WITH PICKUP DUCT. EMBEDDED FRAME

Drainage solution recommended for exposed areas



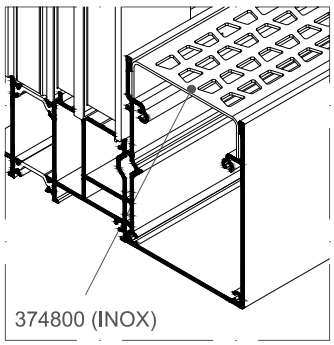

2 Salida de aguas hacia canaleta, taladro de Ø8 mm.
Horizontal inferior: Situar a 120 mm de los extremos, otro a L / 2 y cada 500 mm.
Water exit to gutter Ø8 mm drill.
Bottom horizontal: Position 120 mm to the ends, another L / 2 and every 500 mm.

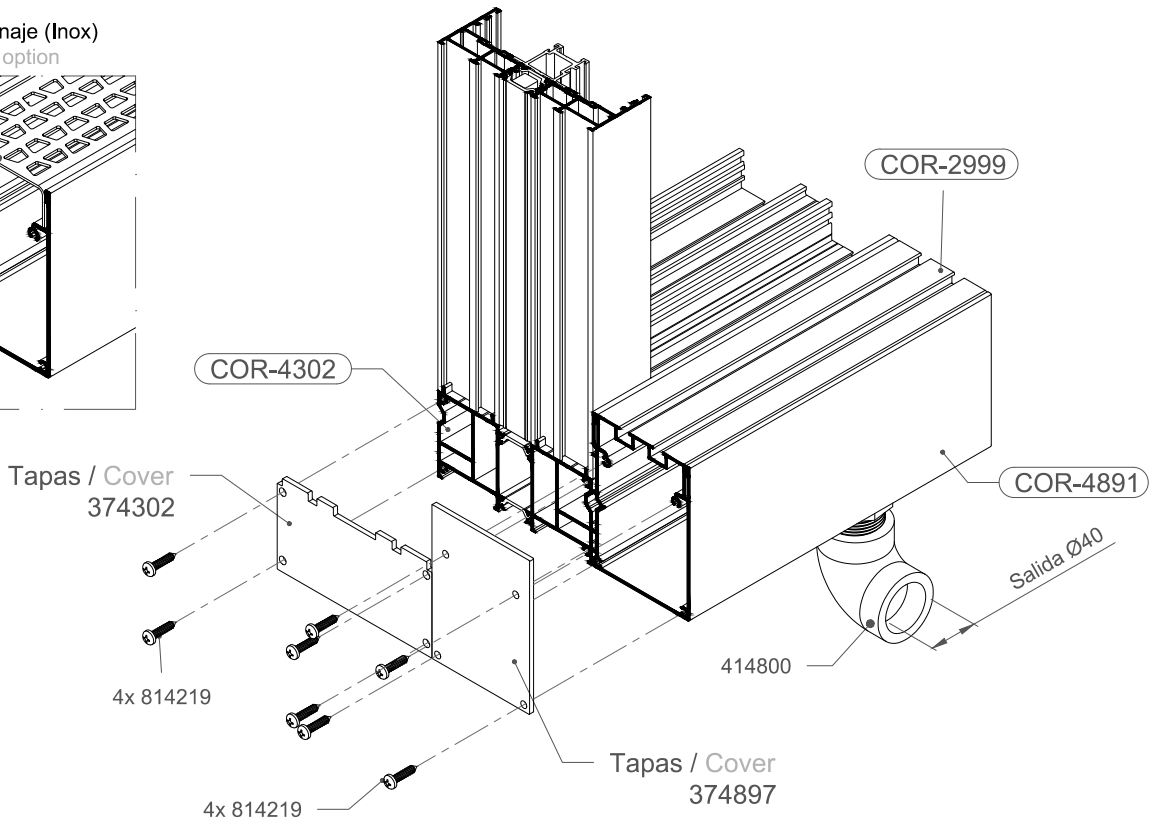





Tubo de drenaje ref. 310100
Drainage tube ref. 310100

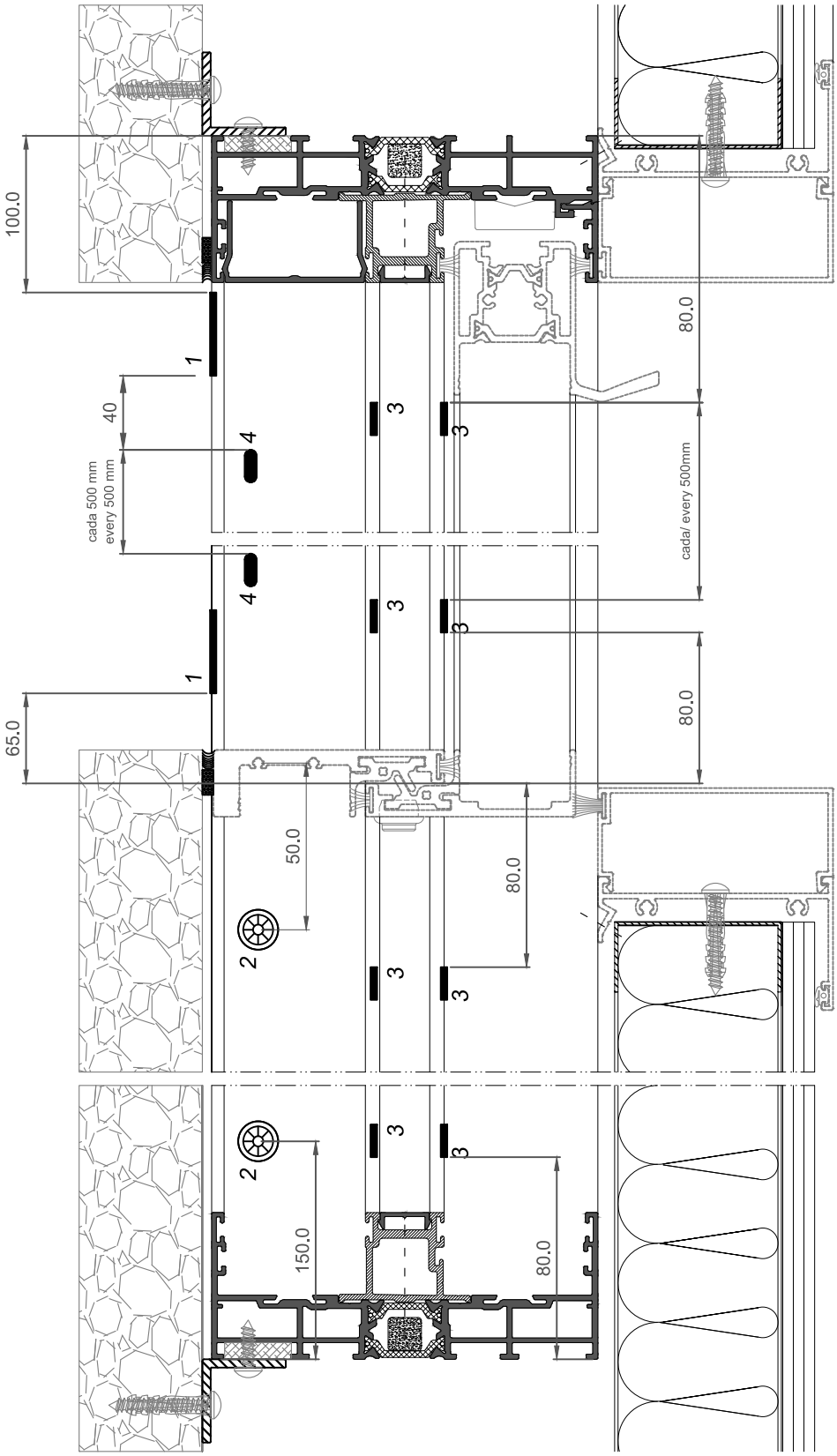
Opción rejilla de drenaje (Inox)
Drainage grid (Inox) option



MECANIZADO SALIDA DE AGUAS MARCO BICARRIL INOX - Ventana de 1 hoja galandage

WEEP HOLE MACHINING TWO RAIL FRAME STAINLESS STEEL - 1 sash galandage window

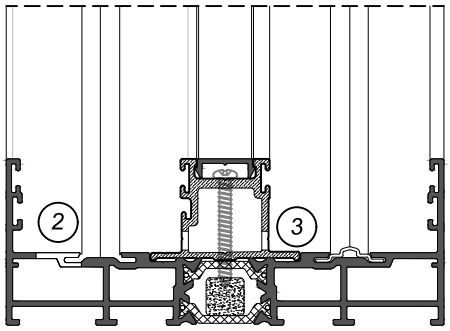


# MECANIZADO SALIDA DE AGUAS MARCO BICARRIL INOX - Ventana de 1 hoja galandage

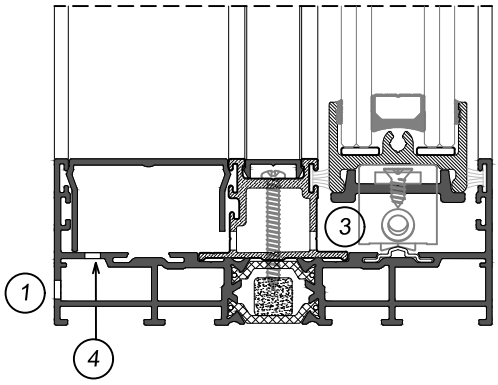
## WEEP HOLE MACHINING TWO RAIL FRAME STAINLESS STEEL - 1 sash galandage window

SECCIÓN B-B
SECTION B-B

EXTERIOR INTERIOR

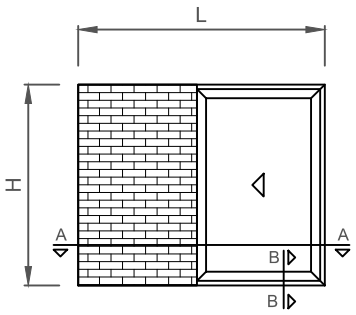



EXTERIOR INTERIOR




- Sobre los rasgados del TIPO 1, se situarán las tapas de salidas de agua ( ref.: 920100 ).
En los del TIPO 2 se situará la válvula desagüe (ref.912060).

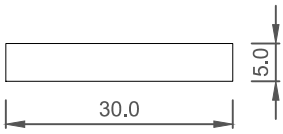
- The covers for the weep holes ( ref.: 920100 ) shall be placed over TYPE 1 slantings.
In TYPE 2 the drainage valve (ref. 912060) will be placed.




**Nota importante:**
El tubular exterior del marco en la unión a inglete, en la parte inferior y en ambos extremos, deberá ser sellado convenientemente por delante de las escuadras con el fin de evitar cualquier filtrado de agua hacia el mismo.

**Important note:**
The tubular exterior of the frame in the mitre joint, in the inferior part and at each end, must be sealed in front of the squares to avoid leakings.

**1** Coliso de 30x5 mm.
Groove hole of 30x5 mm.
A REALIZAR EN TROQUEL./ TO BE DONE WITH PUNCH TOOL

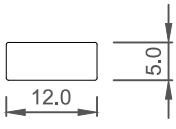



Horizontal inferior: Situar a 100 mm de un extremo y del cruce de hojas.
Bottom horizontal edge: Fix at 100 mm of the edges and the central sash.




**2** Taladro de Ø12 mm.
Drill of Ø12 mm.
A REALIZAR A MANO/ TO BE DONE MANUALLY

Horizontal inferior: Situar a 150 mm de un extremo y 50 mm del cruce de hojas.
Bottom horizontal edge: Fix at 150 mm of the edge and 50 mm of the central sash.




**3** Coliso de 12x5 mm.
Groove hole of 12x5 mm.
A REALIZAR EN TROQUEL/ TO BE DONE WITH PUNCH TOOL.

Horizontal inferior: Situar a 40 mm del coliso exterior, y luego cada 500 mm.
Bottom horizontal edge: Fix at 40 mm of the exterior groove hole, and then every 500 mm.




**4** Coliso de 12x5 mm.
Groove hole of 12x5 mm.
A REALIZAR A MANO./ TO BE DONE MANUALLY

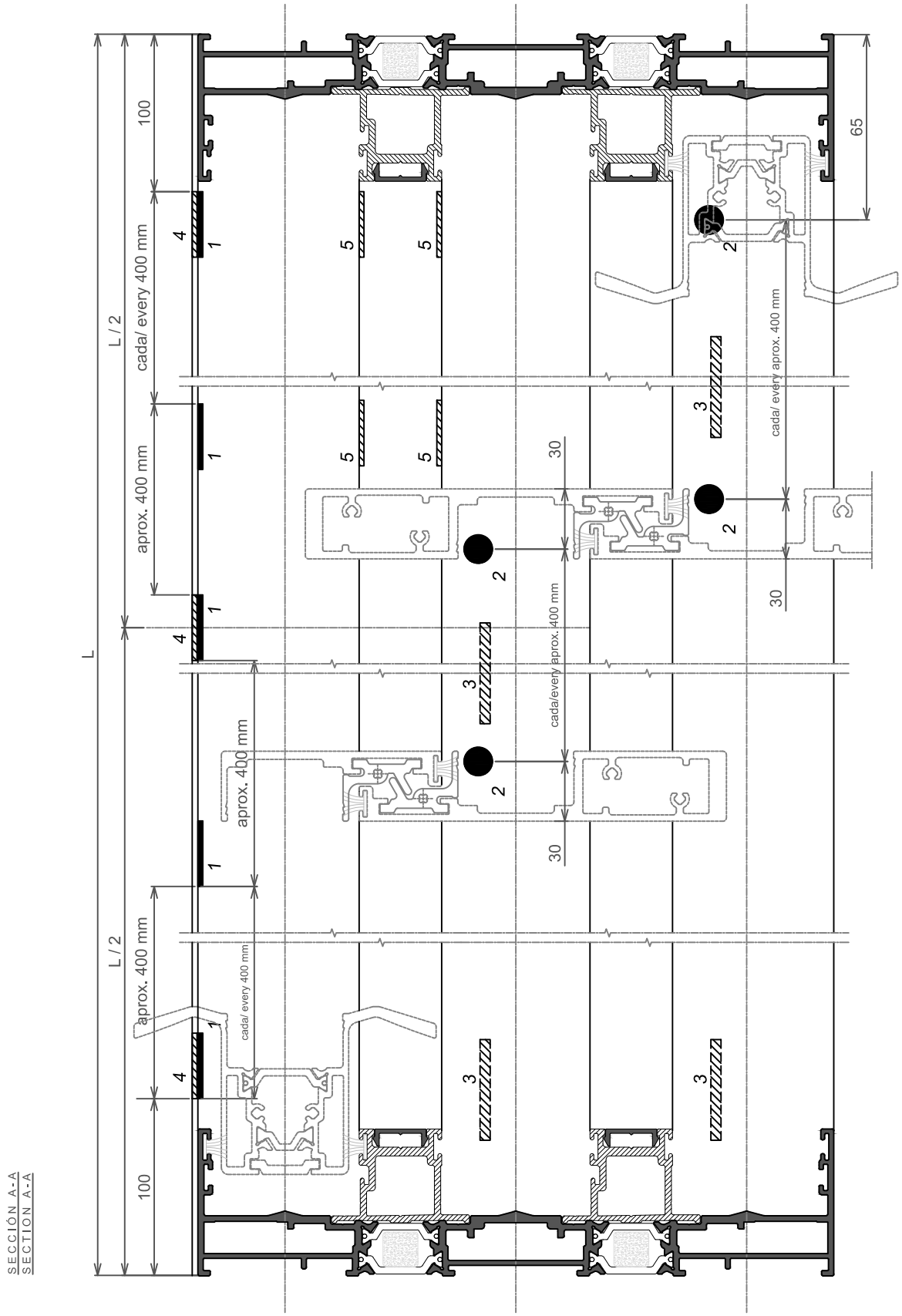
Horizontal inferior: Situar a 40 mm del coliso exterior, y luego cada 500 mm.
Bottom horizontal edge: Fix at 40 mm of the exterior groobe hole, and then every 500 mm.

## MECANIZADO SALIDA DE AGUAS MARCO TRICARRIL

Solución de drenaje recomendada para zonas expuestas

WEEP HOLE MACHINING OF THREE RAIL FRAME

Recommended drainage solution for exposed area



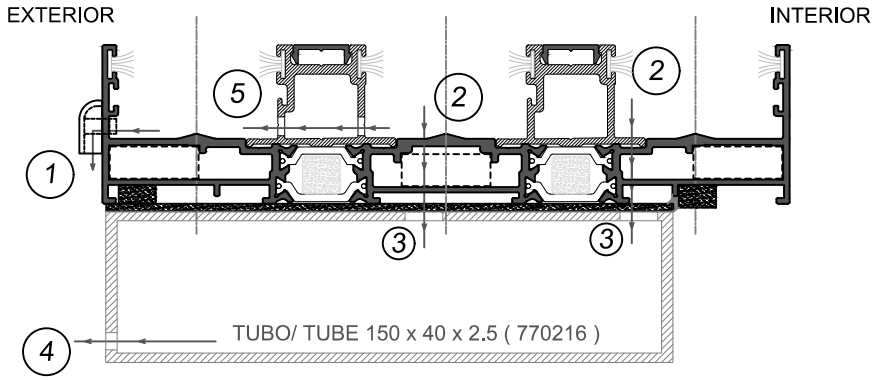
# MECANIZADO SALIDA DE AGUAS MARCO TRICARRIL

Solución de drenaje recomendada para zonas expuestas

## WEEP HOLE MACHINING OF THREE RAIL FRAME

Recommended drainage solution for exposed area

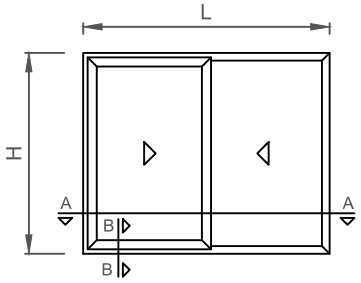
SECCIÓN B-B
SECTION B-B



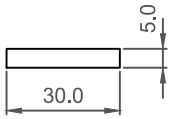

Nota importante:
El tubular exterior del marco en la unión a inglete, en la parte inferior y en ambos extremos, deberá ser sellado convenientemente por delante de las escuadras con el fin de evitar cualquier filtrado de agua hacia el mismo.
Separa el tubo del marco mediante cinta de neopreno de 3 mm.

Important note:
The spacing for the cleats must be sealed in all 3 sections with silicone before insertion to avoid water leaking through the mitre joint.
Separate the tube frome the frame using 3 mm seal strip.

- Sobre los rasgados del TIPO 1, se situarán las tapas de salidas de agua ( ref. 920100 ).
- Sobre los taladros TIPO 2, disponer de desagües carril inferior ( ref. 912060 ).
- The covers for the weep holes ( ref. 920100 ) shall be placed over TYPE 1 slantings. Pueden situarse también sin el deflector.
- Dispose inferior rail drains ( ref. 912060 )with drills TYPE 2.

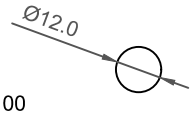



**1** Coliso de 30x5 mm. SALIDA DIRECTA
Groove hole of 30x5 mm. STRAIGHT EXIT.
A REALIZAR EN TROQUEL / TO DO WITH PUNCH TOOL.




Horizontal inferior: Situar a 100 mm de los extremos, y luego cada 400 mm.
Bottom horizontal edge. Fix at 100 mm of the edges, and then every 400mm.

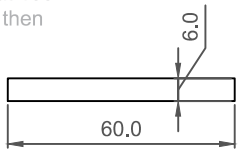
**2** Taladro de Ø 12 mm. PASO A TUBULAR
Drill of Ø 12 mm. TUBING
A REALIZAR A MANO/ TO BE DONE MANUALLY.



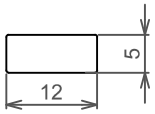

Horizontal inferior: Solo se realizan bajo la hoja interior. Situar a 100 mm del extremo y a 65 mm del cruce de hojas, y luego cada 400 mm como máximo. Disponer de desagües carril inferior ( ref. 912060).

Bottom Horizontal edge: Only done under the interior sash. Fix at 100 mm of the edge and at 65mm at the crossing of the sashes and then every 400mm. Dispose inferior rail drains ( ref. 912060 ).

**3** Coliso de 60x6 mm. SALIDA TUBULAR
Grove hole of 60x6 mm. TUBULAR EXIT
A REALIZAR A MANO/ TO BE DONE MANUALLY.



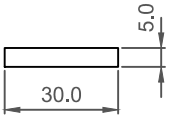

Horizontal inferior: A realizar en el tabique inferior de marco y solo bajo la hoja interior. Situar en el punto medio entre los tipo 2. Posicionar a la izquierda del talón de marco, como se observa en la figura superior.
Repetir estos mecanizados en el tubo canaleta (perfil 812040).
Bottom horizontal edge: To be done in the bottom partition wall of the frame and only under the interior sash. Place in the middle point between type 2. Position at the left of the frame, as seen in the figure above
Repeat these machinings in the gutter tube (profile 812040).




**5** Coliso de 12x5 mm.
Groove hole of 12x5 mm.
A REALIZAR EN TROQUEL/
TO BE DONE WITH PUNCH TOOL

Horizontal inferior: Posición coincidente con el tipo 1.
Bottom horizontal edge: Position coinciding with type 1.

**4** Coliso de 30x5 mm. EVACUACION
Groove hole of 30x5 mm. EVACUATION
A REALIZAR A MANO/ TO BE DONE MANUALLY.



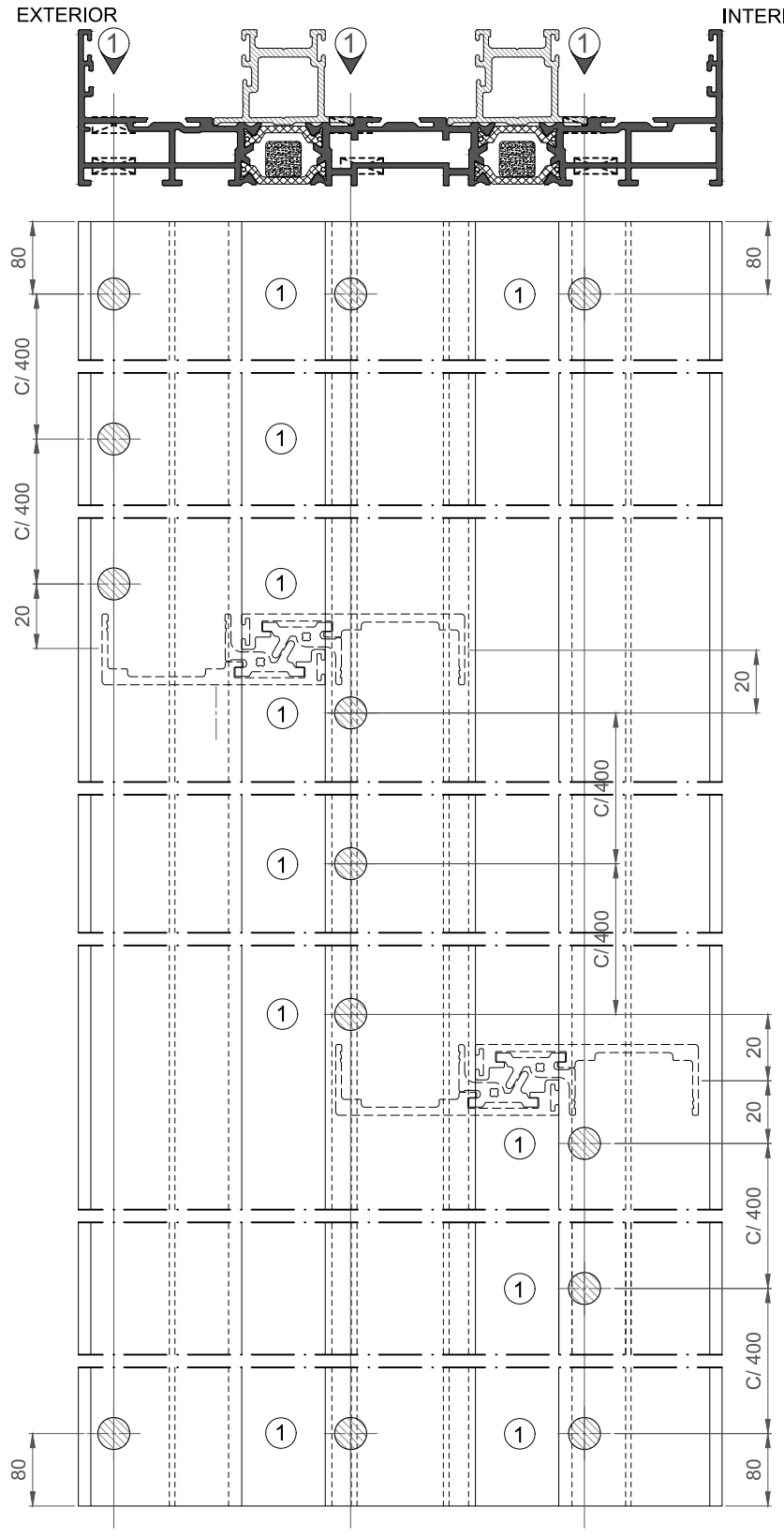

Horizontal inferior: Solo se realiza bajo la hoja exterior. Situar a 65 mm del extremo y a 65 mm del cruce de hojas, y luego cada 400 mm como máximo.
Bottom horizontal edge: Only done under the exterior sash. Fix at 65 mm of the edge and at 65 mm of where the sashes cross, and then every 400mm.

## SALIDA DE AGUAS EN MARCOS - SISTEMA CON CANALETA DE RECOGIDA. MARCO EMBUTIDO

Solución de drenaje recomendada para zonas expuestas

## DRAINAGE IN FRAME - SYSTEM WITH PICKUP DUCT. EMBEDDED FRAME

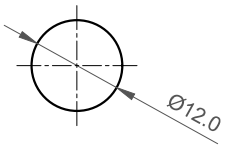
Drainage solution recommended for exposed areas



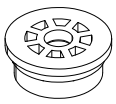

1 Salida de aguas hacia cámaras, taladro de Ø12 mm.
Situar a 80 mm de los extremos, otro a L / 2 y cada 400 mm.

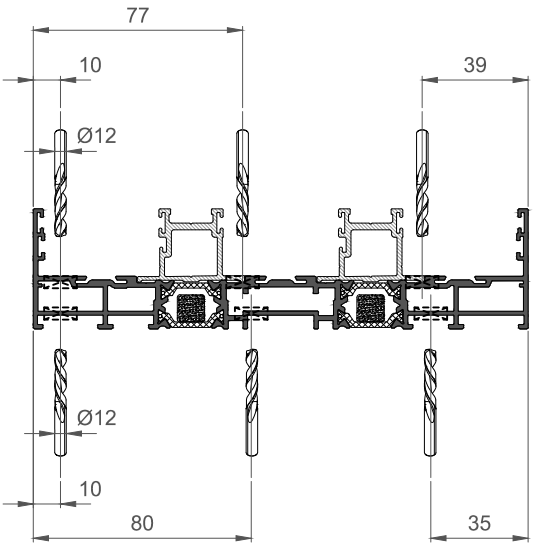
Water exit to chambers Ø12 mm drill.
Position 80 mm to the ends, another L / 2 and every 400 mm.

REALIZAR A MANO
TO BE DONE MANUALLY




Disponer de desagües carril inferior ( ref. 912060 ).
Dispose inferior rail drains ( ref. 912060 ).






Nota muy importante:
Los tubulares del marco en la unión a inglete, en la parte inferior y en ambos extremos, deberá ser sellado convenientemente por delante de las escuadras con el fin de evitar cualquier filtrado de agua hacia los mismos.

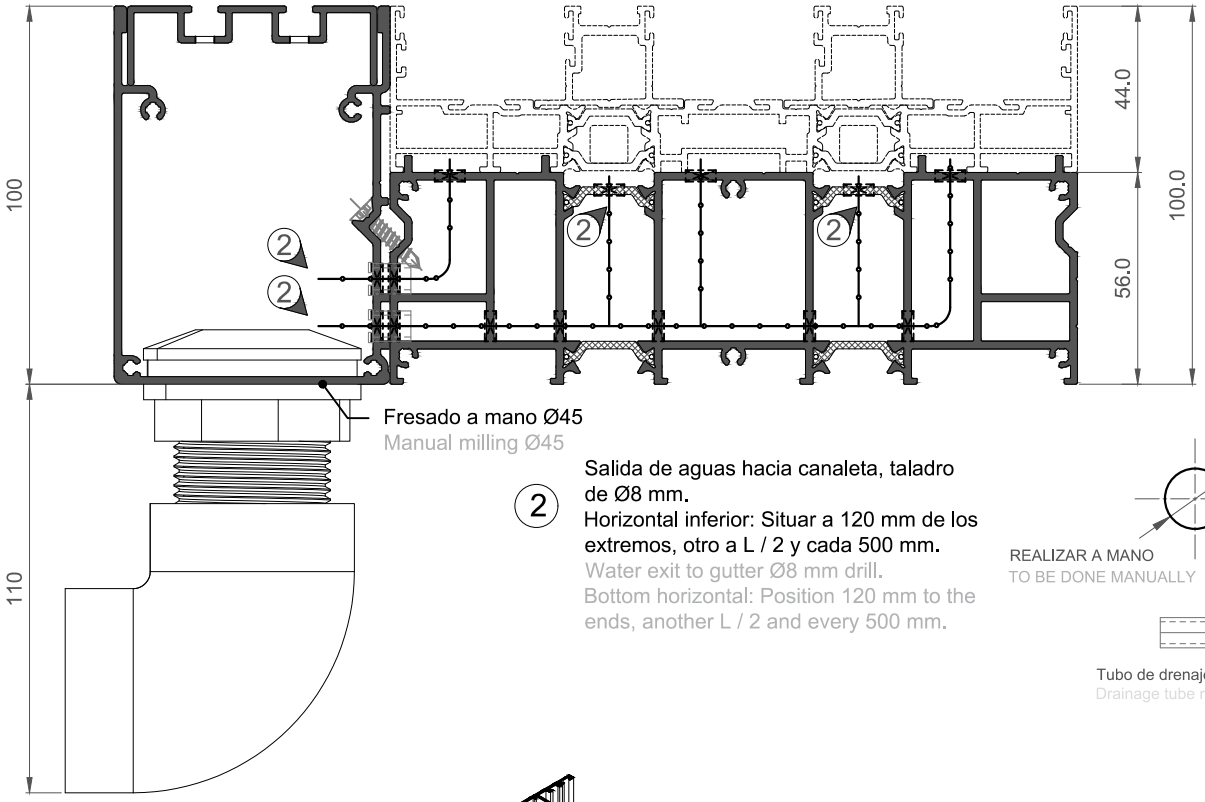
Important note:
Chambers of the frame should be correctly sealed in the mitred joint,in front of the cleats, in the bottom part as well as both ends, in order to avoid water infiltration.

## SALIDA DE AGUAS EN MARCOS - SISTEMA CON CANALETA DE RECOGIDA. MARCO EMBUTIDO

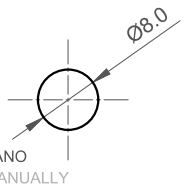
Solución de drenaje recomendada para zonas expuestas

DRAINAGE IN FRAME - SYSTEM WITH PICKUP DUCT. EMBEDDED FRAME

Drainage solution recommended for exposed areas



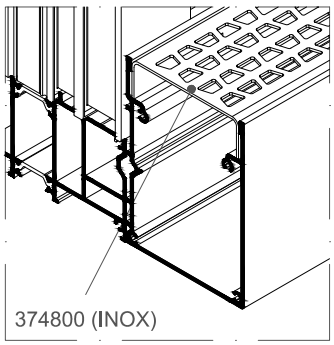

2 Salida de aguas hacia canaleta, taladro de Ø8 mm.
Horizontal inferior: Situar a 120 mm de los extremos, otro a L / 2 y cada 500 mm.
Water exit to gutter Ø8 mm drill.
Bottom horizontal: Position 120 mm to the ends, another L / 2 and every 500 mm.





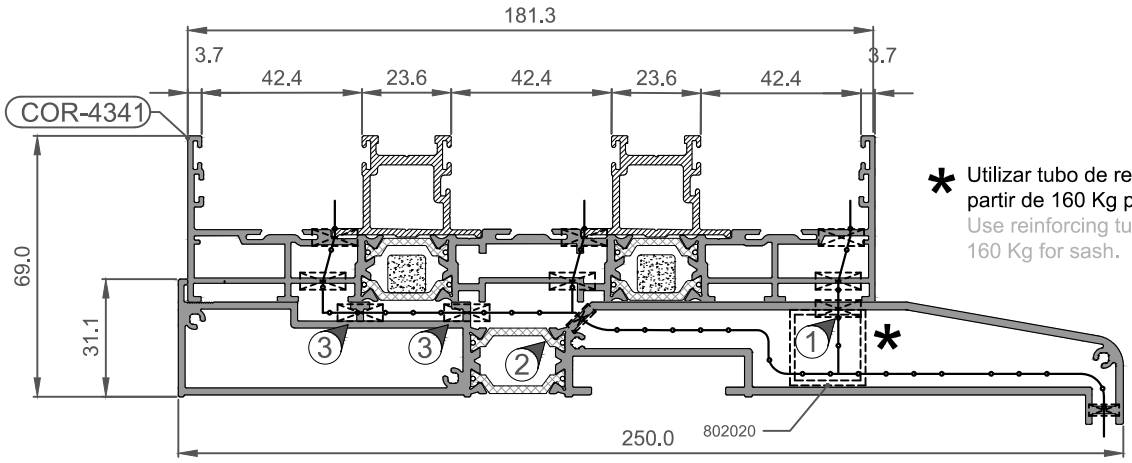

Tubo de drenaje ref. 310100
Drainage tube ref. 310100

Opción rejilla de drenaje (Inox)
Drainage grid (Inox) option



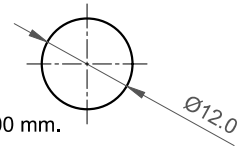
## SALIDA DE AGUAS EN MARCOS - SISTEMA CON SUPLEMENTO DE DRENAJE.

DRAINAGE IN FRAME - SYSTEM WITH DRAINAGE SUPPLEMENT



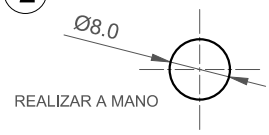

* Utilizar tubo de refuerzo a partir de 160 Kg por hoja.
Use reinforcing tube from 160 Kg for sash.

1 REALIZAR A MANO
TO BE DONE MANUALLY



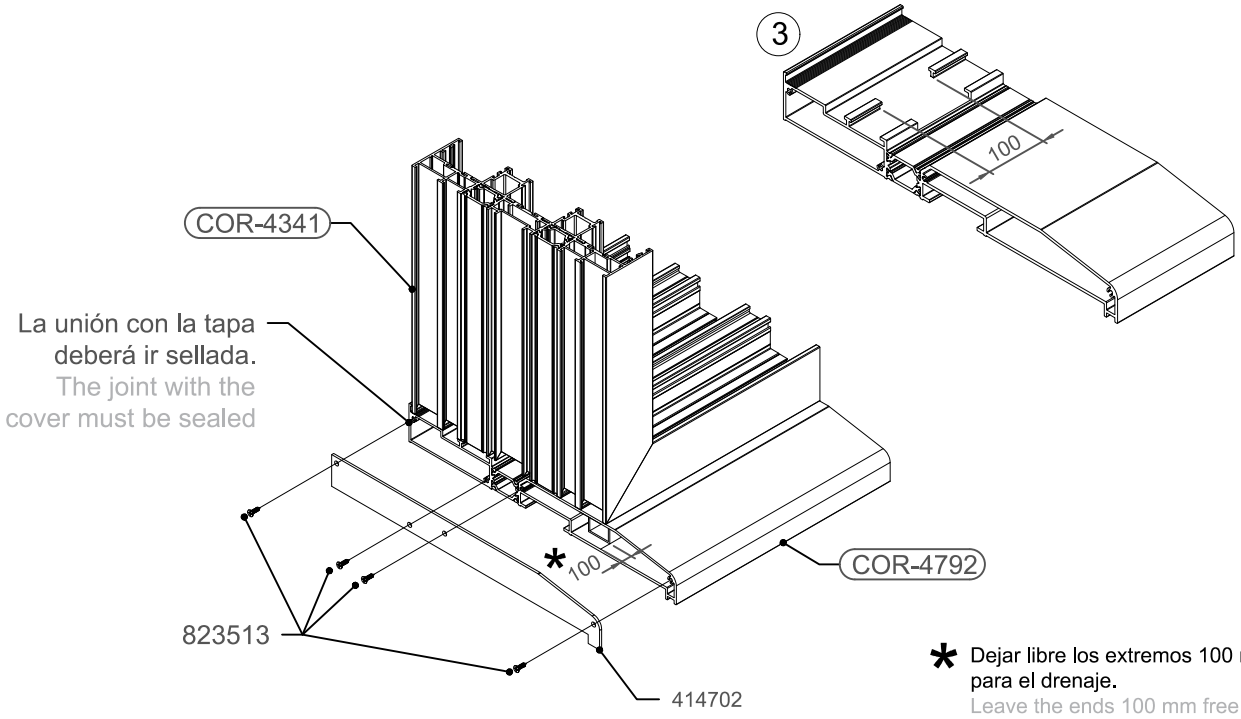

1 Salida de aguas hacia cámaras, taladro de Ø12 mm.
Situar a 80 mm de los extremos, otro a L / 2 y cada 400 mm.
Water exit to chambers Ø12 mm drill.
Position 80 mm to the ends, another L / 2 and every 400 mm.

2




2 Salida de aguas hacia suplemento de drenaje, taladro de Ø8 mm.
Horizontal inferior: Situar a 120 mm de los extremos, otro a L / 2 y cada 500 mm.
Water exit to drainage supplement Ø8 mm drill.
Bottom horizontal: Position 120 mm to the ends, another L / 2 and every 500 mm.

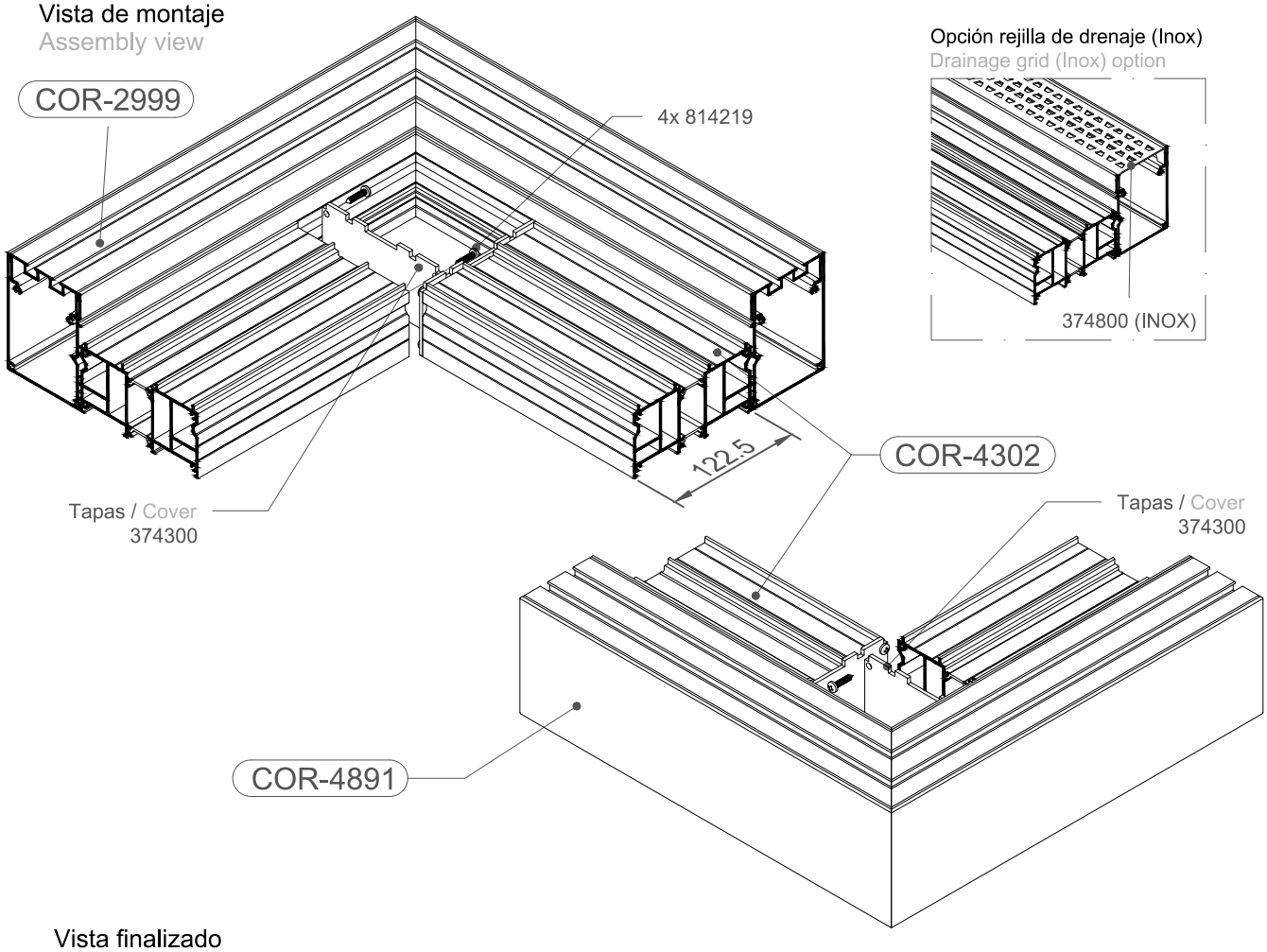
3 Salida de aguas hacia suplemento de drenaje, fresado a mano de 100mm de ancho.
Horizontal inferior: Situar a 100 mm de los extremos y cada 1000 mm.
Water outlet to drainage supplement, handle milled of 100 mm width.
Bottom horizontal: Position 100 mm to the ends and every 1000 mm.




* Dejar libre los extremos 100 mm para el drenaje.
Leave the ends 100 mm free for drainage.

## MONTAJE DE TAPAS CANALETA COR-4302 Y COR-4304 EN ESQUINERO
## PICKUP DUCT COVER ASSEMBLY COR-4302 AND COR-4304 IN CORNER POST

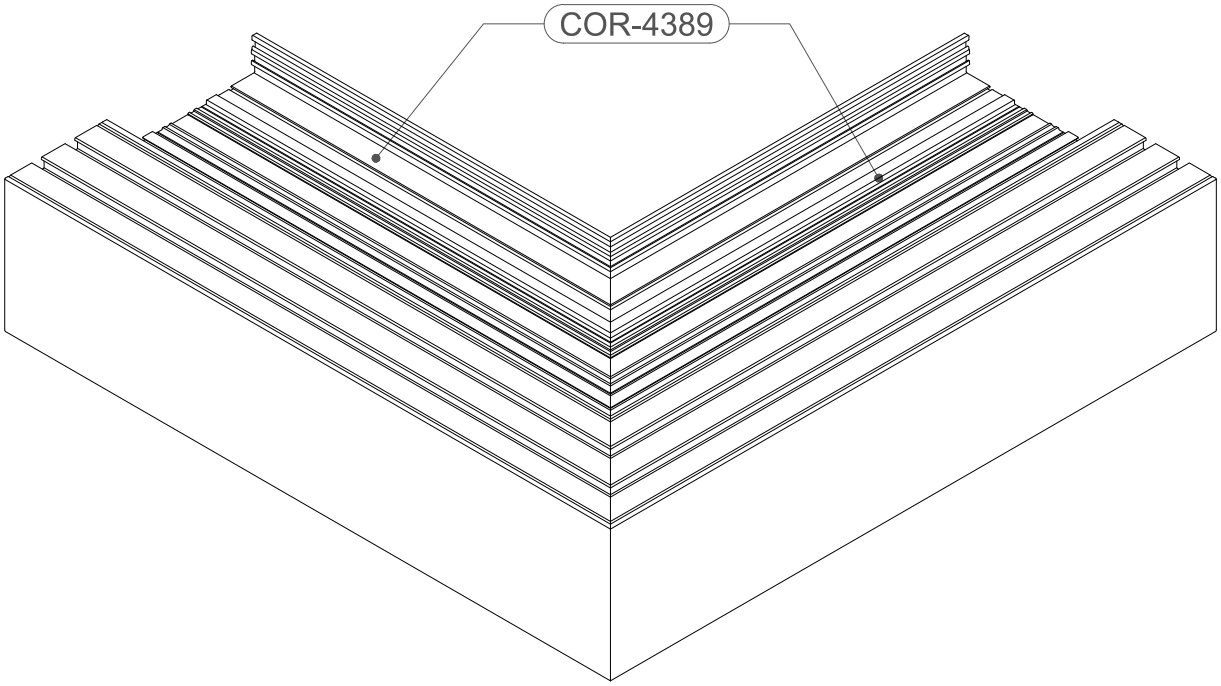
Vista de montaje
Assembly view




Opción rejilla de drenaje (Inox)
Drainage grid (Inox) option




Vista finalizado
Finished view



# 10. MECANIZADOS
# 10. MACHINING

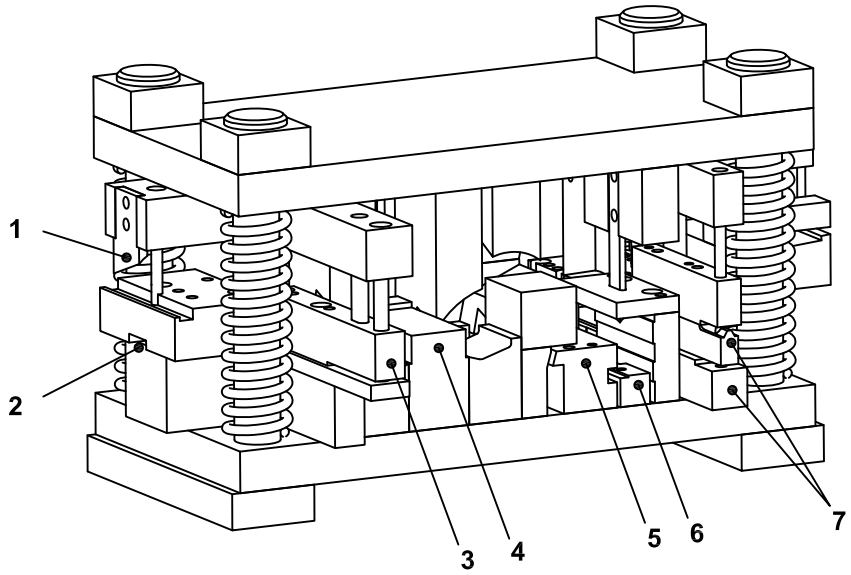
IMPORTANTE

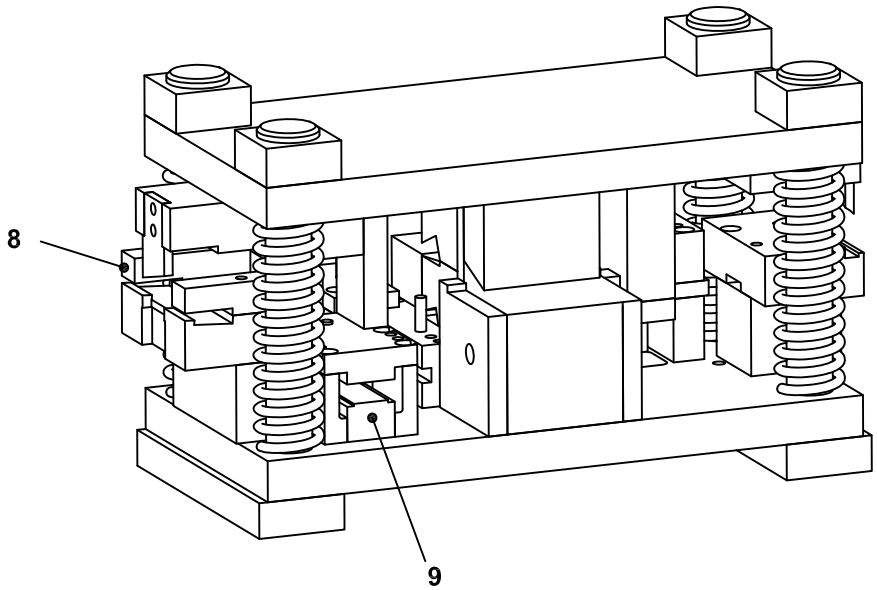
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| | |
|---|---|
| 304398 | TROQUEL |
| 304398 | PUNCH TOOL |
| 304399 | TROQUEL CON PULMÓN NEUMÁTICO |
| 304399 | PUNCH TOOL WITH PNEUMATIC PLENUM CHAMBER |



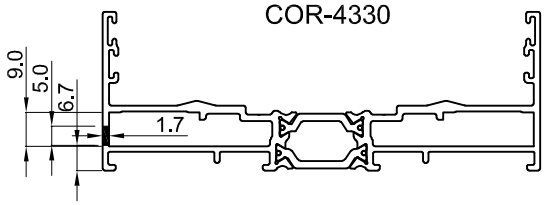




Nota: Para el mecanizado de la hoja Cor-4323 es necesario utilizar el troquel 304398/99 posterior a Septiembre 2016
Note: For the machining of the sash Cor-4323 it is necessary to use the punch tool 304398/99 after September 2016

## OPERACION 1

Mecanizado de desagües indirectos:
Coliso de 30x5mm
Marco perimetral

COR-4330

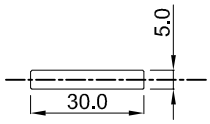



## OPERATION 1

Machining of indirect drainage:
Groove hole of 30x5mm
Perimeter frame

NOTA:
- A REALIZAR EN CUALQUIER PUNTO DE LA LONGITUD DEL PERFIL.
- CORTE DE PERFIL A INGLETE (45º).

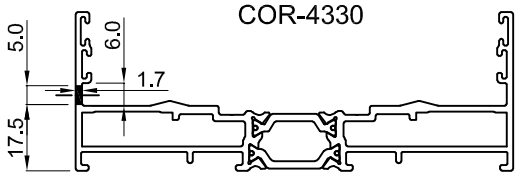
NOTE:
- TO BE DONE AT ANY POINT OF THE FRAME
- PROFILE CUTTING AT MITRE (45º).




## OPERACION 8

Mecanizado de desagües directos:
Coliso de 30x5mm
Marco perimetral

COR-4330

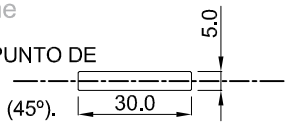



## OPERACION 8

Machining of direct drainage:
Groove hole of 30x5mm
Perimeter frame

NOTA:
- A REALIZAR EN CUALQUIER PUNTO DE LA LONGITUD DEL PERFIL.
- CORTE DE PERFIL A INGLETE (45º).

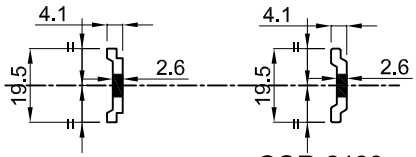
NOTE:
- CAN BE DONE AT ANY POINT OF THE FRAME
- PROFILE CUTTING AT MITRE (45º).




NOTA: Introducir el perfil de frente sobre sufridera y asentarlo bien. NOTE: Introduce the profile in front on the lip clamp and settle.

## OPERACION 2

Mecanizado de pletina transmisión herraje del cierre multipunto.

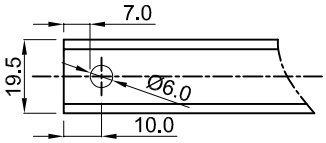



COR-2030

COR-2130
Poliamida
Polyamide

## OPERATION 2

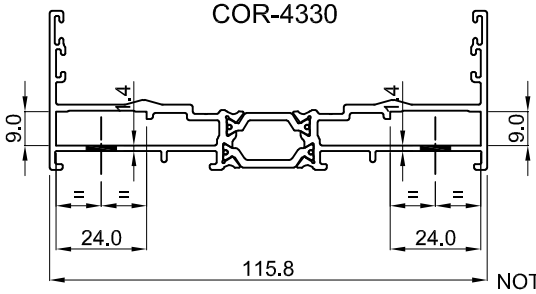
Machining of transmission plate multilock hardware




## OPERACION 3

Mecanizado de escuadras:
Marco perimetral

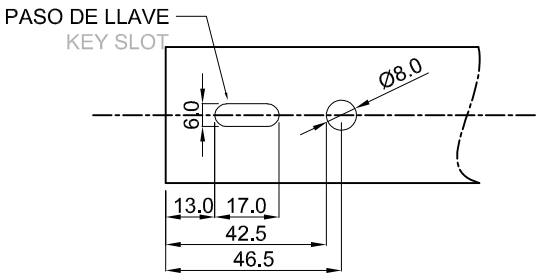
COR-4330




NOTA:
- A REALIZAR POR AMBOS EXTREMOS DEL PERFIL.
- CORTE DE PERFIL A INGLETE (45º).

## OPERACION 3

Machining of squares:
Perimeter frame

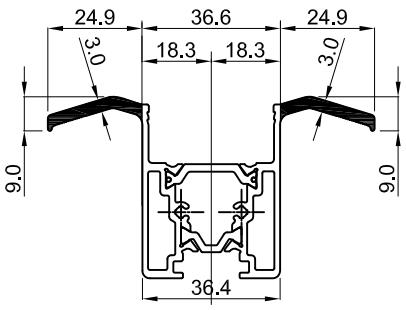



NOTE:
- MUST BE DONE AT BOTH ENDS OF THE PROFILE
- PROFILE CUTTING AT MITRE (45º).

## OPERACION 4

Mecanizado corte del asa de hoja por encuentro con hojas superior e inferior: hoja lateral.

COR-4320

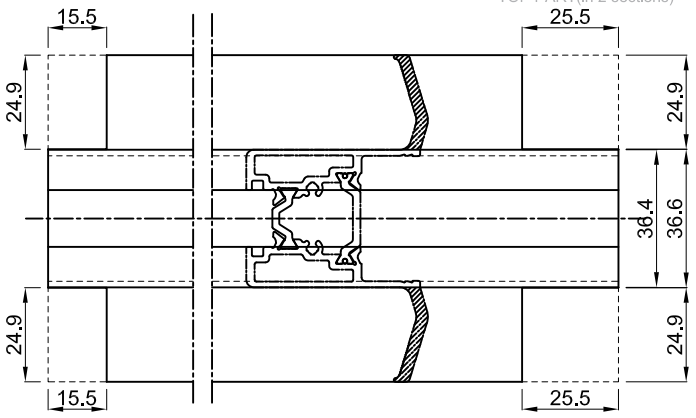



## OPERACION 4

Machining handle cutting for top and bottom sash joint profile

PARTE INFERIOR
BOTTOM PART

PARTE SUPERIOR
(en 2 cortes)
TOP PART(In 2 sections)



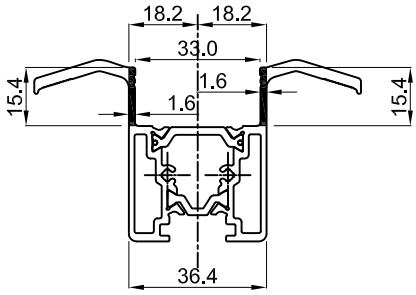

NOTA:
- A REALIZAR EN LAS 2 CABEZAS DEL PERFIL.
- CORTE DE PERFIL RECTO (90º).

NOTE:
- MUST BE DONE INBOTH PROFILE ENDS.
- STRAIGHT PROFILE CUT (90º).

## OPERACION 5

Mecanizado corte de aletas en hoja por encuentro con hojas superior e inferior: hoja lateral.
NOTA: Realizar después de la Operación 4

COR-4320




NOTA:
- A REALIZAR EN LAS 2 CABEZAS DEL PERFIL.
- CORTE DE PERFIL RECTO (90º).

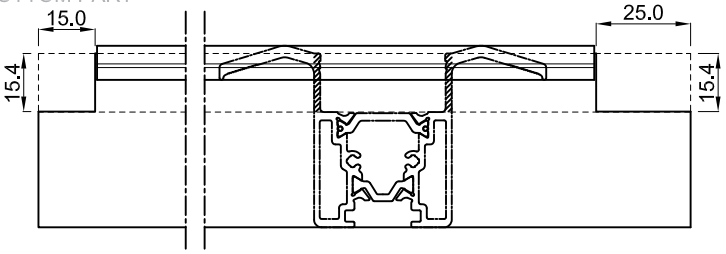
NOTE:
- MUST BE DONE IN BOTH ENDS OF PROFILE.
- STRAIGHT PROFILE CUT (90º).

## OPERATION 5

Machining in fin cut for top and bottom sash joint profile: lateral sash
NOTE: Should be done after Operation 4

PARTE INFERIOR
BOTTOM PART

PARTE SUPERIOR
TOP PART



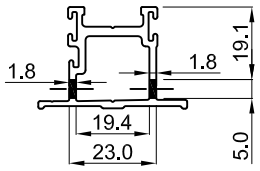

NOTA:
- A REALIZAR EN LAS 2 CABEZAS DEL PERFIL.
- REALIZAR POSTERIOR AL MECANIZADO TIPO Nº6.
- CORTE DE PERFIL RECTO (90º).

NOTE:
- MUST BE DONE IN BOTHE ENDS OF PROFILE.
- SHOULD BE DONE AFTER MACHINING OF TYPE Nº6.
- STRAIGHT PROFILE CUT (90º).

## OPERACION 6

Mecanizado de desagües directos:
Colisos de 12x5mm.
Aislante marco perimetral

COR-4331
perfil PVCr

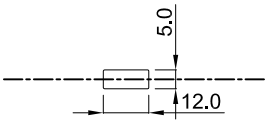


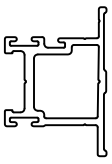

NOTA:
- PERFIL DE PVC RÍGIDO TEFANYL Sh80D.
- A REALIZAR EN CUALQUIER PUNTO DE LA LONGITUD DEL PERFIL.
- CORTE DE PERFIL A INGLETE (45º).

NOTE:
- PVC RIGID PROFILE TEFANYL Sh80D.
- CAN BE DONE AT ANY POINT OF THE PROFILE.
- PROFILE CUT AT MITRE (45º).

## OPERATION 6

Machining of direct drainage:
Groove hole of 12x5mm.
Perimeter frame sealing



NOTA:
- Introducir el perfil siempre guiado en esta postura.

NOTE:
- Always introduce the profile in this position

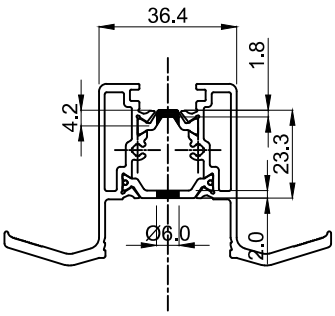
OPERACION 7

Mecanizado para unión hojas laterales con hoja inferior/superior: hojas laterales y centrales.

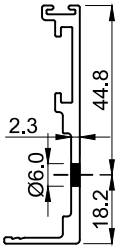
OPERATION 7

Machining for joint profile of lateral sashes with top/bottom sash: lateral and central sashes.

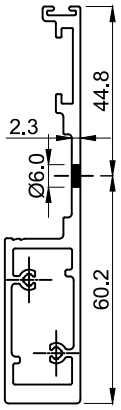
COR-4320



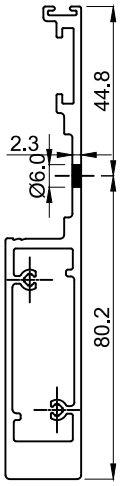

COR-4326

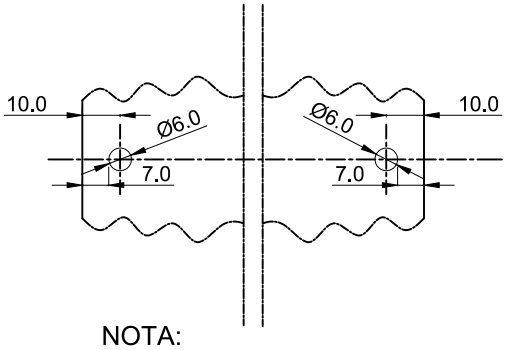



COR-4327




COR-4328




NOTA:
- A REALIZAR EN LAS 2 CABEZAS DEL PERFIL.
- CORTE DE PERFIL RECTO (90º).

NOTE:
- MUST BE DONE AT BOTH ENDS OF PROFILE
- STRAIGHT PROFILE CUT (90º).

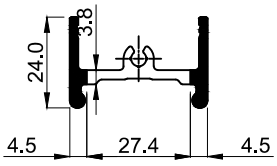
OPERACION 9

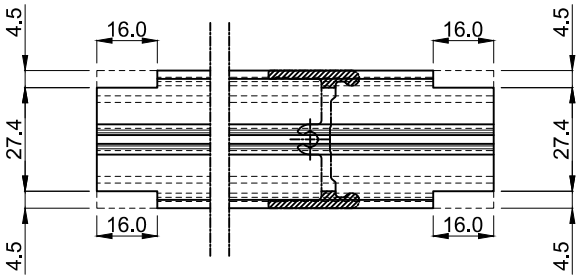
Mecanizado corte de laterales de hoja por el encuentro en laterales: hoja de ruedas inferior y superior.

OPERATION 9

Machining of lateral sash cut for lateral joint profile: top and bottom bearing profile.

COR-4324
perfil PVCr




NOTA:
- A REALIZAR EN LAS 2 CABEZAS DEL PERFIL.
- CORTE DE PERFIL RECTO (90º).

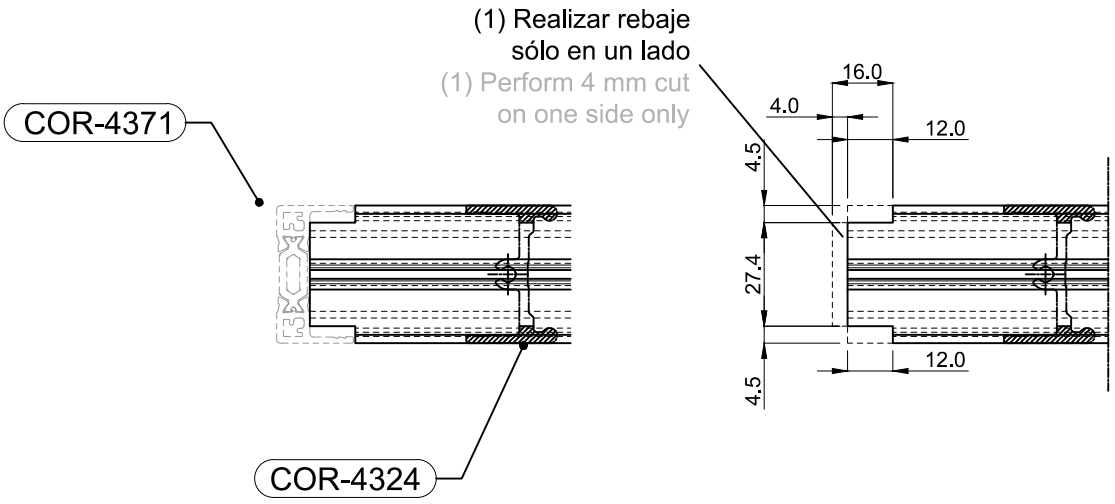
NOTE:
- MUST BE DONE AT BOTHE ENDS OF PROFILE.
- STAIGHT PROFILE CUT (90º).

Cuando se encuentra el perfil Cor-4324 con el Cor-4371 hay que realizar un rebaje a mano de 4 mm después de mecanizar el perfil Cor-4324.

When the Cor-4324 profile meets the Cor-4371, a 4 mm manual cut must be made after machining the Cor-4324 profile.

(1) Realizar rebaje sólo en un lado

(1) Perform 4 mm cut on one side only



Normas de uso y seguridad:

- Las prensas en donde se acoplen los troqueles deberán cumplir con la normativa CE, vigente relativo a la seguridad en máquinas herramientas.
- La colocación y sujeción de la matriz será de forma rígida y segura, siendo aconsejable su fijación con bridas a la bancada de trabajo. Se dispondrá de espacio suficiente para el manejo de los perfiles a mecanizar y una iluminación adecuada.
- Durante la utilización del troquel, es obligatorio el empleo de guantes protectores. Se sujetarán los perfiles a mecanizar con las manos siempre alejadas de la zona de trabajo del troquel.
- En las labores de colocación, mantenimiento y/o limpieza del troquel, es obligatoria la desconexión de la fuente de energía que pueda producir un accionamiento imprevisto del mismo.
- La presión de aire comprimido mínima para trabajar con el troquel será de 6 kg/cm².

Normas de mantenimiento:

- El troquel se deberá lubricar convenientemente antes de trabajar con él mediante el uso de un spray de aceite para herramienta de corte ligero, en vías de un buen funcionamiento del mismo y de una buena colocación de los perfiles a mecanizar.
- Deberán eliminarse previamente del troquel cualquier retal o viruta de aluminio y/o plásticos producto de trabajos anteriores.
- **En cada operación de troquelado, deberá asegurarse que la viruta procedente de la operación de troquelado, no quede atascada en ninguna parte del troquel. De ser así, es muy posible que esto cause daños y roturas de partes del troquel, en posteriores operaciones.**
- Comprobar el estado de afilado de los distintos elementos cortantes.
- Mantener alejado el troquel de ambientes húmedos o agresivos, que puedan deteriorar los componentes de la misma. En períodos largos de inactividad se recomienda pulverizar el troquel con algún aceite o producto antioxidante.

Rules of use and security:

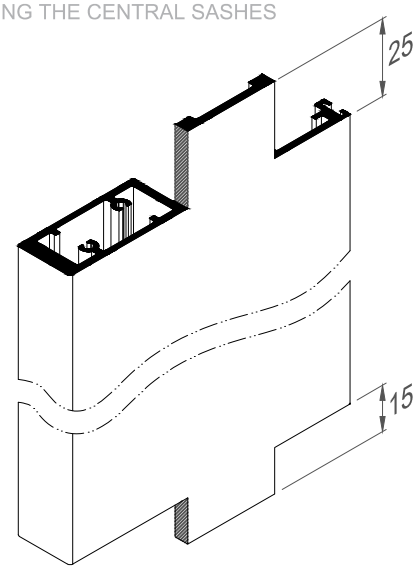
-The presss where the tool is connected must be in accordance with CE regulations.
-The tool needs to be installed in a safe way, it is recommended to fix to a workbench with guide plates.There must be enough space and light to handle the profile to be operated on.
-While using the tool, it is mandatory to use protection gloves. The profiles must be held away from the tool while in use.
-While installing, maintaining and/or cleaning the tool, it is necessary to unplug the tool from the air line.
-The minimum compressed air pressure to work with the tool will be de 6 kg/cm².

Rules of maintenance:

- The die must be lubricated with a tool oil spray before use.
- All remnants of aluminum and/or plastic must be removed before using the tool.
- **Before every use please ensure that all remnants from previous work has been removed, as this could cause damage in certain operations.**
- Keep the tool away from humid or harsh environments which may deteriorate its components. In long periods of inactivity it is advisable to spray the tool with oil or an antioxidant product.

# JUEGO DE FRESAS HOJAS CENTRALES
304390 (Eje 32 mm) / 344390 (Eje 40 mm)
CENTRAL SASH MILLER SET
304390 (Axis 32 mm) / 344390 (Axis 40 mm)

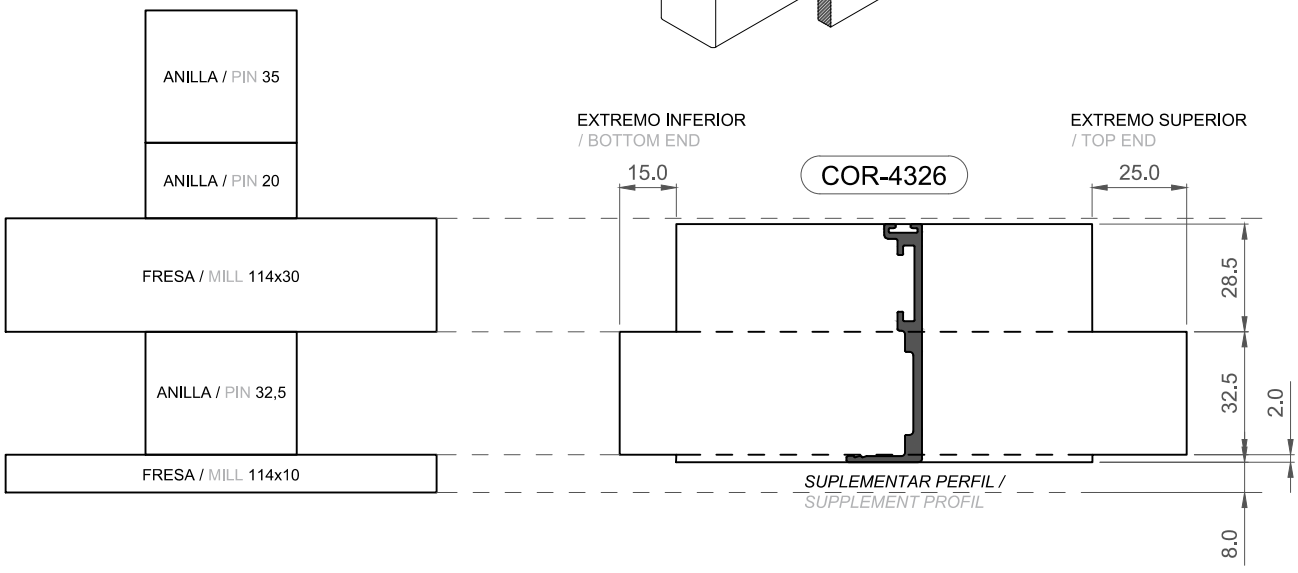
ESQUEMA DE MONTAJE PARA EL FRESADO DE LAS HOJAS CENTRALES /
ASSEMBLY SCHEME FOR MILLING THE CENTRAL SASHES

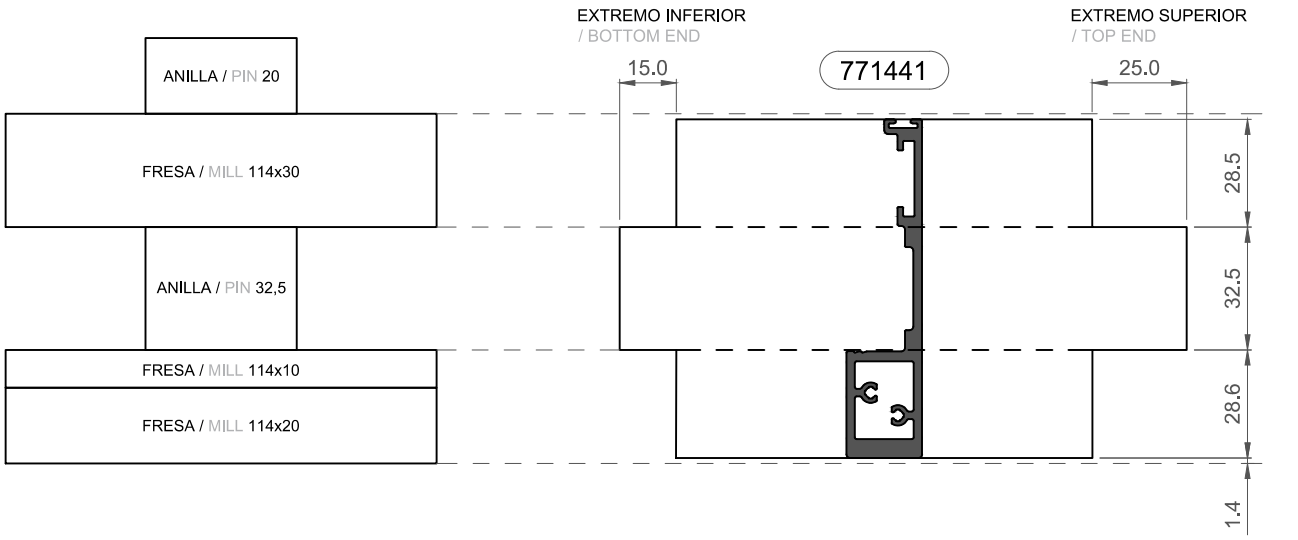



MECANIZADO EXTREMO SUPERIOR /
TOP END MACHINING

MECANIZADO EXTREMO INFERIOR
BOTTOM END MACHINING

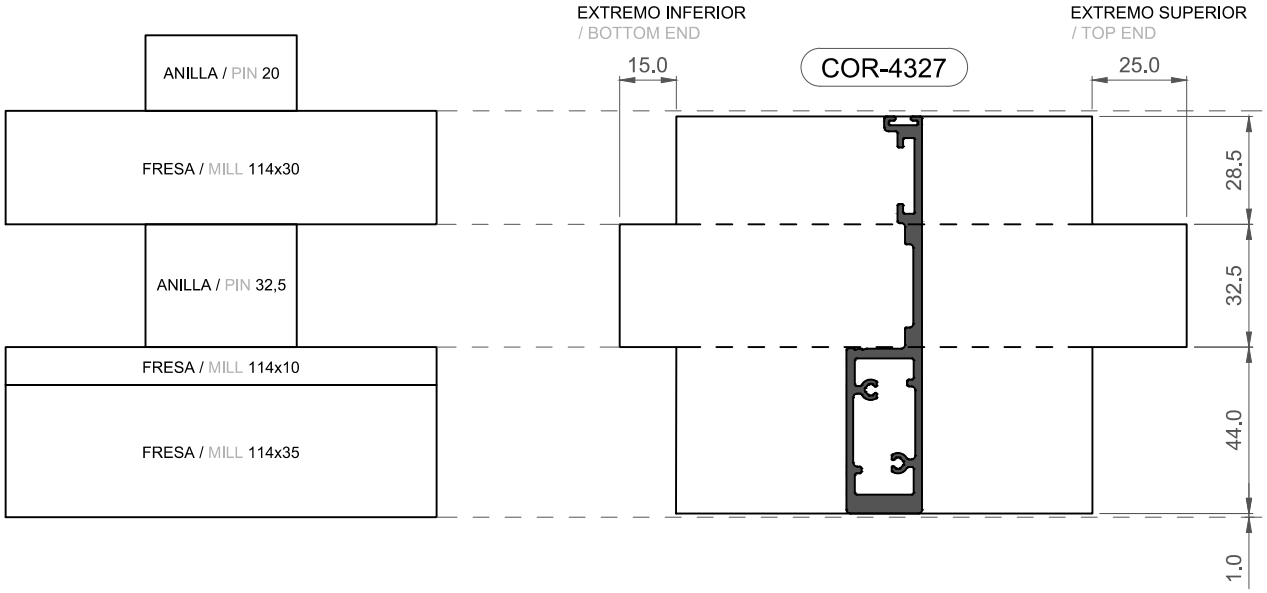
En configuraciones de suelo integrado no realizar el mecanizado del extremo inferior /
Do not perform the bottom end machining in floor integrated configurations.

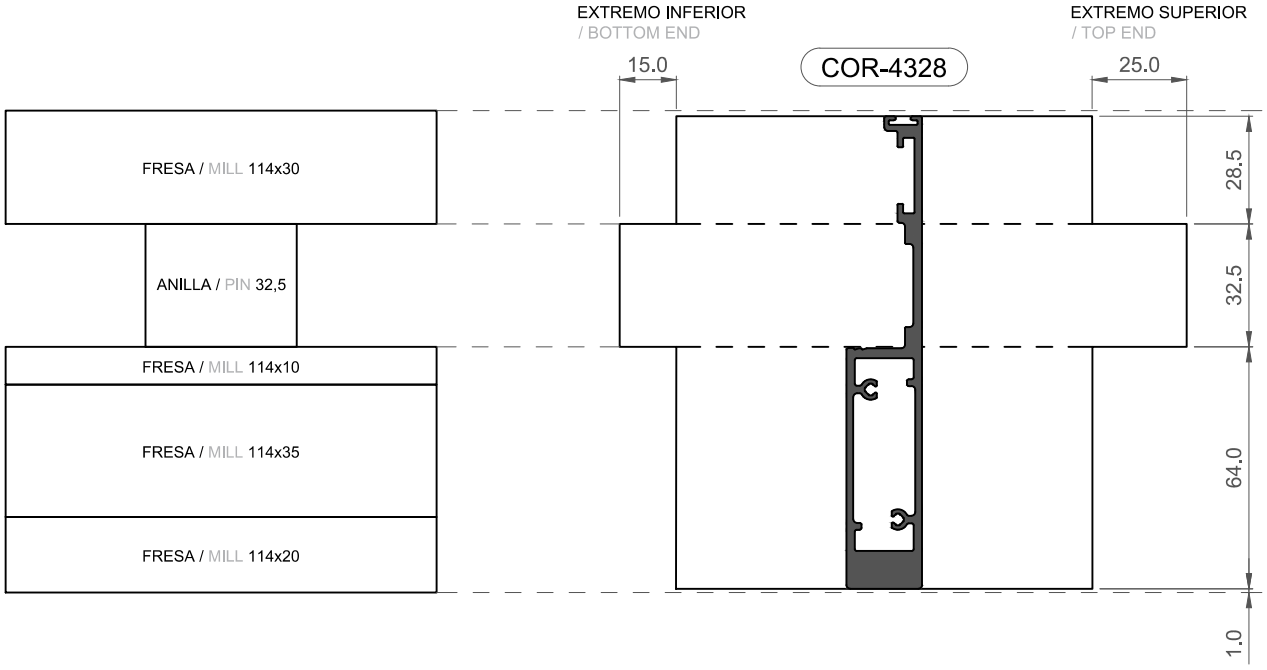


# JUEGO DE FRESAS HOJAS CENTRALES
304390 (Eje 32 mm) / 344390 (Eje 40 mm)
CENTRAL SASH MILLER SET
304390 (Axis 32 mm) / 344390 (Axis 40 mm)

ESQUEMA DE MONTAJE PARA EL FRESADO DE LAS HOJAS CENTRALES /
ASSEMBLY SCHEME FOR MILLING THE CENTRAL SASHES

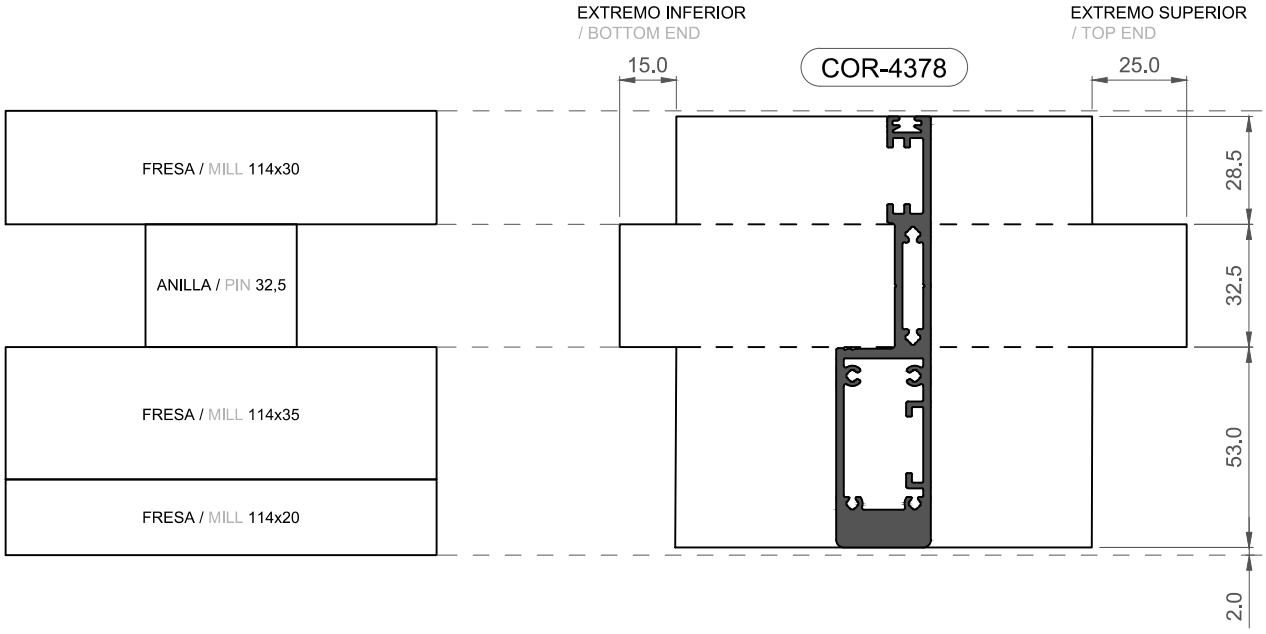


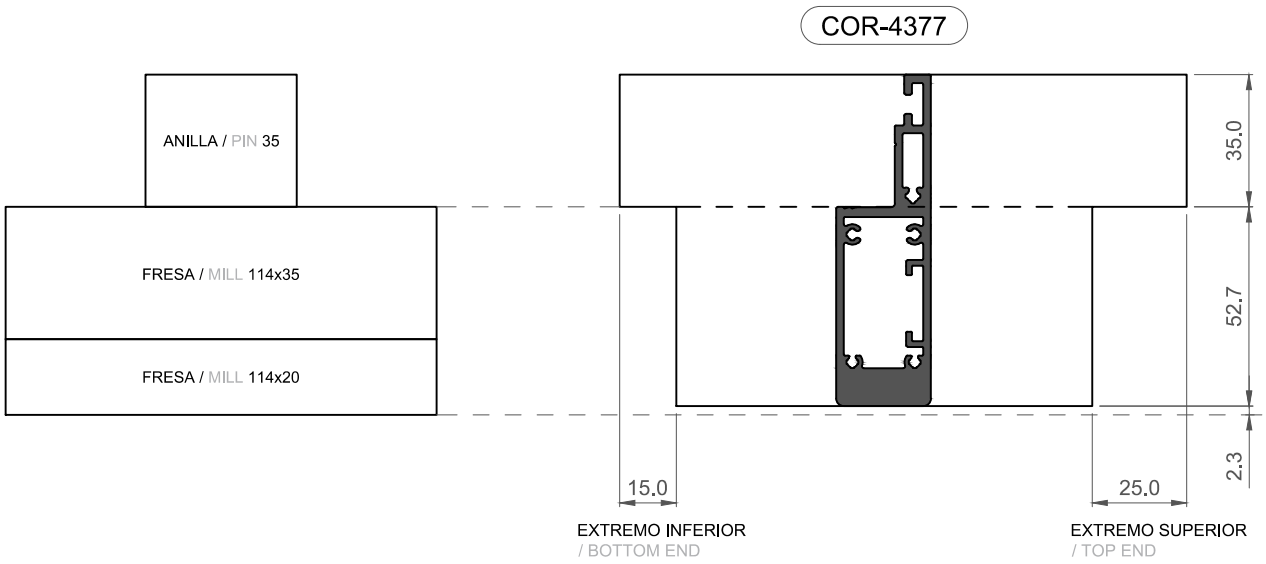




En configuraciones de suelo integrado no realizar el mecanizado del extremo inferior /
Do not perform the bottom end machining in floor integrated configurations.

# JUEGO DE FRESAS HOJAS CENTRALES
304390 (Eje 32 mm) / 344390 (Eje 40 mm)
CENTRAL SASH MILLER SET
304390 (Axis 32 mm) / 344390 (Axis 40 mm)

ESQUEMA DE MONTAJE PARA EL FRESADO DE LAS HOJAS CENTRALES PARA CIERRE /
ASSEMBLY SCHEME FOR MILLING THE CENTRAL SASHES FOR CLOSING



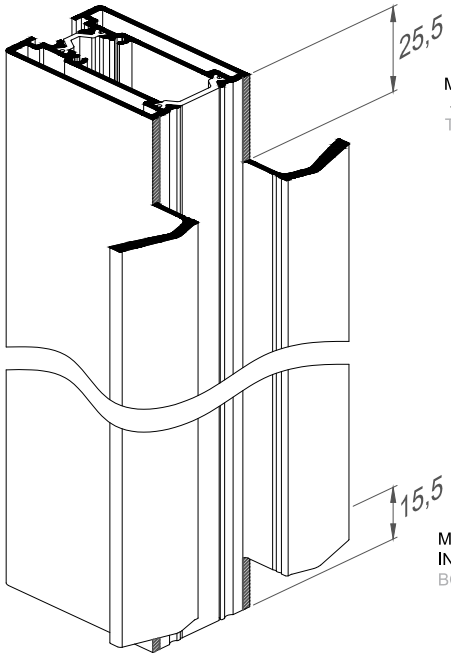




En configuraciones de suelo integrado no realizar el mecanizado del extremo inferior /
Do not perform the bottom end machining in floor integrated configurations.

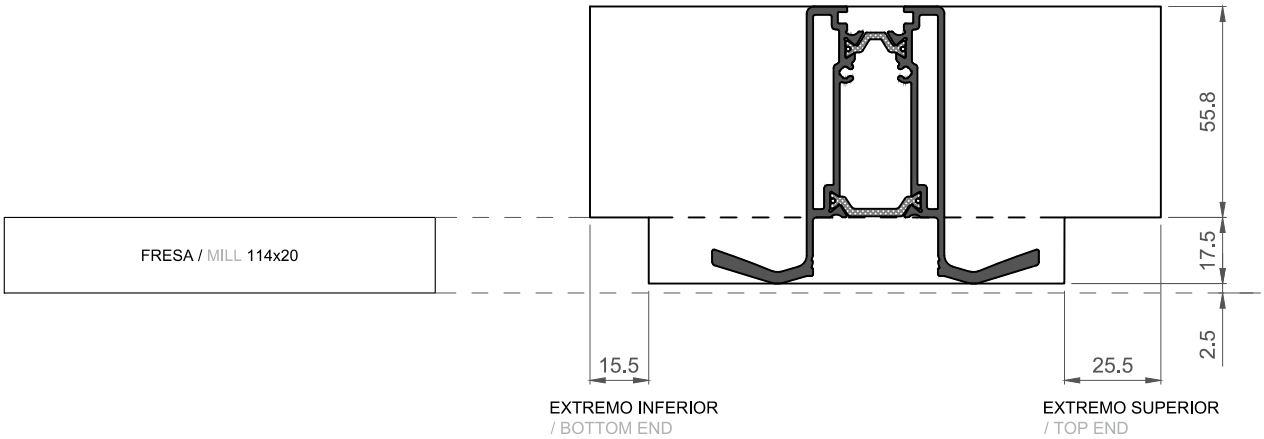
# JUEGO DE FRESAS HOJAS CENTRALES
304390 (Eje 32 mm) / 344390 (Eje 40 mm)
CENTRAL SASH MILLER SET
304390 (Axis 32 mm) / 344390 (Axis 40 mm)

ESQUEMA DE MONTAJE PARA EL FRESADO DE LAS HOJAS LATERALES BALCONERAS /
ASSEMBLY SCHEME FOR MILLING THE BALCONY SIDE SASHES

En configuraciones de suelo integrado no realizar el mecanizado del extremo inferior /
Do not perform the bottom end machining in floor integrated configurations.

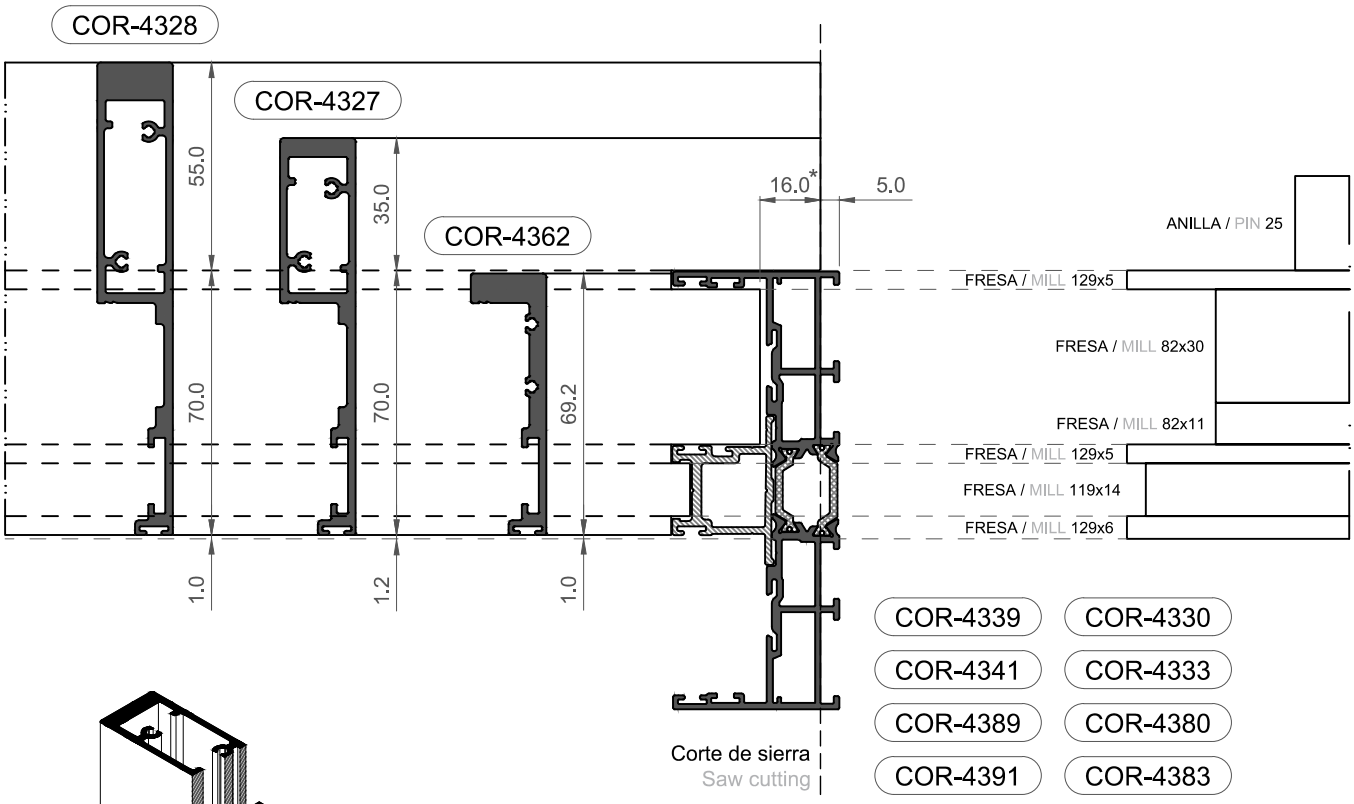



COR-4323
COR-4319
COR-4369

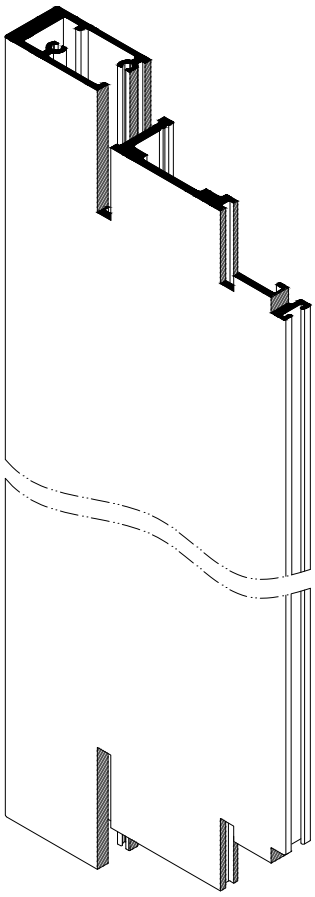


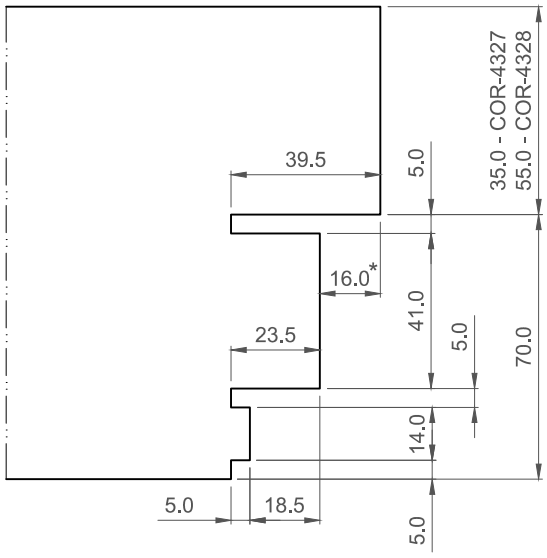
# JUEGO DE FRESAS PARA FIJOS
304391 (Eje 32 mm) / 344391 (Eje 40 mm)
MILLER SET FOR FIXED
304391 (Axis 32 mm) / 344391 (Axis 40 mm)

ESQUEMA DE MONTAJE PARA EL FRESADO DE LAS HOJAS CENTALES PARA FIJOS /
ASSEMBLY SCHEME FOR MILLING THE CENTRAL SASH FOR FIXED




COR-4339 COR-4330
COR-4341 COR-4333
COR-4389 COR-4380
COR-4391 COR-4383

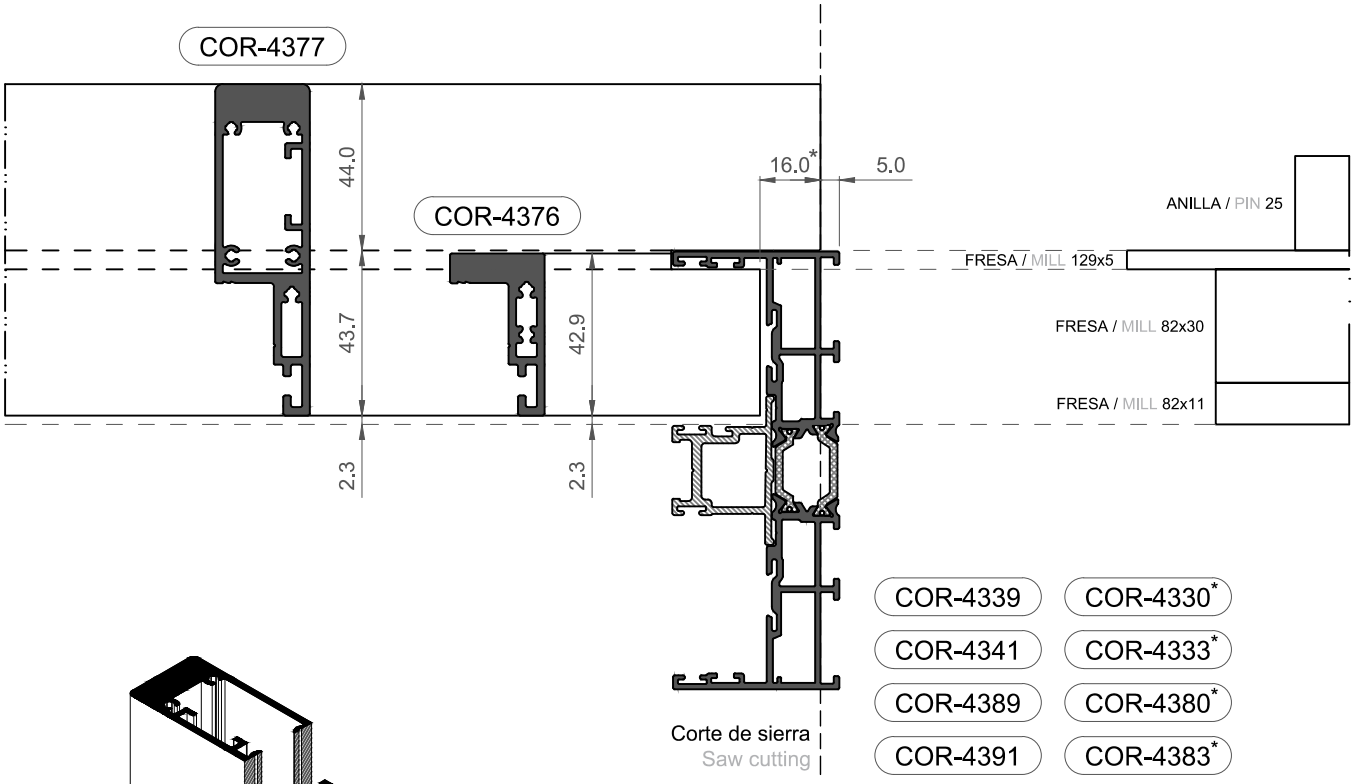




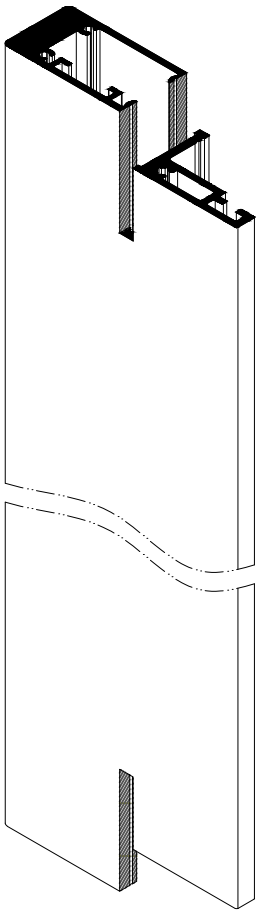

* Medida de 14 mm en marcos COR-4330/33/80/83 (sin carril inox) /
Measure of 14 mm in COR-4330/33/80/83 frames (without stainless steel rail)

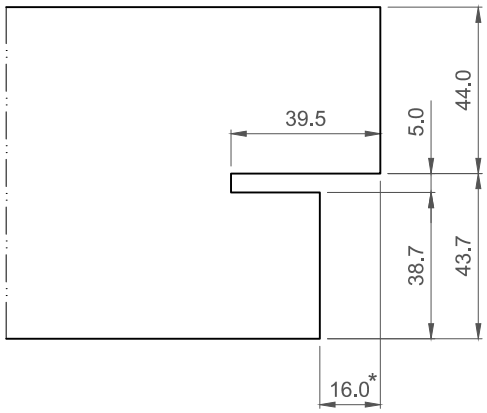
# JUEGO DE FRESAS PARA FIJOS
304391 (Eje 32 mm) / 344391 (Eje 40 mm)
MILLER SET FOR FIXED
304391 (Axis 32 mm) / 344391 (Axis 40 mm)

ESQUEMA DE MONTAJE PARA EL FRESADO DE LAS HOJAS CENTALES INVERTIDAS PARA FIJOS /
ASSEMBLY SCHEME FOR MILLING THE INVERTED CENTRAL SASH FOR FIXED




COR-4339 COR-4330*
COR-4341 COR-4333*
COR-4389 COR-4380*
COR-4391 COR-4383*

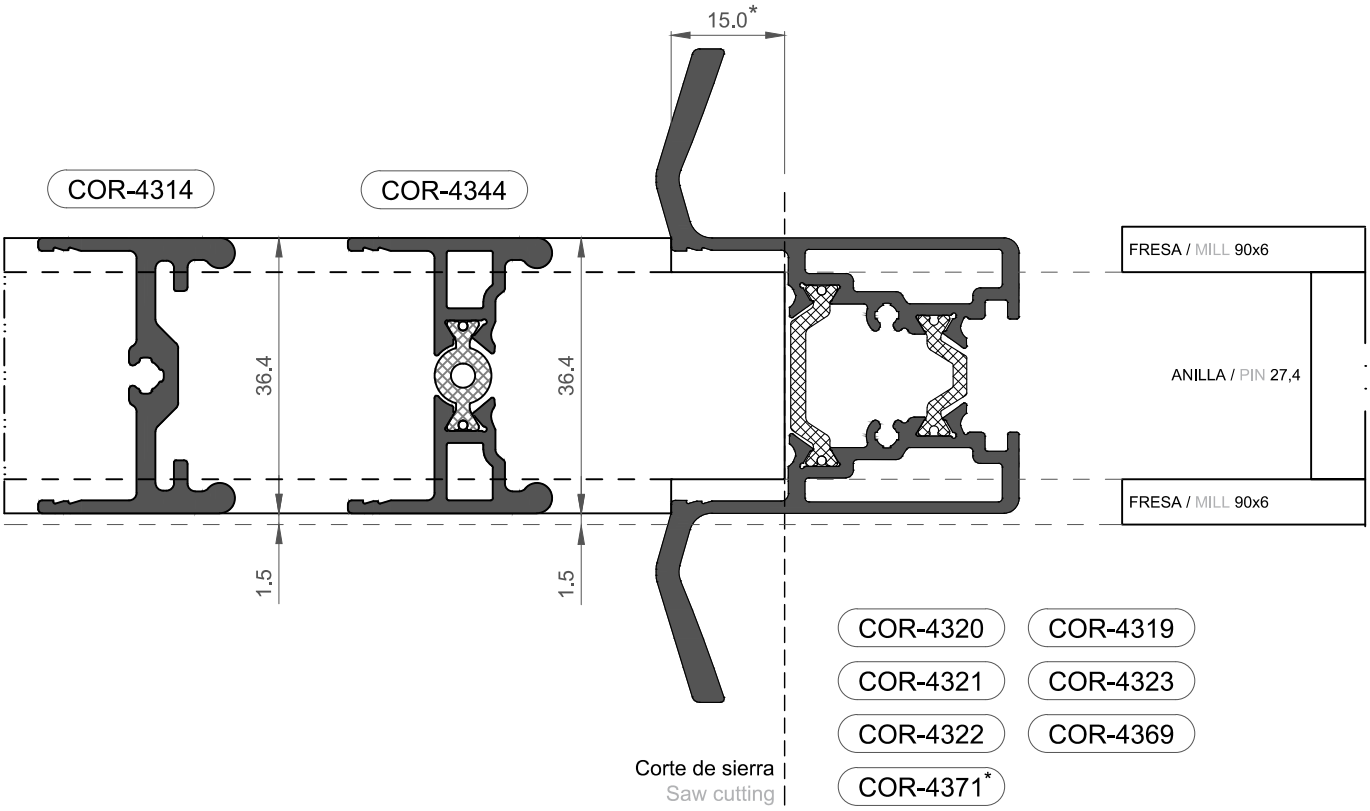


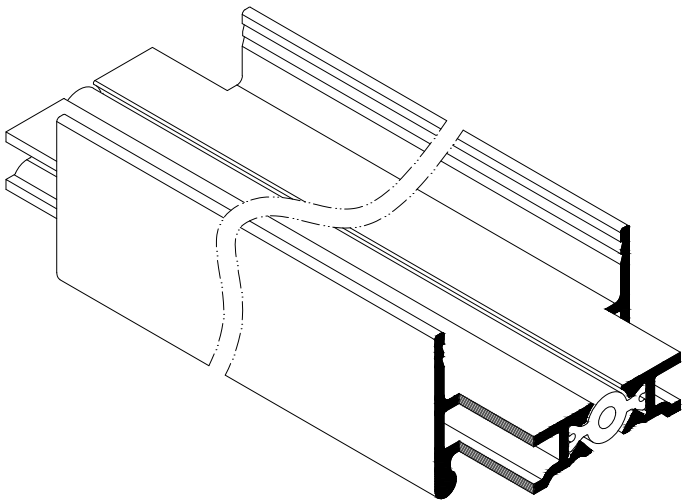


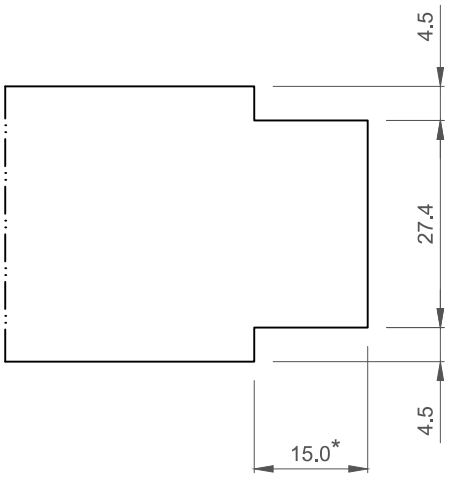

* Medida de 14 mm en marcos sin carril inox /
Measure of 14 mm in frames without stainless steel rail

## JUEGO DE FRESAS HOJAS DE RUEDAS
434391 (Eje 32 mm) / 434392 (Eje 40 mm)
BEARING PROFILES MILLER SET
434391 (Axis 32 mm) / 434392 (Axis 40 mm)

ESQUEMA DE MONTAJE PARA EL FRESADO DE LAS HOJAS DE RUEDAS /
ASSEMBLY SCHEME FOR MILLING THE BEARING PROFILES



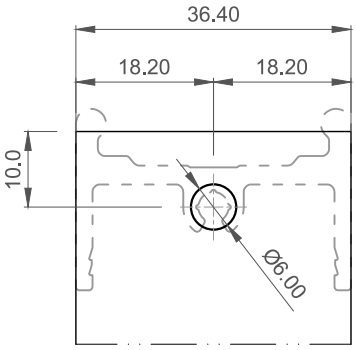



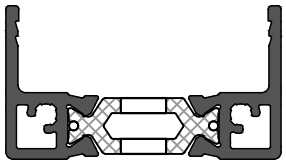



* Medida de 11 mm en caso de montaje con hoja lateral COR-4371 /
Measure of 11 mm for assembly with COR-4371 side sash

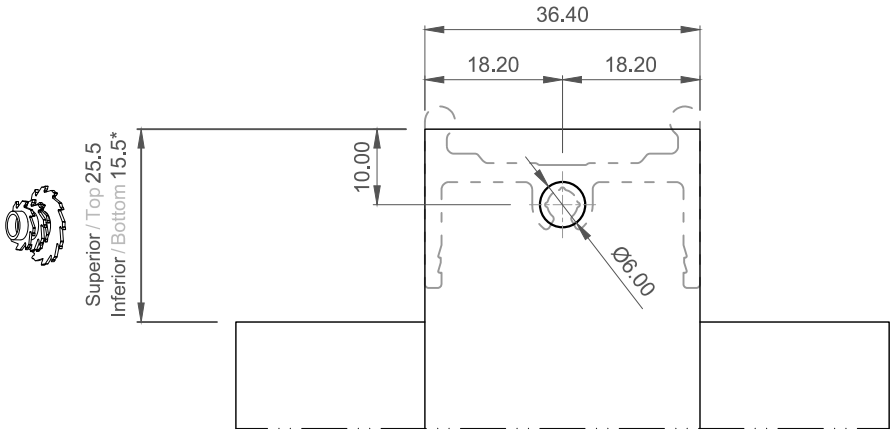
E:1:1
S:1:1

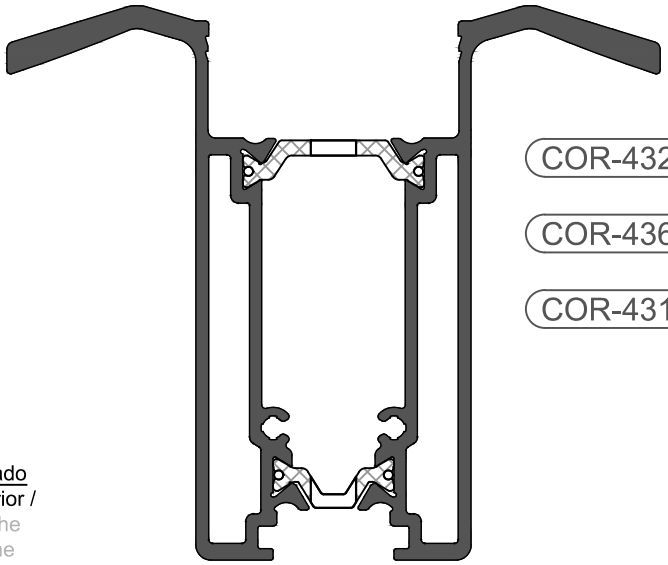
## MECANIZADO HOJA LATERAL
SIDE SASH MACHINING



COR-4371



COR-4323

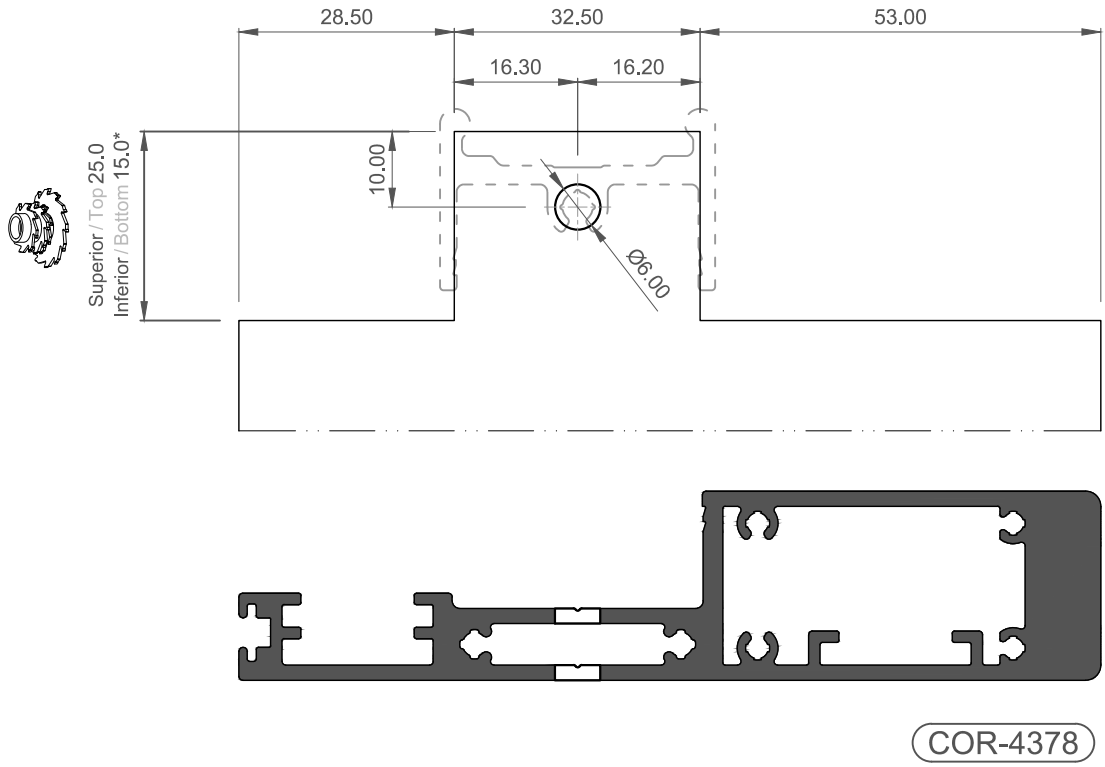
COR-4369

COR-4319

(*) En la solución de Suelo Integrado no se debe realizar el fresado inferior /
(*) With Integrated Floor solution the bottom milling should not to be done

E:1:1
S:1:1

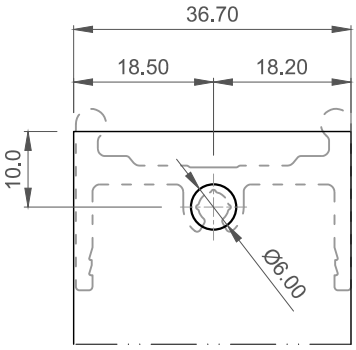
## MECANIZADO HOJA CIERRE CENTRAL
CENTRAL LOCK SASH MACHINING

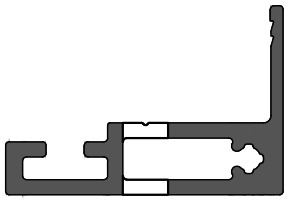



COR-4378

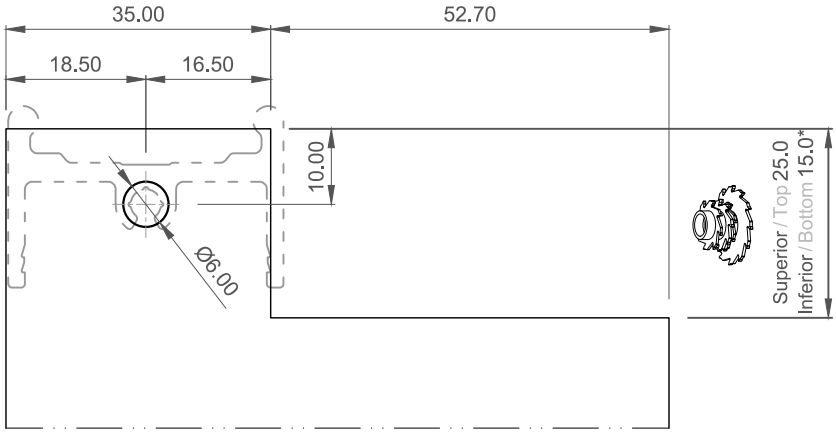
(*) En la solución de Suelo Integrado no se debe realizar el fresado inferior /
(*) With Integrated Floor solution the bottom milling should not to be done

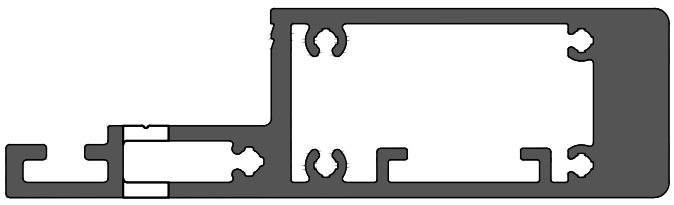
## MECANIZADO HOJA CIERRE CENTRAL INVERTIDA
INVERTER CENTRAL SASH MACHINING



COR-4375



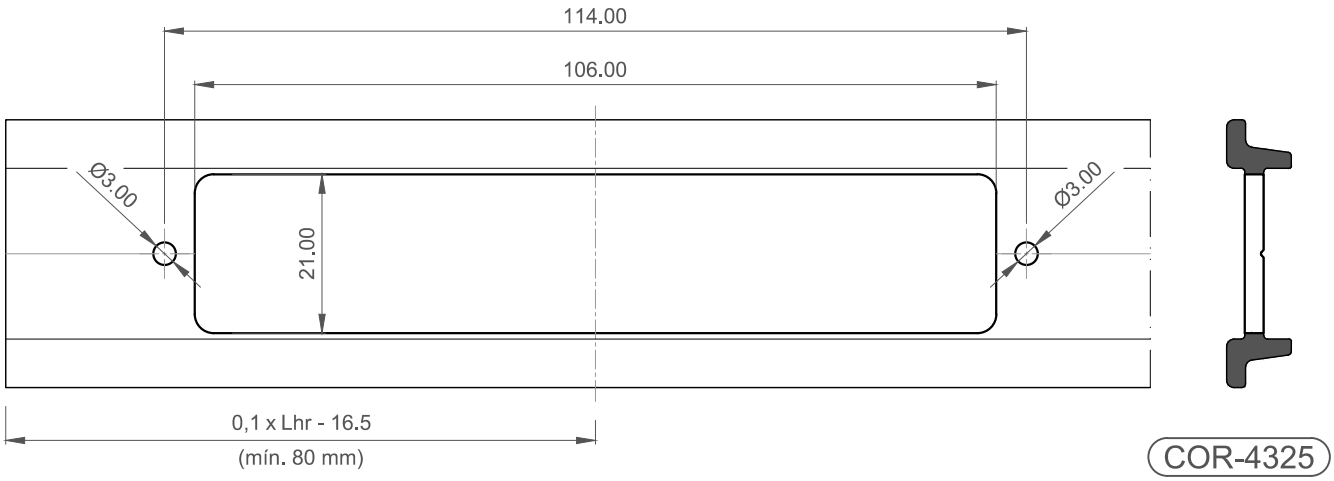



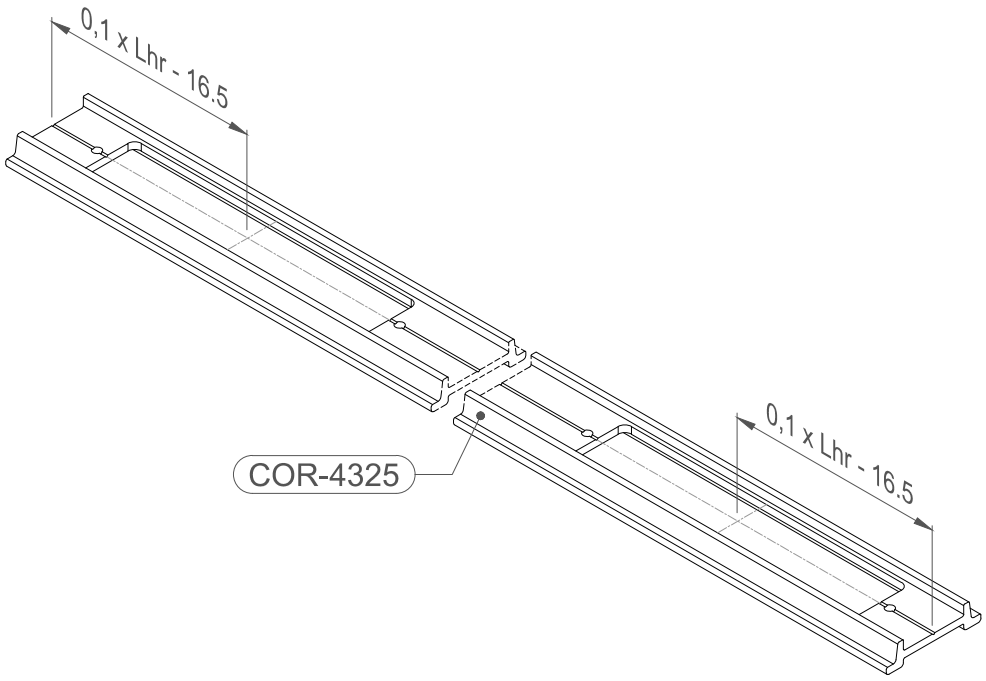
COR-4377

(*) En la solución de Suelo Integrado no se debe realizar el fresado inferior /
(*) With Integrated Floor solution the bottom milling should not to be done

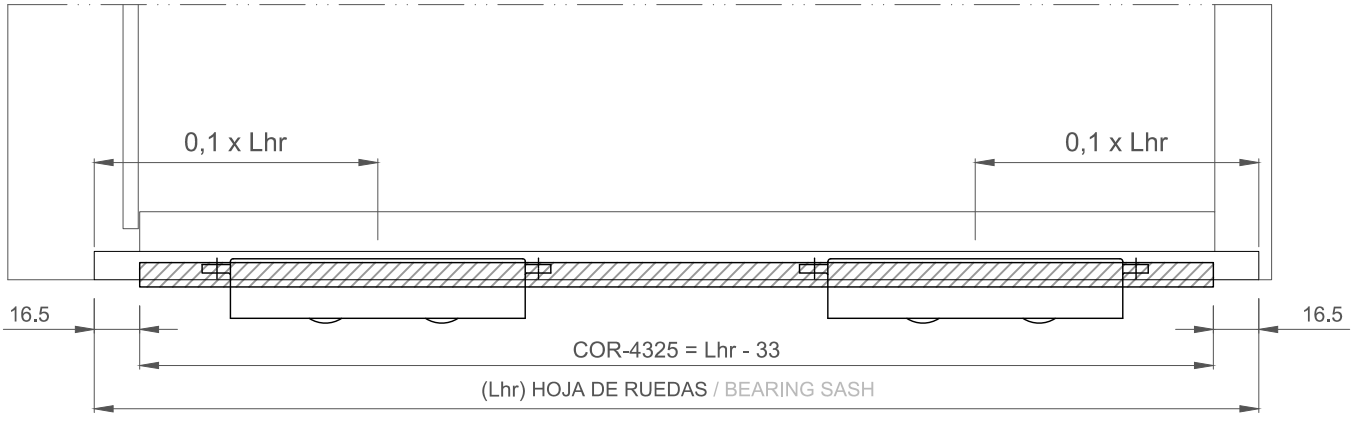
E:1:1
S:1:1

## MECANIZADO PATÍN DE RUEDAS
BEARING PROFILE MACHINING



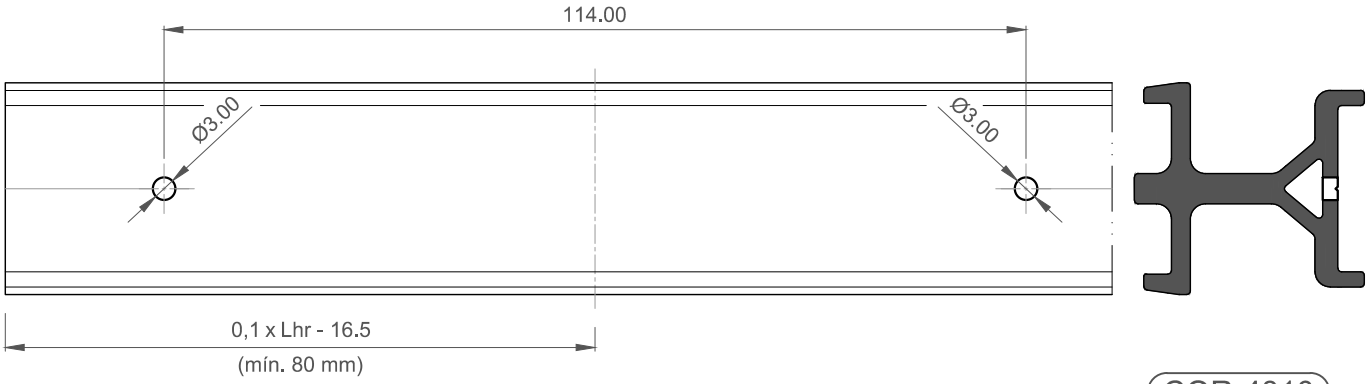




POSICIÓN RODAMIENTO / BEARING POSITION

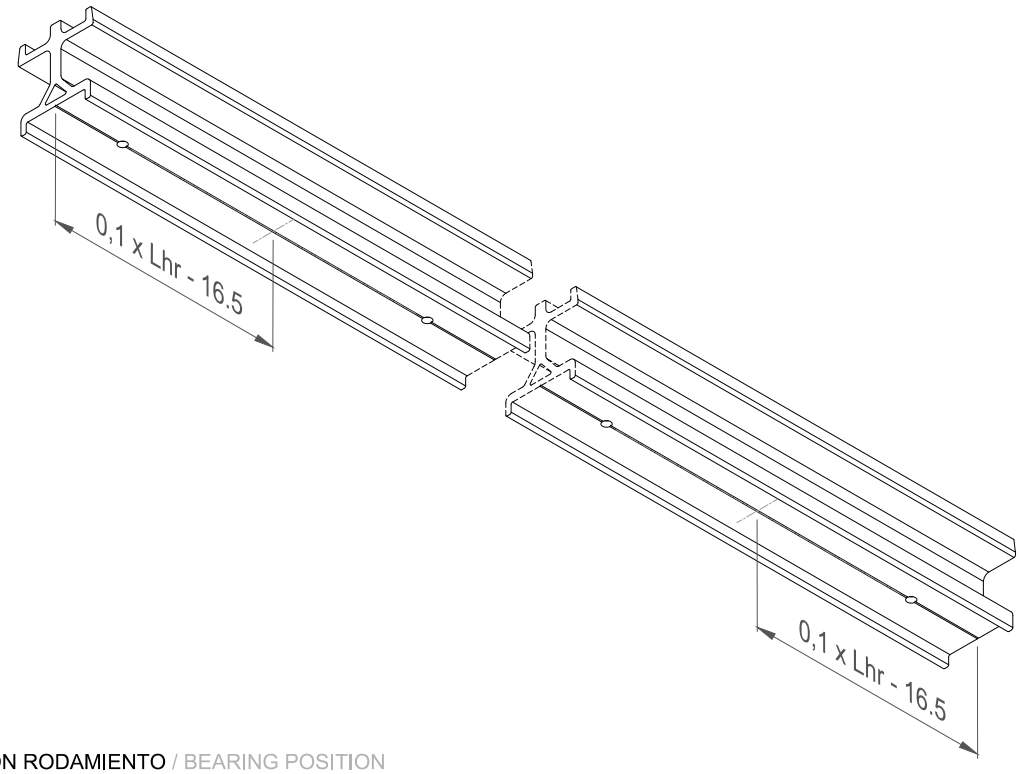


E:1:1
S:1:1

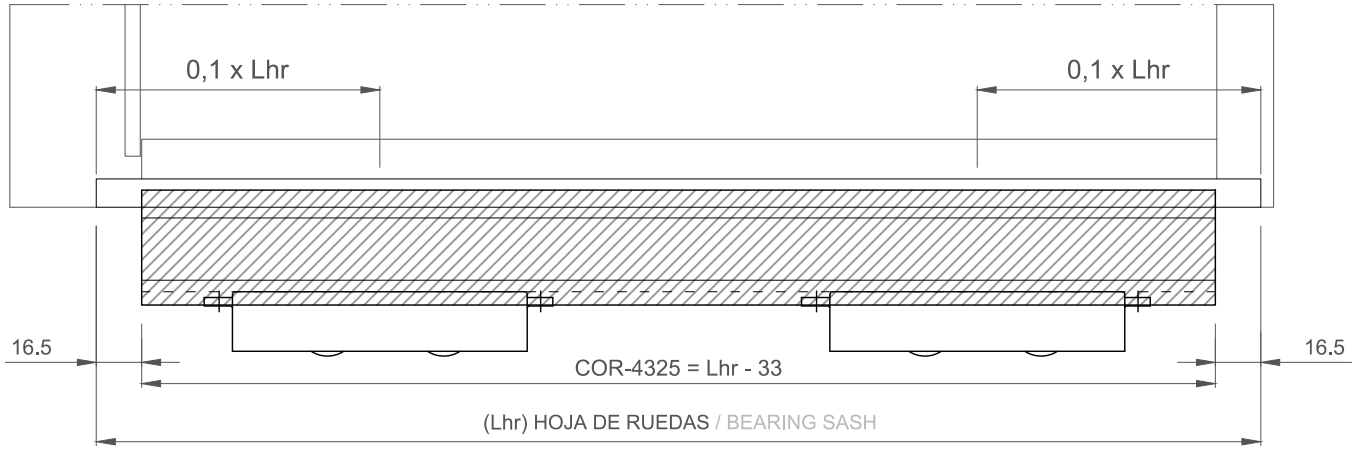
## MECANIZADO PATÍN DE RUEDAS
BEARING PROFILE MACHINING




COR-4310

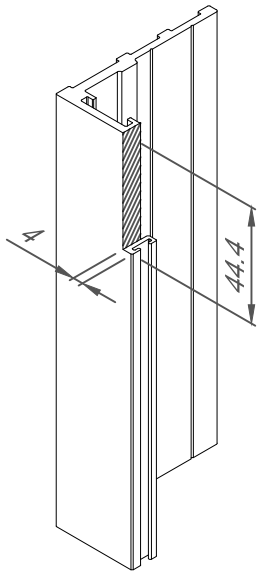



POSICIÓN RODAMIENTO / BEARING POSITION

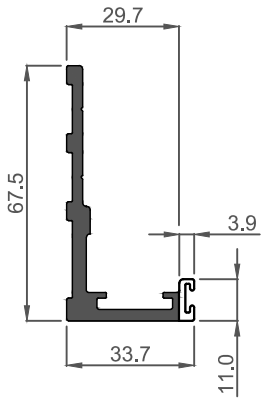


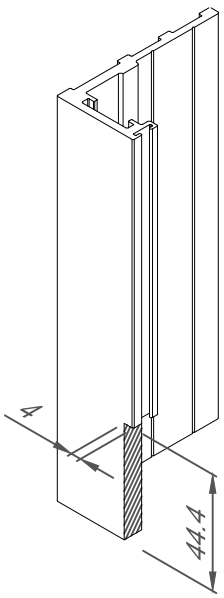
E:1:2
S:1:2

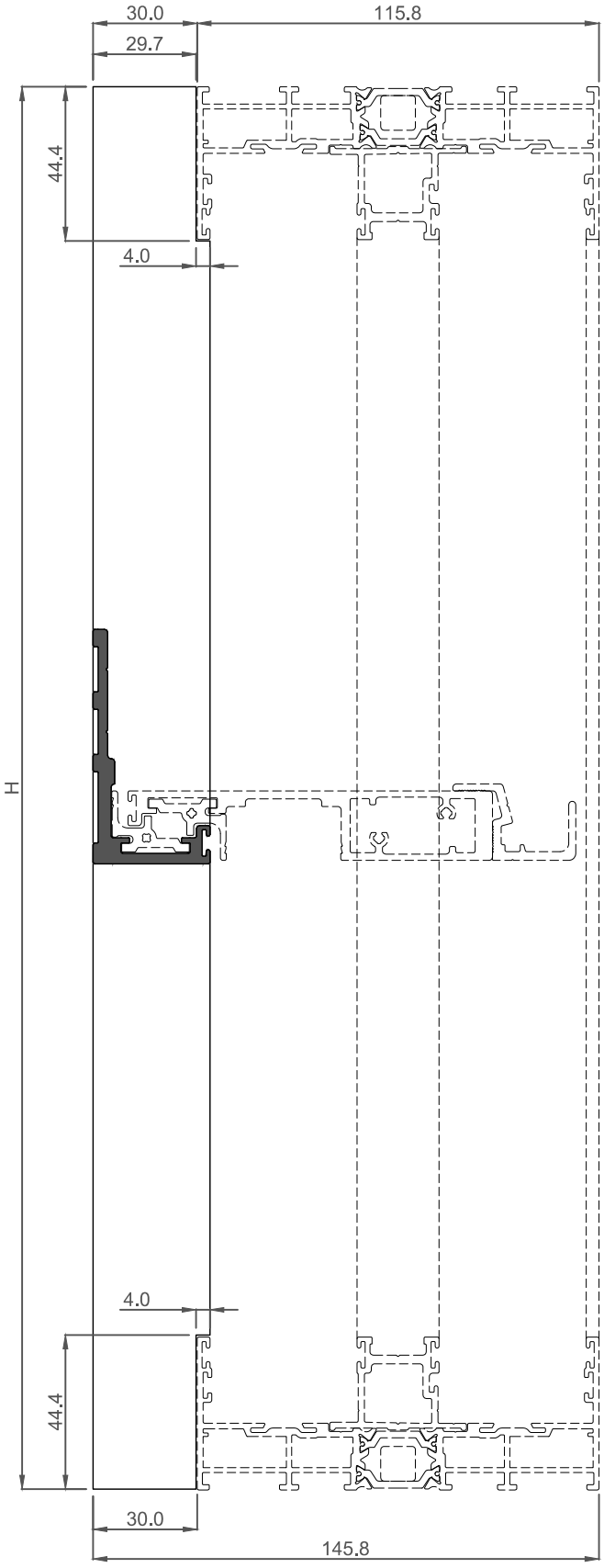
## MECANIZADO PERFIL DE REMATE EXTERIOR GALANDAGE
GALANDAGE OUTSIDE FINISH PROFILE MACHINING




COR-4355



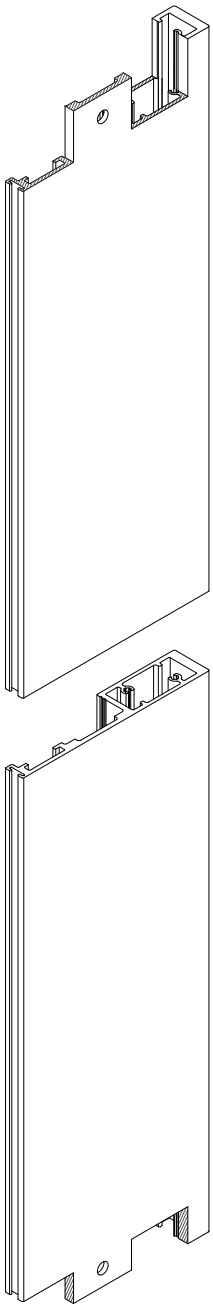



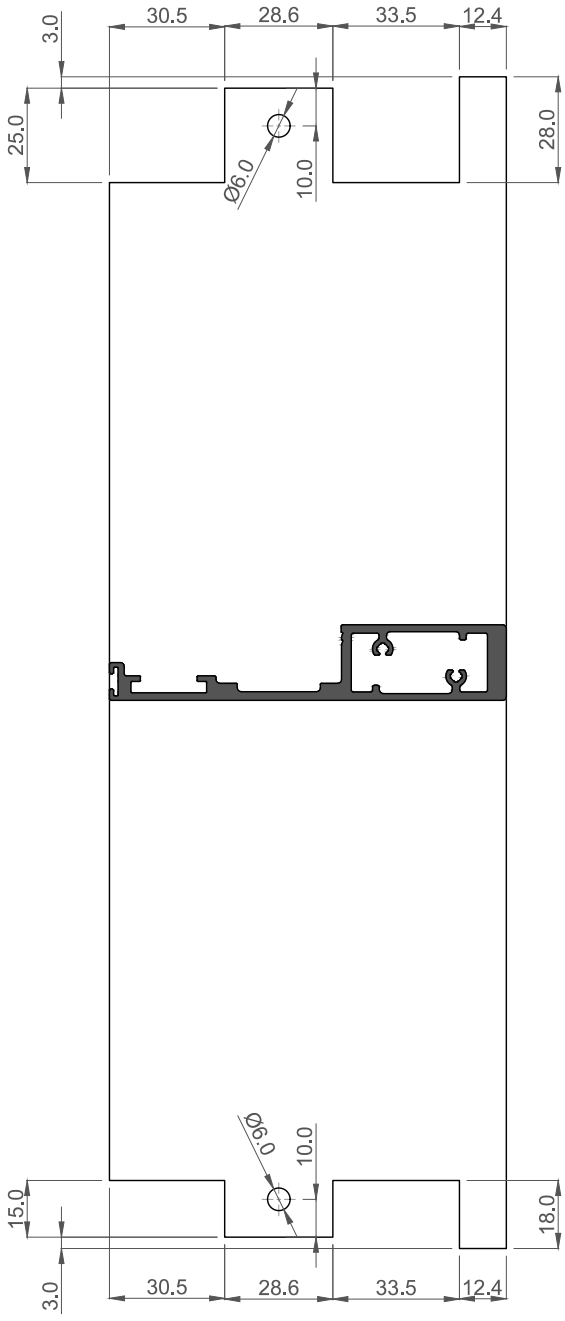



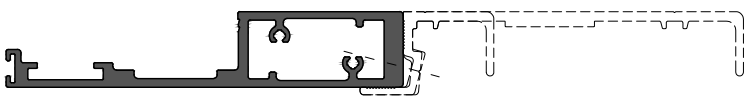
E:1:2
S:1:2

## MECANIZADO HOJA CRUCE GALANDAGE
GALANDAGE INTERSECTION SASH MACHINING

COR-4327





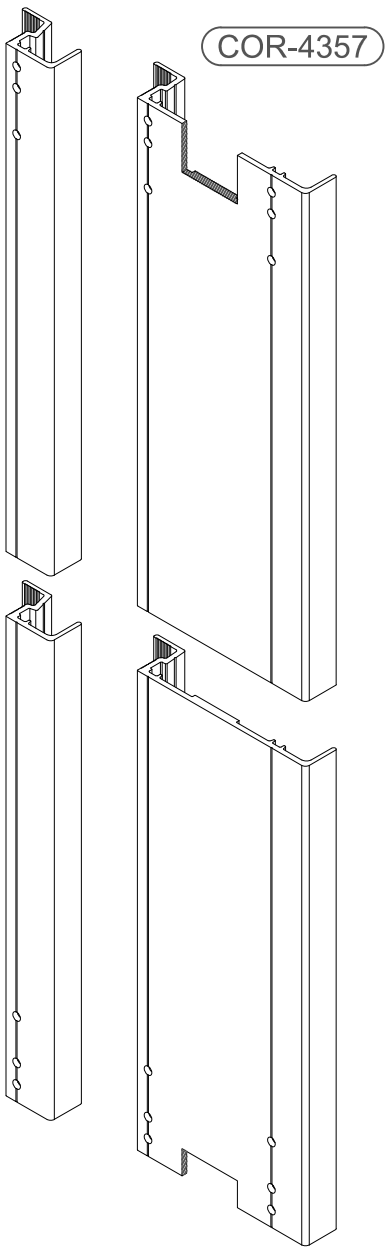
COR-4327

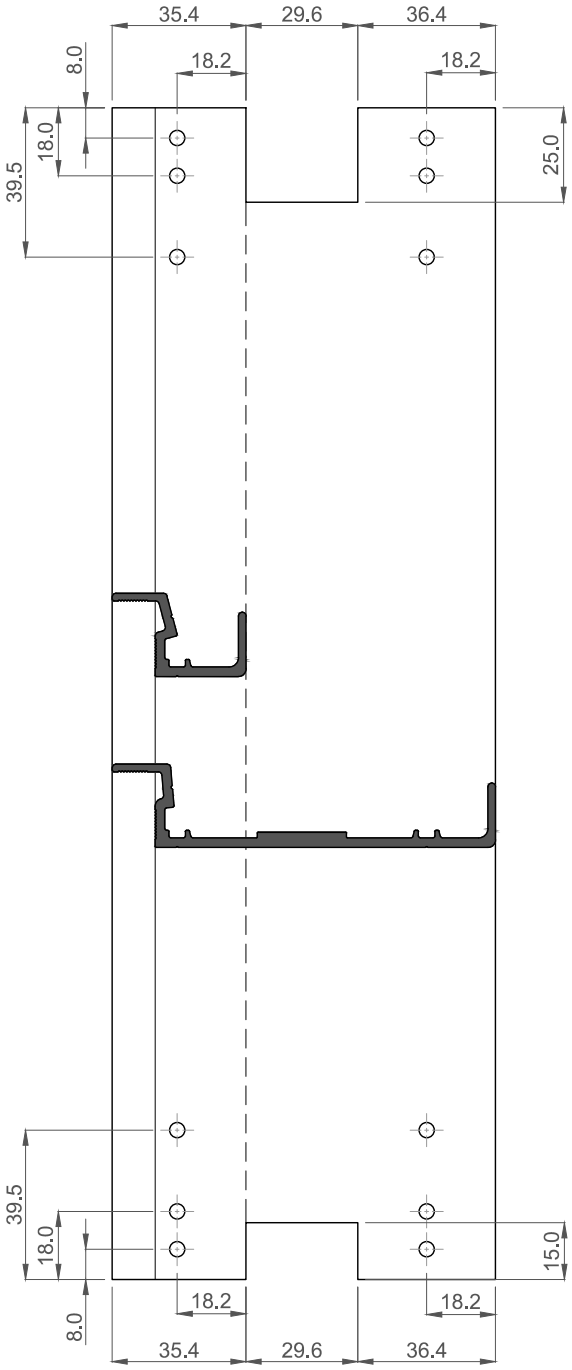
PERFIL COMPLEMENTARIO GALANDAGE
/ GALANDAGE ADDICTIONAL PROFILE

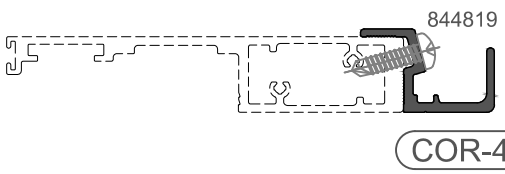
(*) En la solución de Suelo Integrado no se debe realizar el mecanizado inferior /
(*) With Integrated Floor solution the bottom machinig should not to be done

E:1:2
S:1:2

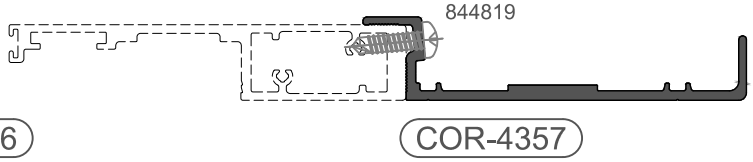
## MECANIZADO PERFIL COMPLEMENTARIO GALANDAGE
GALANDAGE ADDICTIONAL PROFILE MACHINING




COR-4356



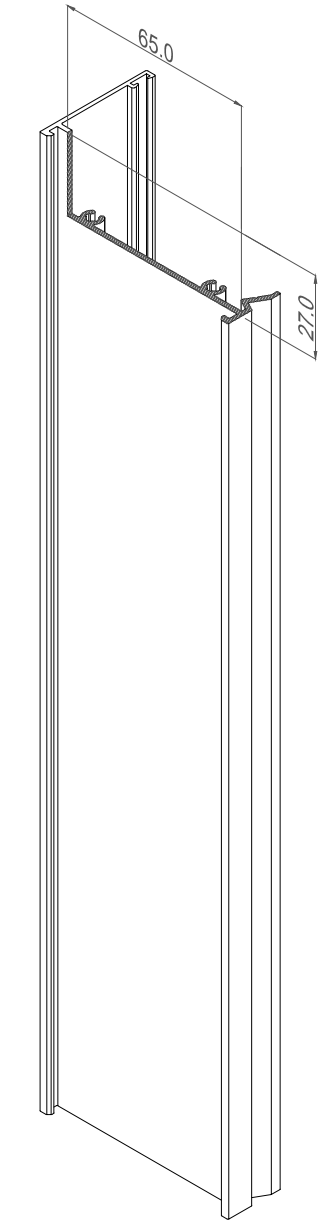

COR-4357

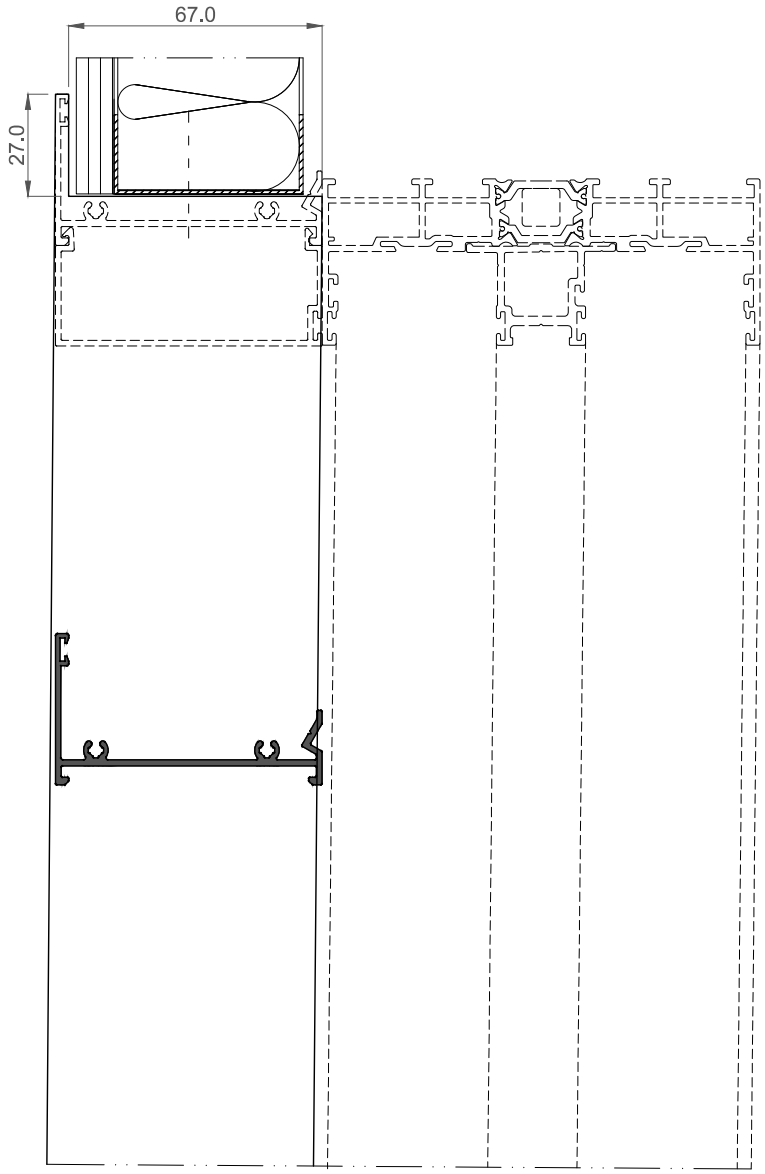
(*) En la solución de Suelo Integrado no se debe realizar el mecanizado inferior /
(*) With Integrated Floor solution the bottom machinig should not to be done

E:1:2
S:1:2

## MECANIZADO PERFIL REMATE GALANDAGE VERTICAL
VERTICAL GALANDAGE COVER PORFILE MACHINING

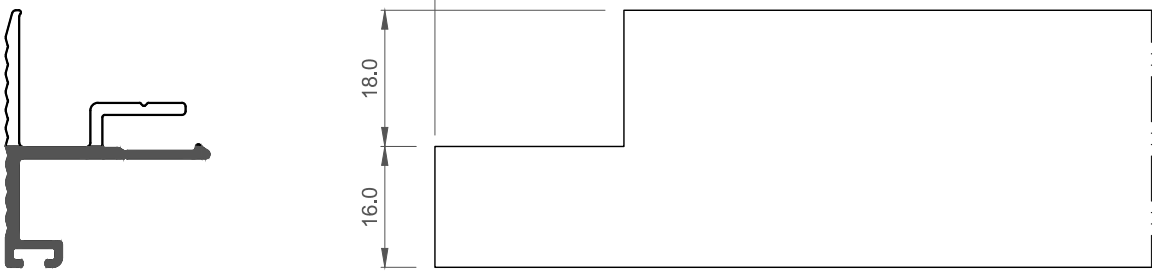
COR-4283



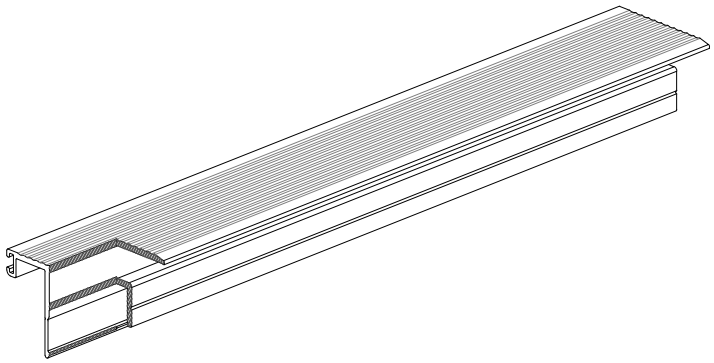



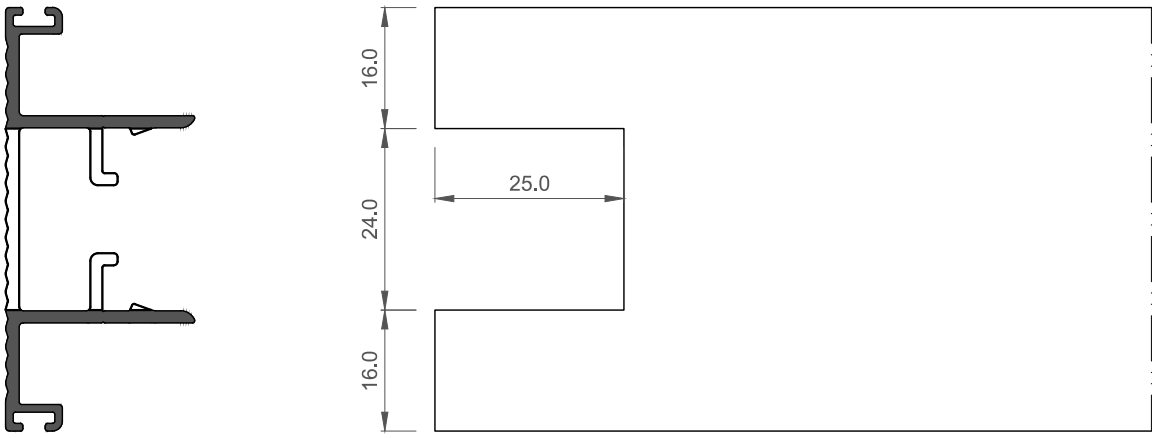
E:1:1
S:1:1

## MECANIZADO ACOPLE SUELO INTEGRADO
INTEGRATED FLOOR COUPLING MACHINING

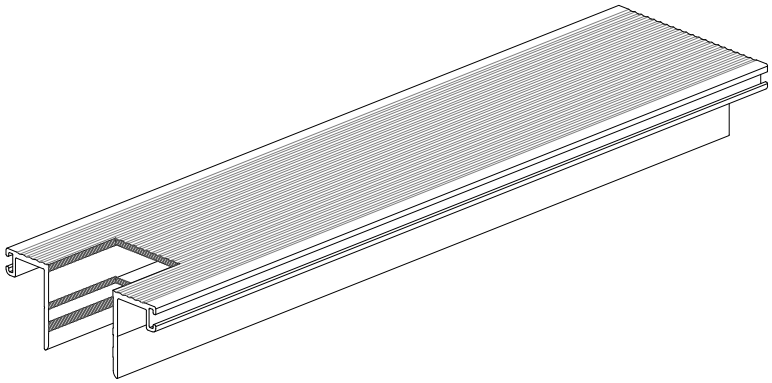



COR-4308



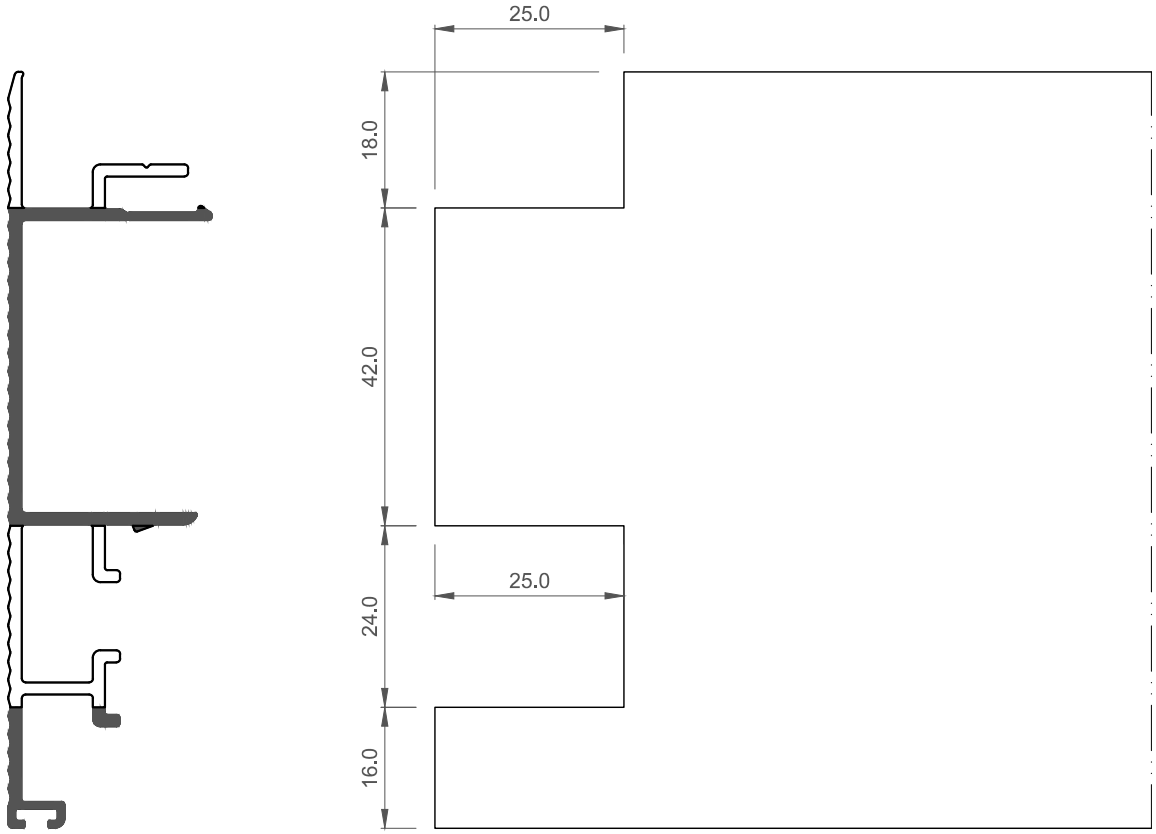



COR-4309

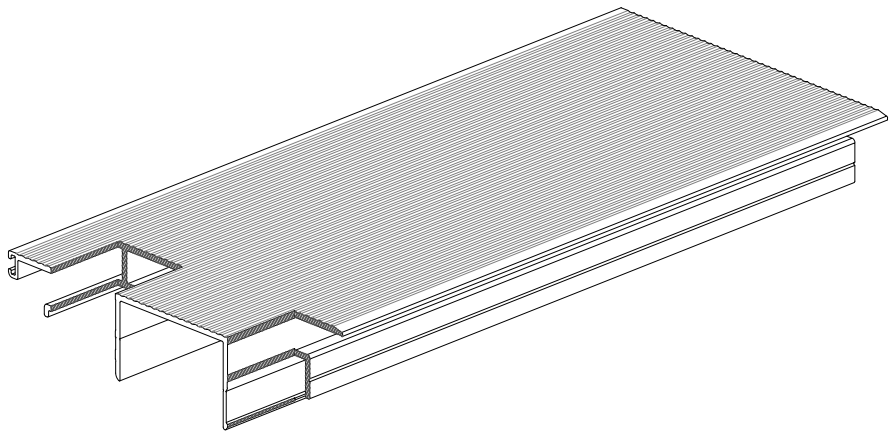


E:1:1
S:1:1

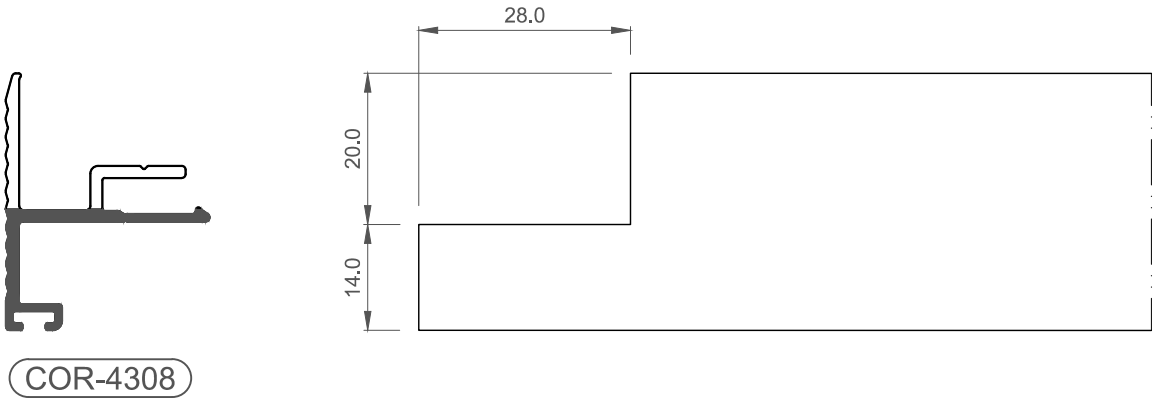
## MECANIZADO ACOPLE SUELO INTEGRADO
INTEGRATED FLOOR COUPLING MACHINING



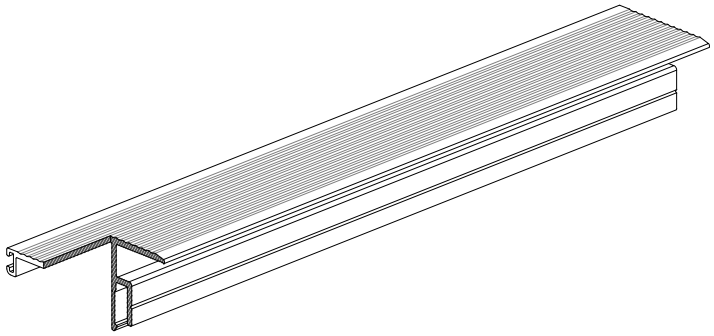

COR-4307



E:1:1 MECANIZADO ACOPLE SUELO INTEGRADO (COR-4308) - CRUCE GALANDAGE (COR-4355)
S:1:1 INTEGRATED FLOOR COUPLING (COR-4308) MACHINING - GALANDAGE SECTION (COR-4355)



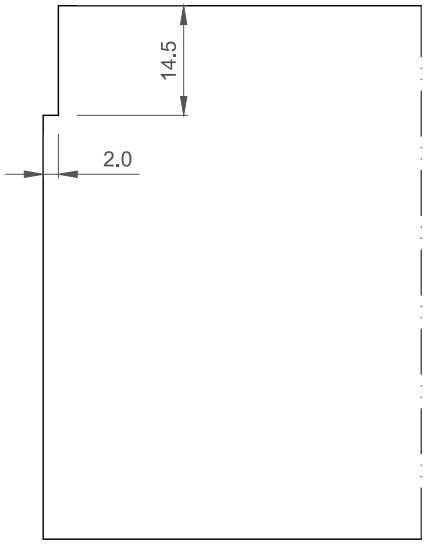

COR-4308

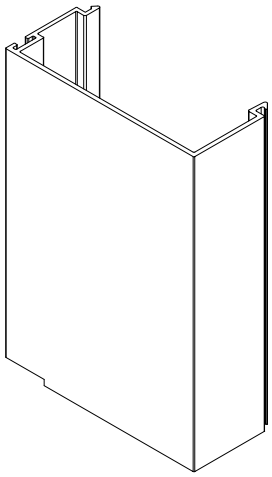


E:1:1 MECANIZADO TAPETAS (COR-4284 y COR-4873) - SUELO INTEGRADO CRUCE GALANDAGE
S:1:1 (COR-4284 AND COR-4873) COVER MACHINING - GALANDAGE SECTION INTEGRATED FLOOR

COR-4284

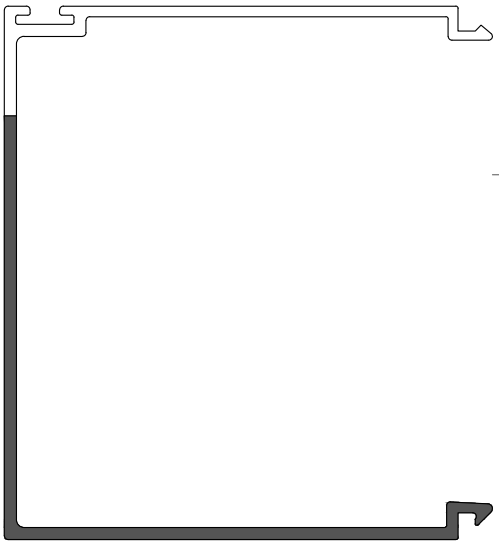


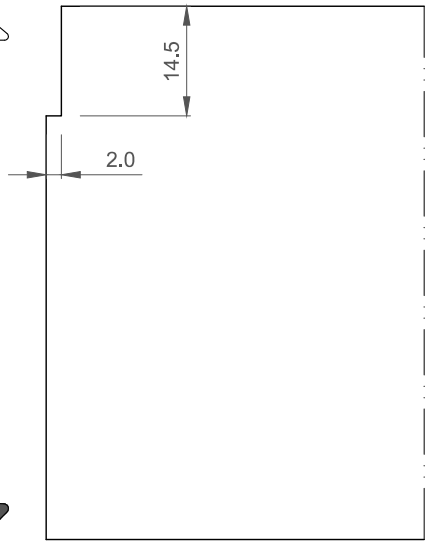


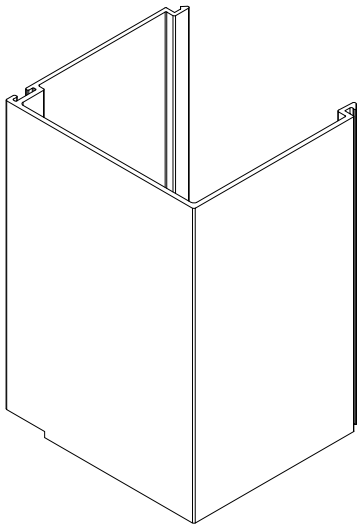



MECANIZADO SÓLO LADO INFERIOR
MACHINED ONLY BOTTOM SIDE

COR-4873



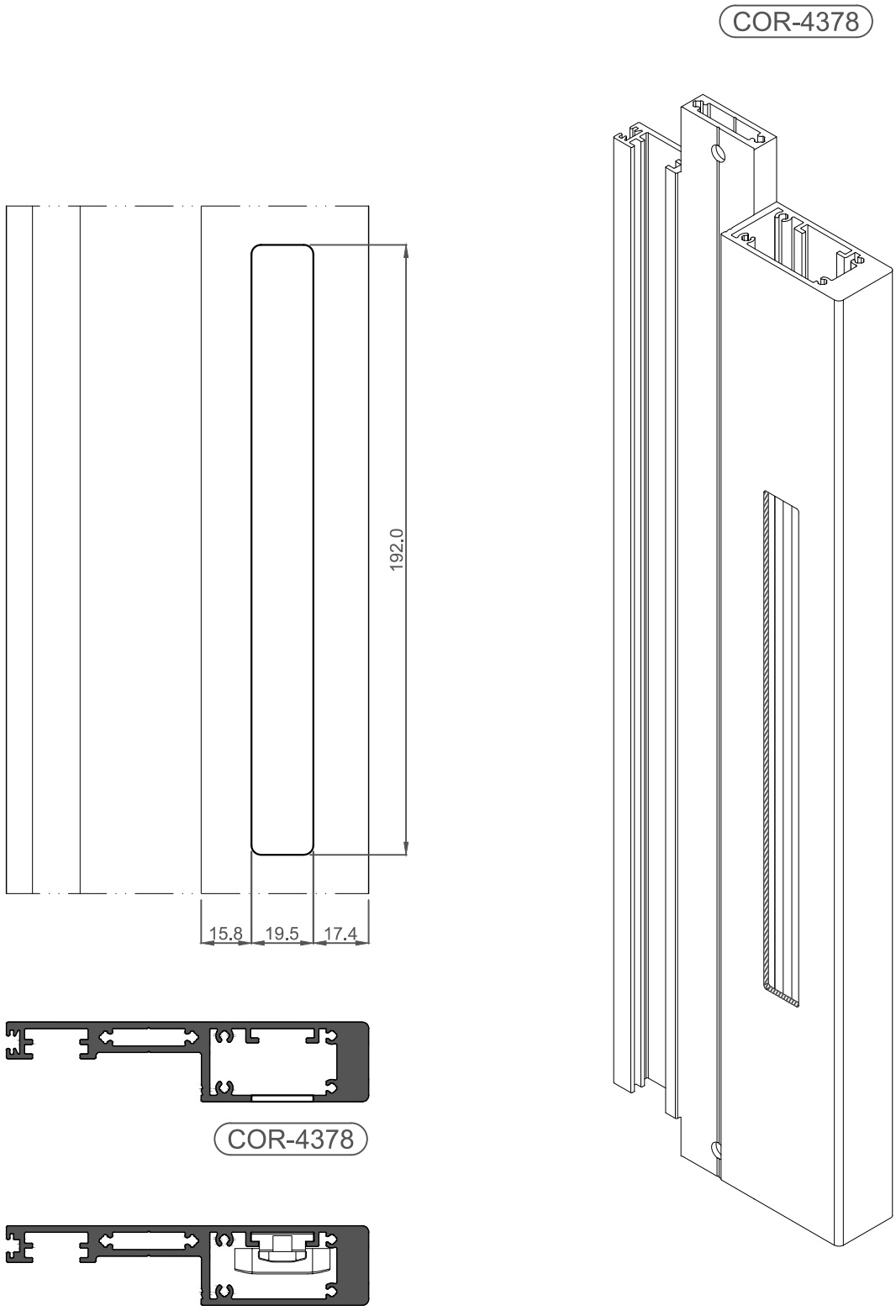


MECANIZADO SÓLO LADO INFERIOR
MACHINED ONLY BOTTOM SIDE

E:1:2
S:1:2

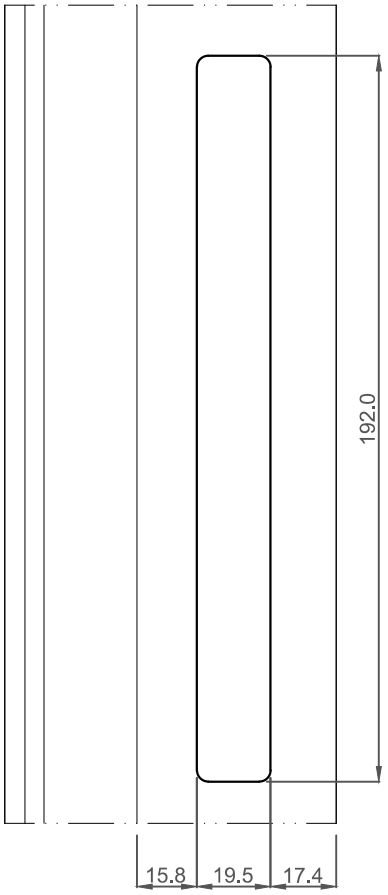
## MECANIZADO MANILLA EMBUTIDA HOJA CIERRE CENTRAL
## CENTRAL LOCK SASH EMBEDDED HANDLE MACHINING

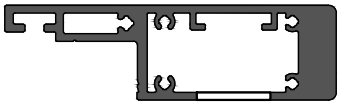


E:1:2
S:1:2

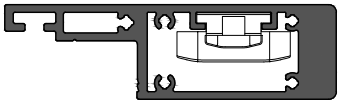
## MECANIZADO MANILLA EMBUTIDA HOJA CIERRE CENTRAL INVERTIDA
INVERTER CENTRAL LOCK SASH EMBEDDED HANDLE MACHINING

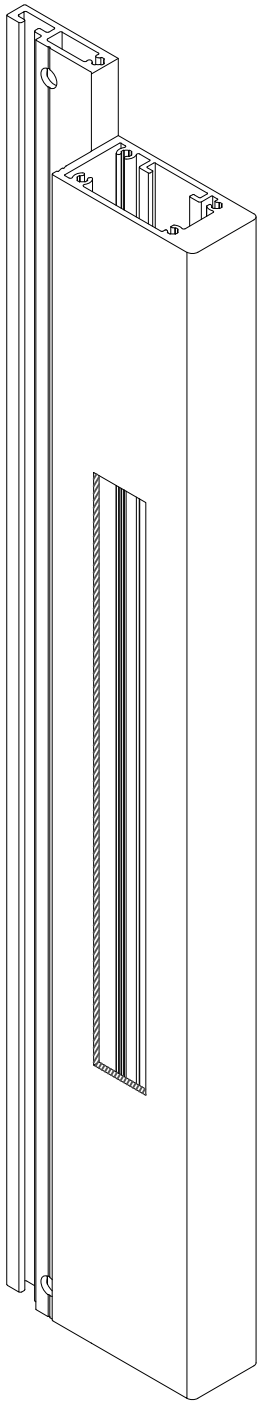
COR-4377



COR-4377





# 11. PUESTA EN OBRA
# 11. SITE INSTALLATION

IMPORTANTE

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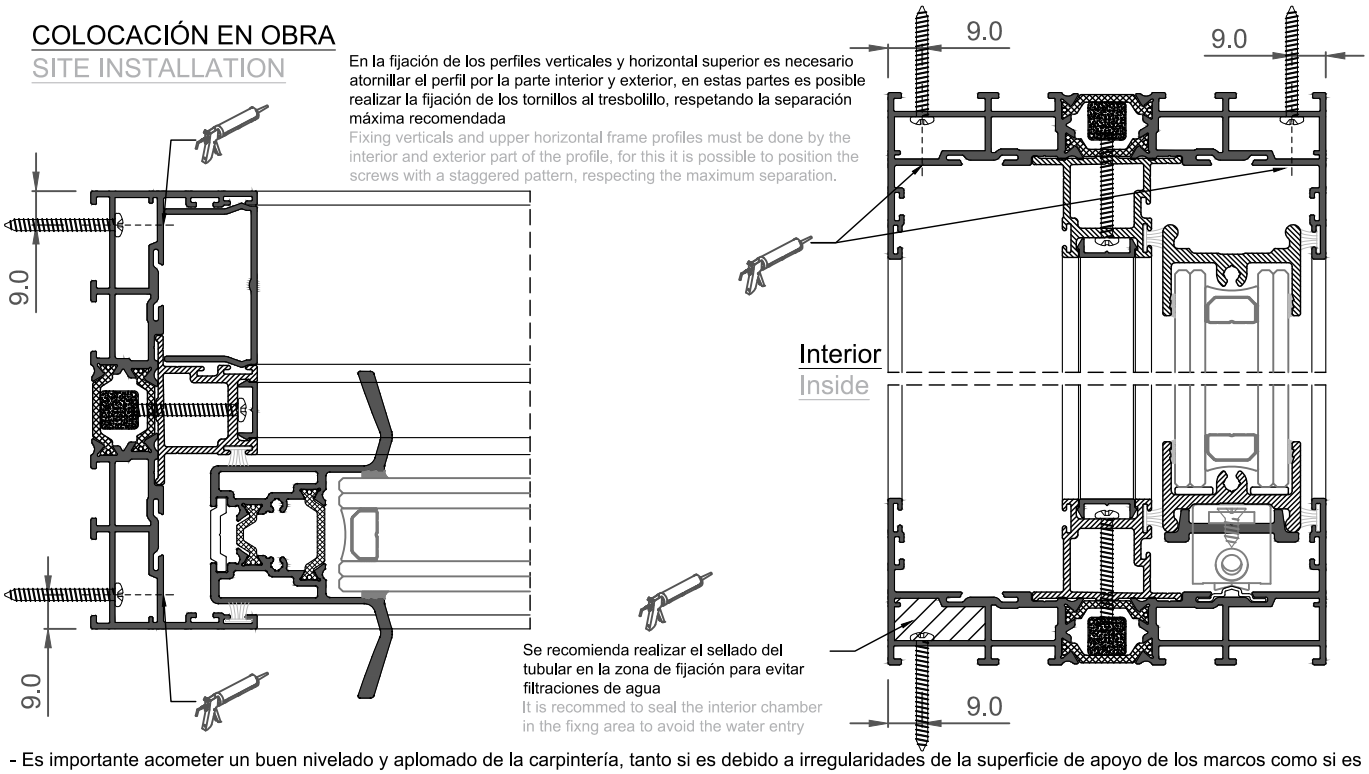
IMPORTANT

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## COLOCACIÓN EN OBRA
SITE INSTALLATION

En la fijación de los perfiles verticales y horizontal superior es necesario atornillar el perfil por la parte interior y exterior, en estas partes es posible realizar la fijación de los tornillos al tresbolillo, respetando la separación máxima recomendada

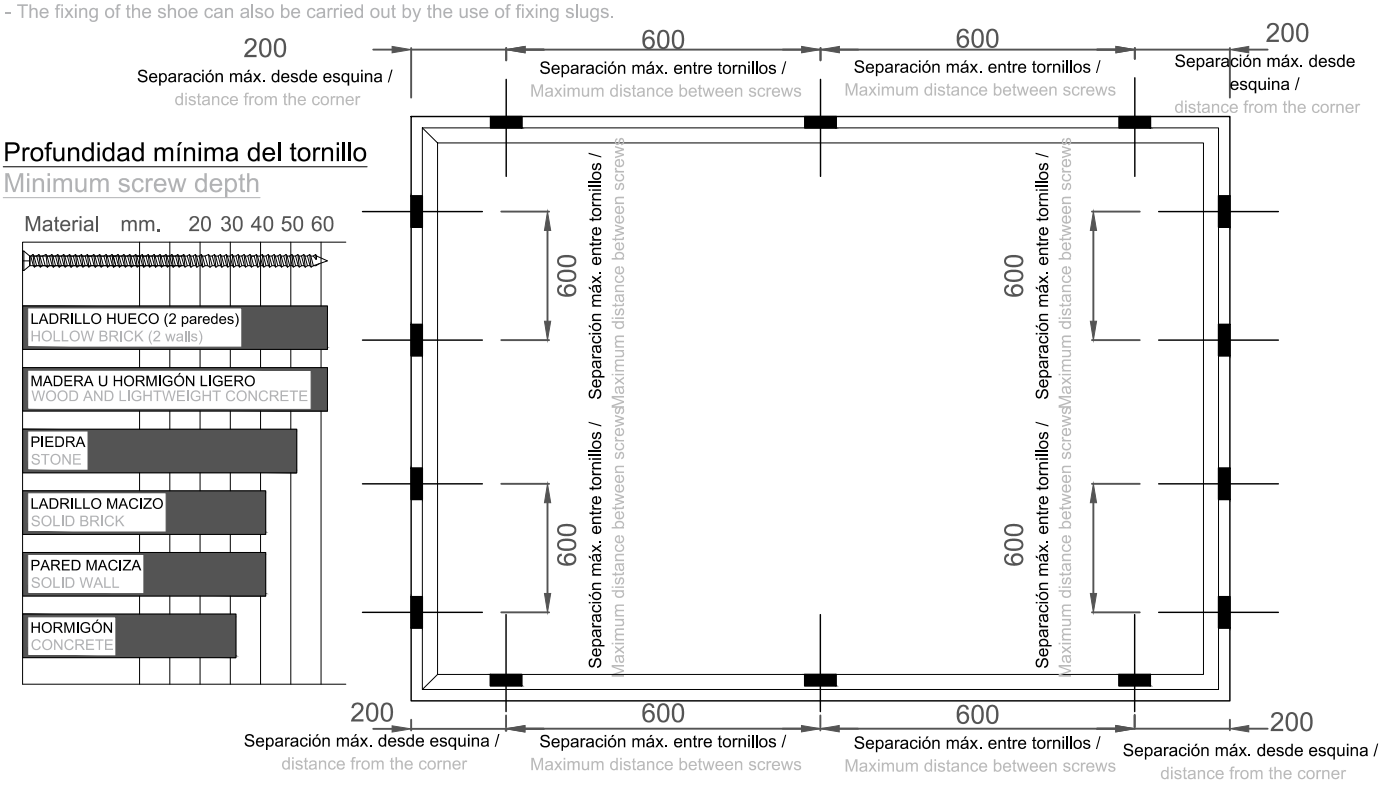
Fixing verticals and upper horizontal frame profiles must be done by the interior and exterior part of the profile, for this it is possible to position the screws with a staggered pattern, respecting the maximum separation.



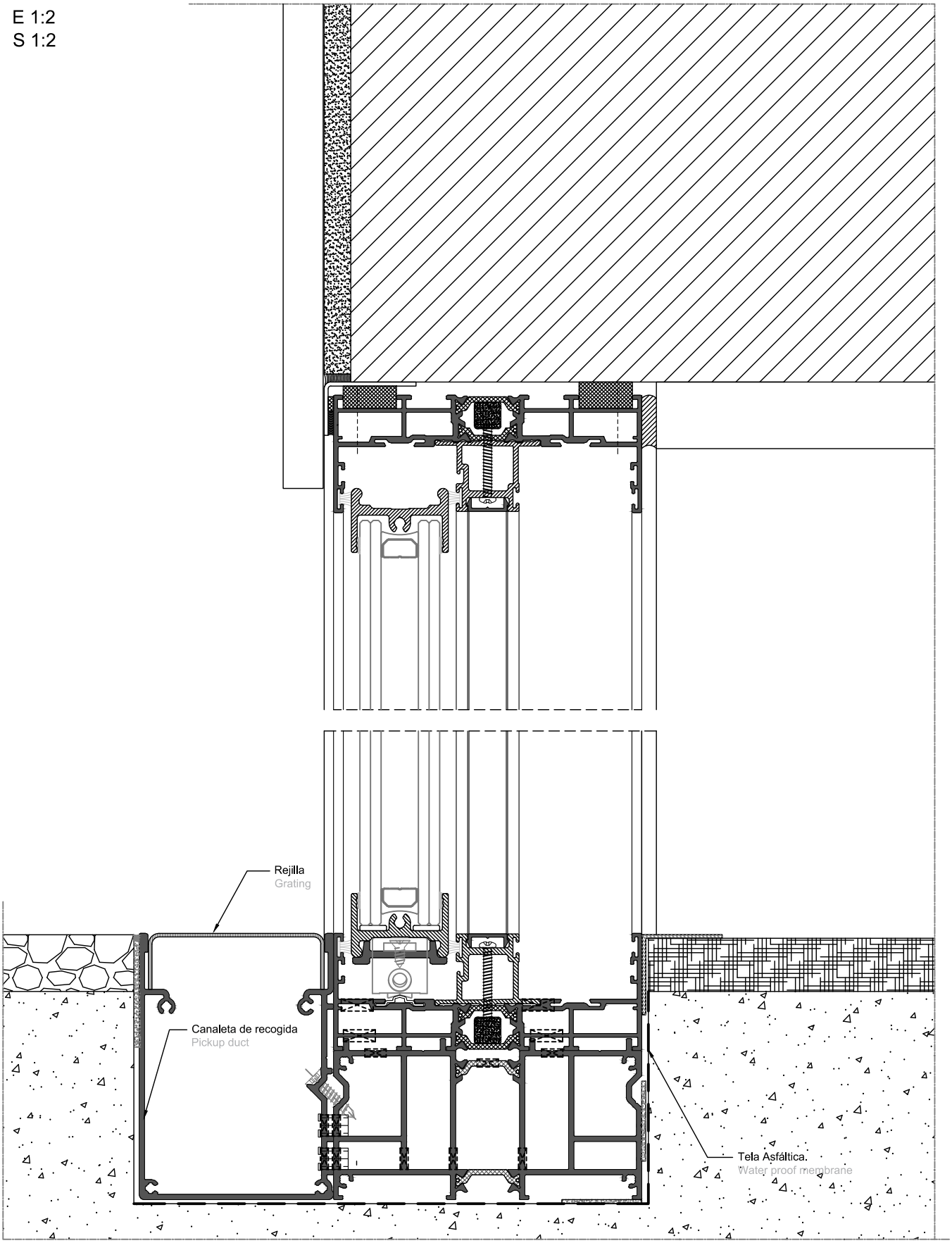

Se recomienda realizar el sellado del tubular en la zona de fijación para evitar filtraciones de agua

It is recommed to seal the interior chamber in the fixng area to avoid the water entry

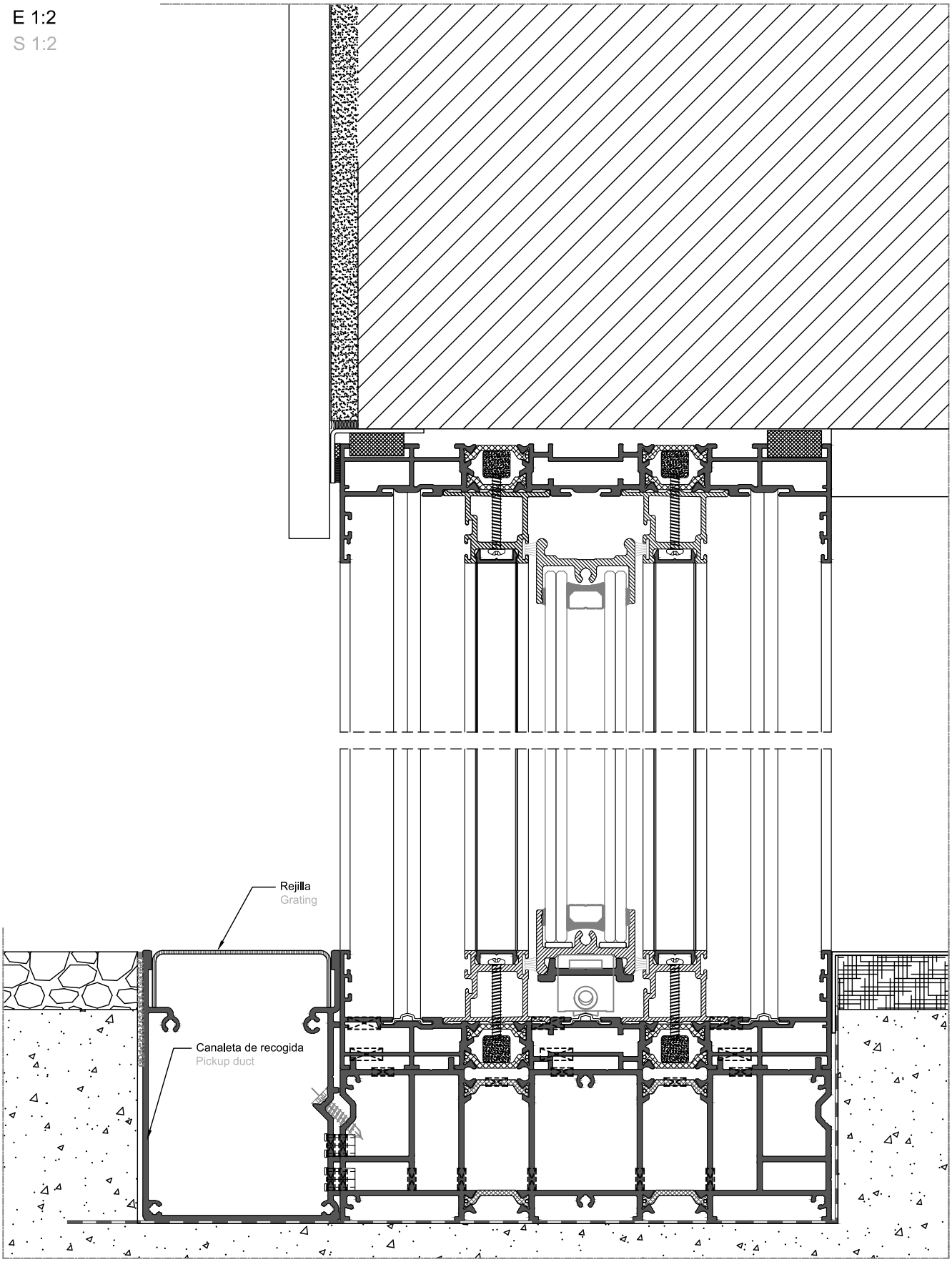
- Es importante acometer un buen nivelado y aplomado de la carpintería, tanto si es debido a irregularidades de la superficie de apoyo de los marcos como si es debido a posibles flechas de las estructuras que vayan a soportar el peso de la carpintería, para que el sistema funcione correctamente y no se den anomalías en la rodadura de las hojas.
- Debe asegurarse que el edificio nunca cargue ni transmita cargas sobre el cerramiento.
- En la fijación del cerco a obra la separación entre tornillos se recomienda no exceda de 600 mm. La penetración de la fijación en obra no debería ser inferior nunca a los 30 mm. (ver tabla con recomendaciones de uso)
- La fijación de la zapata puede también llevarse a cabo mediante el uso de garras de montaje.
- It is important to ensure good leveling and plumbing of the window, whether it is due to irregularities of the support surface of the frames or if it is due to possible deflections of the structures that will support the weight of the system, in order to be sure the system works correctly and it does not appear anomalies in the rolling of the leaves.
- Make sure that the building never transmits loads to the door.
- In the attachment of the fence to work the separation between screws is recommended does not exceed 600 mm. The depth of the fastening on site should never be less than 30 mm. (See table with recommendations for use)
- The fixing of the shoe can also be carried out by the use of fixing slugs.



E 1:2
S 1:2


Rejilla
Grating
Canaleta de recogida
Pickup duct
Tela Asfáltica.
Water proof membrane

E 1:2
S 1:2



# 12. RECOMENDACIONES DE MANTENIMIENTO
# 12. MAINTENANCE RECOMMENDATIONS

IMPORTANTE

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## INTRODUCCIÓN

Los agentes atmosféricos, tanto del entorno urbano como del industrial, así como la suciedad habitual durante la ejecución de las obras, hacen especialmente necesaria la realización de una limpieza y mantenimiento completo, en la fase de puesta de la carpintería, que posteriormente deberá mantenerse regularmente en el tiempo para mantener las cualidades funcionales y estéticas de las carpinterías de aluminio.

## LIMPIEZA Y MANTENIMIENTO

Elementos que **NO** se deben usar:

- Herramientas afiladas como cuchillo, espátulas, etc.
- Estropajos de acero o esponjas abrasivas.
- Limpiadores agresivos para baños o disoluciones para lacas, pueden ocasionar daños permanentes.

Elementos que **SI** se pueden usar:

- Agua tibia (con un 2% de jabón neutro).
- Esponja suave.
- Bayeta secante
- Papel absorbente.
- Máquinas de limpieza a base de vapor de agua caliente.
- Aspirador (para aspirar el polvo retenido entre la junta y la pared exterior del cerco.

## 1. LIMPIEZA DE ZONAS INTERIORES

Utilice algún tipo de aspiración, para extraer el polvo y los cuerpos extraños acumulados (normalmente durante la fase de obra) entre las juntas en la cámara entre marco y hoja. También puede ser útil algún tipo de cepillo o pincel.

Lubrique los elementos de fricción como bisagras, manetas, cerraduras y demás mecanismos con lubricante (por ejemplo 3 en 1). En los ángulos de re-envío, no es necesario, ya que llevan grasa permanente.

Se aconseja repetir esta operación semestralmente, una vez realizada la primera vez.

## 2. LIMPIEZA DE CERCOS Y VIDRIOS

Empape una esponja (suave), en agua tibia con jabón, frote suavemente los cercos (cara exterior y cara interior) que componen la ventana y el vidrio. Posteriormente, pase una bayeta absorbente, para retirar los restos de jabón y agua. Finalmente, pase un paño seco (o un papel de cocina), para completar la limpieza y secado.

El agua tibia con jabón, puede ser sustituida por limpieza con vapor.

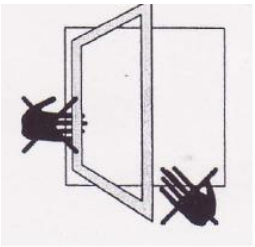
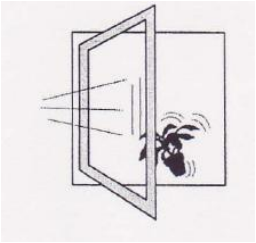
Se aconseja repetir esta operación mensualmente con cada ventana.

Observaciones finales:

- En zonas próximas a autopistas, línea de mar o zonas industriales, deberá incrementar el mantenimiento de sus ventanas.
- Antes de iniciar cualquier obra próxima a una ventana, deberá proteger esta de la suciedad que la obra pueda originar. Utilice plásticos y cintas protectoras según necesidad.

## PELIGROS A TENER EN CUENTA EN LA MANIPULACIÓN DE LAS VENTANAS

Recomendaciones de seguridad en la manipulación y uso de las ventanas.

| | |
|---|---|
|  | **Peligro de Atrapamiento**<br>Atención a la posibilidad de atrapamiento entre marco y hoja, al manipular ventanas. |
|  | **Peligro de Caída**<br>Las ventanas abiertas pueden permitir la caída a través de la misma. Especial vigilancia con los menores. |
|  | **Peligro de Caída de Objetos**<br>Las ventanas abiertas, pueden permitir la caída de objetos, especialmente durante las operaciones de mantenimiento y limpieza. |

## ACRISTALAMIENTO

Para conseguir un óptimo aislamiento acústico y térmico, el **Sistema COR VISION** tiene que ser acristalado siempre con vidrio doble con cámara, debiendo disponer del correspondiente Marcado CE que declare sus prestaciones.

Por otra parte y para el correcto funcionamiento de la ventana es preciso tener en consideración que el cristal tiene que ir siempre colocado sobre calzos, debiendo ser acristalado según lo indicado en el apartado de acristalamiento.

## INTRODUCTION

Due to the dirt and dust usually found during the installation phase it is necessary to carry out appropriate maintenance and cleaning. This must also be maintained to keep the functional and aesthetic qualities of the aluminum carpentry.

## CLEANING AND MAINTENANCE

The following elements must **NOT** be used:

- Sharp tools such as knives, trowels, etc.
- Steel wool or abrasive sponges.
- Aggressive bath cleaners or solutions for lacquer, can cause permanent damage.

The following elements **CAN** be used:

- Warm water (with 2% of mild soap).
- Soft sponge.
- Cleaning cloth.
- Absorbent paper.
- Steam cleaners.
- Vacuum cleaner (to vacuum the dust between the gasket adn the outer wall of the frame).

## 1. CLEANING OF INTERIOR AREAS

Use some a vacuum, to clean the gaskets and chamber between the sash and frame to remove the dust and foreign bodies which have accumulated during the construction phase. A brush or a paintbrush can also be used.

Lubricate the friction elements such as hinges, handles, lock and any other moving mechanism with lubricant (for example 3 in 1). It is not necessary in the return angles and these are permanently greased.

This needs to be repeated every six months after the first application.

## 2. CLEANING OF FRAMES AND GLASS

Drench a sponge (soft) in warm water with soap, rub the frames smoothly (inner and outer side). Afterwards, apply a cleaning cloth, to remove the remainders of soap and water. Finally, apply a dry cloth (or kitchen paper), to complete the cleaning and drying.

Steam cleaning can be applied instead of warm water with soap..

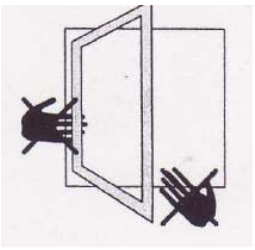
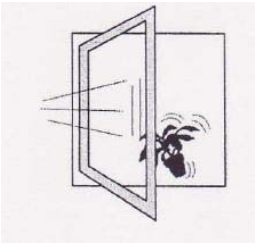
This operation should be repeated monthly with each window.

Concluding observations:

- In areas close to highways, coast line or industrial areas, the maintenance of the windows should be increased.
- Before beginning any work close to the window, it should be protected from dirt which can be originated from the site. Use plastics and weatherstripping as required.

## DANGERS THAT SHOULD BE TAKEN INTO CONSIDERATION WHEN HANDLING THE WINDOWS

Safety recommendations when handling and using the windows.

| | |
|---|---|
|  | **Danger of being caught**<br>Pay attention to the possibility of being caught between the frame and the sash, when handling the windows. |
|  | **Danger of falling**<br>An open window poses a risk of people falling out of them. Pay special attention to children. |
|  | **Danger of falling objects**<br>Be aware of objects falling out of an open window, especially during cleaning or maintenance. |

## GLAZING

In order to achieve an ideal acoustic and thermal insulation, the **COR VISION** must always be double-glazed, must have the corresponding CE Seal which declares its performance.

Additionally the glazing must always be done following the guidelines in the glazing section.

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